



Thank you for purchasing the DG5 Multi-mug press you are now able to produce high volume mugs in a fraction of the time, with the consistency needed .

Operating the Digital Control

Step 1:

Connect all elements that will be used before switching ON. Always have 1 element plugged into the Master socket (fig3) Turn power ON (fig 7) The temp led will display, press  to increase temperature to 185c press OK the Time Led will display press  to increase time to 60 sec (can be increased if needed) Press OK OK. "0" will appear. This means that the elements are now in rest and the control panel has been programmed ready for step 2

Note: you will have to repeat this action every time you turn the press on by fig7.



Fig 4 Increase 

Fig 3 Master Socket

Fig 6

OK button— press to select from timer to temperature—press to start counter—press to stop

Fig 7 Power

Fig 5 Decrease 



Pressing Mugs—sequence

Step 2

Load Mugs into the Mug presses. Always Load/Unload the Master Mug Press last and press OK. The elements will now heat up to the temperature that you have selected alarm will sound, press OK and the countdown will begin when countdown is finished alarm will sound then Press OK for "0" (Rest mode) no alarm. Reload now

Reload:

If you are doing continuous mug pressing (more that 1 load)

Then do the following. Always make sure that you have the next load prepared for pressing as rhythm is very important. Unload and reload the same press immediately with a prepared mug. Do this with all mug presses as quick as you can. Repeat Step 2

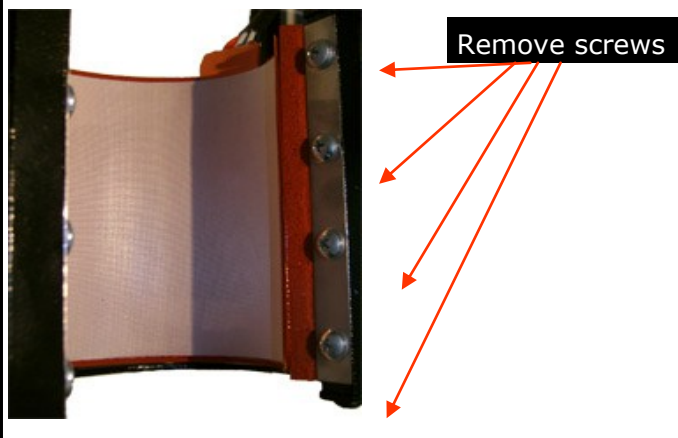
If you do only 1 press then unload the mugs. Make sure that you always unload the "MAIN " Press last. Switch OFF the control panel. Finish



We recommend you set your system up in the same way as above for easy loading and reloading

Replacing Mug Element

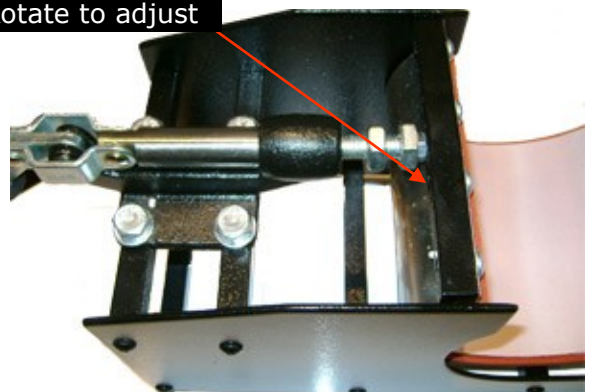
Remove 8 screws from mug press housing, 4 screws either side, and remove element, install new element in reverse of removal of old



Adjusting mug press size

The mug press can be adjusted to suite smaller or larger mugs, loosen or tighten to nut below to increases or decrease size

Rotate to adjust



The DG5 is most effective when the sequence is followed above. This will not only ensure uniform finishing on the mugs in all the presses but will also give your elements a long life. Failure to follow these steps can result in uneven heating of elements causing the elements to become out of sink with each other and can lead to terminal damage to the elements. If at any point you failed to follow the procedure, switch OFF the control panel and wait until all the elements have cooled down to room temperature. Normally 1 hour with no mugs in the presses.

To cancel all settings—Switch power Off and ON (Fig.7)