

MODELS 1420, 1620, 1720, 1920, AND 2120 HIGH PERFORMANCE AIRLESS SPRAYER

OWNER'S MANUAL • READ THIS MANUAL FOR COMPLETE INSTRUCTIONS



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Need help? Call us first for answers fast. Call Wagner Spray Tech toll-free if you have any comments or problems with this product.



SPECIFICATIONS:

Weight	.25 lbs (1420) 31 lbs. (1620, 1720 and 1920) 40 lbs. (2120)
Capacity	.Up to .25 gallon (1 liter) per minute (1420 and 1620 Series) Up to .33 gallon (1.25 liters) per minute (1720 Series)
	Up to .42 gallon (1.6 liters) per minute (1920 Series)
	Up to .45 gallon (1.71 liters) per minute (2120 Series)
Power source	.1/2 Hp universal motor (1420 and 1620 Series)
	5/8 Hp permanent magnet DC motor (1720 Series)
	3/4 Hp permanent magnet DC motor (1920 Series)
	7/8 Hp permanent magnet DC motor (2120 series)

Power requirement	15 amp minimum circuit on 115 VAC, 60 Hz current.
Generator	8000 Watt.
Spraying pressure	Up to 2800 psi.
Safety features	Spray gun trigger lock and pressure diffuser; built-in tip safety guard; priming knob for safe pressure release.
Capability	Sprays a variety of paints, oil base latex, primers, stains, preservatives and other nonabrasive materials, including pesticides and liquid fertilizers.

This pump should not be used with textured materials, block filler, or asphalt sealer.

0803 • Form No. 0512770H



SAFETY INFORMATION • READ ALL SAFETY INFORMATION BEFORE OPERATING THE EQUIPMENT



HAZARD: INJECTION INJURY

A high pressure paint stream produced by this equipment can pierce the skin and underlying tissues, leading to serious injury and possible amputation. SEE A PHYSICIAN IMMEDIATELY.

DO NOT TREAT AN INJECTION INJURY AS A SIMPLE CUT! Injection can lead to amputation. See a physician immediately.

The maximum operating range of the gun is 2800 PSI/193BAR fluid pressure.

PREVENTION:

- NEVER aim the gun at any part of the body.
- NEVER allow any part of the body to touch the fluid stream. DO NOT allow body to touch a leak in the fluid hose.
- NEVER put your hand in front of the gun. Gloves will not provide protection against an injection injury.
- ALWAYS lock the gun trigger, shut the pump off, and release all pressure before servicing, cleaning the tip or guard, changing tip, or leaving unattended. Pressure will not be released by turning off the motor. The PRIME/SPRAY knob must be turned to PRIME to relieve the pressure. Refer to the PRESSURE RELIEF PROCEDURE (page 6) described in the pump manual.
- ALWAYS keep the tip guard in place while spraying. The tip guard provides some protection but is mainly a warning device.
- ALWAYS remove the spray tip before flushing or cleaning the system.
- Paint hose can develop leaks from wear, kinking and abuse. A leak can inject material into the skin. Inspect the hose before each use.
- NEVER use a spray gun without a working trigger lock and trigger guard in place.
- All accessories must be rated at or above 2800 PSI/193 BAR. This includes spray tips, guns, extensions, and hose.

NOTE TO PHYSICIAN:

Injection into the skin is a traumatic injury. It is important to treat the injury as soon as possible. DO NOT delay treatment to research toxicity. Toxicity is a concern with some coatings injected directly into the blood stream. Consultation with a plastic surgeon or reconstructive hand surgeon may be advisable.

HAZARD: HAZARDOUS VAPORS

Paints, solvents, insecticides, and other materials can be harmful if inhaled or come in contact with the body. Vapors can cause severe nausea, fainting, or poisoning.



PREVENTION:

- Use a respirator or mask if vapors can be inhaled. Read all instructions supplied with the mask to be sure it will provide the necessary protection.
- Wear protective eyewear.
- Wear protective clothing as required by coating manufacturer.

HAZARD: EXPLOSION OR FIRE

Solvent and paint fumes can explode or ignite. Property damage and/or severe injury can occur.

PREVENTION:

- Provide extensive exhaust and fresh air introduction to keep the air within the spray area free from accumulation of flammable vapors.
- Avoid all ignition sources such as static electric sparks, open flames, pilot lights, electrical appliances, and hot objects. Connecting or disconnecting power cords or working light switches can make sparks.



- Do not smoke in spray area.
- Fire extinguisher must be present and in good working order.
- Place paint pump at least 20 feet from the spray object in a well ventilated area (add more hose if necessary).
 Flammable vapors are often heavier than air. Floor area must be extremely well ventilated. The paint pump contains arcing parts that emit sparks and can ignite vapors.
- The equipment and objects in and around the spray area must be properly grounded to prevent static sparks.
- Use only conductive or grounded high pressure fluid hose. Gun must be grounded through hose connections.
- Power cord must be connected to a grounded circuit.
- Always flush unit into a separate metal container, at low pump pressure, with spray tip removed. Hold gun firmly against side of container to ground container and prevent static sparks.
- Follow the material and solvent manufacturer's warnings and instructions.
- Use extreme caution when using materials with a flashpoint below 70° F (21° C). Flashpoint is the temperature that a fluid can produce enough vapors to ignite.
- Plastic can cause static sparks. Never hang plastic to enclose a spray area. Do not use plastic drop cloths when spraying flammable materials.
- Use lowest possible pressure to flush equipment.

GAS ENGINE (WHERE APPLICABLE)

Always place pump outside of structure in fresh air. Keep all solvents away from the engine exhaust. Never fill fuel tank with a running or hot engine. Hot surface can ignite spilled fuel. Always attach ground wire from pump unit to a grounded object, such as a metal water pipe. Refer to enigine owner's manual for complete safety information.

HAZARD: EXPLOSION HAZARD DUE TO INCOMPATIBLE MATERIALS Will cause property damage or severe injury.



- PREVENTION:
 Do not use materials containing bleach or chlorine.
 - Do not use halogenated hydrocarbon solvents such as bleach, mildewcide, methylene chloride and 1,1,1 trichloroethane. They are not compatible with aluminum.
 - Contact your coating supplier about the compatibility of material with aluminum.



SAFETY INFORMATION • READ ALL SAFETY INFORMATION BEFORE OPERATING THE EQUIPMENT

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HAZARD: GENERAL

Can cause severe injury or property damage.

PREVENTION:

- Read all instructions and safety precautions before operating equipment.
- Follow all appropriate local, state, and national codes governing ventilation, fire prevention, and operation.
- The United States Government Safety Standards have been adopted under the Occupational Safety and Health Act (OSHA). These standards, particularly part 1910 of the General Standards and part 1926 of the Construction Standards should be consulted.
- Use only manufacturer authorized parts. User assumes all risks and liabilities when using parts that do not meet the minimum specifications and safety requirements of the pump manufacturer.
- Before each use, check all hoses for cuts, leaks, abrasion or bulging of cover. Check for damage or movement of couplings. Immediately replace the hose if any of these conditions exist. Never repair a paint hose. Replace it with another grounded high-pressure hose.
- All hoses, swivels, guns, and accessories must be pressure rated at or above 2800PSI/193 BAR.
- Do not spray outdoors on windy days.
- Wear clothing to keep paint off skin and hair.

IMPORTANT ELECTRICAL INFORMATION

Use only a 3-wire extension cord that has a 3-blade grounding plug and a 3-slot receptacle that will accept the plug on the product. Make sure your extension cord is in good condition. When using an extension cord, be sure to use one heavy enough to carry the current your product will draw. An undersized cord will cause a drop in line voltage resulting in loss of power and overheating. A 14 or 12 gauge cord is recommended. If an extension cord is to be used outdoors, it must be marked with the suffix W-A after the cord type designation. For example, a designation of SJTW-A would indicate that the cord would be appropriate for outdoor use.

Do not use more than 100 feet of hose. If you need to paint further than 100 feet from your power source, use more extension cord, not more paint hose.

THE 1420 AND 1620 SERIES UNITS ARE PROVIDED WITH A NON-RESETABLE THERMAL OVERLOAD. THE 1720, 1920 AND 2120 SERIES UNITS ARE PROVIDED WITH A REPLACEABLE FUSE.

• Always disconnect the motor from the power supply before working on the equipment.

The cause of the overload should be corrected before restarting. Take to Service Center.

GROUNDING INSTRUCTIONS

This product must be grounded. In the event of an electrical short circuit, grounding reduces the risk of electric shock by providing an escape wire for the electric current. This product is equipped with a cord having a grounding wire with an appropriate grounding plug. The plug must be plugged into an outlet that is properly installed and grounded in accordance with all local codes and ordinances.





Improper installation of the grounding plug can result in a risk of electric shock.

If repair or replacement of the cord or plug is necessary, do not connect the green grounding wire to either flat blade terminal. The wire with insulation having a green outer surface with or without yellow stripes is the grounding wire and must be connected to the grounding pin.

Check with a qualified electrician or serviceman if the grounding instructions are not completely understood, or if you are in doubt as to whether the product is properly grounded. Do not modify the plug provided. If the plug will not fit the outlet, have the proper outlet installed by a qualified electrician. This product is for use on a nominal 120 volt circuit and has a groupding plug that looke like the plug illustrated below. Make

grounding plug that looks like the plug illustrated below. Make sure that the product is connected to an outlet having the same configuration as the plug.

Grounded Outlet	
Grounding Pin	

Cover for grounded outlet box

IF YOU EXPERIENCE PROBLEMS WITH YOUR SPRAYER AT ANY TIME DURING ASSEMBLY, OPERATION OR CLEANUP, PLEASE REFER TO THE <u>TROUBLESHOOTING</u> SECTION OF THIS MANUAL (PAGE 15), OR CALL CUSTOMER SERVICE AT:

1-800-686-8525

COMPONENTS AND DESCRIPTION

COMPONENTS

The shipping carton for your painting system contains the following:

- ٠ Suction set and return tube
- Spray gun with filter ٠
- Spray tip assembly (see chart below) •
- 50 foot long, 1/4 inch diameter pressure hose
- Separating Oil ٠

CONTROLS AND FUNCTIONS

ON/OFF Switch	The ON/OFF switch turns the unit on and off (O=OFF, I=ON).
Suction Set	Fluid is drawn through the suction set into the pump.
Fluid Section	A piston in the fluid section moves up and down to create the suction that draws fluid through the suction set.
Spray Gun	. The spray gun controls the delivery of the fluid being pumped. The gun model you have depends on your

	sprayer model (refer to Spray Gun/Tip Chart, below).
Spray Hose	The spray hose connects the gun to the pump.
Return Tube	Fluid is sent back out through the return tube to the original container.
PRIME/SPRAY Knob	The PRIME/SPRAY knob directs fluid to the spray hose when set to SPRAY or the return tube when set to PRIME. The arrows on the PRIME/SPRAY knob shows the rotation directions for PRIME and SPRAY.
	The PRIME/SPRAY knob is also used to relieve pressure built up in the spray hose (Pressure Relief Procedure, page 6)
Pressure Control Dial	The pressure control dial controls the amount of force the pump uses to push the fluid (see graphic below for locations).



SETUP--ASSEMBLING THE SPRAYER

TOOLS NEEDED FOR SETUP

- Two adjustable wrenches
- 3/16" allen wrench
- Extension cord (refer to **Important Electrical Information** (page 3).





Do not plug in the unit until setup is complete.

ATTACHING THE HANDLE (CART MODEL)

- 1. Position the handle against the cart so that the holes in the handle line up with the holes in the cart.
- Insert the bolts through the holes in the handle and cart and locking washers.



3. Tighten the wing nuts onto the bolts by hand.

ATTACHING THE HOSE BRACKET (CART MODEL)

1. Insert the ends of the hose bracket into the holes of the handle as shown.

ATTACHING THE PAIL BRACKET (CART MODEL)

1. Position the pail bracket against the unit so that the holes in the unit line up with the holes in the bracket.

3/16" allen wrench.

- Insert the bolts through the holes in the bracket and the unit.
 Tighten the bolts with a

ATTACHING THE PAINT HOSE

- 1. Thread the high pressure hose to the paint hose port.
- Tighten with an adjustable wrench.
- Remove pusher stem from inlet valve.



ATTACHING THE SPRAY GUN

1. Thread spray gun onto the other end of the hose.

Hold the gun with one adjustable wrench, and tighten with the other.

ATTACHING THE SUCTION SET & RETURN TUBE

- 1. Attach the suction tube to the inlet valve and tighten firmly by hand. Be sure that the threads are straight so that the fitting turns freely.
- 2. Press the return tube onto the return tube fitting.
- 3. Squeeze clip over the return tube fitting to secure return tube.



LOCKING AND UNLOCKING THE SPRAY GUN



Always lock the trigger off when attaching the spray tip or when the spray gun is not in use. Refer to Spray Gun/Tip Chart on page 4 to determine the gun model you have.

GUN MODELS GX-06 AND

<u>GX-07</u>

The gun is secured when the trigger lock is at a 90° angle (perpendicular) to the trigger in either direction.

GX-08/10



Gun locked (gun will not spray)

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The spray tip SHOULD NOT be attached until after the sprayer and paint hose have been purged and primed.



С

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Gun locked (gun will not spray)

GUN MODELS GX-08 AND GX-10

To lock the gun, turn the trigger lock forward and slightly down until it stops.

BEFORE YOU BEGIN

This column contains instructions that will be repeated throughout this manual.

PLUGGING IN THE SPRAYER

1. Check that the ON/OFF switch is in the OFF position.



2. Plug the sprayer into a heavy duty grounded extension cord. Refer to Important Electrical Information, page 3).



PRESSURE RELIEF PROCEDURE

WARNING

Be sure to follow the pressure relief procedure (page 6) when shutting the unit off FOR ANY PURPOSE." This procedure is used to relieve pressure from the spray hose.

1. Lock the spray gun off.





- 2. Flip the ON/OFF switch to the OFF (O) position.
- 3. Unlock the spray gun, turn the PRIME/SPRAY knob to PRIME, and trigger spray gun into paint bucket.
- 4. Lock the spray gun.

PAINT STRAINING

It is recommended that in order to avoid premature tip and gun plugging you should strain your paint before spraying. Follow manufacturer's recommendations.

English

CHOOSING THE CORRECT SPRAY GUN FILTER

Use the proper gun filter based on the tip size being used.

Part No.	Tip Size	Filter Type	Mesh Number	Color of Filter Body	Qty.
0154918	.011	Extrafine	180 mesh 0.084 mm	red	2 pack
0154675	.013015	Fine	100 mesh 0.140 mm	yellow	2 pack
0154842	.017023	Medium	50 mesh 0.315 mm	white	2 pack

BEFORE YOU PRIME THE SPRAYER

Before priming, squirt a teaspoon of separating oil (P/N 0279920 included with unit) into the indicated area. Light household oil can be substituted if necessary. Do not put more than a teaspoon into the lubricating area. Too much oil will leak down into your paint.



IF YOUR UNIT IS NEW. . .

All units are performance-tested at the factory and are shipped with test fluid in the fluid section to prevent corrosion during shipment and storage.

· Whether you are going to spray latex or oil-based paints, this fluid must be purged and thoroughly cleaned out of the system (follow Purging and Priming the Pump steps, page 7).

F YOUR UNIT HAS ALREADY BEEN USED. . .

If the pump has already been used you will need to purge the water or solvent used in cleanup and storage.



PRIM

SPRA

PURGING & PRIMING



SPRAYING



ACAUTION

Be sure that the paint hose is free of kinks and clear of objects with sharp cutting edges.

1. Switch the pump ON (I) and turn the PRIME/SPRAY knob to SPRAY.



 Turn the pressure contol dial to its highest setting (+). The spray hose should stiffen as paint begins to flow through it. PRESSURE

3. When the motor shuts off, unlock the spray gun and spray a test area to check the spray pattern.

When enough pressure has built up in the hose, the motor will shut off automatically. The motor will cycle on and off automatically as it needs pressure.

The pressure control dial can be adjusted up or down to achieve the desired spray pattern.



Paint tailing pattern

SPRAYING TECHNIQUE

The key to a good paint job is an even coating over the entire surface. This is done by using even strokes. Follow the **TIPS**, below.

TIP: Keep your arm moving at a constant speed and keep the spray gun at a constant distance from the surface. The best spraying distance is 10 to 12 inches between the spray tip and the surface.



Keep stroke smooth and at an even speed.

TIP: Keep the spray gun perpendicular to the surface, otherwise one end of the pattern will be thicker than the other.



TIP: Keep the spray gun at right angles to the surface. This means moving your entire arm back and forth rather than just flexing your wrist.



Do not flex wrist while spraying.

TIP: The spray gun should be triggered by turning it on and off with each stroke. Do not trigger the gun during the middle of a stroke. This will result in an uneven spray and splotchy coverage.



IF YOU EXPECT TO BE AWAY FROM YOUR SPRAYER FOR MORE THAN ONE HOUR, FOLLOW THE <u>SHORT-TERM CLEANUP PROCEDURE</u> DESCRIBED IN THE STORAGE SECTION OF THIS MANUAL (page 12).

SPRAYING TROUBLESHOOTING

The following is a short list of minor difficulties you might encounter while spraying. If any of these occur, it will reduce the flow of paint, making your spray pattern poor, or paint will fail to spray from the gun.

- · Clogged spray tip
- Clogged gun filter
- Clogged suction set screen

Follow the guidelines on this page to correct any one of these problems.

UNCLOGGING THE SPRAY TIP



Do not attempt to unclog or clean the tip with your finger.



Do not use a needle or other sharp pointed instrument to clean the tip. The hard tungsten carbide can chip. If the spray pattern becomes distorted or stops completely while the gun is triggered, follow these steps:

1. Release the trigger and lock the gun off.



2. Rotate the reversible tip arrow 180° so that the point of the arrow is toward the rear of the gun (CLEAN position).

Under pressure, the spray tip may be very difficult to turn. Turn the PRIME/SPRAY knob to PRIME and trigger the gun. This will relieve pressure and the tip will turn more easily.



- 3. Turn the PRIME/SPRAY knob to SPRAY.
- 4. Unlock the gun and squeeze the trigger, pointing the gun at a scrap piece of wood or cardboard. This allows pressure in the spray hose to blow out the obstruction. When the nozzle is clean,



paint will come out in a straight, high pressure stream.

If paint still will not spray from the spray tip, follow the other steps on the next column.

- 5. Release the trigger and lock the gun off.
- Reverse the tip so the arrow points forward again (SPRAY position).
- Unlock the gun and resume spraying.



CLEANING THE SPRAY GUN FILTER

This filter must be cleaned every time you use your sprayer. When using thicker paints, the filter might need to be cleaned more often.

- 1. Perform <u>Pressure Relief</u> <u>Procedure</u> (page 6).
- 2a. If you have a model GX-06/07 spray gun, unscrew the fitting from the bottom of the spray gun using an adjustable wrench, making sure not to lose the spring.



2b. **If you have a model GX-08/10 spray gun**, unclip the trigger guard from the filter housing by pulling outward from the filter housing. Unscrew the housing.



- 3. Remove the filter from the spray gun housing and clean with the appropriate cleaning solution (warm, soapy water for latex paints, mineral spirits for oil-based materials).
- 4. Inspect the filter for holes (see Hole picture, above). Replace if holes are found.



NEVER POKE THE FILTER WITH A SHARP INSTRUMENT!

5. Replace the cleaned filter, tapered end first, into the gun housing.

The tapered end of the filter must be loaded properly into the gun. Improper assembly will result in a plugged tip or no flow from the gun.

- 6a. **For the GX-06/07**, replace the spring and the fitting. Tighten with an adjustable wrench.
- 6b. For the GX-08/10, replace the housing and snap the trigger guard back into the housing.

CLEANING THE SUCTION SET SCREEN

The screen at the bottom of the suction set may also need cleaning. Check it every time you change paint buckets.

- 1. Remove the screen by pulling it out of the retainer with a plier.
- 2. Clean the screen with the appropriate cleaning solution (warm, soapy water for latex paints, mineral spirits for oilbased paints).



If after having completed all of the steps on this page you are still experiencing problems spraying, refer to the TROUBLESHOOTING guide (page 15).

Customer Service: 800-686-8525



IMPORTANT CLEANING NOTES!

READ THESE NOTES AND WARNINGS BEFORE YOU START TO CLEAN YOUR SPRAYER!

- When using latex paints, clean your sprayer and components using warm, soapy water.
 When using oil-based paints, use mineral spirits.
- Do not use mineral spirits on latex paint, or the mixture will turn into a jelly-like substance which is difficult to remove.
- No matter which cleaning solution you use, make sure to dispose of it properly when finished cleaning your sprayer.
- Thorough cleaning and lubrication of the sprayer is the most important step you can take to ensure proper operation after storage.

CALL **1-800-686-8525** IF YOU HAVE ANY QUESTIONS REGARDING THE CLEANUP OF YOUR SPRAYER



Special cleanup instructions for use with flammable solvents:

- ALWAYS FLUSH SPRAY GUN AT LEAST ONE HOSE LENGTH AWAY FROM SPRAY PUMP.
- If collecting flushed solvents in one gallon metal container, place it into an empty five gallon container, then flush.
- Area must be free from vapors.
- Follow all cleanup instructions.

PURGING THE PAINT HOSE

These steps will allow you to recover excess paint left over in the paint hose.

- 1. Lock the gun and remove spray tip assembly.
- 2. Submerge suction set into a bucket with appropriate cleaning solution.



3. Hold the spray gun against the side of the paint can and hold the trigger.



 While holding the trigger, turn the pump ON (I), and turn the PRIME/SPRAY knob to SPRAY.



Let the pump run until all paint is purged from the hose and cleaning solution is coming out of the gun.

- 5. Release the trigger.
- 6. Hold the spray gun against the side of a separate container and hold the trigger.



- 7. Trigger the gun until the fluid coming out of the gun is clear.
- 8. Turn the PRIME/SPRAY knob to PRIME and trigger gun once more to relieve pressure.
- 9. Move on to Cleaning the Suction Set.

CLEANING THE SUCTION SET

- 1. Lock the gun and turn the pump OFF (O).
- 2. Remove the suction hose and return tube and clean it using the appropriate cleaning solution.



You should also wipe the threads of the inlet valve, and remove and clean the suction set screen.

3. When suction set is clean, thread the suction tube back onto the inlet valve, and replace the return tube onto the return tube fitting. Replace clip.



4. Submerge the suction set into a bucket of **NEW** cleaning solution.



5. Turn the PRIME/SPRAY knob to PRIME, turn the pump to ON (I), and trigger the gun into a waste container to relieve the pressure.



- Let the pump circulate the cleaning solution through the suction set for 2-3 minutes.
- 7. Turn the pump OFF (O).
- 8. Move on to Cleaning the Spray Gun, next page.

CLEANUP (CONTINUED)

CLEANING THE SPRAY GUN FILTER AND TIP ASSEMBLY

1. Make sure the pump is switched OFF (O), the PRIME/SPRAY knob is turned to PRIME, and unplug the sprayer.



2. Remove spray gun from the paint hose using adjustable wrenches.



3. Remove filter from spray gun (refer to **Cleaning the Spray Gun Filter**, page 9).



4. Remove spray tip from spray guard assembly.



Continue cleaning instructions on next column

5 Clean spray tip and filter with a soft-bristled brush and the appropriate cleaning solution. Be sure to remove and clean the washer and saddle seat located in the rear of the spray tip assembly.



- 6. Reassemble spray gun:
- install gun filter tapered-end first, and



• install spray tip, saddle seat and washer, and replace spray guard assembly.



7. Thread the spray gun back onto the paint hose. Tighten with a wrench.



IMPORTANT! If you used oil-based paints, you must flush the pump again using warm, soapy water to prepare it for storage. Repeat <u>Cleaning the Suction Set</u> instructions.

STORAGE

SHORT-TERM STORAGE (UP TO 16 HOURS) | PREPARING THE SPRAYER FOR LONG-

Follow these steps when using latex paints only. If using materials that are oil-based, follow the long-term storage steps.

SHUTDOWN

1. Lock the spray gun off.



2. Turn the PRIME/SPRAY knob to PRIME.



3. Switch the pump OFF, and unplug the sprayer.



- 4. Pour 1/2 cup water slowly on the top of the paint to prevent the paint from drying.
- 5. Wrap the spray gun assembly in a damp cloth and place it in a plastic bag. Seal the bag shut.
- 6. Place the sprayer in a safe place out of the sun for shortterm storage.

STARTUP

- 1. Remove the gun from the plastic bag.
- 2. Stir the water into the paint.
- 3. Check to be sure that the PRIME/SPRAY knob is set to PRIME.
- 4. Plug sprayer in and turn the switch to ON.
- 5. Turn the PRIME/SPRAY knob to SPRAY.
- 6. Test the spraver on a practice piece and begin spraying



TERM STORAGE

1. Fill a cup or other container with separating oil (approximately 2 ounces) supplied with the unit and submerge the inlet valve into the oil.



- 2. Place a rag over the spray hose port, and turn the switch ON (I).
- 3. When the oil has been sucked from the cup, switch the pump OFF.
- 4. Insert the pusher stem into the inlet valve. Make sure the pusher stem is inserted fully.



- The pusher stem is designed to do two things:
 - It holds the oil in the valve to keep the carbide seat from rusting.
 - · Secondly, it will keep the ball off of the seat to prevent any paint residue deposits that will cause the ball to stick to the seat. Paint deposits or rust formed on the carbide seat will cause priming and operation problems during repeated uses.
- 5. Wipe the entire unit, hose and gun with a damp cloth to remove accumulated paint.
- 6. Replace the high pressure hose to the paint hose port.

MAINTENANCE

DAILY MAINTENANCE

The only daily maintenance necessary is thorough cleaning. Follow the cleaning procedures in this manual.

EXTENDED MAINTENANCE

Some pump parts eventually wear out from use and must be replaced. The following list indicates the available repair kits for the parts replaced by each kit. However, pump performance is the only reliable indicator of when to replace wear parts. Refer to the Troubleshooting section for more

information on when to use these kits.

Kit Part # Description

- 0512221 Fluid Section Seal Kit (1420 and 1620 Series)
- 0512222 Valve Replacement Kit (1420 and 1620 Series)
- 0512178 Fluid Section Seal Kit (1720,1920, 2120 Series) 0512224 Valve Replacement Kit (1720,1920, 2120 Series)

CLEANING THE INLET VALVE

Cleaning or servicing the inlet valve may be required if the unit has priming problems. This may be caused by improper cleaning and/or storage.

- 1. Unscrew the **inlet valve assembly** from the unit with a crescent wrench.
- 2. Unscrew the **inlet nut** using a 3/8 inch allen wrench.
- assembly assembly Inlet nut
 Remove excess paint or rust from the ball and seat or replace with new parts from kit P/N 0512222 (1420, 1620) or P/N 0512224 (1720, 1920, 2120). You may also have to clean excess paint inside the housing.

Housing

Inlet valve

- 4. Inspect the **inlet O-ring** on the **inlet valve**. Clean or replace, and lubricate with a light household oil.
- 4. Reassemble ball, carbide seat, and O-rings in the order shown below into the **inlet valve**.



- 5. Install **inlet nut** back into inlet valve. Torque to 12 ± 2 ft/lbs if you have torque wrench.
- Make sure the inlet valve O-ring is installed on the inlet valve, then install entire inlet valve assembly back into unit. Tighten with an adjustable wrench.



Part #	Description
0279920	Separating Oil
0154830	Hose, Whip End, 5' x 3/16"
0270192	Hose, Wireless, 25' x 1/4"
0291000	Hose, Wireless, 50' x 1/4"
0279667	Hose Connector, 1/4" x 1/4"
0088154	Pressure Gauge
0508910	Tip Extension, 12"
0508914	Tip Extension, 24"
0152001	Power Roller Gun Attachment
0155206	9" Roller Cover, 3/8" Nap
0152307	9" Roller Cover, 1/2" Nap
0155208	9" Roller Cover, 3/4" Nap
0152310	9" Roller Cover, 1-1/4" Nap
0512181	GX-08 Four Finger Metal Airless Spray Gun
0512180	GX-07 Two Finger Metal Airless Spray Gun
0512179	GX-06 Two Finger Plastic Airless Spray Gun
0512182	GX-10 Two Finger Metal Airless Spray Gun w/Swivel
0501010	Guard Assembly, F-Thread
0512508	Guard Assembly, G-Thread
0279974	3 Foot Pole Extension w/Swivel
0279976	6 Foot Pole Extension w/Swivel
0512134	180 Degree Swivel
0508931	F- to G-Thread Adapter
0154832	Suction Set Filter (2 Pack)
0512500	411 Trade Spray Tip
0512501	413 Trade Spray Tip
0512502	415 Trade Spray Tip
0512503	417 Trade Spray Tip
0501419	419 Trade Spray Tip
0512504	515 Trade Spray Tip
0512505	517 Trade Spray Tip
0512506	519 Trade Spray Tip
0093930	Anti-Seize Compound
0156113	TR-10 Telescoping Roller, 9", 3/8" Nap
0089959	Yellow Gun Filter
0089958	White Gun Filter
0279109	Pump Saver Plus Protector

0279109 Pump Saver Plus Protector



FLUID SECTION SEAL REPLACEMENT INSTRUCTIONS KIT 0512221 (MODELS 1420 AND 1620) KIT 0512178 (MODELS 1720, 1920, 2120)



Always wear protective eye wear while servicing the pump. Be sure to follow the PRESSURE RELIEF PROCEDURE (page 6) when shutting the unit down for any purpose, including servicing or adjusting. After performing the pressure relief procedure, be sure to unplug the unit before servicing or adjusting. Area must be free of solvents and paint fumes.

DISASSEMBLY OF THE FLUID SECTION

- 1. Remove the suction set.
- 2. Remove the front cover and the four screws that secure it using a T20 Torx head driver.
- 3. Remove the yoke screw and washer that secures the dowel pin. The dowel pin connects the yoke to the piston.
- 4. Using the pliers, pull the dowel pin out.
- 5a. For models 1420 and 1620, rotate the pump shaft so the piston is in the top dead center position. This can be done by pushing on the yoke. This is required to disassemble all the parts.
- 5b. For models 1720/1920/2120, inspect the yoke assembly and piston. In order to remove all the necessary parts, the piston must not be in the bottom dead center position. If the piston is at the bottom of the stroke, install the front cover and screws, turn the pump on briefly to index the piston, unplug the unit, and repeat step 2.
- 6. Unscrew and remove the inlet valve assembly using an adjustable wrench.
- 7. Remove the piston assembly by pushing down on the piston near the yoke.
- 8. Unscrew and remove the top nut using and adjustable wrench.
- 9. Remove the worn seals using a flat head screwdriver or punch. Remove the top seal from the top and the bottom seal from the bottom by pressing against the side of the seal and popping it out. Be sure not to scratch the housing where the seals are located.
- 10. Clean the area where the new seals are to be installed.

ASSEMBLY OF THE FLUID SECTION

- Lubricate the new top seal with SprayTech Separating Oil (P/N 0279920) or light household oil and by hand place the seal (cup side of seal down) into the top port of the housing.
- 2. Place a small amount of anit-seize on the threads of the top nut. Place the top nut into the top of the housing and tighten with an adjustable wrench. This will drive the top seal into the correct position.
- 3. Turn the pump upside down. Lubricate the seal on the piston/seal assembly similar to the top seal. Place the piston/seal assembly into the bottom of the housing. Insert the plastic insertion tool and thread into position to properly seat the piston/seal. Thread fully until tight. Remove the insertion tool.

4. Install the new O-ring on the



- inlet valve assembly, lubricate with Separating Oil (P/N 0279920), thread into the bottom (inlet) of the housing, and tighten with an adjustable wrench. This will drive the bottom seal into the correct position.
- 5. Align the piston with the yoke. A rubber mallet may be used. Be careful not to damage the piston.
- 6. Apply any type of household grease to the piston and

yoke area to prolong life. Apply to the holes in the yoke where the dowel is inserted.

- 7. Install the dowel pin to connect the yoke to the piston. The piston may have to be moved up or down to do this.
- 8. Install the yoke screw and washer to secure the dowel pin.
- 9. Turn pump right side up and apply a few drops of SprayTech Separating Oil or light household oil between the top nut and piston. This will prolong the seal life.
- 10. Install front cover and four (4) screws.
- 11. Install the suction set.



SERVICE NOTE--MODEL 2120

The inlet check ball is a wear part. Erosion of the check ball can result in a loss of performance similar to a worn piston and seals. Inspect the inlet ball by removing the inlet valve assembly. If worn, replace the assembly with P/N 0512224. This part number is available at Wagner authorized service centers or by calling 1-800-686-8525.



TROUBLESHOOTING

PROBLEM	Cause	SOLUTION
A. The sprayer does not start.	1. The sprayer is not plugged in.	1. Plug the sprayer in.
A. The splayer does not start.	2. The ON/OFF switch is set to OFF.	2. Turn the ON/OFF switch to ON.
	3. The sprayer was turned off while still under	3. Turn pressure control knob to maximum setting (+),
	pressure.	or relieve pressure by turning the PRIME/SPRAY
		valve to PRIME.
	4. No voltage is coming from the wall plug.	4. Properly test the power supply voltage.
	5. The extension cord is damaged or has too	5. Replace the extension cord.
	low a capacity.	·
	6. A fuse is blown in the sprayer.	6. Take sprayer to Wagner Authorized Service Center.
	7. There is a problem with the motor.	7. Take sprayer to Wagner Authorized Service Center.
B. The sprayer starts but does	1. The unit will not prime properly or has lost prime.	1. Try to prime the unit again.
not draw in paint when the	2. The paint bucket is empty or the suction	2. Refill the bucket or immerse the suction tube in
PRIME/SPRAY knob is set to	tube is not totally immersed in the paint.	paint.
PRIME.	3. The suction set is clogged.	3. Clean the suction set.
	4. The suction tube is loose at the inlet valve.	4. Clean the tube connection and tighten it securely.
	The inlet or outlet valve is stuck.	5. Clean the inlet and outlet valves and replace any
		worn parts.* Inlet may be stuck from old paint.
		Insert pusher stem to release
	The inlet valve is worn or damaged.	Replace the inlet valve.*
	The PRIME/SPRAY valve is plugged.	7. Take sprayer to Wagner Authorized Service Center.
C. The sprayer draws up paint	 The spray tip is worn. 	 Replace the spray tip with a new tip.**
but the pressure drops when	The suction set screen is clogged.	2. Clean the suction set screen.
the gun is triggered.	The gun or spray tip filter is plugged.	3. Clean or replace the proper filter. Always keep
		extra filters on hand.
	4. The paint is too heavy or coarse.	4. Thin or strain the paint.
	5. The outlet valve assembly is dirty or worn.	5. Clean or replace the outlet valve assembly.*
	6. The inlet valve assembly is damaged or worn.	Replace the inlet valve.*
D. The PRIME/SPRAY valve is	1. The PRIME/SPRAY valve is dirty or worn.	1. Take sprayer to Wagner Authorized Service Center.
on SPRAY and there is flow	,	1,5,6
through the return tube.		
E. The spray gun leaks.	1. Internal parts of the gun are worn	1. Take the sprayer to a Wagner Authorized Service
	or dirty.	Center.
F. The tip assembly leaks.	1. The tip was assembled incorrectly.	1. Check the tip assembly and assemble properly.
	2. A seal is worn.	2. Replace the seal.*
G. The spray gun will not spray.	1. The spray tip or the gun filter is plugged.	1. Clean the spray tip or gun filter.
1 9 8 1 9	2. The spray tip is in the CLEAN position.	2. Put the tip in the SPRAY position.
H. The paint pattern is tailing.	1. The pressure is set too low.	1. Increase the pressure.
1	2. The gun, the tip, or the suction filter	2. Clean the filters.
	is plugged.	
	3. The suction tube is loose at the inlet valve.	Tighten the suction tube fitting.
	4. The tip is worn.	4. Replace the spray tip.
	5. The paint is too thick.	5. Thin the paint.
	6. Pressure loss.	Refer to Causes and Solutions for problem C.

- * Special repair kits with instructions are available for these procedures. Refer to the **Maintenance (page 13)** section of this manual for a list of the kits and their part numbers.
- ** Additional parts are available for this procedure. Refer to the **Accessories (page 13)** section of this manual for a list of the parts and their part numbers.

PARTS LIST • LISTE DE PIÈCES • LISTA DE PIEZAS

GX-06/07 (1420, 1620, 1720)



		<u>English</u>	
<u>ltem</u>	Part #	Description	Quantity
1	0512120	Plastic gun assembly	1
	0512121	Metal gun assembly	1
2	0501011	Guard Assembly	
3	0501413	Tip*	1
4	0154675	Filter assembly, 100 mesh	1
5	0043590	Spring, filter	
6	0278357	Cap, filter housing	

* See Accessories section (page 13)

Français

<u>Article</u>	<u>N° de pièce</u>	Description Quantité
1	0512120	Pistola en plastique et
		ses composants1
	0512121	Pistola en métallique et
		ses composants1
2	0501011	Protège-embout et ses composants.1
3	0501413	Embout*1
4	0154675	Filtre et ses composants, maille 1001
5	0043590	Ressort, filtre1
6	0278357	Capuchon, logement de filtre1

* Se reporter à la liste d'ACCESSOIRES (page 29)

		<u>Español</u>
Artículo 1	Pieza# 0512120 0512121	DescripciónCantidadEnsamble de la pistola plástico1Ensamble de la pistola metal1
2	0501011	Esamble de protección1
3	0501413	Boquilla*1
4	0154675	Ensemble de filtro, malla 1001
5	0043590	Resorte, filtro1
6	0278357	Tapa, alojamiento de filtro1

* Consultre el listado en ACCESORIOS (página 45).

SUCTION SET • DISPOSITIF D'ASPIRATION • JUEGO DE SUCCIÓN



English			
Item	<u>Part #</u>	Description	Quantity
1	0512220	Suction set assembly (plastic).	1
	0512268	Suction set assembly (metal)	1
2	0512389	Return tube	1
3	9885553	Return tube fitting	1
4	0154832	Filter	
5	0512390	Clip	1

FRANÇAIS

Article	<u>N° de pièce</u>	Description	Quantité
1	0512220	Dispositif d'aspiration et ses	
		composants (plastique)	1
	0512268	Ensemble d'aspiration et ses	
		composants (métal)	1
2	0512389	Tube de retour	1
3	9885553	Raccord de tube de retour	1
4	0154832	Filtre	1
5	0512390	Agrafe	1

ESPAÑOL

Article	Pieza#	<u>Descripción</u>	Cantidad
1	0512220	Ensamble del juego de	
		succión (plástico)	1
	0512268	Ensamble del juego de	
		succión (metal)	1
2	0512389	Tubo de retorno	1
3	9885553	Conector del tubo de retorno	o1
4	0154832	Filtro	1
5	0512390	Abrazadera	1

PARTS LIST • LISTE DE PIÈCES • LISTA DE PIEZAS

GX-08 (1920)



		<u>English</u>	
<u>ltem</u>	Part #	Description	Quantity
1		Refer to Accessories, page 13	
2	0501011	Holder assembly	1
3	0296261	Diffuser, 7/8"	1
4	0296270	Valve spring unit	1
5	0296230	Trigger guard	1
6	0296285	Trigger assembly	1
7	0296284	Trigger screw (short)	1
8	0296228	Gun housing	1
9	9910201	Hex nut	1
10	0296222	Retainer block	1
11	0296286	Sliding pin	2
12	0296287	Trigger screw (long)	1
13		Filter*	1*
14	0296289	Washer	1
15	0296342	Handle	1
16	0043590	Spring	1
17	0296283	Sealing ring	1
18	0296301	Fitting	

*See page 6 for additional filter sizes.

<u>Français</u>				
Article N° de pièce		Description Quantity		
1		Se reporter à la liste d'ACCESSOIRES		
2	0501011	Protège-embout1		
3	0296261	Diffuseur, 2,2 cm1		
4	0296270	Ressort de soupape1		
5	0296230	Protège-doigts1		
6	0296285	Détente et ses composants1		
7	0296284	Vis de détente (courte)1		
8	0296228	Corps du pistolet1		
9	9910201	Écrou hexagonal1		
10	0296222	Bloc de retenue1		
11	0296286	Cheville coulissante2		
12	0296287	Vis de détente (longtemps)1		
13		Filtre*1*		
14	0296289	Rondelle1		
15	0296342	Poignée1		
16	0043590	Ressort1		
17	0296283	Bague d'étanchéité1		
18	0296301	Raccord1		

* Se reporter au tableau de la section CHOIX DU FILTRE DE PISTOLET APPROPRIÉ, page 22).

Español				
<u>Ar</u>		<u>Pieza#</u>	Descripción	<u>Cantidad</u>
	1		Consulte Accesorios	
	2	0501011	Ensmble de la protección de	
			la boquilla rociadora	
	3	0296261	Difusor 7/8"	
	4	0296270	Unidad del resorte de la válvu	la1
	5	0296230	Protector del gatillo	1
	6	0296285	Ensemble del gatillo	1
	7	9910403	Tornillo del gatillo (corto)	1
	8	0296228	Alojamiento de la pistola	1
	9	9910201	Tuerca hexagonal	1
1	0	0296222	Bloque de retención	1
1	1	0296286	Pasador deslizante	2
1	3		Filtro*	1*
1	2	0296287	Tornillo del gatillo (de largo)	1
1	4	0296289	Arandela	1
1	5	0296342	Mango	1
1	6	0043590	Resorte	1
1	7	0296283	Aro sellador	1
1	8	0296301	Ensemble del collarín	1

*Consulte la página para 38 ver tamaños adicionales de filtros



<u>English</u>

<u>ltem</u>	Part #	Description Quantity
1		Refer to Accessories, page 13
2	0501011	Holder assembly1
3	0296261	Diffuser, 7/8"1
4	0296270	Valve spring unit1
5	0296230	Trigger guard1
6	0296291	Trigger assembly1
7	0296284	Trigger screw (short)1
8	0296228	Gun housing1
9	9910201	Hex nut1
10	0296222	Retainer block1
11	0296286	Sliding pin2
12	0296287	Trigger screw (long)1
13		Filter*1*
14	0296289	Washer1
15	0296342	Handle1
16	0296343	Spring1
17	0347706	Swivel1
18	0296262	Separator1

*See page 6 for additional filter sizes.

<u>Français</u>				
Article	N° de pièce	Description Qu	antity	
1		Se reporter à la liste d'ACCESSO	IRES	
2	0501011	Protège-embout	1	
3	0296261	Diffuseur, 2,2 cm		
4	0296270	Ressort de soupape	1	
5	0296230	Protège-doigts	1	
6	0296291	Détente et ses composants	1	
7	0296284	Vis de détente (courte)	1	
8	0296228	Corps du pistolet	1	
9	9910201	Écrou hexagonal	1	
10	0296222	Bloc de retenue	1	
11	0296286	Cheville coulissante	2	
12	0296287	Vis de détente (longtemps)	1	
13		Filtre*	1*	
14	0296289	Rondelle	1	
15	0296342	Poignée	1	
16	0296343	Ressort	1	
17	0347706	Pivot		
18	0296262	Séparateur	1	

* Se reporter au tableau de la section CHOIX DU FILTRE DE PISTOLET APPROPRIÉ, page 22).

Español				
Articulo	Pieza#	Descripción	Cantidad	
1		Consulte Accesorios		
2	0501011	Ensmble de la protección de		
		la boquilla rociadora	1	
3	0296261	Difusor 7/8"	1	
4	0296270	Unidad del resorte de la válvu	la1	
5	0296230	Protector del gatillo	1	
6	0296291	Ensemble del gatillo	1	
7	9910403	Tornillo del gatillo (corto)	1	
8	0296228	Alojamiento de la pistola	1	
9	9910201	Tuerca hexagonal	1	
10	0296222	Bloque de retención	1	
11	0296286	Pasador deslizante	2	
13		Filtro*	1*	
12	0296287	Tornillo del gatillo (de largo)	1	
14	0296289	Arandela	1	
15	0296342	Mango	1	
16	0296343	Resorte	1	
17	0347706	Giratorio	1	
18	0296262	Separador	1	

*Consulte la página para 38 ver tamaños adicionales de filtrosfiltros.

PARTS LIST • LISTE DE PIÈCES • LISTA DE PIEZAS



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Francais English

LIMITED WARRANTY AIRLESS PAINT SPRAY EQUIPMENT

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This warranty does not cover damage resulting from improper use, accidents, user's negligence or normal wear. This warranty does not cover any defects or damages caused by service or repair performed by anyone other than a Wagner Authorized Service Center. This warranty does not apply to accessories.

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If any product is defective in material and/or workmanship during the applicable warranty period, return it with proof of purchase, transportation prepaid to any Wagner Authorized Service Center. (Service Center listing is enclosed with this product.) Wagner's Authorized Service Center will either repair or replace the product (at Wagner's option) and return it to you, postage prepaid.

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