

Models 9140, 9140S, 9150, 9170, 9190 and 9210 High Performance Airless Sprayer

OWNER'S MANUAL • READ THIS MANUAL FOR COMPLETE INSTRUCTIONS

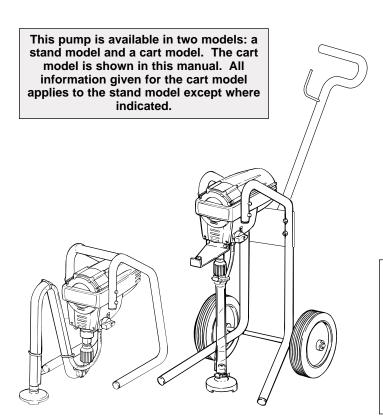


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Need help? Call us first for answers fast.

Call Wagner Spray Tech toll-free if you have any comments or problems with this product.



SPECIFICATIONS:

	31 lbs (9140, 9150)
	36 lbs (9170, 9190)
	40 lbs (9210)
	Up to .25 gallon (1 liter) per minute (9140, 9140S, 9150)
	Up to .33 gallon (1.25 liter) per minute (9170)
	Up to .42 gallon (1.6 liter) per minute (9190)
	Up to .45 gallon (1.71 liter) per minute (9210)
Power source	1/2 Hp universal motor (9140, 9140S, 9150)
	5/8 Hp permanent magnet DC motor (9170)
	3/4 Hp permanent magnet DC motor (9190)
	7/8 Hp permanent magnet DC motor (9210)

Power requirement.........15 amp minimum circuit on 115 VAC, 60

Weight 25 lbs (9140S)

Generator15 amp A/C

Spraying pressureUp to 2800 PSI

Safety featuresSpray gun trigger lock and guard; built-in tip safety guard; priming

knob for safe pressure release.

Capability.....Sprays a variety of paints, oil

base, latex, primers, stains, preservatives and other nonabrasive materials.

Do not use materials with flash points below 70°F (21°C).

This pump should not be used with textured materials, block filler, or asphalt sealer.

0803 • Form No. 0512731G





SAFETY INFORMATION • READ ALL SAFETY

INFORMATION BEFORE OPERATING THE EQUIPMENT



HAZARD: INJECTION INJURY

A high pressure paint stream produced by this equipment can pierce the skin and underlying tissues, leading to serious injury and possible amputation. SEE A PHYSICIAN



DO NOT TREAT AN INJECTION INJURY AS A SIMPLE CUT! Injection can lead to amputation. See a physician immediately.

The maximum operating range of the gun is 2800 PSI/193BAR fluid pressure.

PREVENTION:

- NEVER aim the gun at any part of the body.
- NEVER allow any part of the body to touch the fluid stream. DO NOT allow body to touch a leak in the fluid hose.
- NEVER put your hand in front of the gun. Gloves will not provide protection against an injection injury.
- ALWAYS lock the gun trigger, shut the pump off, and release all pressure before servicing, cleaning the tip or guard, changing tip, or leaving unattended. Pressure will not be released by turning off the motor. The PRIME/SPRAY knob must be turned to PRIME to relieve the pressure. Refer to the PRESSURE RELIEF PROCEDURE (page 6) described in the pump manual.
- ALWAYS keep the tip guard in place while spraying. The tip guard provides some protection but is mainly a warning
- ALWAYS remove the spray tip before flushing or cleaning
- · Paint hose can develop leaks from wear, kinking and abuse. A leak can inject material into the skin. Inspect the hose before each use.
- NEVER use a spray gun without a working trigger lock and trigger guard in place.
- All accessories must be rated at or above 2800 PSI/193 BAR. This includes spray tips, guns, extensions, and hose.

NOTE TO PHYSICIAN:

Injection into the skin is a traumatic injury. It is important to treat the injury as soon as possible. DO NOT delay treatment to research toxicity. Toxicity is a concern with some coatings injected directly into the blood stream. Consultation with a plastic surgeon or reconstructive hand surgeon may be advisable.

HAZARD: HAZARDOUS VAPORS

Paints, solvents, insecticides, and other materials can be harmful if inhaled or come in contact with the body. Vapors can cause severe nausea, fainting, or poisoning.



PREVENTION:

 Use a respirator or mask if vapors can be inhaled. Read all instructions supplied with the mask to be sure it will provide the necessary protection.



- · Wear protective eyewear.
- Wear protective clothing as required by coating manufacturer.

HAZARD: EXPLOSION OR FIRE

Solvent and paint fumes can explode or ignite. Property damage and/or severe injury can occur.

- Provide extensive exhaust and fresh air introduction to keep the air within the spray area free from accumulation of flammable vapors.
- · Avoid all ignition sources such as static electric sparks, open flames, pilot lights, electrical appliances, and hot objects. Connecting or disconnecting power cords or working light switches can make sparks.
- Do not smoke in spray area.
- Fire extinguisher must be present and in good working order.
- Place paint pump at least 20 feet from the spray object in a well ventilated area (add more hose if necessary). Flammable vapors are often heavier than air. Floor area must be extremely well ventilated. The paint pump contains arcing parts that emit sparks and can ignite vapors.
- The equipment and objects in and around the spray area must be properly grounded to prevent static sparks.
- Use only conductive or grounded high pressure fluid hose. Gun must be grounded through hose connections.
- Power cord must be connected to a grounded circuit.
- Always flush unit into a separate metal container, at low pump pressure, with spray tip removed. Hold gun firmly against side of container to ground container and prevent
- Follow the material and solvent manufacturer's warnings and instructions.
- Use extreme caution when using materials with a flashpoint below 70° F (21° C). Flashpoint is the temperature that a fluid can produce enough vapors to
- Plastic can cause static sparks. Never hang plastic to enclose a spray area. Do not use plastic drop cloths when spraying flammable materials.
- Use lowest possible pressure to flush equipment.

GAS ENGINE (WHERE APPLICABLE)

Always place pump outside of structure in fresh air. Keep all solvents away from the engine exhaust. Never fill fuel tank with a running or hot engine. Hot surface can ignite spilled fuel. Always attach ground wire from pump unit to a grounded object, such as a metal water pipe. Refer to enigine owner's manual for complete safety information.

HAZARD: EXPLOSION HAZARD DUE TO **INCOMPATIBLE MATERIALS**



- · Do not use materials containing bleach or chlorine.
- Do not use halogenated hydrocarbon solvents such as bleach, mildewcide, methylene chloride and 1,1,1 trichloroethane. They are not compatible with aluminum.
- Contact your coating supplier about the compatibility of material with aluminum.





SAFETY INFORMATION • READ ALL SAFETY

INFORMATION BEFORE OPERATING THE EQUIPMENT



HAZARD: GENERAL

Can cause severe injury or property damage.

PREVENTION:

- Read all instructions and safety precautions before operating equipment.
- Follow all appropriate local, state, and national codes governing ventilation, fire prevention, and operation.
- The United States Government Safety Standards have been adopted under the Occupational Safety and Health Act (OSHA). These standards, particularly part 1910 of the General Standards and part 1926 of the Construction Standards should be consulted.
- Use only manufacturer authorized parts. User assumes all risks and liabilities when using parts that do not meet the minimum specifications and safety requirements of the pump manufacturer.
- Before each use, check all hoses for cuts, leaks, abrasion or bulging of cover. Check for damage or movement of couplings. Immediately replace the hose if any of these conditions exist. Never repair a paint hose. Replace it with another grounded high-pressure hose.
- All hoses, swivels, guns, and accessories must be pressure rated at or above 2800PSI/193 BAR.
- Do not spray outdoors on windy days.
- Wear clothing to keep paint off skin and hair.

IMPORTANT ELECTRICAL INFORMATION

A CAUTION

Use only a 3-wire extension cord that has a 3-blade grounding plug and a 3-slot receptacle that will accept the plug on the product. Make sure your extension cord is in good condition. When using an extension cord, be sure to use one heavy enough to carry the current your product will draw. An undersized cord will cause a drop in line voltage resulting in loss of power and overheating. A 14 or 12 gauge cord is recommended. If an extension cord is to be used outdoors, it must be marked with the suffix W-A after the cord type designation. For example, a designation of SJTW-A would indicate that the cord would be appropriate for outdoor use.

Do not use more than 100 feet of hose. If you need to paint further than 100 feet from your power source, use more extension cord, not more paint hose.

A CAUTION

THE 9140, 9140S AND 9150 SERIES UNITS ARE PROVIDED WITH A NON-RESETABLE THERMAL OVERLOAD. THE 9170, 9190 AND 9210 SERIES UNITS ARE PROVIDED WITH A REPLACEABLE FUSE.

 Always disconnect the motor from the power supply before working on the equipment.

The cause of the overload should be corrected before restarting. Take to Service Center.

GROUNDING INSTRUCTIONS

This product must be grounded. In the event of an electrical short circuit, grounding reduces the risk of electric shock by providing an escape wire for the electric current. This product is equipped with a cord having a grounding wire with an appropriate grounding plug. The plug must be plugged into an outlet that is properly installed and grounded in accordance with all local codes and ordinances.

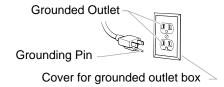
AWARNING

Improper installation of the grounding plug can result in a risk of electric shock.

If repair or replacement of the cord or plug is necessary, do not connect the green grounding wire to either flat blade terminal. The wire with insulation having a green outer surface with or without yellow stripes is the grounding wire and must be connected to the grounding pin.

Check with a qualified electrician or serviceman if the grounding instructions are not completely understood, or if you are in doubt as to whether the product is properly grounded. Do not modify the plug provided. If the plug will not fit the outlet, have the proper outlet installed by a qualified electrician.

This product is for use on a nominal 120 volt circuit and has a grounding plug that looks like the plug illustrated below. Make sure that the product is connected to an outlet having the same configuration as the plug. No adapter should be used with this product.



IF YOU EXPERIENCE PROBLEMS WITH YOUR SPRAYER AT ANY TIME DURING ASSEMBLY, OPERATION OR CLEANUP, PLEASE REFER TO THE TROUBLESHOOTING SECTION OF THIS MANUAL (PAGE 15), OR CALL CUSTOMER SERVICE AT:

1-800-880-0993

COMPONENTS AND DESCRIPTION

COMPONENTS

The shipping carton for your painting system contains the following:

- Suction set and return tube
- Spray gun with filter
- Spray tip assembly (see chart below)
- 25 foot long, 1/4 inch diameter pressure hose (9140, 9140S, 9150)
- 50 foot long, 1/4 inch diameter pressure hose (9170, 9190, 9210)
- Separating Oil

CONTROLS AND FUNCTIONS

ON/OFF SwitchThe ON/OFF switch turns the unit on and off (O=OFF, I=ON).

Suction SetFluid is drawn through the suction

set into the pump.

Fluid Section A piston in the fluid section moves up and down to create the suction that

draws fluid through the suction set.

Spray GunThe spray gun controls the delivery

of the fluid being pumped. The gun model you have depends on your

sprayer model (refer to Spray Gun/Tip Chart, below).

Spray HoseThe spray hose connects the gun to

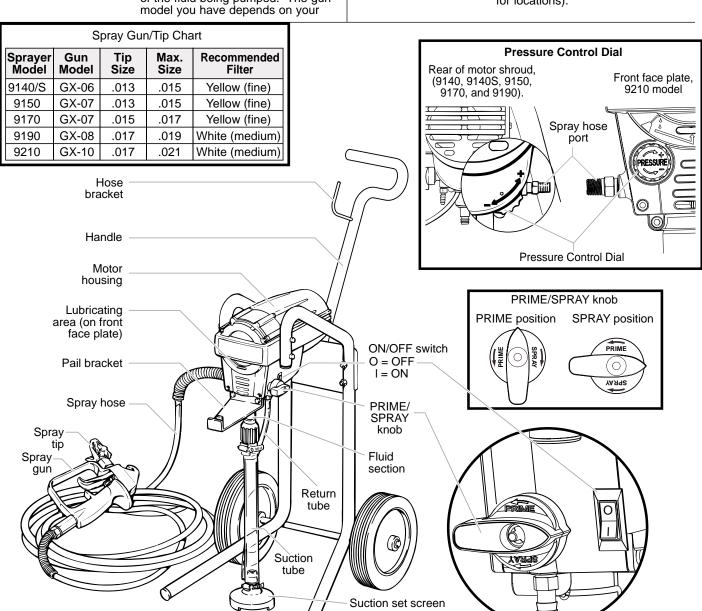
the pump.

Return Tube......Fluid is sent back out through the return tube to the original container.

PRIME/SPRAY Knob......The PRIME/SPRAY knob directs fluid to the spray hose when set to SPRAY or the return tube when set to PRIME. The arrows on the PRIME/SPRAY knob shows the rotation directions for PRIME and SPRAY.

> The PRIME/SPRAY knob is also used to relieve pressure built up in the spray hose (Pressure Relief Procedure, page 6)

Pressure Control DialThe pressure control dial controls the amount of force the pump uses to push the fluid (see graphic below for locations).



SETUP--ASSEMBLING THE SPRAYER

TOOLS NEEDED FOR SETUP

- Two adjustable wrenches
- 3/16" allen wrench
- Extension cord (refer to **Important Electrical Information** (page 3).

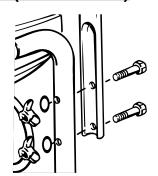


AWARNING

Do not plug in the unit until setup is complete.

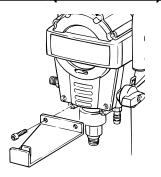
ATTACHING THE HANDLE (CART MODELS)

- Position the handle against the cart so that the holes in the handle line up with the holes in the cart.
- Insert the bolts through the holes in the handle and cart and locking washers.
- 3. Tighten the wing nuts onto the bolts by hand.



ATTACHING THE PAIL BRACKET (CART MODELS)

- Position the pail bracket against the unit so that the holes in the unit line up with the holes in the bracket.
- Insert the bolts through the holes in the bracket and the unit.
- 3. Tighten the bolts with a 3/16" allen wrench.



ATTACHING THE PAINT HOSE

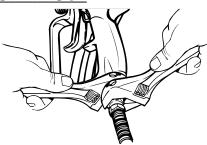
- Thread the high pressure hose to the paint hose port.
- 2. Tighten with an adjustable wrench.
- 3. Remove pusher stem from inlet valve.



ATTACHING THE SPRAY GUN

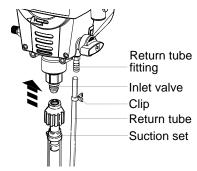
 Thread spray gun onto the other end of the hose.

Hold the gun with one adjustable wrench, and tighten with the other.



ATTACHING THE SUCTION SET & RETURN TUBE

- Attach the suction tube to the inlet valve and tighten firmly by hand. Be sure that the threads are straight so that the fitting turns freely.
- 2. Press the return tube onto the return tube fitting.
- 3. Squeeze clip over the return tube fitting to secure return tube.



LOCKING AND UNLOCKING THE SPRAY GUN





Always lock the trigger off when attaching the spray tip or when the spray gun is not in use. Refer to Spray Gun/Tip Chart on page 4 to determine the gun model you have.

GUN MODELS GX-06 AND GX-07

The gun is secured when the trigger lock is at a 90° angle (perpendicular) to the trigger in either direction.



Gun locked (gun will not spray)



GUN MODELS GX-08 AND GX-10

To lock the gun, turn the trigger lock forward and slightly down until it stops.

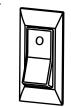
The spray tip SHOULD NOT be attached until after the sprayer and paint hose have been purged and primed.

BEFORE YOU BEGIN

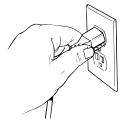
This column contains instructions that will be repeated throughout this manual.

PLUGGING IN THE SPRAYER

 Check that the ON/OFF switch is in the OFF position.



 Plug the sprayer into a heavy duty grounded extension cord. Refer to Important Electrical Information, page 3).



PRESSURE RELIEF PROCEDURE

AWARNING

Be sure to follow the pressure relief procedure (page 6) when shutting the unit off FOR ANY PURPOSE. This procedure is used to relieve pressure from the spray hose.

1. Lock the spray gun off.

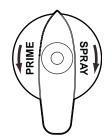




2. Flip the ON/OFF switch to the OFF (O) position.



- Unlock the spray gun, turn the PRIME/SPRAY knob to PRIME, and trigger spray gun into paint bucket.
- 4. Lock the spray gun.



PAINT STRAINING

It is recommended that in order to avoid premature tip and gun clogging you should strain your paint before spraying. Follow manufacturer's recommendations.

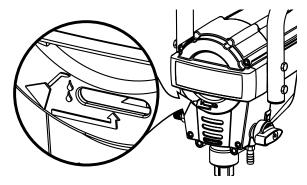
CHOOSING THE CORRECT SPRAY GUN FILTER

Use the proper gun filter based on the tip size being used.

Part No.	Tip Size	Filter Type	Mesh Number	Color of Filter Body	Qty.
0154918	.011	Extrafine	180 mesh 0.084 mm	red	2 pack
0154675	.013015	Fine	100 mesh 0.140 mm	yellow	2 pack
0154842	.017023	Medium	50 mesh 0.315 mm	white	2 pack

BEFORE YOU PRIME THE SPRAYER

Before priming, squirt a teaspoon of separating oil (P/N 0154908 included with unit) into the indicated area. Light household oil can be substituted if necessary. Do not put more than a teaspoon into the lubricating area. Too much oil will leak down into your paint.



IF YOUR UNIT IS NEW. . .

All units are performance-tested at the factory and are shipped with test fluid in the fluid section to prevent corrosion during shipment and storage.

 Whether you are going to spray latex or oil-based paints, this fluid must be purged and thoroughly cleaned out of the system (follow Purging and Priming the Pump steps, page 7).

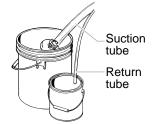
IF YOUR UNIT HAS ALREADY BEEN USED. . .

If the pump has already been used you will need to purge the water or solvent used in cleanup and storage.

PURGING & PRIMING

PURGING AND PRIMING THE PUMP

- Place a full container of paint underneath the suction tube.
- Secure the return tube into a waste container.

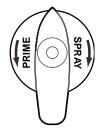


Turn the pressure control dial to maximum pressure (+).

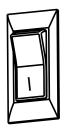




4. Turn the PRIME/SPRAY knob to PRIME.



5. Plug in the sprayer, and move the ON/OFF switch to the ON position.



The unit will begin to draw paint up the suction tube, into the pump, and out the return tube. Let the unit cycle long enough to remove test fluid from the pump, or until paint is coming from the return tube.

- 6. Switch the pump to OFF (O).
- Remove the return tube from the waste container and place it in its operating position above the container of paint. Use the metal clip to bind the two hoses together.

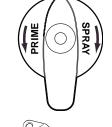


Your sprayer is now purged. Move to <u>Purging and Priming the Spray Hose.</u>

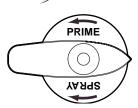
PURGING AND PRIMING THE SPRAY HOSE

 Unlock the spray gun and turn PRIME/SPRAY knob to PRIME.

Your spray tip SHOULD NOT be attached to your spray gun when purging your spray hose.



- Trigger and HOLD the spray gun into a waste container.
- 3. While holding the trigger, switch the pump ON (I).
- 4. While holding the trigger, turn the PRIME/SPRAY knob to SPRAY. Hold the trigger until all air, water, or solvent is purged from the spray hose and paint is flowing freely (read







Keep hands clear from fluid stream.

AWARNING

warnings below).

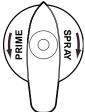


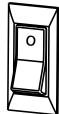
Using a metal container, ground the gun by holding it against the edge of the container while flushing. Failure to do so may lead to a static electric discharge which may cause a fire.



If the PRIME/SPRAY knob is still on SPRAY, there will be high pressure in the hose and spray gun until the PRIME/SPRAY knob is turned to PRIME.

- Release trigger, turn the PRIME/SPRAY knob to PRIME and turn pump OFF (O).
- Trigger the gun into the waste container once more to be sure that no pressure is left in the hose.





- 7. Lock the spray gun off.
- 8. Thread the spray tip guard assembly onto the gun. Tighten by hand.

Begin tightening the tip at this angle



to achieve the desired spray angle when tight.



Your hose is now purged and primed. You are ready to paint.

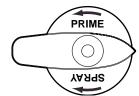
SPRAYING

PRACTICE

A CAUTION

Be sure that the paint hose is free of kinks and clear of objects with sharp cutting edges.

 Switch the pump ON (I) and turn the PRIME/SPRAY knob to SPRAY.



 Turn the pressure contol dial to its highest setting (+). The spray hose should stiffen as paint begins to flow through it.

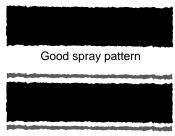




When the motor shuts off, unlock the spray gun and spray a test area to check the spray pattern.

When enough pressure has built up in the hose, the motor will shut off automatically. The motor will cycle on and off automatically as it needs pressure.

The pressure control dial can be adjusted up or down to achieve the desired spray pattern.

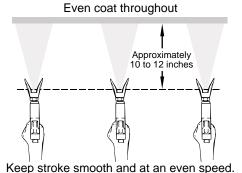


Paint tailing pattern

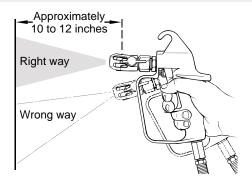
SPRAYING TECHNIQUE

The key to a good paint job is an even coating over the entire surface. This is done by using even strokes. Follow the **TIPS**, below.

TIP: Keep your arm moving at a constant speed and keep the spray gun at a constant distance from the surface. The best spraying distance is 10 to 12 inches between the spray tip and the surface.

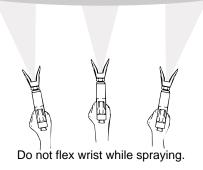


TIP: Keep the spray gun perpendicular to the surface, otherwise one end of the pattern will be thicker than the other.



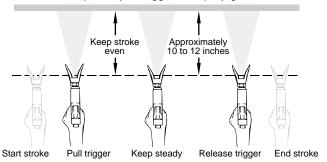
TIP: Keep the spray gun at right angles to the surface. This means moving your entire arm back and forth rather than just flexing your wrist.

Light Coat Heavy Coat Light Coat



TIP: The spray gun should be triggered by turning it on and off with each stroke. Do not trigger the gun during the middle of a stroke. This will result in an uneven spray and splotchy coverage.

Proper way to trigger the spray gun



ADDITIONAL TIPS

Overlap each stroke by about 30%. This will ensure an even coating.

When you stop painting, follow PRESSURE RELIEF PROCEDURE.

IF YOU EXPECT TO BE AWAY FROM YOUR SPRAYER FOR MORE THAN ONE HOUR, FOLLOW THE SHORT-TERM CLEANUP PROCEDURE DESCRIBED IN THE STORAGE SECTION OF THIS MANUAL (page 12).

SPRAYING TROUBLESHOOTING

The following is a short list of minor difficulties you might encounter while spraying. If any of these occur, it will reduce the flow of paint, making your spray pattern poor, or paint will fail to spray from the gun.

- Clogged spray tip
- · Clogged gun filter
- · Clogged suction set screen

Follow the guidelines on this page to correct any one of these problems.

UNCLOGGING THE SPRAY TIP





Do not attempt to unclog or clean the tip with your finger.



Do not use a needle or other sharp pointed instrument to clean the tip. The hard tungsten carbide can chip.

If the spray pattern becomes distorted or stops completely while the gun is triggered, follow these steps:

1. Release the trigger and lock the gun off.





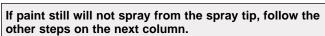
2. Rotate the reversible tip arrow 180° so that the point of the arrow is toward the rear of the gun (CLEAN position).

Under pressure, the spray tip may be very difficult to turn. Turn the PRIME/SPRAY knob to PRIME and trigger the gun. This will relieve pressure and the tip will turn more easily.



- Turn the PRIME/SPRAY knob to SPRAY.
- 4. Unlock the gun and squeeze the trigger, pointing the gun at a scrap piece of wood or cardboard. This allows pressure in the spray hose to blow out the obstruction.

 When the nozzle is clean, paint will come out in a straight, high pressure stream.



- 5. Release the trigger and lock the gun off.
- Reverse the tip so the arrow points forward again (SPRAY position).
- 7. Unlock the gun and resume spraying.

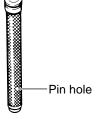


CLEANING THE SPRAY GUN FILTER

This filter must be cleaned every time you use your sprayer.

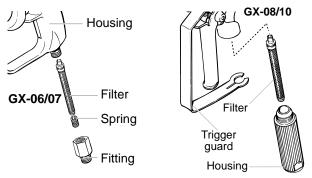
When using thicker paints, the filter might need to be cleaned more often.

- 1. Perform <u>Pressure Relief Procedure</u> (page 6).
- 2a. If you have a model GX-06/07 spray gun, unscrew the fitting from the bottom of the spray gun using an adjustable wrench, making sure not to lose the spring.



Filter top

2b. If you have a model GX-08/10 spray gun, unclip the trigger guard from the filter housing by pulling outward from the filter housing. Unscrew the housing.



- 3. Remove filter from spray gun housing and clean with the appropriate cleaning solution (warm, soapy water for latex paints, mineral spirits for oil-based materials).
- 4. Inspect the filter for holes (see Hole picture, above). Replace if holes are found.

▲ CAUTION

NEVER POKE THE FILTER WITH A SHARP INSTRUMENT!

Replace the cleaned filter, tapered end first, into the gun housing.

The tapered end of the filter must be loaded properly into the gun. Improper assembly will result in a plugged tip or no flow from the gun.

- 6a. For the GX-06/07, replace the spring and the fitting. Tighten with an adjustable wrench.
- 6b. For the GX-08/10, replace the housing and snap the trigger guard back into the housing.

CLEANING THE SUCTION SET SCREEN

The screen at the bottom of the suction set may also need cleaning. Check it every time you change paint buckets.

- 1. Remove the screen by pulling it out of the retainer with a plier.
- Clean the screen with the appropriate cleaning solution (warm, soapy water for latex paints, mineral spirits for oil-based paints).



If after having completed all of the steps on this page you are still experiencing problems spraying, refer to the TROUBLESHOOTING guide (page 15).

CLEANUP

IMPORTANT CLEANING Notes!

READ THESE NOTES AND WARNINGS BEFORE YOU START TO CLEAN YOUR SPRAYER!

- When using latex paints, clean your sprayer and components using warm, soapy water. When using oil-based paints, use mineral spirits.
- Do not use mineral spirits on latex paint, or the mixture will turn into a jelly-like substance which is difficult to remove.
- · No matter which cleaning solution you use, make sure to dispose of it properly when finished cleaning your sprayer.
- Thorough cleaning and lubrication of the sprayer is the most important step you can take to ensure proper operation after storage.

CALL 1-800-880-0993 IF YOU HAVE ANY QUESTIONS REGARDING THE CLEANUP OF YOUR SPRAYER

AWARNING



Special cleanup instructions for use with flammable solvents:

- ALWAYS FLUSH SPRAY GUN AT LEAST ONE HOSE LENGTH AWAY FROM SPRAY PUMP.
- · If collecting flushed solvents in one gallon metal container, place it into an empty five gallon container, then flush.
- Area must be free from vapors.
- · Follow all cleanup instructions.

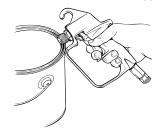
PURGING THE PAINT HOSE

These steps will allow you to recover excess paint left over in the paint hose.

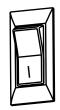
- 1. Lock the gun and remove spray tip assembly.
- 2. Submerge suction set into a bucket with appropriate cleaning solution.

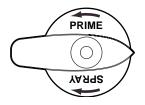


3. Hold the spray gun against the side of the paint can and hold the trigger.



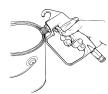
4. While holding the trigger, turn the pump ON (I), and turn the PRIME/SPRAY knob to SPRAY.





Let the pump run until all paint is purged from the hose and cleaning solution is coming out of the gun.

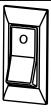
- 5. Release the trigger.
- 6. Hold the spray gun against the side of a separate container and hold the trigger.



- 7. Trigger the gun until the fluid coming out of the gun is clear.
- 8. Turn the PRIME/SPRAY knob to PRIME and trigger gun once more to relieve pressure.
- 9. Move on to Cleaning the Suction Set.

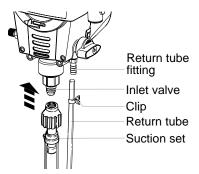
CLEANING THE SUCTION SET

- 1. Lock the gun and turn the pump OFF (O).
- 2. Remove the suction hose and return tube and clean it using the appropriate cleaning solution.



You should also wipe the threads of the inlet valve, and remove and clean the suction set screen.

3. When suction set is clean, thread the suction tube back onto the inlet valve, and replace the return tube onto the return tube fitting. Replace

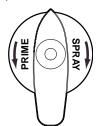


4. Submerge the suction set into a bucket of **NEW** cleaning solution.



5. Turn the PRIME/SPRAY knob to PRIME, turn the pump to ON (I), and trigger the gun into a waste container to relieve the pressure.



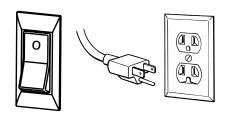


- 6. Let the pump circulate the cleaning solution through the suction set for 2-3 minutes.
- 7. Turn the pump OFF (O).
- 8. Move on to Cleaning the Spray Gun, next page.

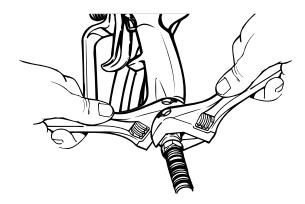
CLEANUP (CONTINUED)

CLEANING THE SPRAY GUN FILTER AND TIP ASSEMBLY

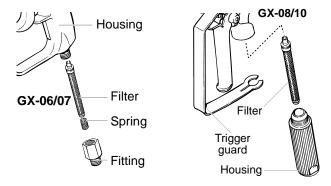
 Make sure the pump is switched OFF (O), the PRIME/SPRAY knob is turned to PRIME, and unplug the sprayer.



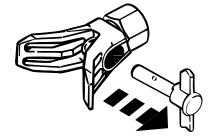
Remove spray gun from the paint hose using adjustable wrenches.



3. Remove filter from spray gun (refer to Cleaning the Spray Gun Filter, page 9).

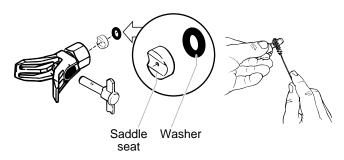


4. Remove spray tip from spray guard assembly.

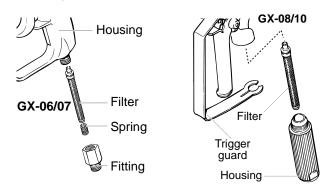


Continue cleaning instructions on next column

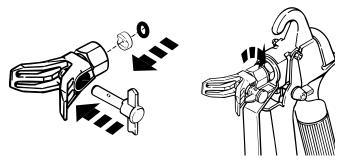
5 Clean spray tip and filter with a soft-bristled brush and the appropriate cleaning solution. Be sure to remove and clean the washer and saddle seat located in the rear of the spray tip assembly.



- 6. Reassemble spray gun:
- install gun filter tapered-end first, and



 install spray tip, saddle seat and washer, and replace spray guard assembly.



7. Thread the spray gun back onto the paint hose. Tighten with a wrench.



IMPORTANT!

If you used oil-based paints, you must flush the pump again using warm, soapy water to prepare it for storage. Repeat <u>Cleaning the Suction Set</u> instructions.

STORAGE

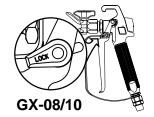
SHORT-TERM STORAGE (UP TO 16 HOURS) | PREPARING THE SPRAYER FOR LONG-

Follow these steps when using latex paints only. If using materials that are oil-based, follow the long-term storage steps.

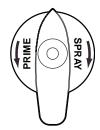
SHUTDOWN

1. Lock the spray gun off.

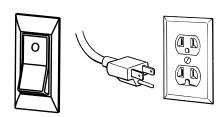




2. Turn the PRIME/SPRAY knob to PRIME.



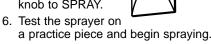
3. Switch the pump OFF, and unplug the sprayer.



- 4. Pour 1/2 cup water slowly on the top of the paint to prevent the paint from drying.
- 5. Wrap the spray gun assembly in a damp cloth and place it in a plastic bag. Seal the bag shut.
- 6. Place the sprayer in a safe place out of the sun for shortterm storage.

STARTUP

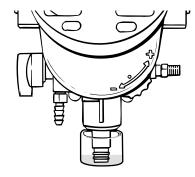
- 1. Remove the gun from the plastic bag.
- 2. Stir the water into the paint.
- 3. Check to be sure that the PRIME/SPRAY knob is set to PRIME.
- 4. Plug sprayer in and turn the switch to ON.
- 5. Turn the PRIME/SPRAY knob to SPRAY.



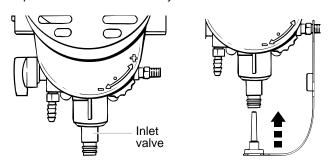


TERM STORAGE

1. Fill a cup or other container with separating oil (approximately 2 ounces) supplied with the unit and submerge the inlet valve into the oil.



- 2. Place a rag over the spray hose port, and turn the switch
- 3. When the oil has been sucked from the cup, switch the pump OFF.
- 4. Insert the pusher stem into the inlet valve. Make sure the pusher stem is inserted fully.



The pusher stem is designed to do two things:

- It holds the oil in the valve to keep the carbide seat from rusting.
- · Secondly, it will keep the ball off of the seat to prevent any paint residue deposits that will cause the ball to stick to the seat. Paint deposits or rust formed on the carbide seat will cause priming and operation problems during repeated uses.
- 5. Wipe the entire unit, hose and gun with a damp cloth to remove accumulated paint.
- 6. Replace the high pressure hose to the paint hose port.

MAINTENANCE

DAILY MAINTENANCE

The only daily maintenance necessary is thorough cleaning. Follow the cleaning procedures in this manual.

EXTENDED MAINTENANCE

Some pump parts eventually wear out from use and must be replaced. The following list indicates the available repair kits for the parts replaced by each kit. However, pump performance is the only reliable indicator of when to replace wear parts. Refer to the Troubleshooting section for more information on when to use these kits.

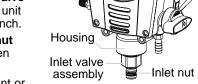
Kit Part # Description

0512228 Fluid Section Seal Kit (9140, 9140S, 9150)
0512229 Valve Replacement Kit (9140, 9140S, 9150)
Fluid Section Seal Kit (9170, 9190, 9210)
Valve Replacement Kit (9170, 9190, 9210)

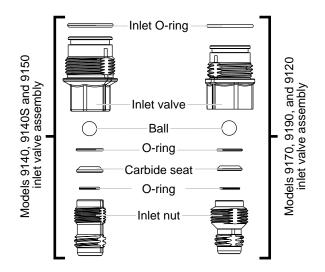
CLEANING THE INLET VALVE

Cleaning or servicing the inlet valve may be required if the unit has priming problems. This may be caused by improper cleaning and/or storage.

- Unscrew the inlet valve assembly from the unit with a crescent wrench.
- 2. Unscrew the **inlet nut** using a 3/8 inch allen wrench.



- 3. Remove excess paint or rust from the ball and seat or replace with new parts from kit P/N 0512222 (9140, 9140S, 9150) or P/N 0512224 (9170, 9190, 9210). You may also have to clean excess paint inside the housing.
- 4. Inspect the **inlet O-ring** on the **inlet valve**. Clean or replace, and lubricate with a light household oil.
- Reassemble ball, carbide seat, and O-rings in the order shown below into the **inlet valve**.



- Install inlet nut back into inlet valve. Torque to 12 ± 2 ft/lbs if you have torque wrench.
- Make sure the inlet valve O-ring is installed on the inlet valve, then install entire inlet valve assembly back into unit. Tighten with an adjustable wrench.

Accessories

Part # 0154908 0154830 0270192 0291000 0279667 0088154 0508910 05152001 0155206 0152307 0155208 0152310 0512181 0512180 0512179 0512182 0501010 0512508 0279974 0279976 0512134 0508931 0154832 0512500 0512501 0512502 0512503 0501419 0512504 0512504 0512505 0512506 0093930 0156113 0089959 0089958 0279109	Description Separating Oil Hose, Whip End, 5' x 3/16" Hose, Wireless, 25' x 1/4" Hose, Wireless, 50' x 1/4" Hose Connector, 1/4" x 1/4" Pressure Gauge Tip Extension, 12" Tip Extension, 24" Power Roller Gun Attachment 9" Roller Cover, 3/8" Nap 9" Roller Cover, 1/2" Nap 9" Roller Cover, 1/2" Nap 9" Roller Cover, 1/4" Nap GX-08 Four Finger Metal Airless Spray Gun GX-07 Two Finger Metal Airless Spray Gun GX-06 Two Finger Plastic Airless Spray Gun GX-10 Two Finger Metal Airless Spray Gun GX-11 Two Finger Metal Airless Spray Gun GX-10 Traed Spray Tip 415 Trade Spray Tip 415 Trade Spray Tip 517 Trade Spray Tip 519 Trade Spray Tip 519 Trade Spray Tip 517 Trade Spray Tip 519 Trade Spray Tip 517 Trade Spray Tip 518 Trade Spray Tip 519 Trade Spray Tip
02/3/03	r unip Saver rius riotector

Fluid Section Seal Replacement Instructions Kit 0512228 (Models 9140, 9140S, and 9150) Kit 0512229 (Models 9170, 9190, and 9210)



AWARNING

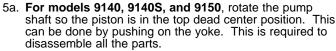




Always wear protective eye wear while servicing the pump. Be sure to follow the PRESSURE RELIEF PROCEDURE (page 6) when shutting the unit down for any purpose, including servicing or adjusting. After performing the pressure relief procedure, be sure to unplug the unit before servicing or adjusting. Area must be free of solvents and paint fumes.

DISASSEMBLY OF THE FLUID SECTION

- 1. Remove the suction set.
- Remove the front cover and the four screws that secure it using a T20 Torx head driver.
- Remove the yoke screw and washer that secures the dowel pin. The dowel pin connects the yoke to the piston.
- 4. Using the pliers, pull the dowel pin out.

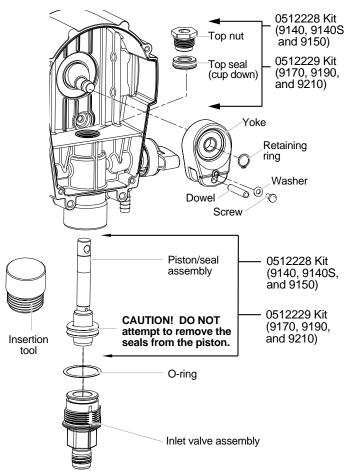


- 5b. For models 9170, 9190, and 9210, inspect the yoke assembly and piston. In order to remove all the necessary parts, the piston must not be in the bottom dead center position. If the piston is at the bottom of the stroke, install the front cover and screws, turn the pump on briefly to index the piston, unplug the unit, and repeat step 2.
- 6. Unscrew and remove the inlet valve assembly using an adjustable wrench.
- Remove the piston assembly by pushing down on the piston near the yoke.
- 8. Unscrew and remove the top nut using and adjustable wrench.
- 9. Remove the worn seals using a flat head screwdriver or punch. Remove the top seal from the top and the bottom seal from the bottom by pressing against the side of the seal and popping it out. Be sure not to scratch the housing where the seals are located.
- 10. Clean the area where the new seals are to be installed.

ASSEMBLY OF THE FLUID SECTION

- Lubricate the new top seal with Separating Oil (P/N 0154908) or light household oil and by hand place the seal (cup side of seal down) into the top port of the housing.
- 2. Place a small amount of anti-seize on the threads of the nut. Place the top nut into the top of the housing and tighten with an adjustable wrench. This will drive the top seal into the correct position.
- 3. Turn the pump upside down. Lubricate the seal on the piston/seal assembly similar to the top seal. Place the piston/seal assembly into the bottom of the housing. Insert the plastic insertion tool and thread into position to properly seat the piston/seal. Thread fully until tight. Remove the insertion tool.
- 4. Install the new O-ring on the inlet valve assembly, lubricate with Separating Oil (P/N 0154908), thread into the bottom (inlet) of the housing, and tighten with an adjustable wrench. This will drive the bottom seal into the correct position.
- 5. Align the piston with the yoke. A rubber mallet may be

- used. Be careful not to damage the piston.
- Apply any type of household grease to the piston and yoke area to prolong life. Apply to the holes in the yoke where the dowel is inserted.
- 7. Install the dowel pin to connect the yoke to the piston. The piston may have to be moved up or down to do this.
- 8. Install the yoke screw and washer to secure the dowel pin.
- Turn pump right side up and apply a few drops of Wagner Separating Oil or light household oil between the top nut and piston. This will prolong the seal life.
- 10. Install front cover and four (4) screws.
- 11. Install the suction set.



SERVICE NOTE--MODEL 9210

The inlet check ball is a wear part. Erosion of the check ball can result in a loss of performance similar to a worn piston and seals. Inspect the inlet ball by removing the inlet valve assembly. If worn, replace the assembly with P/N 0512224. This part number is available at Wagner authorized service centers or by calling 1-800-880-0993.

TROUBLESHOOTING

PROBLEM

A. The sprayer does not start.

CAUSE

- 1. The sprayer is not plugged in.
- 2. The ON/OFF switch is set to OFF.
- 3. The sprayer was turned off while still under pressure.
- 4. No voltage is coming from the wall plug.
- 5. The extension cord is damaged or has too low a capacity.
- 6. A fuse is blown in the sprayer.
- 7. There is a problem with the motor.
- B. The sprayer starts but does not draw in paint when the PRIME/SPRAY knob is set to PRIME.
- 1. The unit will not prime properly or has lost prime.
- 2. The paint bucket is empty or the suction tube is not totally immersed in the paint.
- 3. The suction set is clogged.
- 4. The suction tube is loose at the inlet valve.
- 5. The inlet or outlet valve is stuck.
- 6. The inlet valve is worn or damaged.
- 7. The PRIME/SPRAY valve is plugged.
- C. The sprayer draws up paint but the pressure drops when the gun is triggered.
- 1. The spray tip is worn.
- 2. The suction set screen is clogged.
- 3. The gun or spray tip filter is plugged.
- 4. The paint is too heavy or coarse.

1. Internal parts of the gun are worn

- 5. The outlet valve assembly is dirty or worn.
- 6. The inlet valve assembly is damaged or worn.
- D. The PRIME/SPRAY valve is on SPRAY and there is flow through the return tube.
- 1. The PRIME/SPRAY valve is dirty or worn.
- E. The spray gun leaks.
- F. The tip assembly leaks.

 1. The tip was assembled incorrectly.
 - 2. A seal is worn.

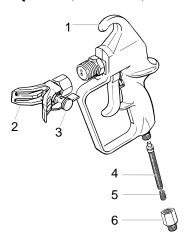
or dirty.

- G. The spray gun will not spray.
- 1. The spray tip or the gun filter is plugged.
- 2. The spray tip is in the CLEAN position.
- H. The paint pattern is tailing.
- 1. The pressure is set too low.
- 2. The gun, the tip, or the suction filter is plugged.
- 3. The suction tube is loose at the inlet valve.
- 4. The tip is worn.
- 5. The paint is too thick.
- 6. Pressure loss.

SOLUTION

- 1. Plug the sprayer in.
- Turn the ON/OFF switch to ON.
- Turn pressure control knob to maximum setting (+), or relieve pressure by turning the PRIME/SPRAY valve to PRIME.
- 4. Properly test the power supply voltage.
- 5. Replace the extension cord.
- 6. Take sprayer to Wagner Authorized Service Center.
- 7. Take sprayer to Wagner Authorized Service Center.
- 1. Try to prime the unit again.
- Refill the bucket or immerse the suction tube in paint.
- 3. Clean the suction set.
- 4. Clean the tube connection and tighten it securely.
- Clean the inlet and outlet valves and replace any worn parts.* Inlet may be stuck from old paint. Insert pusher stem to release
- 6. Replace the inlet valve.*
- 7. Take sprayer to Wagner Authorized Service Center.
- 1. Replace the spray tip with a new tip.**
- 2. Clean the suction set screen.
- Clean or replace the proper filter. Always keep extra filters on hand.
- 4. Thin or strain the paint.
- Clean or replace the outlet valve assembly.*
- Replace the inlet valve.*
- 1. Take sprayer to Wagner Authorized Service Center.
- Take the sprayer to a Wagner Authorized Service Center.
- 1. Check the tip assembly and assemble properly.
- 2. Replace the seal.*
- 1. Clean the spray tip or gun filter.
- 2. Put the tip in the SPRAY position.
- 1. Increase the pressure.
- 2. Clean the filters.
- 3. Tighten the suction tube fitting.
- 4. Replace the spray tip.
- 5. Thin the paint.
- 6. Refer to Causes and Solutions for problem C.
- * Special repair kits with instructions are available for these procedures. Refer to the **Maintenance (page 13)** section of this manual for a list of the kits and their part numbers.
- ** Additional parts are available for this procedure. Refer to the **Accessories (page 13)** section of this manual for a list of the parts and their part numbers.

GX-06/07 (9140, 9140S, 9150, 9170)



<u>=NGLISH</u>			
ltem	Part #	Description	Quantity
1	0512120	Plastic gun assembly	1
	0512121	Metal gun assembly	1
2	0501011	Guard Assembly	1
3	0501413	Tip*	
4	0154675	Filter assembly, 100 mesh	1
5	0043590	Spring, filter	1
6	0278357	Cap, filter housing	1

^{*} See Accessories section (page 13)

FRANÇAIS

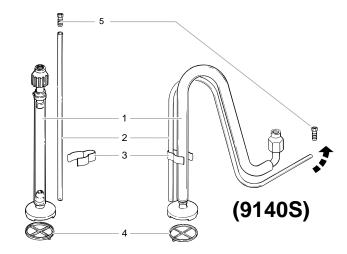
<u>Article</u>	N° de pièce	Description Quantité
1	0512120	Pistola en plastique et ses composants1
	0512121	Pistola en métallique et
		ses composants1
2	0501011	Protège-embout et ses composants .1
3	0501413	Embout*1
4	0154675	Filtre et ses composants, maille 1001
5	0043590	Ressort, filtre1
6	0278357	Capuchon, logement de filtre1

^{*} Se reporter à la liste d'ACCESSOIRES (page 29)

<u>Español</u>			
Pieza#	<u>Descripción</u> <u>Cantidad</u>		
0512120	Ensamble de la pistola plástico1		
0512121	Ensamble de la pistola metal1		
0501011	Esamble de protección1		
0501413	Boquilla*1		
0154675	Ensemble de filtro, malla 1001		
0043590	Resorte, filtro1		
0278357	Tapa, alojamiento de filtro1		
	0512120 0512121 0501011 0501413 0154675 0043590		

^{*} Consultre el listado en ACCESORIOS (página 45).

Suction Set • Dispositif D'ASPIRATION • JUEGO DE SUCCIÓN



		<u>ENGLISH</u>	
<u>ltem</u>	Part #	<u>Description</u>	Quantity
1	0512215	Suction set (9140S)	1
	0512220	Suction set assembly (plastic)	1
	0512268	Suction set assembly (metal).	1
2	0512371	Return tube (9140S)	1
	0512389	Return tube	1
3	0512390	Clip	1
4	0154832	Filter	
5	9885553	Return tube fitting	

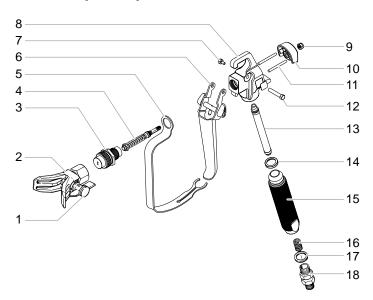
FRANÇAIS

Article 1	N° de pièce 0512215 0512220 0512268	Description Dispositif d'aspiration et ses composants (9140S) Dispositif d'aspiration et ses composants (plastique) Ensemble d'aspiration et ses	1
2 3 4 5	0512371 0512389 0512390 0154832 9885553	composants (métal)	1 1

ESPAÑOL

<u>Article</u>	Pieza#	<u>Descripción</u> <u>Cantidad</u>
1	0512215	Ensamble del juego de succión (9140S)1
	0512220	Ensamble del juego de succión (plástico)1
	0512268	Ensamble del juego de succión (metal)1
2	0512371 0512389	Tubo de retorno (9140S)1 Tubo de retorno1
5	0512390	Abrazadera1
4 5	0154832 9885553	Filtro1 Conector del tubo de retorno1

GX-08 (9190)



ENGLISH

Item	Part #	Description	Quantity
1		Refer to Accessories, page 13	
2	0501011	Holder assembly	
3	0296261	Diffuser, 7/8"	1
4	0296270	Valve spring unit	1
5	0296230	Trigger guard	1
6	0296285	Trigger assembly	1
7	0296284	Trigger screw (short)	1
8	0296228	Gun housing	1
9	9910201	Hex nut	1
10	0296222	Retainer block	1
11	0296286	Sliding pin	2
12	0296287	Trigger screw (long)	1
13		Filter*	1*
14	0296289	Washer	1
15	0296342	Handle	1
16	0043590	Spring	1
17	0296283	Sealing ring	1
18	0296301	Fitting	1

^{*}See page 6 for additional filter sizes.

<u>Français</u>			
Article	N° de pièce	<u>Description</u> <u>Quantity</u>	
1		Se reporter à la liste d'ACCESSOIRES	
2	0501011	Protège-embout1	
3	0296261	Diffuseur, 2,2 cm1	
4	0296270	Ressort de soupape1	
5	0296230	Protège-doigts1	
6	0296285	Détente et ses composants1	
7	0296284	Vis de détente (courte)1	
8	0296228	Corps du pistolet1	
9	9910201	Écrou hexagonal1	
10	0296222	Bloc de retenue1	
11	0296286	Cheville coulissante2	
12	0296287	Vis de détente (longtemps)1	
13		Filtre*1*	
14	0296289	Rondelle1	
15	0296342	Poignée1	
16	0043590	Ressort1	
17	0296283	Bague d'étanchéité1	
18	0296301	Raccord1	

^{*} Se reporter au tableau de la section CHOIX DU FILTRE DE PISTOLET APPROPRIÉ, page 22).

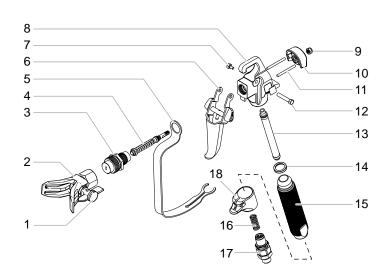
ESPAÑOL

<u>Artic</u>	ılo Pieza#	<u>Descripción</u> <u>C</u>	<u>antidad</u>
1		Consulte Accesorios	
2	0501011	Ensmble de la protección de	
		la boquilla rociadora	1
3	0296261	Difusor 7/8"	1
4	0296270	Unidad del resorte de la válvula	1
5	0296230	Protector del gatillo	1
6	0296285	Ensemble del gatillo	1
7	9910403	Tornillo del gatillo (corto)	1
8	0296228	Alojamiento de la pistola	1
9	9910201	Tuerca hexagonal	1
10	0296222	Bloque de retención	
11	0296286	Pasador deslizante	2
13		Filtro*	1*
12	0296287	Tornillo del gatillo (de largo)	1
14	0296289	Arandela	
15	0296342	Mango	1
16	0043590	Resorte	
17	0296283	Aro sellador	1
18	0296301	Ensemble del collarín	1

^{*}Consulte la página para 38 ver tamaños adicionales de filtros

Français

GX-10 (9210)



ENGLISH

<u>ltem</u>	Part #	<u>Description</u> <u>Quantity</u>
1		Refer to Accessories, page 13
2	0501011	Holder assembly1
3	0296261	Diffuser, 7/8"1
4	0296270	Valve spring unit1
5	0296230	Trigger guard1
6	0296291	Trigger assembly1
7	0296284	Trigger screw (short)1
8	0296228	Gun housing1
9	9910201	Hex nut1
10	0296222	Retainer block1
11	0296286	Sliding pin2
12	0296287	Trigger screw (long)1
13		Filter*1*
14	0296289	Washer1
15	0296342	Handle1
16	0296343	Spring1
17	0347706	Swivel1
18	0296262	Separator1

^{*}See page 6 for additional filter sizes.

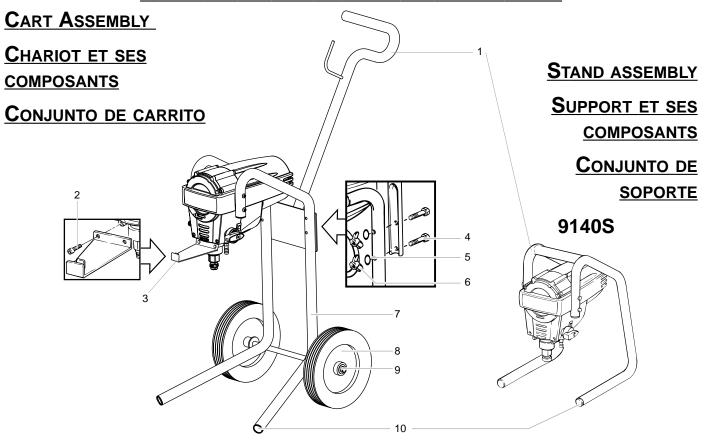
<u>FRANÇAIS</u>			
<u>Articl</u>	<u>e N° de pièce</u>	<u>Description</u>	Quantity
1		Se reporter à la liste d'ACCES	SSOIRES
2	0501011	Protège-embout	1
3	0296261	Diffuseur, 2,2 cm	
4	0296270	Ressort de soupape	1
5	0296230	Protège-doigts	1
6	0296291	Détente et ses composants	1
7	0296284	Vis de détente (courte)	1
8	0296228	Corps du pistolet	1
9	9910201	Écrou hexagonal	
10	0296222	Bloc de retenue	1
11	0296286	Cheville coulissante	2
12	0296287	Vis de détente (longtemps)	1
13		Filtre*	1*
14	0296289	Rondelle	1
15	0296342	Poignée	1
16	0296343	Ressort	1
17	0347706	Pivot	1
18	0296262	Séparateur	1

^{*} Se reporter au tableau de la section CHOIX DU FILTRE DE PISTOLET APPROPRIÉ, page 22).

ESPAÑOL

Articul	o Pieza#	<u>Descripción</u> <u>Cantidad</u>
1		Consulte Accesorios
2	0501011	Ensmble de la protección de
		la boquilla rociadora1
3	0296261	Difusor 7/8"1
4	0296270	Unidad del resorte de la válvula1
5	0296230	Protector del gatillo1
6	0296291	Ensemble del gatillo1
7	9910403	Tornillo del gatillo (corto)1
8	0296228	Alojamiento de la pistola1
9	9910201	Tuerca hexagonal1
10	0296222	Bloque de retención1
11	0296286	Pasador deslizante2
13		Filtro*1*
12	0296287	Tornillo del gatillo (de largo)1
14	0296289	Arandela1
15	0296342	Mango1
16	0296343	Resorte1
17	0347706	Giratorio1
18	0296262	Separador1

^{*}Consulte la página para 38 ver tamaños adicionales de filtros



		E NGLISH	
<u>ltem</u>	Part #	<u>Description</u>	Quantity
1	0512406	Handle	1
	0512336	Handle (9140S)	1
2 3		Pail Bracket Bolt	2
3	0512355	Pail Bracket	
4	9800108	Bolt (9140, 9150, 9170, 9190)	
	9802518	Bolt (9210)	4
5	9821503	Washer	4
6	9810111	Nut (9140, 9150, 9170, 9190) .	4
_	0288661	Knob Handle (9210)	4
7	0512383	Cart (9140, 9150)	
	0512368	Cart (9170)	
_	0512385	Cart (9190, 9210)	1
8	0512396	Wheel (9140, 9150)	
	0512397	Wheel (9170)	
_	0278373	Wheel (9190, 9210)	
9	0275728	Cap (9140, 9150, 9170)	
	9890104	Cap (9190, 9210)	
10	9885546	Plug (9140, 9140S, 9150, 9170	
	0294635	Plug (9210)	2
		<u>Français</u>	

Article	N° de pièce	<u>Description</u> <u>Quantité</u>
1	0512406	Guidon
	0512336	Guidon (9140S)
2		Boulon de support
		de contenant
3	0512355	Support de contenant
4	9800108	Boulon (9140, 9150, 9170, 9190) 4
	9802518	Boulon (9210)
5	9821503	Rondelle
6	9810111	Ecrou (9140, 9150, 9170, 9190) 4
	0288661	Gros écrou papillon (9210) 4
7	0512383	Chariot (9140, 9150)
	0512368	Chariot (9170)
	0512385	Chariot (9190)
	0512425	Chariot (9210)

8	0512396 0512397 0278373	Roue (9140, 9150)
9	0275728	Capuchon (9140, 9150, 9170) 2
	9890104	Capuchon (9190, 9210)
10	9885546	Bouchon (9140, 9150, 9170, 9190)2
	0294635	Bouchon (9210)

ESPAÑOL			
<u>Articulo</u>	Pieza#	<u>Descripción</u> <u>Cantio</u>	dad
1	0512406	Mango	
_	0512336	Mango (9140S)	
2 3		Perno del soporte del bote	2
3	0512355	Soporte pare el bote	1
4	9800108	Perno (9140, 9150, 9170, 9190)	
_	9802518	Perno (9210)	4
5	9821503	Arandela	4
6	9810111	Tuerca (9140, 9150, 9170, 9190) .	4
	0288661	Asa de perilla (9210)	4
7	0512383	Carrito (9140, 9150)	1
	0512368	Carrito (9170)	1
	0512385	Carrito (9190)	1
	0512425	Carrito (9210)	1
8	0512396	Rueda (9140, 9150)	2
	0512397	Rueda (9170)	2
	0278373	Rueda (9190, 9210)	2
9	0275728	Tapa (9140, 9150, 9170)	2
	9890104	Tapa (9190, 9210)	2
10	9885546	Enchufe (9140, 9140S, 9150, 9170	
		9190)	2
	0294635	Enchufe (9210)	2

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