6020U Controller User manual

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1 PRECAUTIONS

Touchscreen is made of glass material. It's easily breakable from dropping or impact, please handle it with care.

Please pull the plug and contact the sales dealer immediately when you smell a bit of unpleasant odor out of touchscreen.

Please do not plug-in and plug-out frequently when the computer is on.

Please clean the front and rear surface of touchscreen in order to make it best performance.

Please do not screw it tight when mounting the touchscreen (i.e. it is desirably fixed up) for fear of deformation.

Please contact the sales dealer if there are not adequate components to your touchscreen.

New touch screen system comprising of: package contents including touchscreen and PC connection cables, control card, quality-assured card, installation disc including driver and manual.

2 Package contents

Touchscreen PC connection cables Control card

(USB, serial or Comb cable, depending on the model you chose)



Touchsceen

Leading Touch LeadingTouch Technology Co.,Ltd 1800 ± 30 15 ± 3 12<u>+</u>0.5 -12 10 ± 2 12 -34 🛈 78 9 7000000) <mark>|</mark> o J1•-----J2 o -90 J3 \odot 500 ± 20 USB cable: 14-827-180



Inside USB cable & Extending Cable: 14-820-040 & 14-219-150



Control card 6020U

3 Installing and connecting

Mount touchscreen on monitor and then connect it to PC with cable and control card as following

steps

USB cable connecting

- 1 · Connect touchscreen 12pin port to 12pin connector of control card.
- 2 · Connect USB cable 14-827-180 9 pin connector to 9pin port of control card.
- 3 · Connect USB cable 14-827-180 USB connector to PC USB port.

Inside USB cable & Extending Cable connecting

- 1 · Connect touchscreen 12pin port to 12pin connector of control card.
- 2 · Connect inside USB cable 14-820-040 9 pin connector to 9 pin port of control card.
- 3 · Connect USB extending cable 14-219-150 male USB connector to female USB connector of

inside USB cable 14-820-040.

4 · Connect USB extending cable 14-219-150 USB connector to PC USB port.



4 Physical Characteristics

Construction

• Four-layer surface-mount design with internal ground plane for EMI suppression.

Dimensions

- Total width: 2.46 inches (62.5 mm), including connectors
- Total length: 3.30 inches (85 mm)
- Total height: 0.43 inches (11 mm)
- All mounting holes are plated through for chassis ground connection.





Top and Side View



5 Electrical

Supply Voltage and Current

- +5 VDC, nominal (+4.75 to +5.25 VDC)
- 85mA typical, 105mA maximum at +5 VDC. Typical power dissipation is 425mW at 5V.
- Minimum power-supply 200 mA.
- Inrush current of up to 600mA for 50mS.
- Total noise and ripple must be less than 100 mV (p-p) for frequencies below 1 MHz, and less than 50 mV (p-p) for frequencies above 1 MHz.

USB Interface

• The 6020U controller is an interrupt-type, full-speed USB device.

Operating Modes

- Leadingtouch protocol
- Customer specific protocol
- Initial/ Stream/ Untouch Modes

Touch Resolution

• 4096x4096, size independent

Conversion Time

• Approximately 10 ms per coordinate set

Reliability

• MTBF greater than 1,543,000 hours per MIL-HDBK-217-F2 calculated by parts stress method in ambient environment.

6 Environmental

Temperature

- Operating: 0°C to 65°C
- Storage: -25°C to 85°C

Humidity

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- Operating: 10% to 90% RH, noncondensing
- Storage: 10% to 90% RH, noncondensing

Operating Altitude

• 10,000 feet

Shock and Vibration

• The controllers, with Leadingtouch standard container, can meet International Safe Transit Association project 2A test procedure.

ESD: Controller Alone

- Per EN 6100-4-2 1995. Level 4
- Contact Discharge 8kV
- Air Discharge 15kV positive and negative polarity
- Applied directly to J2 and J1 Serial port via a 560 ohm resistor and a 10" wire
- J1 USB pins 1,3 and 4 are tested using an ESD generator equipped with a standard finger probe and set to 15kV.

The controller may not function correctly after test, however, it should work normally after reset or recycle of the supply. The ESD tests will be conducted with the controller integrated into a monitor with the controller and the ESD generator grounded to the monitor chassis.

Flammability

• The PCB substrate is rated 94V0. All plastic components, such as headers and connectors, are also rated 94V0.

7 LED Indicators

The 6020U controller has one LED status indicators. When 6020U controller initially connects to host, the LED will be constantly on. Then when touchscreen connects to 6020U, the LED will snuff out after 3 seconds and be constantly on during touch.

8 Connectors and Signal Descriptions



CONNECTOR J2 ((SENSOR)
----------------	----------

PIN#	SIGNAL NAME
1	GND
2	NC
3	Y-R
4	Y-T
5	Y-R'
6	GND
7	GND
8	GND
9	X-R
10	X-T
11	X-R
12	NC

			_
PIN#	SIGNAL NAME	PIN#	SIGNAL NAME
1	V9US	11	DCD
2	GND	12	DSR
3	USB_D-	13	RXD
4	USB_D+	14	RTS
5	VCQ(+5V)	15	TXD
6	GND	16	CTS
7	+12V	17	DTR
8	GND	18	N.C.
9	LED	19	GND
10	RESET	20	N.C.

CONNECTOR J1

All connectors are located along one side of the controller. Connector descriptions and pin definition are as following sections.

Power/Interface Connector

The power/interface connector, J1, is a MOLEX 53505-2090, 1.25mm pitch 20 pin, top contact style connector, intended to be used with single wired pins in a 20 pin header. The pins definitions are shown in Table 2.Matching header is MOLEX 51127 housing, with MOLEX 50516 terminals. For more information please see the <u>Molex website</u>.

J1 Pin	Signal Name	Signal Function	J1 Pin	Signal Name	Signal Function
1	VBus	USB Power	2	GND	Ground
3	D-	USB D-	4	D+	USB D+

Table 2 Power/Interface Connector J1 Pin definition

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	5	Vcc	+5V Power	6	GND	Ground
	7	Vcc	+12V	8	GND	Ground
ſ	9	-	Reserved	10	-	Reserved
ſ	11	DCD	Serial Port	12	DSR	Serial Port
ſ	13	RxD	Serial Port	14	RTS	Serial Port
ſ	15	TxD	Serial Port	16	CTS	Serial Port
ſ	17	DTR	Serial Port	18	-	Reserved
	19	GND	Ground	20	_	Reserved

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Table 3 USB Interface on Connector J1, Pin definition

Signal Name	USB pin	J1 pin	Signal Function
Vbus	1	1	USB Power
D-	2	3	USB D-
D+	3	4	USB D+
GND	4	2	Ground

Table 4.	Serial	Interface	on	Connector	11.	Pin	definition
rubic ii	Scriu	incentace	011	connector	J±,		actinition

Signal Name	DB-9 pin	J1 pin	Sourced by	Signal Function
DCD	1	11	ctlr	"carrier detect", handshake = '0' (POSITIVE) when controller power on
DSR	6	12	ctlr	"data set ready", handshake = '0' (POSITIVE) when controller power on
RxD	2	13	ctlr	serial data from controller to host
RTS	7	14	host	"request to send", handshake = '0' (POSITIVE) when controller may send
TxD	3	15	host	serial data from host to controller
CTS	8	16	ctlr	used as "ready to receive", handshake = '0' (POSITIVE) when host may send
DTR	4	17	host	"data terminal ready", handshake = '0' (POSITIVE) when controller may send
RI	9	-	n/u	not used
SG	5	19	com	signal ground

The controller supports hardware handshaking. If the handshaking signals are not connected, the controller defaults to a transmit enabled mode. Or else the controller will stop transmitting when either DTR or RTS is asserted (driven to logic "1") by the host. If controller's receive buffer is full, it asserts (drives to logic "1") the CTS signal to halt the host.

Signal electrical characteristics are as below.



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Table 5 Serial Signal and LED Electrical Characteristics

Parameter	Value	Signals
Minimum ON state input volts ¹	+3 volts	TxD, RTS, DTR
Minimum OFF state input volts ¹	-3 volts	TxD, RTS, DTR
DC Load Resistance	5 kΩ ± 2 kΩ	TxD, DTR, RTS
Source Impedance (Power Off)	> 300 Ω	DSR, DCD, TS, RxD
Power-off condition interpretation	ON condition	RTS, DTR
Output Voltage, Open Circuit	25 volts, max. ²	RxD, DSR, DCD, CTS
Output Voltage into test load ³	>5, <15 volts ²	RxD, CTS, DSR, DCD
Short Circuit Current	<100 mA	RxD, DSR, DCD, CTS
Transition Characteristics	per EIA-232-E ⁴	RxD, DSR, DCD, CTS
External LED short circuit current ⁵	0.5mA nominal	LED

¹ Measured with respect to circuit AB, Signal Ground.

² Absolute magnitude.

³ Output voltage measured over the entire range of test load from 3000 ohms to 7000 ohms.

⁴ The transition characteristics comply with ANSI EIA/TIA-232-E while the controller is powered on; during power up and power down some of the criteria will not be met.

⁵ LED cathode drive is through 1kOhm to ground. Connect the anode to controller +5V supply.

Touchscreen Connectors, J2, and Signal Descriptions

The touchscreen connector, J2, is a dual row by six position header with 0.025 inch square pins spaced on 0.100 centers.



Figure 1 Pin Diagram for Touchscreen Connector, J2

Signal name	J2 pin	Signal function
Chassis	1	frame ground for cable shield
none	2	connector key
Y rcv +	3	
Y xmt +	4	
Y rcv -	5	
Y xmt -	6	
analog gnd	7	analog ground
X xmt -	8	
X rcv -	9	
X xmt +	10	
X rcv +	11	
none	12	connector key

Table 6 Touchscreen Connectors, J2, Pins definition

9 Agency Approvals

The touch system including 6020U controller, touchscreen and connection cable has certified with FCC Part 15.

The touch system including 6020U controller, touchscreen and connection cable is compatible with EN55022 and EN55024 standards and is certified with CE.

10 Jump Setting

6020E-K05D has 3 jumps, enabled by placing shorting jumpers on specific jumper headers as shown below or disabled by leaving the locations open to support different driver mode and touchscreen sizes:



LeadingTouch 6020E-K05D Controller Jump Setting					
JMP1	Open	Support 15"~22"			
Control Touch Panel Size	close	Support 23"~26"			
JMP2	Open	Deserved			
Control Touch Panel Size	Open	Reserved			
JMP3	Open	Support LeadingTouch Driver			
Control Drivers supports	close	Support ELO and LeadingTouch Driver			

11 Installing Driver

Start installation

Double click setup.exe file to start installation.

Firstly install resource kit for driver

Status	Requirement
ending	Kernel Mode Driver Framework Version 1.7 Instal Package(KB950051)

Choose a installation path, the default path is C:\Program files\Leadingtouch.



There are two setup type: complete and Custom. The default one is complete type.



will be installed. Recommended for advanced users.

Instal/Shield

<Back

Mext > Cencel

After installation, double click LeadingTouchSetup on desktop to enter calibration program.

×



Introduction to driver setup and function

Touchscreen administration interface

(A)			
	Please Select Langugae:	English	•
ouchScreen			
lease Choose	TouchScreen:		
\$			
No.5(USB1)			

Language: can choose interface language, now has two choice Chinese and English language. Touchscreen: All touchscreen can be recognized is shown in the box, choose the right one calibrate and click Setting(S) to continue your setting.



COM Port(P): For serial interface touchscreen, please select the right COM port for your

touchscreen to continue setting(Note: COM interface touchscreen can't not be recognized autoly,

user need to select COM port manually and click Add to add touchscreen into computer as following picture shows).

anguage		00000	
	Please Select Langugae:	English	<u> </u>
ouchScree	n		
lease Choo	ose TouchScreen:		
No.6(COM	1)		
No.6(COM	0)		
No.6(COM	1)		
No.6(COM	0)		
No.6(COM			

Driver version information

Leading
Touch
LeadingTouch TouchScreen Setup Program
Ver.6.00.0004 for Windows 2000/XP/2003/Vista
Support USB & COM interface
LeadingTouch Technology Co, Ltd.
Copyright 2006,2009
All rights reserved.
(http://www.LeadingTouch.com)
OK(0)

Touchscreen setting



anoration Adjust Button	Function Sound	Information
Calibrate	or which be used wi	th touchscreen:
75 C		
	1	
L		
Name: RADEON 9550 (M	licrosoft Corporatio	in - WDDM) ->
Name: RADEON 9550 (M Resolution: 1152x864	licrosoft Corporatio	n - WDDM) ->
Name: RADEON 9550 (M Resolution: 1152x864	licrosoft Corporatio	n - WDDM) -> Custom(M)
Name: RADEON 9550 (M Resolution: 1152x864	licrosoft Corporatio	n - WDDM) -> Custom(M)
Name: RADEON 9550 (M Resolution: 1152x864 Calibration type:	licrosoft Corporatio	n - WDDM) -> Custom(<u>M</u>)

Calibrate: show monitor and resolution information recognized by system

Identify: show monitor information to current touchscreen.

	TouchScreen Setting	
Touch Languar TouchS Please	Calibration Adjust Button Function Sound Information Calibrate Please select monitor w ^p Resolution: 1440x900 Calibration type: O4 Points O 5 Points C25 Points C25 Points C4	
	Calibration type: 0 4 Paints 0 9 Paints 0 25 Points DrawLine	

Custom: to define custom calibration area by changing drag Left-Top and Right-Bottom coordinate to set calibration area.

ouch LeadingTouch Technology Co.,Ltd X a. Custom Calibrate Range Left-Top Coordinate Rihgt-Bottom Coordinate Please darg the ico to setting coordinate,or input coordinate direct. Please darg the ico to setting coordinate,or input coordinate direct. 63 63 294 858 X Axis X Axis 281 551 Y Axis Y Axis Display(D) OK(O) Cancel(C)

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4 points calibration: calibrate by 4 points, for SAW and Infrared touchscreens.

9 points calibration: calibrate by 9 points, for 4W, 5W and capacitive touchscreen.

25 points calibration: calibrate by 25 points, for 4W, 5W and capacitive touchscreen. Select 4 points, 9 points, 25 points or custom and click calibrate to start calibration.

Beging collocat-pleane tasch and hold the target well you lister accord beep search. Or press ESE basics tradicate definition.

Press the center of red point for about 2-3 seconds. Don't release your finger until the red point shaft to next position or hearing beep sound. Repeat for all red point to finish calibration.

Calibratian succeed gloson touch core to their result of calibraties. Press (Each to exit.(Space) to calibrate again.(Early) to Draw Une Test.				

After calibration, you can choose:

Recalibrate: If mouse cursor can't overlap with your touch finger, please select this item to calibrate touchscreen again.

DrawLine: Select to enter draw-line test, for more details refer to next chapter

Touchscreen setting- Adjust

alibration	Adjust	Button	Function	Sound	Information
Border A	djust				
, Mag	00		0		0%
	1			-	18
0%	6				0%
	T				
			~		
Touch Mr			U.		0%
10001110	Please	e Set Tou	ich Mode:		
4	Norm	al		_	•
Normal m	Norm	al			luca maua
User can	ust Click	On Touc On Relea	h ase		ing the
object.	Click	On Touc On Relea	h No Move ase No Mo	ve	

Border adjust: adjust screen border scale border to fit current touchscreen, as touchscreen may have abnormal action caused by installation or non-linear problem.

Touch mode:

Click On Touch: indicates the response when your finger touches on the panel

Click On Release: indicates the response when your finger leaves the touchs panel

Click On Touch No Move: indicates the response when your finger touches on the panel, can't draw



line and drag

Click On Release No Move: indicates the response when your finger leaves the panel, can't draw line and drag

Touchscreen setting-Buttom

alibration	Adjust	Button	Function	Sound	Information
Button Sv	witch				
12	Please	Set But	ton Switch	Mode:	
9		V Enabl	e Auto Rig	ht Button	Switch
Auto	Range	Ģ	0		10 MM
Auto	Time	. 0			1000 Msec
Explain:	Click switch	SwitchTo button o	ol, when he	old touch a	a while,auto
4	Please	use Swi	itch Tool to	switch b	utton,there
-		116-5			
Double C	lick Sett	ing			
Double C	lick Sett Range	ina 			30 Pixel
Double C	lick Sett Range Time	ing 	0		30 Pixel

[Button Switch]: Enable Auto Right Button Switch

Auto range: Click effectual in 10mm area

Auto time: Click effectual in 1000mMsec

Auto right button effects only when above two items effectual.

[Double Click Setting]:

Range: Clicks in range of 10 mm are determined to be a touch point

Time: Clicks in 500 msec are determined to be a touch point

If any icon or program can't open normally, please drag the two rules above to right side a little.

Touchscreen setting-Advanced

TouchScreer	Setting			
Calibration	Adjust Bu	tton Function	Sound Inform	nation
	🔽 Enable 1	Touch		
Advanced	Function			
Enable	Const Tou	ch Function		
Ran	906	-0	10	мм
Eanble	Line Conti	nue Function		
Ran	ige —	0-	20	ММ
Tim	e	-0	100	Msec
🔳 Enable	Line Smoo	th Function		
Ran	ige []-		15	мм
Poir	nts —	0	5	Point

[Enable Touch]: Enable or disable touch function of touch panel

[Advanced Function]:

Enable Const Touch Function: The range of 10 mm are determined to be a touch point

Enable Line Continue Function: Settings for handwriting input or drawing.

Range: Disconnected line in range of 20mm will be amended by algorithm

Time: Disconnected line in range of 100msec will be amended by algorithm

Enable Line Smooth Function: Line can be smoothed by algorithm to insert 5points in 15mm range

Touchscreen setting-Sound

Calibration	Adjust	Button	Function	Sound	Information
Touch So	und				
Beep	On Touc	h			
Fr	equency	2.16 		-0	- 3000 HZ
D	uration	0			
Release :	Sound				
Веер	On Rele	ase			
en Pr	equency	-0-			- 600 HZ
D	uration	0-			SO Msec
50				_	

Beep on touch the speaker on the computer will generate voice when touch on the touchscreen Beep on release the speaker on the computer will generate voice when leave off the touchscreen



Touchscreen setting-Information

Screen I	nformation Model:
18	Select(S) Custom(U)
<u></u>	Touch screen model, used to calculate the size of monitor. Default value according to 17(inch) screen. If screen size greater than 19(inch), or less than 15(inch), please select correct screen model.
Control	Card Information
Control	Card Information Model:
Control	Card Information Model: LeadingTouch USB Compatible Device
Control	Card Information Model: LeadingTouch USB Compatible Device Protoc:

[Screen information]

Select: Click to select current touch panel size and model to amending function if mouse cursor not overlap with your finger after calibration. Default size is from 3.5inch to 42 inch Custom: Click to input a custom touch panel size

[Control Card information] Indicate Control Card information

Uninstall Leadingtouch drivers

Enter Touchscreen Uninstall program through the following programmer

1 Click "Start"----"programmer"----"Leadingtouch" ----"Uninstall"

🖬 LeadingTouch	🕨 🅜 SwitchTool
(🛃 TouchSetup
	🛃 Uninstall

2 Open control panel and select "Leadingtouch Driver for Window" ----"delete"



🕷 Singi	除出序			
東京 東京 「東京 「東京 「東京 「東京 「東京 「東京 「東京 「東京 「東	当前 <u>安</u> 美的程序:	□ 显示更新(Q)	排印方式(S): 名約	1
またの あった日本 加学での での での	● LeadingTouch Driver for Tindors 単元山村委得な特徴者。		大小 已初期 上次使用日期 -	9.7790 EX 109 4 22
也回和 教认懂(四)	委美汉此程序或将它以计算机删除。单击"差议"或"删除"。		更现 大小	60083 45:84408
	🔘 Makfee VirnsSan Enterprise		大小	45.44 % B
	Jun Autrosoft .SET Compact Promework 1.0 SPS Developer Jun Autrosoft .SET Compact Promework 2.0		大小	9.87MB
	all Russerer H. SHT Kransersk 9.0		+·.k	

3. Run setup program and select "uninstall".

11 FAQ

Q: Touchscreen no reaction. LED on control card is constantly on for 3 seconds, then snuff out and be constantly on during touch.

A: Phenomenon below indicates touchscreen and control card are in good condition, you can find out problem as below method.

- 1: if right driver is installed.
- 2 : If COM port selected in program is the right one in use.
- 3 : If Jumper on control card meet current driver.
- 4 : If COM port of computer can work normally.
- $\mathbf{5}:$ If computer COM port is in use by other device.
- 6 : If there is any mistake information from operating system.

Solution:

1: Install a right driver

2 : Set program COM port as the one in use. 3 : Install a right driver. For jumpers and driver corresponding relationship please refer to Jumper setting description.

- 4 : Inspect if Serial or USB port is open in mainboard bios file, if there is any hardware problem(can inspect by serial or USB interface mouth).
- 5 : Change to another serial port or uninstall other device.
- 6 : Change another host or re-install operating system.

Q: Touch no action and LED constantly on.

A: This indicate touchscreen and control card are not in good preparation, please check following below steps

1 : If space in monitor or cabinet for touchscreen is enough, transducers on touchscreen may be crushed.

- 2 : If protected film is tear off
- 3 : If reflection texture in touchscreen is dirty.
- 4 : If adopts wrong dust-proof strips or assemble it too tight.
- 5 : If Control card temperature is too high.
- 6 : If 12pin cable, signal cable on touchscreen, or control card is broken.

Solution

- 1 : Change another monitor, cabinet or touchscreen.
- 2 : Tear off protected film
- 3 : Clean touchscreen
- 4 : Adopts right dust-proof strips and assemble them not too tight.
- 5 : Remove control card to ventilated environment
- 6 : Change another touchscreen or control card.
- Q: Touch no reaction, LED flickers.

A: That indicate a communication mistake between touchscreen and control card. Please settle it as following steps

- $\ensuremath{\mathbf{1}}$: Check if power supply for control card is unstable.
- $\mathbf{2}:$ Check if there is water or other dirty on touchscreen.
- 3 : Check if cable connected to touchscreen and control card is loosing.
- 4 : Check if touchscreen and control card is broken.

Solution :

- 1 : Change another host or adopt a stable power.
- 2 : Clean touchscreen and restart computer.
- 3 : Re-connect touchscreen and control card.
- 4 : Change another touchscreen or control card

Q: Touch no reaction, LED is off constantly.

- A: That indicate there is no current through control card. Please check as following steps.
- 1 : Check if 232 or USB cable is not in good condition or connection.



- 2 : Check if power cable is not in good condition.
- 3 : Check if control card is not in good condition.

Solution

- $\ensuremath{\mathbf{1}}$: Re-connect cable or change another cable
- 2 : Change another power cable
- 3 : Change another control card
- Q: Cursor not move with finger, has deviation.

A: This is caused by inaccurate calibration, please check according to following directions.

- 1 : Check if calibrate touchscreen uncorrectly.
- 2 : Check if changed resolution without re-calibration
- 3 : Check if jumper setting on control card meets current driver
- 4 : Check if touchscreen is dirty
- 5 : Check if control card temperature is too high to work normal, and if there is influence from other

high frequency device.

6 : Check if touchscreen and control card is in good condition

Solution

- 1 : Redo calibration test, be sure let your finger overlap with red circle center in calibration
- 2 : Redo calibration test
- 3 : Setup right jumper and driver and redo calibration
- 4 : Clean touchscreen
- 5 : Remove control card to low temperature and influence place
- 6 : Change another touchscreen or control card

Q: Cursor jump all around during touch, LED flickers

A: The phenomenon seldom happen, you can follow below steps to solve it.

- 1 : Check if use unqualified dust-proof strips to crush touchscreen reflection texture too tightly
- 2 : Check if there is water or other contamination on touchscreen surface.

3 : Check if control card temperature is too high to work normal, and if there is influence from other high frequency device.

- 4 : Check if control card power supply is unstable
- 5 : Check if touchscreen or control card is defective

Solution

- $1:\;$ Use qualified drst-proof strips and don't assemble it too tight
- 2 : Clean touchscreen



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- 3 : Remove control card to low temperature and influence place
- 4 : Change another host or provide a stable power supply
- 5: Change another touchscreen or control card
- Q: Cursoer can't move, LED flickers
- A: This usually caused by software mistakes, please solve it as following instructions
- 1 : Check if calibrate uncorrectly
- 2 : Check if jumper setting on control card meets current driver
- 3 : Check if there is water or other contamination on touchscreen surface, or host is hang over
- 4 : Check if adopt unqualified dust-proof strips or assemble touchscreen uncorrectly.

Solution:

- 1 : Redo calibration
- 2 : Make certain driver is correct installed and redo calibration
- 3 : Clean touchscreen and restart computer
- 4 : Adopt qualified dust-proof strips and assemble it not too tight

Q: A band area in screen is no touch action or must touch with great stress.

A: That is a signal attenuation phenomenon in that area, may caused by improper assembly or dust.

- 1 Check if touchscreen and monitor front frame is separated by our dust-proof strips
- 2 Check if there is dust accumulated on touchscreen reflection texture
- 3 Check if touchscreen assembly is too tight to transmit signal

Solution

- 1 Adopt our dust-proof strips to separate touchscreen and monitor front frame
- 2 Clean touchscreen reflection textrue
- 3 Loosing touchscreen and monitor front frame

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