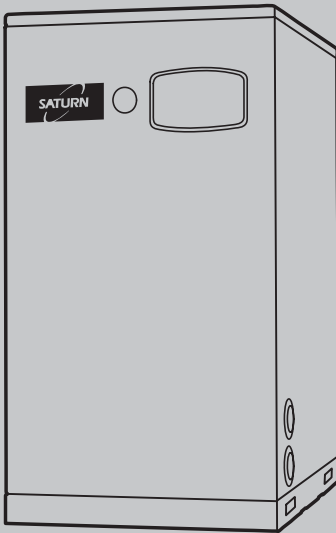


Oil boiler Instruction

▮ For installation, maintenance and user guide ▮



MODEL

KDB-203/253/353 STC

- Read the instructions fully before installing or using the appliance.
 - INSTALLER, this manual to be affixed adjacent to the boiler.
 - CONSUMER, retain this manual for future reference purposes.
 - Constant development efforts may result in minor deviations in illustrations, functional steps and technical data without prior notice.
 - Pictures and drawing in the instructions can be different from the appliance.
- All product images are provided by the manufacturer and are for reference purposes only.

navien Instruction

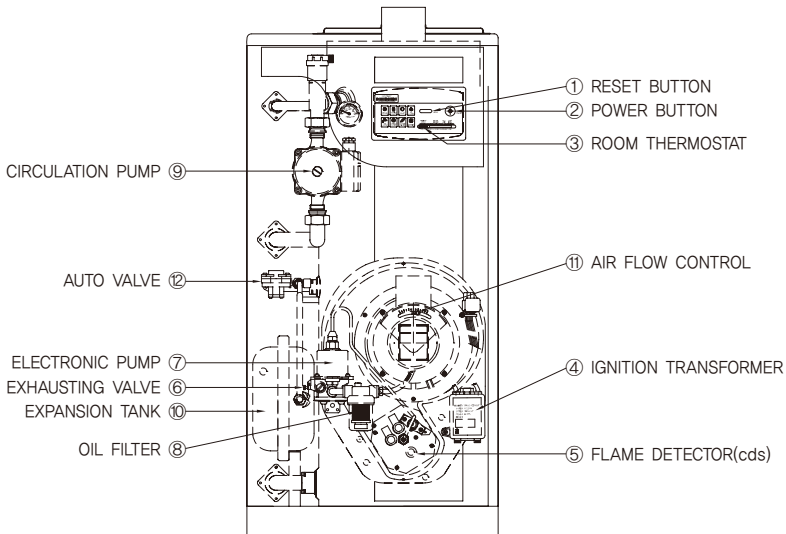
Contents

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How to install	12
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How to use	16
Safety device	19
Routine checks and maintenance	20
How to replace the parts	23
Electric wiring diagram	24
Trouble shooting	26
Specifications	27

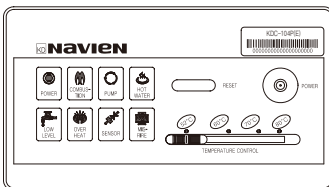
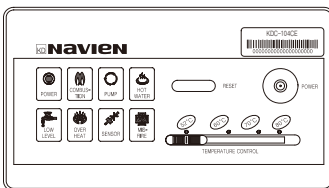
The structure and its description

The Structure of the boiler

Model : KDB-203STC



Operation and display panel

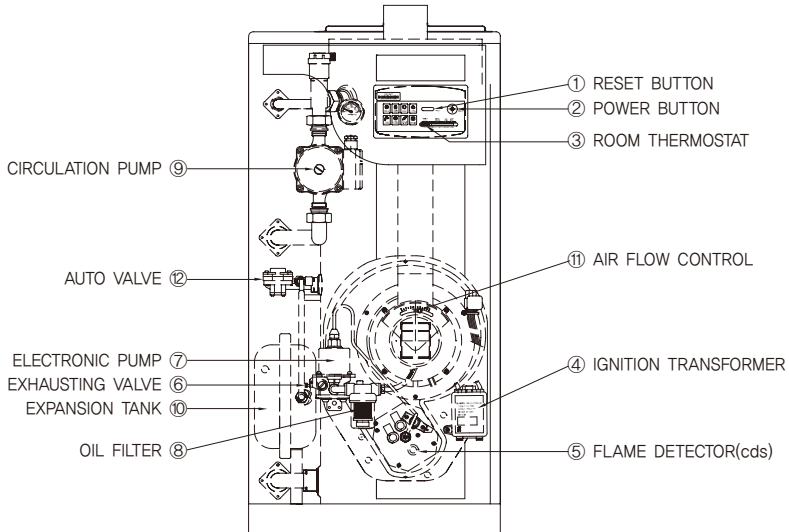


- **POWER** : displays the status of power on /off
- **COMBUSTION** : displays the status of the burner combustion.
- **PUMP** : displays the operating status of the circulation pump.
- **HOT WATER** : displays the operating status of heating water.
- **LOW LEVEL** : displays the status of water shortage, supply water and drain off air.
- **OVERHEAT** : displays the status of the tube overheated, press the reset button and set the thermostat low. Even then, the same status happens again, and contact our sales agency, commercial agency .
- **SENSOR** : displays the connection status of malfunction of the sensor which senses the temperature of the tube.
- **MISFIRE** : press the reset button on the panel. Even then the same status repeats again, and contact our sales agency.

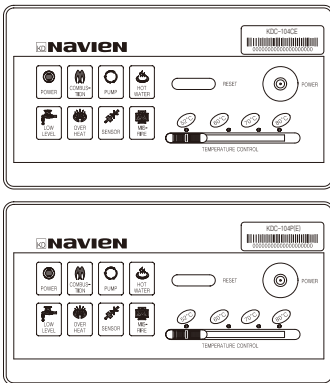
* KDC-104P(E): DHW Priority Model

The Structure of the boiler

Model : KDB-253STC



Operation and display panel

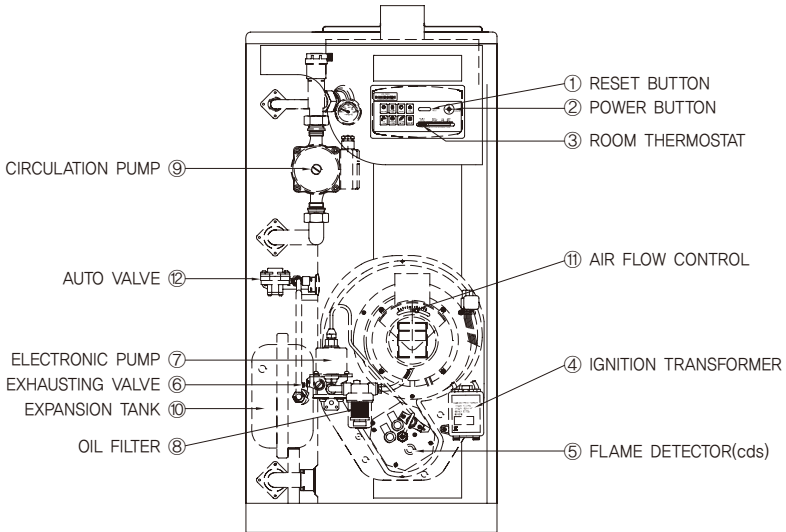


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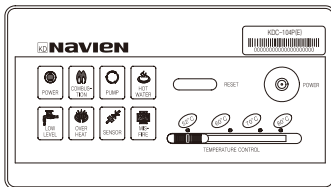
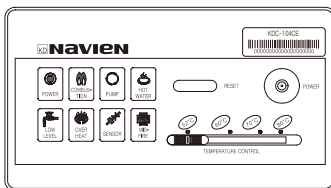
* KDC-104P(E): DHW Priority Model

The Structure of the boiler

Model : KDB-353STC



Operation and display panel

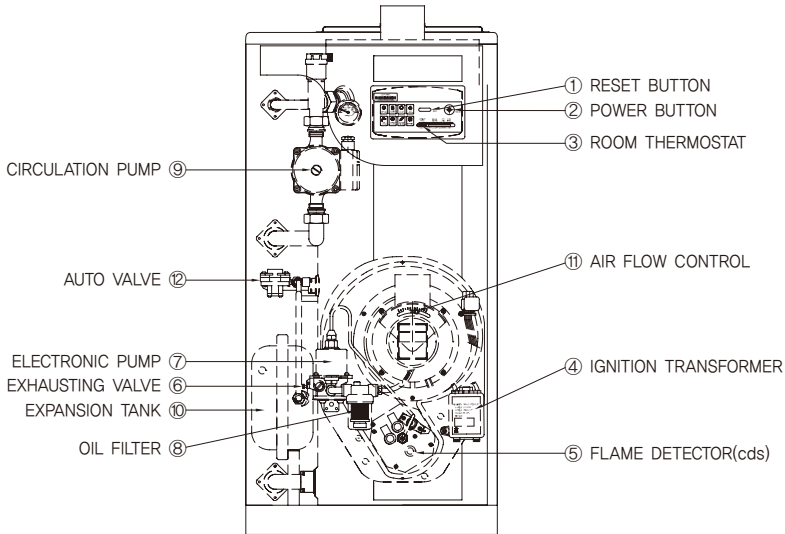


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* KDC-104P(E): DHW Priority Model

The Structure of the boiler

Model : KDB-203/253/353 STC



The descriptions of the name

- ① RESET BUTTON : a switch for the restart when the "MISFIRE ", "OVERHEAT" lamp is on
- ② POWER BUTTON : a device for the boiler's power on/off
- ③ ROOM THERMOSTAT : a device for controlling the temperature of the heating water.
- ④ IGNITION TRANSFORMER : a high voltage generator(to ignite the burner)
- ⑤ FLAME DETECTOR : a device for identifying whether or not there is a flame in the fire box.
- ⑥ EXHAUSTING VALVE : a device for removing air in fuel.
- ⑦ ELECTRONIC PUMP : a device for spraying fuel.
- ⑧ OIL FILTER : a device for filtering impurities in fuel.
- ⑨ CIRCULATION PUMP : a heating apparatus which circulates warm water.
- ⑩ EXPANSION TANK : Absorbs pressure generated in the pipe by the expansion of heating water due to increasing temperature of heating water.
Maintain the water volume in the boiler at a constant by low water level sensor.
- ⑪ AIR FLOW CONTROL : for the adjusting of airflow in the blower.
- ⑫ AUTO VALVE : This spare valve is to supply water manually when the auto water filling valve is disabled.

User's Manual for Room Thermostat(DR-2ND, DR-2NDP)

Before Usage

Thank you very much for purchase this room thermostat(tele-room controller)
You had better fully read this user's manual.
It can give you more convenient and warm life.

Contents

- ▶ Check point for safety
- ▶ Check point for fixing.
- ▶ Check point for usage.
- ▶ Fixing & Wiring.
- ▶ Description & Function.

Check point for safety

1. Check the electric voltage before you operate the boiler.
2. Tele-room controller can be adapted to voltage DC 24~31V from the main controller of boiler.
Do not adapt to another electric outlet AC 220V or other.
3. Make sure to connect the electric port properly. One is for room controller, the other is for telephone.

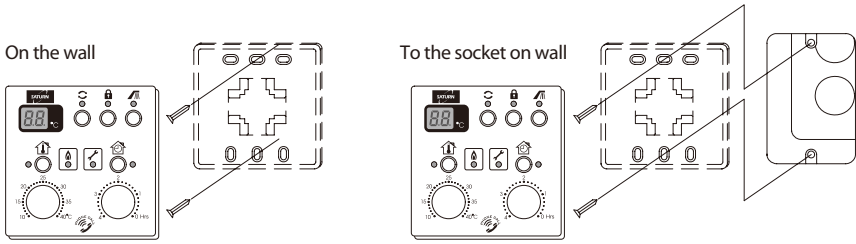
Check point for fixing

1. Fix the room controller on the wall of main room or living room. The height is about 1.5m.
2. Fix on the properly spot to sense the room temperature.
3. Avoid to fix near the heater or under the sun light, this can cause the torsion of the case and do a harm to the electric parts inside the case.
4. Avoid to fix in the place there is dirty, fummy, humid, this can do a harm to the electric parts inside the case.

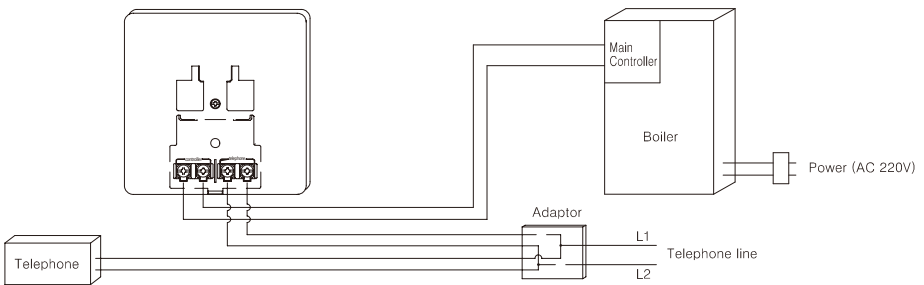
Check point for usage

1. You had better take care to prevent the metallic parts (Needle, Coin) or in flammables (Paper, Match stick) from entering into the air vent hole of the case. This can make a short-circuit or fire.
2. Do not open the case, and treat yourself.
3. Be careful the power line not to exposed in the room.
4. Keep out form the volatiles. (Thinner, Benzine, Solvent, ...)
5. Before you clean the room controller, plug the power cord out and use a smooth cloth.

Fixing & Wiring

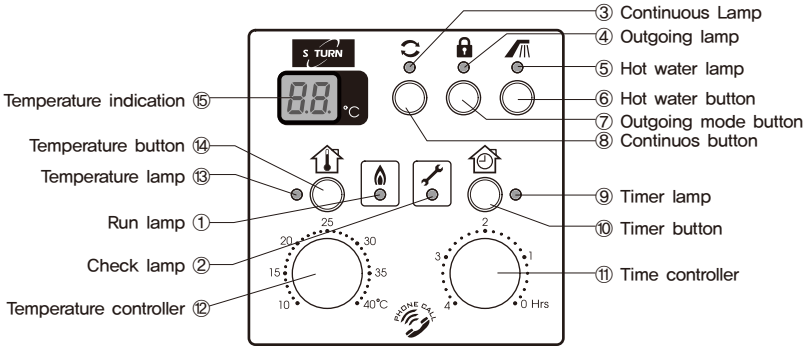


1. Connect firmly the room controller wire (2 Line) from the boiler, to the room controller port in the back of the room controller.
2. Connect firmly the telephone wire to the telephone port in the back side of the room controller.
3. Fix the room controller firmly on the wall, using the room controller bracket or socket.
4. Wiring



Room Controller

Model : KDB-203/253/353 STC



1. Continuous : Press this button to heat the room quickly.
 - ☛ Press the continuous button(8), lamp(3) will on.
2. Outgoing : Boiler will stop and the frozen-up preventer will operate.
 - ☛ Press the outgoing button(7), outgoing lamp(4) will on.
3. Hot water : You can use hot water without heating room.
 - ☛ Press the hot water button(6), hot water lamp(5) and run lamp(1) will on.
(Run lamp will not on at the wall-hung type gas boiler)
4. Temperature control : You can set the room temperature with temperature controller(12). (10°C~40°C)
 - ☛ Press the temperature button(14), lamp(13) will on. When the setting temperature you chose is higher than the present room temperature, the boiler will run.
5. Time control : You can run the boiler according to the interval you set with the timer.
 - ▶ If you set the time interval. ◀
 - "0" : The boiler will run continuously.
 - "1" : The boiler will run 15min., then stop for 60min.(60min. interval)
 - "2" : The boiler will run 15min., then stop for 120min.(120min. interval)
 - "3" : The boiler will run 15min., then stop for 180min.(180min. interval)
 - "4" : The boiler will run 15min., then stop for 240min.(240min. interval)
 - ☛ Press the timer button(10), the lamp(9) will on. The boiler will run for 15min, with the interval you chose(60min. ~ 240min.), again and again.
6. Run lamp : Lamp is on then the boiler will run.
7. Check lamp : Indicate the trouble of boiler.(Misfire, Low water level, Overheat, ...)

8. Usage of telephone

If you run the boiler with telephone, the boiler will run for 30min. then remain in outgoing function and out of run lamp automatically.

You can control the working & stopping of boiler and timing of bell when you use interphone(inside) and telephone(telephone and cellular phone).

- If you use telephone (telephone and cellular phone), the bell ringing (controlled timing of bell) then sound beep. After sound beep you can control as following below ;
- If you use interphone (inside), you just pick phone up then you can control as following below ;

1) Turn on [# button 3times]

Call to your home, press the [# button] 3times after beep sound. After beep, beep(2 Times) sound, hang up the phone.

2) Turn off [* button 3times]

Call to your home, press the [* button] 3times after beep sound. After beep, beep, beep(3 times) sound, hang up the phone.

3) To change the timing of ring [0 button 3times]

Call to your home, press the [0 button] 3times after beep sound. After beep, beep, beep, beep (4 times) sound, press the timing of ring (5, 6, 7, 8, 9) you want 5 times, after beep, beep, beep, beep, beep(5times) sound, hang up the phone.

4) Check point

- 4-1) If you don't press any button for 15sec. after pressing # or *, the telephone is hung up automatically.
- 4-2) Make sure that hang up the phone after the beep sound.(Turn on : 2times , Turn off : 3times)
- 4-3) Use Portable-phone at the clean zone.
- 4-4) When the beep sound does not sound, try again slowly.

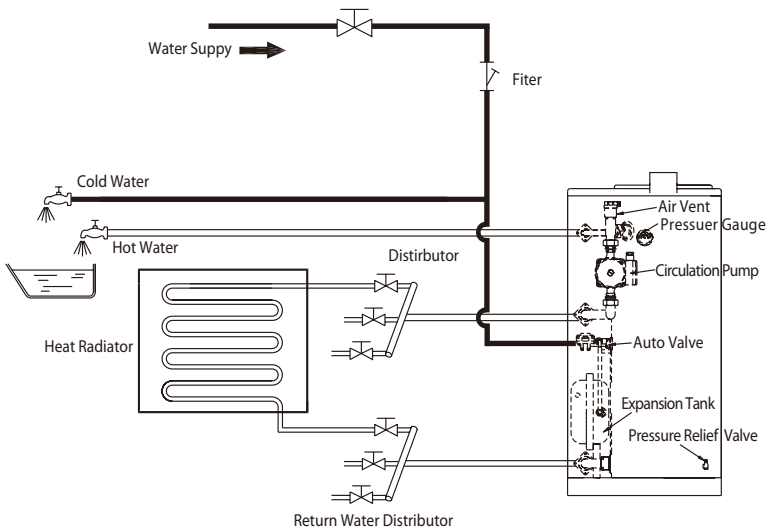
How to install

Choosing of the installation place

- For the place to install the boiler, choose the place possible to do the accompanying works, such as water supply works or electric works.
- For the place to install, choose the place conformed to the installation standards of the boiler and the construction act or the code of each city or municipality.
- Install the boiler in the place as wide as possible for the maintenance and the fire prevention.
- Install the boiler in the place convenient for controlling and manipulation of the temperature.
- If there is no electric outlet in the proper position, do wiring by requesting to a company designated by the electric power company.
- Around the installation place, there must be no place which stores and treats the combustibles and the inflammables.
- There should be equipped drainage in the installing spot.

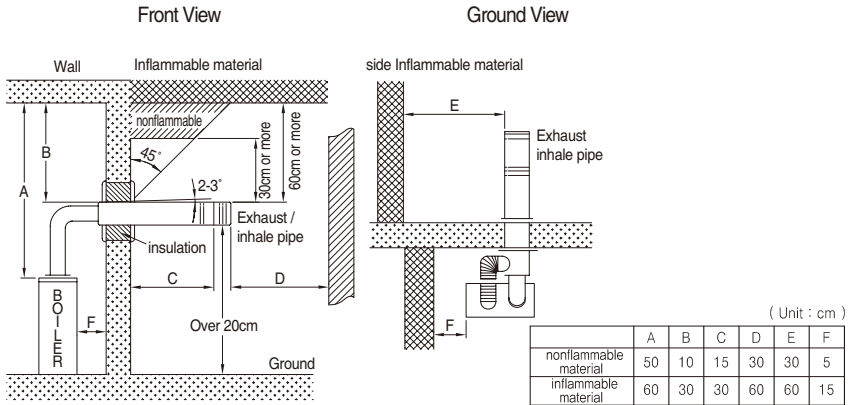
The diagram of the standard piping : Expansion tank install type

Model : KDB-203/253/353 STC



Note: Install such that the distance between the water level of the expansion tank and the floor of the boiler may be within 35m.

The example of a standard installation



When extending the aluminum flue duct

- When the length of the flue duct is less than 2m, use the flue duct of $\phi 75$ mm in diameter.
- When the length of the flue duct is between 2m and 5m, use the flue duct of $\phi 100$ mm in diameter.
- When the length of the flue duct is longer than 5m, use the flue duct of $\phi 125$ mm in diameter.

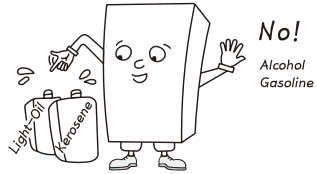
Checking points after installation

- Check out that the floor is robust and flat inflammables such as concrete and the circumference is also made of inflammables.
- Check out whether rainwater infiltrates into the perforation of the exhaust/inhale pipes.
- Check out whether the boiler is connected to the ground.
- Check out that the boiler and the pipes is in the good heat insulation in order to prevent freezing.

Before operating the boiler

Fuel

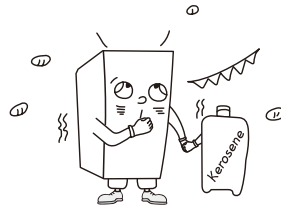
It is essential to use only kerosen or light oil.
(Don't use gasoline, alcohol)



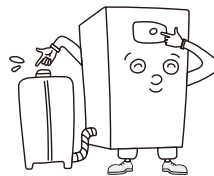
Store in the place where there is no effect of
oil, fire, rain, and keep out of the sun.



It is better to use kerosene when the
temperature goes down below -5°C
In winter, don't use the light-oil for summer.



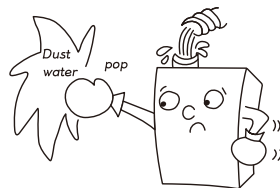
Feed oil after turning the power off and
locking the tank valve.



Pay attention that water or dust may not get
in on time of feeding oil.(Water or dust may
cause the combustion failure or shorten the
boiler span.)

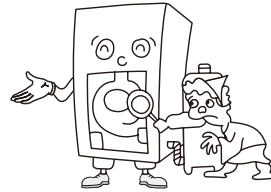
Wipe off the oil spilled.

Close the lid of the oil inlet without fail.



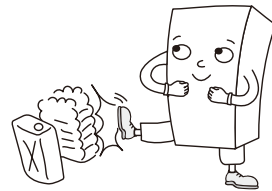
Checking points before starting up

Check out if or not oil leaks in the connecting part of the oil pipe.



Checking points before starting up

Put the surroundings of the boiler in order and don't put the flammables near the boiler.



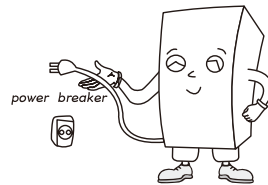
Check out whether the ignition and the combustion is normal.

(Checking through the flame inspection window)

When the boiler is going to be not in use for a long time, cut off the power.

(Don't pull out the power cord when there is a danger of freezing)

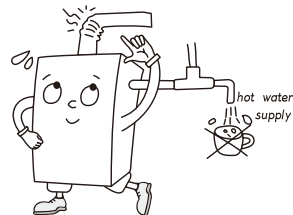
If you pull out the power cord on time of thunder and lightening, you can prevent the damage on the boiler by the falling of the thunderbolts.



Be careful not to get burned due to the high temperature of the exhaust/inhale pipe(exhaust pipe).

In case of emergency such as you may feel the abnormality of the boiler. cut off the power.

Don't use the hot water for food.

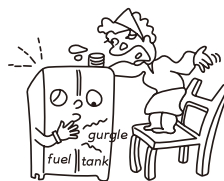


How to use

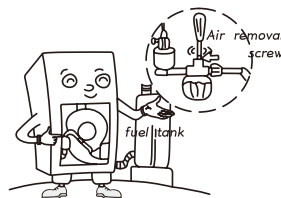
How to exhaust

Be careful that the oil tank may not run out of oil completely.

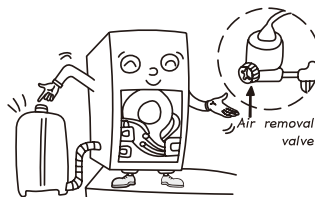
In that case, even though oil is supplied, air may get in. As a result, ignition failure or operation failure may occur.



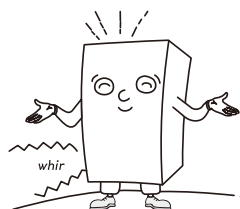
Untighten the screw for exhaust in the oil filter by a screwdriver, the air goes out. When oil flows out, please tighten it (This is possible only in case that the oil tank is above the oil filter)



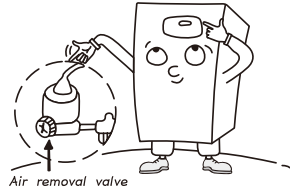
If the oil tank is below the oil filter or the air flows out enough like the above, lock the screw for exhaust and remove the air with the exhaust valve.



In such case, open the exhaust valve turn the power on to operate the boiler. After about 6-7seconds, the electronic pump exhaust the air off with noise, and "MISFIRE" lamp on, the boiler stops.

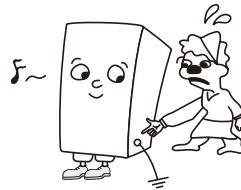


Now press the reset button on the panel repeatedly, and the oil flows out.
Lock the valve and press the reset button again, and the boiler gets ignited.
In case that after removing air completely, the ignition has failed repeatedly about five times, contact the sales agency or the commercial agency.

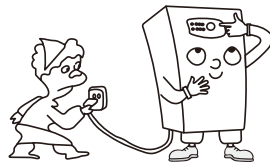


Preparation and checking before starting operate

Check out that the boiler is grounded to earth.
(Don't ground to the gas pipe or a lightening conductor)

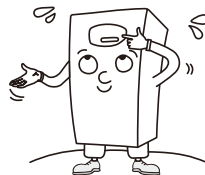


Plug the power cord in the outlet.(Checking if the outlet power is 220V)
Press the power button, and check out if "COMBUSTION" lamp turns on a little later.

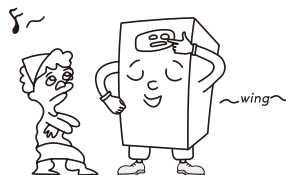


How to use

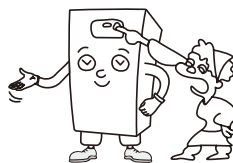
Now press the reset button on the panel repeatedly, and the oil flows out.
Lock the valve and press the reset button again, and the boiler gets ignited.
In case that after removing air completely, the ignition has failed repeatedly about five times, contact the sales agency or the commercial agency.



Pressing the power button starts fan motor.
And the boiler gets started, or turning the "COMBUSTION" lamp on.



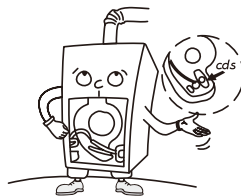
If ignition fails and the operation stops, "MISFIRE" lamp turns on. In this case, press the reset button on the panel.
In case that the ignition fails with pressing the reset button four or five times, contact the sales agency or the commercial agency.



Safety device

Combustion safety device

When it doesn't ignite even with the power button "ON" or it gets extinguished due to running out of oil, the FLAME Detector(Cds) gets to work and stops the operation.

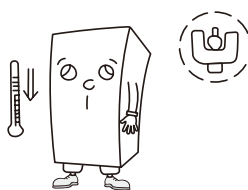
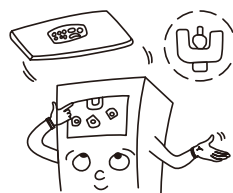


Low water level blocking device

If water is insufficient in the boiler, it interrupts the operation of the boiler with the power cut off.
When water refills, the boiler starts operating again automatically.

Overheating preventer

If the temperature of the boiler rises up too high, it is dangerous. So, in such case, this device cut off the power automatically.
When the overheating preventer gets to operated the combustion stops and "OVER-HEATING, MISFIRE" lamp turns on.
If the overheated temperature is fall "OVER-HEATING" lamp turns off and "MISFIRE" lamp keep turning on.
If the overheating stops operating, restarts it by pressing the "RESET" button, If the operation stop is repeated again, contact the sales agency or the commercial agency.

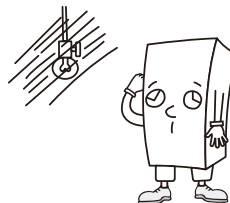


Freezing preventer

During the hard winter, the circulation pump or the burner operates automatically to prevent the heating circuit from freezing.
In winter, keep on plugging in the power cord and turning the power button "ON".(the insulation state of the pipes must be normal)

Safety device on power-failure

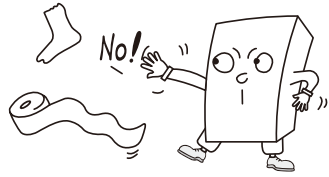
If the power gets off, oil gets blocked automatically and the combustion stops.



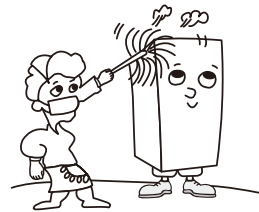
Routine checks and maintenance.

Points to be checked once or more year

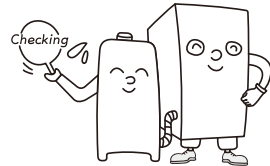
Check out whether the flammables are near.



Keep cleaning all the time and don't let the dust accumulated.



Check out whether oil leaks from, is stacked on, or soaks into the oil tank, oil pipes, the body of the boiler, etc.
Check out whether there is any water leakage from the body of the boiler and the pipes.



Open the drain plug of the oil tank regularly and remove water.



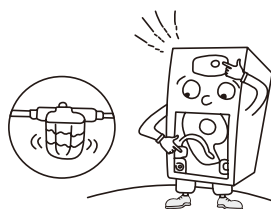
Cleaning the boiler

Much soot accumulated inside the boiler will reduce the life and efficiency.
At least once a year, clean the boiler inside.

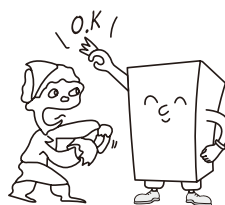


Cleaning the oil filter

In case that the oil filter gets dirty, stop operating, lock the oil valve, and remove dust or rust accumulated below the oil cup.
Detach the oil cup by rotating right and left.
Pull down the filter.



Wash the filter and the inside of the oil cup with clean heating oil (light oil)



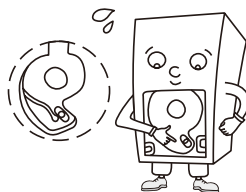
Cleaning the oil tank

Water may get mired in during feeding oil or get accumulated naturally during the long period in the oil tank. In this case, drain water off through the drain plug in the oil tank, and when oil starts to get out, lock it.

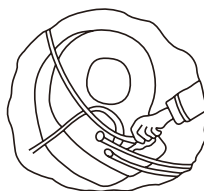


Cleaning the flame detector

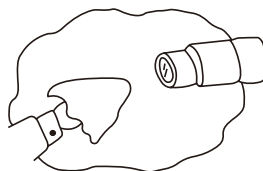
If the light-receiving surface(sensing surface) gets darkened with soot, the bad sensitivity cause the wrong automatic operation.



You can pull out the flame detector(black) which is attached in the lower part of the burner.

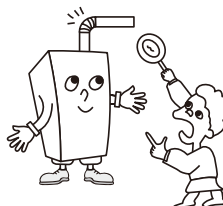


Wipe the glassy surface of the flame detector with a scrap and fix it in its position.



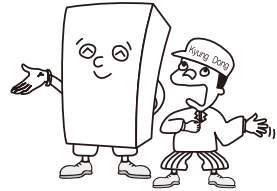
Checking the exhaust pipe

At least once a year, check for any loose joints in the discharge(piping and flue), clogging in flue, corrosion or leak. If any abnormality is found, contact out sales agency for checking up.(blocking pipes or holes, and so on)



How to replace the parts

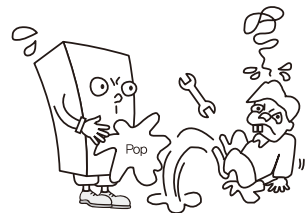
There is no parts which gets wear in a short period, but when the replacement of the parts is needed, consult to out sales agency or commercial agency.



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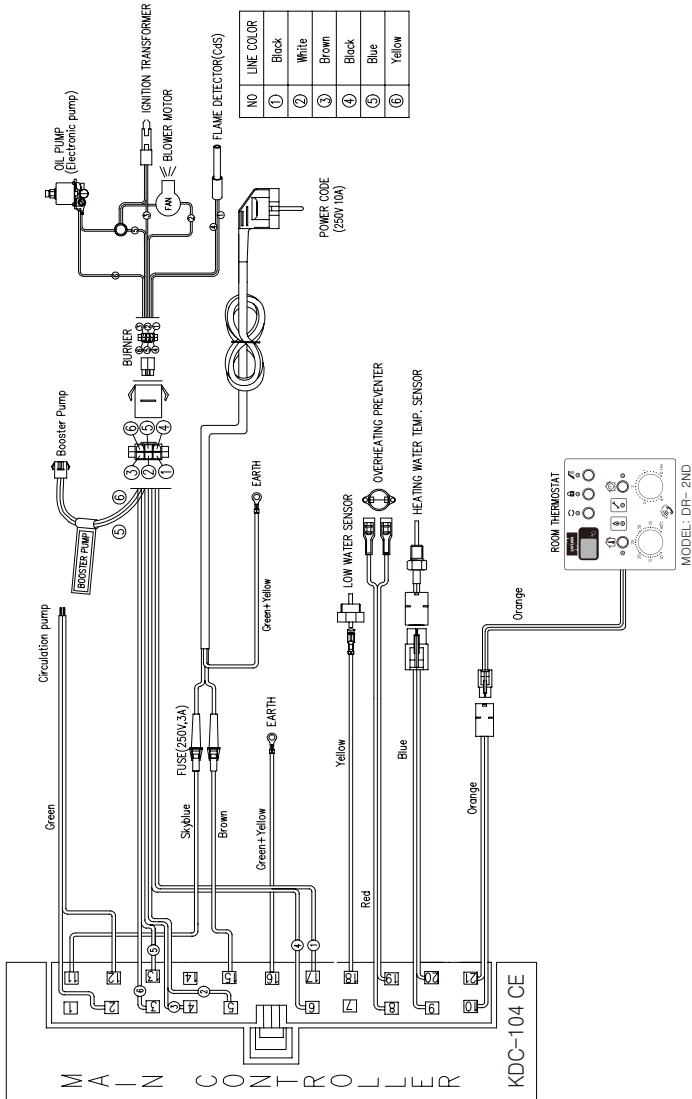


Repairing the boiler by a man without qualification cause another trouble, so never do that.



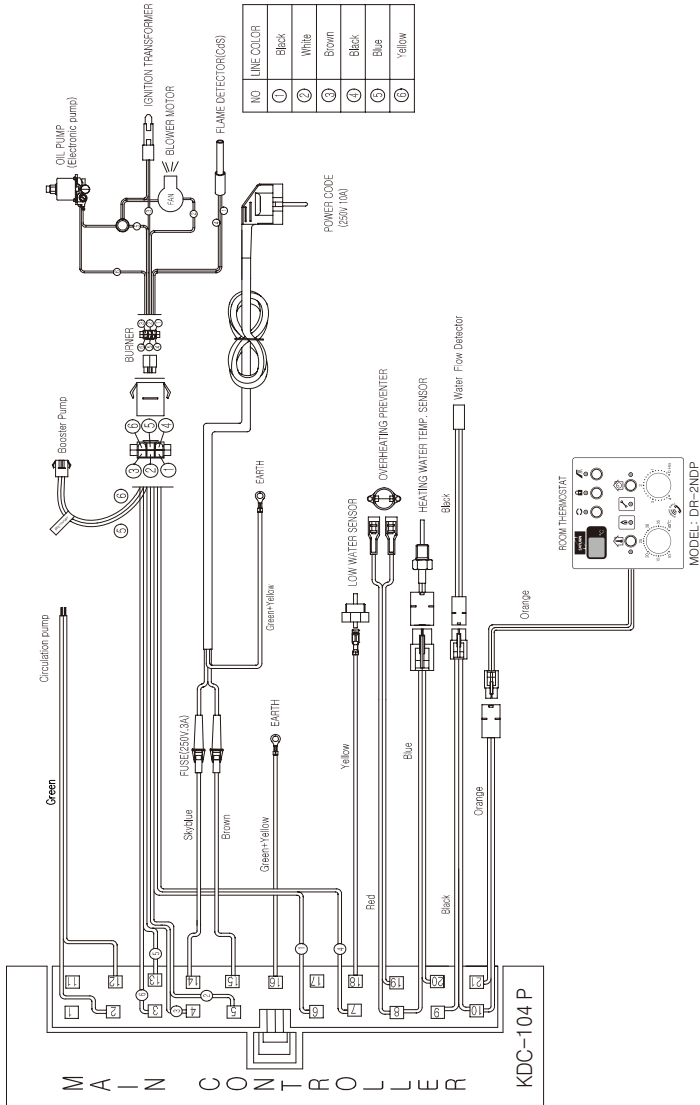
Electric wiring diagram

Model : KDB-203/253/353 STC



Electric wiring diagram

Model: KDB-203/253/353 STC (DHW Priority Model)



Trouble Shooting

Happening	Cause	Solution methods
1. Even with pressing the power button, the motor doesn't work	<ol style="list-style-type: none"> 1. The temperature in the boiler is above the set temperature. 2. The room controller is off. 3. Others. 	<ol style="list-style-type: none"> 1. This is not a trouble. When the temperature of the boiler goes down, get restarted. 2. Set the room controller to the operation condition. 3. Contact to the sales agency or commercial agency.
2. The motor rotates, but the boiler doesn't ignite.	<ol style="list-style-type: none"> 1. The oil valve is locked. 2. There is no oil in the tank. 3. There is air in pipes. 4. The oil filter is locked. 5. Others. 	<ol style="list-style-type: none"> 1. Open the valve. 2. Supply oil. 3. Drain off air. 4. Clean the boiler. 5. Contact to the sales agency or commercial agency.
3. The boiler ignites, but immediately stops.	<ol style="list-style-type: none"> 1. The oil in the oil tank is insufficient. 2. The flame detector(Cds) cannot sense. 3. The oil filter is locked. 4. There is mixed impure materials in the oil. 5. Others. 	<ol style="list-style-type: none"> 1. Supply oil more. 2. Clean the flame detector. 3. Clean the oil filter. 4. Replace the oil with good oil. 5. Contact to the sales agency or commercial agency.
4. The electronic pump makes big noise.	<ol style="list-style-type: none"> 1. The oil filter is locked. 2. There is air in pipes. 3. Others. 	<ol style="list-style-type: none"> 1. Clean the oil filter. 2. Drain off air. 3. Contact to the sales agency or commercial agency.
5. On igniting, it backfires.	<ol style="list-style-type: none"> 1. The wind flow back in the exhaust pipe. 2. The ignition device is bad. 3. Others. 	<ol style="list-style-type: none"> 1. Contact to the sales agency or commercial agency. 2. " 3. "
6. The abnormal noise of the combustion happens.	<ol style="list-style-type: none"> 1. The air for combustion is excessive. 2. The amount of oil feed is excessive. 3. Others. 	<ol style="list-style-type: none"> 1. Contact to the sales agency or commercial agency. 2. " 3. "
7. Smoke and soot occurs.	<ol style="list-style-type: none"> 1. The oil is bad or has impure materials. 2. The air for combustion is short. 3. Others. 	<ol style="list-style-type: none"> 1. Replace the oil. 2. Contact to the sales agency or commercial agency. 3. "
8. Others.	<ol style="list-style-type: none"> 1. The fuel pipes leaks. 2. The water pipes leaks. 	<ol style="list-style-type: none"> 1. Contact to the sales agency or commercial agency. 2. "

※ Please contact your local shop and distributor for other unclear matters.

Specifications

ITEM	MODEL	OIL BOILER		
		KDB-203STC	KDB-253STC	KDB-353STC
HEAT OUTPUT	kW	23.3	29.0	40.7
	kcal/h	20,000	25,000	35,000
HOT WATER OUTPUT	kW	23.3	29.0	40.7
	kcal/h	20,000	25,000	35,000
FOR USE	-	HEATING AND HOT WATER		
FUEL	-	HEATING OIL (LIGHT OIL, KEROSENE OIL)		
ROOM SIZE	m ²	Less than 132	Less than 165	Less than 231
TEMPERATURE OF EXHAUSTED GAS	°C	Less than 250		
VOLUME OF EXHAUSTED GAS	Nm ³ /h	36.6033	51.2637	65.7092
GAS VOLUME OF BOILER	mm ³	0.0155	0.0252	0.0347
PEAK PRESSURE	bar	3.5		
HEATING SIZE	m ²	0.92	1.08	1.43
FUEL CONSUMPTION	ℓ/h	2.54	3.55	4.54
HEATING EFFICIENCY	FF	%	91.6	91.7
	FE	%	91.6	91.7
HOT WATER EFFICIENCY	FF	%	91.6	91.7
	FE	%	91.6	91.7
GAS SIDE RESISTANCE	Mbar	0.52	0.67	0.78
WATER SIDE RESISTANCE	Mbar	42	45	78.5
RELATIVE STAND BY LOSS	-	0.0180	0.0098	0.00781
RANGE OF TEMPERATURE CONTROL	°C	52 ~ 80		
SIZE OF CONSUMPTION CHAMBER	mm	φ253×341.8×1.5t	φ284×346×2.0t	φ320×337.5×2.0t
VOLUME OF CONSUMPTION CHAMBER	m ³	0.0167	0.0213	0.0271
POWER	V, Hz	220,50/60		
WATER STORAGE CAPACITY	ℓ	20	25	31.6
EXTERNAL SIZE	W×L×Hmm	430×611×860	470×706×900	510×760×910
WEIGHT	kg	66	86	98
PIPING	HEATING CONNECTION	A	25	
	HOT WATER CONNECTION	A	15	
DIAMETER OF FUEL	φmm	INHALE : 60 EXHAUST : 75	INHALE : 70 EXHAUST : 75	INHALE : 60 EXHAUST : 75

※ The specification in this operating manual can be changed for improvement without prior notice.

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