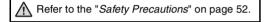


# Digital Temperature Controllers E5CZ

### Next-generation Digital Temperature Controller

- Depth of only 78 mm.
- Various temperature inputs: thermocouple, platinum resistance thermometer, infrared temperature sensor, and analog inputs.
- Auto-tuning and self-tuning are available. Auto-tuning is possible even while self-tuning is being executed.
- Heating or heating/cooling control is available.
- · Start/stop function.
- · CE marking and UL/CSA approval.
- Models with optional functions and current output added to the series.





 $48 \times 48 \times 78 \text{ mm } (W \times H \times D)$ 



### **Model Number Structure**

### **■** Model Number Legend

1. Output type

R: Relay

Q: Voltage (for driving SSR)

C: Current

2. Number of alarms

2: Two alarms

3. Option Unit

Blank: Not available

M: Option Unit can be mounted

4. Power supply voltage

Blank: 100 to 240 VAC D: 24 VAC/VDC

### **Ordering Information**

#### **■** List of Models

Size	Power supply voltage	Number of alarm points	Control output	Option Unit	Model
1/16 DIN	100 to 240 VAC	2	Relay	Not Available	E5CZ-R2
48 × 48 × 78 mm (W × H × D)			Voltage for driving SSR	Not Available	E5CZ-Q2
			Relay	Available	E5CZ-R2M
			Voltage for driving SSR	Available	E5CZ-Q2M
			Current	Available	E5CZ-C2M
	24 VAC/VDC	2	Relay	Available	E5CZ-R2MD
			Voltage for driving SSR	Available	E5CZ-Q2MD
			Current	Available	E5CZ-C2MD

### **■** Option Units

The E5CZ-□2M provides communications or event input functionality when one of the following Option Units is mounted.

		Functions	Model
Communications	Heater burnout		E53-CNH03N
Communications			E53-CN03N
	Heater burnout	Event inputs	E53-CNHBN
		Event inputs	E53-CNBN

### ■ Accessories (Order Separately)

### **Current Transformers (CTs)**

Model	E54-CT1	E54-CT3
Hole diameter	5.8 dia.	12.0 dia.

### **Specifications**

### **■** Ratings

Power supply vo	Itage	100 to 240 VAC, 50/60 Hz		24 VAC/VDC, 50/60 Hz		
Operating voltage range		85% to 110% of rated supply voltage				
Power consumpt	tion	7 VA		5 VA, 3 W		
Sensor input		Thermocouple: K, J, T, E, L, U, N, R, S, B				
		Platinum resistance thermometer: Pt100, JPt100				
		Infrared temperature sensor: 10 to 70°C, 60 to 120°C, 115 to 165°C, 140 to 260°C				
		Voltage input:	0 to 50 mV			
Control output	Relay output	SPST-NO, 250 VAC, 3 A (resistive	e load), electrical lif	e: 100,000 operations		
	Voltage output	12 VDC +15%/_20% (PNP), max. loa	d current: 21 mA, v	with short-circuit protection circuit		
	Current output	4 to 20 mA DC, load: 600 $\Omega$ max., resolution: approx. 2,600				
Alarm output		SPST-NO, 250 VAC, 1 A (resistive load), electrical life: 100,000 operations				
Event input	Contact input	ON: 1 k $\Omega$ max., OFF: 100 k $\Omega$ min.				
	Non-contact input	ON: Residual voltage: 1.5 V max., OFF: Leakage current: 0.1 mA max.				
		Outflow current: Approx. 7 mA per point				
Control method		2-PID control or ON/OFF control				
Setting method		Digital setting using front panel keys				
Indication method		7-segment digital display and single-lighting indicators Character height: PV: 10.0 mm; SV: 6.5 mm				
Other functions		According to Controller model				
Ambient operating temperature		−10 to 55°C (with no condensation or icing)				
Ambient operation	ng humidity	25% to 85%				
Storage tempera	ture	–25 to 65°C (with no condensation or icing)				

### **■ Input Ranges**

### **Platinum Resistance Thermometer Input**

Input type		Pt100	JPt100		
Temperature range	–200 to 850°C	−199.9 to 500.0°C	0.0 to 100.0°C		0.0 to 100.0°C
Setting number	0	1	2	3	4

### **Thermocouple Input**

Input type	K	(	,	J		T	E	L		U	N	R	S	В
Temperature range	–200 to 1300°C			−20.0 to 400.0°C		−199.9 to 400.0°C				−199.9 to 400.0°C				100 to 1800°C
Setting number	5	6	7	8	9	22	10	11	12	23	13	14	15	16

Shaded setting indicates the default setting.

### **ES1B Infrared Temperature Sensor**

Input type	10 to 70°C	60 to 120°C	115 to 165°C	140 to 260°C
Temperature range	0 to 90°C	0 to 120°C	0 to 165°C	0 to 260°C
Setting number	17	18	19	20

#### **Analog Input**

Input type	0 to 50 mV
Setting range	Usable in the following ranges by scaling: -1999 to 9999 or -199.9 to 999.9
Setting number	21

Applicable standards by input type are as follows:

K: GB/T 2814-98 J,L: GB/T 4994-98 T,U: GB/T 2903-98 E: GB/T 4993-98 N: GB/T 17615-98 R: GB/T 1598-98 S: GB/T 3772-98

B: GB/T 2902-99

JPt100, Pt100: GB/T 5977-99

#### ■ Characteristics

Indication accuracy	Thermocouple:			
,	( $\pm 0.5\%$ of indicated value or $\pm 1^{\circ}$ C, whichever is greater) $\pm 1$ digit max. (See note 1.)			
	Platinum resistance thermometer:			
	( $\pm 0.5\%$ of indicated value or $\pm 1^{\circ}$ C, whichever is greater) $\pm 1$ digit max.			
	Analog input: ±0.5% FS±1 digit max.			
	CT input: ±5% FS±1 digit max.			
Influence of temperature (See note 2.)	R, S, and B thermocouple inputs: $(\pm 1\% \text{ of PV or } \pm 10^{\circ}\text{C}$ , whichever is greater) $\pm 1$ digit max.			
Influence of voltage (See note 2.)	Other thermocouple inputs: $(\pm 1\% \text{ of PV or } \pm 4^{\circ}\text{C}$ , whichever is greater) $\pm 1$ digit max.			
	*±10°C for –100°C or less for K sensors			
	Platinum resistance thermometer inputs: (±1% of PV or ±2°C, whichever is greater) ±1 digit max.			
	Analog inputs: (±1% of FS) ±1 digit max.			
Hysteresis	0.1 to 999.9 EU (in units of 0.1 EU)			
Proportional band (P)	0.1 to 999.9 EU (in units of 0.1 EU)			
Integral time (I)	0 to 3999 s (in units of 1 s)			
Derivative time (D)	0 to 3999 s (in units of 1 s)			
Control period	1 to 99 s (in units of 1 s)			
Manual reset value	0.0% to 100.0% (in units of 0.1%)			
Alarm setting range	-1999 to 9999 (decimal point position depends on input type)			
Sampling period	500 ms			
Insulation resistance	20 MΩ min. (at 500 VDC)			
Dielectric strength	2,000 VAC, 50 or 60 Hz for 1min (between current-carrying terminals of different polarity)			
Vibration resistance	10 to 55 Hz, 20 m/s <sup>2</sup> for 10 min in X, Y and Z directions			
Shock resistance	100 m/s², 3 times each in 3 axes, 6 directions			
Weight	Approx. 150 g			
Memory protection	EEPROM (non-volatile memory) (number of write operations: 100,000)			
EMC	Enclosure Emission: EN 55011 (GB/T 6113.1,2) Group 1 Class A AC Mains Emission: EN 55011 (GB/T 6113.1,2) Group 1 Class A ESD Immunity: IEC 61000-4-2 (GB/T 17626.2) 4 kV contact discharge (level 2) 8 kV air discharge (level 3) RF-interference Immunity: IEC 61000-4-3 (GB/T 17626.3): 10 V/m, 80 MHz to 1 GHz (level 3)			
	Conducted Disturbance Immunity: IEC 61000-4-6 (GB/T 17626.6): 3 V (0.15 to 80 MHz) (level 3)  Burst Immunity: IEC 61000-4-5 (GB/T 17626.5): 2 kV powerline (level 3)  2 kV I/O signalline (level 4)			
Applicable standards	UL 61010C-1, CSA C22.2 No.1010.1 Conforms to EN 61326, EN 61010-1 (IEC 61010-1).			

Note 1. The indication accuracy of K thermocouples in the -200 to 1300°C range, T and N thermocouples at a temperature of -100°C max. and U and L thermocouples at any temperature is ±2°C ±1 digit maximum. The indication accuracy of the B thermocouples at a temperature of 400°C max. is not specified.

The indication accuracy of the R and S thermocouples at a temperature of 200°C max. is  $\pm 3$ °C  $\pm 1$  digit maximum.

<sup>2.</sup> Conditions: Ambient temperature: -10°C to 23°C to 55°C, Voltage range: -15% to +10% of rated voltage.

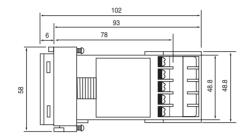
<sup>3.</sup> When using the E53-CN03N or E53-CNBN Option Unit with the E5CZ-C2M or E5CZ-C2M to satisfy the Class A limit for the radiated interference field strength test, always connect a ZCAT2235-1030 Clamp Filter (manufactured by TDK) to the power line of the Temperature Controller.

### **Dimensions**

Note: All units are in millimeters unless otherwise indicated.



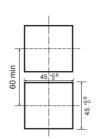


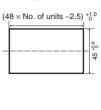


#### **Panel Cutouts**

Mounted separately

**Group Mounted** 



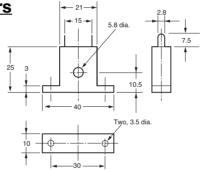


- Recommended panel thickness is 1 to 8 mm.
- Group mounting is not possible in the vertical direction.
   (Maintain the specified mounting space between Controllers when they are group mounted.)
- When two or more Controllers are mounted, make sure that the surrounding temperature does not exceed the allowable operating temperature specified in the specifications.

### **Current Transformers**

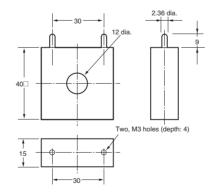
#### E54-CT1





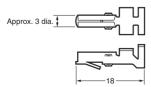
#### E54-CT3



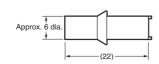


#### **E54-CT3 Accessories**

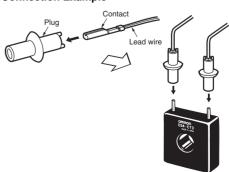
#### Contact



#### • Plug

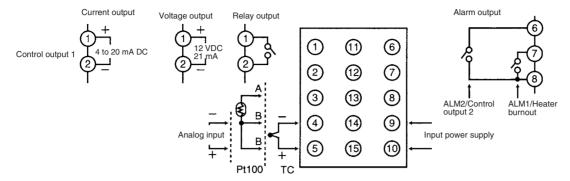


#### **Connection Example**



### **Wiring Terminals**

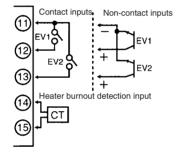
• The voltage output (control output) is not electrically insulated from the internal circuits. When using a grounded thermocouple, do not connect the control output terminals to the ground. If the control output terminals are connected to the ground, errors will occur in the measured temperature values as a result of leakage current.



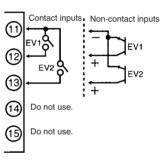
Two input power supplies are available: 100 to 240 VAC or 24 VDC

#### **Option Units**

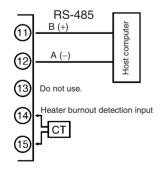
E53-CNHBN **Event Inputs/Heater Burnout Detection** 



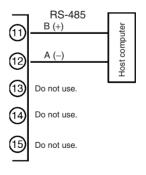
E53-CNBN **Event Inputs** 



E53-CNH03N Communications/Heater Burnout Detection



E53-CN03N Communications



Communications

RS-485 Interface: Synchronization: Start-stop

(asynchronous)

Communications: Half duplex Baud rate: 1.2/2.4/4.8/9.6/

19.2 kbps

**Event Inputs** 

Contact Inputs

ON: 1  $k\dot{\Omega}$  max., OFF: 100  $k\Omega$  min.

Non-Contact Inputs

ON: residual voltage of 1.5 V max. OFF: leakage current of 0.1 mA max. Heater Burnout Alarm

Maximum heater current: 50 A AC Input current indication accuracy: ±5% FS ±1 digit max.

Heater burnout alarm setting range: 0.1 to 49.9 A, in 0.1 A increments

No. 1 Display

This key combination sets the E5AZ

to the "protect level."

to the "protect level."

### **Nomenclature**

#### E5AZ

#### Operation Indicators ALM1 (alarm 1) Lights when the alarm 1 output is ON.

ALM2 (alarm 2) Lights when the alarm 2 output is ON ALM3 (alarm 3)

Lights when the alarm 3 output is ON

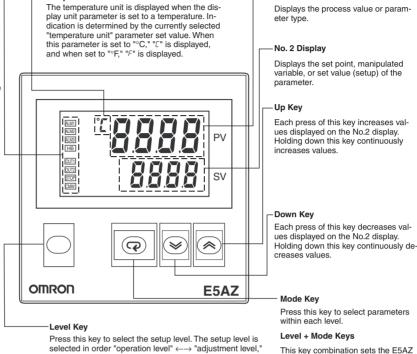
HB (heater burnout alarm display) Lights when a heater burnout is detected The heater burnout alarm can be held ON by setting the heater burnout latch. To reset, turn the power supply OFF and then ON or set the heater burnout alarm value to 0.0 A.

3. OUT1, OUT2 (control output 1, control output 2) Lights when control output 1 or control output 2 (cool) is

However, if control output 1 is a current output, OUT1 will always be not lit.

4. STOP (stop) Lights when control of the E5AZ has been stopped. During control, this indicator lights when an event or the run/stop function has become stopped. Otherwise, this indicator is not lit.

 CMW (communications writing control)
 Lights when communications writing is enabled and is
 not lit when it is disabled.



"initial setting level" ←→ "communications setting level."

Temperature Unit

E5EZ

#### Operation Indicators

 ALM1 (alarm 1)
 Lights when the alarm 1 output is ON. ALM2 (alarm 2) Lights when the alarm 2 output is ON.

ALM3 (alarm 3)

Lights when the alarm 3 output is ON.

 HB (heater burnout alarm display)
 Lights when a heater burnout is detected. The heater burnout alarm can be held ON by setting the heater burnout latch. To reset, turn the power supply OFF and then ON or set the heater burnout alarm value to 0.0 A

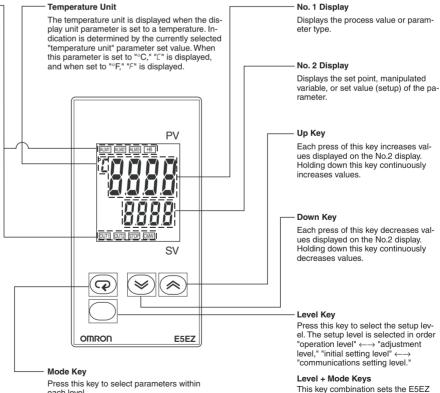
OUT1, OUT2 (control output 1, control output 2) Lights when control output 1 or control output 2 (cool) is ON.

However, if control output 1 is a current output, OUT1 will always be not lit.

4. STOP (stop)

Lights when control of the E5EZ has been stopped.During control, this indicator lights when an event or the run/stop function has become stopped. Otherwise, this indicator is not lit.

CMW (communications writing control) Lights when communications writing is enabled and is not lit when it is disabled.



each level

#### E5CZ

#### Operation Indicators

1. ALM1 (alarm 1) Lights when the alarm 1 output is ON.

ALM2 (alarm 2)

Lights when the alarm 2 output is ON.

2. HB (heater burnout alarm display) Lights when a heater burnout is detected.

The heater burnout alarm can be held ON by setting the heater burn-out latch. To reset, turn the power supply OFF and then ON or set the heater burnout alarm value to 0.0 A.

OUT1, OUT2 (control output 1, control output 2)
Lights when control output 1 or control output 2 (cool) is ON.

However, if control output 1 is a current output, OUT1 will always be not

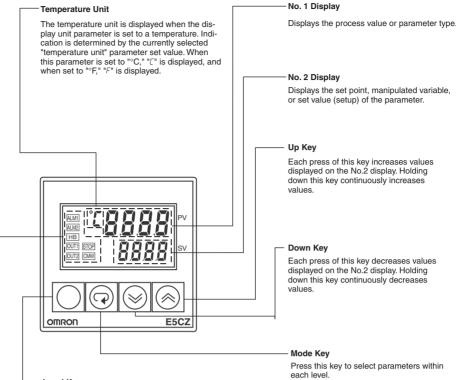
4. STP (stop)
Lights when control of the E5CZ has been stopped.

During control, this indicator lights

when an event or the run/stop function has become stopped. Otherwise, this indicator is not lit.

CMW (communications writing control)

Lights when communications writing is enabled and is not lit when it is disabled.



Level Key

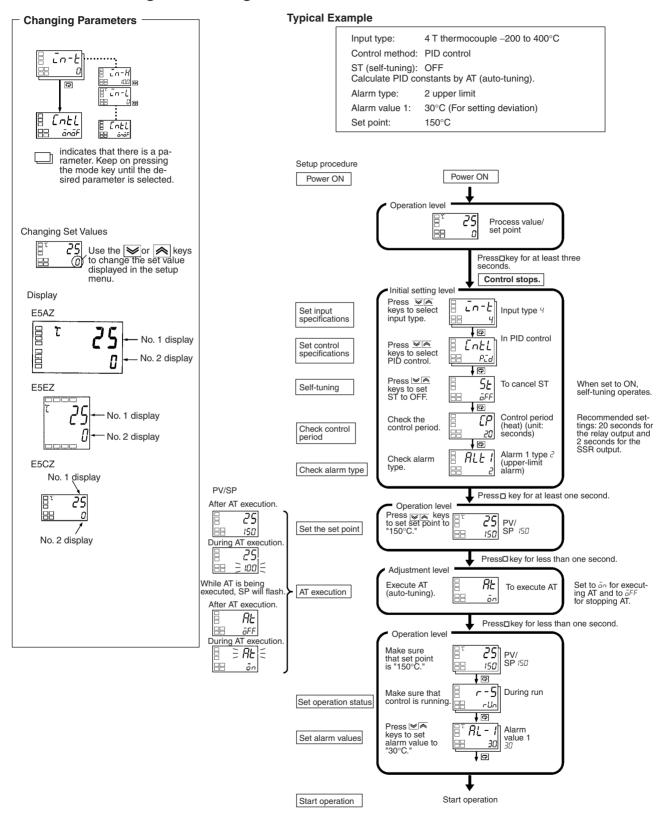
Press this key to select the setup level. The setup level is selected in order "operation level"  $\longleftrightarrow$  "adjustment level," "initial setting level"  $\longleftrightarrow$  "communications setting level."

Level + Mode Keys

This key combination sets the E5CZ to the "protect level."

### **Operation**

#### **PID Control Using Autotuning**

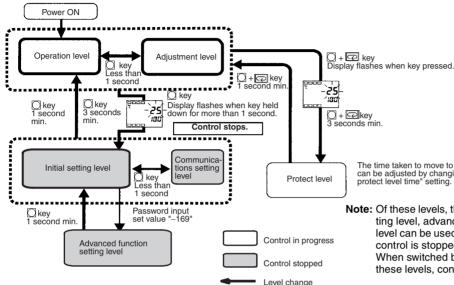


### ■ Specification Setting after Turning ON Power

#### **Outline of Operation Procedures**

#### **Key Operation**

In the following descriptions, all the parameters are introduced in the display sequence. Some parameters may not be displayed depending on the protect settings and operation conditions.



Note: Of these levels, the initial setting level, communications setting level, advanced function setting level and calibration level can be used only when control has stopped. Note that control is stopped when these four levels are selected. When switched back to the operation level from one of these levels, control will start.

#### **Description of Each Level**

#### **Operation Level**

This level is displayed when you turn the power ON. You can move to the protect level, initial setting level and adjustment level from this level.

Normally, select this level during operation. During operation, the process value, set point and manipulated variable can be monitored, and the alarm value and upper- and lower-limit alarms can be monitored and modified.

#### **Adjustment Level**

To select this level, press the \( \subseteq \text{key once for less than one second.} \)

This level is for entering set values and offset values for control. This level contains parameters for setting the set values, AT (auto-tuning), communications writing enable/disable, hysteresis, multi-SP, input shift values, heater burnout alarm (HBA) and PID constants. You can move to the top parameter of the operation level or initial setting level from here.

#### Initial Setting Level

To select this level, press the \infty key for at least three seconds in the operation level. This level is for specifying the input type, selecting the control method, control period, setting direct/reverse action and alarm type. You can move to the advanced function setting level or communications setting level from this initial setting level. To return to the operation level, press the \( \subseteq \) key for at least one second. To move to the communications setting level, press the \( \) key once for less than one second.

#### Protect Level

To select this level, simultaneously press the \( \) and \( \) keys for at least 3 seconds. This level is to prevent unwanted or accidental modification of parameters. Protected levels will not be displayed, and so the parameters in that level cannot be modified.

#### Communications Setting Level

The time taken to move to the protect level can be adjusted by changing the "Move to protect level time" setting.

To select this level, press the \( \subseteq \text{key once for less than one second in } \) the initial setting level. When the communications function is used, set the communications conditions in this level. Communicating with a personal computer (host computer) allows set points to be read and written, and manipulated variables to be monitored.

#### Advanced Function Setting Level

To select this level, you must enter the password ("-169") in the initial setting level.

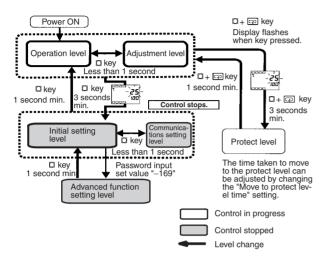
You can move only to the calibration level from this level.

This level is for setting the automatic return of display mode, MV limiter, event input assignment, standby sequence, alarm hysteresis, ST (self-tune) and to move to the user calibration level.

#### **Specification Setting after Turning ON Power**

#### **Initial Setting Level**

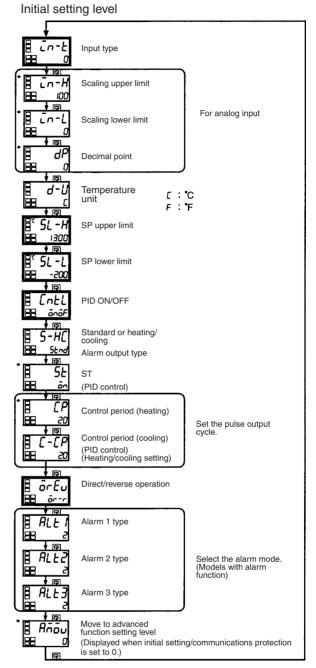
This level is used for setting basic specifications of the Temperature Controller. Using this level, set the input type for selecting the input to be connected such as the thermocouple or platinum resistance thermometer and set the range of set point and the alarm mode.



The move from the operation level to the initial setting level, press  $\square$  key for three seconds or more.

The initial setting level is not displayed when "initial/communications protection" is set to "2." This initial setting level can be used when "initial setting/communications protection" is set to "0" or "1."

The "scaling upper limit," "scaling lower limit," and "decimal point" parameters are displayed when an analog voltage input is selected as the input type.



To return to the operation level, press the  $\square$  key for longer than one second.

<sup>\*</sup> Not displayed as default setting.

### **Input Type**

When selecting the input type, follow the specifications listed in the following table.

	Specifications	Set Value	Input Temperature Range
Platinum resistance thermometer input	Pt100	0	-200 to 850 (°C)/-300 to 1500 (°F)
		1	-199.9 to 500.0 (°C)/-199.9 to 900.0 (°F)
		2	0.0 to 100.0 (°C)/0.0 to 210.0 (°F)
	JPt100	3	-199.9 to 500.0 (°C)/-199.9 to 900.0 (°F)
		4	0.0 to 100.0 (°C)/0.0 to 210.0 (°F)
Thermocouple input	K	5	−200 to 1300 (°C)/−300 to 2300 (°F)
		6	-20.0 to 500.0 (°C)/0.0 to 900.0 (°F)
	J	7	-100 to 850 (°C)/-100 to 1500 (°F)
		8	-20.0 to 400.0 (°C)/0.0 to 750.0 (°F)
	Т	9	-200 to 400 (°C)/-300 to 700 (°F)
		22	-199.9 to 400.0 (°C)/199.9 to 700.0 (°F)
	E	10	0 to 600 (°C)/0 to 1100 (°F)
	L	11	-100 to 850 (°C)/-100 to 1500 (°F)
	U	12	-200 to 400 (°C)/-300 to 2300 (°F)
		23	-199.9 to 400.0 (°C)/199.9 to 700.0 (°F)
	N	13	−200 to 1300 (°C)/−300 to 2300 (°F)
	R	14	0 to 1700 (°C)/0 to 3000 (°F)
	S	15	0 to 1700 (°C)/0 to 3000 (°F)
	В	16	100 to 1800 (°C)/300 to 3200 (°F)
Infrared Temperature Sensor (ES1B)	10 to 70°C	17	0 to 90 (°C)/0 to 190 (°F)
	60 to 120°C	18	0 to 120 (°C)/0 to 240 (°F)
	115 to 165°C	19	0 to 165 (°C)/0 to 320 (°F)
	140 to 260°C	20	0 to 260 (°C)/0 to 500 (°F)
Analog input	0 to 50 mV	21	One of the following ranges depending on the results of scaling: 1999 to 9999, 199.9 to 999.9

**Note:** The initial setting is 5: -200 to  $850^{\circ}$ C/-300 to  $2300^{\circ}$ F.

#### **Alarm Types**

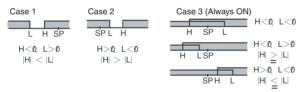
Select the alarm type from the 12 types listed in the following table.

Set Value	Alarm Type	Alarm Outp	out Operation
		When X is positive	When X is negative
0	Alarm function OFF	Output OFF	
1 (See note 1.)	Upper- and lower-limit (deviation)	ON → L H ← SP	(See note 2.)
2	Upper-limit (deviation)	ON X SP	ON → X ← OFF SP
3	Lower-limit (deviation)	ON X - SP	ON → X ← SP
4 (See note 1.)	Upper- and lower-limit range (deviation)	ON → L H ← SP	(See note 3.)
5 (See note 1.)	Upper- and lower-limit with standby sequence (deviation)	ON → L H ← SP (See note 5.)	(See note 4.)
6	Upper-limit with standby sequence (deviation)	ON → X ← SP	ON → X ← OFF SP
7	Lower-limit with standby sequence (deviation)	ON X SP	ON X SP
8	Absolute-value upper-limit	ON X	ON X→
9	Absolute-value lower-limit	ON X	ON OFF 0
10	Absolute-value upper-limit with standby sequence	ON X	ON ←X→ OFF 0
11	Absolute-value lower-limit with standby sequence	ON ←X→ OFF 0	ON →X→ OFF 0

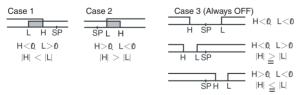
Note 1: With set values 1, 4 and 5, the upper and lower limit values can be set independently for each alarm type, and are expressed as "L" and "H."

Following operations are for cases when an alarm set point is "X" or negative.

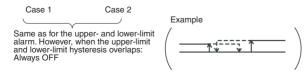
2: Set value: 1, Upper- and lower-limit alarm



3: Set value: 4, Upper- and lower-limit range



4: Set value: 5, Upper- and lower-limit with standby sequence



5: Set value: 5, Upper- and lower-limit with standby sequence alarm. Always OFF when the upper-limit and lower-limit hysteresis overlaps.

Set the alarm types for alarm 1 and alarm 2 independently in the initial setting level. The default setting is 2 (upper limit). With the E5AZ/E5EZ, perform settings similarly for alarm 3.

Example: When the alarm is set ON at 110°C/°F or higher.

## When an alarm type other than the absolute-value alarm is selected

(For alarm types 1 to 7) The alarm value is set as a deviation from the set point.



### When the absolute-value alarm is selected

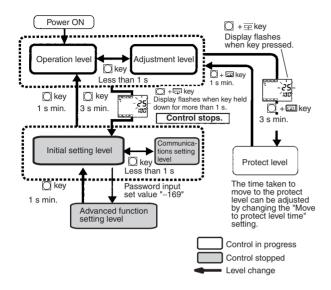
(For alarm types 8 to 11) The alarm value is set as an absolute value from the alarm value of 0°C/F.



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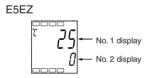
#### **Parameters**

Parameters related to setting items for each level are marked in boxes in the flowcharts and brief descriptions are given as required. At the end of each setting item, press the mode key to return to the beginning of each level.

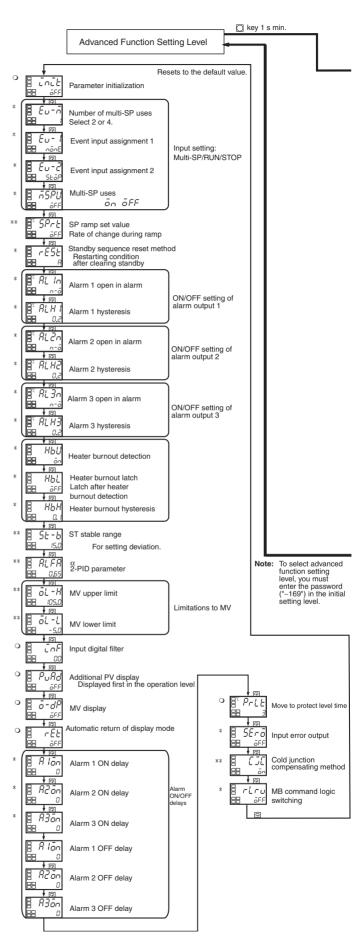


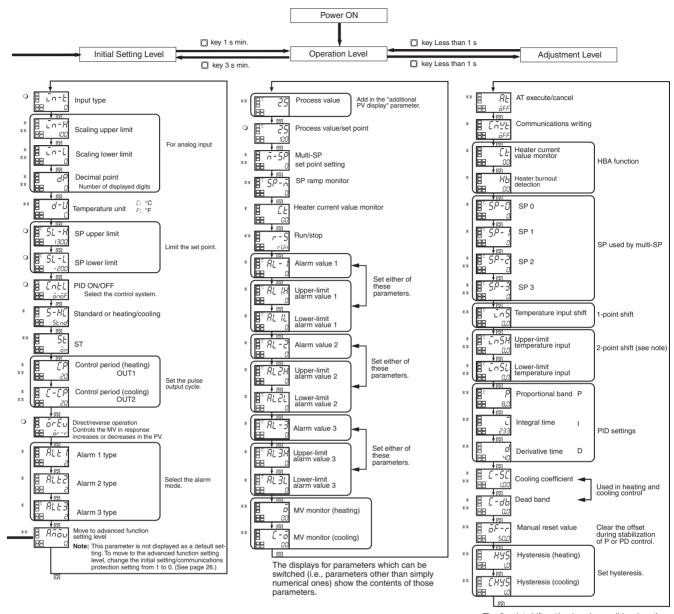
#### Display











The 2-point shift setting is only possible when the input type is an infrared temperature sensor.

**Note:** These diagrams show all the parameters that may be displayed. Depending on the specifications of the model used, there may be some parameters that are not displayed.

#### Input Shift

All points in the sensor range are shifted by the value set as the temperature input shift value.

#### **Example**

Input shift setting	Temperature measured by sensor	Temperature display
0 (no shift)	100°C	100°C
10 (shifted +10°C)	100°C	110°C
-10 (shifted -10°C)	100°C	90°C

#### **Protect Level**



Operation/adjustment protection

Restricts displaying and modifying menus in operation, adjustment, and manual control levels.

Initial setting/communications protection

This protect level restricts movement to the initial setting, communications setting, and advanced function setting levels.

Setting change protection

Protects changes to setups by operating the front panel

#### **Operation/Adjustment Protection**

The following table shows the relationship between set values and the range of protection.

Level			Set value			
		0	1	2	3	
Operation level	PV	0	0	0	0	
	PV/SP	0	0	0	0	
	Other	0	0	Х	Х	
Adjustment level		0	Х	Х	Х	

When this parameter is set to "0," parameters are not protected.

Default setting: 0

O: Can be displayed and changed

O: Can be displayed

X: Cannot be displayed and move to other levels not possible

#### **Initial Setting/Communications Protection**

This protect level restricts movement to the initial setting level, communications setting level and advanced function setting level.

Set value	Initial setting level	Communications setting level	Advanced function setting level
0	0	0	0
1	0	0	X
2	Х	X	Х

Default setting: 1

O: Move to other levels possible

X: Move to other levels not possible

#### **Setting Change Protection**

This protect level protects setup from being changed by operating the keys on the front panel.

Set value	Description		
OFF	Setup can be changed by key operation.		
ON	Setup cannot be changed by key operation. (The protect level, can be changed.)		

Default setting: OFF

#### **Communications Setting Level**

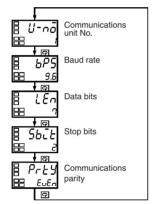
Set the E5AZ/E5EZ/E5CZ communications specifications in the communications setting level. For setting communications parameters, use the E5AZ/E5EZ/E5CZ panel. The communications parameters and their settings are listed in the following table.

Parameter	Displayed characters	Set (monitor) value	Set value
Communications unit No.	U-nō	0 to 99	0.1 to 99
Baud rate	6P5	1.2/2.4/4.8/9.6/19.2 (kbps)	1.2/2.4/4.8/9.6/19.2
Data bits	LEn	7/8 (bit)	<b>7</b> /8 (bit)
Stop bits	SbīŁ	1/2	1/2 (bit)
Parity	Prey	None, even, odd	nonE/EUEn/odd

Note: The highlighted values indicate default settings.

Before executing communications with the E5AZ/E5EZ/E5CZ, set the communications unit No., baud rate, etc., through key operations as described below. As for other operations, refer to relevant Operation Manual.

- Press the key for at least three seconds in the "operation level." The level moves to the "initial setting level."
- 2. Press the key for less than one second. The "initial setting level" moves to the "communications setting level."
- 4. Press the or keys to change the parameter setups.



Note: On the E5AZ/E5EZ, the  $\bigcap$  key is the  $\bigcap$  key.

Set each communications parameter to match those of the communicating personal computer.

#### Communications Unit No. (U-na)

When communicating with the host computer, the unit number must be set in each Temperature Controller so that the host computer can identify each Temperature Controller. The number can be set in a range from 0 to 99 in increments of 1. The default setting is 1. When using more than one Unit, be careful not to use the same number twice. Duplicate settings will cause malfunction. This value becomes valid when the power is turned OFF and ON again.

#### Baud Rate (695)

Use this parameter to set the speed of communications with the host computer. It can be set to one of the following values; 1.2 (1200 bps), 2.4 (2400 bps), 4.8 (4800 bps), 9.6 (9600 bps), and 19.2 (19200 bps).

This setting becomes valid when the power is turned OFF and ON again.

#### Data Bits (LEn)

Use this parameter to change the communications data bit length to 7 bits or 8 bits.

#### Stop Bits (5622)

Use this parameter to change the communications stop bit to 1 or 2.

#### Communications parity (Pァとり)

Use this parameter to set the communications parity to None, Even, or Odd.

### **Troubleshooting**

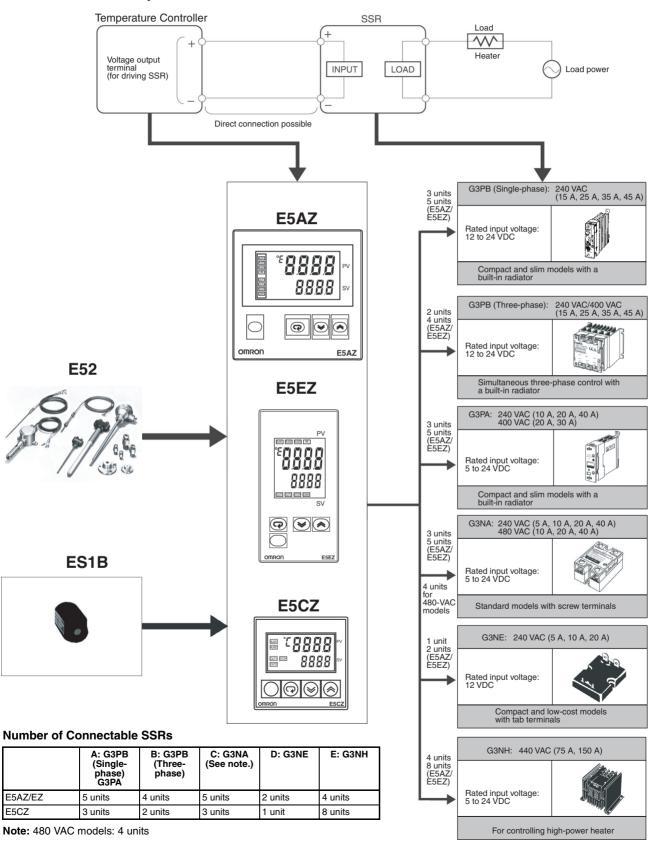
When an error occurs, an error code will be displayed on the No. 1 display. Check the contents of an error and take appropriate countermeasures.

No.1 display	Contents	Countermeasure	Output status	
			Control output	Alarm output
5.Ecc (S. Err)	Input error (See note.)	Check that the input wiring is correct, that there is no disconnection or short-circuit, and that the input type is correct. (Thermocouple input short-circuits cannot be detected.)	OFF	Handled as ab- normally high temperature
	A/D converter error (See note.)	After noting the error, reset the power. If the display does not change, replacement is necessary. If the error is removed, it is possible that the original error was caused by noise. Check that there are no possible sources of noise.		OFF
E	Memory error	Reset the power. If the display does not change, replacement	OFF	OFF
H.Ecr (H. Err)	HB error (See note.)	is necessary. If the error is removed, it is possible that the original error was caused by noise. Check that there are no possible sources of noise.	OFF	OFF

- Note 1. If the input is within the range for which control is possible but outside the displayable range (-1999 (-199.9) to 9999 (999.9)), [CCC] will be displayed if the value is less than -1999 (-199.9), and [3333] will be displayed if it is greater than 9999 (999.9). Control output and alarm output will operate normally for either of these displays. Refer to the relevant User's Manual for details on the ranges for which control is possible.
  - 2. These errors are displayed only when the Controller is set to display the present value or the present value and the set value. They are not displayed in other statuses.

### **Peripheral Devices**

# ■ Temperature Sensor / SSR Connection Example with SSR



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