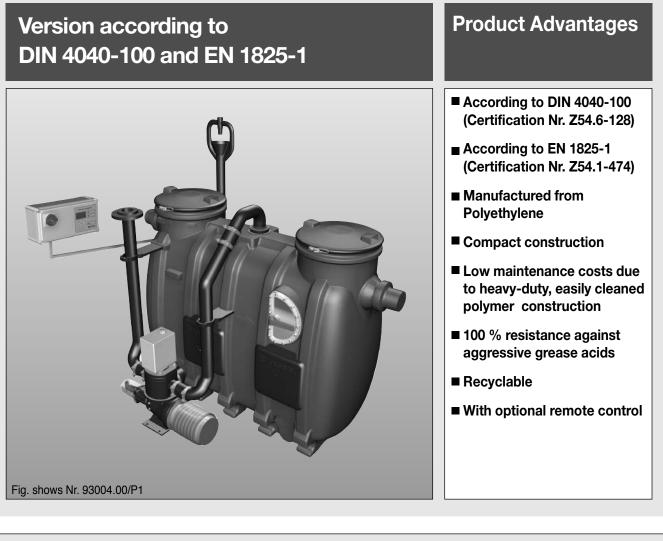
INSTALLATION AND OPERATING INSTRUCTIONS

KESSEL Grease separator "PV" NS 2, 4, 7, 10

For installation in frost free areas

*With fully automated disposal program



Name/Sign City Date Stamp Company	Name/Sign	City	Date	Stamp Company	

Edition 05/2011



Id-Number. 010-616

1. Safety Instructions

Dear Customer,

Before the KESSEL Euro Separator Version PV is installed and placed in operation please carefully read and follow all of the instructions contained in this Installation, Maintenance and User's Manual. Upon delivery of the Euro Separator please thoroughly inspect the separator to make sure that it has not been damaged during shipping. In case damage has occurred to the separator, please follow the instructions listed in the Guarantee section of this user's manual.

	By installation, use, maintenance and repair of this unit please follow all appropriate DIN / VDE /DVGW safety precautions and accident prevention guidelines. Also please follow any local safety precautions and accident prevention guidelines established in your area. Please note that the unit is designed to receive kitchen waste water with a maximum temperature of 60 degrees Celsius (140 degrees F). Temperatures higher than 60 degrees Celsius could damage the unit.
	Do not stand or place excessive weight on the separator. During disposal / emptying of a Type PV separator, a step ladder should be used to help gain access to the openings on the top of the separator. NO SMOKING! Smoking must not be permitted near the separator during use, maintenance and repair of the unit due to the potential build up of methane / biogas. SLIPPERY WHEN WET! Take caution when standing / walking near the separator. During disposal, cleaning and maintenance the surrounding area can become extremely slippery due to spilled water / grease / fat.
SEPARATOR AREA REGULATIONS:	 No access of the separator for unauthorized personnel No storage of food / groceries / provisions (for hygienic reasons) is allowed in the same area/room as the separator. The location of the separator should be chosen carefully as to allow sufficient access for maintenance, inspection, repair and disposal of the separator. The wastewater in a grease separator can contain bacteria. After coming in contact with wastewater or the separator itself, it is important to wash, clean and disinfect all skin which has been contaminated. Change and wash clothes properly that have come in contact with the contaminated wastewater. These safety measures are to be made aware to anyone who operates, maintains or services this product.

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1. General

1.1 Application

Wastewater containing oils and greases from animal or plant origin are not allowed to be drained into public wastewater systems and into public waters due to the fact that in a cooled state the oils and greases coat interior drainage pipes causing blockages as well as reducing the drainage capacity of the pipes. In additional, after short periods of time the decomposing greases and oils build up acids which can lead to odour nuisances as well as corroding drainage pipes and building materials. The developing grease layer on water surfaces also decreases the ability for required oxygen to enter the water in public watershed areas as well as public wastewater treatment facilities. Also, DIN 1986 Part I required the separation and removal of these damaging wastes. Due to these reasons, grease separators are required for installation as well as the separator contents being properly disposed.

The temperature in the grease separator should be as low as possible. A temperature increase of 10 deg Celsius inside the temperature reduces the separator efficiency by 50%. Most national and local regulations limit the allowable wastewater temperature which exits a building – the German regulations limits the temperature to 35 deg Celsius.

1.2 Application area

Grease separators are to be installed in all wastewater drainage pipes which could contain oils / greases. The separator will remove the fats, oils and sludge from the wastewater. Disposal of a KESSEL PV fully automated grease separator is basically odour free since the disposal, cleaning and refilling of the separator is done without the need to open the separator's covers. The disposal vehicle connects its disposal pipe to a permanently installed pressure disposal line from the grease separator which should be located in an easy accessible location (exterior wall of the building for example). The separated oils, greases and sludges are pumped directly into the grease separator.

1.4 Table of article numbers

accord. DIN 4040	Article	number
NS (l/sec)	Pump left	Pump right
2	93222.50 / P1	93222.00 / P1
4	93224.50 /P1	93224.00 / P1
7	93227.50 / P1	93227.00 / P1
10	93210.50 / P1	93210.00 / P1

Pump left = operation side in flow direction left Pump right = operation side in flow direction right

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This eliminates the unhygienic process of the truck's disposal hose being brought into the area of the building which contains the grease separator.

1.3 Separator description

The KESSEL PV Fully Automated Grease

Separator consists of a grease separator with integrated sludge trap. Separators built according to DIN 4040 offer a sludge trap which isolated from the grease separation area by a wall. Grease separators manufactured according to EN 1825 do not have the separator sludge trap meaning that all oils, greases and sludge are separated out of the wastewater stream in one area. The separator body is manufactured from polyethylene. The separator is equipped with one pump with a macerator assembly. The separators are equipped with twin odour tight access covers. The polyethylene interior walls of the separator require no extra protective coatings.

For important technical information concerning this separator please see the shield located on the separator itself – this information is also located in this User's Manual.

Delivery contents of a PV grease separator are:

- separator body
- a refilling system for cold and warm water
- a pump for cleaning and disposing of the separator
- an actuator valve for controlling the cleaning/disposal process
- two solenoid valves
- a control unit
- a maintenance contract
- an inspection window located on the body of the separator.

Optional:

- SonicControl grease sensor
- Remote control for remote operation of the disposal process

accord. EN 1825	Article	number
NS (I/sec)	Pump left	Pump right
2	93002.50 / P1	93002.00 / P1
4	93004.50 /P1	93004.00 / P1
7	93007.50 / P1	93007.00 / P1
10	93010.50 / P1	93010.00 / P1

2.1 General

The separator is to be installed in a dry, frost free room / area on a smooth, solid and level surface. This is especially important due to the electronic equipment accompanied with the separator. Based on the size of the grease separator it can be equipped with the following pumps (custom separators may be equipped with custom pumps).

2.6 kW Pump

With 400 V, 50 Hz, IP 68 protection rating (0.3 Bar for 24 hours) 4.0 kW Pump

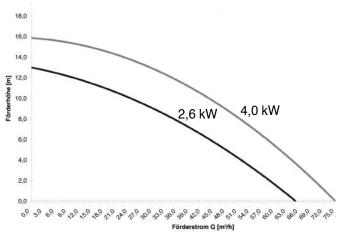
With 400 V, 50 Hz, IP 68 protection rating (0.3 Bar for 24 hours) Customized systems

Pump specifications for customized systems will be supplied with the manual for the custom separator.

2.2 Set-up / Installation

1. DIN 4040 / EN 1825 and EN 12056 regulations must be fol-

Auslegungskriterien Fettabscheiderpumpe



lowed during installation!

- 2. The entire system must be installed completely level.
- 3. The pump (included in the delivery) is to be placed and securedto the floor with the included fastening bolts. In order to dampen pump vibrations be sure to place the included rubber matts under each of the pumps.
- 4. The disposal pressure pipe is to be connected to the included flange on the end of the separator's disposal pipe stub (flange connection is DN65, PN 10 DIN 2501, hole-diameter 145mm). The Storz B coupling (with R 2 1/2 inch inside threads) supplied with the system should be installed to the end of the disposal pipe where the disposal truck will connect its suction hose. Vibration dampeners should be used when installing the disposal pipe to prevent vibrations from transferring to the building during disposal. The disposal pipe should be laid with a slight slope back toward the separator.

- 5. The remote control should be installed near the Storz B coupling, if possible above the coupling.
- In order to protect the coupling and the remote control from unauthorized access, it is advised that both of these items be contained in a lockable protective enclosure (not included with the delivery). Recommended enclosure dimensions (width - 400 mm, height - 600 mm, depth - 250 mm).
- 7. The two included 1 inch solenoid valves (for the cold water refill and the warm water rinsing) must be installed perfectly level (please see included installation guide). The magnet system should be installed upwards – this prevents materials from settling in the system should could lead to a shortened lifespan. The cold and warm water supply pipes should be flushed clean after installation (follow included installation manual)
- 8. Follow DIN 1988, DVGW as well as local installation codes when connected the cold water refill and the warm water rinsing pipes.

Installation of KESSEL refill funnel (included with shipment):

- Connect warm and cold water supply pipes with each other as a T connection. The outlet of the T connection should be threaded to the R1 inch inner threads of the KESSEL refill funnel.
- 9. The cold water supply pipe is the refilling system and the warm water supply pipe is the cleaning / rinsing connection
- 10 The inlet and outlet drainage pipes should be connected to the grease separator. If SML cast iron drainage piping is used according to DIN 19522 then steel inner support rings should be used on the inlet and the outlet of the separator (which are available as accessories). If other drainage piping material is being used then standard rubber connection couplings (FERNCO type couplings) should be used.
- 11 According to DIN EN 1825-2, the grease separator as well as the inlet and outlet drainage pipes must be properly ventilated. The main inlet pipe to a grease separator should be directly ventilated to the roof of the building. An additional ventilation pipe should be installed near the inlet of the grease separator in the case that the main inlet pipe is longer than 10 meters and offers no ventilation for this 10 meters. All secondary drainage pipes 5meters or longer which enter the main inlet pipe should also be separately ventilated.

2.3 Electrical Installations

All electrical connections and work should be handled by a professional, licensed electrician.

1. The pump, actuator valve and solenoid valves should be connected to the control unit following the connection instructions located inside the control unit. The connection



2. Installation

cable (5 x 4mm square) should be connected on-site.

- --> Fuse: for 2.6 kW pump 16 AMP
- --> Fuse: for 4.0 kW pump 20 AMP
- The rotational direction of the pump must be checked (improper rotation will cause operational noise as well as decrease pump.
- 3. The remote control (available as an accessory) is supplied with a 15 meter connection cable. The cable can be replaced with a longer cable if required (use a protected cable LiYCY 3 x 0.34 mm square)

Please take care that:

- That the user's manual and all operating instructions concerning the separator are kept in a safe location nearby the separator.
- That the disposal procedure is conducted exactly as it is de-

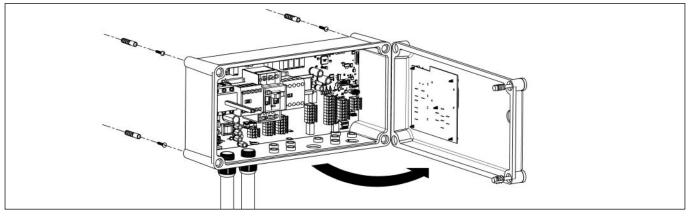
scribed in the user's manual.

- Only allow professional licensed disposal companies to handle the disposal of the separator.

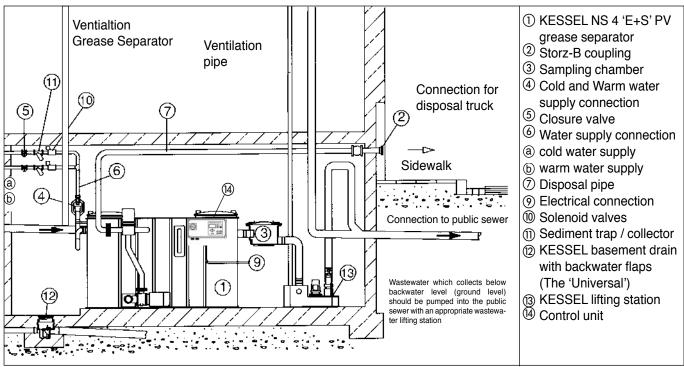
Right reserved for technical changes.

Control unit installation:

In order to open the control unit, the power safety switch must be set at the 0 position. In order to mount the control unit a drilling template, dowels and screws are required. For DIN separators, the control unit can be mounted on a PE (polyethylene) plate directly on the grease separator itself. For EURO separators the control unit should be mounted on a nearby wall. Cables running from the control unit to the separator should be laid in a protective conduit. The control unit should be installed in a dry, frost free and easily accessible location. Protect the control unit from direct sunlight.



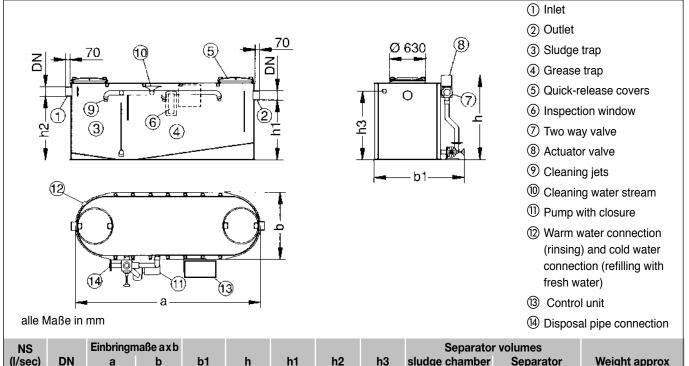
2.4 Installation example



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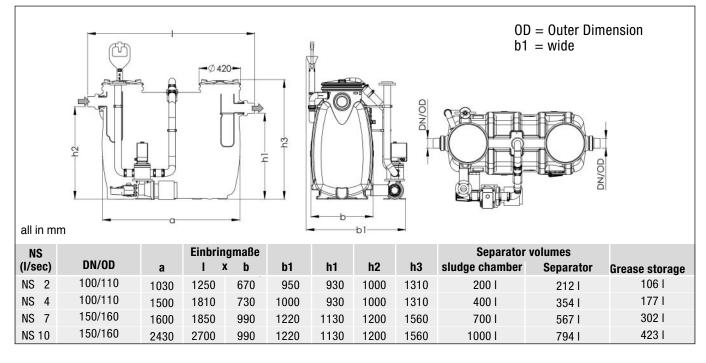
2.5 Dimensioned drawing

2.5.1 Grease separator acc. to DIN 4040



NS		Einbringn	naßeaxb						Separato	Separator volumes	
(l/sec)	DN	а	b	b1	h	h1	h2	h3	sludge chamber	Separator	Weight approx
2	100	1700	680	1080	1455	1030	1100	1180	220	570 l	240 kg
4	100	2250	920	1320	1455	1030	1100	1180	430 I	1070	290 kg
7	150	3180	1150	1550	1455	1030	1100	1180	720	1870 l	400 kg
10	150	3600	1350	1750	1455	1030	1100	1180	1052 l	2480 I	440 kg

2.5.2 Grease separator acc. to EN 1825



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3. Setting up

3.1 Setting up for operation

Prior to placing the separator into operation, please make sure that:

- the separator is clean and the interior is free from any objects which may have been placed inside during shipping or installation.
- the separator is completely filled with clean cold water. Completely filling the separator is complete when water begins to drain from the outlet.
- Check to separator tank to make sure that it is fully watertight, that no damage during shipping or installation has occurred and that all pipe connection have been properly made and are watertight.

3.2 Initial Instructions

Placing the separator into full operation is normally handled by a licensed tradesman although upon request can be handled by a KESSEL representative.

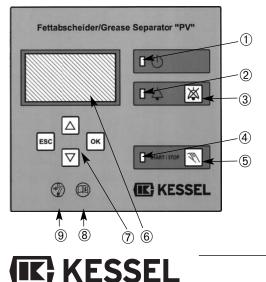
- 1. The following personnel should be on hand when the initial instructions for placing the separator into operation are given:
 - → Building facilities manager

- -> Contracted plumber / tradesman
- Also recommended to be in attendance:
 - → Building maintenance workers
 - → Contracted disposal company
 - → Grease separator operator
- 2. Preparation of commissioning instructions:
 - → All plumbing connections must be made
 - → Separator must be completely filled with water
 - \rightarrow The disposal truck / company must be on-site
- 3. Instructions:
- Information concerning the proper disposal of the separator
 - → Instruction on control unit operation
 - \rightarrow Operational test
 - Instructions on how often separator disposal should take place
- 4. Hand-over of installation and operating manual to owner / building facilities personnel
- 5. After the commissioning is completed, the separator should be returned to operation, this requires that the separator is completely filled with cold water.
- 6. Fill out the commissioning documentation report / log
- 3.3 Handover Certificate

4. Operation

4.1 Operation

The control unit offer fully automated disposal which can be activated by Start / Stop button (5) on the control unit. The same button can also be used to stop the process during the automatic disposal. The alarm button (3) can be used to confirm / silence an alarm. The current operating status is displayed by the LED 1, alarms / malfunctions are displayed by LED 2, and the pump operation is displayed by LED 4. The digital display (6) can be operated / navigated by used the up and down buttons as well as the escape (ESC) and OK buttons (buttons 7). Please follow the operating instructions (8). The control unit should be completely disconnected from power before any work is done on the control unit (9)(see safety instructions)



- ① Operation LED
- ② Alarm LED
- ③ Alarm button
- ④ Pump operation LED
- (5) Start / Stop
- ⑥ Display

Fully automated operation

The KESSEL PV fully automated grease separator consists of a control unit with fully automated control, operational panel and digital display as well as an optional remote control (Protection Class IP 54). The disposal program / software for this separator has already been installed into the control unit at the factory. If the control unit is changed or replaced please keep this in mind and contact KESSEL if required.

The control unit is capable of the following settings: Fully automated:

The disposal steps being operating automatically when the Start button is pressed followed by the pressing of the OK butto ${\bf n}$

- ⑦ Navigation buttons up, down, escape and ok
- ⑧ Operational manual
- Disconnect control unit from power source before any work is done.

4. Operation

Manual operation:

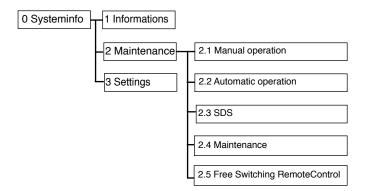
The disposal steps can also be operated manually under the display heading 'Maintenance' – 'Manual Operation' – Operational conditions, disposal steps and malfunctions are displayed on the control unit and the remote control.

The mixing, rinsing and disposal times can be changed in parameter 3.1 on the digital display.

4.2 Grease separator disposal function / steps

Disposal of the grease separator can take place in the automatic or manual modes.

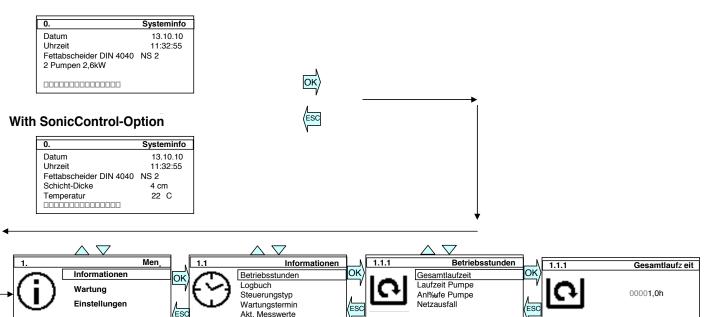
- · Turn on the control unit with the main power switch
- Changing from manual to automatic mode can be done at any time! In the case that during automatic disposal that the control unit is changed to manual mode, the automated disposal will be stopped.
- The mixing, rinsing and disposal times have been set at the factory. On-site conditions may vary and require these times to be changed which can be done using the control unit.



Without SonicControl-Option

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5. Disposal

The first disposal should take place approximately 2-3 weeks afer the separator has been placed into operation.

Disposal intervals

According to DIN EN 1825-2 the separator should be disposed / emptied every 14 days but at a minimum every month. The grease layer thickness can be monitored by the new SonicControl automated grease layer measurement system or by the use of the included inspection window.

Attention: Timely disposing of the grease separator contents is required to assure proper grease separator operation.

Due to this, the disposal should be handled by a licensed disposal company placed under contract to empty the separator on a regular basis. During disposal, no wastewater should enter the separator.

Disposal of the grease separator in fully automatic mode

Requirement – all grease separator covers must be securely closed

- 1. Connect the disposal truck to the end of the separator's disposal pipe
- 2. To begin disposal, press the Start button and then the OK button on the control unit. On the control unit's digital display, the individual disposal steps are displayed
- 3. If a remote control is installed, the disposal can also be started with the remote control – however, prior to doing this the control unit must be un-locked by the main control unit by going to the 'Maintenance' – 'Remote control activation' setting (2.5.1). The automatic disposal can also be activated here by pressing the OK button.
- 4. Begin the automated disposal by pressing the 'START/STOP' button on the control unit or the remote control
- 5. The automatic disposal program begins operation. The current step of the disposal process is displayed on the digital display of the control unit and the remote control.
- In the case that the disposal truck needs to be changed during the automated disposal process, press the 'START/STOP' button
 - remove disposal hose from first truck
 - connect disposal hose of new truck
 - press the 'START/STOP' button on the control unit to continue the disposal process
- 7. When step 13 (final refill) is displayed on the control unit or the remote control, the disposal truck can disconnect the disposal hose and leave. Step 13 is the final refill step and the grease separator will automatically fill itself and turn off when full – the presence of the disposal truck is no longer required.

The grease separator can also be operated from the remote control. Go to Menu 2 (Maintenance). Here the activation of the remote control can be made.

- Here you have the option of activating the remote control for a specific period of time.
- The remote control can also be permanently activated

Disposal of the grease separator in manual mode

Requirement – all grease separator covers must be securely closed

- 1. Connect the disposal truck to the end of the separator's disposal pipe
- 2. To being the manual disposal process go to Menu 2.1 Maintenance – 2.2.1 Manual Operation and confirm the desired disposal step by pressing the OK button. ON the display the chosen disposal step can be followed.
- 3. If a remote control is installed, the disposal can also be started with the remote control – however, prior to doing this the control unit must be un-locked by the main control unit by going to the 'Maintenance' – 'Remote control activation' setting (2.5.1). The automatic disposal can also be activated here by pressing the OK button.
- 4. Begin the automated disposal by pressing the 'START/STOP' button on the control unit or the remote control
- 5. The disposal step begins operation. The current step of the disposal process is displayed on the digital display of the control unit and the remote control.
- 6. In the case that the disposal truck needs to be changed during the automated disposal process, press the 'START/STOP' button
 - remove disposal hose from first truck
 - connect disposal hose of new truck
 - press the 'START/STOP' button on the control unit to continue the disposal process
- 7. When step 13 (final refill) is displayed on the control unit or the remote control, the disposal truck can disconnect the disposal hose and leave. Step 13 is the final refill step and the grease separator will automatically fill itself and turn off when full – the presence of the disposal truck is no longer required.

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5. Disposal steps grease separator acc. to. DIN 4040

5.1 For separators with Fully Automated disposal Separators NS 2, NS 4, NS 7 and NS 10 acc. to DIN 4040

Program	E-motion	Valve setting	Pump I	running 1	Pump running time in seconds	sconds	D	Valve warm	Valve cold	- Info
step		(set automatic)	NS 2	NS 4	NS 7	NS 10	ruiip	water	water	
÷	partial empty	"Leeren" (empty)	40	60	80	120	uo	off	off	Reduce water level by approx 30 cm
N	mix	"Mischen" (mix)	120	180	200	360	uo	off	off	
ß	empty	"Leeren" (empty)	120	180	300	360	on	off	off	Until pump dry runs
4	fill	"Mischen" (mix)	100	100	140	200	off	on	off	Refill water level by approx 25 cm
£	mix	"Mischen" (mix)	120	120	160	240	uo	off	off	
9	empty	"Leeren" (empty)	30	30	60	60	uo	off	off	Until pump dry runs
2	fill	"Spülen" (rinse)	100	100	140	200	off	uo	off	Refill water level by approx 25 cm
8	rinse	"Spülen" (rinse)	60	06	100	180	on	off	off	
6	empty	"Leeren" (empty)	30	30	60	60	uo	off	off	Until pump dry runs
10	ţ	"Spülen" (rinse)	60	100	140	200	off	uo	off	Refill water level by approx 25 cm
Ħ	rinse	"Spülen" (rinse)	60	06	100	180	uo	off	off	
12	empty	"Leeren" (empty)	30	30	60	60	uo	uo	off	Until pump dry runs
13	fill	"Leeren" (empty)	300	420	500	1000	off	off	ein	Completely refill sepa- rator (to outlet level)
Time settings can a	also be customized	Time settings can also be customized depending on pumping height, temperature or water pressures. Flow rate through a DN 25 solenoid valve is 23 m ³ /hour.	neight, ter	nperature	or water p	ressures.	Flow rate	:hrough a DN 25 s	olenoid valve is	23 m³/hour.

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5. Disposal for grease separator acc. to. EN 1825

Reduce water level Completely refill sepaby approx 25 cm by approx 25 cm by approx 25 cm by approx 30 cm Refill water level Refill water level Refill water level rator (to outlet level) Until pump Until pump Until pump Until pump drv runs dry runs dry runs dry runs Info Time settings can also be customized depending on pumping height, temperature or water pressures. Flow rate through a DN 25 solenoid valve is 23 m³/hour Valve cold water off off Ы off Valve warm water off off off off off off off off Ы off 5 Ы Ы Pump Ы Ы Ы off Ы Ы off Ы Б off Ы Ы off Pump running time in seconds NS 7 NS 10 240 360 220 200 200 200 180 600 180 80 00 60 60 200 180 140 160 140 100 140 100 360 50 00 60 80 NS 4 100 120 100 260 180 130 100 30 6 30 60 4 30 NS 2 100 120 120 200 100 8 6 30 00 80 09 80 30 "Leeren" (empty) "Leeren" (empty) Valve setting (set automatic) "Leeren" (empty) "Leeren" (empty) "Leeren" (empty) 'Spülen" (rinse) "Leeren" (empty) "Mischen" (mix) 'Mischen" (mix) "Mischen" (mix) "Spülen" (rinse) 'Spülen" (rinse) "Spülen" (rinse) partial empty Function Mischen Mischen Spülen Empty Spülen Empty Empty Empty Füllen Füllen Füllen Füllen Program step 13 2 10 N ო ß ശ တ Ξ 4 7 ω -

5.2 For separators with Fully Automated disposal Separators NS 2, NS 4, NS 7 and NS 10 acc. to EN 1825

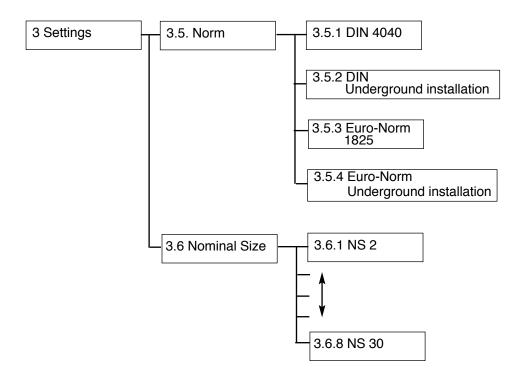
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6. Konfiguration

6.1 General

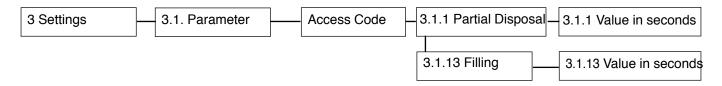
Please follow all safety instructions!

Configuring and making setting the control unit should only be handled by a qualified servicer. Control unit settings can be made in the 'Settings' mode of the control unit – here the 'Norm' (3.5) or the 'Nominal Size' (3.6) can be changed.



6.2 Setting the Mixing, Filling, Cleaning and Disposal times

Changes to the mixing, filling, cleaning and disposal times can be made in the 'Parameter' section (3.1) in the control unit



In this setting the length of the disposal steps can be changed for example: Partial disposal, Mixing, Disposal, Filling and Cleaning

With SonicControl Accessory also the following can be changed: Alarm layer thickness, Pre-alarm layer thickness, Temperature alarm, Measuring start, Measuring intervals, Level check



7.1 Log book entries

This table shows the possible malfunction messages, all errors and results will be stored in the control unit's log book.

Result	LED display	Potential free contact Fault' / 'Warning'
First initialization	No	No
Install unit	No	No
Factory settings	No	No
Acute alarm confirm	No	No
Parameters changed	No	No
Exp. Parameters changed	No	No
Manual operation	No	No
Automated operation	No	No
Read logbook	No	No
Confirm malfunctions	No	No
Change number of pumps	No	No
Change norm	No	No
Change nominal size	No	No
Save USB	No	No
Send SMS	No	No
Disposal discontinued	No	No
Message		
Relay switching 1	Yes	Warning
Relay switching 2 (optional)	Yes	Warning
Relay switching 3 (optional)	Yes	Warning

Malfunction	LED display	Potential free contact 'Fault' 'Warning'
Phase malfunction	Yes	Error
Rotating field malfunction	Yes	Error
Communication malfunction	Yes	Error
Motor protection 1	Yes	Error
Motor protection 2 (optional)	Yes	Error
Motor protection 2 (optional)	Yes	Error
Over current P 1	Yes	Error
Over current P 2 (optional)	Yes	Error
Over current P 3 (optional)	Yes	Error
Under current P 1	Yes	Error
Under current P 2 (optional)	Yes	Error
Under current P 3 (optional)	Yes	Error
Temperature error P 1	Yes	Error
Temperature error P 2 (optional)	Yes	Error
Temperature error P 3 (optional)	Yes	Error
Relay malfunction P 1	Yes	Error
Relay malfunction P 2 (optional)	Yes	Error
Relay malfunction P 3 (optional)	Yes	Error
Max. run time exceeded P 1	Yes	Error
Max. run time exceeded P 2	Yes	Error
(optional)		
Max. run time exceeded P 3	Yes	Error
(optional)		
Actuator valve error 1	Yes	Error
Actuator valve error 2 (optional)	Yes	Error

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7. Malfunction messages

Malfunction	Cause	Solution
Pumps do not start	Motor protection switch has activated – Motor is blocked	Remove pump, and remove any debris / blockage in impeller or pump housing area
	Motor does not run smoothly	Contact KESSEL Customer Service for repair
	1 or 2 phases do not have power Control unit shuts off due to power surges	Check power supply and fuses – contact power company
	Rotating field incorrect	Switch 2 phases from the incoming cable
Pump suddenly starts	Pump damaged due to foreign object	Check pump for damage and repair / re- place if necessary
	Foreign object in pump rotating area	Remove foreign object, check pump for damage and repair / replace if necessary
Bad odour	Grease separator body is not air tight	Check ventilation, inlet, outlet, pump ou- tlet and separator covers to make sure they are air tight. Add 2 liters of water to re-fill inlet in case P-trap has dried out.
	Pump leak	Check pump for damage and repair / re- place if necessary (via Customer Service)
Pungent odour	Pump(s) running too hot / overloa- ded	Check pump and impeller for easy rota- tion, check system for switching pro- blems (especially motor protection switch)
Pumping performance too low	Rotating field incorrect	Swap power cables (control unit alarm)
	Pump rotating in wrong direction	Check pump power supply cables for proper connection
Control unit not functioning (no displays or lights)	Power outage	 Check to make sure power supply to control unit is intact Check fuses Check power supply cable for damage Check micro-fuses in control unit (only replace with fuses with identical operating characteristics)

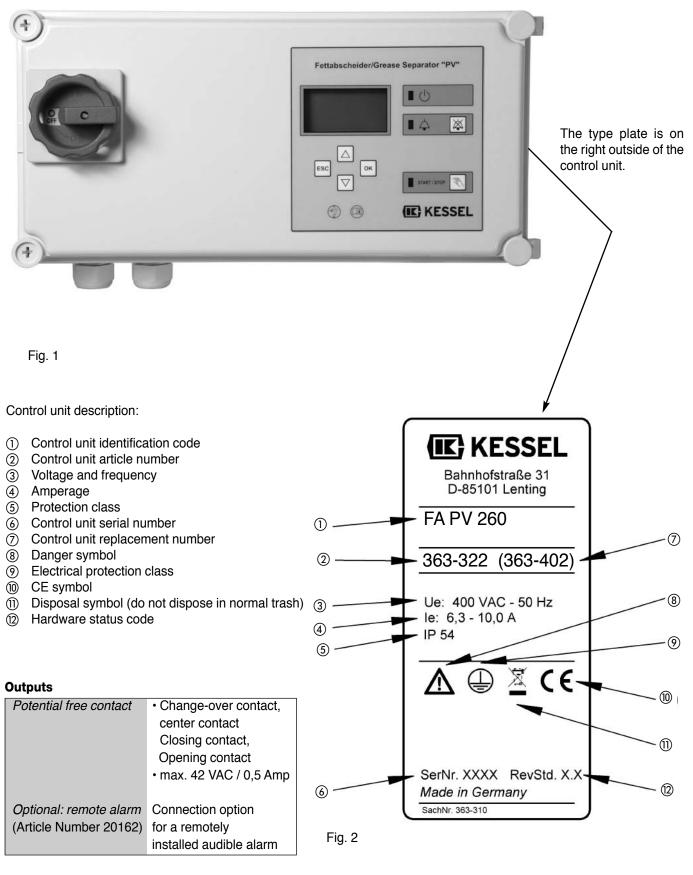
7. Malfunction messages

Malfunction	Cause	Solution
Temperature malfunction	Motor winding temperature switch has activated	Allow pump to cool, alarm must be confirmed on control unit. If motor winding temperature continues to cause malfunctions – replace pump
Over current	The maximum allowable pump power has been exceeded (impeller blocked)	Remove blockage in impeller (follow safety instructions Let pump run shortly in opposite direction ('Maintenance' – 'Manual operation' – 'Opposite rotation'
Under current	The minimum allowable pump power has been reached (power supply cable to pump has been cut or damaged)	Check power supply cable and repair / replace if necessary (replace pump if necessary) Let pump run shortly in opposite direction ('Maintenance' – 'Manual operation' – 'Opposite rotation')
Motor protection switch has activated	Motor protection switch has been improperly set. Current to pump to high due to defective or blocked pump.	Check that current supply is correct. Remove pump blockage (follow safety instructions). Replace pump if damaged or defective
Phase error	Phase L1, L2 or L3 missing	Check control unit, power cable and fuses Check current protection switch
Activation limit	System protection has activated due to more than 100.000 activations	 Can be confirmed on control unit System protection allows another 1000 activation before alarm activates again Replace system protection (contact KESSEL Customer Service Activation alarm will continue to activate after every 1000 pump activations
Actuator valve malfunction	End position of actuator valve is not being reached	Check actuator valve for proper rotation / movement – remove any obstructions
Rotating field malfunction	Incorrect rotating field at power connection	Swap two phases of power supply
Relay malfunction	Surge protection does not switch off	Disconnect control unit from power supply. Replace surge protector – contact KESSEL customer service

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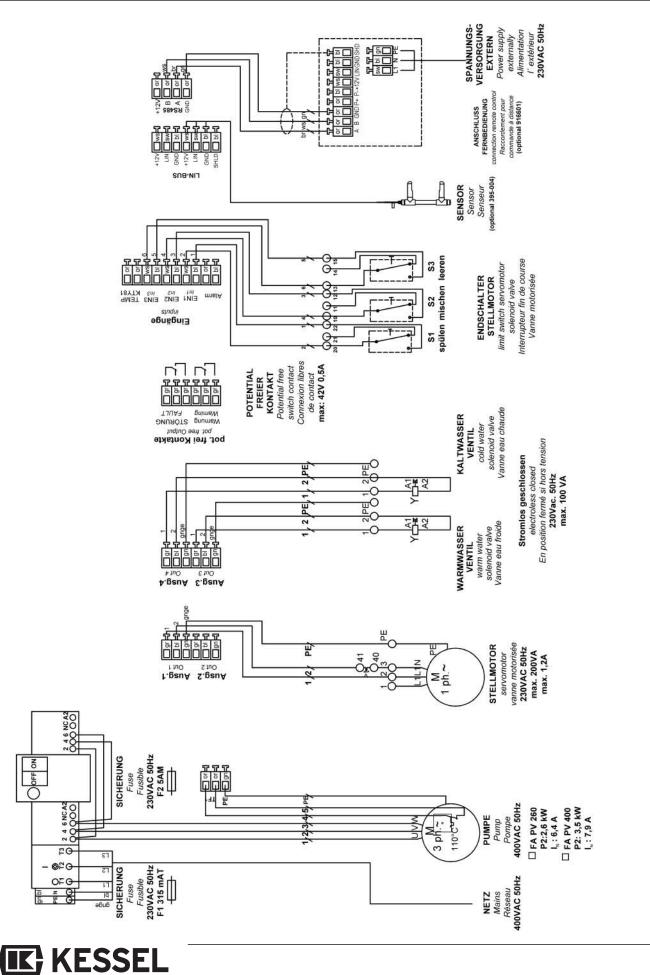
8. Control Unit

8.1 Control unit and description of operation panel





12. Contro unit



OOFF ON

9.1 Safety instructions

Dear Customer,

Before installing and placing the SonicControl into operation, please read and follow all instructions in the user's and operational manual! First check that the system has arrived undamaged. In case damage has occurred during shipping, please follow the instructions in the 'Guarantee' section of this manual (Section 12).

1. Safety instructions:

All local and international safety regulations as well as all related DIN and VDE regulations should be followed when installing, operating, maintaining or servicing this system! Before placing the system into operation, a qualified professional should insure that all safety measures are in place. Fault current and ground must meet the local power supply regulations.

The SonicControl should not be installed in areas that are explosion hazards. The system operated on electrical current. Not following all local and international safety measures could result in significant damage to the system, injury to the operator or someone nearby as well the possibility of a fatal accident.

The power supply to the SonicControl should be disconnect before any work is begun.

It is important to insure that the power supply cable to the SonicControl is in perfect operating condition. If the cable is damage or defective – DO NOT connect the cable to a power source. If the system is in operation and it is determined that the cable is damaged or defective, immediately disconnect the SonicControl from its power source.

VDE 0100 regulations must be followed. The control unit should not be installed in any area / room that are explosion hazards.

In order to insure that the system operates appropriately, it should be regularly inspected and maintained. We recommend that a service contract with a licensed professional is signed.

9.2 General

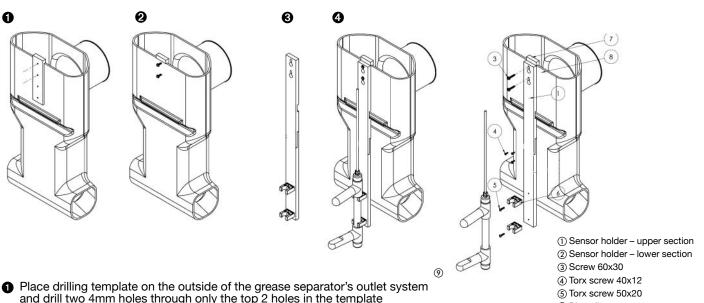
Dear Customer,

KESSEL thanks you for choosing this product. Before leaving the factory this system has gone through very strict quality control inspections. Please check that the system is complete and that no damaged occurred during shipping. In case damage has occurred during shipping, please follow the instructions in the 'Guarantee' section of this manual (Section 12).

This Installation and Operating manual contains valuable information and instructions for the proper installation, operation, maintenance and repair of this product. Prior to doing any work with this system, this entire manual should be thoroughly read and followed.

9.3 Installation

Installation of sensor and sensor support



 Now place the drilling template on the inside of the grease separator's outlet system and secure through the two holes with the two screws.

Onnect the top and bottom portions of the sensor holder and screw the two clips onto the sensor holder

- Connect sensor holder to grease separator's outlet system with the screws at secure with a torgue of 1 Nm. Clip SonicControl into the two clips (see page 10)
- ⑥ Pipe clip
- ⑦ Sensor holder,
- drilling template, screw caps (8) Outlet system wall
- SonicControl sensorl



9.4 SonicControl Sensor Installation

Above ground	Artikel	NS	Distance between top of lower sensor 'fin- ger' to base of separa- tor outlet (waterline)	Holes to use on drilling template	Alarm level = max grease layer thickness in cm	Recommend Prealarm level in cm (2/3 of max layer thickness)	Maximum sludge layer thickness in cm (50% ø total sludge trap volum
· · · · ·	EURO "G"			obere beiden Bohrlöcher			
	93002	2	50 cm	obere beiden Bohrlöcher	23	15	20
	93004	4	50 cm	obere beiden Bohrlöcher	24	16	25
	93007	7	50 cm	obere beiden Bohrlöcher	27	18	30
	93010	10	50 cm	obere beiden Bohrlöcher	24	16	27
	EURO "D"						
	93002.00 / D1	2	50 cm	obere beiden Bohrlöcher	23	15	20
	93004.00 / D1	4	50 cm	obere beiden Bohrlöcher	24	16	25
	93007.00 / D1	7	50 cm	obere beiden Bohrlöcher	27	18	30
	93010.00 / D1	10	50 cm	obere beiden Bohrlöcher	24	16	27
	EURO "DS"	10			27	10	
	93002.50 und .00 / DS1	2	50 cm	obere beiden Bohrlöcher	23	15	20
	93004.50 und .00 / DS1	4	50 cm	obere beiden Bohrlöcher	24	16	25
	93007.50 und .00/ DS1	7	50 cm	obere beiden Bohrlöcher	27	18	30
	93010.50 und .00 / DS1	, 10	50 cm	obere beiden Bohrlöcher	24	16	27
	EURO E+S "M"	10	50 cm		27	10	
	93002.50 und .00 / M1	2	50 cm	obere beiden Bohrlöcher	23	15	20
	93004.50 und .00 / M1	4	50 cm	obere beiden Bohrlöcher	23	16	25
	93007.50 und .00 / M1	7	50 cm	obere beiden Bohrlöcher	27	18	30
	93010.50 und .00 / M1	10	50 cm	obere beiden Bohrlöcher	24	16	27
	EURO E+S "PV"	10	50 CIII	Obere beiden Bonnocher	24	10	
	93002.50 und .00 / P1	2	50 cm	obere beiden Bohrlöcher	23	15	20
	93002.50 und .00 / P1	4	50 cm	obere beiden Bohrlöcher	23	16	25
	93007.50 und .00 / P1	4	50 cm	obere beiden Bohrlöcher	24	18	30
							27
	93010.50 und .00 / P1 DIN 4040 "G" rund	10	50 cm	obere beiden Bohrlöcher	24	16	
		4	58 cm	ahawa haidan Dahuliahan	10	11	46
	98201	1		obere beiden Bohrlöcher	16		54
	98202	2	58 cm	obere beiden Bohrlöcher	16	11	54
	DIN 4040 "D" rund		50		10		14
	98201.00/D1	1	58 cm	obere beiden Bohrlöcher	16	11	23
	98202.00/D1	2	58 cm	obere beiden Bohrlöcher	16	11	23
Underground instal	llation Euro 'G'						
	93001 / 80 / 120 B und D	1	50 cm	obere beiden Bohrlöcher	17	11	11
	93002 / 80 / 120 B und D	2	50 cm	obere beiden Bohrlöcher	17	11	15
	93004 / 80 / 120 B und D	4	50 cm	obere beiden Bohrlöcher	17		27
	93007 / 120 B und D	7	48 cm	untere beiden Bohrlöcher	17	11	23
	93010 / 120 B und D	10	48 cm	untere beiden Bohrlöcher	17		23
	93015 / 120 B und D	15	56 cm	untere beiden Bohrlöcher	17		32
	93020 / 120 B und D	20	56 cm	untere beiden Bohrlöcher	17	11	32
	DIN 4040 "G"	20			+ ''		
	98201 / 00 / 80 / 120 B und	101	58 cm	untere beiden Bohrlöcher	16	11	46
	98202 / 00 / 80 / 120 B und		58 cm	untere beiden Bohrlöcher	16		54
	98204 / 00 / 80 / 120 B und		58 cm	untere beiden Bohrlöcher	16	11	54
	33204 / 00 / 00 / 120 B und	4 4					

For separators not listed on the above table, please contact KESSEL Customer Service at +49 8456 27462.

Note: Before placing a grease separator into operation it should be first completely filled with clean cold water – then check again the installation height which may change slightly due to the water pressure!

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9.5 Installation example

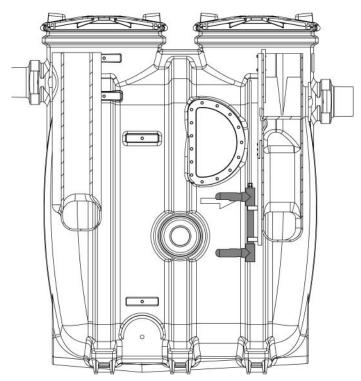
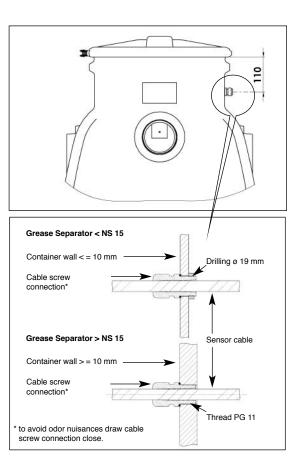
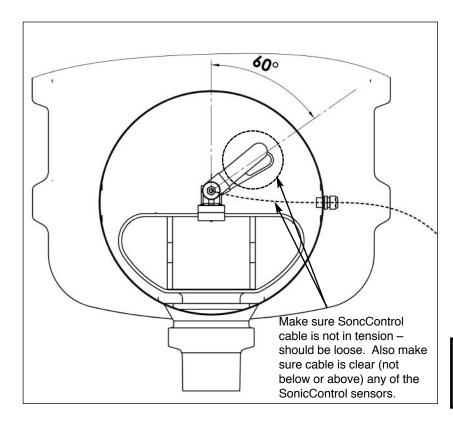


Illustration shows a Euro Norm NS 2 above ground grease separator



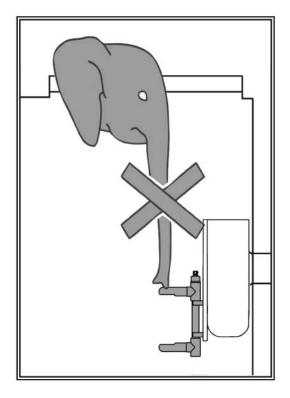






The sensor should be installed at a 60 degree angle to make sure than the separator's internal support rod is not near the SonicControl sensors.





The included stickers are to notify the disposal company of which separator access hole should be opened and used for disposal of the grease separator. Do not used the access hole which contains the SonicControl to empty the grease separator – the disposal truck's hose could damage or dislodge the SonicControl.

For above ground grease separators, the sticker should be placed on the exterior of the separator near the access cover that should not be used.

Note: inform the disposal company when a SonicControl sensor is installed in a grease separator.

9.6 Remote Alarm

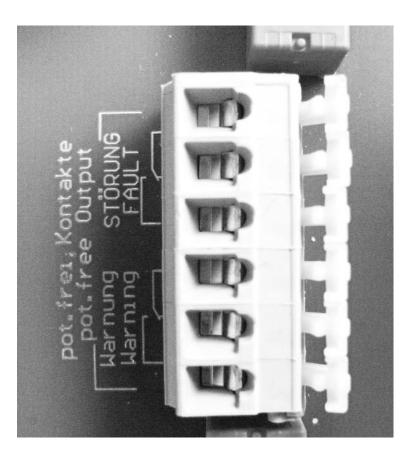
The remote alarm (Article Number 20162) should be used when an audible alarm is desired in a different area than where the grease separator's control unit is installed.

9.7 Shortening the sensor cable length

The SonicControl cable can be shortened if necessary. Please note that the cable connection jacks are for use with cables with a maximum crossectional area of 1.5 square mm – do not use cables with a large area.

9.8 Potential free contact

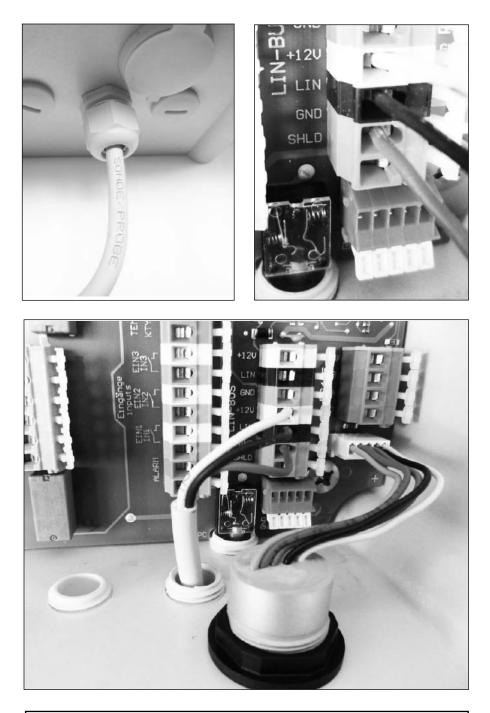
The potential free contact can be used to transfer a warning signal to a BMS (Building Management System). (Max connection of 42 V / 0.5 Amp).





9.9 Installation / Cables connections

The cables should be connected to the control unit as shown in the installation manual. Please use the included M16 cable screws



IMPORTANT: After all cables have been connected, they should be secured with tie-wraps. The sonic control cable should not be laid separately from the power cable in order to avoid electrical interference.



Fig.1

fig.2

Fig.3

Cable extensions – watertight (IP 68)

The SonicControl is supplied with 10 meter cables. If required this can be extended on site to a max total length of 30 meters. With a total length of over 30 meters, a reliable operation of the SonicControl can no longer be guaranteed as inductive disturbances effect the sensor.

Note:

2

Follow all VDE 0100 regulations when extending the cable. The control unit must not be installed in areas which are at risk of explosion. If the cable is to be laid with other cables – the SonicControl cable should be wrapped with a shielded jacket to prevent interference.

9.10 Commissioning

In order to activate the SonicControl, KESSEL Customer service must be contacted

9.11 Inspection and Maintenance

The sensor must be cleaned on a regular basis. During every disposal of the grease separator, the SonicControl probe should be cleaned with warm or hot water. If a pressure washer is used – spray at a distance of at least 30cm. The sensor does not need to be removed to be cleaned.

 If the SonicControl is installed in a KESSEL PV fully automated separator, cleaning of the probe does not need to be done during every disposal. With a PV separator, the Sonic-Control should be cleaned during every service / maintenance of the separator.

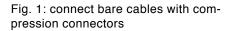


Fig. 2: Enclose connection in appropriate watertight encloser and seal both sides

Fig. 3: Fill enclosure with plastic resin

Fig. 4: View of completed connection Individual parts available upon request





Please follow all safety instructions in Section 1.

9.12 Events display (only in logbook)

Event	Cause	Remediation measures
Type of system changed	Type of system was changed	
Maintenance	Maintenance dates have been entered	
Manual operation	Manual operation has been set	
Confirm audible alarm	Audible alarm has been confirmed	
Malfunction confirmed	Malfunction has been confirmed	
Factory settings	Re-set to factory settings	
Sensor entry 01-08	Sensor problems	Contact Customer Service

9.13 Malfunctions display

Malfunction display	Malfunction type	Cause	Remediation measures
Pre-Alarm layer thickness	Blinking (Alarm)	Grease layer level has also been reached (see Section 3.3)	Check grease layer thickness and contact disposal company if required
No calm phase detected	Blinking (Alarm)	Measurement taking place during kitchen operation wastewater entering grease separator results in inaccurate measurements.	Check measurement times in Parameter section of control unit and re-set if required
Grease layer alarm	Audible alarm and blinking alarm	Maximum grease layer thickness reached (also see section 3.3)	Dispose grease separator contents
Temperature alarm	Audible alarm and blinking alarm	Wastewater temperature entering grease separator too high	Reduce wastewater temperature entering grease separator
Communication error	Audible alarm and blinking alarm	Error in modem reception	Step 1 – check reception Step 2 if not reception is available then use of modem is not possible. If reception is available then replace modem
Sensor error 01-08	Audible alarm and blinking alarm	Sensor problems	Contact KESSEL Customer Service

9.14 General malfunctions

First attempt to resolve the problem. If the problem can not be solved place the main switch to the '0' setting and then press the alarm button for a minimum of 5 seconds. This will confirm the malfunction and enter the data into the logbook (this will not however solve the problem).

Malfunction	Error	Cause	Remedial measures
Deviation between grease	Inaccurate	Improper installation	Check type of separator and
layer seen in inspection window (if available) and	SonicControl measurement	of SonicControl sensor	assure SonicControl setting is correct
SonicControl grease		Improper initialization	Newly calibrate
layer reading		of SonicControl	the sensor
		Dirt or debris on SonicControl sensor	Check position and installation of SonicControl probe
		Sensors are not in proper position and are not able to sense accurately	Set type of grease
		Type of grease separator or size/model improperly set	Clean sensor probes

9.15 System errors

Malfunction	Cause	Remedial measures
Odour nuisance	Cable entrance point into grease separator is not air tight	Check conduit entrance for tightness – repair if necessary
Water in grease separator area	Cable entrance point into grease separator is not water tight	Check conduit entrance for tightness – repair if necessary

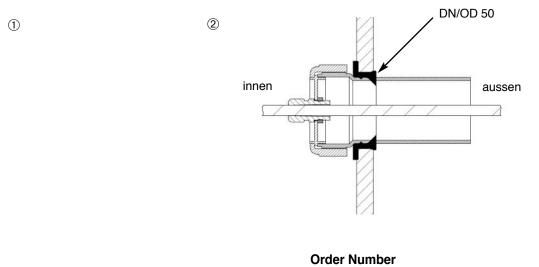
9.16 Techical data

Inputs

Sensor input	Sensor input SonicControl

KESSEL

9.17 Replacement parts and accessories



1.	Ultrasonic sensor	395-004
2.	Conduit entrance system	917822



CE



EU-KONFORMITÄTSERKLÄRUNG EC declaration of conformity/ Déclaration CE de conformité

Nach der Niederspannungsrichtlinie 2006/95/EG, Richtlinie der elektromagnetischen Verträglichkeit 2004/108/EG / According to the Low Voltage Guidelines 2006/95/EG, Electromagnetism Guidelines 2004/108/EG / Selon les directives de basse tension 2006/95/EG, les directives pour la compatibilité électromagnétique 2004/108/EG

KESSEL AG Bahnhofstraße 31 D-85101 Lenting

Hiermit erklären wir, / Herewith we declare, / Par la présente, nous déclarons,

dass das Produkt/ that the product/ que le produit

KESSEL- SonicControl 395-004

den folgenden Normen entspricht:/ is in agreement with/ est en accord avec:

EN 60204-1 (2006) EN 61000-6-1 (2007) EN 61000-6-2 (2006) EN 61000-6-3 (2007) EN 61000-6-4 (2007)

Zur Kennzeichnung der Übereinstimmung der Produkte ist auf dem Typenschild das Zeichen der Richtlinie 93/68/EWG angebracht./ The 93/68/EEC code mark should be located on the ID plate on the product./ Le marquage et l'indentification du produit figurent sur la plaquette d'identification selon les directives 93/68 EWG.

Lenting, den 8.12.2009

<u>A. Kessel</u> Vorstand Managing Board Conseil d´administration



E. Thiemt Vorstand Managing Board Conseil d'administration

10. Accessories / Replacement parts

Adding accessories to a system is in general not a problem. We would kindly ask you to contact the KESSEL Customer Service Department for information concerning this.

10.1 Remote Control (Article Number 916601)

The remote control can be directly connected to the main control unit. The remote controls allows complete grease separator operation (during disposal) from a remote location (normally the same location where the disposal truck connects its disposal hose to the grease separator disposal pipe). The remote controls cable length is 10 meters which can be extended to a maximum length of 100 meters.

10.2 Sampling chamber DN 100/150



KESSEL offers a wide range of sampling chambers for above ground and underground installation. The sampling chambers are odour tight. The sampling chamber allows an accurate sample of the treated wastewater to be taken without the release of annoying odours. The samples can be used for testing purposes – for example DIN 38409. Prior to taking a sample, the interior of the sampling chamber should be cleaned. There are no uniform regulations requiring the installation of a sampling chamber but it is required by DIN 1986 Part I. Please follow local guidelines and regulations in your area.

Туре	Art. Nr.
Drainage horizontally	915 871
Drainage vertically	915 870

10.3 Aqualift F lifting station

KESSEL offers a wide range of lifting station with different for use prior or after a grease separator. Please note that only twin pump lifting stations are recommended for use with grease separators in order to assure continuous operation.

Nominal activity	Electrical Connection	NS	Art. Nr.
1,1 kW	400 V DS (3-phase)	DN 100	28 659
2,2 kW	400 V DS (3-phase)	DN 100	28 631





10.5 Replacement parts / Accessories for maintenance and general inspection

Article	Order Nr.
For KESSEL DIN 4040 grease separators	
Separator access cover 630 mm diameter	916901
Gasket for access cover 630 mm diameter	917201
Quick release clamp for access cover 630 mm diameter	917001
For KESSEL EN 1825 grease separators	
Separator access cover 420 mm diameter	916904
Gasket for access cover 420 mm diameter	917204
Quick release clamp for access cover 420 mm diameter	917004
For all KESSEL grease separators	
 • 2.6 kW disposal pump with macerating system (for NS 2-7 separators) 	245-401
 4.0 kW disposal pump with macerating system (for NS 10 separators) 	245-402
Control unit PV 260	363-402
Control unit PV 400	363-412
General grease separator inspection (from KESSEL Customer Service)	917411
Operational log book for grease separator	917409
Watertightness test	917417

(IK) KESSEL

Please follow all safety instructions!

11.1 Maintenance

The grease separator should be inspected once per year. Along with the inspection, the following point should also be conducted:

- Inspection of the interior walls of the grease separator
- Inspection of all electrical parts and connection (if separator model has electrical equipment)
- Any work done on the separator should be entered into the separator's logbook

Mechanical parts such as pumps, valves, inspection windows, and closure valves should be inspected and maintained twice per year.

11.2 General Inspection

Before placing the separator into service and every 5 years thereafter, the separator should undergo a general inspection. The inspection should take place after the separator has been emptied and cleaned. The following points should be checked during this inspection:

Calculation of separator system

- General condition and watertightness of grease separator
- Conditions of internal walls of grease separator

- Condition of electrical parts (if separator has electrical equipment)
- Check for proper grease separator ventilation
- Check log book for completeness and accuracy
- Confirmation that separator has been properly and timely disposed
- Check for availability and completeness of all paperwork and certifications

The inspection report should list any defects or problems with the separator which should immediately be repaired or brought into the operating condition.

12. Warranty

1. In the case that a KESSEL product is defective, KESSEL has the option of repairing or replacing the product. If the product remains defective after the second attempt to repair or replace the product or it is economically unfeasible to repair or replace the product, the customer has the right to cancel the order / contract or reduce payment accordingly. KESSEL must be notified immediately in writing of defects in a product. In the case that the defect is not visible or difficult to detect, KESSEL must be notified immediately in writing of the defect as soon as it is discovered. If the product is repaired or replaced, the newly repaired or replaced product shall receive a new warranty identical to that which the original (defective) product was granted. The term defective product refers only to the product or part needing repair or replacement and not necessarily to the entire product or unit. KESSEL products are warranted for a period of 24 month. This warranty period begins on the day the product is shipped form KESSEL to its customer. The warranty only applies to newly manufactured products. Additional information can be found in section 377 of the HGB.

In addition to the standard warranty, KESSEL offers an additional 20 year warranty on the polymer bodies of class I / II fuel separators, grease separators, inspection chambers, wastewater treatment systems and rainwater storage tanks. This additional warranty applies to the watertightness, usability and structural soundness of the product.

A requirement of this additional warranty is that the product is properly installed and operated in accordance with the valid installation and user's manual as well as the corresponding norms / regulations.

 Wear and tear on a product will not be considered a defect. Problems with products resulting from improper installation, handling or maintenance will also not be considered a defect.
 Note: Only the manufacturer may open sealed components or screw connections. Otherwise, the warranty may become null and void

01.06.2010





EU-KONFORMITÄTSERKLÄRUNG EC declaration of conformity/ Déclaration CE de conformité

Nach der Maschinenrichtlinie 2006/42/EG, der Niederspannungsrichtlinie 73/23/EWG, Richtlinie der elektromagnetischen Verträglichkeit 2004/108/EG und Bauproduktrichtlinie 89/106/EWG / According to the Machine Guidelines 2006/42/EG, the Low Voltage Guidelines 73/23/EEC, Electromagnetism Guidelines 89/336/EEC and in accordance with Directive 2004/108/EG / Selon les directives mécaniques 2006/42/EG, les directives de basse tension 73/23 EWG, les directives pour la compatibilité électromagnétique 89/336EWG et les directives de construction 2004/108/EG

Hiermit erklären wir, / Herewith we declare, / Par la présente, nous déclarons,

KESSEL AG Bahnhofstraße 31 D-85101 Lenting

dass das Produkt/ that the product/ que le produit

KESSEL- Fettabscheider Euro "E+S" PV Zur freien Aufstellung in frostgeschützten Räumen

KESSEL Euro "E+S" PV Grease Separator for interior installation

Séparateur à graisses KESSEL Euro "E+S" PV Pour une installation en local à l'abri du gel

den Bestimmungen der EN 1825-1:2004 entspricht und die Vorraussetzungen für die CE-Kennzeichnung gemäß Anhang ZA der Norm erfüllt./ meets EN 1825-1:2004 requirements and fulfills the pre-requisites for the CE Mark attachment ZA./ est conforme à la norme EN 1825-1:2004 et présente les directives pour marquage CE selon complément ZA de la norme.

Zur Kennzeichnung der Übereinstimmung der Produkte ist auf dem Typenschild das Zeichen der Richtlinie 93/68/EWG angebracht./ The 93/68/EEC code mark should be located on the ID plate on the product./ Le marquage et l'indentification du produit figurent sur la plaquette d'identification selon les directives 93/68 EWG.

Lenting, den 10.3.2011

M. Rinckens

Leiter Innovationsmanagement / Dokumentationsverantwortlicher Innovation Management Manager / Responsible for Documentation Responsable du management pour innovation et de la documentation

E. Thiemt

Vorstand Managing Board Conseil d'administration

Prüfstelle/ Accredited Laboratory/ Bureau de vérification: LGA QualiTest GmbH, TÜV Rheinland Group, Dreikronenstraße 31, D-97082 Würzburg



	Date								
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ption	rder-No	terial/M	٣	(0)			-	2	
MatDescription	MatNo./Order-No./Prod. Date	Ref.No./Material/Weight	EN/Approval	Dimensions	Ime	sity	Description 1	Description 2	
Mat.	Mat.	Ref.	EN	Dim	Volume	Density	Des	Des	

This unit has been checked for watertightness to be sure that it is fully operational before leaving the factory.

Name of examiner

Date

15. Important contacts / Info

Separator Type:			
Day / Hour			
Project description /Building services supe Address	rvisor		
Telephone / Fax			
Builder			
Address			
Telephone / Fax			
Planner			
Address			
Telephone / Fax			
Contracted plumbing company			
Address			
Telephone / Fax			
KESSEL-Commissions no.:			
System operator /owner			
Address			
Telephone / Fax			
User			
Address			
Telephone / Fax			
Person of delivery			
Other remarks			
The system operator, and those responsib	le, were present during the con	nmissioning of this system.	
Place and date	Signature owner	Signature user	
(IK) KESSEL			

15. Important contacts / Info

Handover certificate (copy for the company carrying out the installation)

- The initial operation and instruction was carried out in the presence of the person authorised to perform the acceptance and the system operator.
- The system operator/person authorised to perform the acceptance was informed about the obligation to service the product according to the enclosed operating instructions.
- Initial operation and instruction were not carried out.

The client/ person responsible for initial operation was handed the following components and/or product components

Initial operation and instruction is being carried out by (company, address, contact, phone)

The exact coordination of the dates for initial operation/instruction is being carried out by the system operator and person responsible for initial operation.

Place, date

Signature of person authorised to perform acceptance

Signature of system operator

Signature of the company carrying out the installation work





- Backwater protection
- □ Lifting Stations and pumps
- **Drains and shower channels**
- □ Separators
 - -Grease Separators
 - -Oil-/Fuel-/Coalescence
 - Separators
 - -Starch Separators
 - -Sediment Separators



- □ Septic Systems
- □ Inspection Chambers
- Rainwater Management Systems