

Machine Automation Controller NJ-series

EtherCAT Connection Guide

OMRON Corporation

3G3MX2-Series Inverter

Network Connection Guide



Table of Contents

1. R	elated Manuals	1
2. Te	erms and Definition	2
3. R	emarks	3
4. O	verview	5
5. A _l	pplicable Devices and Support Software	5
5.1.	Applicable Devices	5
5.2.	Device Configuration	6
6. Et	therCAT Settings	7
6.1.	EtherCAT Communications Settings	7
6.2.	Allocating the Global Variables	7
7. C	onnection Procedure	8
7.1.	Work Flow	8
7.2.	Setting Up the Inverter	9
7.3.	Setting Up the Controller16	6
7.4.	Connection Status Check	4
8. In	nitialization Method30	0
8.1.	Controller30	0
8.2.	Inverter30	0
9. R	evision History3	1

1. Related Manuals

The table below lists the manuals related to this document.

To ensure system safety, make sure to always read and heed the information provided in all Safety Precautions, Precautions for Safe Use, and Precaution for Correct Use of manuals for each device which is used in the system.

Cat.No.	Model	Manual name
W500	NJ501-[][][][]	NJ-series CPU Unit Hardware User's Manual
W501	NJ501-[][][][]	NJ-series CPU Unit Software User's Manual
W505	NJ501-[][][][]	NJ-series CPU Unit Built-in EtherCAT Port User's Manual
W504	SYSMAC-SE2[][][]	Sysmac Studio Version 1 Operation Manual
1570	3G3MX2-A[][][][]	MX2 User's Manual
1574	3G3AX-MX2-ECT	Inverter MX2/RX Series EtherCAT Communication Unit User's
		Manual

2. Terms and Definition

Terms	Explanation and Definition			
PDO	This method is used for cyclic data exchange between the master unit			
Communications	and the slave units.			
(Communications	PDO data (i.e., I/O data that is mapped to PDOs) that is allocated in			
using Process Data	advance is refreshed periodically each EtherCAT process data			
objects)	communications cycle (i.e., the period of primary periodic task).			
	The EtherCAT port built into the NJ-series CPU Unit uses process data			
	communications for commands to refresh I/O data in a fixed control			
	period, including I/O data for EtherCAT Slave Units, and the position			
	control data for the Servomotors.			
	Variables are used to access from the NJ-series CPU Unit in the			
	following ways.			
	•With device variables for EtherCAT slave I/O			
	•With Axis Variables for Servo Drive and encoder input slaves to which			
	assigned as an axis			
SDO	This method is used to read and write the specified slave unit data from			
Communications	the master unit when required.			
(Communications	The EtherCAT port built into the NJ-series CPU Unit uses SDO			
using Service Data	communications for commands to read and write data, such as for			
objects)	parameter transfers, at specified times.			
	You can read/write the following specified slave data with the			
	EC_CoESDORead (Read CoE SDO) instruction or the			
	EC_CoESDOWrite (Write CoE SDO) instruction.			
	•SDO data in slave units (parameters, error information, etc.)			
Slave Unit	There are various types of slaves such as Servo Drives that handle			
	position data and I/O terminals that control the bit signals.			
	The slave receives output data sent from the master, and transmits input			
	data to the master.			
Node address	An address to identify the unit connected to the EtherCAT network.			
ESI file	The ESI files contain information unique to the EtherCAT slaves in XML			
(EtherCAT Slave	format.			
Information file)	Install an ESI file into the Sysmac Studio, to easily allocate slave process			
	data and make other settings.			

3. Remarks

- (1) Understand the specifications of devices which are used in the system. Allow some margin for ratings and performance. Provide safety measures, such as installing safety circuit in order to ensure safety and minimize risks of abnormal occurrence.
- (2) To ensure system safety, always read and heed the information provided in all Safety Precautions, Precautions for Safe Use, and Precaution for Correct Use of manuals for each device which is used in the system.
- (3) The users are encouraged to confirm the standards and regulations that the system must conform to.
- (4) It is prohibited to copy, to reproduce, and to distribute a part of or whole part of this document without the permission of OMRON Corporation.
- (5) This document provides the latest information as of March 2013. The information contained in this document is subject to change for improvement without notice.

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The following notation is used in this document.



WARNING

Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury. Additionally, there may be severe property damage.



Caution

Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury, or property damage.



The filled circle symbol indicates operations that you must do.

The specific operation is shown in the circle and explained in text.

This example shows a general precaution for something that you must do.



Precautions for Safe Use

Indicates precautions on what to do and what not to do to ensure using the product safely.



Precautions for Correct Use

Indicates precautions on what to do and what not to do to ensure proper operation and performance.



Additional Information

Provides useful information.

Additional information to increase understanding or make operation easier.

4. Overview

This document describes the procedure for connecting the Inverter (3G3MX2 series) of OMRON Corporation (hereinafter referred to as OMRON) to the NJ-series Machine Automation Controller (hereinafter referred to as Controller) on EtherCAT and provides the procedure for checking their connection.

Refer to Section 7 Connection Procedure to understand the setting method and key points to connect the devices via EtherCAT.

5. Applicable Devices and Support Software

5.1. Applicable Devices

The following devices can be connected.

Manufacturer	Name	Model	Version
OMRON	NJ-series CPU Unit	NJ501-[][][][]	-
OMRON	Inverter	3G3MX2-A[][][][]	1.1 or later
OMRON	EtherCAT Communications Unit	3G3AX-MX2-ECT	



Additional Information

As applicable devices above, the devices listed in Section 5.2. are actually used in this document to check the connection. When using devices not listed in Section 5.2, check the connection by referring to the procedure in this document.



Additional Information

This document describes the procedure to establish the network connection. It does not provide information about operation, installation nor wiring method of each device.

For details on above products (other than communication connection procedures), refer to the manuals for the corresponding products or contact your OMRON representative.

5.2. Device Configuration

The hardware components to reproduce the connection procedure of this document are as follows:



Manufacturer	Name	Model	Version
OMRON	CPU Unit	NJ501-1500	
	(Built-in EtherCAT port)		
OMRON	Power Supply Unit	NJ1W-PA3001	
OMRON	Sysmac Studio		Ver.1.00
-	Personal computer (OS:Windows7)		
- USB cable			
	(USB 2.0 type B connector)		
OMRON Ethernet cable		XS5W-T421-[]M[]-K	
	(with industrial Ethernet connector)		
OMRON	Inverter	3G3MX2-A2015	V1.1
OMRON	EtherCAT Communications Unit	3G3AX-MX2-ECT	



Precautions for Correct Use

The connection line of EtherCAT communication cannot be shared with other network, such as Ethernet or EtherNet/IP.

The switching hub for Ethernet cannot be used for EtherCAT.

Please use the cable of category 5 or higher, double-shielded with aluminum tape and braided shielding and the shielded connector of category 5 or higher.



Additional Information

For information on the specifications of the Ethernet cable and network wring, refer to Section 4 EtherCAT Network Wiring in the NJ-series CPU Unit Built-in EtherCAT Port User's Manual (Cat. No. W505).



Additional Information

The system configuration in this document uses USB for the connection between the personal computer and the NJ-series CPU Unit. For information on how to install a USB driver, refer to A-1 Driver Installation for Direct USB Cable Connection of the Sysmac Studio Operation Manual (Cat.No. W504).

6. EtherCAT Settings

This section provides specifications such as communications parameters and variable names that are set in this document.

6.1. EtherCAT Communications Settings

The following is the setting of the destination device.

	3G3AX-MX2-ECT (3G3MX2-A[][][][])
Node address	01

6.2. Allocating the Global Variables

The device variables of the destination device are allocated to the Controller's global variables.

The relationship between the device data and the global variables is shown below.

■Output area (Controller → Destination device)

Destination device data	Global variable name	Data type
Operation command to Inverter	E001_Command	WORD
Output frequency	E001_Frequency_reference	INT

■Input area (Controller ← Destination device)

Destination device data	Global variable name	Data type
Status	E001_Status	WORD
Output frequency monitor	E001_Output_frequency_monitor	INT

■Details of the status allocation (Controller ← Destination device)

Destination device data		Global variable name	Data type
Sysmac error status		E001_Sysmac_Error_Status	BYTE
	Error information at observation level	E001_Observation	BOOL
	Error information at minor fault level	E001_Minor_Fault	BOOL

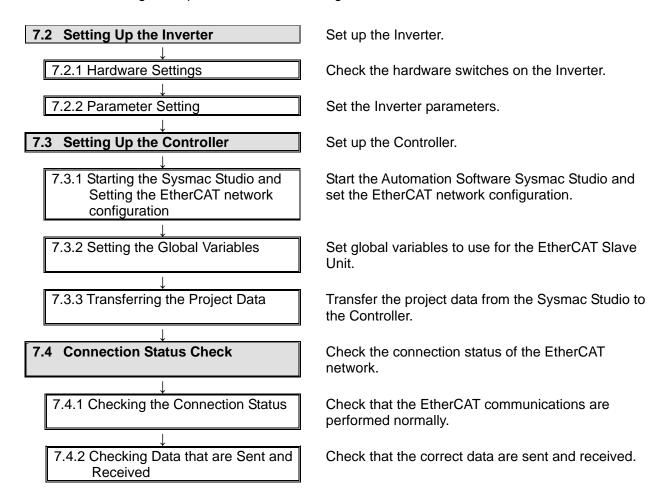
7. Connection Procedure

This section describes how to connect the Controller via EtherCAT.

This document explains the procedures for setting up the Controller and Inverter from the factory default setting. For the initialization, refer to Section 8 Initialization Method.

7.1. Work Flow

The following is the procedure for connecting to EtherCAT.



7.2. Setting Up the Inverter

Set up the Inverter.

7.2.1. Hardware Setting

Check the hardware switches on the Inverter.



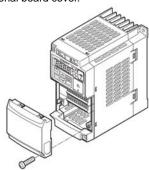
Precautions for Correct Use

Make sure that the power supply is OFF when you perform the settings.

- 1 Mount the EtherCAT Communications Unit to the Inverter.
 - *For details on how to mount the EtherCAT Communications Unit, 2-4 Mounting and Wiring for the EtherCAT Communication Unit in the Inverter MX2/RX Series EtherCAT Communications Unit User's Manual (Cat.No. 1574).

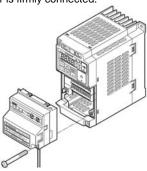
Removing the optional board cover from the Inverter front panel

- 1. Loosen the mounting screw (x 1) from the optional board cover of the Inverter front panel.
- 2. Remove the optional board cover.



Mounting the EtherCAT Communication Unit onto the Inverter

 Mount the EtherCAT Communication Unit onto the location where the Inverter optional board cover that you removed was attached. Check that the connector is firmly connected.



(Notes) When the EtherCAT Communication Unit is mounted, the main circuit and control circuit terminals of the Inverter are hidden. For this reason, be sure to wire the main circuit and control circuit terminals before mounting the EtherCAT Communication Unit.

Tighten the mounting screw of the EtherCAT Communication Unit.
 Tighten the bottom right screw of the EtherCAT Communication Unit with the specified torque

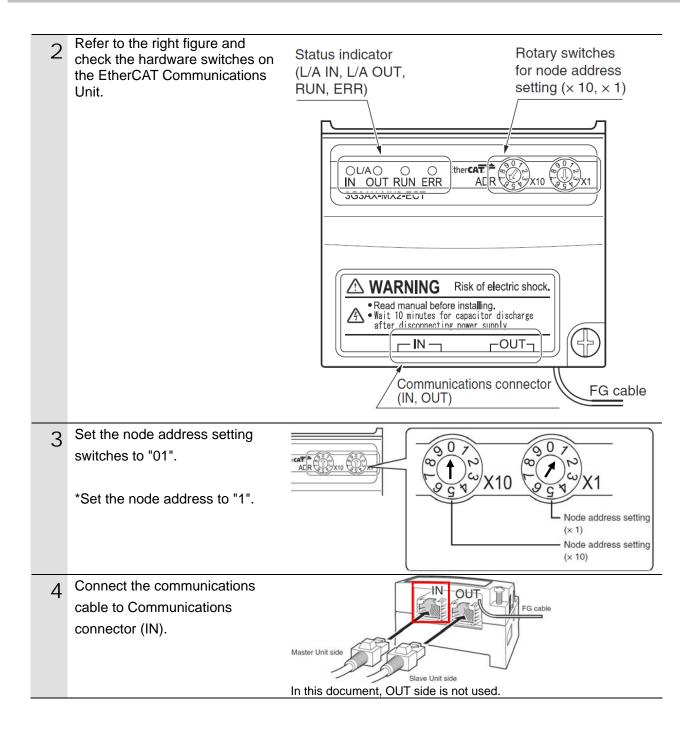
(46 N•cm, 4.7 kgf•cm).



Connecting the ground cable of the EtherCAT Communication Unit

Ground the FG cable of the EtherCAT Communication Unit.
 Cut the ground wire of the unit's FG cable to an appropriate length and ground it to the closest possible ground location. Also refer to the Inverter manual.





7.2.2. Parameter Setting

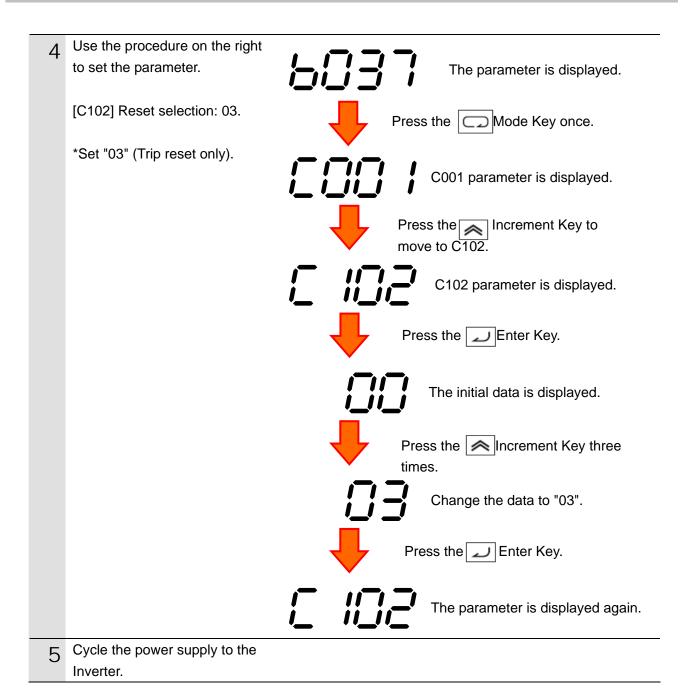
Set the Inverter parameters.

Turn ON the power supply to the OMRON MX2 INVERTER Inverter. ALM USB connector Data display RUN Command enabled LED indicator *Set the parameters by using RUN Operation key RJ45 connector the digital operator on the front of the Inverter. Various parameters, frequency/set Display 8.8.8.8 value and other data are displayed (red). Runs the Inverter. Take note that RUN key this key is enabled only when the RUN command destination is the RUN Digital Operator. This key decelerates the Inverter STOP/RESET to a stop. (Although the STOP STOP/RESET key is enabled Key RESET even when a RUN command is issued to a destination other than the Digital Operator (factory default), it can be disabled by a Setting (b087).) If the Inverter is already tripped, the trip will be reset (return from the tripping). Parameter is displayed: Move to Mode key the beginning of the next function Data is displayed: Cancel the setting and return to the parameter display. Individual input mode: Move the blinking digit to the left. Regardless of the displayed screen, pressing and holding this key (for 1 second or more) displays the data for Output Frequency Monitor (d001). These keys are used to Increment key increment/decrement a parameter or set data. Pressing and holding Decrement key each key increases the incrementing/decrementing speed. Pressing the Increment and Decrement keys together activates the "Individual Input MODE" where each digit can be edited independently. Parameter is displayed: Move to Enter key the data display. Data is displayed: Confirm/store the setting (in the EEPROM) and return to the parameter display. Individual input mode: Move the blinking digit to the right.

After turning ON the power After turning ON the power supply, the panel displays as supply, the panel displays as shown on the right. shown on the left. Use the procedure on the right Press the Mode Key 3 times. to set the parameter. A001 parameter is displayed. [A001] Frequency Reference Selection 1:04 [A002] RUN Command Press the Enter Key. Selection 1:04 The initial data is displayed. *Set "04" (optional board). *When the power supply is Press the ____Increment Key twice. turned ON, the data of d001 (Output frequency monitor) is Change the data to "04". displayed. (In the case of factory default value) Press the Lenter Key. The parameter is displayed again. Press the Increment Key once. A002 parameter is displayed. Press the Lenter Key. The initial data is displayed. Press the Increment Key two times. Change the data to "04". Press the Enter Key. The parameter is displayed again.

The parameter is displayed again.

Use the procedure on the right to set the display selection. The parameter is displayed. [b037] Display selection: 01 Press the Mode Key once. *Set "01" (Individual display of b001 parameter is displayed. functions). *The parameters on the Press the Increment Key four times. following step are not displayed when the factory default setting b037 parameter is displayed. (04: Basic display) is used. Press the Lenter Key. The initial data is displayed. Press the ncrement Key three times. Change the data to "01". Press the ___ Enter Key.



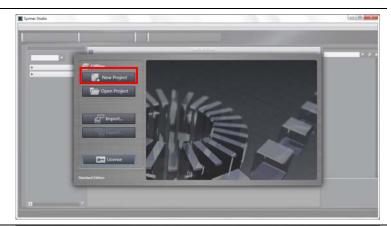
7.3. Setting Up the Controller

Set up the Controller.

7.3.1. Starting the Sysmac Studio and Setting the EtherCAT Network Configuration

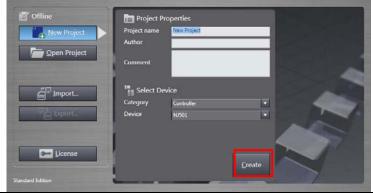
Start the Automation Software Sysmac Studio and set the EtherCAT network configuration. Install the software and USB driver beforehand.

1 Start the Sysmac Studio. Click the **New Project** Button.



2 The Project Properties Dialog Box is displayed. Click the **Create** Button.

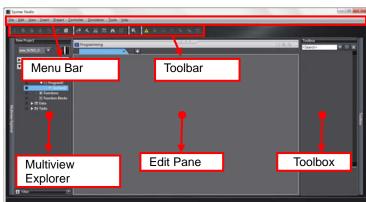
*In this document, New Project is set as the project name.



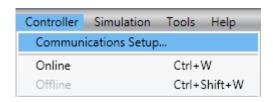
The New Project Pane is displayed.

There are Menu Bar and Toolbar in the upper part of the pane.

The left pane is called Multiview Explorer, the right pane is called Toolbox and the middle pane is called Edit Pane.



4 Select *Communications Setup* from the Controller Menu.



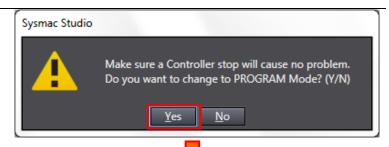


Additional Information

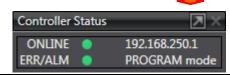
For details on the online connections to a Controller, refer to Section 5 Going Online with a Controller in the Sysmac Studio Version 1.0 Operation Manual (Cat. No. W504).

The Communications Setup Dialog Box is displayed. Select the Direct connection via USB Option in the Connection Type Field. Click the OK Button. Select Online from the Controller Simulation Tools Help Controller Menu. Communications Setup... A confirmation dialog is Online Ctrl+W Offline Ctrl+Shift+W displayed. Click the Yes Button. *A displayed dialog depends on Sysmac Studio the status of the Controller used. Select the Yes Button or The CPU Unit has no name. other button to proceed with the Do you want to write the project name [new_NJ501_0] to the CPU Unit name? (Y/N) processing. When an online connection is established, a yellow bar is Programming displayed on the top of the Edit Pane. Select Mode - PROGRAM Controller Simulation Tools Help Mode from the Controller Menu. Communications Setup. Ctrl+W Online Offline Ctrl+Shift+W Synchronization Ctrl+M Mode RUN Mode. Ctrl+3 PROGRAM Mode... Ctrl+1 Stop Monitoring Set/Reset Forced Refreshing

9 A confirmation dialog is displayed. Click the **Yes** Button.



Check that the controller status on the Toolbox was changed to the PROGRAM mode.

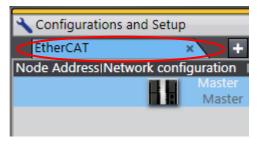


10 Double-click **EtherCAT** under Configurations and Setup in the Multiview Explorer.

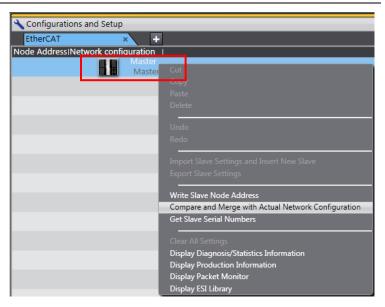
Or, right-click **EtherCAT** under Configurations and Setup and select **Edit**.



The EtherCAT Tab Page is displayed in the Edit Pane.



Right-click the Master Icon and select Compare and Merge with Actual Network Configuration.



A screen is displayed stating "Get information is being executed".



7. Connection Procedure

E001

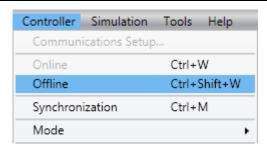
3G3AX-MX2-ECT Rev:1.1

The Compare and Merge with 13 Actual Network Configuration 88 Pane is displayed. Node address 1 and 3G3AX-MX2-ECT Rev:1.1 are added to the actual network configuration of the comparison result. Click the Apply actual network configuration Button. A confirmation dialog box is 14 Mapply actual network configuration displayed. Click the Apply The network configuration on Sysmac Studio is replaced with the actual netw The variable and other settings will be deleted. Button. Apply Cancel Compare and Merge with Actual Network Configuration Check that node address 1 and E001 3G3AX-MX2-ECT Rev:1.1 Node Address Network configuration on Sysmac Studio were added to the network configuration of the Sysmac Studio. Click the Close Button. E001 3G3AX-MX2-ECT Rev:1.1 Node address 1 and E001 15 3G3AX-MX2-ECT Rev:1.1 are Compare and Merge with Actual Network Configuration added to the EtherCAT Tab Node Address Network configuration on Sysmac Studio Page in the Edit Pane.

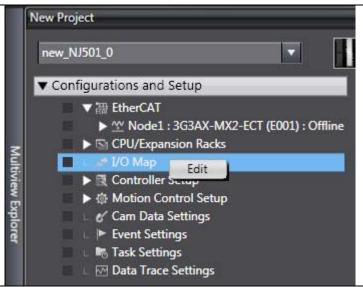
7.3.2. Setting Global Variables

Set global variables to use for the EtherCAT Slave Unit.

1 Select *Offline* from the Controller Menu.

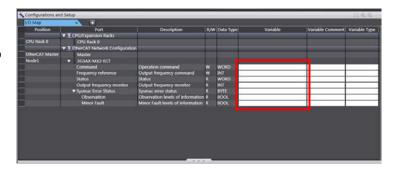


2 Double-click I/O Map under Configurations and Setup on the Multiview Explorer, or right-click it and select *Edit*.

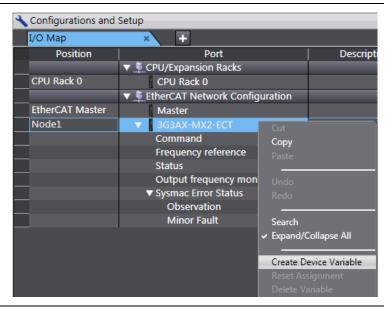


The I/O Map Tab Page is displayed on the Edit Pane.

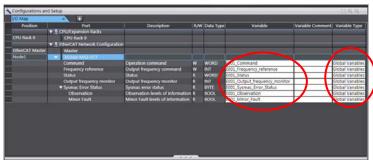
Click a column under Variable to enter a new variable.



A Right-click the row for Node1 and 3G3AX-MX2-ECT. Then, select *Create Device Variable*.



The Variable names and Variable Types are automatically set.



Additional Information

The device variable names are created automatically from a combination of the device names and the I/O port names.

For slave units, the default device names start with an "E" followed by a sequential number starting from "001"



Additional Information

In the example above, a device variable name is automatically created for each slave. However, a name can also be automatically created for each I/O port.

Also, you can set any device variables.

7.3.3. Transferring Project Data

Transfer the project data from the Sysmac Studio to the Controller.

⚠ WARNING

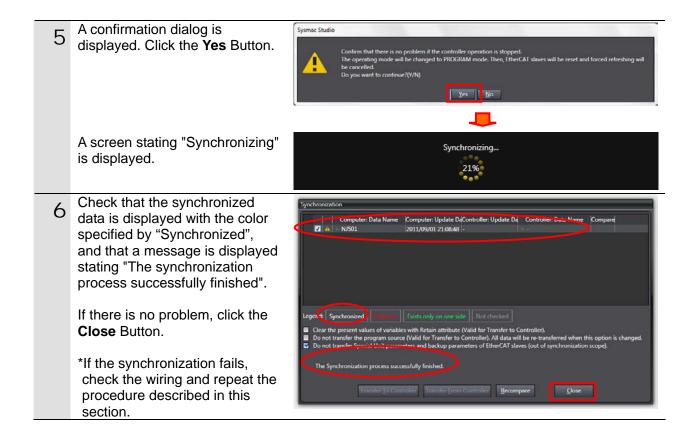
Always confirm safety at the destination node before you transfer a user program, configuration data, setup data, device variables, or values in memory used for CJ-series Units from the Sysmac Studio.

The devices or machines may perform unexpected operation regardless of the operating mode of the CPU Unit.



- Select Online from the Controller | Simulation Help Tools Controller Menu. Communications Setup... Ctrl+W Online Ctrl+Shift+W Offline When an online connection is established, a yellow bar is Configurations and Setup displayed on the top of the Edit I/O Map Pane. Select **Synchronization** from Controller Simulation Tools Help the Controller Menu. Communications Setup... Online Ctrl+W Ctrl+Shift+W Offline Synchronization Ctrl+M Mode The Synchronization Dialog Box is displayed. Check that the data to transfer (NJ501 in the right figure) is selected. Then, click the Transfer to Controller Button.

7. Connection Procedure

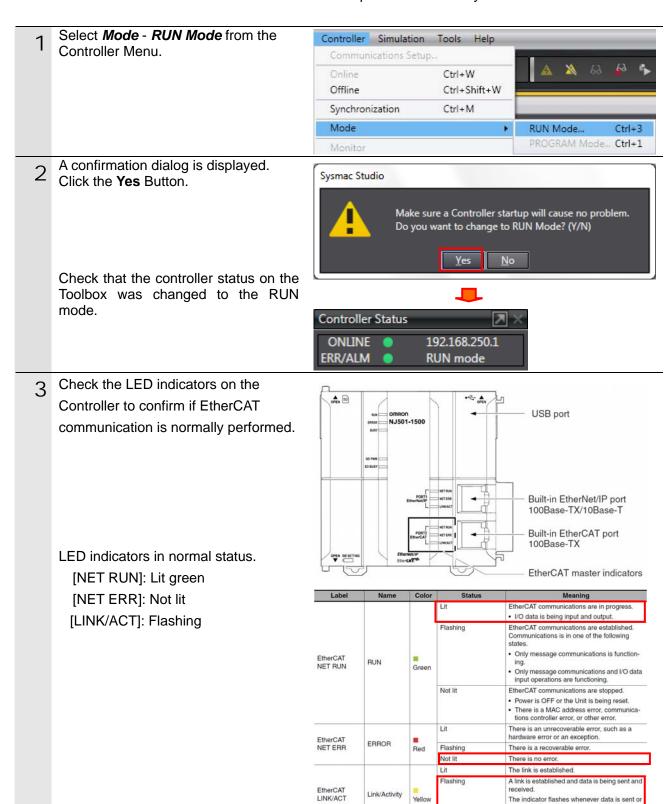


7.4. Connection Status Check

Check the connection status of the EtherCAT network.

7.4.1. Checking the Connection Status

Check that the EtherCAT communications are performed normally.



The link is not established.

Not lit

4 Check the LED indicators on the Inverter.

LED indicators in normal status.

[L/A IN]: Flickering [RUN]: Green ON

[ERR]: OFF

The LED indicators flash at the same timing as those of the Controller.



Meaning	Color	Status	Description
1 /A INI		OFF	Link not established in physical layer
L/A IN	Green	ON	Link established in physical layer
		Flickering	In operation after establishing link
L/A OUT	Green	OFF	Link not established in physical layer
L/ A 001	Green	ON	Link established in physical layer
		Flickering	In operation after establishing link
	Green	OFF	Init state
RUN		Blinking	Pre-Operational state
KON		Single flash	Safe-Operational state
		ON	Operational state
	Red	OFF	No error
		Blinking	Communications Setting Error
ERR		Single flash	Synchronization error or communications data error
		Double flash	Application WDT timeout
		Flickering	Boot error
		ON	PDI WDT timeout

7.4.2. Checking Data That Are Sent and Received

Check that the correct data are sent and received.

MARNING

The Inverter will start the operation if you perform the following procedure. Confirm safety before you perform the procedure. If you cannot confirm the safety, complete the check procedure in Section 7.4.1 and do not perform the procedure in this section.

When you perform the check procedure in this section, make sure to

When you perform the check procedure in this section, make sure to complete all the steps and to place the operation in the safe state.



∕ Caution

Sufficiently confirm safety before you change the values of variables on a Watch Tab Page when the Sysmac Studio is online with the CPU Unit. Incorrect operation may cause the devices that are connected to Output Units to operate regardless of the operating mode of the Controller.

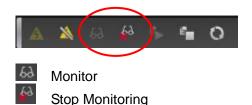


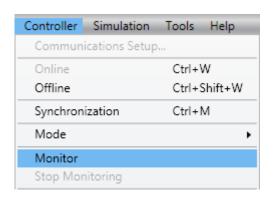
1 Check the Monitor Button and Stop Monitoring Button on the toolbar of the Sysmac Studio to see if the Controller is in monitor status.

Check that the Monitor Button is selected and is not selectable and that the Stop Monitoring Button is selectable (monitor status) as shown in the right figure.

*If the Controller is not in monitor status, select *Monitor* from the Controller Menu of the Sysmac Studio.

*If the Sysmac Studio is offline, go online by following steps 1 to 4 of 7.3.2.





2 Select *Watch Tab Page* from the View Menu.

View	Insert	Project	Controller	Simulatio
Out	put Tab P	age		Alt+3
Watch Tab Page Alt+4				
Cross Reference Tab Page				Alt+5
Build Tab Page Alt+6				Alt+6

The Watch Tab Page is displayed in the lower section of the Edit Pane.



- 4 Click the cell that states Input Name at the bottom of the Watch Tab Page.
- Now, characters can be entered. Enter the device variable name. Enter Operation command to Inverter: E001_Command.

 Type the first character E. A list of device variables starting with E is displayed. Scroll the list and select E001_Command.

 Double-click E001_Command.

 E001_Command is entered in the Name Column.

6 In the same way, enter the following variables.

Output frequency:
E001_Frequency_reference
Status: E001_Status
Output frequency monitor:
E001_Output_frequency_monitor

Name	Online value	Modify	Data type
E001_Command	0000		WORD
E001_Frequency_reference	0		INT
E001_Status	0200		WORD
_Output_frequency_monitor	0		INT

7 Check that the online value of Status: *E001_Status* is 0200 (bit 9: Remote is 1).

*Status bit 9: Remote
0:Local: (Operations from
EtherCAT are disabled)
1:Remote: (Operations from
EtherCAT are enabled)

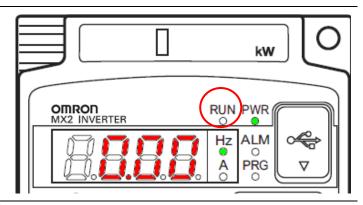
Status (Status)

I	15 -	- 12 -	- 9 - 7 3 - 1 0	
	Bit	Name	Meaning	
	0	Forward operation in progress	O:Stopped/during reverse operation 1:During forward operation	
	1	Reverse Operation in progress	0:Stopped/during forward operation 1:During reverse operation	
	3	Fault	O:No error or trip occurred for the unit or Inverter 1:Error or trip occurred for the unit or Inverter	
	7	Warning	0:No warning occurred for the unit or Inverter 1:Warning occurred for the unit or Inverter	
	9	Remote	O:Local (Operations from EtherCAT are disabled) 1:Remote (Operations from EtherCAT are enabled)	
Ī	12	Frequency matching	0:During acceleration/deceleration 1:Frequency matching	
	15	Connection error between the Optional Unit and Inverter	0:Normal 1:Error (Cannot update data for the Inverter. To restore, turn the power OFF and then ON again.)	
	-	(Reserved)	The reserved area.	

8 Enter "100" in Output frequency: E001_Frequency_reference.

Name	Online value	Modify	Data type
E001_Command	0000		WORD
E001_Frequency_reference	0	100	INT
E001_Status	0200		WORD
_Output_frequency_monitor	0		INT

Check that the RUN LED indicator on the Inverter is unlit and the 7-segment display (Output frequency) is "0.00".



- 10 Enter "1" in the Operation command to Inverter: *E001_Command*.
 - *Command bit 0: Forward/stop 0:Stop
 - 1:Forward command

Name	Online valuel	Modify	Data type
E001_Command	0000	1	WORD
E001_Frequency_reference	100	100	INT
E001_Status	0200		WORD
_Output_frequency_monitor	0		INT

Command

		7 1 0
Bit	Name	Meaning
0	Forward/stop	0:Stop 1:Forward command
1	Reverse/stop	0:Stop 1:Reverse command
7	Fault reset	Resets an error or trip for the unit or Inverter.
-	(Reserved)	The reserved area. Set 0.

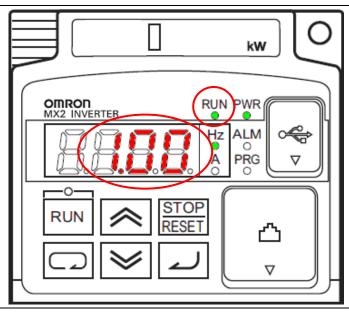
- 11 Check that Status: E001_Status is "1201" and Output frequency monitor: E001_Output_frequency_m onitor is "100".
 - *Status bit 0: Forward Operation in progress
 - 0:Stopped/during reverse operation
 - 1:During forward operation
 - *Status bit 12: Frequency matching 0:During
 - acceleration/deceleration
 - 1:Frequency matching

Name	IOnline valuel	Modify	Data type
E001_Command	0001	1	WORD
E001_Frequency_reference	100	100	INT
E001_Status	1201		WORD
_Output_frequency_monitor	100		INT

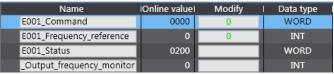
Status

15 12 9 - 7 3 - 1 0			
Bit	Name	Meaning	
0	Forward operation in progress	0:Stopped/during reverse operation 1:During forward operation	
1	Reverse operation in progress	0:Stopped/during forward operation 1:During reverse operation	
3	Fault	O:No error or trip occurred for the unit or Inverter 1:Error or trip occurred for the unit or Inverter	
7	Warning	0:No warning occurred for the unit or Inverter 1:Warning occurred for the unit or Inverter	
9	Remote	O:Local (Operations from EtherCAT are disabled) 1:Remote (Operations from EtherCAT are enabled)	
12	Frequency matching	0:During acceleration/deceleration 1:Frequency matching	
15	Connection error between the Optional Unit and Inverter	0:Normal 1:Error (Cannot update data for the Inverter. To restore, turn the power OFF and then ON again.)	
-	(Reserved)	The reserved area.	

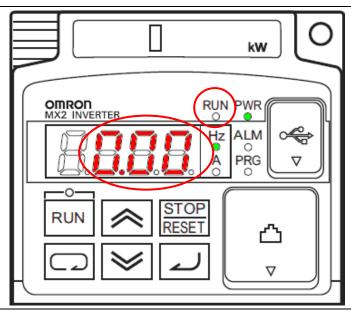
12 Check that the RUN LED indicator on the Inverter is lit and the 7-segment LED indicator (Output frequency) is " LDD".



13 Enter "0" in the Output frequency: E001_Frequency_reference and "0" in Operation command to Inverter: E001_Command.



14 Check that the 7-segment LED display (Output frequency) on the Inverter shows "0.00" again and RUN LED indicator is unlit.



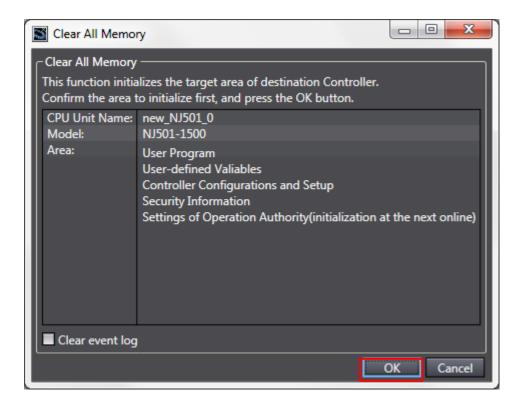
8. Initialization Method

This document explains the setting procedure from the factory default setting.

If the device settings have been changed from the factory default setting, some settings may not be applicable as described in this procedure.

8.1. Controller

To initialize the settings of the Controller, select *Clear All Memory* from the Controller Menu of the Sysmac Studio.



8.2. Inverter

To initialize the settings of the Inverter, refer to *Initialization Setting* of *5-14 Other Functions* in the *MX2 User's Manual* (Cat.No. I570).

9. Revision History

Revision code	Date of revision	Revision reason and revision page	
01	Mar. 26, 2013	First edition	

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