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INTRODUCTION



The *UBI EasyCoder 501* is a series of modular multipurpose thermal transfer/direct thermal printers. They come in three main models intended for different types of applications:

- *EasyCoder 501* is mainly intended to be controlled by a host computer using standard or custom-made application software, e.g. the *UBI LabelShop* labeldesign program for *Microsoft Windows*. Being a low-cost alternative, it has a somewhat lower print speed and fewer options than the other members of this printer family. *EasyCoder 501* can be fitted with an optional scalable fonts kit that allows the use of outline fonts in *Speedo* and *TrueType* format. Externally, the *EasyCoder 501* is distinguished by the single Print key on its front panel.
- *EasyCoder 501 E* (*Enhanced*) offers higher print speed and a larger keyboard than *EasyCoder 501*. The large number options in regard of media handling and computer connection makes this printer a highly flexible alternative. It is recommended for installations, where you want to switch between different application programs, or create your own programs in the built-in *UBI Fingerprint* programming language. *EasyCoder 501E* can, as an option, be fitted with a scalable fonts kit that allows the use of outline fonts in *Speedo* and *TrueType* format. This

printer model is easily recognized by its 22-key membrane keyboard.

• *EasyCoder 501 SA* is just as quick and flexible as the *EasyCoder 501 E* model, but is fitted with a special "Stand-Alone" software, which allows the printer to be operated independently, without any computer connection. This printer model is fitted with a large built-in alphanumeric keyboard. The *EasyCoder 501 SA* can easily be "docked" to a personal computer and loaded with label texts and formats created in the *UBI LabelShop* label-editing program running under *Microsoft Windows*.

Information on the different models and options can be found in the *Technical Manual*, which also describes installation and computer connection.

The following manuals may be of interest to the operator or programmer:

- UBI Shell 3.1 Standard, Startup Manual
- UBI Shell 3.1 Enhanced, Startup Manual
- UBI EasyCoder 501, Technical Manual
- UBI Stand-Alone Concept, Operating Instructions
- UBI Fingerprint 5.0, Programmer's Manual
- UBI Fingerprint 5.1, Update Information
- UBI LabelShop, Operator's Manual
- UBI Windows Driver, Installation Instructions
- UBI Macintosh Driver, Installation Instructions



GET TO KNOW YOUR PRINTER





GET TO KNOW YOUR PRINTER, cont'd.



Adapter for 76 mm (3") core



PAPER LOAD

Tear-Off



- 1 Turn the printhead lift knob to "Load" position.
- 2 Fit a new paper roll on the paper supply spool and push the roll inwards as far as it will go.
- ³ Thread the paper underneath the slack absorber (or the corresponding shaft) and under the guide plate of the label stop sensor.
- 4 Thread the paper past the print roller.
- 5 Release the slack absorber. Adjust the green guide ring so that the paper is guided with a minimum of play.
- 6 Turn the printhead lift knob to "Print" position.
- 7 Feed out at least one label.



To tear off the paper, pull it **downwards**.



PAPER LOAD, cont'd.

Peel-Off

Note The backing paper take-up can accommodate the backing paper from a full roll of labels.



- 1 Open the front lid.
- 2 Turn the printhead lift knob to "Load" position.
- ³ Pull out the green clip on the backing paper take-up and dispose of all wound-up backing paper.
- 4 Fit a new paper roll on the paper supply spool and push the roll inwards as far as it will go.
- 5 Thread the paper underneath the slack absorber (or the corresponding shaft) and under the guide plate of the label stop sensor.
- 6 Thread the paper past the print roller.
- 7 Remove the labels from the first 40 cm (15") of the paper web. Wrap the backing paper around the print roller and dispenseredge. Then thread it back under the print mechanism, the slack absorber and the guide shaft.
- 8 Wind up the backing paper at least half a turn on the backing paper take-up, and secure it by means of the clip. In case of narrow labels, wind up several turns of backing paper.
- 9 Release the slack absorber. Adjust the green guide ring so that the paper is guided with a minimum of play.
- 10 Turn the printhead lift knob to "Print" position.
- 11 Close the front lid.
- 12 Feed out at least one label.



PAPER LOAD, cont'd.

Rewind

Note Approx. 1/4 to 1/3 of a full label roll can be rewound internally.



- 1 Turn the printhead lift knob to "Load" position.
- 2 Pull out the green clip on the backing paper take-up and dispose of all wound-up backing paper.
- ³ Fit a new paper roll on the paper supply spool and push the roll inwards as far as it will go.
- 4 Thread the paper underneath the slack absorber (or the corresponding shaft) and under the guide plate of the label stop sensor.
- 5 Thread the paper past the print roller.
- 6 Using a screwdriver, remove the dispenser edge and replace it with the roll-to-roll guide as illustrated below.

Note!

When putting back the dispenser edge, it should be fitted as far down as possible.



- 7 Wrap the paper around the print roller and the roll-to-roll guide and back under the print mechanism, the slack absorber and the guide shaft immediately behind it.
- 8 Wind up the backing paper at least half a turn on the backing paper take-up, and secure it by means of the clip. In case of narrow paper web, wind up several turns of paper.
- 9 Release the slack absorber. Adjust the green guide ring so that the paper is guided with a minimum of play.
- 10 Turn the printhead lift knob to "Print" position.
- 11 Feed at least one label.



PAPER LOAD, cont'd.

External Supply

The *EasyCoder 501* printers can use various types of external supplies, e.g. boxes of fan-folded tickets or an external paper roll.



The upper intake should be used for stacks placed behind the printer. The top of the stack should not be higher up than the intake.



The lower intake is preferred when a stack of fan-folds is placed at a lower level than that of the printer.

Note!

When an external paper supply is used, take precautions to protect the paper stock from sand, grit and other hard particle, that may damage the printhead.



RIBBON LOAD

Standard Method

Warning! The use of any thermal transfer ribbon, other than those supplied by UBI, will invalidate the printhead warranty. UBI thermal transfer ribbons are engineered specifically for this printhead.

To install a new thermal ribbon without the aid of a Quick Load Ribbon Cassette (see next page), proceed as follows:

- 1 Lift up the printhead by turning the green printhead lift knob the "Load" position and open the front lid.
- 2 Remove the used up ribbon by pulling out both the empty core and the one with rewound ribbon on.



The thermal transfer ribbon "ink" does not smear at room temperature!

- 3 Put the full-ribbon stock on ribbon unwind shaft. Pay attention to how the ribbon is mounted (see illustration).
- 4 Thread the transparent start portion of the ribbon below the printhead and above the label stop sensor. Pull out approx. 20 cm (8") more ribbon, measured from the printhead.
- 5 Lower the printhead.
- 6 Fit the rewind core onto the rewind shaft. Pay attention to how the core is mounted (see illustration).
- 7 Lift the printhead.
- 8 Manually, or by means of the < **Feed** > or < **Print** > key, rewind the ribbon until all of the transparent front portion has passed the printhead.
- 9 Lower the printhead by turning the knob to the "Print" position.
- 10 Print a few labels, or tickets etc., to check that ribbon and paper are fed regularly.



Label Stop Sensor

Note!

In case of ribbon wrinkling problems, refer to the Technical Manual for instructions on how to adjust the printhead pressure and the ribbon guide plate.

RIBBON LOAD, cont'd.

Quick Load Ribbon Cassette (option) Loading the printer:

- 1 Lift the printhead and remove used-up ribbon stock.
- 2 Press a pre-loaded ribbon cassette onto the two ribbon shafts on the printer as far as it goes.
- ³ Push the ribbon rolls inwards as far as they will go and hold them there, while you pull out the cassette.
- 4 Manually, or by means of the < **Feed** > or < **Print** > key, rewind the ribbon until all of the transparent front portion has passed the printhead.
- 5 Lower the printhead by turning the knob to the "*Print*" position.
- 6 Print a few labels, or tickets etc., to check that ribbon and paper are fed regularly.



Loading the Ribbon Cassette:

- 1 Put the cassette on its side with the shafts up.
- 2 Fit the ribbon roll on the rear shaft of the cassette and the empty roll on the front shaft with the ribbon running as indicated by the arrows on the side of the cassette.



MAINTENANCE

Cleaning the Printhead and Print Roller

WARNING! The printhead and print roller are very delicate. Never use any tools to remove stuck labels or to clean the printhead. *Cleaning on a regular basis is important for life of the printer and for the printout quality.*

- 1 Turn the printhead lift knob to "*Load*" position and remove the paper web and the transfer ribbon.
- 2 Insert a Printhead Cleaning Card into the print mechanism, allowing 2–3 cm (1") to extend in front of the printhead.
- ³ Turn the knob clockwise to "*Print*" position and slowly pull out the cleaning card. Repeat if necessary.
- 4 Using a piece of cloth or blotting paper slightly moistened with isopropanol, clean the print roller, the dispenser edge, and the ribbon guide plate.

5 **Important!**

Allow a couple of minutes for the cleaned parts to get dry before loading paper and ribbon.



External Cleaning

Wipe the outside surfaces using a damp piece of cloth. If necessary, add a mild detergent. Be careful not to allow any water to penetrate into the interior of the printer.

> CAUTION! Remove the power cord before cleaning. Dangerous voltage!

Protection Against DustProtect paper and ribbon from dust by always keeping the stock
compartment door closed. In case of an external paper supply,
it is strongly recommended that both the actual supply and the
web path be protected by some kind of dust cover. Dirt, sand, grit
etc. may rapidly cause irreparable damage to the printhead.



TROUBLE SHOOTING

Printout Troubles

The list below is intended to help the operator to correct possible printout troubles or flaws in printout quality, and to decide when assistance from the Service dept. of the nearest *UBI* distributor is required. Note that most problems are due to operating errors or normal wear of the printhead.

Symptom	Possible Cause	Remedy	Refer to
Overall weak printout	Printhead pressure too low	Adjust both knobs	Technical Manual
	Wrong Paper type setup	Check/change	Technical Manual
	Low Contrast setup	Check/change	Technical Manual
	Worn printhead	Check/replace	Technical Manual
	Wrong printhead voltage	Check/repair CPU	Call Service
Printout weaker on one side	Uneven printhead pressure	Adjust outer knob	Technical Manual
Weak spots	Foreign particles on paper/ribbon	Remove	n.a.
	Paper/ribbon don't match	Use other media	Technical Manual
	Poor paper or ribbon quality	Use other media	Technical Manual
	Worn printhead	Check/replace	Technical Manual
	Worn pressing roller	Check/replace	Call Service
Overall dark printout	Printhead pressure too high	Adjust both knobs	Technical Manual
	Wrong Paper Type setup	Check/change	Technical Manual
	High Contrast setup	Check/change	Technical Manual
	Wrong printhead voltage	Check/repair CPU	Call Service
Excessive bleeding	Printhead pressure too high	Adjust both knobs	Technical Manual
	Wrong Paper Type setup	Check/change	Technical Manual
	Contrast setup too high	Check/change	Technical Manual
	Faulty energy control	Check CPU board	Call Service
Transfer ribbon breaks	Ribbon fitted around LSS	Check/adjust	User's Manual p. 10
	Wrong Paper Type setup	Check/change	Technical Manual
	Ribbon unwind unit stuck	Check/adjust	Call Service
	Bad energy control	Check CPU board	Call Service
	Ribbon rewinder belt too tight	Adjust	Call Service
White parts at transfer printing	Transfer ribbon wrinkled	Adjust	See next paragraph
Transfer ribbon wrinkles	Incorrect paper guide ring adjustment	Adjust	User's Manual p. 6-8
	Ribbon obstructed by printhead cable	Check/clear	n.a.
	Too strong printhead pressure	Adjust both knobs	Technical Manual
	Bad ribbon guide plate adjustment	Adjust	Technical Manual
Dark lines along paper web	Foreign objects on printhead or ribbon guide plate	Check/clean	User's Manual p. 12
White lines along paper web	Printhead dirty	Check/clean	User's Manual p. 12
	Missing dots on printhead	Replace printhead	Technical Manual
Large part of dot line missing	Wrong X-start or Width setup	Check/change	Technical Manual
	Failing printhead	Check/replace	Technical Manual
	Failing strobe signal	Check CPU-board	Call Service
Last part of label missing	Too small image buffer	Check/increase	Technical Manual
Printout missing along inner edge	Bad paper alignment	Adjust	User's Manual p. 6-8
	X-start setup too low	Check/increase	Technical Manual



NOTES

