

# P630 Std

## User Manual





## **SAFETY PRECAUTIONS**

The following general safety precautions must be observed during all phases of operation, service, and repair of this instrument. Failure to comply with these precautions or with specific warning elsewhere in this manual violates safety standards of design, manufacture, and intended use of the instrument. K&K International assumes no liability for the customer's failure to comply with these requirements.

### **GROUND THE INSTRUMENT**

To minimise shock hazard, the instrument chassis and cabinet must be connected to an electrical ground. The instrument is equipped with a three-conductor ac power cable. The power cable must either be plugged into an approved three-contact electrical outlet or used with a three-contact to two-contact adapter with the grounding wire (green) firmly connected to an electrical ground (safety ground) at the power outlet. The power jack and mating plug of the power cable meet International Electro-technical Commission (IEC) safety standards.

### **DO NOT OPERATE IN AN EXPLOSIVE ATMOSPHERE**

Do not operate the instrument in the presence of flammable gases or fumes. Operation of any electrical instrument in such environment constitutes a definite safety hazard.

### **KEEP AWAY FROM LIVE CIRCUITS**

Operating personnel must not remove instrument covers. Component replacement and internal adjustments must be made by qualified maintenance personnel only. Do not replace components with power cable connected. To avoid injuries, always disconnect power and discharge circuits before touching them.

### **DO NOT SERVICE OR ADJUST ALONE**

Do not attempt internal service or adjustment unless another person, capable of rendering first aid and resuscitation, is present.

### **DO NOT SUBSTITUTE PARTS OR MODIFY INSTRUMENT**

Because of the danger of introducing additional hazards, do not install substitute parts or perform any unauthorised modification to the instrument. Contact a K&K International Sales and Service Office for service and repair to ensure that safety features are maintained.

**WARNING**  
**TO HELP MINIMISE THE POSSIBLE OF ELECTRICAL**  
**FIRE OR SHOCK HAZARDS, DO NOT EXPOSE THIS**  
**INSTRUMENT TO RAIN OR EXCESSIVE MOISTURE**

**K&K International ApS**



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## Introduction

The P630 Std is a test system designed to work in a production environment. With a computer and a test box/chamber with measuring microphone(s) it is a complete workstation for objective production testing of loudspeaker units and systems.

The P630 Std system can test all currently tested parameters and is prepared for future needs:

- Frequency Response
- Efficiency / Sensitivity
- Polarity
- Rub & Buzz / Distortion / THD
- Impedance / Resonance
- Qms / Qts
- F (fres / q)

The system consists of P600 hardware and the P630 Std software. In the rest of the manual P630 Std is named as P630. All tests are performed simultaneously, extremely fast and reliable and can be stored locally or on a network for later analyze. The system makes use of a swept sinus. For the analysis of noise and distortion the system utilizes filters, which ensures very fast response time. The input to the system is microphone response signals. All analysis and graphical presentation is done by software to both assure fast processing, fast graphic presentation and flexibility. The software consists of a run mode for relatively unskilled day-to-day production testing, and a setup mode for set-up of test parameters etc. The technical mode is protected by password.

## Hardware Concept

The system hardware consists of a standard industrial 19" Rack with standard sized modules, which easily can be plugged in/out. This allows a very flexible, serviceable and adaptable construction, built not only for the present but also for the future, as the customer very easily can construct or reconstruct the system to meet his actual demands.

The system hardware is prepared for up to six individual microphone input modules, for all kind of purposes and/or placement of test microphones. The system embodies an input multiplexer. This adds up to that it is the software, not the hardware, which connects the microphones to the personal computer, ensuring a high flexibility. By installing an optional internal microphone power supply module it is possible to mix all kinds of suitable microphones (B&K measuring microphone, Phantom coupled, Electr e etc.).

There are as standard two individual outputs, connected to one internal power amplifier, which can be selected freely by the software. Impedance measurements are performed using an internal series resistor, which is sized by software.

The system input / output is opto-coupled, and is used for external control and processing.

In the standard delivery a push button box is included, which often is to prefer instead of the PC keyboard in a production environment. The external control possibilities support start / end of test and sending the results to an output device.

More uniquely the system also embodied a built-in system multiplexer, which makes it possible freely to interchange input and output modules, and to run a [two-line production](#) line with only one workstation. By enabling the system multiplexer it is possible to test two production lines side by side:

While one loudspeaker unit/system or microphone is mounted / disconnected on production line 1, a second unit / system on production line 2 is tested automatically and vice versa. The two different production line set-ups do not necessarily need to be identical.

Even with fully automated production line facilities, the needed handling time will be significantly longer than the required test time. The built-in system multiplexer thus ensures a very high productivity with a complete test cycle down to less than 1-2 seconds or faster is possible.

## PC Cards

The PC cards are the type of PCI bus. In principle there are two different types:

- [A/D & D/A converter board](#)
- [Digital I/O board](#)

The A/D & D/A converter Board is a professional sound card with 4 A/D converters of 24-bit resolution. Each input has one A/D converter. The card has 4 D/A converters of 24 bits. Two D/A converters are used to generate the balanced sinus waves. The output level can be changed during a sweep to obtain a compressor function.

The A/D converters allow to have four analyse channels with selectable filters in channel B, C & D. Utilising the built-in system multiplexer, this gives the capability of two individual test stations with four analyse channels and tree filter channels each.

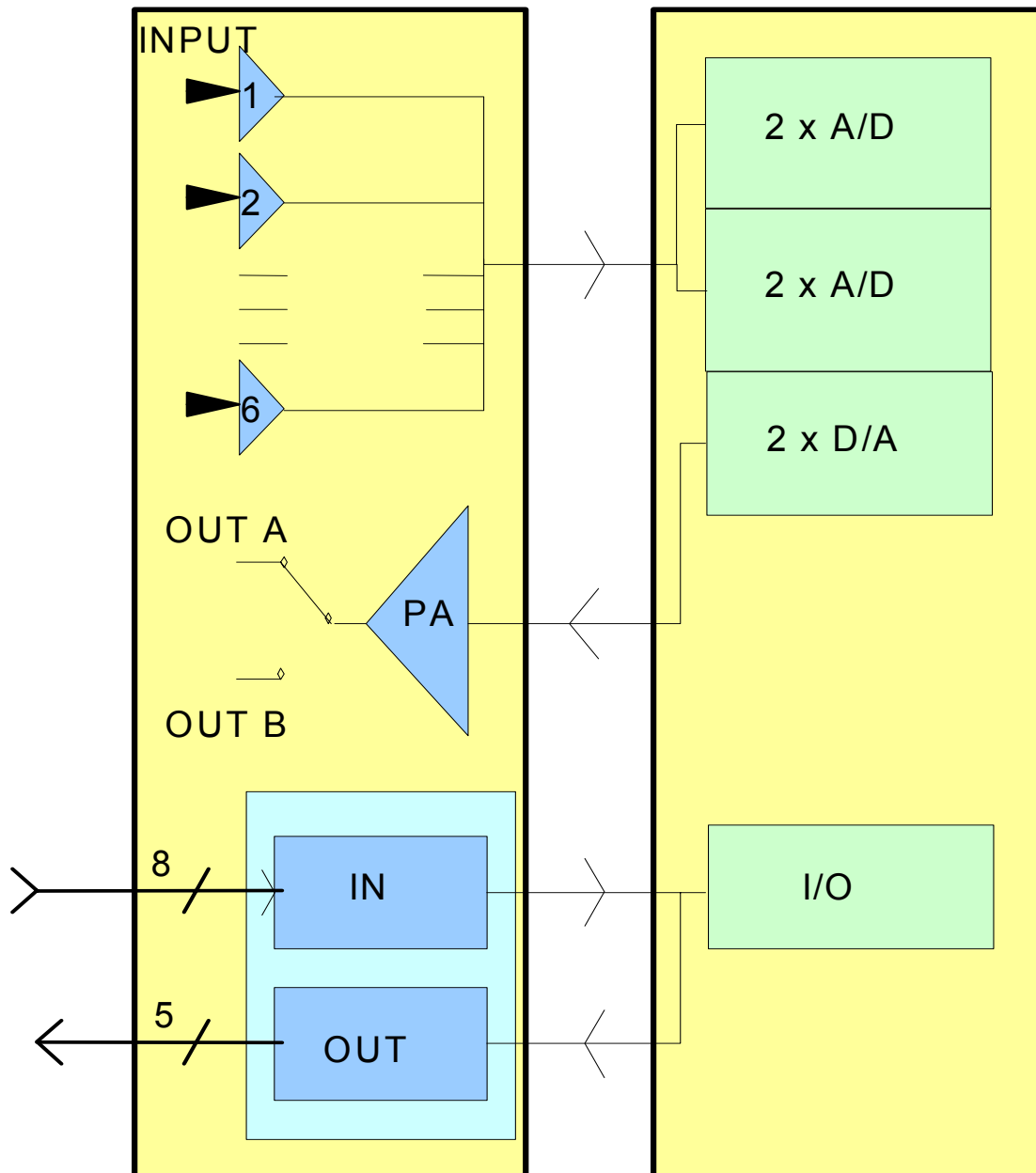
The programming capabilities includes the following filter types:

- [Tracking High Pass](#)
- [Fixed High Pass](#)
- [Tracking Band Pass](#)

# P600 HARDWARE LAY OUT

19" RACK

PC







## Software Concept

Additionally to the very modular and flexible hardware lay out, all hardware parameters are under direct software control, consequently highly improving the versatility and possible applications of the entire workstation.

The accompanying software has been designed in such a way that it is:

- Easy to use in a production environment
- Fast and secure to setup the test parameters
- Simple graphical control of rejected / approved test
- Incorporates extensive automated database storage possibilities

All tests are performed in parallel and all results are shown simultaneously on the screen in appropriate coding of color (green approved (yellow for attention) / red rejected).

### Global setup:

In the opening menu of the program the current global parameter setup as well as the setup / change of parameters are found.

The global parameters comprise of the following:

- Control: Start Control – Keyboard / External  
Cancel Record - Enable / Disable  
Multiplexer – Enable / Disable
- Chain: Chain – On / Off  
Delay – Off / 1 / 2 / 3 / 4 / 5 sec.  
Break – On / Off
- Display Graph: By Approve – Enable / Disable  
By Reject – Enable / Disable  
Delay – Enable / Disable
- Store: Data Approve – On / Off / Aut  
Data Reject - On / Off / Aut  
Last – Enable / Disable  
Results – On / Off / Aut  
Data Format – Dbf / Txt
- Graphic Scale: Auto – Enable / Disable

- User Key's:            User ID – Enable / Disable  
                             Password – Enable / Disable  
                             Lock - Enable / Disable
  
- Screen:                 Statistics – Enable / Disable  
                             Include - All results / Approved  
                             Reload – Enable / Disable
  
- Gain Adjustment:     Input 11, 12, 13, 21, 22, 23 and Ch C
  
- Path:                    Reference, Data, Results

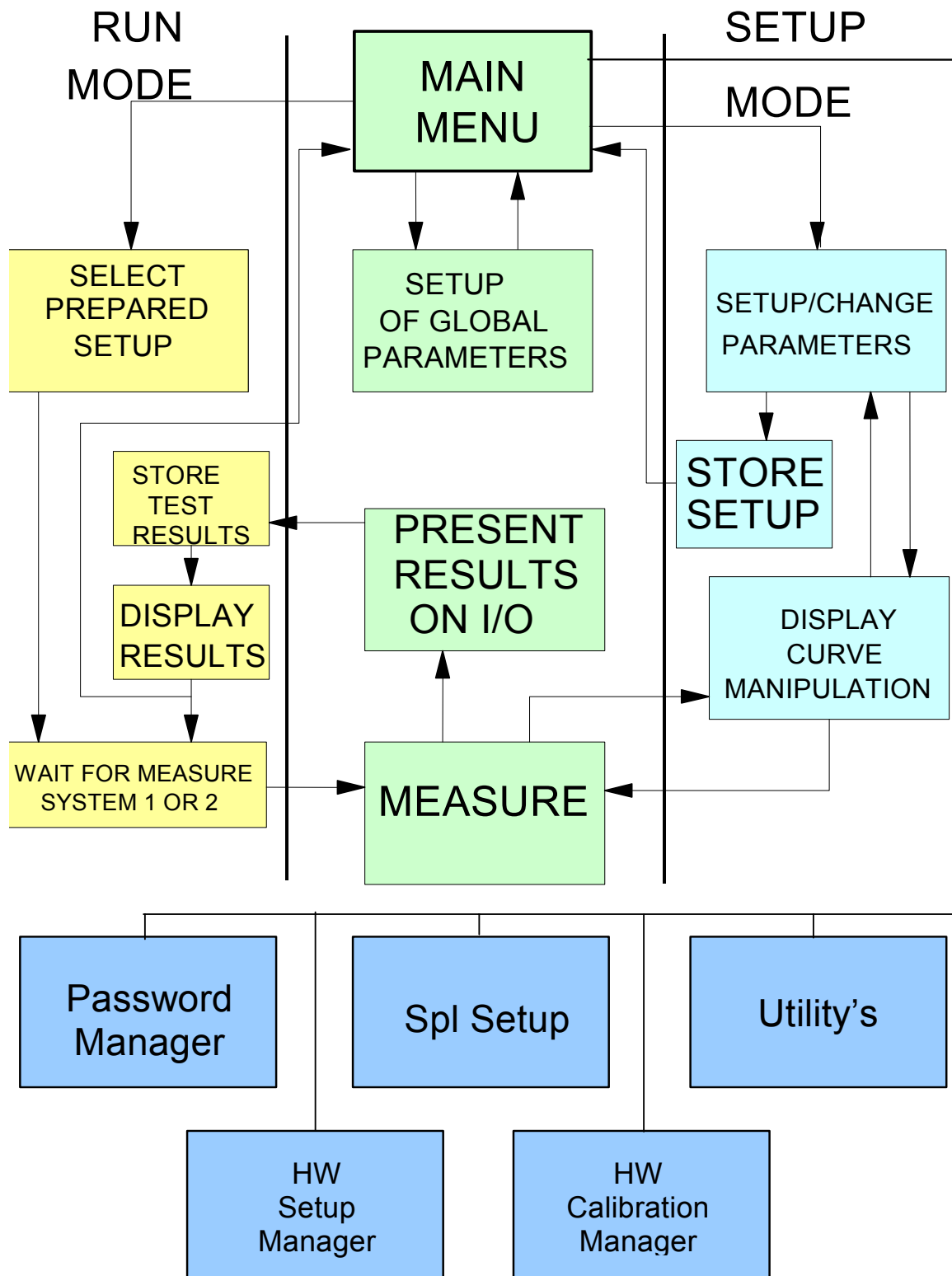
Any changes to the current global parameters can be stored on disk / network for further reference.

### **Setup mode:**

Appropriate setup of test parameters requires a certain level of expertise and in-depth knowledge of loudspeaker / microphone technology. To ensure that only skilled personnel are allowed to make or change of test parameter setups, a secure manager protects the technician mode. After entering of a valid password, the type descriptions and content of the memo field for all previous setups are shown on the screen and a new setup can be implemented in various ways:

- Previously stored parameter setup can be used as the basis for manual changes
- The software contains a built-in standard “default” setup which can be used as basis
- A number of "good" speakers / microphones can be tested and used to create envelopes for frequency and filter setups
- Limits can be established / modified using the cursor in the graphical edit functions
- A fixed level can be added to / subtracted from existing envelopes

# P630 Std Software Lay Out



Furthermore, any combination of the above mentioned procedures could be used. This gives a very flexible and powerful technique of setting up parameter characteristics.

Available parameters for setup include:

- Type name
- Chain name
- Description
- Selection of help file
- Start and Stop frequencies
- Delay time
- Sweep time
- Sweep Reverse
- Output level and channel
- I/O code
- Polarity test ON / OFF
- Polarity pulse time and pulse polarity POS / NEG
- Polarity pulse window setup
- Polarity before / after sweep
- Inputs, gain, LIN / LOG / SPL setup
- Main analyze channels, A, B, C & D
- Secondary analyze functions: Ambient Noise
- Setup of series resistor for impedance measurements
- Sensitivity test ON / OFF and test frequency
- Move frequency test function ON / OFF for Sensitivity test
- Compensation curve function
- Master and calibrations curve functions
- Storage of best fit curves
- Filter types and functions
- F resonance, Qms, Qts and F test setup
- Auto save functions

The manipulation reference functions contains:

- Measure loudspeaker unit / system
- Include / reject results
- Smoothen results
- Reset curves

And a comprehensive number of edit functions:

- Writing points of curve
- Moving whole or part of curve
- Tolerance curves to manipulate reference curves
- Reset lower envelope
- Reset selected envelope
- Jitter envelope
- Curve manipulation
- Input level scale function
- Gain adjust functions
- Manual power on output at cursor value

With the zoom function it is possible to interchange between the channels A-D on the screen when editing. The edit functions can be operated by the cursor and/or by the numeric keypad. The type number of speaker setup can be up to 12 characters for storage of data, and the corresponding memo field can be up to 25 characters long. The number of different setup stored on hard disk is virtually unlimited (depending on hard disk size only).

## **Utility functions:**

To enhance the exploitation of collected reference and measurement data a variety of utility's are included.

### **Process Statistical Data**

Processing all stored data processed in the "run" mode for each setup type.

For each type you can select start and ending date, start and end number, [start and end code, user test result], test result and select active channels to process. ([ ] Optional)

You can select either automatic, where all records from a user-defined selector are included, or manual, where you decide for each record to include or exclude to process.

In manual mode the actual test results can be displayed if stored together with data.

After processing the results are shown graphically on the screen for valid records. Here you can further process the data to show curves as average, +/- standard deviation. With a powerful "Find" function the best match to the average or a "best fit" reference can be found or a match to a stored user curve.

### **Copy Reference Data**

The copy reference utility contains most functions to copy single record(s) from the reference-database to floppy or disk.

You can list reference and database files.

Copy reference to or from other media vice versa.

You can rename or delete reference types in the database.

### **Convert, Export and Import Data**

The export, import, convert utility can be used to export data to spreadsheets for further manipulation or presentation.

Reference files, including all parameters and reference curve data can be converted to ASCII files with a delimiter as comma or semicolon. Likewise also measured data can be converted.

Finally this utility can also import text files generated from the export utility as reference.

## **Run mode:**

Relatively unskilled operators can be used for production testing since test setups and decisions about test parameters are made in the protected technician mode.

The operator selects from the menu which of the existing setups to be used for running production tests. In a two-line production assembly, the system multiplexer too must be selected from the menu. The setups for each production line can be selected freely and independently.

The operator can select to view complex detailed graphical results, or alternatively short, simple and clear result flags in the form of descriptive text, appropriate color code.

The main results from each test: rejected/approved, error type, speaker type, channels, date etc., are stored in a database for analysis and statistics, and also all the actual measured data can optionally be stored in another database.

An on screen statistics can be displayed for each single test type and analyzed for selected data.

The operator can make small on-line calibrations / adjustment in reference setup by entering a user-password and making use of a previously stored master curve.

If one of the “store” measure data functions is “on” in global-setup - and - cancel record function is “on”, the operator have the possibility to “Delete” / cancel the last stored data set on disk.

# Installation

## P600 Hardware

P600 consist of components of hardware placed in two different locations. The two locations are in the P600 rack and in the PC. To add and changes mage use of the Hardware Config Manager.

## P600 Cabinet

A. Check that the delivered P600 is supplied with the right mains voltage. You will find a label marked 120 V or 220 V on the P600 near the main inlet. If the label is not correct please contact the K&K International representative for replacement of voltage.

B. P600 cabinets have locations for 11 modules. Counting the modules from left front to right, the positions are the following:

### Module

No. 1 System Power Supply.

No. 2 Microphone Power Supply.

This module is optional. This module supplies all necessary voltages for all input modules and for almost all kinds of microphones.

No. 3 I/O module.

the This module contains all opto-coupling device to the outer world. Furthermore module contains the input multiplexing system.

No. 4-10 Input modules.

The input modules can freely be placed in either location. The input modules are selected by an address.

No. 11 Output module.

The output module contains the output selector and the impedance circuit.

C. Switch setting and address for modules:

### Module no. 3, I/O

SW 1: 4 OFF, rest ON.

### Module no. 4-10, Input

The particular module must have an address referring to the actual hardware channel number.

Valid hardware channels are 11, 12, 13, 21, 22, and 23.

No 11 denotes system 1 channel 1  
 No 12 - - 1 - 2  
 No 13 - - 1 - 3  
 No 21 - - 2 - 1  
 No 22 - - 2 - 2  
 No 23 - - 2 - 3

System 1 and 2 are referring to the system multiplex number.

Channel	SW 1	SW 2	SW 3
11	1-8 ON	2 ON	2 ON
12	2-8 ON	4 ON	5 ON
13	3-8 ON	6 ON	7 ON
21	2,4-8 ON	2 ON	2 ON
22	1,4-8 ON	4 ON	5 ON
23	4-8 ON	6 ON	7 ON

SW-no. not listed must be set to OFF.

Module no. 11 output:

SW 1: 2 OFF, the remainder ON.

**Connections**

Output A + B

Type XLR                      PIN 1, +OUT  
    PIN 2, -OUT  
    PIN 3, Not connected

Inputs

Type 1+2, XLR                      PIN 1, Signal GND  
    PIN 2, +INPUT  
    PIN 3, -INPUT

Type 1+2 DC, XLR                      PIN 1, Signal GND  
    PIN 2, +INPUT, DC (+48V)  
    PIN 3, -INPUT, DC (+48V)

Type 1+2 DC, B&K                      PIN 1 Signal GND  
    PIN 2, +200V



For B&K type 2639  
& type 2669

PIN 3, Signal GND  
PIN 4, +INPUT  
PIN 5, +28V (some versions not connected)  
PIN 6, +28V  
PIN 7, Not connected

**I/O pin assignments are as follows:**

I/O = Normal

15 pole female	PIN 1	+IN 0, START SYSTEM 1
	PIN 2	+IN 2, DELETE last statistics record
	PIN 3	+IN 4, [SAVE data as user reject] optional
	PIN 4	+IN 6
	PIN 5	IN RETURN
	PIN 6	+OUT 0, testing
	PIN 7	+OUT 2, result system 2
	PIN 8	+OUT 4
	PIN 9	+IN 1, START SYSTEM 2
	PIN 10	+IN 3, [SAVE data as user approved] optional
	PIN 11	+IN 5
	PIN 12	+IN 7
	PIN 13	OUT RETURN
	PIN 14	+OUT 1, result system 1
	PIN 15	+OUT 3, archive system

I/O = Separate:

15 pole female	PIN 1	+IN 0, START SYSTEM 1
	PIN 2	+IN 2, DELETE last statistics record
	PIN 3	+IN 4, [SAVE data as user reject] optional
	PIN 4	+IN 6
	PIN 5	IN RETURN
	PIN 6	+OUT 0, testing
	PIN 7	+OUT 2, Rub & Buzz Ch. B & D
	PIN 8	+OUT 4, Polarity test
	PIN 9	+IN 1, START SYSTEM 2
	PIN 10	+IN 3, [SAVE data as user approved] optional
	PIN 11	+IN 5
	PIN 12	+IN 7
	PIN 13	OUT RETURN
	PIN 14	+OUT 1, Frequency-, sensitivity, loudness and 3. limit test
	PIN 15	+OUT 3, Impedance-, resonance- and F-test

I/O = Group:

15 pole female	PIN 1	+IN 0, START SYSTEM 1
	PIN 2	+IN 2, DELETE last statistics record
	PIN 3	+IN 4, [SAVE data as user reject] optional
	PIN 4	+IN 6
	PIN 5	IN RETURN
	PIN 6	+OUT 0, testing
	PIN 7	+OUT 2, Rub & Buzz Ch. B & D
	PIN 8	+OUT 4, Polarity test
	PIN 9	+IN 1, START SYSTEM 2
	PIN 10	+IN 3, [SAVE data as user approved] optional
	PIN 11	+IN 5
	PIN 12	+IN 7
	PIN 13	OUT RETURN
	PIN 14	+OUT 1, Freq.-, sensitivity-, Loudness-, Impedance- Resonance- an F-test
	PIN 15	+OUT 3, archive system

I/O = Control:

15 pole female	PIN 1	+IN 0, START SYSTEM 1
	PIN 2	+IN 2, DELETE last statistics record
	PIN 3	+IN 4, [SAVE data as user reject] optional
	PIN 4	+IN 6
	PIN 5	IN RETURN
	PIN 6	+OUT 0, testing
	PIN 7	+OUT 2, user IO switch setting: bit 0
	PIN 8	+OUT 4, user IO switch setting: bit 2
	PIN 9	+IN 1, START SYSTEM 2
	PIN 10	+IN 3, [SAVE data as user approved] optional
	PIN 11	+IN 5
	PIN 12	+IN 7
	PIN 13	OUT RETURN
	PIN 14	+OUT 1, result system 1
	PIN 15	+OUT 3, user IO switch setting: bit 1

Inputs are opto coupled. With the light diode anode connected to +IN and all cathodes connected to IN RETURN. Input voltage ranges 5-24 V DC.

Outputs are opto coupled. A transistor with open collector connected to +OUT and all emitters connected to OUT RETURN. Voltage ranges max. 30 V DC.

## **P630 PC Boards**

The P630 have following 2 boards:

MARC4	4 channel 24 bit A/D & D/A PCI soundboard
PIO-D24	24-bit TTL level PCI I/O board

### **NOTE**

**Before any installation, be sure that the power cord is disconnected from the PC and the P600 as well as the PC screen.**

## **P600 - PC Cabling**

The connection between the P600 and the PC consist of 3 cables.

1. A cable with a mini jack in one end and jack in the other end. This is for connection between the MARC 4 output 1/2 (no 1 jack from top) and the P600 "Input".
2. A cable with a 25-pole male plug in one end and 2 x jacks in the other. This connecting to input 1/2 (no 2 jack from top) and input 3/4 (no 4 jack from top) on the MARC4 board.
3. A cable with a 25-pole female plug in one end and a 37 pole in the other end. This is for connecting between the PIO-D24 I/O board to the P600 "PC control".

## **External key box**

Delivered with the P600 system, you find a key box. This key box has two buttons. Connect the 15 pole plug to P600 "I/O". Connect the jumper box between P600 "PC Control" and the cable to the PC.

## **External foot contact**

Connect the 15 pole plug to P600 "I/O". Connect the jumper box between P600 "PC Control" and the cable to the PC.

## **Software installation**

### **Install files**

Before the P630 installation install the drivers for MARC4 and PIO-D24 boards.

See the manuals for Marc4 & Pio-D24 how to install the drivers.

After proper installation of these drivers continue to install the P630 program.

To install P630 run installation. Select the program media and run “setup” and follow the instructions on the screen.

## Software User Section

This section describes how the P630 software is used to properly setup and carry out speaker tests.

It consists of an overall setup of global parameters, mostly to be used by a fairly unskilled operator during production. A more detailed setup of test parameters and characteristics only to be used by a skilled technician and production runs to be performed by an operator and a set of utility functions to be used off-line.

The manual consists of the following chapters:

- [Main menu](#)
- [Pw. Mgr.](#)
- [Hw. Mgr.](#)
- [Spl menu](#)
- [Global menu](#)
- [Setup menu](#)
- [Run menu](#)
- [Utility menu](#)

## Main Menu

Main menu as showed is the entry point for the P630 program.

From top bar you get the information of program name and serial number.

The Menu bar contains the Main and Version menus.

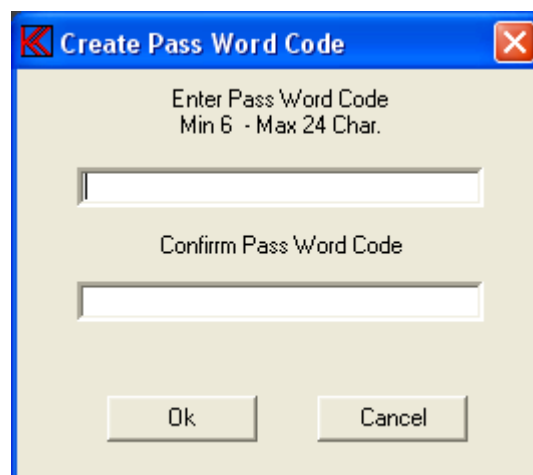
From Version menu you get information about program name, version and serial number.

The Main menu has same functions as Toolbar below it except for the Spl submenu.



## Pw. Mgr.

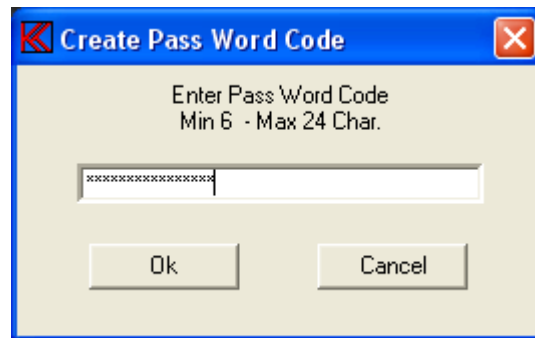
The "Pass Word Manager" control all passwords used in the Program. With this "Pass Word Manager" password can be, generated, edited, deleted and disabled. All passwords are coded and saved on disk. To manage this Pass Word Manager an administrator need to generate a unique administrator password to enter the Pass Word Manager. First time the Pass Word Manager is entered following picture is shown.



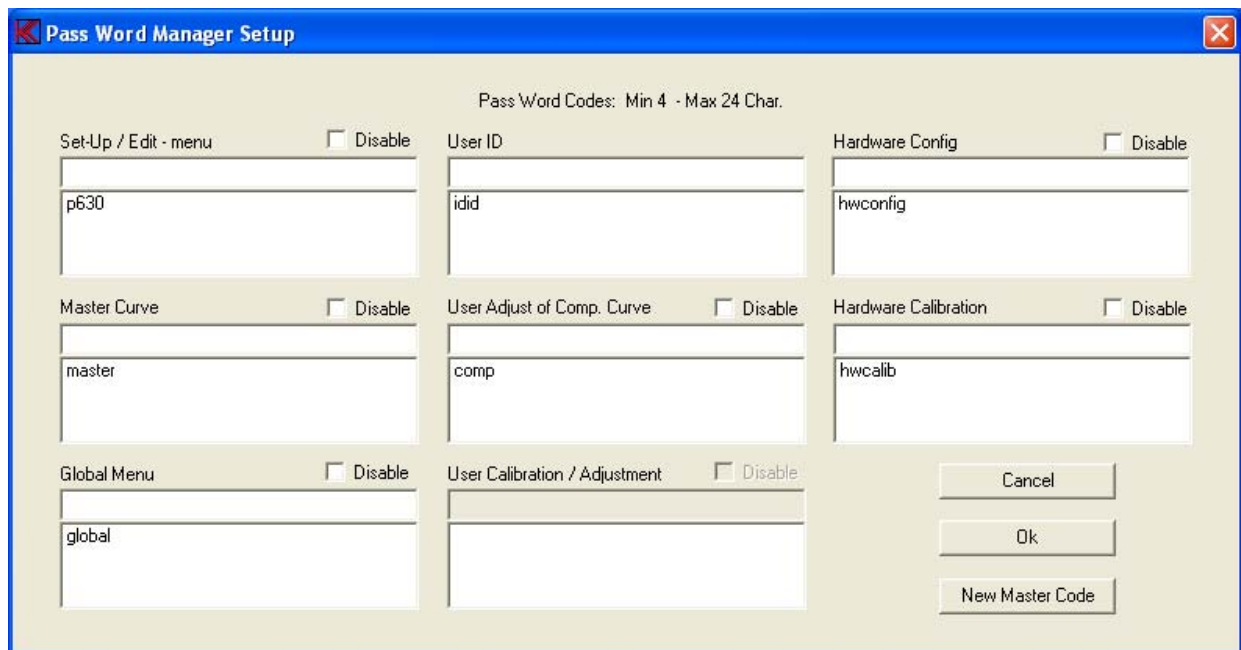
A password for the administrator must be entered. Minimum 6 characters and maximum 24 characters are allowed. Only following characters are allowed: Space, @, 0 - 9, A - Z and a - z. Then password is entered it must be confirmed. "Ok" saves the password.

**IMPORTANT** after the password is saved it is **NOT** possible to read the word. Remember the word or write it down and save it on a safe location.  
If the password is lost then reinstall the program.

Next time the Pass Word Manager is entered the administrator password must be used.



When the administrator password is entered correct following menu appear:



In the Pass Word manager Setup following password can be managed:

For parameter setup and change.

The setup password, the Master curve password, the Global Menu password, the user ID name  
The Hardware Config password and the Hardware Calibration password.

Note the user ID is enabled from the Global menu.

Changed by user.

Scale Calibration / Adjustment password and the Compensation curve adjustment password.

Note the user Compensation is enabled from the Global menu.

## New password

Enter the new password in the edit field (top on the list). Password length must be between 4 and 24 characters. Add the new password to the list by CR (the enter key). There are almost no limits for numbers of passwords.

## **Edit password**

Highlight a password on the list by clicking by left mouse button. Move the cursor to the edit field so the word in the edit field no longer is highlighted. Edit the name and save the name on the list by CR. Note the manager check for a name duplet. If so the name cannot be saved twice.

## **Delete password**

Highlight a password on the list by clicking by left mouse button. Use the Delete or Backspace button to delete the password from the list.

## **Disable password**

To disable a password function, mark the disable function right for the list name. When asked for a password in the program you just need to hit a key (no password).

## **New Master Code**

This calls the first time administrator password menu.

## **Hw. Mgr.**

To make the job more easy if hardware has to be changed a Hardware manager have been added the software.

The “Hardware Manager” consists of a hardware configurations menu and a hardware soft calibrations menu.

## **Hardware Config**

On the hardware configurations menu most common hardware can be controlled if hardware are added or removed.

For more details see Appendix B.

## **Hardware Calibration**

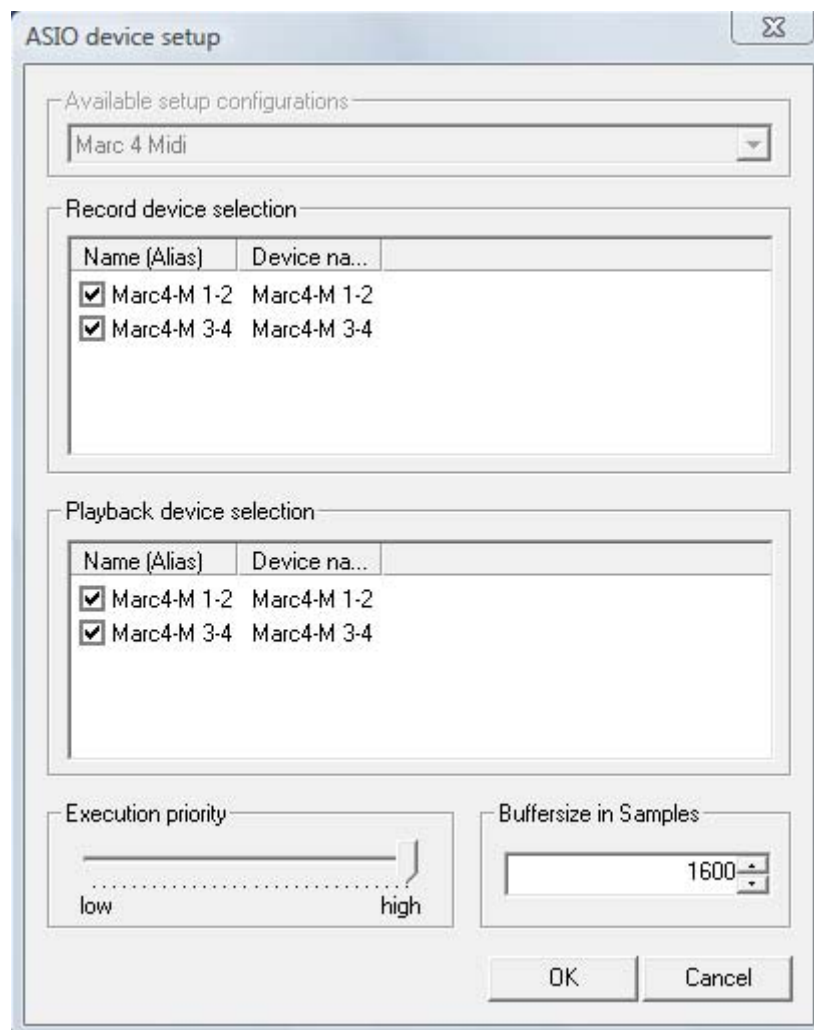
Some of the common hardware calibration can be done in this hardware soft calibration menu.

For more details see Appendix C.



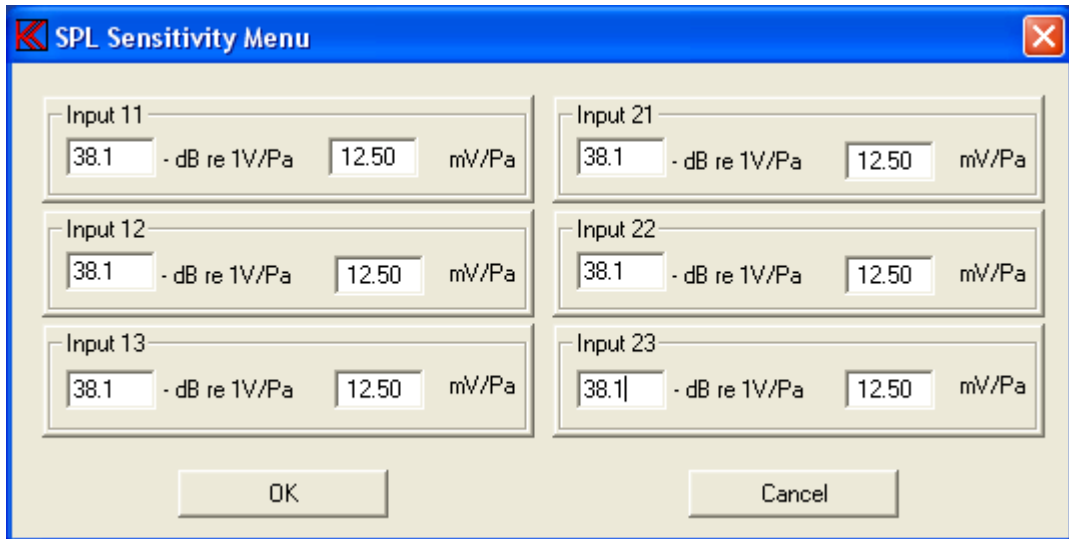
## ASIO

This menu is only active for Windows Vista.



First time P630 program is entered this menu must be called to activate all channels 1-2 & 3-4 input and outputs. Default buffer sizes in samples have to be set to 1600.

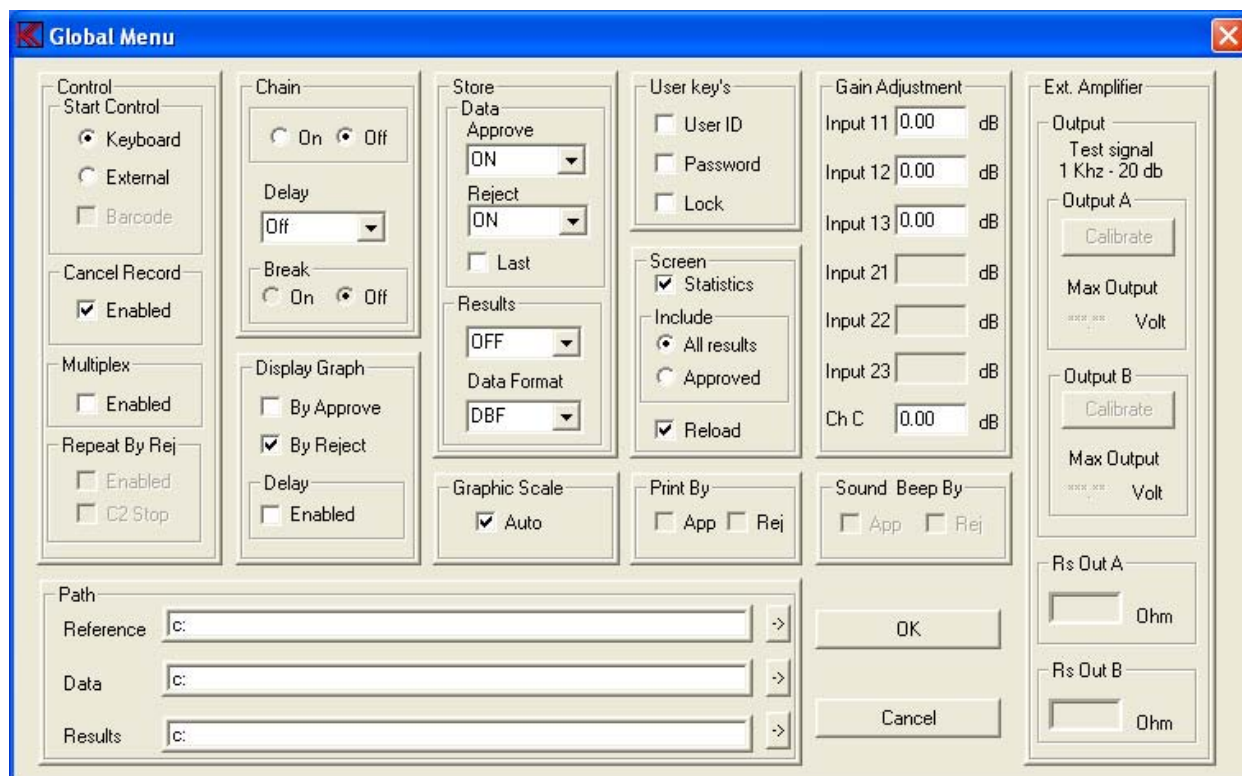
## Spl Menu



The screenshot shows a dialog box titled "SPL Sensitivity Menu". It contains six input fields for different microphone inputs, arranged in two columns and three rows. Each input field is labeled "Input 11" through "Input 23". Each field contains a numerical value "38.1", followed by "- dB re 1V/Pa", and another numerical value "12.50" followed by "mV/Pa". At the bottom of the dialog are two buttons: "OK" and "Cancel".

The SPL Sensitivity Menu are only used is the scale in log mode is selected as "SPL". To get the correct Spl level on P630 scale the program must know your sensitivity of the selected microphone. To do this you enter the sensitivity of your microphone connected to a P600 input module. You can ether enter the sensitivity in db with reference to 1V/Pa, without the minus sign, or in mV/Pa.

# Global Menu



The Global Menu can be grouped into various functions of similar nature:

- Control
- Chain
- Path
- Display Graph
- Sound Beep (only Pro version)
- User Key's
- Store
- Screen
- Graphic Scale
- Print (only Pro version)
- Gain Adjustment
- External Amplifier (only Pro version)

## Control

### Start Control

With this function (only works in run mode) you will be able to control the measurements in the production line process either by use of the Keyboard or by External I/O unit (I/O plug on P600 rear).

## **Cancel Record**

If one of the Store Data or Store Results is on, the Cancel Record function can be enabled. This “cancel” function enables the “Delete” key in run mode. The delete key cancel the last stored measured data by marking the actual record with “deleted”.

## **Multiplex**

The system contains a built-in multiplier. This allows you to operate two different production lines of speakers in run mode side by side with only one P600 and one PC (providing that you configured your P630 and PC with the sufficient microphone inputs and filters, please refer to the hardware setup selection).

## **Chain**

This function allows you to activate an indefinite number of other test setups in a "chain". First the setup test is carried out and then the chain setup test is carried out (which in turn can invoke another chain operation etc.). Care should be exercised NOT to chain the same type twice in the process as this would result in an infinite loop! In the setup you can select the delay between tests in the chain from 0 to 5 seconds, and you can select whether or not you want to break the chain of tests at the first "reject" in one of the test the results.

Note: To activate a “chain” in run mode both this global chain must be “on” and a valid chain name (name of a test) must be in the called setup of test and must be present in the database, else the chain function will be forced “off”.

## **Path**

To facilitate the processing of the results and the statistics you can freely select where the input files are to be found and where the output files shall be stored.

Define the appropriate paths for this here.

The Reference refers to where the P630 reference data are located. If listed “c:” tells that the reference data are located where the P630 main program are placed.

The Data refer to the location of all measured data.

The Results refer to the location of all test results.

Make sure that the paths referred to already exists, if not, the program will not work properly and you will get error messages when you try running the software.

To use a network you have to map the network with a drive letter, example “j:\my\_network”.

## Display Graph

When you are in the run mode you have the option of having the result presented graphically on the screen, whichever they are approved, rejected or rejected and approved or not at all.

Without graphics you will see if the individual tests are either rejected, color coded RED, or approved, color coded GREEN.

Display Graph can be activated by Approve only, by Reject only or both at same time.

A Delay function can be enabled.

In the Run Mode this facility maintain the results from the preceding test on the screen until the result from the next test is ready (“delays” the updating of the screen).

## User key's

The ID function allows you to enable/disable a request for your identification code during running speaker tests. The ID is like a production password. Several ID codes are possible. The ID code is stored in the A4STAT database.

The User Password, a Key, is only used when the user makes a calibration in run mode. The calibration function will only appear if you have created a compensation curve in setup/changes parameters.

Lock function. As described above it is possible to make small changes in a compensation curve in run-mode. If the changes are more than 3 db you get a warning. If the changes are more than 6 db the system tells that you must do the changes from edit mode. To suppress the 3 db warning however not the 6-db warning flag enable the Lock field.

## Store

### Data

You will be able to store the measure data (only in run mode) of the test for approved, rejected or for all tests (in file A4M\_STAT.DAT).

Valid modes for both approved and rejected are:

OFF, The actual function disabled.

ON, The actual function activated.

EXT, Store data by an external signal from P600 i/o. (optional)

AUT, Store data as saved in actual type setup. See Auto Save functions in setup.

Choosing the Last test function, the latest measurement is stored in a file: A4LAST\_D.DBF for later reference. The format is described in the README.DOC file. The files A4M\_STAT.DAT and A4LAST\_D.DBF are created automatically.

If you want to transfer the last measured data to your off-line, demo disk just rename the "type" LAST0, LAST1, LAST2, LAST3, LAST4, LAST5, LAST6, LAST8 and LAST8 to xaDEMO0, xbDEMO1, xcDEMO2, xdDEMO3, xpDEMO4, x4DEMO5, x5DEMO6, x6DEMO7 and x7DEMO8 . Then replace the old DEMO with the new records. Remember to re-index after replacement.

As alternative to generate DEMO records direct an option has been added from version 1.3-a. In main menu "Ctl D" can activate the option. See Appendix E.

## **Results**

You will be able to store all test results (only in run mode).

This is for further post-processing analysis and you will be able to store in either TXT format or in DBF format. The file: A4STAT.DBF or A4STAT.TXT is self-creating. The formats are described in the README.DOC file.

Valid modes are:

OFF, The actual function disabled.

ON, The actual function activated.

AUT, Store test results as saved in actual type setup. See Auto Save functions in setup.

NOTE: Data to files in store data and store statistics are appended. To avoid a disk full message remove files A4M\_STAT.DAT, A4STAT.TXT and A4STAT.DBF by copying and deleting files frequently or if not used, simply by deleting the files.

## **Screen**

By selecting Statistics you will be able to see the statistics on-screen. The number of cumulated approved and rejected tests are shown on the screen.

You can add test results as all or approved only.

By selecting Reload you can reload previous statistics from last time the P630 program was running.

## **Graphics Scale**

With Auto scaling enabled you will maximise the screen representation depending on the number of active channels. With the function OFF, the screen will be split into four default segments, even when you only are performing a single test, in such case only using a quarter of the available screen.

## **Gain Adjustment**

By Gain Adjustment each input amplifier can be fine adjusted within +/- 10.0 db. By entering the correcting gain value in db the value will be added to data with sign. On this way it is possible to change gain as input gain setting in the setup mode.

This Gain Adjust function will be disabled if the SPL function is used.

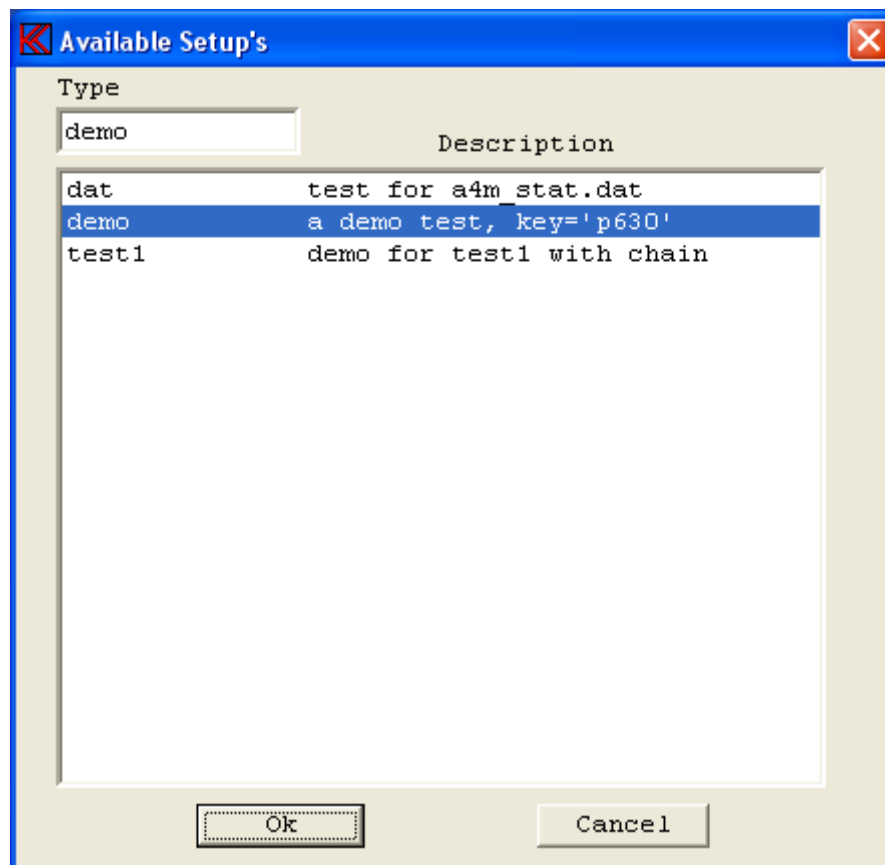
## Setup

Before you can run a speaker test you have to configure your testing parameters. As a proper setup is very important and requires a certain level of expertise and in-depth knowledge of loudspeaker / microphone technology this should only be performed by a skilled technician. Therefore all parameters in this setup are protected by password.

When entering setup, the type name and the content of the descriptive field for all existing setups are shown on the screen.

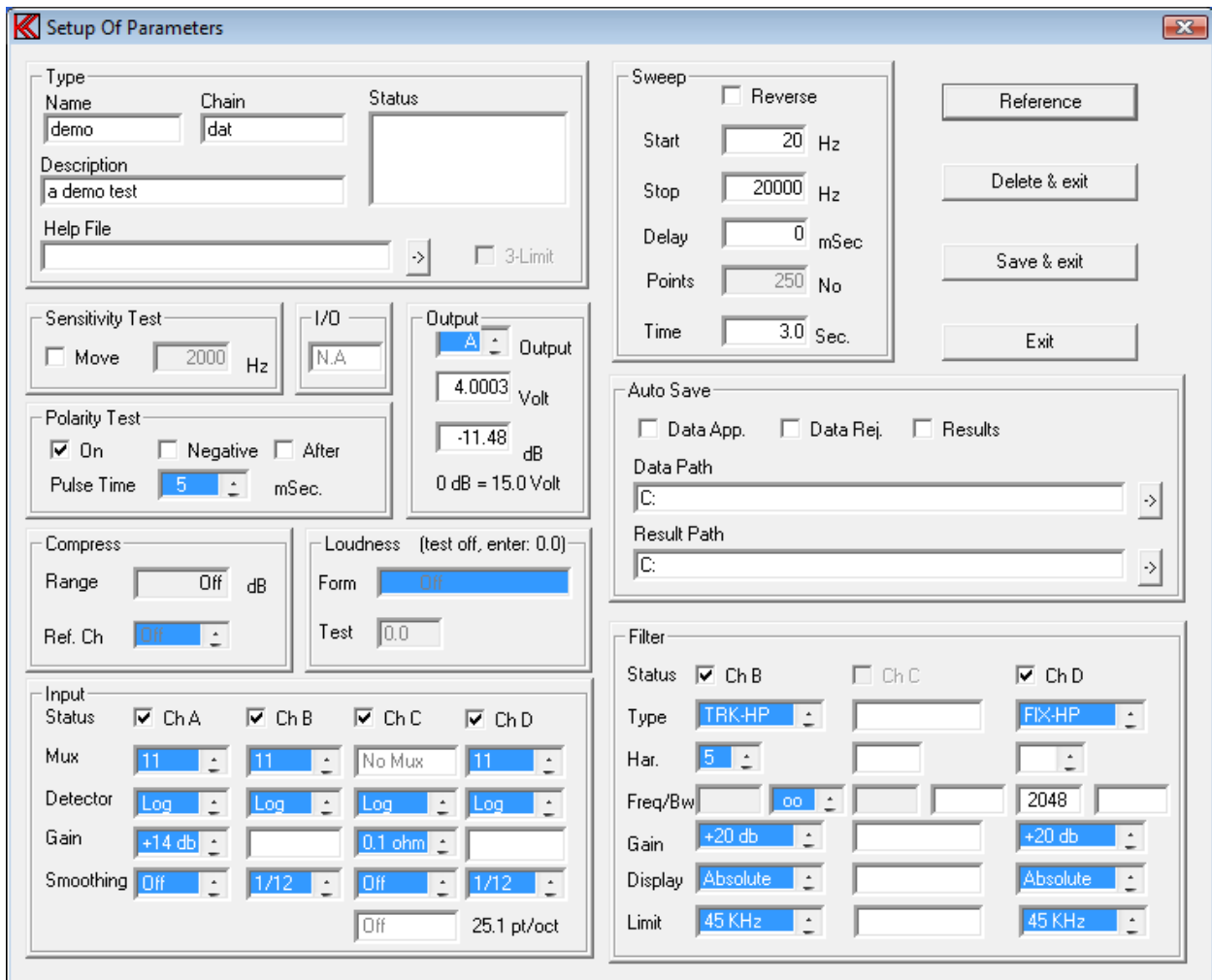
To create / change a setup you can either use an existing setup as model or start from scratch with default parameters. To use an existing as model, enter the "Type" name of the existing setup or double click on a Type to move the name to Type field and click Ok.

To start from scratch with default parameters, enter a new unique name with max. 12 characters in the Type field and click Ok.



If you entered a new type name you will be prompted to respond on the question if you really want to create a new type or you just made a typing mistake.

The next screen picture is the setup of parameters. If it is a new type it contains only standard setup values. If it was an existing it contains the characteristics of this type. To make it into a new type you must change the name of the type.



The setup of parameters screen consists of the following main items:

- Type
- I/O
- Auto Save
- Sweep
- Output
- Sensitivity Test
- Polarity Test
- Input
- Filter



## **Type**

### **Name**

Select the new Name of the setup to change and copy into a new type. If no new type is entered any changes will be done on the existing type name.

### **Description**

Enter a test description of the selected setup.

### **Chain**

Input an existing type as chain. The chain test type is carried out after this test setup in the run mode. Care must be taken NOT to chain a previous type used in the chain. This will result in an infinite loop.

To use the chain function the following must be completed:

- 1: Chain in global parameters must be ON.
- 2: The chain type must be an existing valid type.

### **Help File**

When entering a test setup in the menu the user will be presented with a request for (user defined) "Help" text description relating to the Type. The file containing the description shall be in HTML format (files ending with \*.htm) created/edited by the user previously. The user can then in this Help File field select the file name.

### **Status**

Status is information for current setup as compensation, master and master compensation and output curves.

### **I/O**

As a special software module, the I/O output address is then selected entering a decimal value from 0 to 7.

Each individually defined type can have a different I/O setting.

Note. The control must be enabled in the Hardware Config Menu to activate this option.

## **Auto Save**

### **Data App.**

This function has same function as approve in “Store Data Approve” in “setup of global menu”. To activate this function the “Store Data Approve” in “setup of global menu” must be set to “AUT”.

### **Data Rej.**

This function has same function as reject in “Store Data Reject” in “setup of global menu”. To activate this function the “Store Data Reject” in “setup of global menu” must be set to “AUT”.

### **Results**

This function has same function as “Store Results” in “setup of global menu”. To activate this function the “Store Results” in “setup of global menu” must be set to “AUT”.

## **Sweep**

### **Start**

Start frequency of the sweep (min. 20 Hz.).  
Move cursor to another field to see updated field.

### **Stop**

End frequency of the sweep (max. 30000 Hz.).  
The minimum difference between start and end frequency is one octave.  
Move cursor to another field to see updated field.

### **Reverse**

If reverse is enabled the sweep become back word, reversed. The sweep begins with the end frequency and end with the start frequency. Note this method may make the sweep slower.

### **Delay**

Delay time in milliseconds. Minimum is 0 sec and maximum is 999 sec. The typical value is 0 to 350 mSec for a woofer and 0 to 150 mSec for a tweeter. The delay time is the time from the signal is present on output to input signals are processed.

A normal test sequence is the following: First comes the pulse for polarity, then the delay time and finally the sinus sweep. If the “After” in polarity test is enabled the polarity test comes after the sweep.

Move cursor to another field to see updated field.

### **Time**

Sweep time. A sweep starting with a lower frequency requires a longer sweep time than a sweep starting with a higher one. Sweep time must be adjusted for best and more reliable Rub & Buzz results. Minimum 0.1 seconds for start frequency  $\geq$  100 Hz else 0.5 seconds, maximum 32 seconds.

An advantageous hint: Start with a relative slow sweep. Then reduce the sweep time until the curve starts to change. This shows the point where the sweep time is too short for the selected frequency range. Make the sweep time a little bit longer.

## **Output**

### **Output**

As standard the system have two output connectors, output A & B. Note the text field must be highlighted to be selected and activated.

### **Volt**

Select the actual output level in Volt.

Minimum is 0 Volt and maximum is 15 Volt as standard. Optional 20.0 Volt or 5.0 Volt.

Move cursor to another field to see updated field.

### **dB**

Select the actual output level in dB.

Maximal output is 0 dB = 15 volt Rms. as standard. Optional 20.0 Volt

Move cursor to another field to see updated field.

## **Polarity Test**

### **On**

A mark at the on enable the polarity tests during at the start of a sweep. Initial for using this test the time gate window has to be set up. See Polarity Time Gate Submenu (Pol-lim) in Edit Mode.

### **Negative**

Select polarity approved by a positive or negative signal. The output pulse is always positive but you can select the polarity test to be approved as positive or negative.

### **Pulse Time**

Input the duration of the polarity pulse in milliseconds from 50 - <3 mSec.

### **After**

Polarity test is as standard done before the delay and sweep. With the “After” enabled the polarity test is done after the delay and sweep.

## Sensitivity Test

The Sensitivity test a single point tested against the yellow upper and lower limits selected by the Sensitivity frequency.

### Move

Selecting this feature you can move the entire frequency band. This is only for channel A and in LOG mode and only during run mode. If the frequency response follows the tolerance band but is outside the upper or lower limit, the move function moves the measured data into limits. If by doing so the frequency test then is approved the actual value of the moved curve is displayed. If the “move” frequency curve is on, the sensitivity frequency test is performed before the movement of the curve.

### Hz

Enter Sensitivity frequency in Hz. The sensitivity frequency must be within the start and end frequency. The sensitivity test is a separate test in run mode.

## Input

Channel C is reserved for impedance measurements.

Channel B and D are designed to measure Rub & Buzz and THD measurements however can be used for measurements of frequency response as well.

### Status

Select active channels. Note that at least one channel must be active.

### Mux

Select input module address: 11, 12, 13, 21, 22 or 23 (depending on your hardware configuration).

Address:        11 & 21 is Ch A  
                  12 & 22 is Ch B  
                  13 & 23 is Ch D

You can gate (multiplex) an input module to one or two other analyze channels. If the selected address is not enabled in your Hardware Config Manager you will get an "ERROR" message. You cannot change a channel if the host channel is already used. The host channel is the number where the gain is displayed.

If a selected channel not can go off, check that the module address is used in the other channels even if the other channels are off.

### Detector

Select detector and presentations mode:

Channel C linear or logarithmic. For filter data in channel C logarithmic only.

Channel A, B and D linear, logarithmic or SPL.

SPL is logarithmic with reference to 20 micro Paschal as 0 dB.

## Gain

Select gain for each channel (A, B or D). For channel C, the impedance channel, you here select the "current sense" resistor size between output amplifier and loudspeaker. Select the Rs sense resistor to approx. 1/10 of output load. If external power amplifier is selected an auto gain is used for channel C by using the input 13 or 23.

The gain depends of input module type.

Normal: 3.15 mV / +50 dB to 10 / -20 dB for input module type 1

3.15 mV / +50 dB to 100 V / -40 dB for input module type 2

Rs are 0.1 / 1.0 / 10 ohm.

Note the external power amplifier is selected in Hardware Config Manager.

## Smoothing

Here you can select data smoothing on or off to appear on the screen as well as in the data processing. You can select smoothness over octave selections of 1/48, 1/24, 1/12, 1/6, 1/3, 2/3 and 3/3.

## Filter

The programming capabilities of the filters includes the following filter types:

- 1: Tracking Band Pass
- 2: Tracking High Pass
- 3: Fixed High Pass

Advanced high order, filter technology ensures that both Rub & Buzz and THD can be controlled efficiently.

## Type

The filters can be selected as TRK-BP, TRK-HP, FIX-HP or OFF.

For Rub & Buzz use TRK-HP and FIX-HP filters.

## Har. (Harmonics)

For the TRK-BP the tracking Band Pass filter and TRK-HP the Tracking High Pass filter the possible setting range of harmonics are from 2 to 12.

## Freq/Bw (Frequency / Bandwidth)

### TRK-BP:

The Tracking Band Pass filter can change the filter bandwidth. It is possible to select 0.25, 0.5, 1.0 and 2.0 harmonic around the center frequency as filter bandwidth.

This filter can be used to suppress noise if selected for 1st. harmonic.

### TRK-HP:

The Tracking High Pass filter can change following low pass frequency:  $\infty$ , 20, 10, 8, 6 and 4.

To calculate the low pass frequency, use following formula: selected high pass harmonic \* selected low pass harmonic. Example, harmonic = 5 & BW - har. = 20. The low pass end is  $5 * 20 = 100$  times higher than generator signal. If low pass frequency is  $\infty$  the filter limit is 45 kHz.

Normal makes use of the no limit for low pass, the  $\infty$  sign. The high end can be limited using the "Limit" function. This filter, and the Fixed High Pass, emits more noise than the Band Pass

filter, but have a higher dynamic range. The 5th harmonics is often used to measure Rub & Buzz, while the 2nd harmonic is commonly used to measure the THD.

#### FIX\_HP:

The Fixed High Pass filter frequency, start - end, can be selected freely between 20 Hz. and 20000 Hz. This is especially useful for the testing of full tone speakers and woofers.

Make use the filter frequency approximate 10 to 20 times the resonance frequency for Rub & Buzz give the best results.

#### **Gain**

The filter gain can be selected as 0 or 20 dB. This can be useful if the signal level trough the filter is less than  $-70$  dB.

#### **Display**

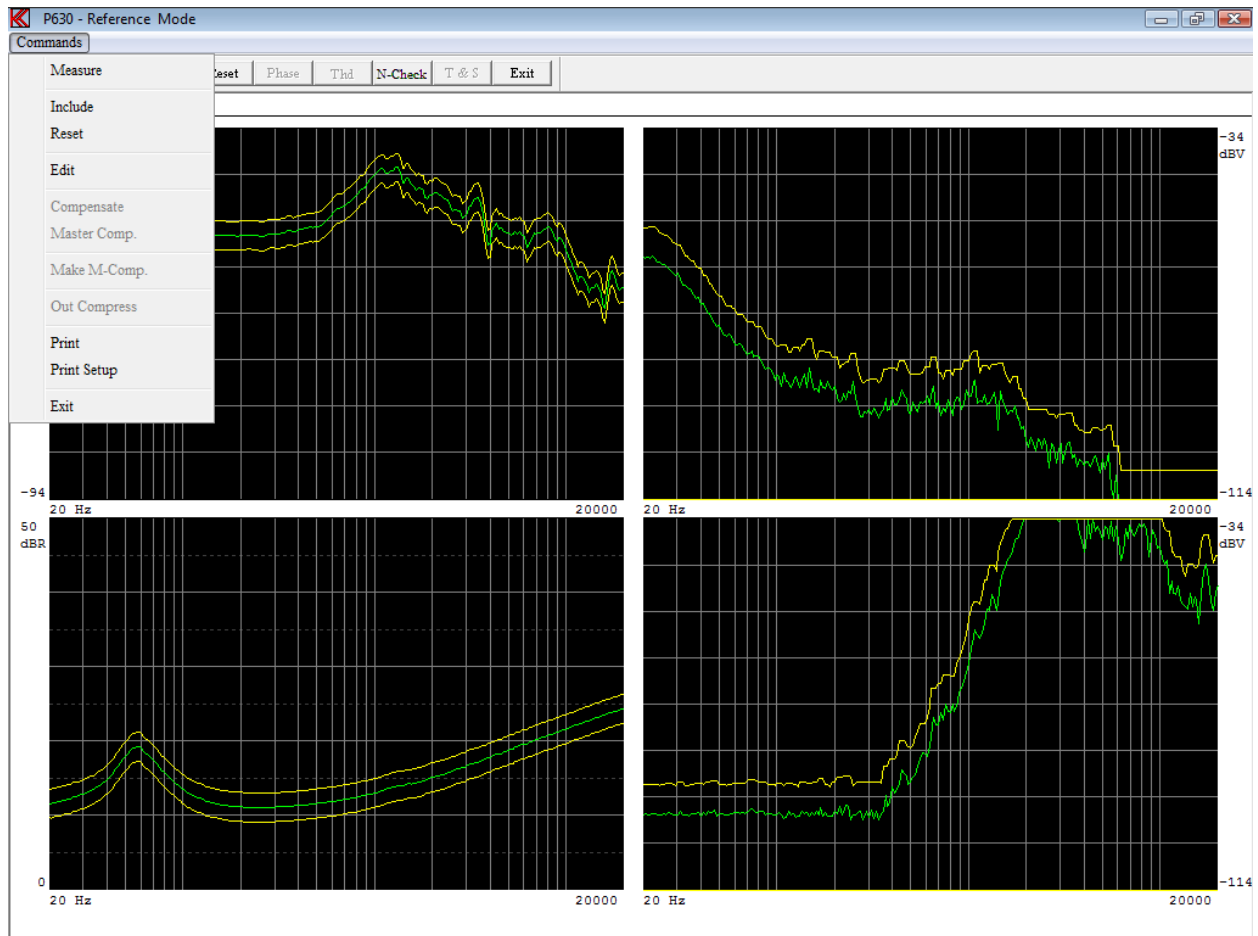
When Ch A and Ch B or Ch D are using the same input amplifier (same address) and using the log mode, you can display the result of Ch B or Ch D as relative. This function is made to display the difference between frequency curve and rub & buzz. The differences are displayed, as a distortion in dB and the 100% in top of the screen as 0 dB.

If Relative% is used the scale is displayed in % this useful in THD measurements.

#### **Limit**

Select the filter high-end limit between 22 kHz and 45 kHz.

## Reference



Activating “Reference” leads you into the setting up of reference envelopes for approved and rejected conditions for the different test channels.

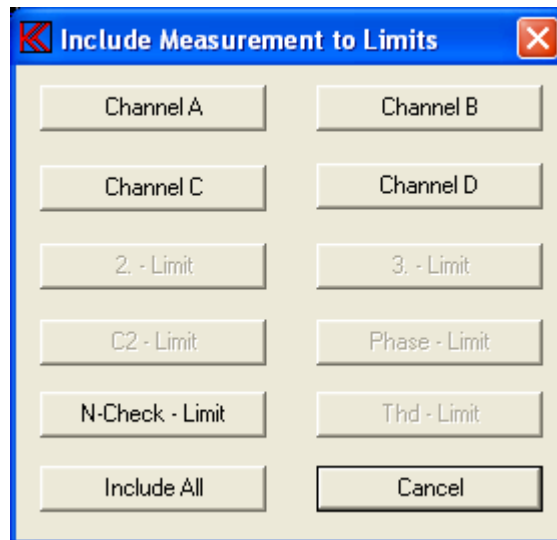
Often you use already approved reference speakers to set up a future standard. Often called a "good" speaker. By testing a number of "good" speakers you can create the basis for the tolerance envelope curves.

### Measure

To make a measurement, activate the “Measure” command, make use of the “Measure” toolbar or use the key "M".

### Include

If you accept the test results of a tested speaker you include the test by selecting all or a single channel the transgressions of the upper or lower limit with respect to the present envelopes will be included to the future reference envelopes.



## Reset

The upper limit is thus positioned to minimal value and lower limit is positioned to maximal value by selecting all or a single channel.



## Edit

Testing of "good" speakers will only provide the basis for a set of envelope curves. To complete the envelopes you have to go to the "Edit" function. See Edit Reference Mode.

## Compensate

Note: You must make a least one measurement to get the menu - and - a compensation curve must be present.

Compensate the actual measurement in channel A with "stored compensation curve".

The compensation curve can be modified by the user in run mode within +- 3 dB and if Lock flag is in Global setup +- 6 dB.

## Master Comp

Mater compensates current measurements.



This will compensate all channels that use channel A as input.

Note: You must make a least one measurement to get the menu - and - a master curve and a master compensation curve must also be present.

## Make M-Comp

Make a master compensation curve.

Note: You must make a least one measurement to get the menu - and - a master curve must also be present.

Generate a master calibrate curve. This curve acts like a compensations curve but if channel B or channel D use same input as channel A the actual channels will be compensated as channel A.

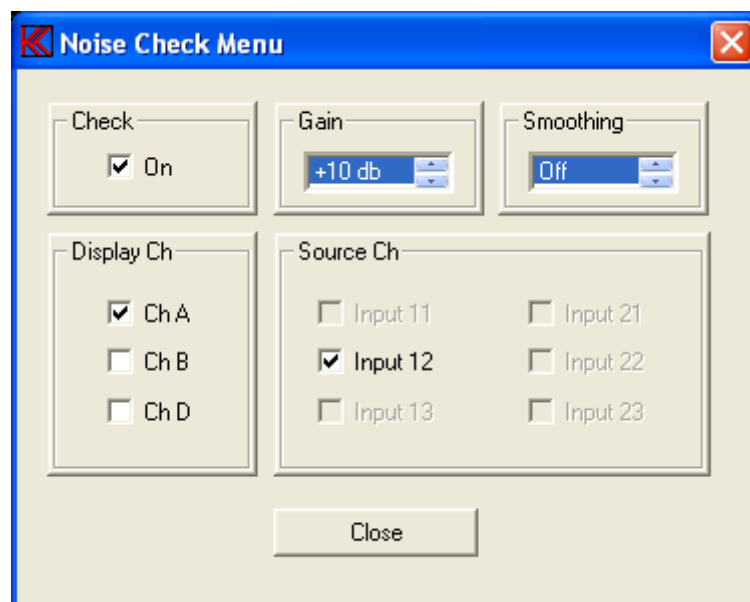
What is the use of a calibration curve? To calibrate your total test system you use a reference speaker.

First make a master curve with the reference speaker. As time goes your test parameters will change due to changes in microphone, microphone position, temperature, mechanical changes in your test environment, change in calibrations of the P630, etc. etc.

To calibrate the system you make a new measurement with your reference speaker. If you have differences then you must re-calibrate. Then you get the master calibrate curve. After this is done all measurements will be corrected to your first measurement stored as master curve.

## N-Check

Ambient Noise Check is a function used in Run-mode to check for ambient noise there could interfere / disturb the test results. This noise signal is collected by a microphone outside the test fixture / box and when exceeds a upper limit activate the check. If activated a warning will be displayed. If the main test is a reject AND the noise exceeds the noise limit AND the there is correlation between the two rejects second test be executed.



## Check

This enable disable the Noise Check in Run - mode.

## Display Ch

Selection of the secondary channel where the noise check curves bill be displayed.

Ch A, Ch B or Ch D.

**Source Ch**

Selection of the input module used for the noise check microphone.

Possible input modules: 11, 12, 13, 21, 22 and 23. Only modules installed will be highlighted.

**Gain**

Gain of selected input module.

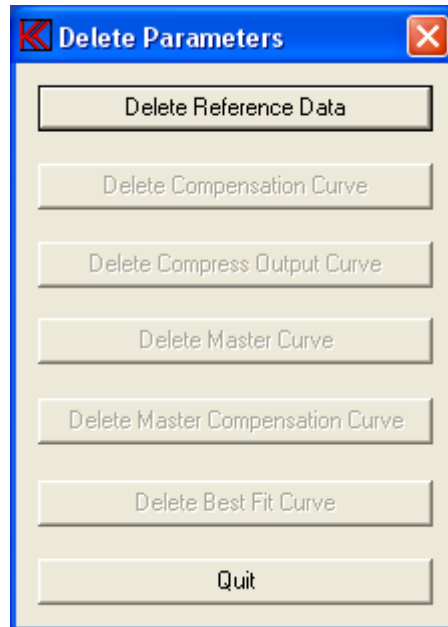
**Smoothing**

Selection of data Smoothing. Possible selection:

Off, 1/48, 1/24, 1/12, 1/6, 1/3, 2/3, 3/3 of octave.

## Delete & exit

Normally you only delete the reference data. If so you just have to confirm to delete. If compensation or a compress output curves are present, you have to select:



### Delete Reference Data

Delete all reference curve data.

### Delete Compensation Curve

This is only active if a compensation curve is present.  
Delete only compensation curve data

### Delete Master Curve

This is only active if a master curve is present.  
Delete only master curve data. To delete a master curve you have to enter your master password as stored in the file ALT4-M.KEY.

### Delete Master Compensation Curve

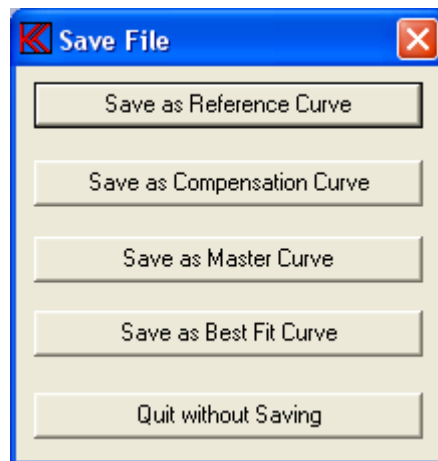
Only active if a master and a master calibration (compensation) curve is present.  
Delete only master calibration curve.

### Delete Best Fit Curve

This is only active if a best-bit reference curve is present.  
Delete only best bit reference curve. The best-fit reference curve is used together with the find function, a utility function.



## Save & exit



### Save as Reference Curve

Save all reference data and limits as a reference curve.

### Save as Compensation Curve

Save upper limit in Channel A as a compensation curve. If reference data are not present a set of reference limit and setup will be stored as a compensation curve.

Upper and lower limits must be of the same level. Else you receive a “warning” from the system.

### Save as Master Curve

Save upper limit in Channel A as a master curve. If reference data are not present a set of reference limits and setup will be stored as a master curve.

Upper and lower limit must be of the same level. If not, you will receive a “warning” from the system.

### Save as Best Fit Curve

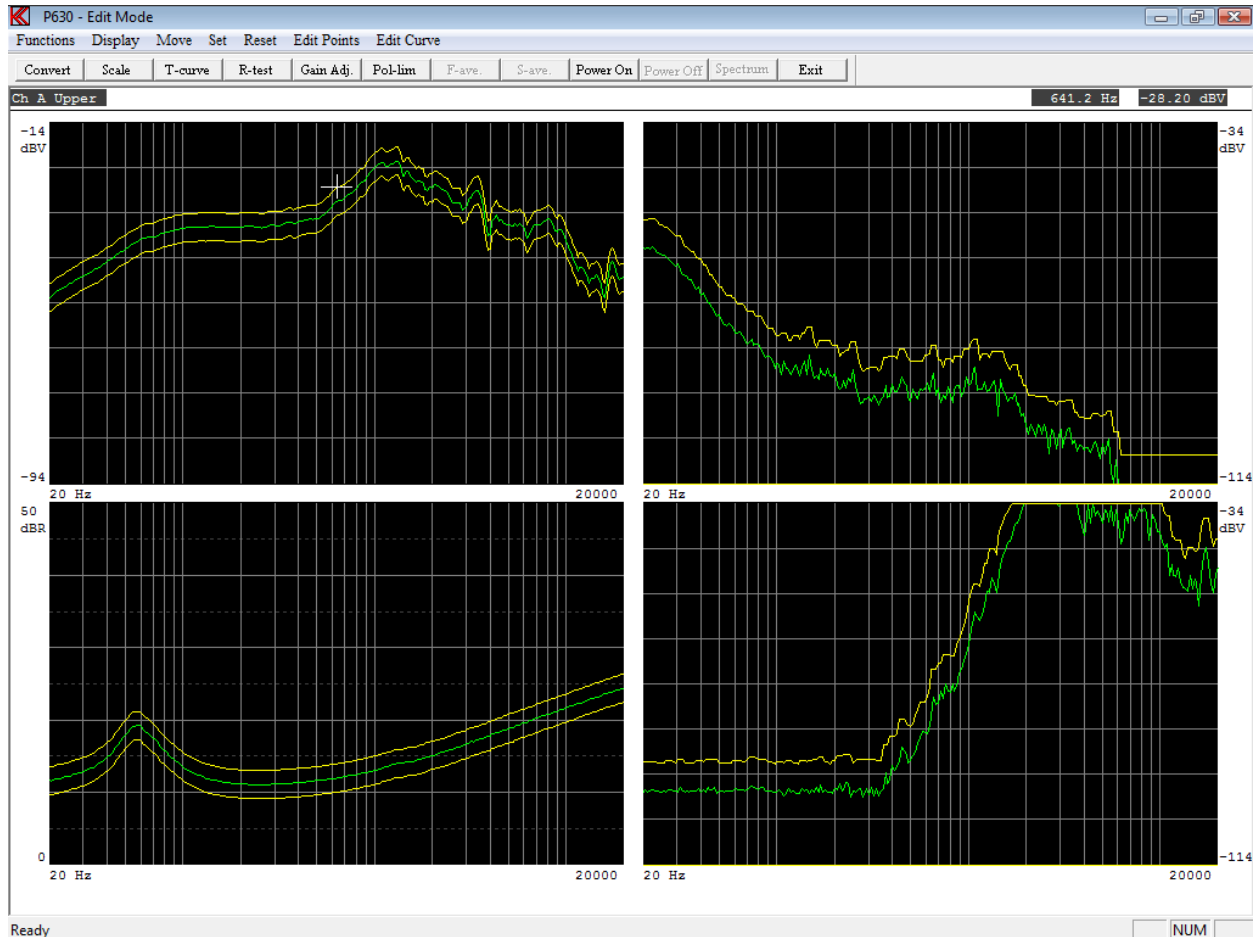
Save best-fit reference curve. Using the Find function in Utility mode uses the best-fit reference curve to match a measured curve.



# Reference submenu

## Edit mode

Here you can edit the tolerance band for the different channels. The cursor will start in the upper left window: "Ch A Upper". In the upper right corner the present cursor values are shown.



### Left Arrow

Move the cursor to the left.

### Right Arrow

Move the cursor to the right.

### Up Arrow

Move cursor up to next curve on the selected channel.

### Down Arrow

Move cursor down to next curve on the selected channel.

### **Fast Cursor**

You can activate and toggle the fast cursor (10 times faster) by pressing the “0” key or in “Move” menu use the Fast / Normal function.

### **Page Up**

“Page up” key or the “Display - Zoom In” will blow the selected channel up to full screen. If this function already is active, the screen will be refreshed.

### **Page Down**

“Page down” key or the “Display - Zoom out” forces the system to display all channels. If all channels already are displayed, the screen will be refreshed.

### **Change Channel**

Use the key “+” to change the active channel.

### **Write point left**

Write one point (or 10 with fast cursor) to the left with the cursor.

Use “Edit - Point Left” or use the NUM Lock on keyboard and the numeric keypad on the right part of the keyboard and use the “4 / ←” key.

### **Write point right**

Write one point (or 10 with fast cursor) to the right with the cursor.

Use “Edit - Point Right” or the “6 / →” key.

### **Write point up**

Write one unit (or 10 fast cursor) up with the cursor.

Use “Edit - Point Up” or the “8 / ↑” key.

### **Write point down**

Write one unit (or 10 fast cursor) down with the cursor.

Use “Edit - Point Down” or the “2 / ↓” key.

### **Move curve up**

Write and move the entire curve one unit (or 10 fast cursor) up. The moved value is displayed in the top of the display.

Use “Move - Move Up” function or the key “9 / Pg Up”.

### **Move curve down**

Write and move the entire curve one unit (or 10 fast cursor) down. The moved value is displayed in the top of the display.

Use “Move – Move Down” function or the key “3 / Pg Down”.



### **Point to Point straight line**

With this function you can write a straight line between two points. Move or write cursor to the starting point.

Activate the function by “Set – Line Start” or pressing "5". Move or write cursor to the end point. Note that the line change color. Activate again the function by “Set – Line End” or pressing "5". A straight line between the two points is made.

### **Move part left**

“Ctrl ←” key or use “move – Move part Left”.

By writing part of a curve up or down you can keep the curve envelope shape and move part of the curve to the left.

### **Move part right**

“Ctrl →” key or use “move – Move part Right”.

By writing part of a curve up or down you can keep the curve envelope shape and move part of the curve to the right.

### **Reset limit**

This resets upper and lower limits only on the selected channel.

Use toolbar “Reset – Channel Limit” or use shortcut key “Ctrl End”.

### **Reset lower limit**

“Ctrl Pg Down”, “Set Limit off” or shortcut key “Ctrl Page Down”.

This forces the lower limit to zero on the selected channel. A quick way to reject to have a lower limit in rub & buzz test.

### **Center reference limits**

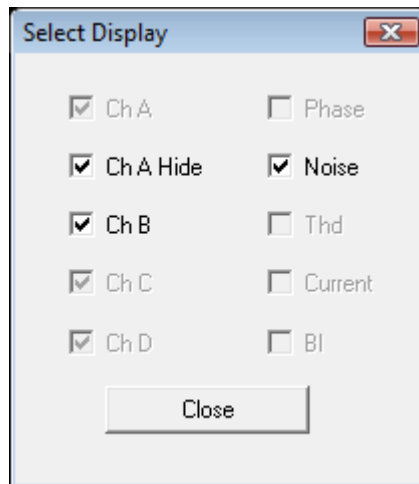
This sets the upper and lower limit to half range value 40 dB from screen top. This is to make tolerance curves. See the tolerance sub menu.

Use “Set – Center Limits” or shortcut key “Ctrl Home”.

## **Display**

### **Select Display**

In this menu curves can be set temporary off if more than 1 curve are displayed in a display channel. This enables a better overview if curves are mixing together.



For Ch A Hide must be unchecked to display more curves in Channel A as compensation-, master-, master compensation- or a best-fit curves.

### **Zoom In**

See Keyboard Functions – Page Up.

### **Zoom Out**

See Keyboard Functions – Page Down.

## **Move**

### **9 Move Up**

See Keyboard Functions – Move curve up.

### **3 Move Down**

See Keyboard Functions – Move curve down.

### **Freq. Jitter**

Frequency Jitter expands upper and lower limits 1 test point down and up on the frequency scale to allow jitter in test data. Note every time this function is activated it moves the limits +/- 1 frequency point.

### **Move part left**

See Keyboard Functions – Move part left.

### **Move part right**

See Keyboard Functions – Move part right.

### **0 Fast**

See Keyboard Functions – Fast Cursor.

### **0 Normal**

See Keyboard Functions – Fast Cursor.

## **Set**

### **Low Limit Off**

See Keyboard Functions – Rest lower limit.

### **Center Limits**

See Keyboard Functions – Center reference limits.

### **5 Line Start**

See Keyboard Functions – Point to Point straight line.

### **5 Line End**

See Keyboard Functions – Point to Point straight line.

## **Reset**

### **Channel Limit**

See Keyboard Functions – Reset limit.

## **Edit Points**

### **4 Left**

See Keyboard Functions – Write point left.

### **6 Right**

See Keyboard Functions – Write point right.

### **8 Up**

See Keyboard Functions – Write point up.

### **2 Down**

See Keyboard Functions – Write point down.

## **Edit Curve - Curve Editor**

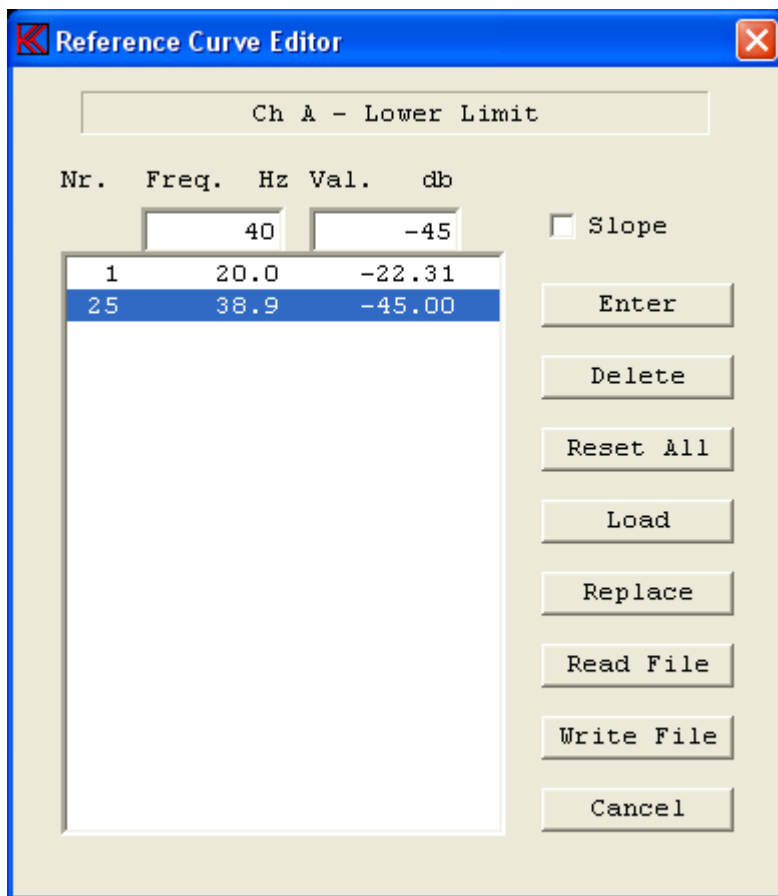
Curves are normally generated and edited graphically. With the Curve editor it is possible to generate or manipulate the curves by a curve table.

First select the curve with cursor and enter the Curve Editor to edit the curve. The selected curve will then be displayed on the top of the Curve Editor. A reference curve needs a number of test points. The number of test is set in the setup. 250 test points are normally used. When curve is loaded all points are loaded in the editor. If a new curve is generated it can be imported by read file or by manual enter all test points. If not all test points are entered the editor automatic add the missing test points between to selected point with the lowest entered points value. A curve between a point to a point can be made by marking the slope flag.

The display is arranged as following:

Nr.	Freq.	Val.
-----	-------	------

Frequency hertz (Freq.) equal to corresponding test point (Nr.) and actual limit value (Val.)



### **Enter**

Write the wanted frequency in the Freq. edit field in hertz. Then write the wanted value of the limit en the “Val.” edit field. When done move the data to table by the Enter function. Hint - use the tab key to select the functions. When moved to the table the program finds the nearest test point and allocates the test point number.

To make a point to point line the Slope flag must be set at the start point of the point where slope have to start.

### **Delete**

Highlight a line in the table and delete to remove the line.

### **Reset All**

Reset and empty the complete table.

### **Load**

Load selected curve into table.

### **Replace**

Replace selected curve with contains of table.

### **Read File**

Import a table from a text file.

**Write File**

Export a table to a text file.

**Curve Convert Menu**

To go to Curve Convert Menu activate “Functions – Curve Convert”, use toolbar “Convert” or use shortcut key “C”.

**Scale Window Menu**

To activate Scale Window Menu enter “Functions – Scale Window”, use toolbar “Scale” or shortcut key “S”.

**Tolerance Curve Menu**

To enter tolerance curve menu activate “Function s– Tolerance Curve”, use toolbar “T-curve” or use the shortcut key “T”.

**Resonance test menu**

To enter resonance test sub menu enter “Functions – Resonance Test”, use toolbar “R-test” or shortcut key “R”.

**Gain adjust menu**

Use “Functions - Display gain adjust” or toolbar “Gain Adj.” to enter menu.

**Polarity Window menu**

Polarity Window activates the “Pulse-polarity time window” sub menu.

To activate menu enter “Functions – Polarity Window” or use shortcut key “W”.

**Power On / Off**

Power “on” at cursor frequency value. The output level is the setup level as measured.

To activate power on enter “Functions – Power On” or Toolbar “Power On”.

To set power “off” use “Functions – Power Off” function or use Toolbar “Power Off”.

Use the shortcut key “P” to toggle the power on/off.

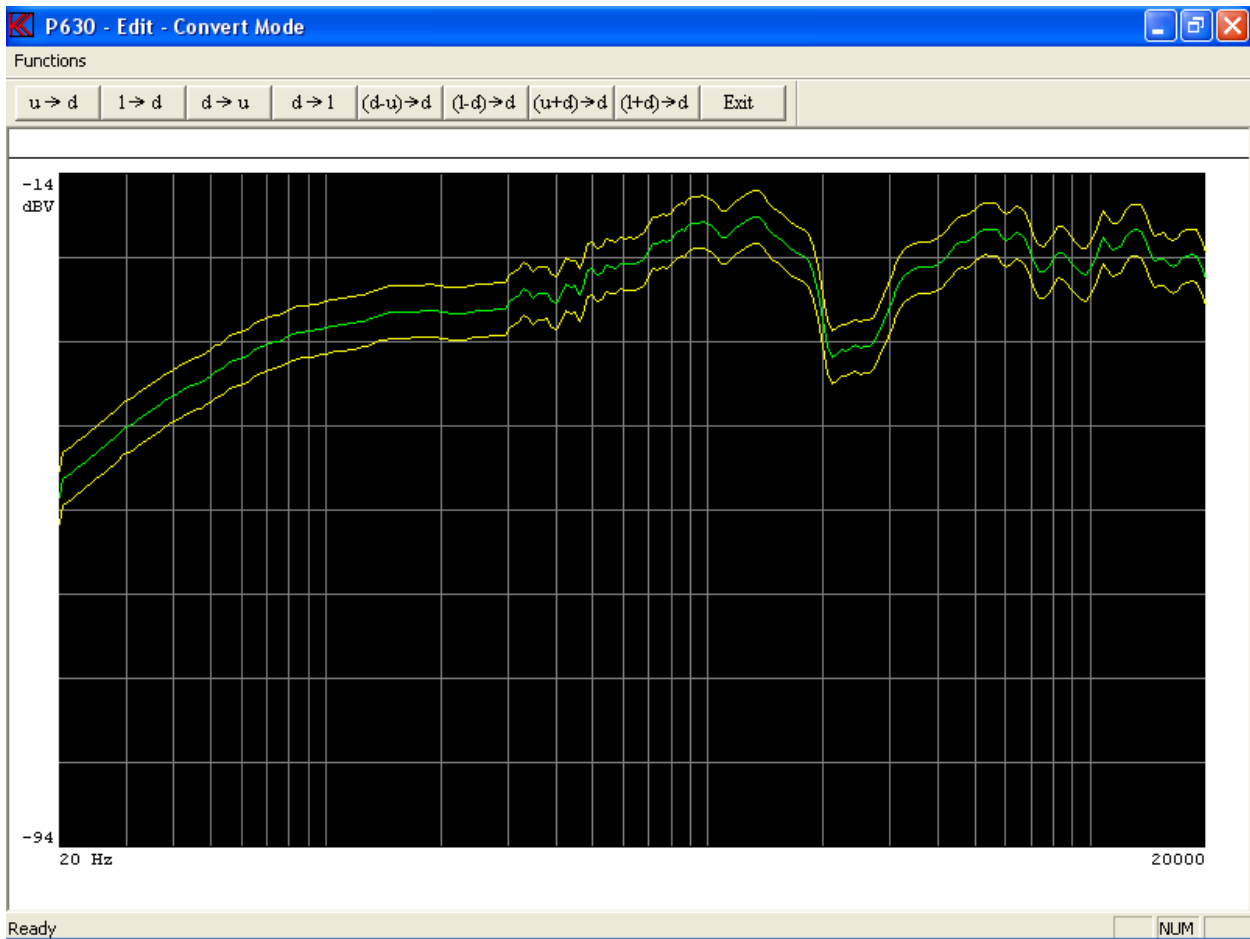
**Print**

Print curves on selected printer.

**Print Setup**

Select printer and settings.

## Curve convert menu



Functions can be activated by toolbar, by entering Functions pop up menu or the short key shown in pop up menu.

### **Upper -> Data**

Convert upper reference curve to data curve on selected channel.

### **Lower -> Data**

Convert lower reference curve to data curve on selected channel.

### **Data -> Upper**

Convert data curve to upper reference curve on selected channel.

### **Data -> Lower**

Convert data curve to lower reference curve on selected channel.

### **Data - Upper -> Data**

Data minus upper reference curves added a half scale stored in data curve.

**Data – Lower -> Data**

Data minus lower reference curves added a half scale stored in data curve.

**Upper – Data -> Data**

Upper reference plus data curves minus a half scale stored in data curve.

**Lower – Data -> Data**

Lower reference plus data curves minus a half scale stored in data curve.

**Print**

Print curves on selected printer.

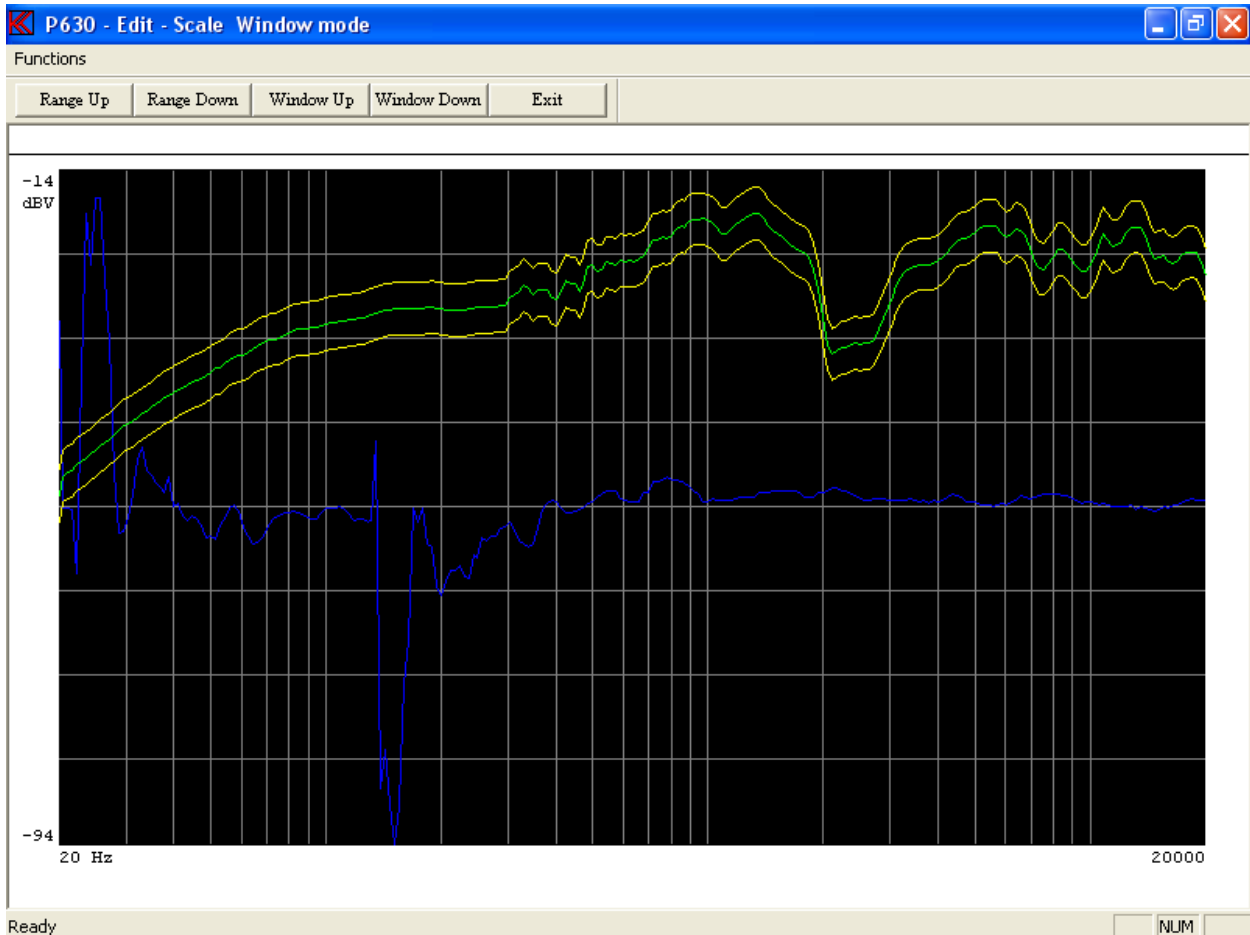
**Print Setup**

Select printer and settings.

## Scale window menu

The display has a range in Log mode of 80 dB. By changing the display scale you can display up to 10 dB for full scale. 80 dB / 10 dB give max. 8 windows you can select.

For channel C you have a range of 50 dB and can select max. 5 windows.



Functions can be activated by toolbar, by entering Functions pop up menu or the short key shown in pop up menu.

### Range Up

Decrease the display by 10 dB. Display range up.

### Range Down

Increase the display by 10 dB. Display range down.

### Window Up

Move selected window up.

### Window Down

Move selected window down.



**Print**

Print curves on selected printer.

**Print Setup**

Select printer and settings.

## Tolerance curve menu

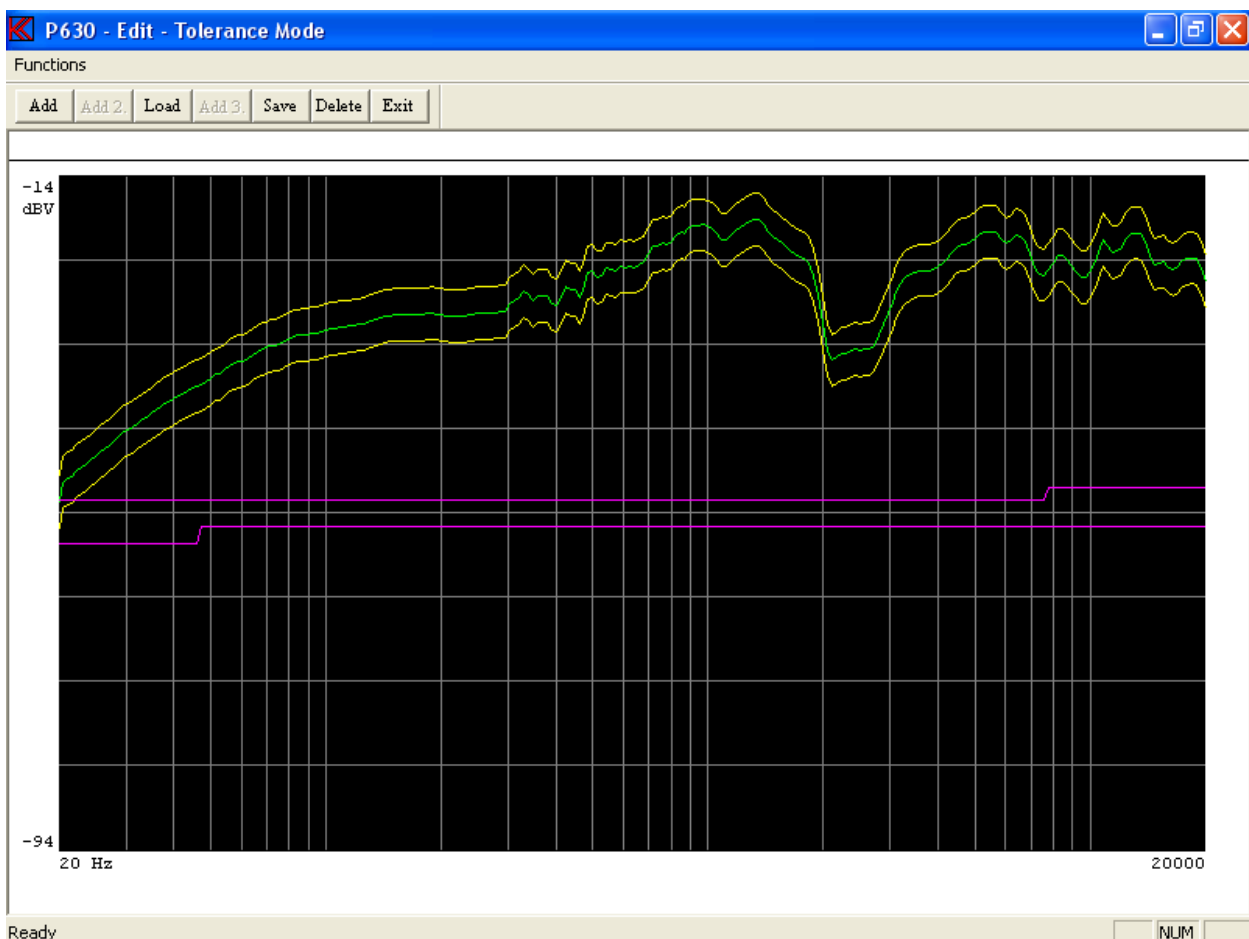
Normally you have a number of different test setups, however when you analyse the setups you have different reference curves. But the tolerance levels are almost the same for example +/- 2 dB. The tolerance curve is the standard tolerance from a straight line around the middle measure range.

How to use of tolerance curve:

- a)
  - Make a measurement
  - Include data
  - Go to tolerance curve
  - Load a tolerance curve
  - Add the tolerance curve
  - Edit reference curve if necessary

How to make a tolerance curve:

- b)
  - Reset channel A to middle position (Ctrl Home)
  - Make the tolerance curve
  - Store the tolerance curve



Functions can be activated by toolbar, by entering Functions pop up menu or the short key shown in pop up menu.

### Add

Add the tolerance curve to the upper and lower limit.

**Load**

Load a tolerance curve from disk to memory.

**Save**

Store a tolerance curve, upper and lower limit to disk.

NOTE: To save a tolerance curve the curve must be generated in channel A.

**Delete**

Delete a loaded tolerance curve from disk.

**Print**

Print curves on selected printer.

**Print Setup**

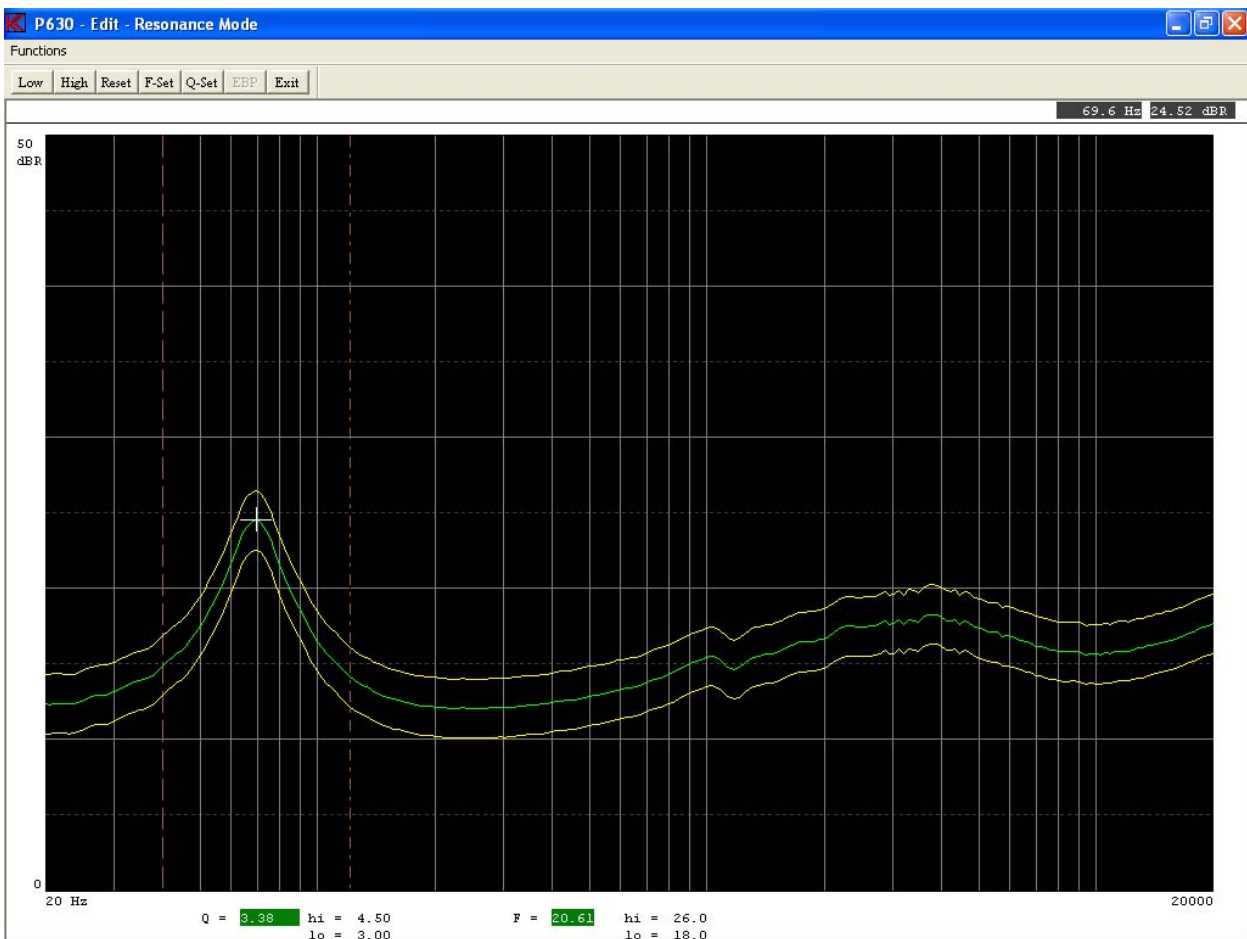
Select printer and settings.

## Resonance test menu

In the Run menu you can perform a resonance test as a separate test if Ch. C is enabled. When a resonance test is performed all result as resonance frequency and value, test result, min. impedance and frequency, Q at resonance (if enabled), F result and values are stored in the A4STAT file.

To activate this test you have to tell the system the actual start and end test frequency of resonance.

The F is (resonance frequency / Q) hertz. In this way you can test the resonance frequency, the maximal Q and the min Q by using the F.



Functions can be activated by toolbar, by entering Functions pup up menu or the short key shown in pup up menu.

### Low Limit

Select the start frequency for resonance test. Move the cursor to the start frequency and set frequency with "Low". You can use the fast cursor "0".

### High Limit

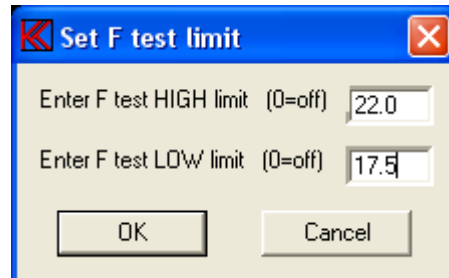
Select the end frequency for resonance test. Move the cursor to the end frequency and set frequency with "High". You can use the fast cursor "0".

## Reset Limits

Reset the resonance test frequency markers and set the test off.

## F-Set

If the resonance test is selected you can enable F test by entering an upper and lower tolerance. Note 0 = off. This F test is separate test in run mode.



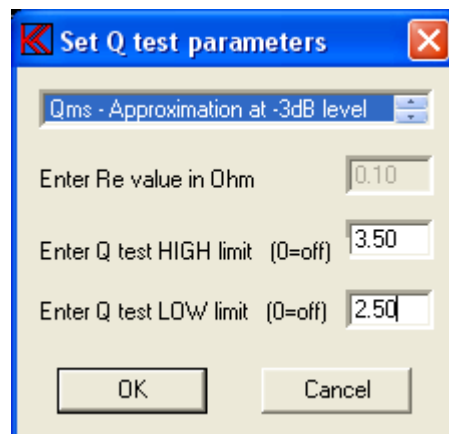
$F = (\text{resonance frequency} / Q)$

The F is the span in hertz measured between the lower and higher frequency point the Q is calculated at.

F - upper and F - lower limits must be added to activate the F test.  
To disable the F test enter 0 to upper limit.

## Q-Set

If the resonance test is selected you can enable the Q test by entering an upper and lower tolerance. Note 0 = off. This Q test is separate test in run mode.



The Q test can be selected as Qms or Qts.

To cope with a fast automatic test system approximations can be necessary.

To calculate the exact value of Q the Re, the DC resistance is needed.

To compare a speaker with others – relative measurement a approximation is preferred to be selected.

Following different Q calculations can be selected:

Q = Qms.      Approximated level as -3dB from resonance frequency.  
Q <= Qms due to the Re value.

Q = Qms.      Exact value. Re must be known and entered to the separate setup.  
Q ≠ Qms if the Re not is constant for every measurement.

Q = Qms.      Approximated Re. Re = Z min.  
Q >= Qms. This value is normally >= to Re. (approximate +0 to +10%).

Q = Qts.      Exact value. Re must be known and entered to the separate setup.  
Q ≠ Qts if the Re not is constant for every measurement.

Q = Qts.      Approximated Re. Re = Z min.  
Q >= Qts. This value is normally >= to Re. (approximate +0 to +10%).

Q - upper and Q - lower limits must be added to activate the Q test.  
To disable the Q test enter 0 to upper limit.

## **Print**

Print curves on selected printer.

## **Print Setup**

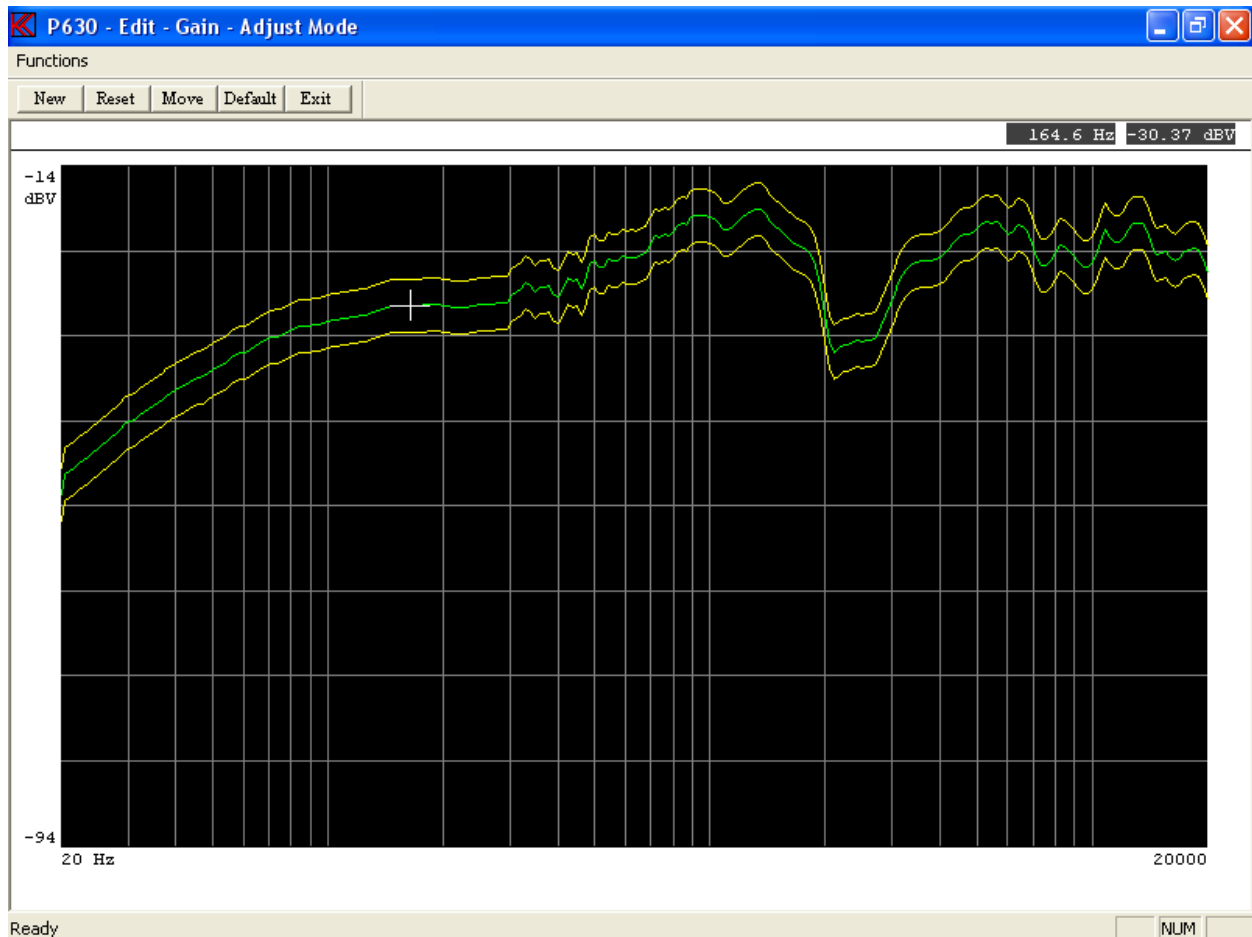
Select printer and settings.

## Gain adjust menu

If you are using the loudness functions you must first select the output level. Then select the best gain in the input amplifier. Normally you adjust the microphone sensitivity by using a Sound Level Calibrator.

Set the Calibrator to microphone. Set the best gain in input stage. Enter the gain adjust sub menu.

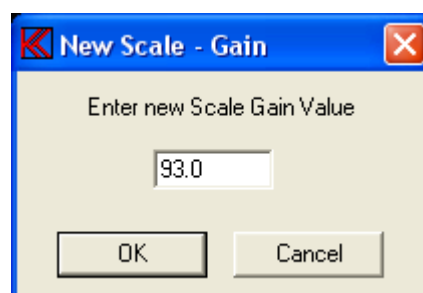
Select proper frequency by using cursor. Set new value on display.



Functions can be activated by toolbar, by entering Functions pop up menu or the short key shown in pop up menu.

## New Value

Enter the new display value. The value is included in all calculations. This function only works in channel A.

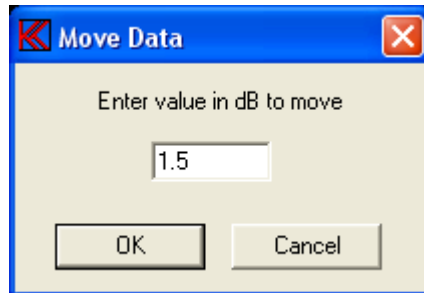


### **Reset Value**

Resets adjust value. Get the previous screen value.

### **Move Data**

Move data moves the measured data with entered value, as an offset, before any processing and is displayed as moved. This function has same affect as changes in the input gain.



### **Reset Move (Default)**

Reset the data move function and value.

### **Print**

Print curves on selected printer.

### **Print Setup**

Select printer and settings.



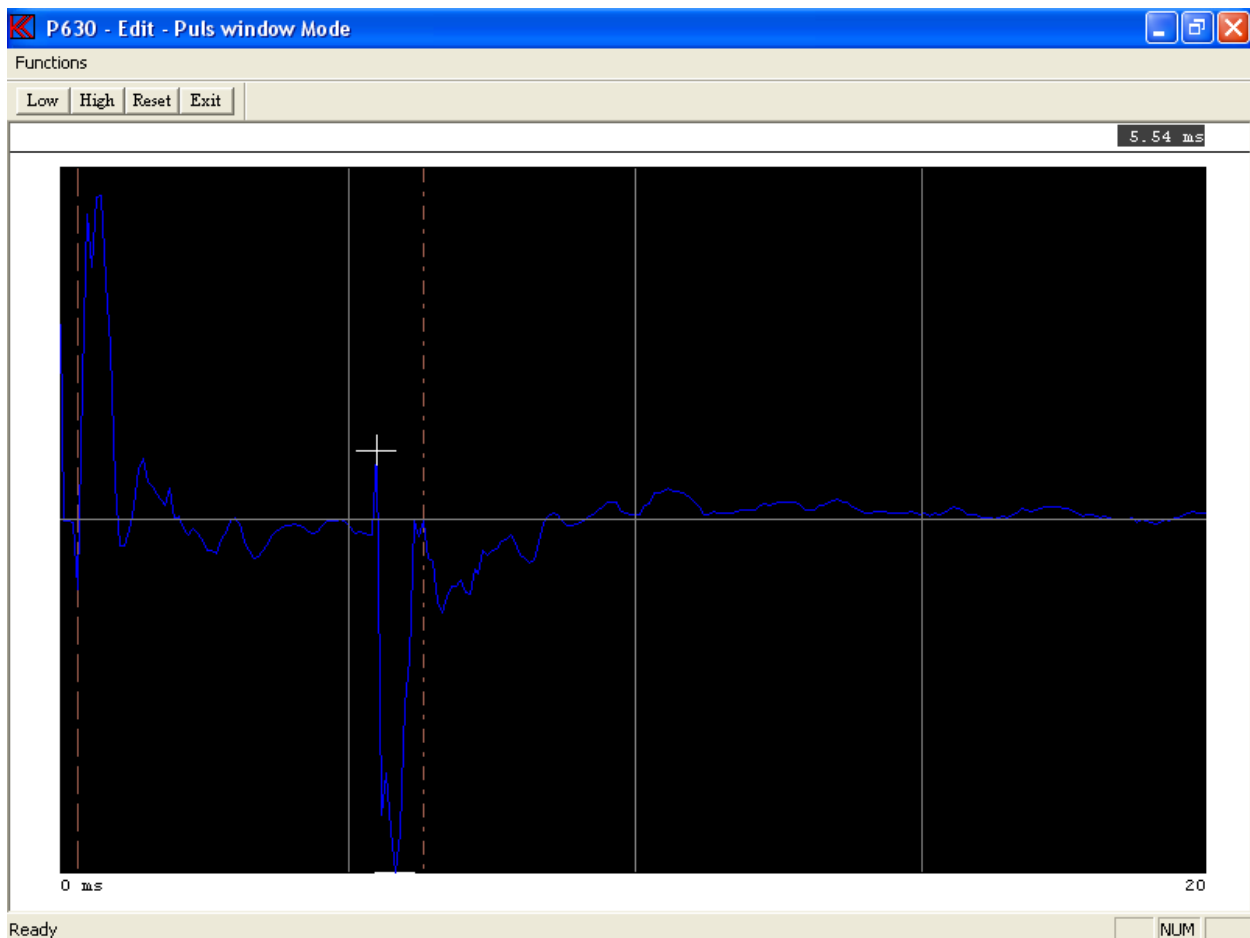


## Polarity window menu

The polarity test is by the program performed in the following manner:

The program finds the largest positive signal and stores this. Then the program finds the largest negative signal and stores this. The result of the polarity test is approved if the largest positive signal arrives before the largest negative signal and "APROVED" has been set to "POSITIVE" in the setup menu and visa versa.

If the magnet is poor or if amplifiers have been built-into the speaker (as in PC speaker systems), the polarity may look like a damped sine oscillation. Also if the environment is noisy, a faulty polarity test result may occur. To prevent this a time window can be defined to eliminate any signal that can interfere with the polarity test.



Functions can be activated by toolbar, by entering Functions pub up menu or the short key shown in pup up menu.

### Low Mark

Select the start marker for the window. Move the cursor to the start time and set marker with "Low". You can use the fast cursor "0".

**High Mark**

Select the end maker for the window. Move the cursor to the end time and set maker with "High". You can use the fast cursor "0".

**Reset Makers**

Reset the makers and set time lock out window off.

**Print**

Print curves on selected printer.

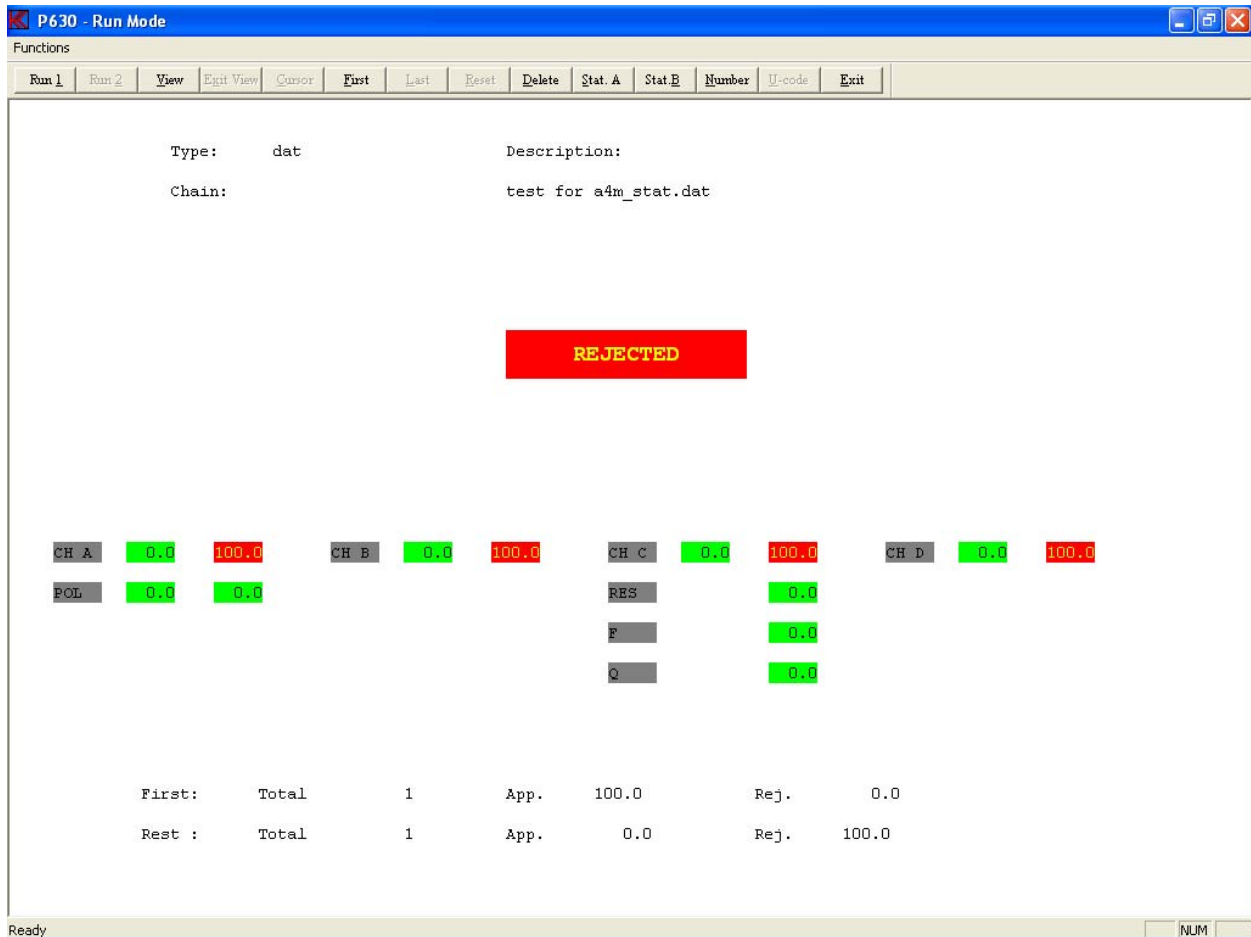
**Print Setup**

Select printer and settings.

# Run Speaker Tests

Entering "Run" from the main menu will show you the available selection of speaker setups.

The screen will be almost the same as if you were editing type setups, described in setup of testing characteristics.

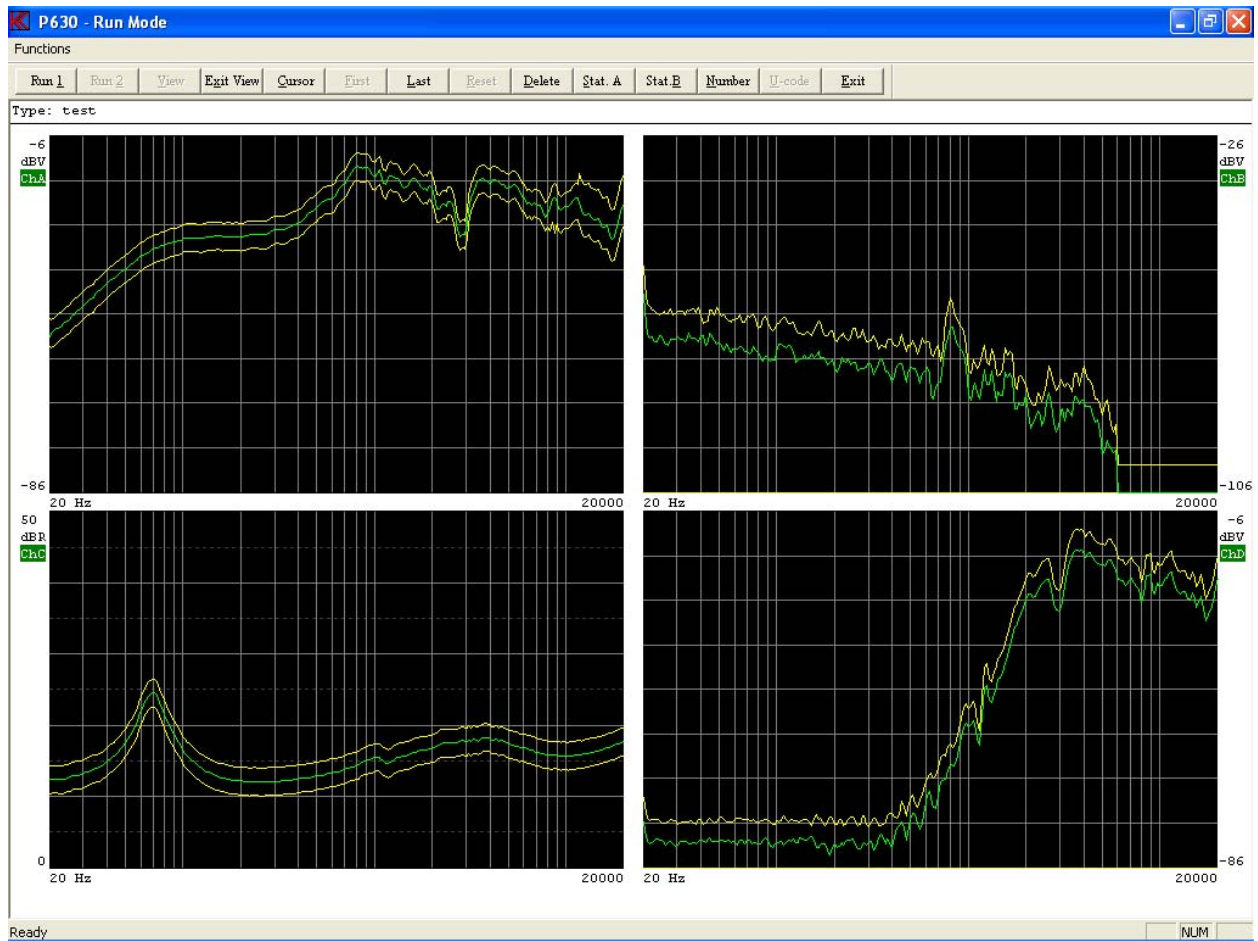


Functions can be activated by toolbar, by entering Functions pub up menu or the short key shown in pup up menu.

Note:

The green approved label is for the last test (all test together except the first). Channel b shows a approved for the first test and reject for the rest test only if the chain function is activated.

Following picture show same test as before, however the first one of the chain and as graph “View” enabled.



With both pictures have the following options:

### Run 1

Make a measurement. This is only valid if control is KEYboard and system multiplexer is “off”. This is selected in the global setup. The control is KEYboard.

### Run 2

Make a measurement. This is for system multiplexer channel 2. The control is KEYboard.

### View

View the test result graphical. Only necessary if “Display Graph” is disabled in global setup. Else this function is automatically entered.

### Exit View

Exit View and enter the text result mode.

## **Cursor**

Cursor submenu.

## **First**

Only if chain is enabled and activated, display first measurement.

## **Last**

Only if chain is enabled and activated display, last measurement.

## **Reset**

Reset screen statistics. Note: Only possible before making the first measurement and only if the option is enabled in “Setup of Global Parameters”.

## **Delete**

Delete last statistics record if statistics or store data is “enabled” in the global setup. The record is not removed but renamed to USERDELETED.

**Note.** If a chain is used it is only the last displayed record that is marked for deletion.

## **Stat A**

Enter on screen statistics A if “enabled” in the global setup.

## **Stat B**

Enter on screen statistics B, result statistics, if “enabled” in the global setup.

## **Number**

The actual measurement displayed can be indicated by a serial number of 16 digits. If activated the serial number is stored together with the measured data. Store measured data must be ON in global setup.

If the chain function is activated you must enter the “View” and select the first or rest to enter a properly serial number for each test data. If the chains have more than two tests in the chain you can only add a serial number to the first and last sat of data.

If increase by one is on the number will be automatic increased by 1.

## **U-code**

This function is optional.

This allows the user to give the actual set of data a user code 0 – 999. This a useful function to add a user reject code to the actual test.

If you start a measurement all the tests (according to the setup and tolerances in the type setup) will be carried out.

Depending on the setup in the global parameters you will see the results color-coded in text mode (approved / rejected) or color coded in graphics mode.

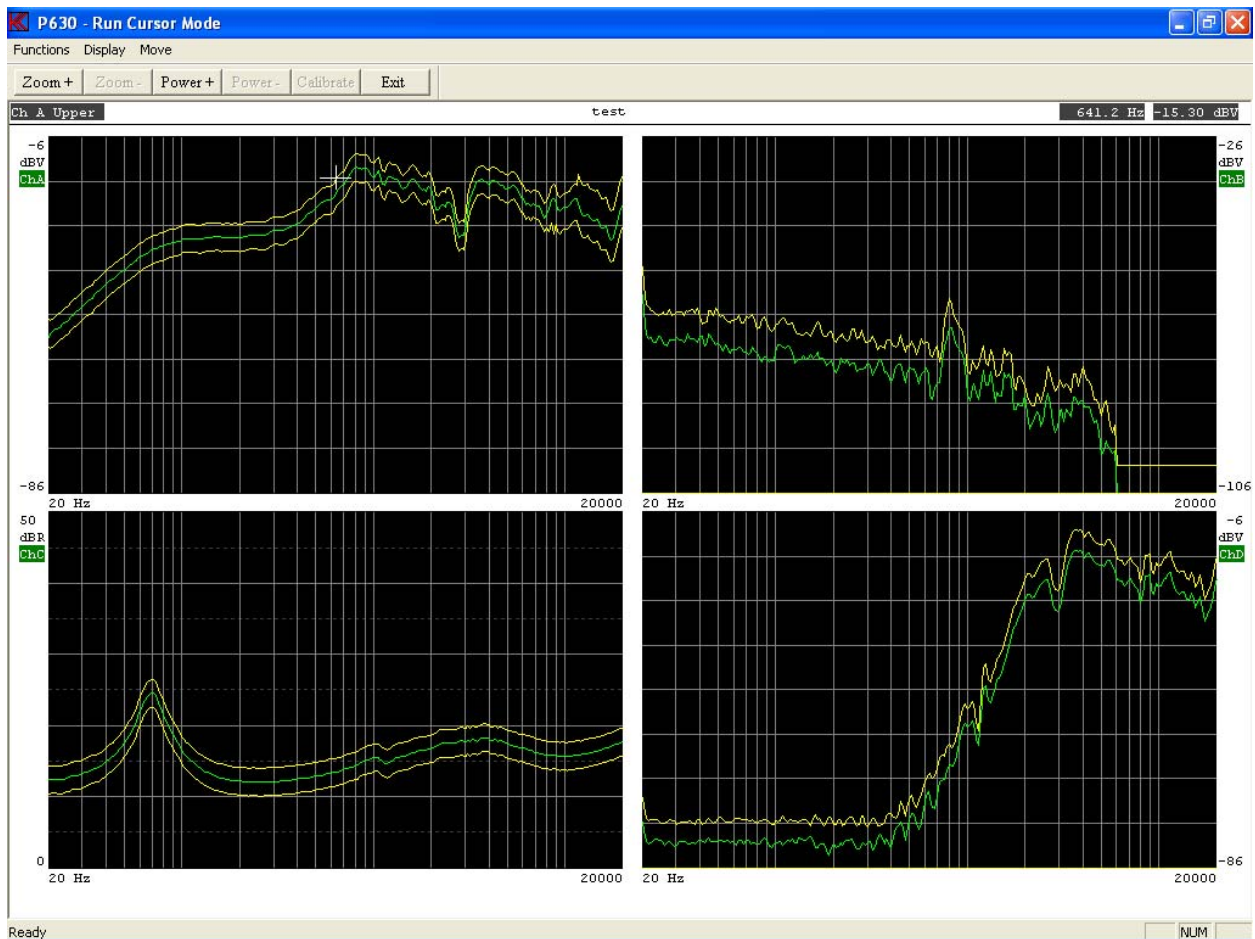
If you use the "chain mode" (chain must be selected in global setup and use of a valid chain name in your selected type) two rows of results appears. The first row and numbers are the results for the first test in the chain. The second row and numbers are for the entire rest test in the chain lumped together. However, if you only have two tests in the chain, the second row is the results for the second test only.

The text will show you for each individual channel, if it has been approved (Green) or rejected (Red), yellow for 3-limit if data outside 2<sup>nd</sup> or 3<sup>rd</sup> limit however still within reject limit.

Appropriate beeps will accompany the tests (as setup in the global parameters).

## Cursor Submenu

Navigation is performed equivalent to the Edit mode in the setup of reference parameters described in setup of testing characteristics. In run mode you cannot change parameters as in Edit mode.



Functions can be activated by toolbar, by entering Functions pop up menu or the short key shown in pop up menu.

### **Zoom +**

Enlarge display at selected channel. Key "Page Up" has same function.

### **Zoom -**

View all channels. Key "Page Down" has same function

### **Power +**

Set power on output. Move cursor to select frequency. Key "P" as toggle has same function.

### **Power -**

Disable power on output. Key "P" as toggle has same function.

### **Calibrate**

Update master calibrate curve. Act like a compensation curve.



**Display Hide Off**

Display compensation-, masters-, master compensation curve if present.

**Display Hide On**

Hide compensation-, masters-, master compensation curve if present.

**Move Fast**

Select fast cursor. 10 time faster.

**Move Normal**

Select normal cursor. Disable Fast cursor.

**Key “+”**

Select active channel by use of cursor.

**Key “←”**

Move cursor left.

**Key “→”**

Move cursor right.

**Key “↑”**

Move cursor up to next curve.

**Key “↓”**

Move cursor down to next curve.

**Print**

Print curves on selected printer.

**Print Setup**

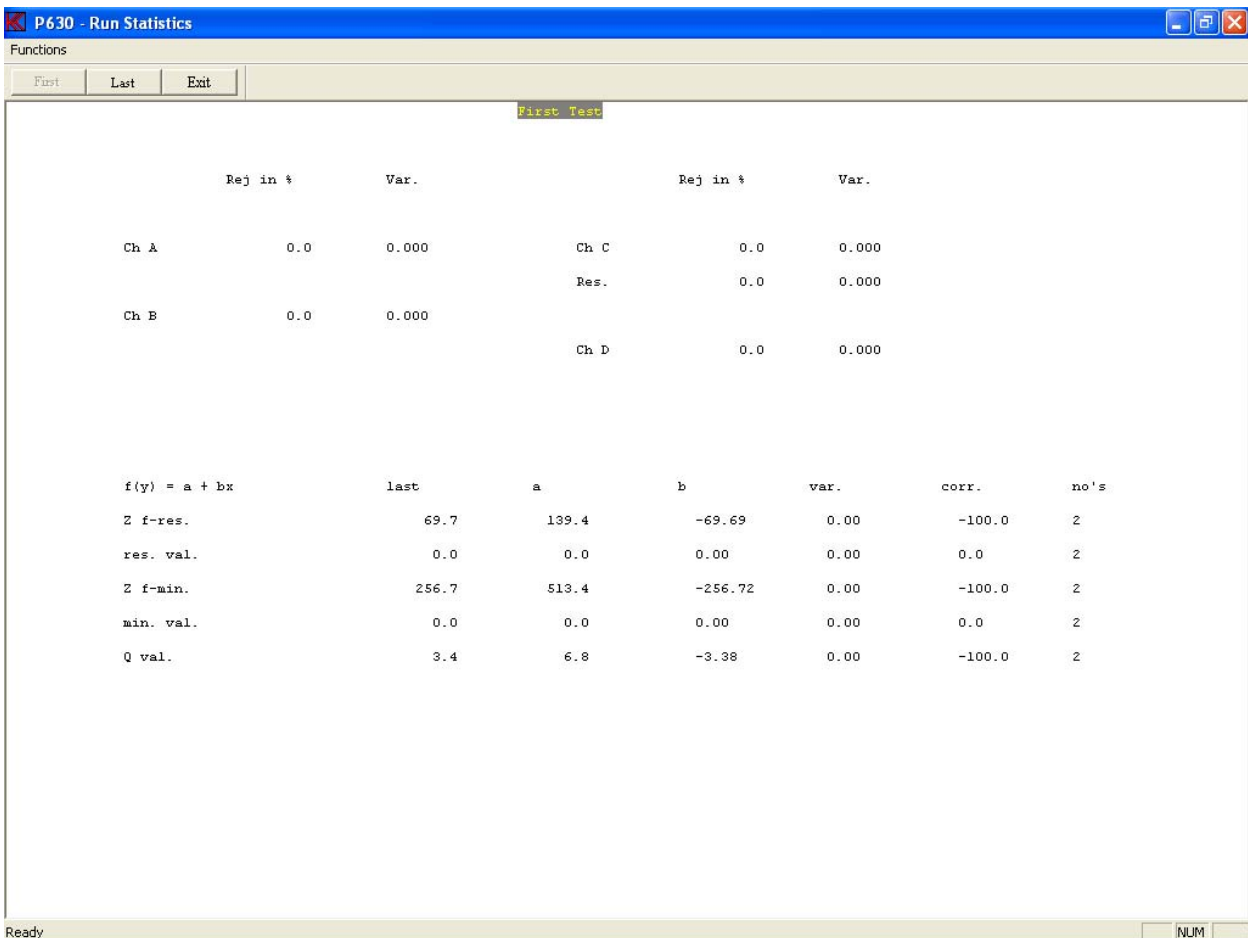
Select printer and settings.

# Statistics

## Stat A -Varians & Collation

If on screen statistics is “enabled” in the global setup you can have display information as:

- Rejected test in percent and the variance for each sub test.
- If resonance test or loudness test is enabled you have information in the form:
  - $f(y) = a + bx$  , "a" is the average , "b" is the slope
  - Last measured value
  - Variance of "a"
  - Correlation of result. Note: If "b" is “0” the correlation coefficient will be “0”
  - Numbers of tests in analyze



Functions can be activated by toolbar, by entering Functions pub up menu or the short key shown in pup up menu.

If you use the "chain mode" (chain must be selected in global setup and use of a valid chain name in your selected Type) two pages of results are presented. The first page is the statistics for the first test in the chain and the second page is for the remainder of the tests lumped together.

### First

Select first type data.

**Last**

Select last type data. If more than 2 tests in chain impedance channel is only from the last else approved and rejected data from all types lumped together except the first.

**Print**

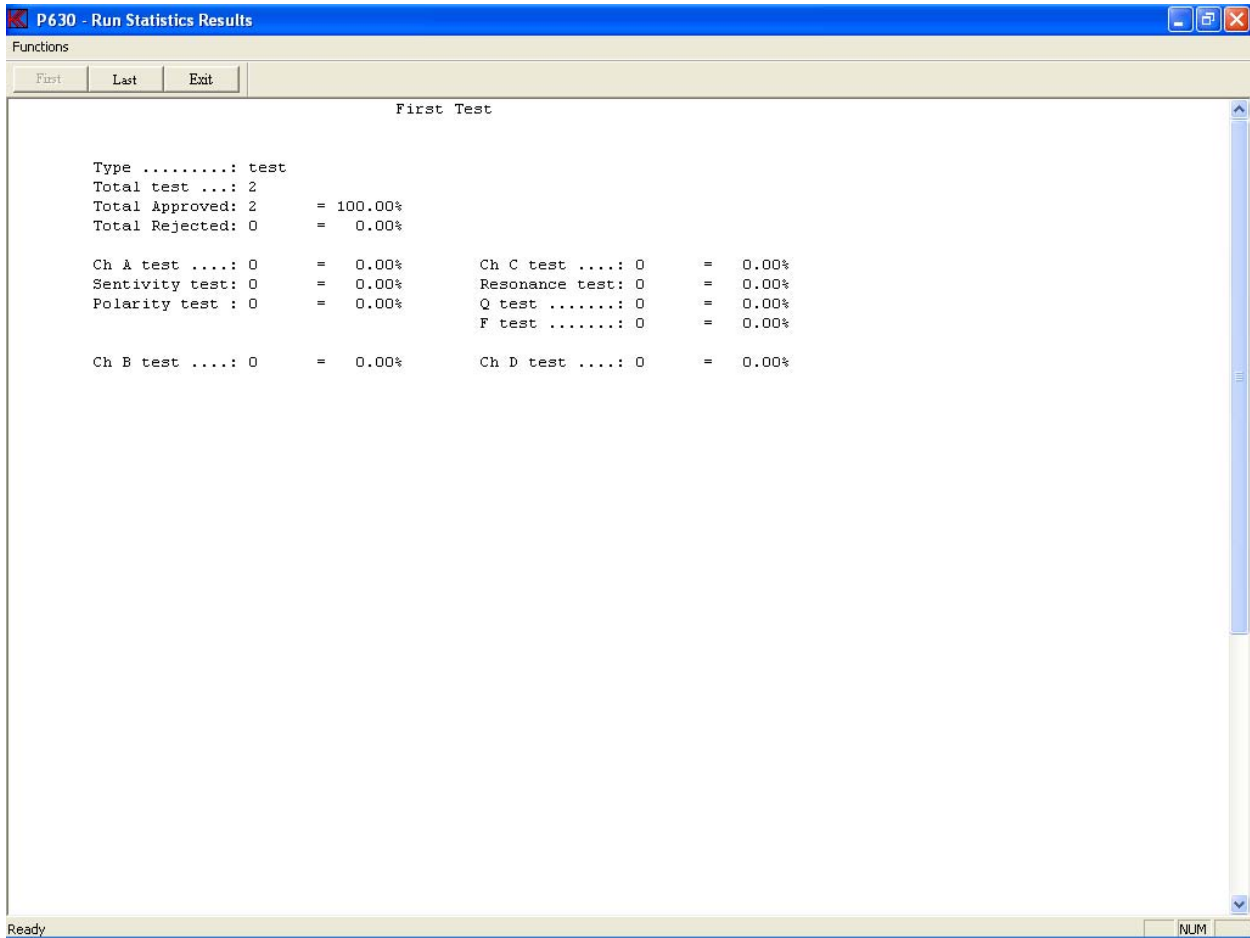
Print curves on selected printer.

**Print Setup**

Select printer and settings.

## Stat B - Results & Distribution

This menu shows the statistics and test results for the actual test type. If the user code is activated the statistics for the first 40 different user codes is displayed (optional).



### **Print**

Print curves on selected printer.

### **Print Setup**

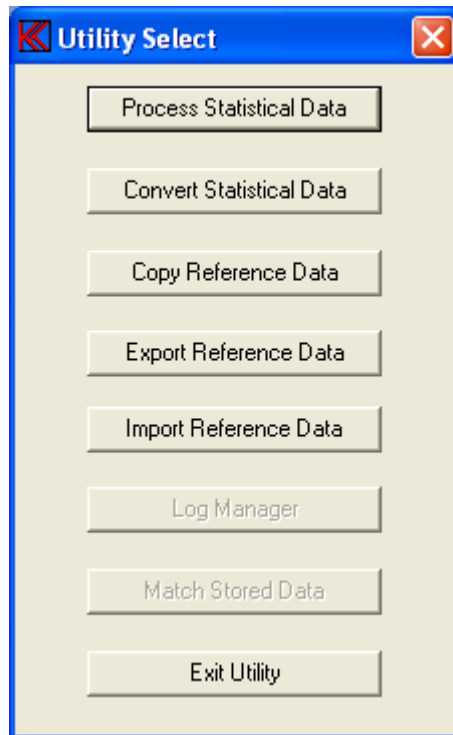
Select printer and settings.



## Utilities

For better to manipulate with the reference and measuring data a collection of utilities can be selected under the utility menu.

You can select as standard five different groups of utility functions.

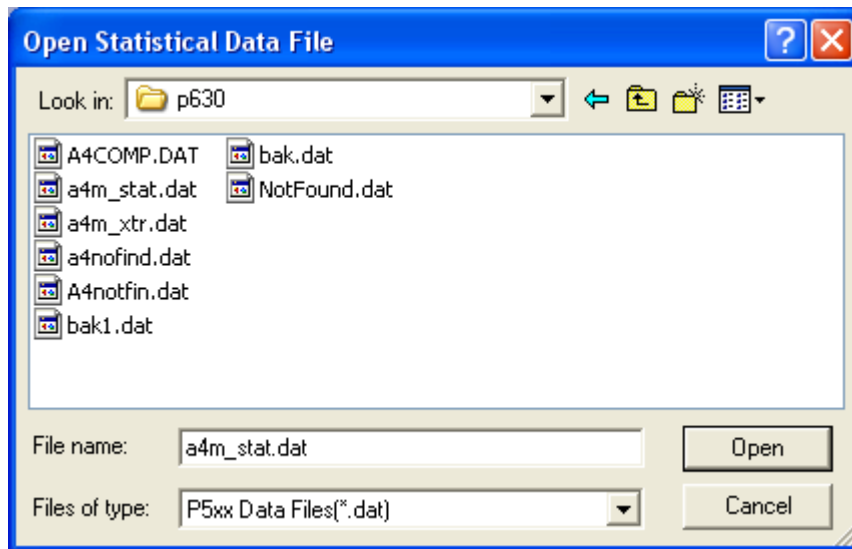


- A utility to process the stored data in the Statistical Data file, default A4M\_STAT.DAT. The file containing all measuring data, stored in run mode if "enabled" in the global setup.
- A utility to convert data stored a DAT file to plain ASCII as input for spreadsheets.
- A group of utilities to transfer setup and reference data to and from your P500 systems.
- A group of utilities to export setups and reference data.
- A group of utilities to import setups and reference data.

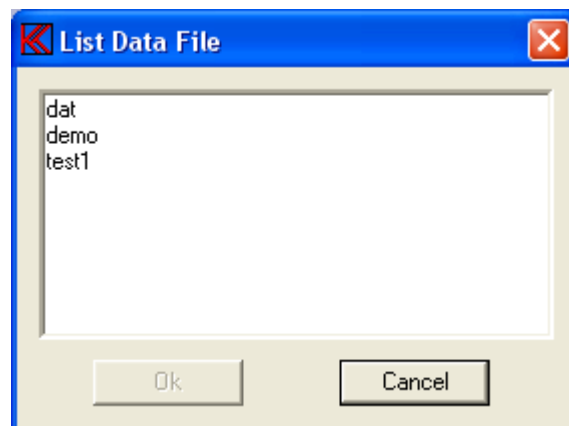


## Process Statistical Data Utility

When entering the Statistical Data Utility, the program asks you to select a Statistical Data file. Default A4M\_STAT.DAT.



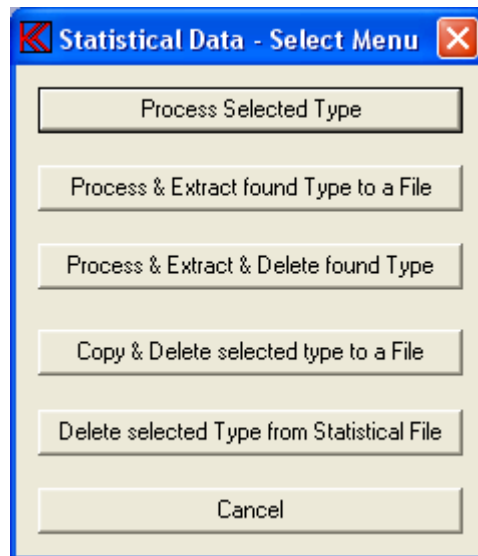
When a Data File of the type "DAT" is opened, a list of all different type names stored in the selected file is displayed. In this case only tree types is in the a4m\_stat.dat file.



Note: The program reads only the first 128 different setup types. It is a good idea to copy and then delete the DAT file from your production line PC to avoid a message "disk full" or to be sure that the file does not become too big to process.

After a proper selection of a valid Type you get the choices.





It is possible to manipulate with the stored data. The following options are possible:

**Process Selected Type**

Process the data without manipulating any of your source data in the Statistical Data file.

**Process & Extract found Type to a File**

Process and extract the found and accepted data to a file (A4M\_XTR.DAT is default).

**Process & Extract & Delete found Type**

Process and extract the data to a file and delete only the transferred data in the source file. Found but not accepted (missed) data will be left in the source file allowing later separate processing of missed data. Missed data is caused by mismatch in parameters as: number of channels, gain/scale, start / end frequency and number of test points.

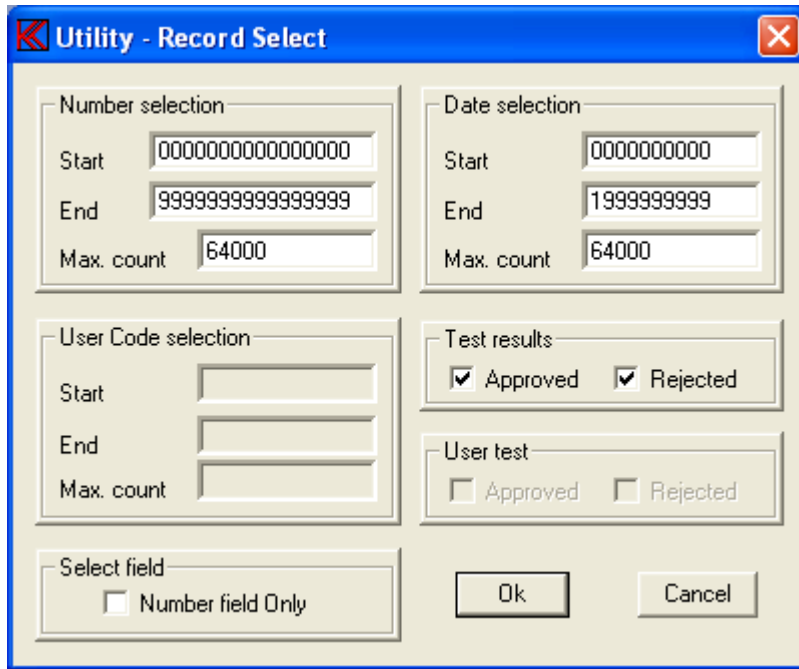
**Copy & Delete selected type to a File**

Copy and Delete selected type to a file. Copies all data of the selected type to a separate file and deletes it from the source file.

**Delete selected Type from Statistical File**

Delete the selected type from the selected Statistical Data file.

To process the data a selection of criteria's can be selected.



To select only a fraction of all stored data it is possible to select Number, Date, User Code (optional), Test results, User test (optional) and Select the field.

### **Number selection.**

If the serial numbers are present in the data file, a selection of numbers to process can be selected. A start number and an end number can be selected. The maximum number of counts, hits is 64000.

Note: if the data do not contain this information, as older format, the default is all, 64000.

### **Date selection.**

Start and end date can be selected within data can be processed and maximum of counts / hits. Date format is: MM, DD, YY, hh, mm.

Where MM is month, DD is date, YY is year, hh is hour and mm is minutes.

The maximum number of counts, hits is 64000.

### **Code selection (optional).**

A user start and end code can be selected for the processed data. The maximum number of counts, hits is 64000.

Note: if the data do not contain this information, as older format, the default is all, 64000.

### **Test results.**

It is possible to process the data by selecting the test results. Selection can be approved, rejected or all.

Note: if the data do not contain this information, as older format, the default is all.

### User test. (Optional)

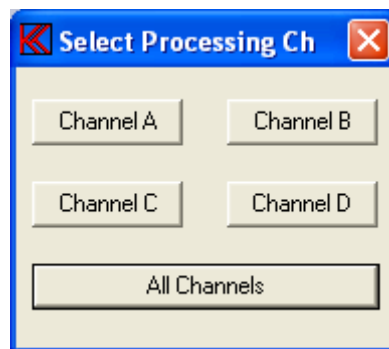
It is possible to process the data by selecting the user test results, results forced by operator. Selection can be approved, rejected or all.

Note: if the data do not contain this information, as older format, the default is all.

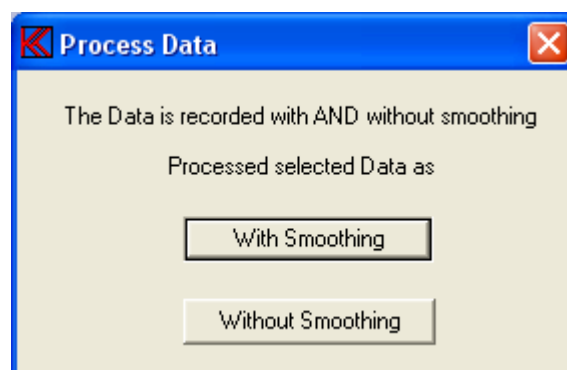
### Select field.

By default all data is processed this to process old format of the data files. However it is possible only to select new data format records containing the number selection field.

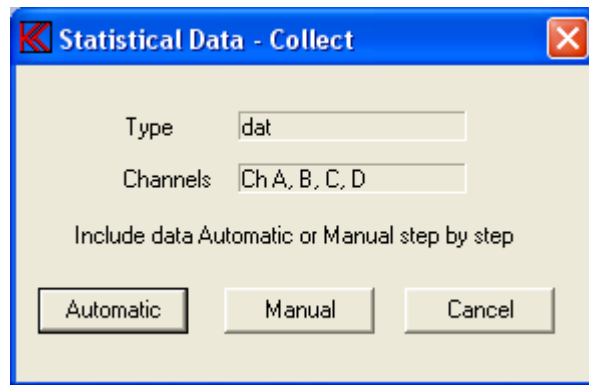
It is possible to select only a single channel if more than one channel is present. If all present channels have to be processed just select “All Channels”.



If you in the “Input channel setup” menu have chosen the data smoothing function for at least one of the active channels, you will be presented for the following screen picture, where you can select either to present the data as recorded with smoothing or as recorded non-smoothened. If no smoothing is selected the display will not appear.



If all stored data have to be processed by the criteria selected at “Record select” the automatic function must be selected. If you want to process the “good” or only the best or maybe only the “bad” data records select instead the manual mode. In manual mode the date code and serial number are displayed. If the data is stored in new format the actual test results for each measurement can be displayed in manual mode.



## Manual mode.

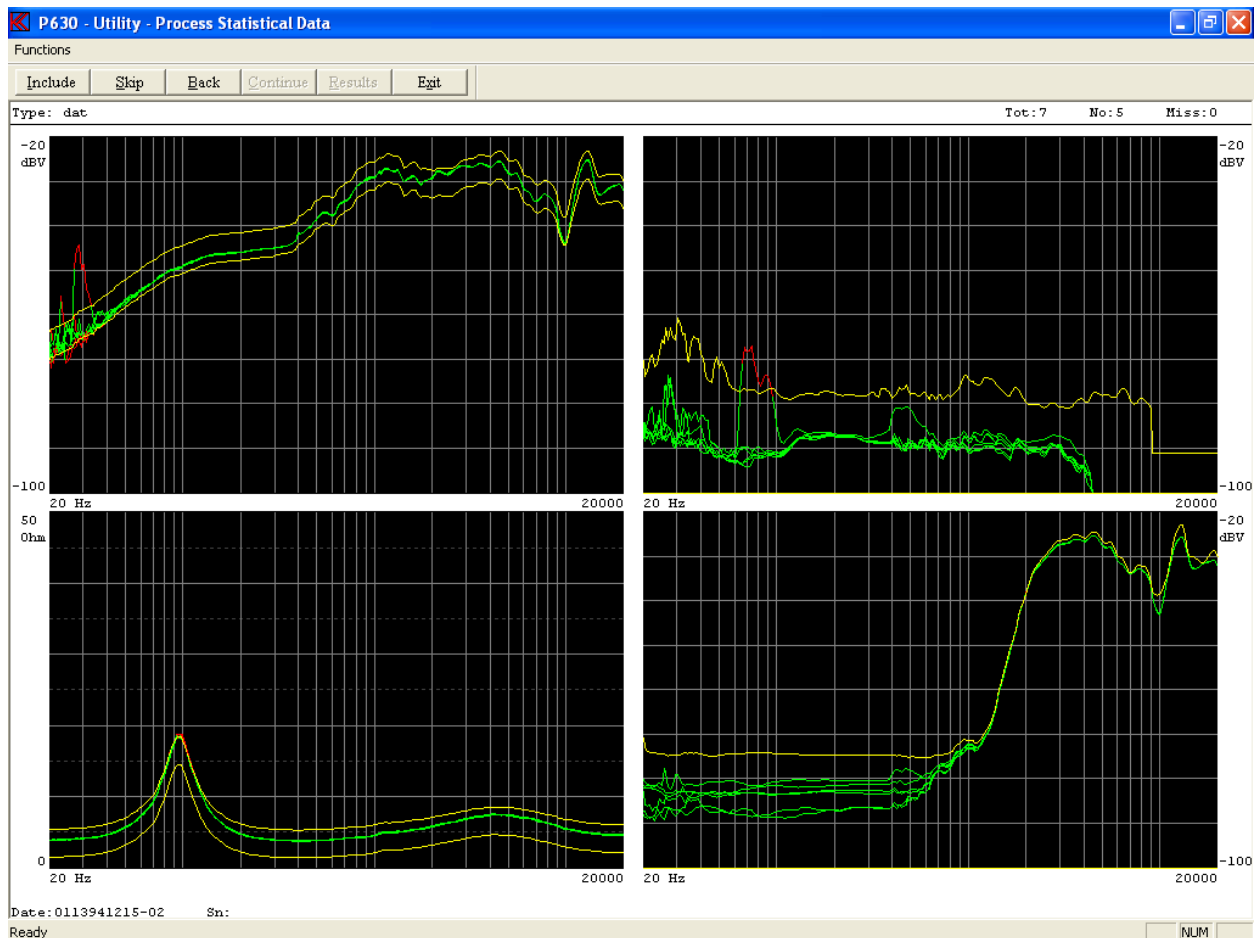
In the manual mode the actual record is displayed. By entering manual mode you can select to display the upper and lower limits together with the data or make displays without any limits. Then you are asked to accept the current data or skip the record.

In the bottom line a date code and a serial number are displayed. The date is the actual date code for the record. If the record is stored in an old format, the two last numbers is a sequential number if more than one record have the same date code, else the two last numbers is seconds. In this way no two records have the identical date code, this only for the old format.

The format is: month, date, year, hour, minute and seconds.

If the selected type number is present in the reference curve setup, the displayed data is color-coded "green" for approved and "red" for rejected. If the program cannot find the selected reference type all curves becomes "red".

If the selected data type you want to process is stored in your reference base with a valid upper and lower limit the following menu appears:



Functions can be activated by toolbar, by entering Functions pub up menu or the short key shown in pup up menu.

### **Include**

Include current measurement to statistical data.

### **Skip**

Skip current measurement and go to next record.

### **Back**

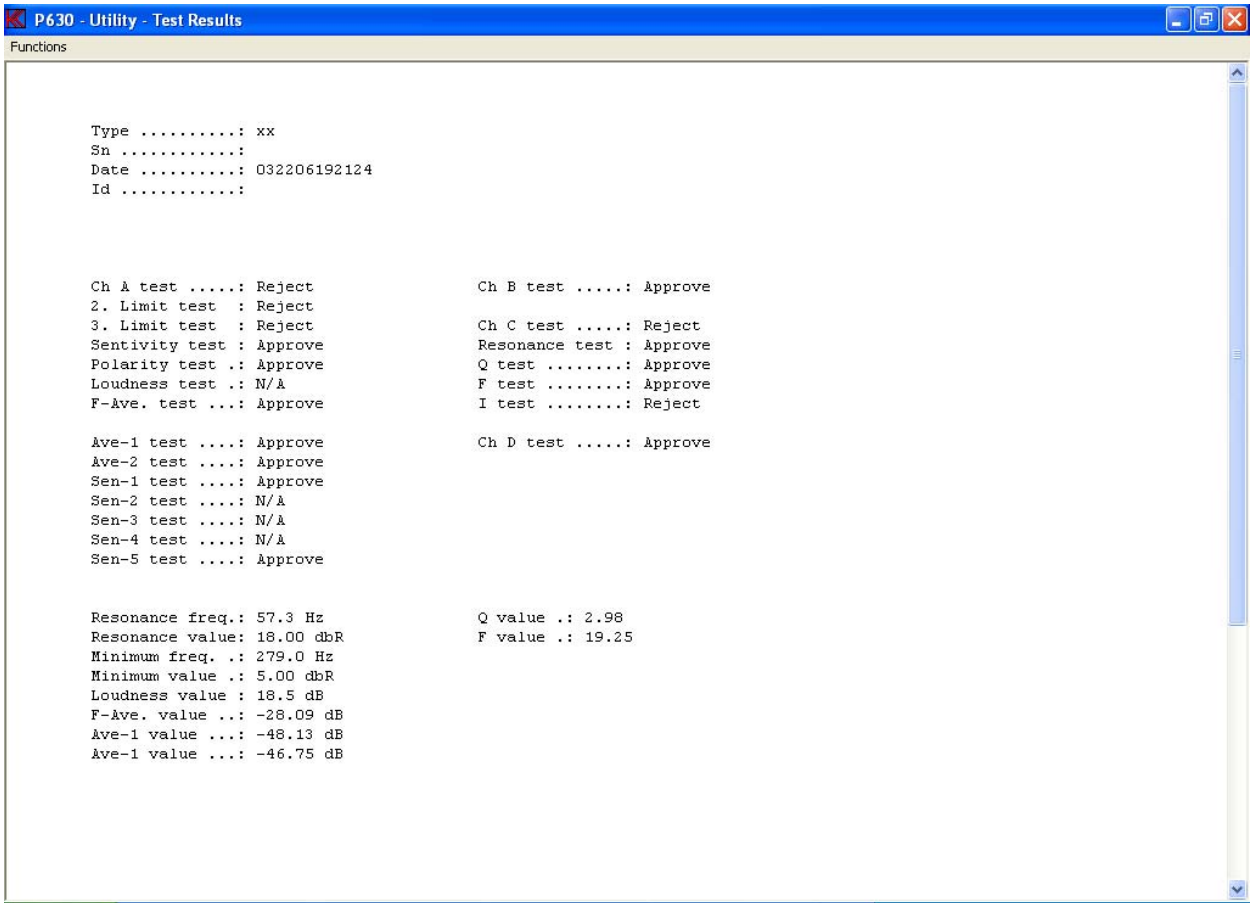
Step one record back. It is possible to step up 20 records back due to all 20 results as well as displays are stored temporally in a file.

### **Continue**

This command is only active when last record is found with selected type.  
Continue to process accepted data.

### **Results**

The actual test results can be displayed. This only if the data is stored in the new format.



## Print

Print curves on selected printer.

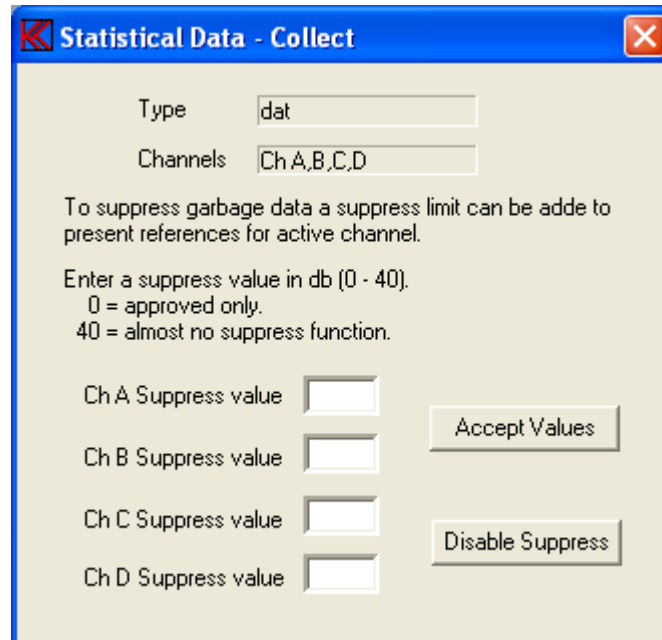
## Print Setup

Select printer and settings.

## Automatic mode.

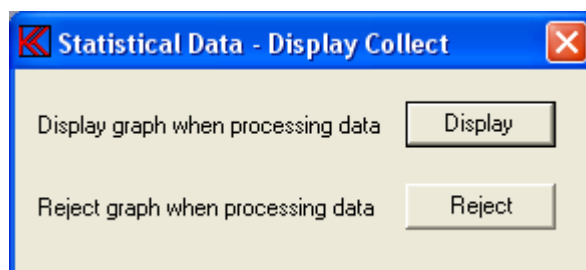
If “auto” mode is selected and a valid set of upper and lower limits are found a suppress function appears.

Note: if no valid limits are found this suppress function do not appear.



The screenshot shows a dialog box titled "Statistical Data - Collect". It has a blue title bar with a red close button. The main area is light beige. At the top, there are two input fields: "Type" with the value "dat" and "Channels" with the value "Ch A,B,C,D". Below these is a paragraph of text: "To suppress garbage data a suppress limit can be added to present references for active channel." followed by "Enter a suppress value in db (0 - 40).", "0 = approved only.", and "40 = almost no suppress function." There are four input fields for "Ch A Suppress value", "Ch B Suppress value", "Ch C Suppress value", and "Ch D Suppress value". To the right of these fields are two buttons: "Accept Values" and "Disable Suppress".

It is possible to suppress unwanted stored records. This works in the following way. The value you add as suppress value is added to your upper and lower limits to widen your present limits. This is a way to suppress wrong measurements from your data. If for example the speaker was disconnected during the test you collect totally erroneous data. To add for example 10 dB or more to your present limits, you can suppress this kind of errors but still include normal rejects to your processing of data.



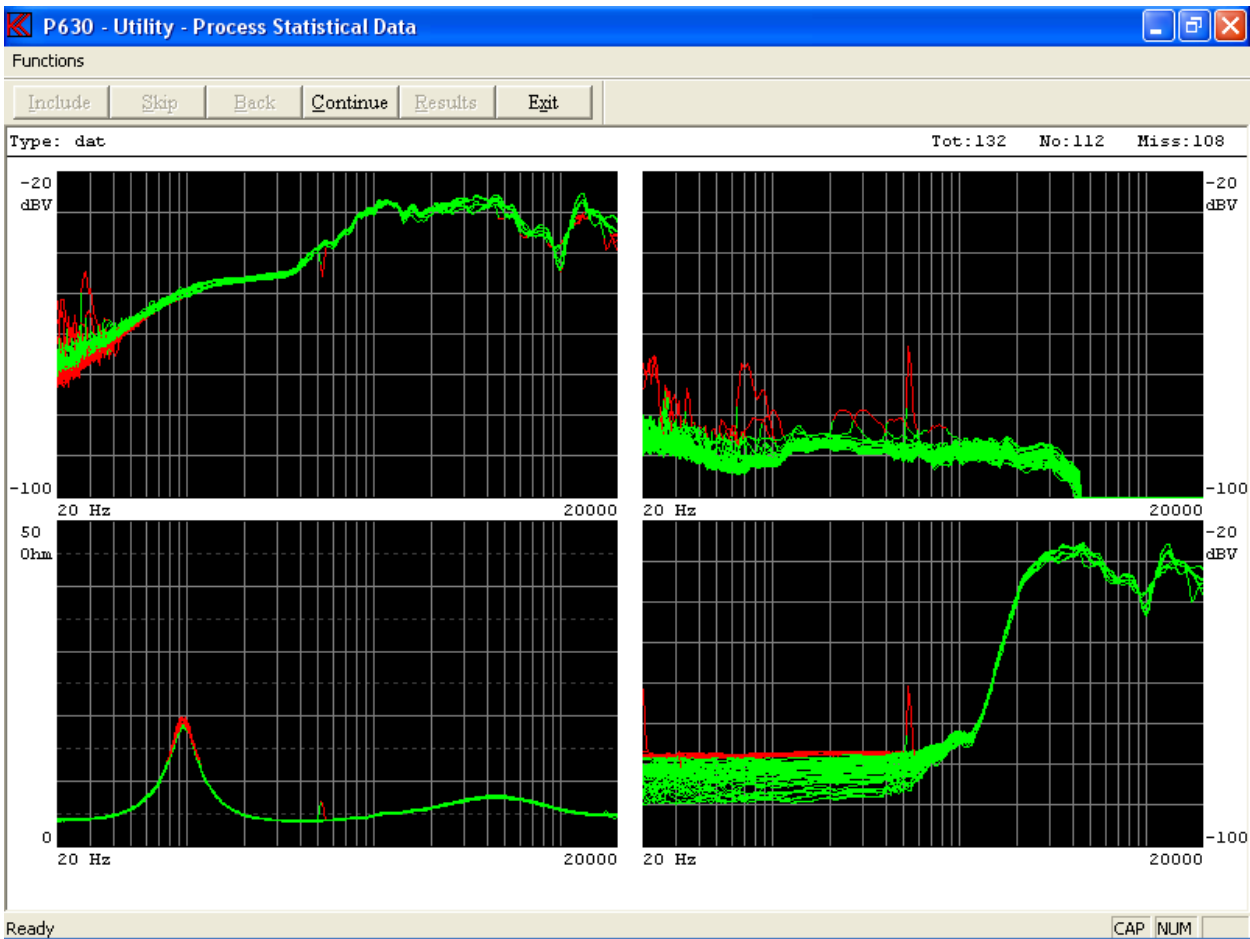
The screenshot shows a dialog box titled "Statistical Data - Display Collect". It has a blue title bar with a red close button. The main area is light beige. There are two rows of text with buttons. The first row says "Display graph when processing data" followed by a "Display" button. The second row says "Reject graph when processing data" followed by a "Reject" button.

It is possible to choose to by-pass the screen presentation for each data set and jump directly to the presentation of limits in the “STATISTICS” submenu. This is done in the “Display” or “Reject” submenu. This speeds up the process considerable if many data sets are present.

When all data records have been processed all accepted records are displayed at the same time. If a valid reference setup is found a proper color-coding is selected.

At the top of the display information about the total number of collected record is displayed. If for any reasons the structure of the first selected record is different from the rest a "miss" is

counted. The cause could be a change of frequency range, gain or active channel number. None of the "miss" records are processed.



Functions can be activated by toolbar, by entering Functions pop up menu or the short key shown in pop up menu.

### **Continue**

Continue to process displayed data.

### **Print**

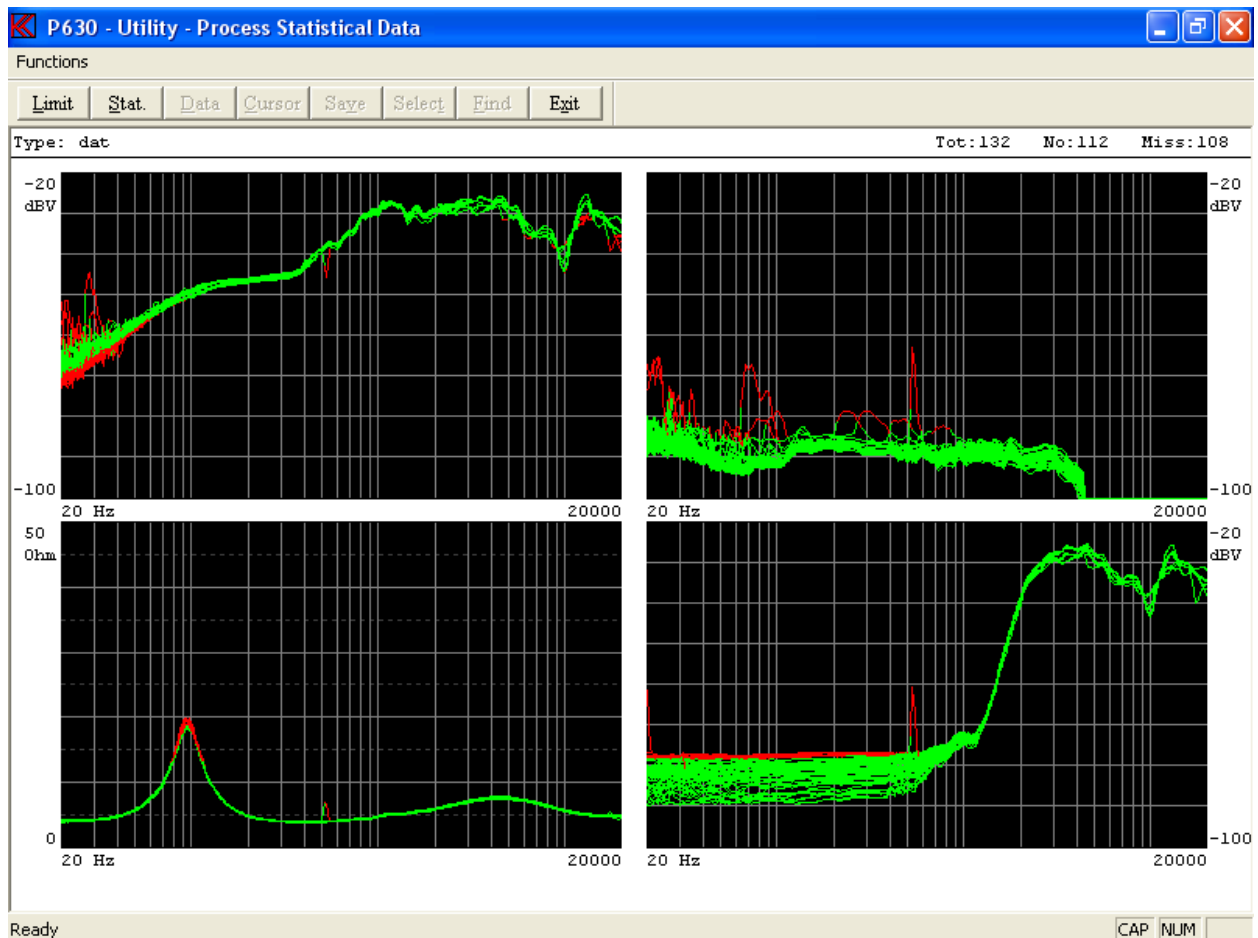
Print curves on selected printer.

### **Print Setup**

Select printer and settings.



## Continue



Functions can be activated by toolbar, by entering Functions pop up menu or the short key shown in pop up menu.

### Limit

Add limit to display.

### Stat

Enable Statistical menu Mode 1.

If the "Reject display" function has been selected the screen picture is bypassed and goes directly to the Statistical menu Mode 1.

The statistics function processes the already collected data called "Mode 1" and the presentation of the following curves:

- Yellow upper and lower reference curves if selected.
- Pink average of collected data.
- Blue maximum and minimum of collected data.
- Light blue + and - 3 times standard deviation of collected data.

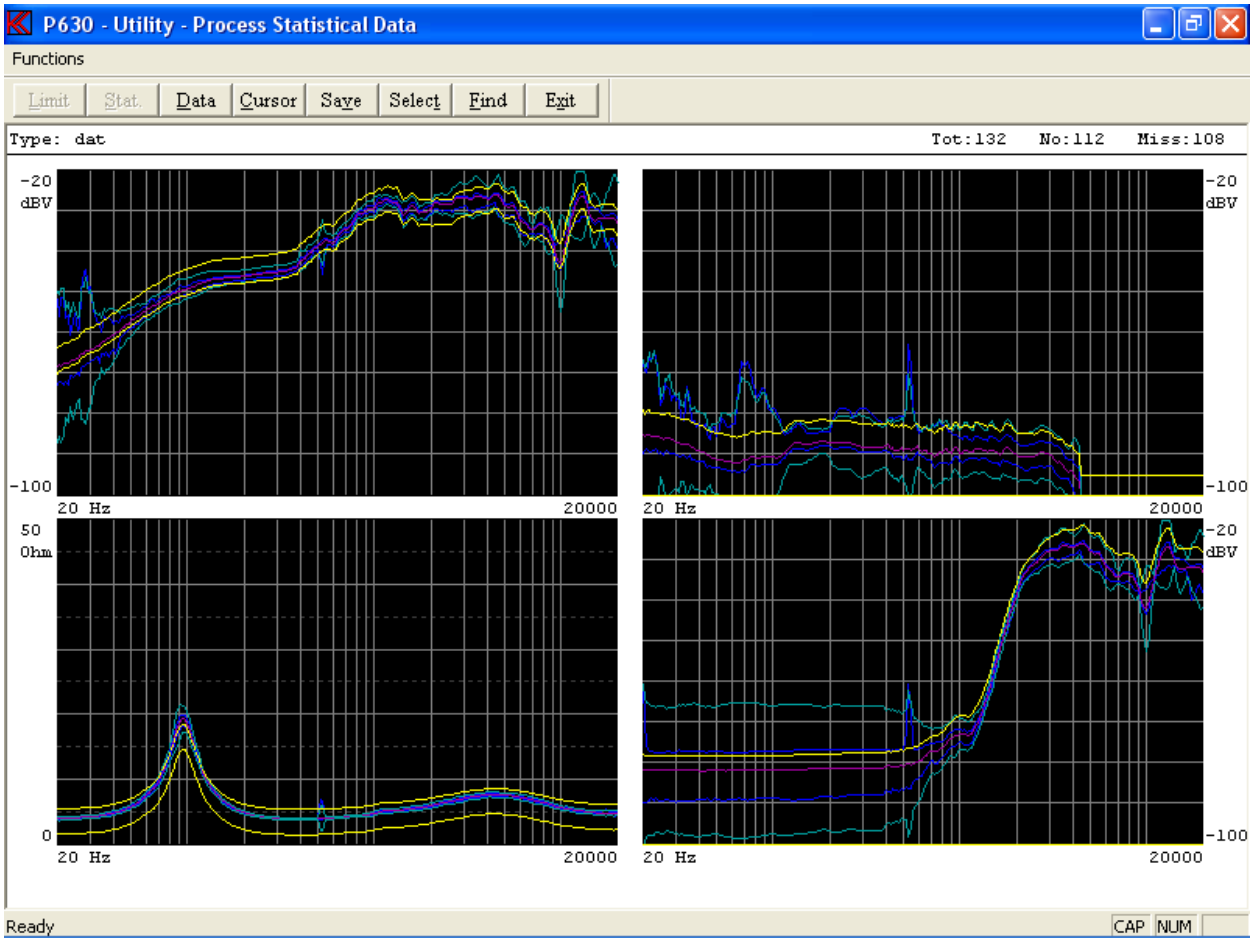
### Print

Print curves on selected printer.

### Print Setup

Select printer and settings.

## Statistical mode 1



Functions can be activated by toolbar, by entering Functions pub up menu or the short key shown in pup up menu.

### Data

Go back to previous menu.

### Cursor

Cursor function activates the cursor and enter the “mode 2” from which replacement between the different data and reference curves can be done.

### Save

The function is a sub menu. The save function allows to store the processed data to selected reference curves or as a totally new type.

### Select

The select is a sub menu. It is possible to select the curves to display on screen as listed in this sub menu.

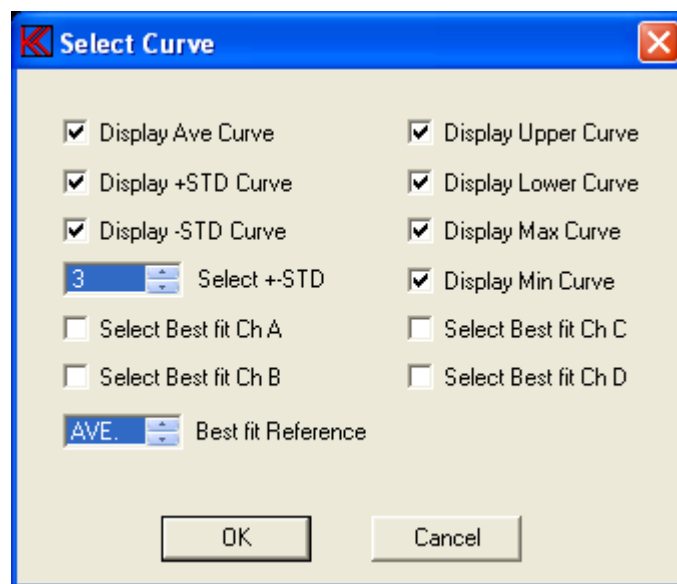
## Find

With this function the user can “find” the best match of a data set to the “average” of the included data set or a “Best fit reference”. A “Best fit reference” must be saved in the “EDIT” menu before processing the data with the statistics utility function. This is done like the saving of a “Reference”, “Compensation” or “Master” curve in the “SAVE” submenu. A status will accordingly be shown in the “SET UP OF PARAMETER” screen picture for the Type. The “average” or “best fit” selection criteria are set up in the “MODE 1” submenu “SELECT”. The user can select the average for channel A, B, C or D or any combination of these, or for the best-fit reference.

## Submenus:

### Select

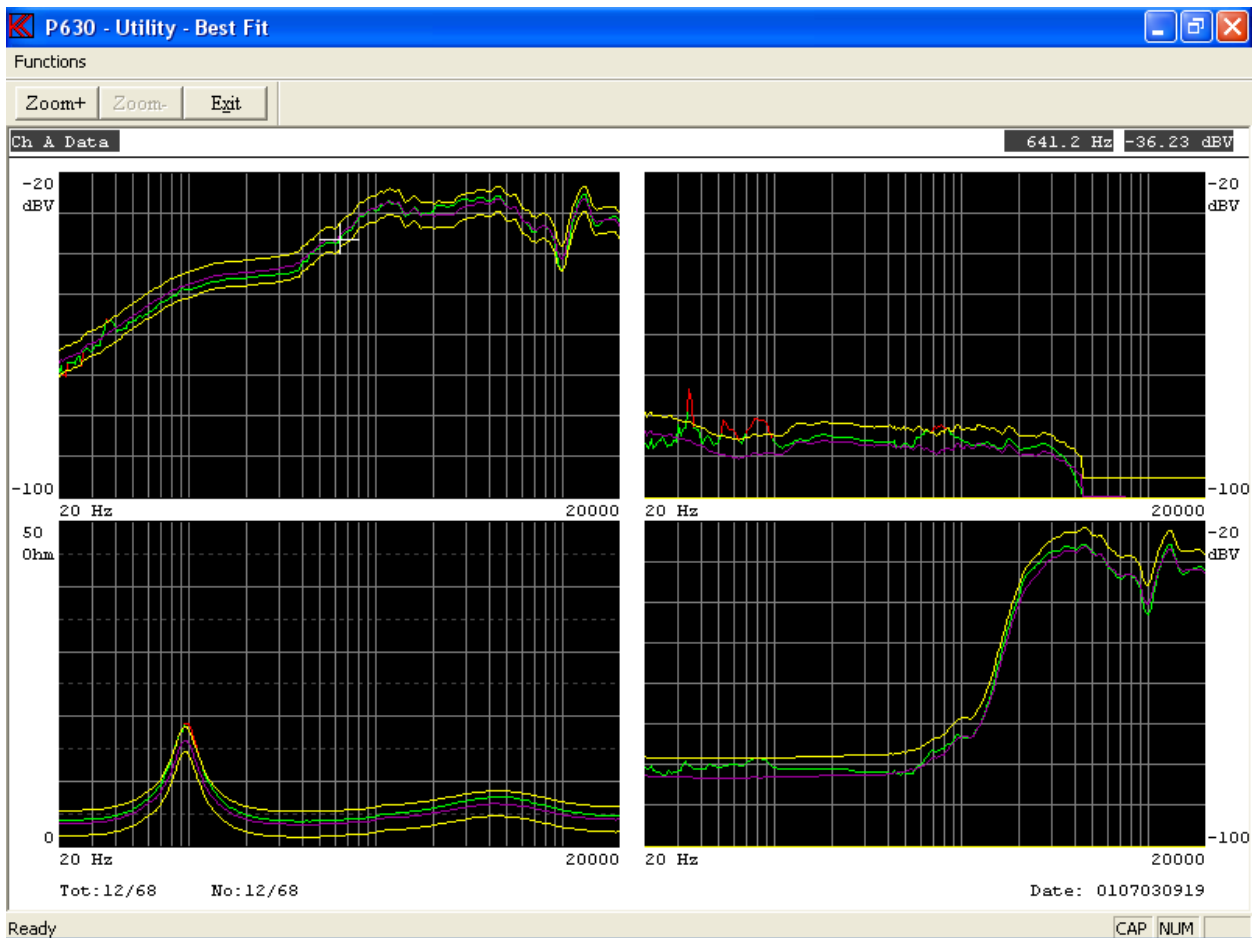
In this sub menu it is possible to select the curves to display in "Mode 1" and "Mode 2". This function is made for better to make a screen dump to a printer or disk for documentation purposes.



## Find

The find function select the records that match best to the average or the best file reference curve selected in “select curve” menu. Note a least one best-fit channel must be selected as above channel A.

In this example record 12 out of total 68 or record out of 68 processed records was found. The date code of the unit is 0107030919



Functions can be activated by toolbar, by entering Functions pop up menu or the short key shown in pop up menu.

**Fast**

Fast Cursor is 10 times faster than normal.

**Normal**

Disable the cursor.

**Zoom In**

Enlarge display at selected channel. Key “Page Up” has same function.

**Zoom Out**

View all channels. Key “Page Down” has same function

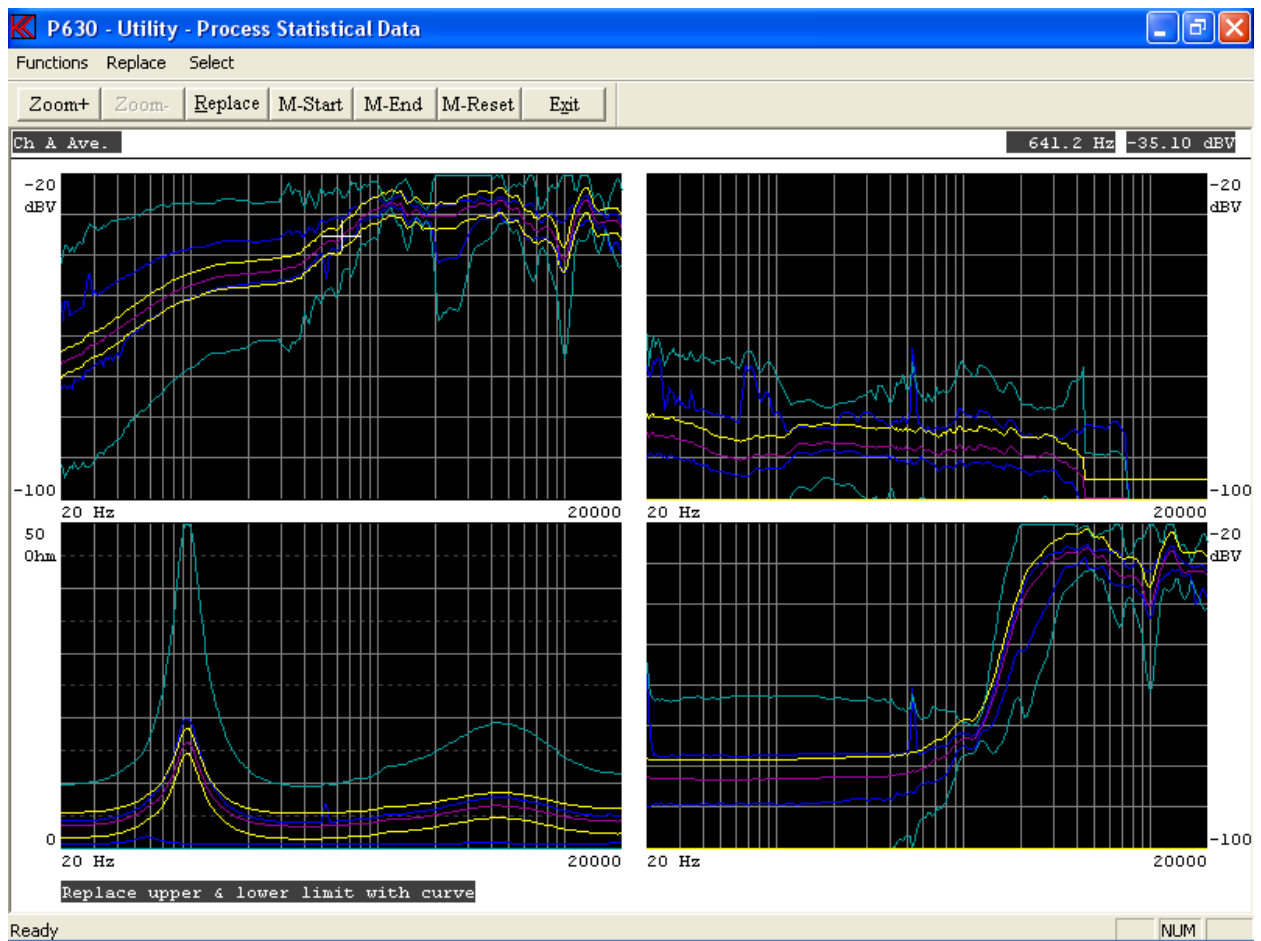
**Print**

Print curves on selected printer.

**Print Setup**

Select printer and settings.

## Statistical mode 2



Functions can be activated by toolbar, by entering Functions pop up menu or the short key shown in pop up menu.

### Fast

Fast Cursor is 10 times faster than normal.

### Normal

Disable the cursor.

### Zoom In

Enlarge display at selected channel. Key "Page Up" has same function.

### Zoom Out

View all channels. Key "Page Down" has same function

### Replace

Replace selected limit/curve with listed data.

### M-Start

Set start marker for part replacement.

**M-End**

Set end maker for part replacement.

If start and end maker are present and you make use of the “Replacement” the replacement is only performed between the markers.

**M-Reset**

Reset markers

**Print**

Print curves on selected printer.

**Print Setup**

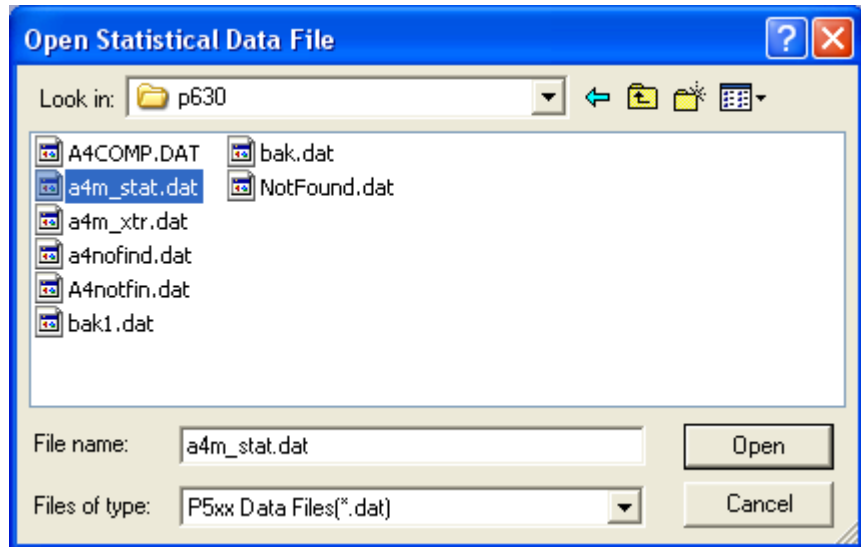
Select printer and settings.

Note:

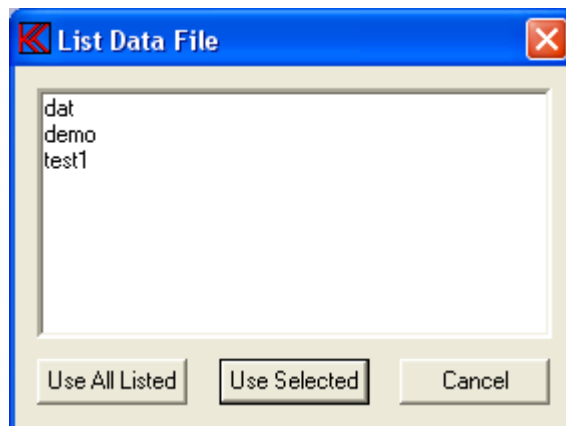
If the scale of the display is changed from the standard setup and you want to make use of a different scale setup, you have to change the display scale before you store the data in the A4M\_STAT.DAT file. It is not possible to change the scale later on. The presentation is made exactly as it was recorded.

## Convert Statistical Data

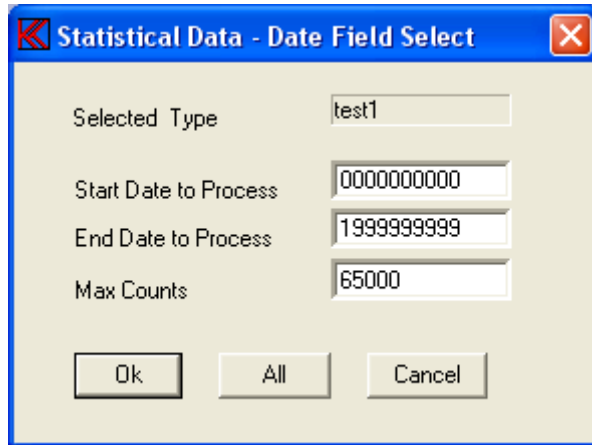
This function converts data types stored a DAT file, default file name is A4M\_STAT.DAT, to plain ASCII.



When selected file is opened a list of stored “Types” appears. A selection of a single data “Type” can be selected or all listed data types listed on the screen by the “Use All Listed” function.

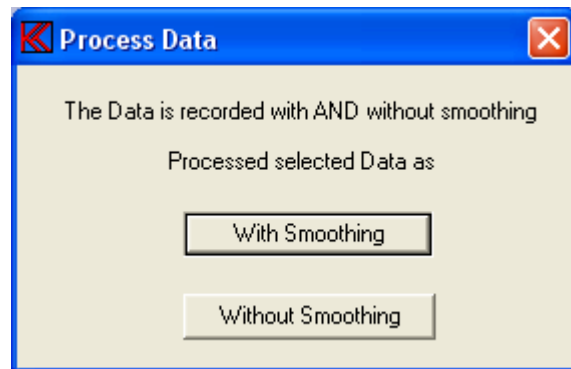


After to have selected types to convert a Data Field Select menu appears. Here it is possible to select a part of selected type by entering start and end date.

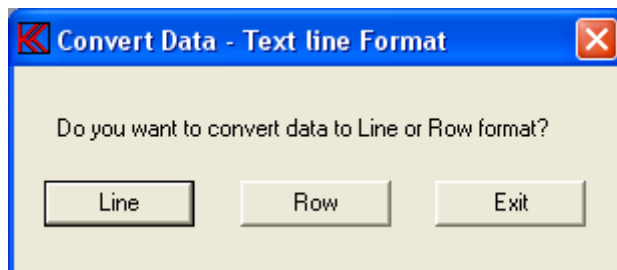


If a type, which has been recorded with smoothing, is selected, you are prompted to select the data to be converted as recorded with smoothing or as the raw non-smoothed data.

If, however, you select all types to be converted, and there among these exist types with smoothed data, all types will be converted just as recorded (with or without the smoothing function).

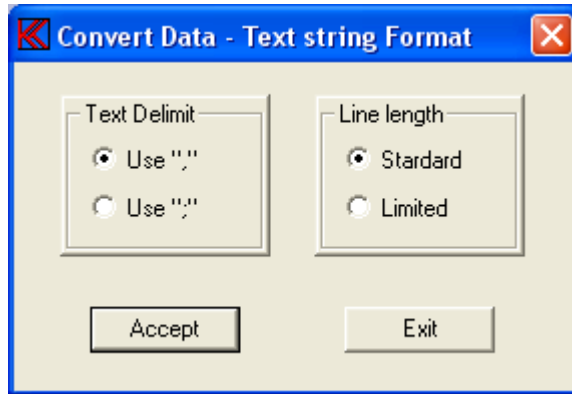


Furthermore it is possible to select “line” or “row” format. The line format is standard. All records are converted as lines in a text file. If the row format is selected all records are stored as rows. However, using row format the date and time codes are lost in the transfer.



In text files, used for third party programs, (as spreadsheet) a delimiter has to be used as “,” or “;”. Finally a problem of too long strings can cause problems in some programs. To solve such problems a selection of the maximum string length can be made.





Line Length Standard:

In line mode:

None of the strings are broken down into minor parts. A single string length for a reference curve can be up to 1775 characters long.

In row mode:

The number of rows is maximal 250. Number of lines are  $8 + \text{channels} * (\text{points} + 3)$ .

Line Length Limited:

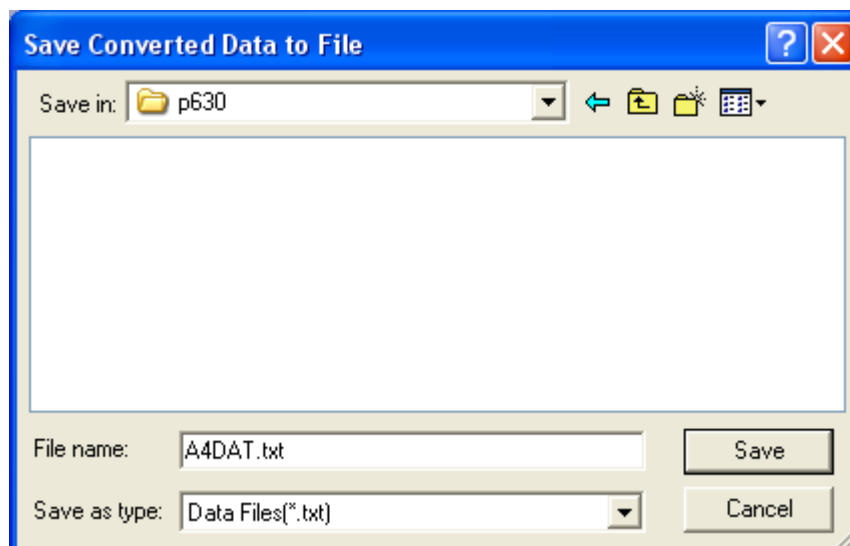
In line mode:

The maximum string length is 1/2 of length used as in the standard mode.

In row mode:

Number of row is maximal 125. Number of lines are  $8 + \text{channels} * (\text{points} + 3)$ .

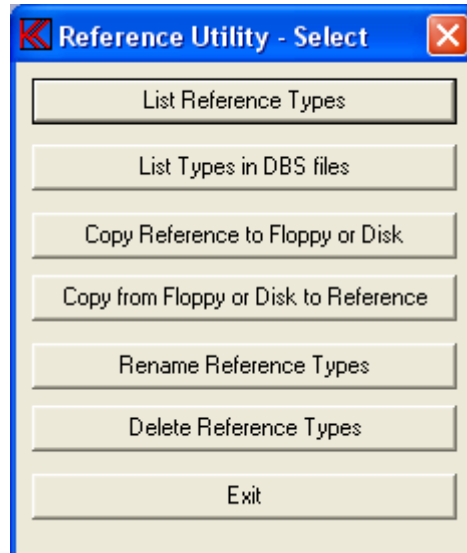
After all these selections have been made the conversion takes place you have to save the converted file.





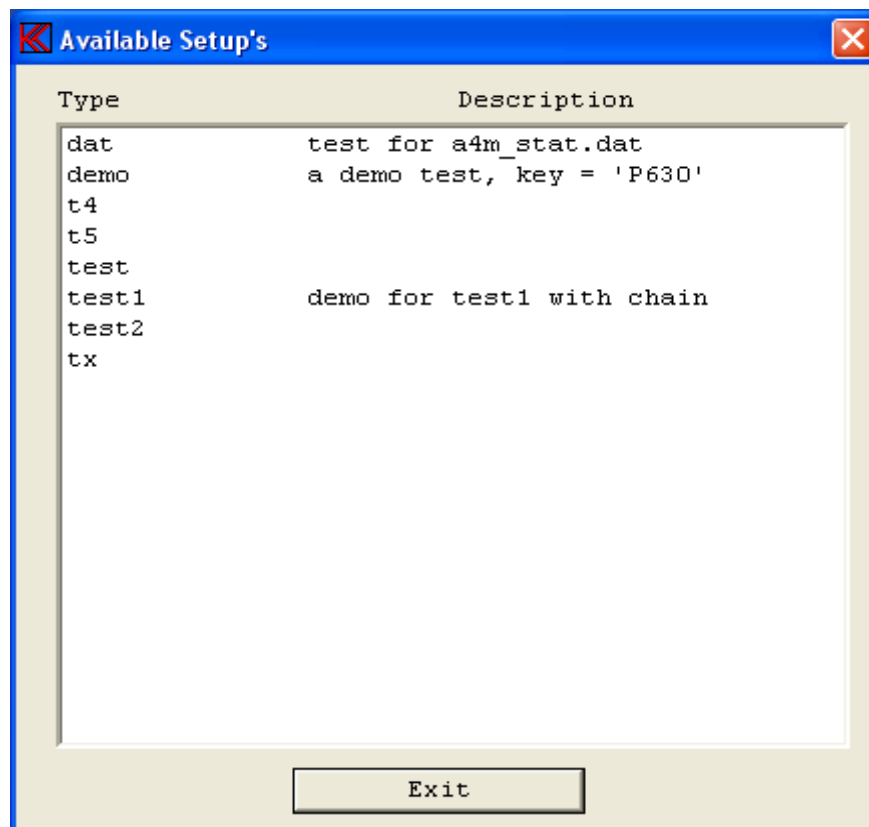
## Copy Reference Data

This group of utilities contains the most functions needed to copy single record(s) existing in the P600 main reference database to or from a floppy or another disk. The files, which you are copying, have the extension DBS for setup files, DBC for reference curve file, DBA for Frequency average setup and DBN for sensitivity average setup.



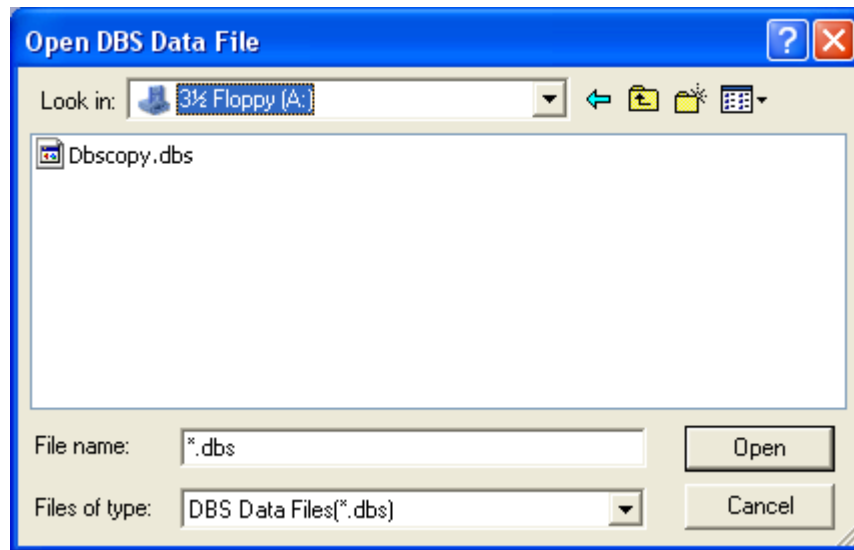
## List Reference Types

This function lists all types existing in the reference setup database. This is the same list you are presented with when entering the run or change setup mode.

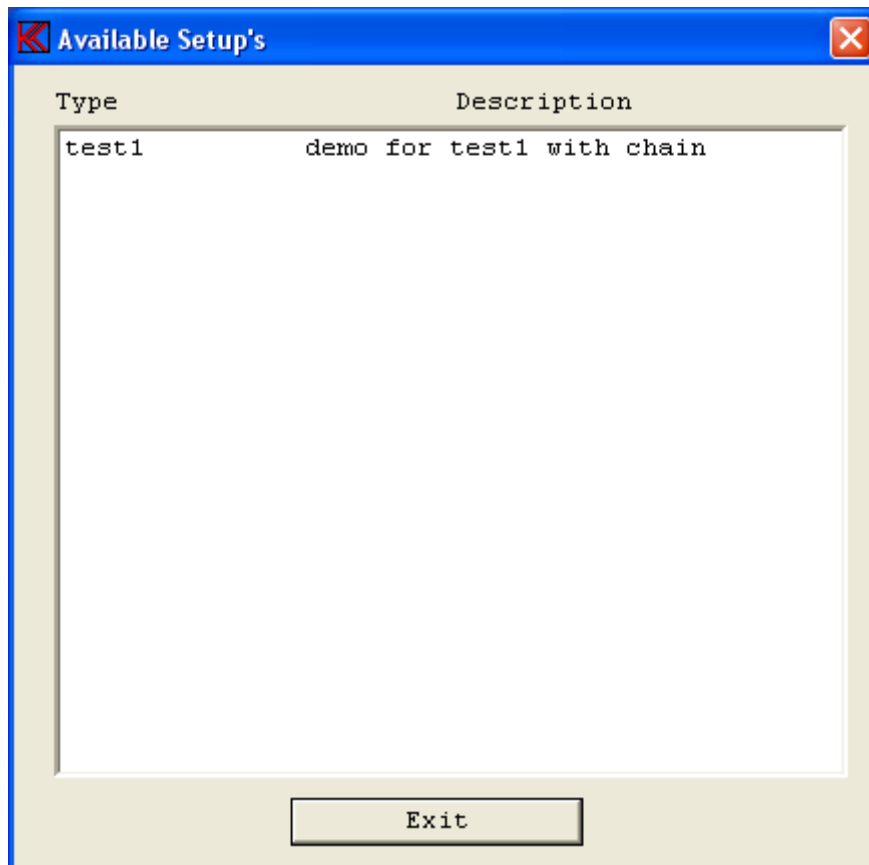


## List Types in DBS files

It is possible to copy a single or a group of files to the DBS file by using “wildcat” characters. To make a list of types containing a particular DBS file use this function.

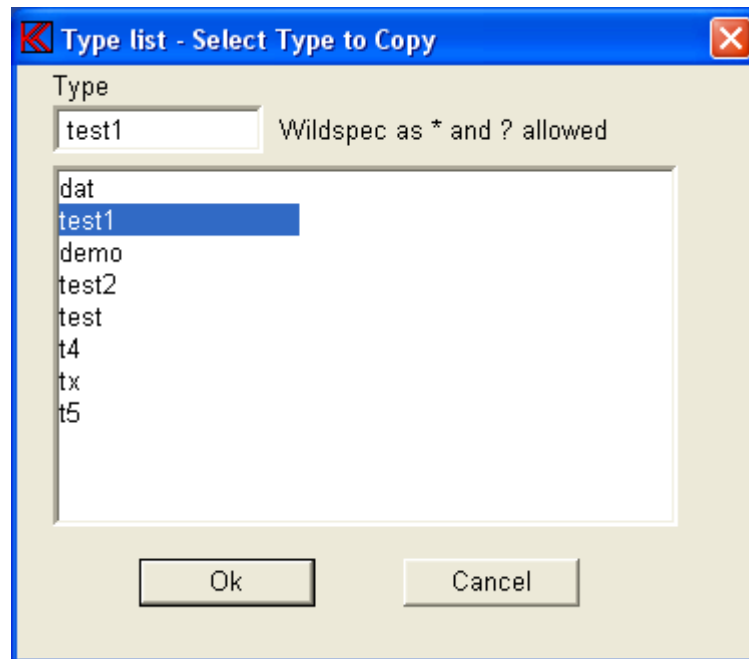


To list types in DBS file select disk, path and file name. Here a list contains of the file “Dbscopy.dbs” with only one type “test”.

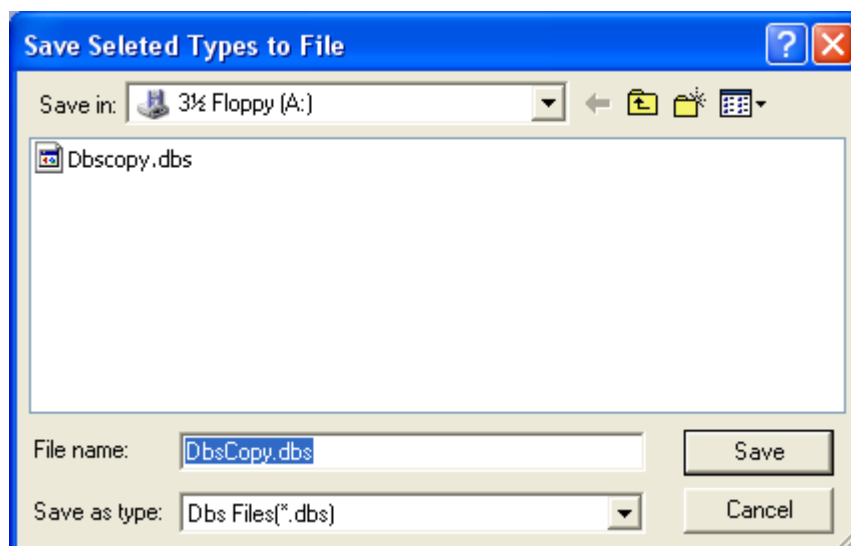


## Copy Reference to Floppy or Disk

To copy a reference type or types to floppy use this function. With this function a proper reference type name must be entered. “Wildcat” characters such as “\*” and “?” are allowed. An asterisk (\*) has the same function as in DOS. An asterisk means all characters, if places in the beginning or at the end of a string. The question mark(s) means character(s) in a particular place in a string.



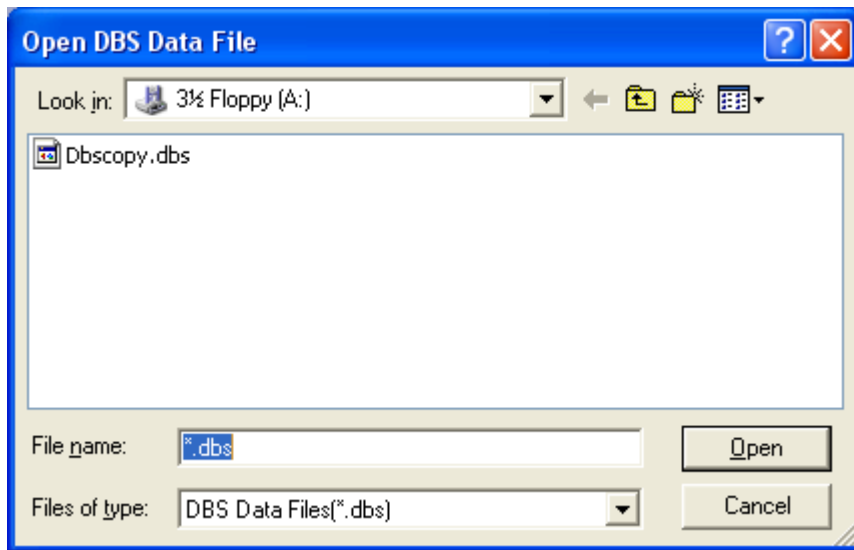
Here the type “test1” is selected to copy to a DBS file. DBS file name and destination must be defined.



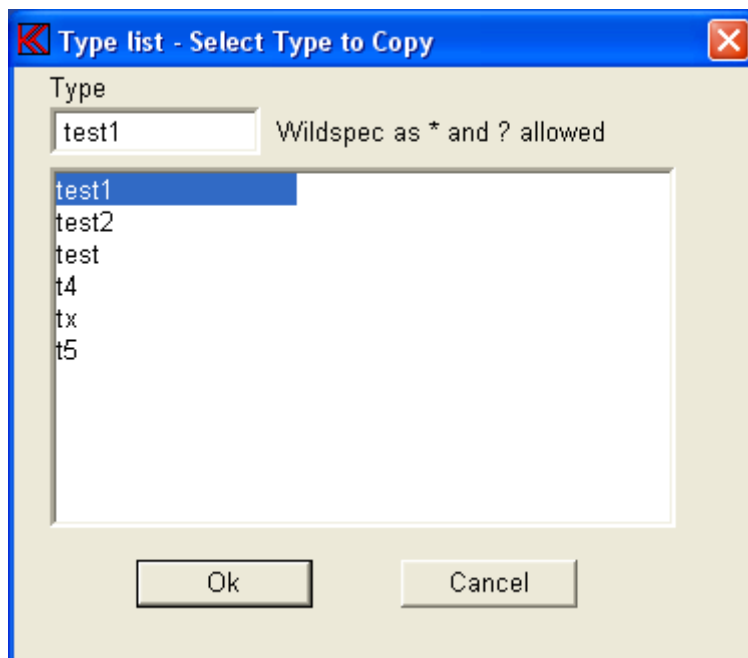
## Copy from Floppy or Disk to Reference

To copy a reference type, stored in a DBS format, to the main reference structure, use this function. The actual type name or names in the particular DBS file have to be specified. “Wildcat” characters as “\*” and “?” are allowed. An asterisk (\*) has the same function as in

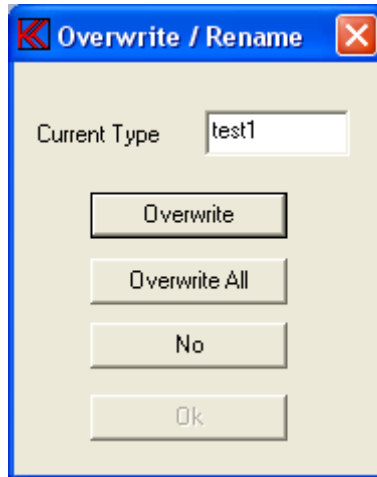
DOS. An asterisk means all characters if places in the beginning or at the end of a string. The question mark means a character in a particular place in the string. After valid password is entered you have to select the DBS filename from you have to copy reference data from.



Here the file “Dbscopy.dbs” is selected to copy from.



The file contains only one type with name “test1”.

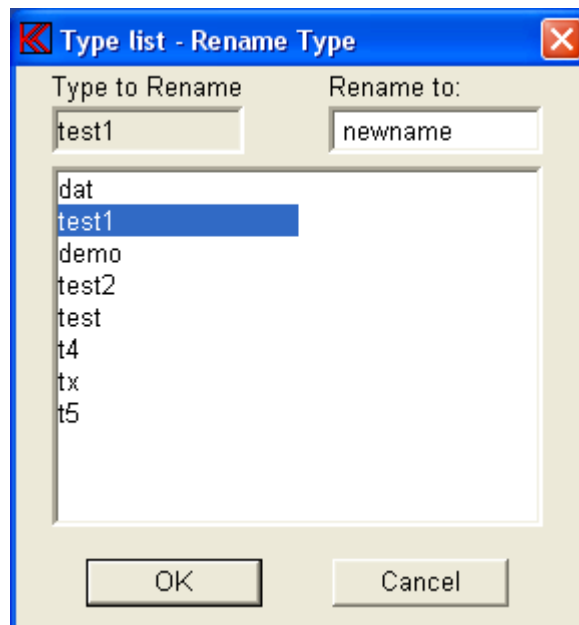


If the type name you want to copy to main reference structure already exist the system ask you to overwrite this type in the main reference or to exit the menu.

### Rename Reference Types

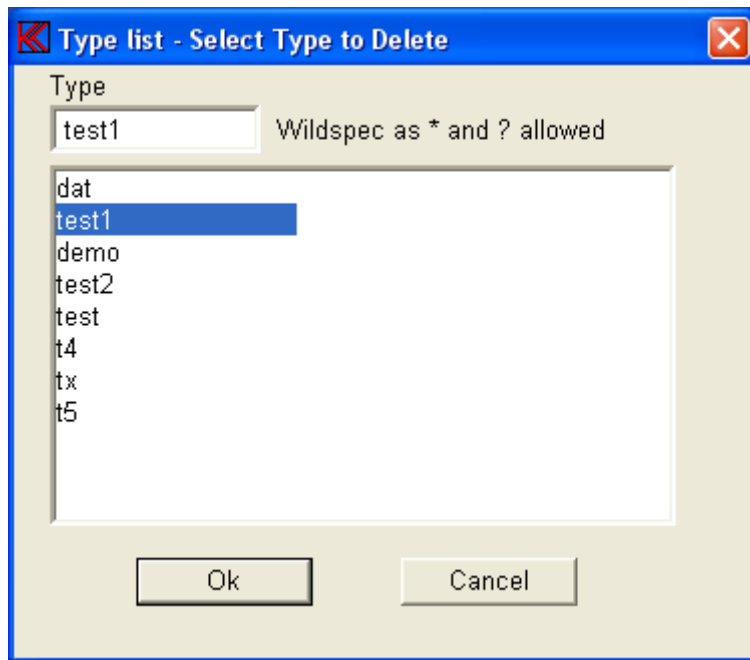
This function renames a type name in the reference database.

In this example the type “test1” will be renamed to type “newname”.



### Delete Reference Types

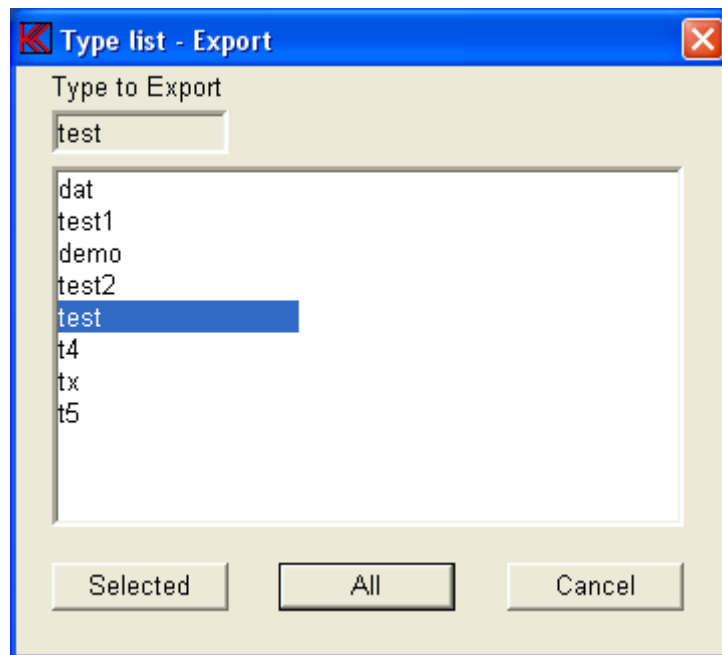
To delete a single reference type or several types use this function. Enter the name of type you want to delete. “Wildcat” characters as “\*” and “?” are allowed. An asterisk has the same function as in DOS: All characters are marked if places in the beginning or at the end of a string. The question mark indicates a character in a particular place in string. Final you have to confirm the operation or quit.





## Export Reference Data

This function takes the reference setup and converts both the setup parameters and the reference curve data to a TXT file. First a list of available type name appears on the screen.



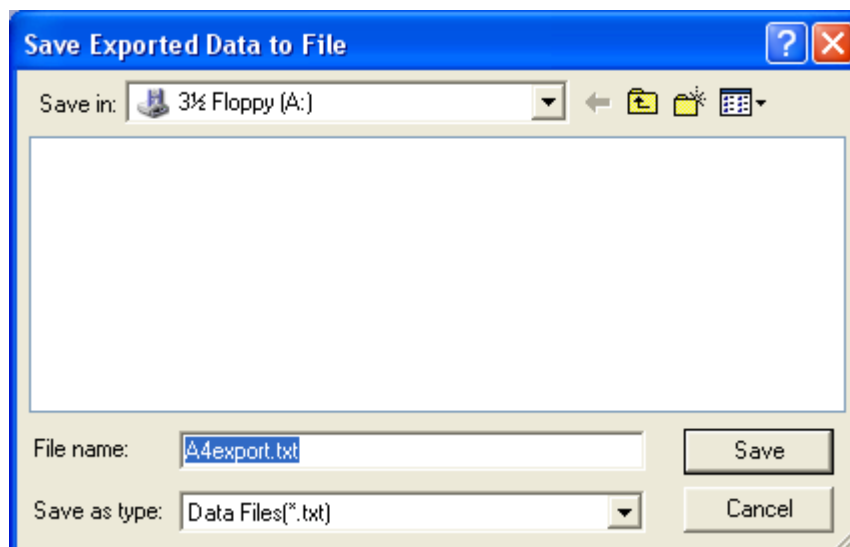
### Selected

Select only one reference Type to be converted. Type must be in gray field “Type to Export”. Click twice on name to select.

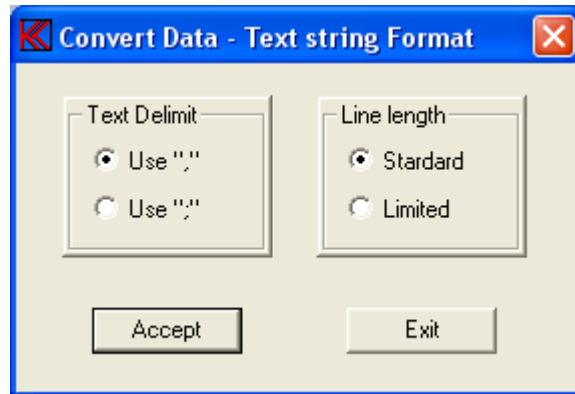
### All

Select all reference types listed on the display to be converted.

When the desired action has been chosen a proper path for the output text file have to be selected.



In text files used for third party programs (as spreadsheet) a delimiter has to separate the data. Too long strings can cause problems in some programs. To solve such problems a selection of the maximum string length can be made.



### **Line length Standard**

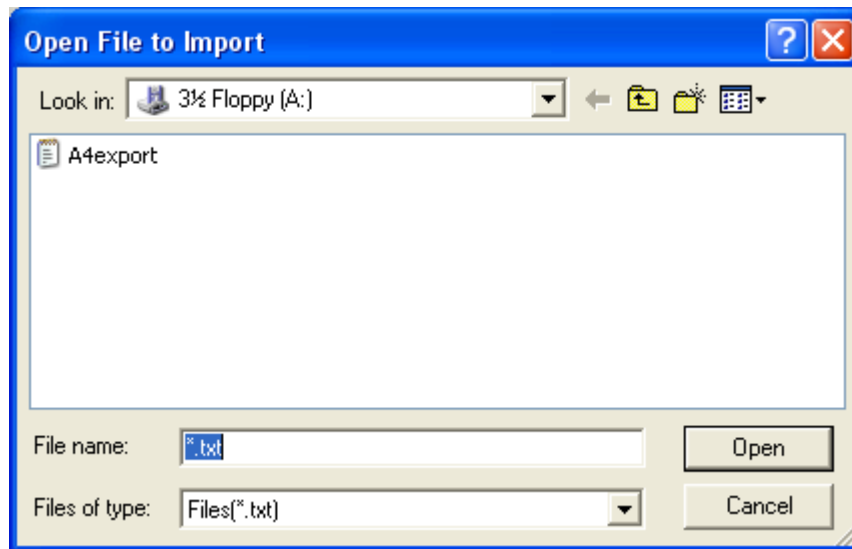
None of the strings are broken down into minor parts. A single string length for a reference curve can be up to 1775 characters long.

### **Line Length Limited**

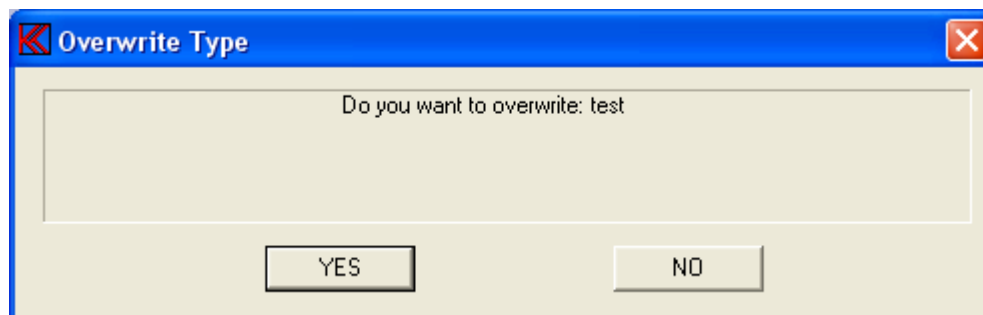
The maximum string length is 1/2 of the length used in the standard mode.

## Import Reference Data

This function imports a setup from a text file format as generated by “export reference data” to TXT format. If changes in the file have to be made or lines have been added it is the user's responsibility to check that the changes does not cause the system to hang or terminate. However, if changes are done properly, with valid numbers and line format, it should work fine. First the input file name has to be specified. Normally the input file name is the output file as exported - A4EXPORT.TXT.



If the imported file contains an already present type name for reference setup, the system asks to overwrite or not.



In case of a new type name, but not all parameters are specified, a question of filling in the remainder of the parameters by default values or not is asked by the system.

## Log Utility

This function record all changes made in the setup or in the references to a file named A4\_LOG.TXT stored in a (predefined) subdirectory "LOG" located where your P630.exe program are saved

The file contains time and date for the changes, the technician password and which parameters that have changed. The changes made in reference curves are only stored as how many points that has been changed in the actual curve. However, if changes are made to any reference curves, backs up of all setup and limits databases with its index files are stored in the LOG subdirectory.

*Note only backup of setup and reference curves are made when changes are made in the curves.*

Note: These set of files are growing each time any changes are made. To avoid the files get to big, the disk full problem, or the base get to big and data can not be stored any longer you must check the size of the files.

Move the files and delete the old set when the files get to big.

Following is an example of the file A4\_LOG.TXT:

```
Date: 060697161912
Global changes made by: p500
Chain function changed          from: OFF
                                to: ON , delay: OFF , break: OFF
*****
Date: 060697162214
Type: test
Changes made by: p500
Channel A changed              from: -20.0 dB
                                to: 0.0 dB
Channel A Upper limit changed  in: 250 points
Channel A Lower limit changed  in: 250 points
Channel B changed              from: -20.0 dB
                                to: 0.0 dB
Multiplex B changed           from: 12
                                to: 11
Channel B Upper limit changed  in: 221 points
Channel B Lower limit changed  in: 250 points
Channel C Upper limit changed  in: 250 points
Channel C Lower limit changed  in: 250 points
Channel D changed              from: -20.0 dB
                                to: 0.0 dB
Multiplex D changed           from: 13
                                to: 11
Channel D Upper limit changed  in: 250 points
Channel D Lower limit changed  in: 250 points
Filter CH B changed           from: TRK-BP harmonic 1, Bw 1.00, Display
Absolute
                                to: TRK-HP, harmonic 5, Bw 35.00, Display
Absolute
Filter CH D changed           from: OFF
```

```

to: FIX-HP, freq. 2000 Hz, Display Absolute
Backup setup made in LOG path as:060697162214
*****

Date: 060697165031
Global changes made by: p500
Display by approve changed from: ON
to: OFF
Display by reject changed from: ON
to: OFF
*****

Date: 060697165104
Global changes made by: p500
Chain function changed from: ON, delay: OFF , break: OFF
to: OFF
*****

Date: 060697165811
Type: test1
Changes made by: p500
Current Type Created
*****

```

As example above a backup are made in the log directory with the type name “060697162214”.

## Restore

To restore this setup and transfer it to the working database of setups do following:

Enter “Global Setup” and select as “Reference Path” your Log path.

Example: “c:\p630\log”

Now it is possible to get a list of saved backup types saved in the log database.

It is possible to enter the “Setup” and read the type you want to examine or go direct to the “Utility” and copy the setup to a temporary place as copy reference to a floppy or export the selected setup.

To restore enter “Utility” and save reference to floppy.

Then enter your “Global Setup” and select as “Reference Path” your working directory.

Now by the temporary setup can be restored by copying the setup to reference from a dbs file or by an import.

Note you need to rename the type name to the correct type. In this example, rename “060697162214” to “test”.

## Clean up

To clean up saved backup types in the log database changes your “Reference Path” to your Log Path as described above.

Now it is possible by entering the “Setup” to delete a single setup or by entering the “Utility” – “Copy Reference Date” – “Delete Reference Type” to delete one or servile types.

The A4\_log.txt file need to be edit too. This can be done with a simple text editor.

## **Delete Log**

It is possible to make a main clean up by simply delete the “Log” directory.

If so all log data will disappear.

Next time the P630 program is called the program simply generate an empty skeleton of the log database.

# **Appendix A**

**Keyboard layout**

**"Edit Mode"**





Following commands are allowed in "Edit Mode":

←, →, ↑, ↓, 0, Page Up, Page Down, +, 4, 6, 8, 9, 3, 5, C, S, T, P, R, G, W, CTL:←, →, Page Down, End, Home

C,S,T,R,G are submenus:

C, Curve Convert menu.  
S, Scale Window menu.  
T, Tolerance Curve menu.  
R, Resonance Test menu.  
G, Display Gain menu.  
W, Polarity Window menu.

P is utility functions:

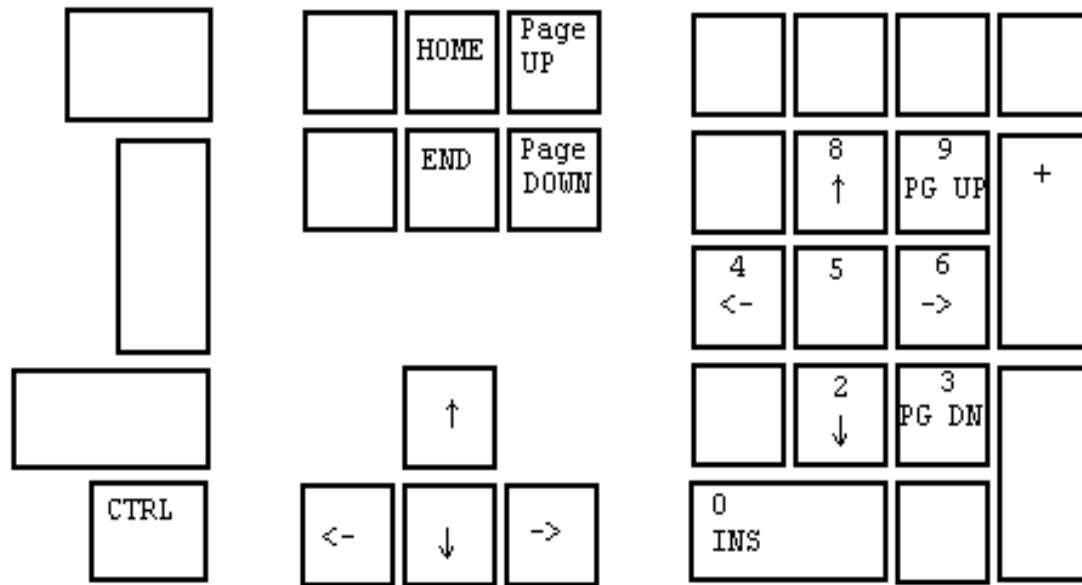
P, Set power on output at cursor selected frequency.

←, →, ↑, ↓, 0, PgU, PgD, + are cursor, select and display functions:

←, Move cursor left.  
→, Move cursor right.  
↑, Select next curve, up.  
↓, Select next curve, down.  
0, Enable/disable fast cursor.  
Page Up, Enlarge selected channel, Page Up.  
Page Down, View all channels, Page Down.  
+, Select next channel as active channel.

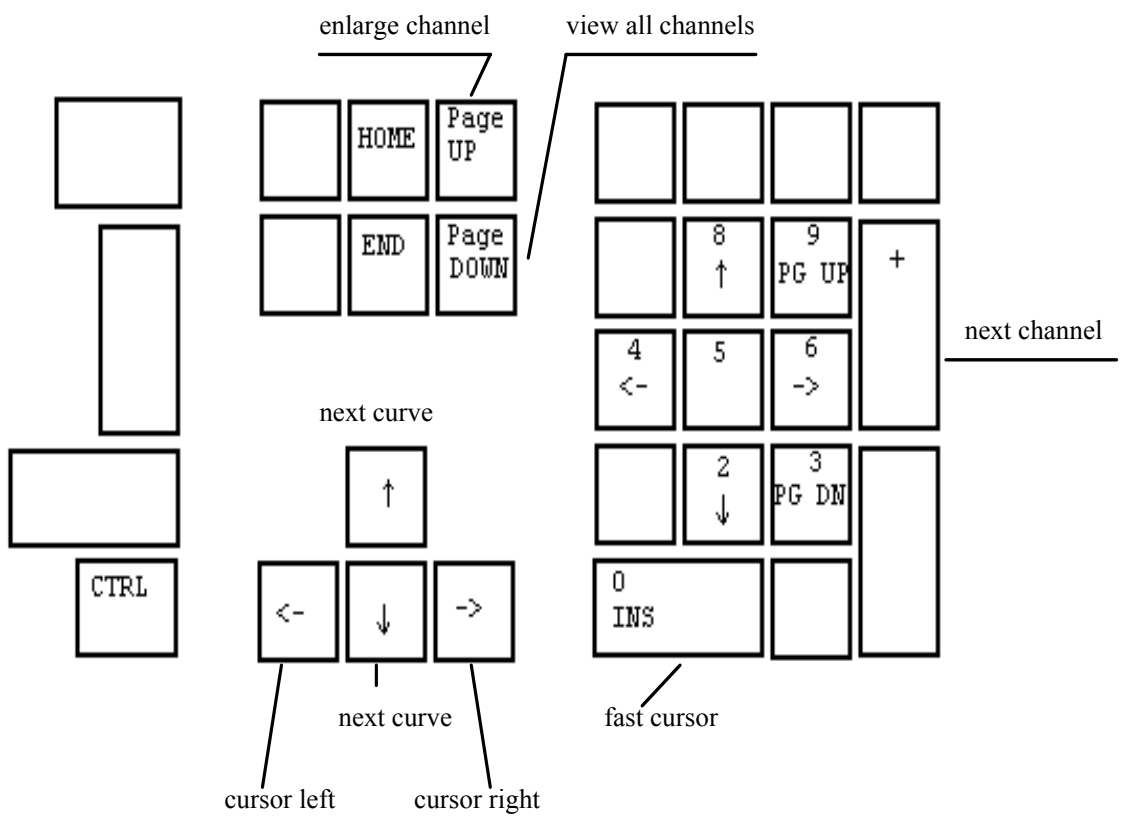
4,6,8,2,9,3,5, CTL(←, →, Page Down, End, Home) are write curve and pixel functions.

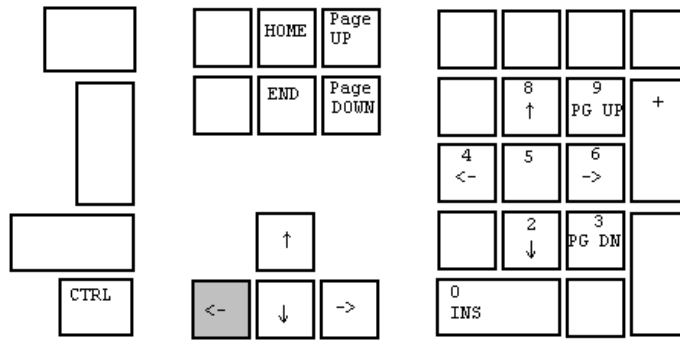
4, Write pixel's to left.  
6, Write pixel's to right.  
8, Write pixel's up.  
2, Write pixel's down.  
9, Move & write whole curve pixel's up.  
3, Move & write whole curve pixel's down.  
5, Write a straight line between two points.  
CTL ←, Write curve left, keep envelope.  
CTL →, Write curve right, keep envelope.  
CTL Page Down, Set lower limit to zero on selected channel.  
CTL End, Reset selected channel.  
CTL Home, Set limits to half scale. 40 dB down.



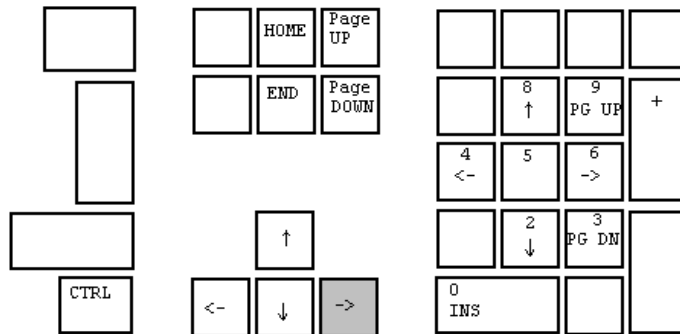
Common edit and write keyboard layout

## Cursor, Select & Display Functions

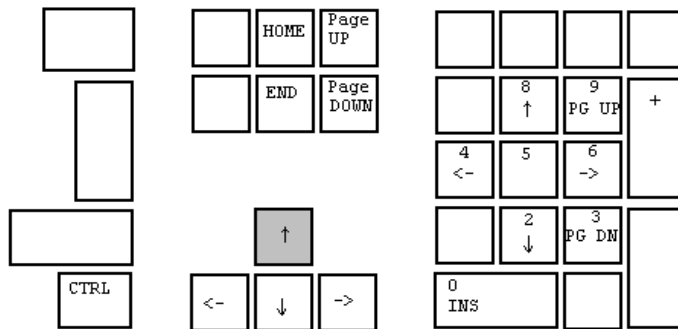




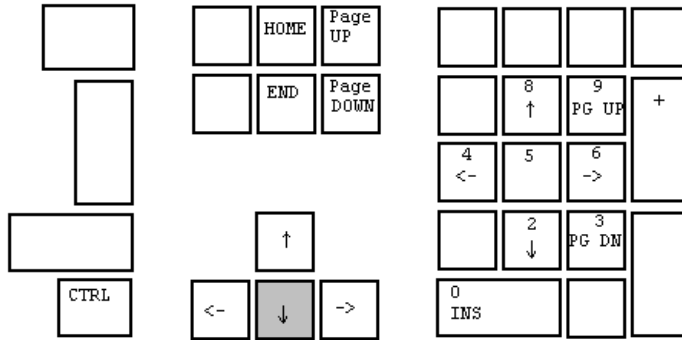
Move cursor left



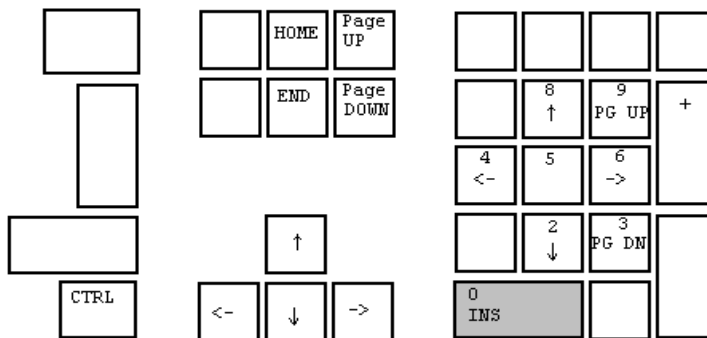
Move cursor right



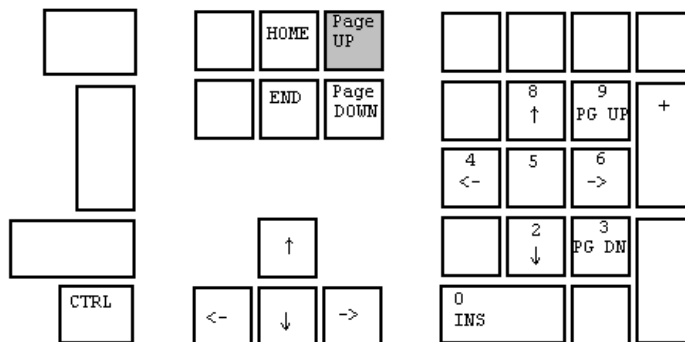
Select next curve, step up



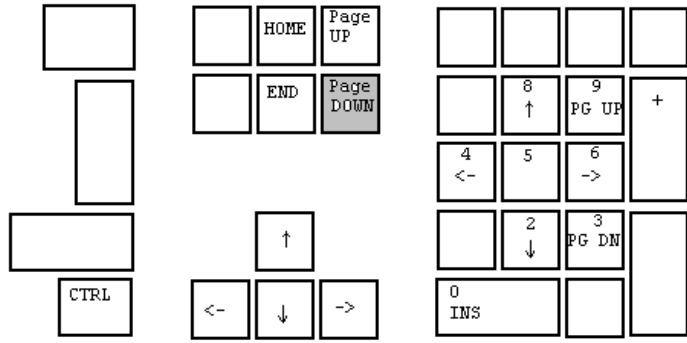
Select next curve, step down



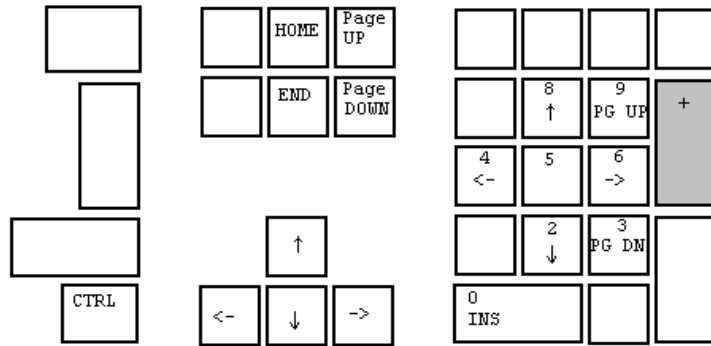
Enable / disable fast cursor



Enlarge selected channel, Page Up

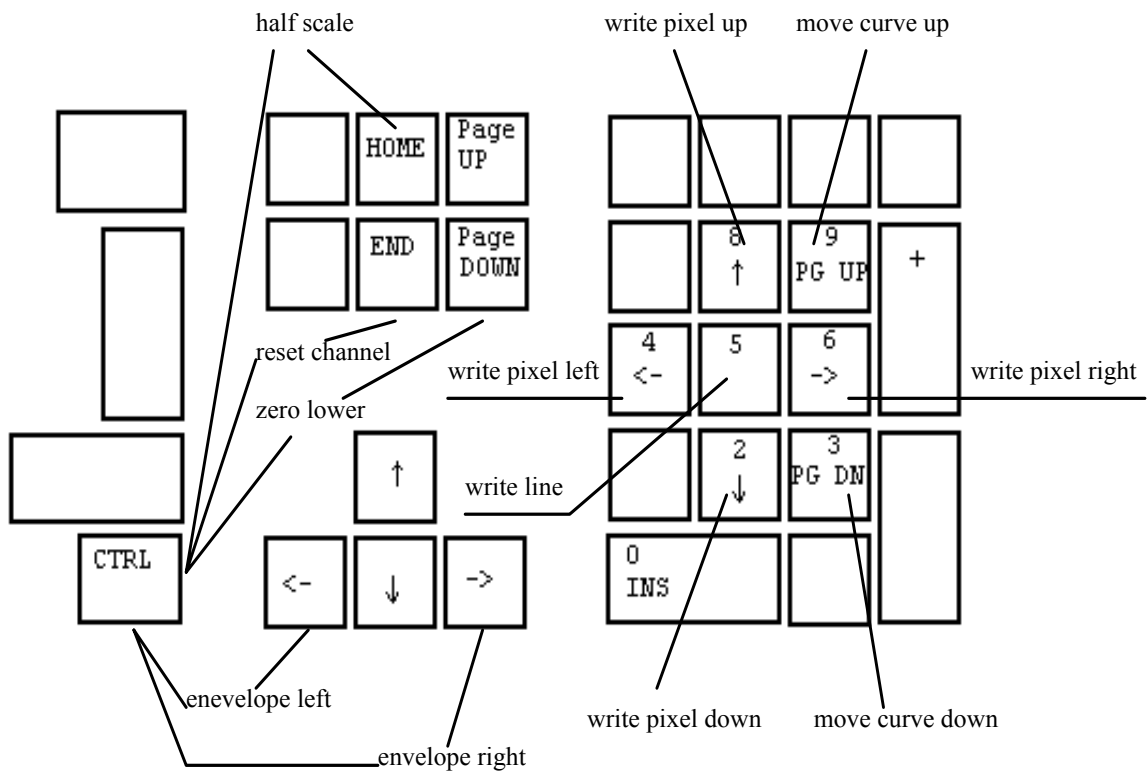


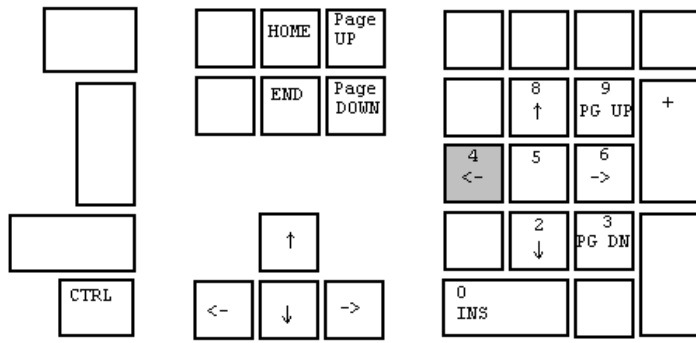
View all channels, Page Down



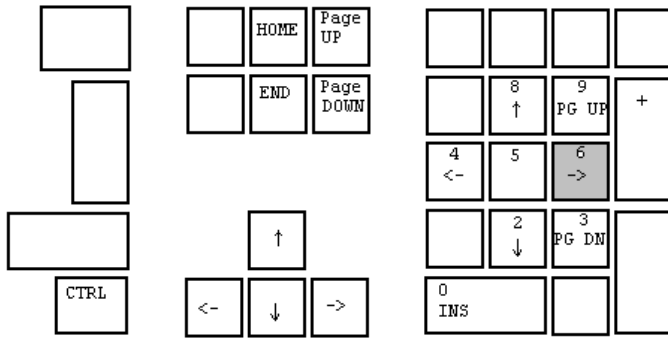
Select next channel as active channel

## Write curve and pixel functions

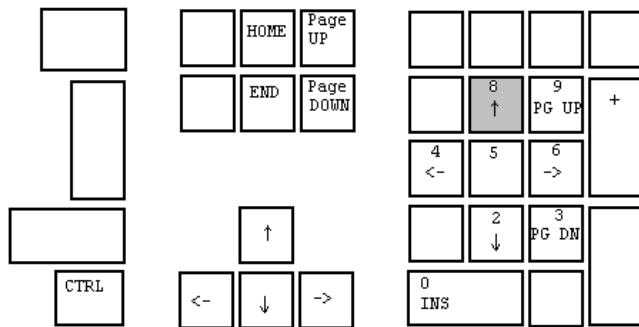




Write pixel's left

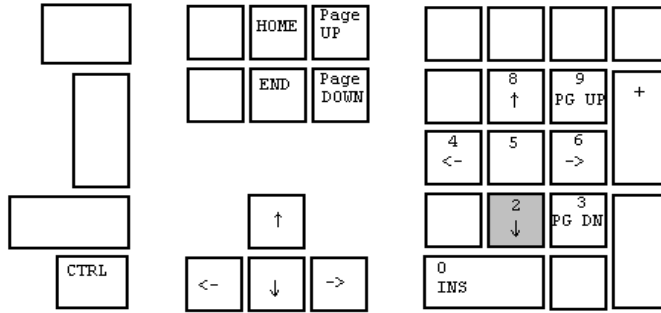


Write pixel's right

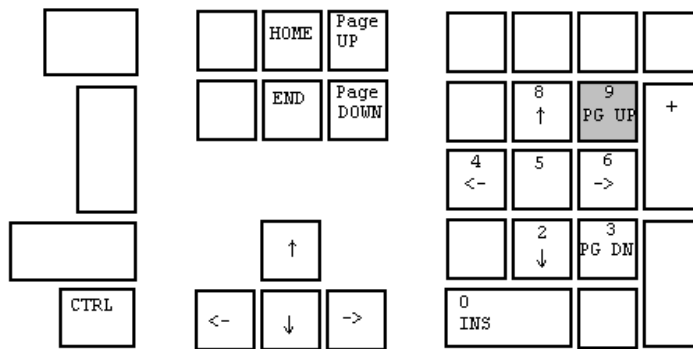


Write pixel's up

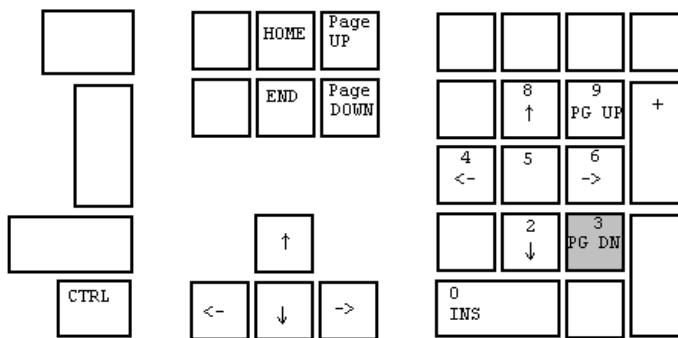




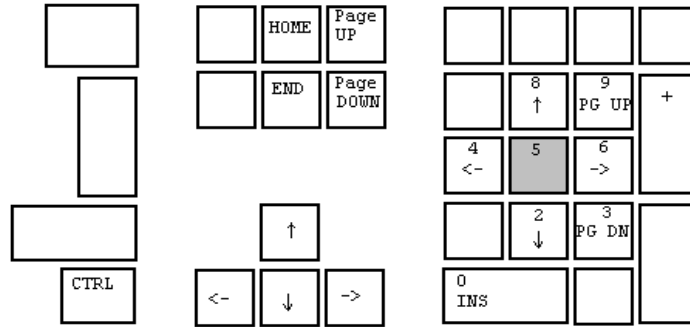
Write pixel's down



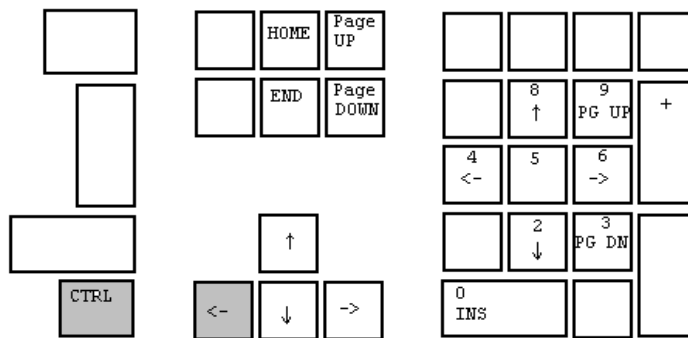
Move & write whole curve pixel's up



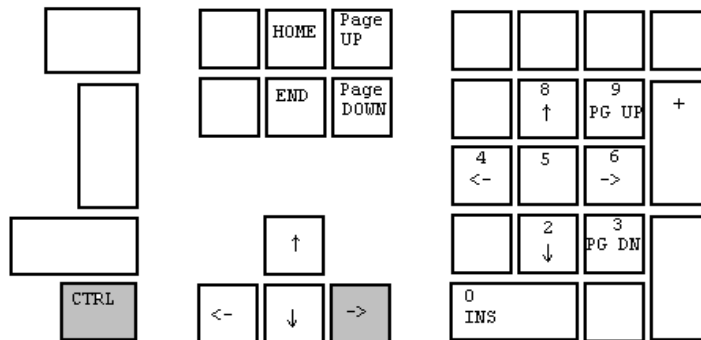
Move & write whole curve pixel's down



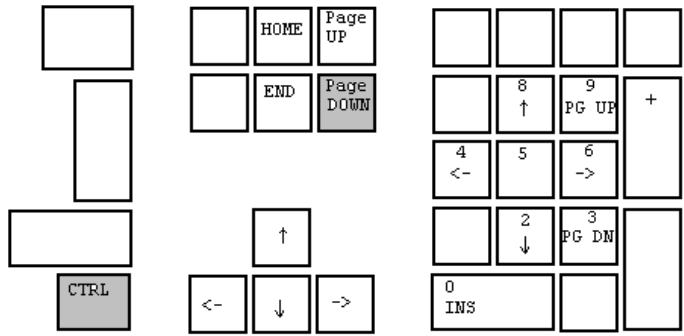
Write a straight line between two points



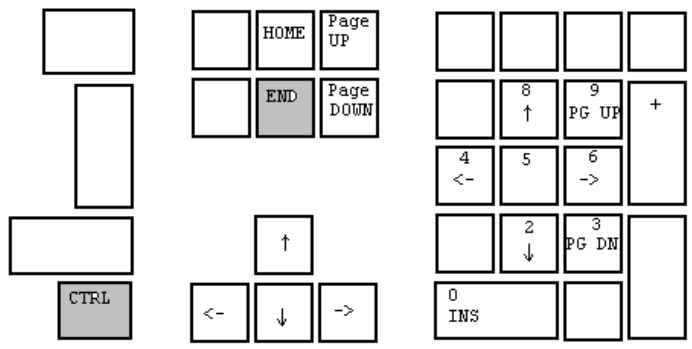
Write curve left and keep envelope



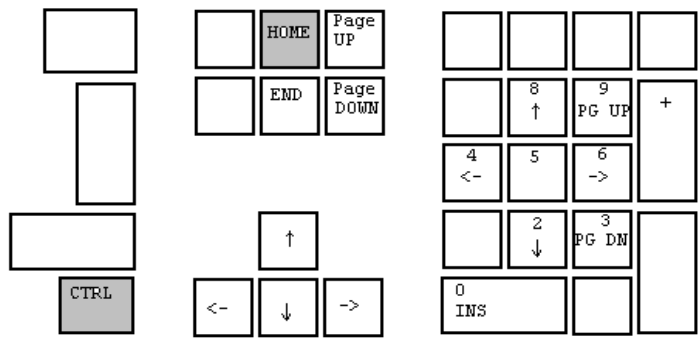
Write curve right and keep envelope



Set lower limit to zero on selected channel



Reset selected channel



Set limits to half scale, 40 dB from top

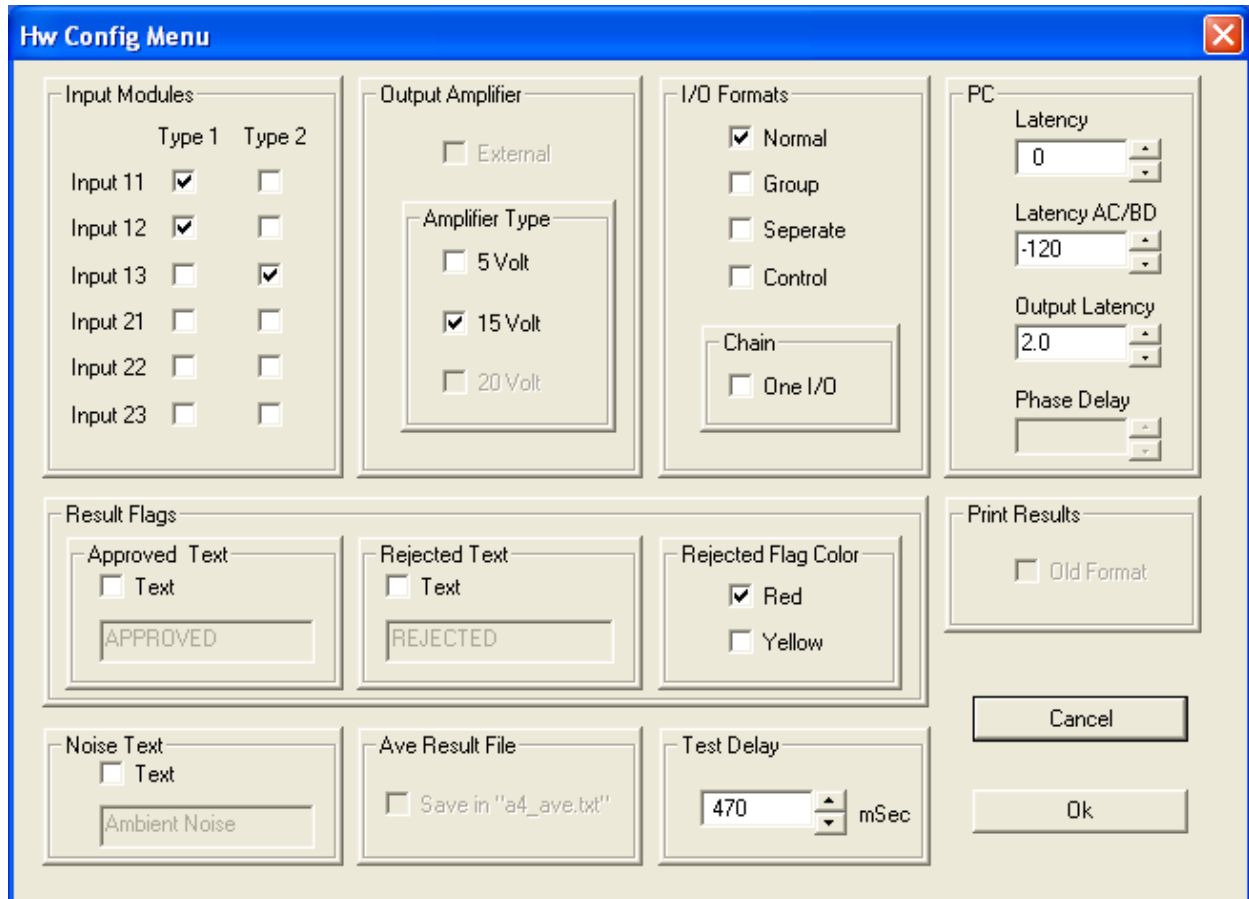


# Appendix B

## Hardware Config Menu

On the hardware configurations menu most common hardware can be controlled. This to use if hardware are added or removed.

Most functions in this menu were previous described in the “Alt4-hw.cfg” file.



### Input Modules

To enable the software for installed input modules installed input modules must be assigned in this menu. Up to 6 input modules can be assigned with address 11, 12, 13, 21, 22 and 23.

Two types of input modules can be assigned:

Type 1 – max input 10 Volt or +20 db.

Type 2 – max input 100 Volt or +40 db.

### Output Amplifier

Possible internal power amplifiers for P630 are tree different types:

5 Volt.

15 Volt. This is the standard PA 120 VA power amplifier.

### I/O Formats

The I/O format in the P630 can be configured as:

Normal, Group, Separate or Control.

If Chain selected the “testing” signal is only changed by last test in chain. Else the signal changes for every test when valid test results are present.

I/O pin assignments are as follows:

I/O = Normal

15 pole female	PIN 1	+IN 0, START SYSTEM 1
	PIN 2	+IN 2, DELETE last statistics record
	PIN 3	+IN 4, [SAVE data as user reject] optional
	PIN 4	+IN 6
	PIN 5	IN RETURN
	PIN 6	+OUT 0, testing
	PIN 7	+OUT 2, result system 2
	PIN 8	+OUT 4
	PIN 9	+IN 1, START SYSTEM 2
	PIN 10	+IN 3, [SAVE data as user approved] optional
	PIN 11	+IN 5
	PIN 12	+IN 7
	PIN 13	OUT RETURN
	PIN 14	+OUT 1, result system 1
	PIN 15	+OUT 3, archive system

I/O = Separate:

15 pole female	PIN 1	+IN 0, START SYSTEM 1
	PIN 2	+IN 2, DELETE last statistics record
	PIN 3	+IN 4, [SAVE data as user reject] optional
	PIN 4	+IN 6
	PIN 5	IN RETURN
	PIN 6	+OUT 0, testing
	PIN 7	+OUT 2, Rub & Buzz Ch. B & D
	PIN 8	+OUT 4, Polarity test
	PIN 9	+IN 1, START SYSTEM 2
	PIN 10	+IN 3, [SAVE data as user approved] optional
	PIN 11	+IN 5
	PIN 12	+IN 7
	PIN 13	OUT RETURN
	PIN 14	+OUT 1, Frequency-, sensitivity, loudness and 3-limit test
	PIN 15	+OUT 3, Impedance-, resonance- and F-test

### I/O = Group:

15 pole female	PIN 1	+IN 0, START SYSTEM 1
	PIN 2	+IN 2, DELETE last statistics record
	PIN 3	+IN 4, [SAVE data as user reject] optional
	PIN 4	+IN 6
	PIN 5	IN RETURN
	PIN 6	+OUT 0, testing
	PIN 7	+OUT 2, Rub & Buzz Ch. B & D
	PIN 8	+OUT 4, Polarity test
	PIN 9	+IN 1, START SYSTEM 2
	PIN 10	+IN 3, [SAVE data as user approved] optional
	PIN 11	+IN 5
	PIN 12	+IN 7
	PIN 13	OUT RETURN
	PIN 14	+OUT 1, Freq.-, sensitivity-, Loudness-, Impedance- Resonance-, F-test and 3-limit test
	PIN 15	+OUT 3, archive system

### I/O = Control:

15 pole female	PIN 1	+IN 0, START SYSTEM 1
	PIN 2	+IN 2, DELETE last statistics record
	PIN 3	+IN 4, [SAVE data as user reject] optional
	PIN 4	+IN 6
	PIN 5	IN RETURN
	PIN 6	+OUT 0, testing
	PIN 7	+OUT 2, user IO switches setting: bit 0
	PIN 8	+OUT 4, user IO switches setting: bit 2
	PIN 9	+IN 1, START SYSTEM 2
	PIN 10	+IN 3, [SAVE data as user approved] optional
	PIN 11	+IN 5
	PIN 12	+IN 7
	PIN 13	OUT RETURN
	PIN 14	+OUT 1, result system 1
	PIN 15	+OUT 3, user IO switches setting: bit 1

## **Result Flags**

In Run-mode the main test result are displayed as APPROVED or REJECTED.

It is possible to change the standard text to a user defined one. This is useful to add a text in another language.

As standard an approved text background is green and a rejected text background is red.

With the Reject Flag Color the rejected background color can be changed to yellow.

## **Noise Text**

As similar way as the Flag Flags the text for Ambient Noise Check flag text can be changed to a user defined text.

### **Print Results**

The print by function in Global setup sends the test results to a printer. The format can be selected to an old format. The old format is a P500 format else as standard P600.

### **Test Delay**

When the program is ordered to execute a test the program do this as fast as possible. In some case a delay between the start signal and test sequence are executed necessary. The delay is entered here in mSec. Do not confuse this with delay in the setup. The setup delay is the delay from the sweep start and to the sweep sweeps.

### **PC**

Some timing within the pc programs and hardware can here be adjusted.

### **Latency**

The latency is the signal delay between the sound card output and input. There is a small delay between output and to the signal is collected. This delay is as default compensated in the program. However depending of PC it is possible to change this latency delay. The delay is in samples with reference to selected sample frequency.

### **Latency AC/BD**

The latency AC/BC is the latency delay between input 1-2 (input Ch A & Ch C) and input 2-3 (input Ch B & D) of the sound card. The latency number is in samples.

### **Output Latency**

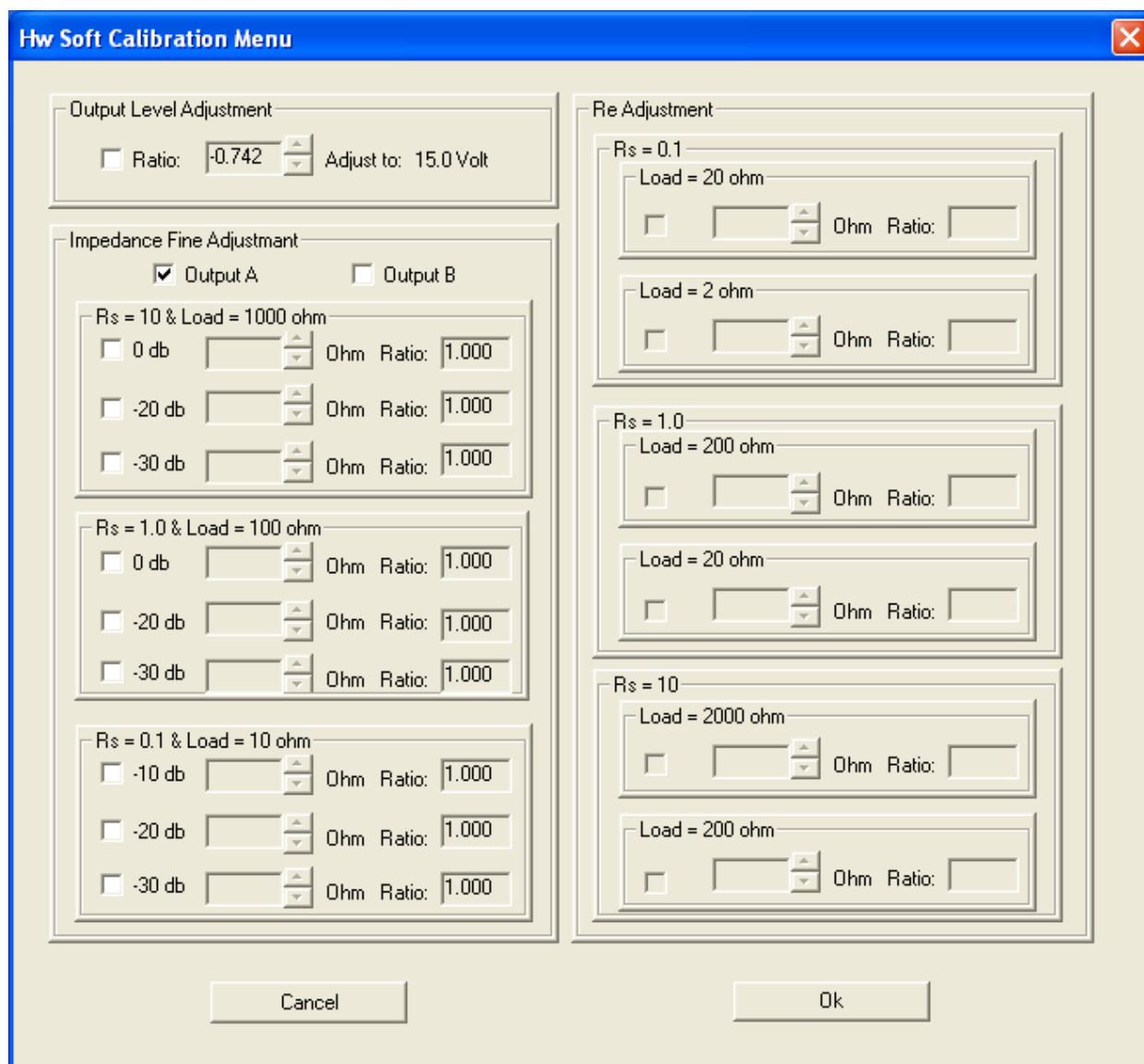
The output latency is the delay between left and right channel if balanced signal are used as in P600 box. The delay is in samples. The delay is not correct set the balanced signal decrease in value in the high end of sweep.



# Appendix C

## Hardware Soft Calibration Menu

P630 hardware is calibrated from factory when you receive the equipment. To keep the equipment within spec it is necessary to check and re calibrate one time at the year. These calibrations are done in a coarse and in a fine mode. The coarse parts are done in the hardware while the fine can be done in the software. The fine calibration is done from the menu below.



## Output Level Adjustment

The output level on selected power amplifier in hardware configuration menu is adjusted here. When selected a 1 KHz sine is set on the output at max level. Measure the output with a calibrated voltmeter and if necessary file adjust the level with the slider. Normally use this calibration if the P600 is changed with another.

## **Impedance Fine Adjustment**

When output is adjusted continue with this adjustment.

This is the adjustment there change most over time. Both adjustments for output A and output B must be fulfilled.

- a) Start to add a calibrated 1000-ohm resistor on output A.
- b) Calibrate value to 1000 ohm with the slider at 0 db level.
- c) Calibrate value to 1000 ohm with the slider at -20 db level.
- d) Calibrate value to 1000 ohm with the slider at -30 db level.

Repeat the same adjustment for output B.

Replace the calibrated resistor with a 100-ohm.

Do the same adjustment as done above.

Then replace the calibrated resistor with a 10.0-ohm.

Do the same adjustment as done above.

Note the most changes you see here due to different contact resistance.

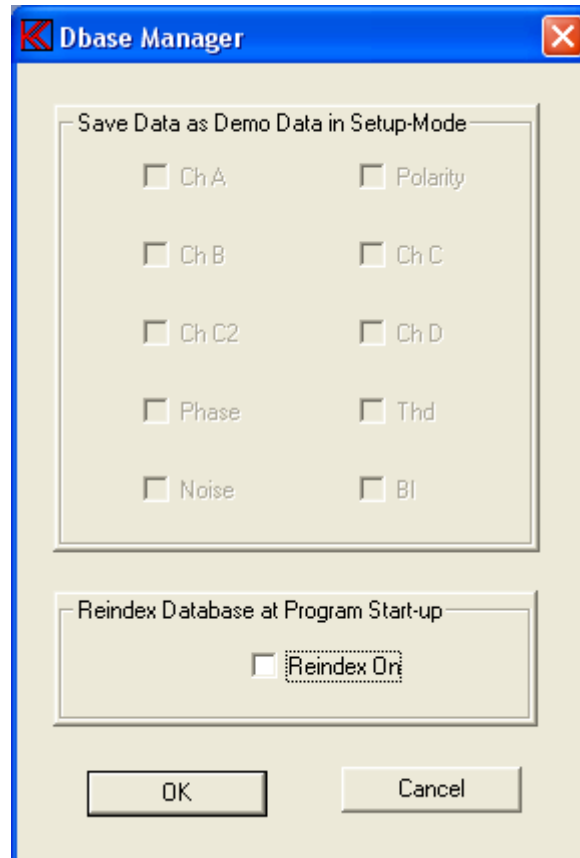
## **Appendix D**

### **Functions changed added from version 1.3 to 1.3-a**

- A Curve Editor in table form has been added in edit-mode.
- A Jitter function has been added in edit-mode.
- A selection of a separate display of curves has been added to give user a better overview if more than one set of curves are activated in window. This both in run-mode, edit-mode and in utility-mode.
- Test results are now added to a4m-stat.dat file.

## Appendix E

### Reindex database & simulated data for P630 off-line



### Reindex

Following menu can be activated only from the main menu. "Ctl D" activates this menu. To enable reindexing of the selected P630 database mark the Reindex On. Then first time Run, or Setup menu are activated the P630 databases are reindexed. Only the database files selected in Global setup in Reference Path are reindexed. The reindex flag are always off when the P630 program is entered.

### Save Data

When working in "Setup-mode" it is possible to save the last measurement to the curve database. To do this flag the actual channel or test data there can be saved. This saved data will then replace the simulated data in the offline version of P630.

The procedure to save and replace the simulated data are as following:

1. Open Global Setup and set the Reference Path to the location of the off-line data base setup.
2. In the main start page select the menu by "Ctl D".
3. Enter the Setup-menu with the wanted Type of setup.
4. Make a measurement.

5. Quit by saving as reference.