

POWER HUB **BASIC**

User Manual **With Remote** **Communication Guide**



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1. Rack Mount Kit Installation

*Specifications contained in this manual are subject to change without notification.

This manual contains important information regarding the proper installation and operation of the Power Hub. Users should read and understand the contents of this manual before operating the Power Hub.

1.1 Precautions

Installation

The Power Hub should not be installed in a manner that does not make it difficult to disconnect the main power source.

The Power Hub should be installed/mounted on a flat surface but absolute level is not required.

Operation

If the Power Hub Basic is used in a manner not specified in this manual, the protection provided by the equipment may be impaired.

Service

Any power source should always be disconnected from the Power Hub prior to the installation or removal of expansion modules.

There are no user serviceable parts inside the Power Hub with the following two exceptions:

- 1) Expansion module installation or removal
See “Appendix A Expansion Module Installation” for module installation instructions.
- 2) Expansion module fuse replacement
See “Section 6.3 Fuse Replacement - Expansion Module” for replacement instructions.

If a power cord replacement is required, always use a cord of the appropriate type and rating. See “Section 6.1 Power Cord Replacement” for details.

If the Power Hub main fuse needs to be replaced, review the instructions for locating and accessing the fuse in “Section 6.2 Fuse Replacement - Main Power Inlet”.

2.1 What is a Power Hub?

The Power Hub is a combined multi-channel MFC controller and readout power supply.

2.2 Supported Device Types

- Mass Flow Controllers and Mass Flow Meters
- Both analog and digital flow devices
- Gas and liquid devices

2.3 Expansion Options

A single four channel controller module is included and pre-installed in all new base units. There is one additional expansion slot that can be used to add one of the following:

- 1) An additional control module which increases the number of channels from 4 up to 8
- 2) Logic IO Module with 4 Digital Inputs and 4 Digital Outputs
- 3) Future module offerings

Expansion module Installation instructions can be found in Appendix A.

Upon system power up, the first screen you will see is the Home Screen, see Figure 3.1. The Home Screen provides a complete summary view and status for a given module. The actual flow is continuously updated for all MFCs. If a channel is empty, the “Actual” is zero. Channel names are user configurable.

3.1 Basic Operation

Along the top are tabs which indicate which types of module(s) are installed in the Power Hub. To switch between modules, simply press the tab for that module. For example, to view the Analog Controller Home Page, press the “Analog MFC” tab.

Figure 3.1 Home Screen

Analog MFC		Logic Output		Utility	
Channel		Set Point	Actual	Full Scale	Units
1	Helium	10.12	10.15	30.00	SCCM
2	N	12.80	13.00	30.00	SLM
3	H	30.00	30.10	30.00	CCM
4	Oxygen	24.50	24.51	30.00	SLM
<div> ON OFF Purge Close </div> <div>POWER HUB BASIC</div>					

To activate an MFC, press the Channel button. The button will change colors from Red (Off) to Green (On). To turn the flow off, press the Channel button again which shuts the flow off and returns the color to Red. Yellow indicates the channel is in the purge mode, blue indicates the channel is in the closed mode. Purge and Close are discussed in more detail in Section 4.7.

To configure a particular channel, press the “Set Point” button on the screen for that channel. “Section 4 Device Configuration” explains how to configure each channel.

3.2 Alarm Indication

When a high or low alarm value is exceeded, several actions are initiated:

- 1) The MFC with the alarm is turned off (Set Point goes to zero)
- 2) The screen is switched to the MFC module with the alarm, and an
- 3) Alarm icon is displayed under the “Full Scale” heading on the Home Screen.
See Figure 3.2

Figure 3.2 Home Screen Alarm Indication

Analog MFC		Digital MFC			Utility
Channel		Set Point	Actual	Full Scale	Units
1	Helium	10.12	10.15	30.00	SCCM
2	N	12.80	13.00	Alarm	SLM

All alarms are latched and remain active until the user acknowledges and clears the alarm by pressing the “Channel Label” button. Pressing the “Channel Label” button a second time restarts the MFC flow.

The actual flow must exceed the alarm value for 10 seconds before the alarm is activated. The delay timer resets if the values fall back within limits before the alarm is activated.

Configuring alarms is explained in “Section 4 Device Configuration”.

4.1 Home Screen Set Point Buttons

When the user presses the “Set Point” button for a particular channel on the Home Screen, the screen changes to the “Channel Configuration” screen, see Figure 4.2. The user can enter data relative to that channel.

NOTE: Any value on the Home Screen that is highlighted with a rectangular box is user changeable.

Figure 4.1 Home Screen

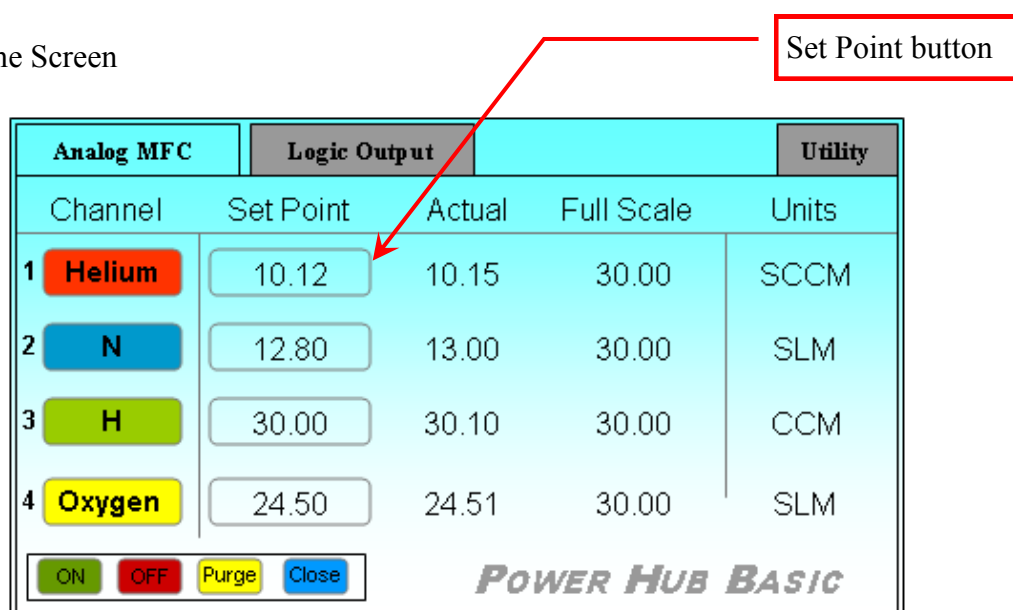
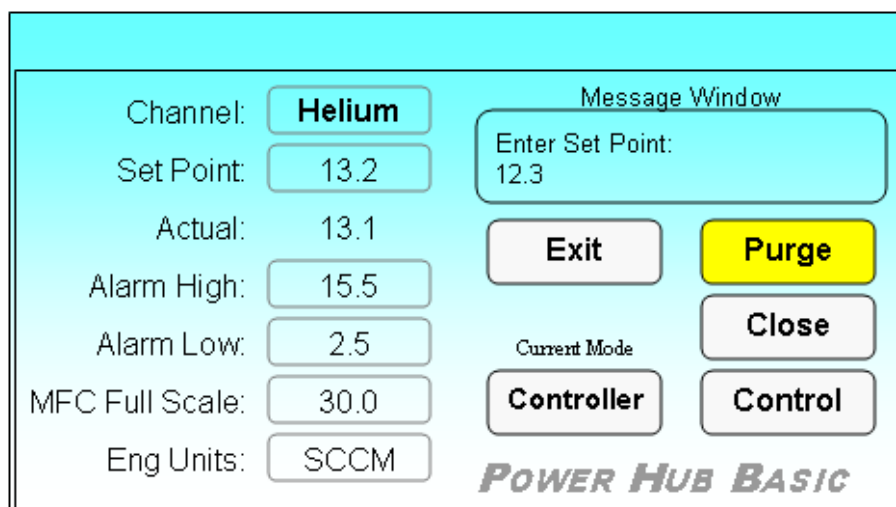


Figure 4.2 Channel Configuration Screen



4.2 Parameter Input

To change any variables on the Channel Configuration Screen, press that variable and the input screen for the variable will appear. Figure 4.3 and Figure 4.4 show examples of the input screens.

IMPORTANT NOTE:

When configuring a channel, some values must be entered in a particular order as those values may be checked against limits.

For example, the user can not enter a **Set Point** of 95 if the **MFC Full Scale** value is set to 80. In this case the **MFC Full Scale** should be adjusted first and then the **Set Point** can be changed.

If configuring a new device, start by entering the MFC Full Scale first. Whenever a new value is entered, the MFC is turned off, set point set to zero, the High Alarm is set to the new Max Flow Rate, and Low Alarm set to zero.

Figure 4.3 Numeric Value Input Screen

The screen shows a numeric keypad with buttons for digits 0-9 and a decimal point. A 'Message Window' on the right prompts the user to 'Enter Set Point for Channel 1:' and shows the value '12.1'. Below the message window are 'Enter', 'Cancel', and 'Clear' buttons. The 'POWER HUB BASIC' logo is at the bottom.

The Message Window prompts the user for the necessary information. As data is entered, the Message Window updates the values entered. When the user presses the “Enter” button, one of two actions occur:

- 1) If the value entered is valid, the Power Hub changes back to the previous screen and displays the new entered value.
- 2) If the value is invalid, the message window will display an error message outlining the error, and give the user an opportunity to re-enter the value

Figure 4.4 Alpha-Numeric Input Screen

The screen shows an alpha-numeric keypad with buttons for letters A-I, 'Up', and 'Down'. A 'Message Window' on the right prompts the user to 'Please Enter Channel Label:' and shows the value 'HELIUM'. Below the message window are 'Back Space', 'Exit', and 'Cancel' buttons. The 'POWER HUB BASIC' logo is at the bottom.

In addition, the user can cancel the operation (via the “Cancel” button), in which case the value is not altered and the Power Hub returns to the previous screen.

4.3 Channel Labels

The user can customize the channel labels by using any combination of up to six (6) alpha numeric characters.

To change a channel label:

- 1) Press the Channel Label on the Channel Configuration Screen, see Figure 4.5. The screen will change to the Channel Label Input Screen. See Figure 4.6.

Figure 4.5 Channel Configuration Screen

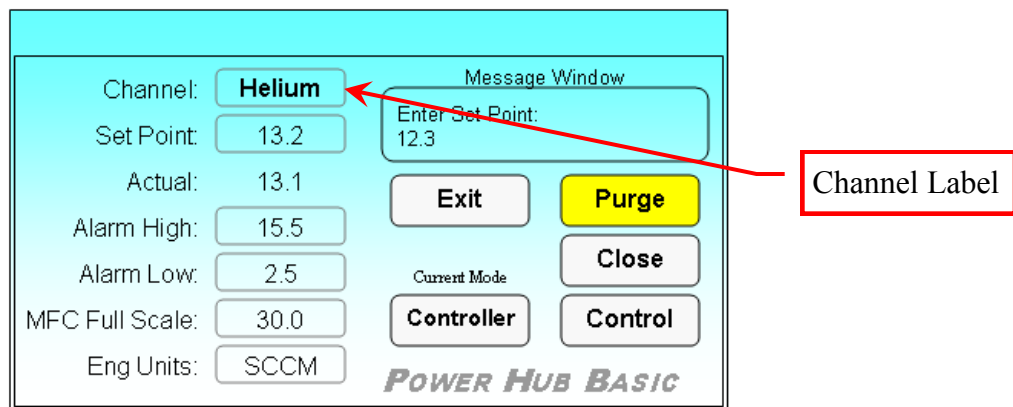
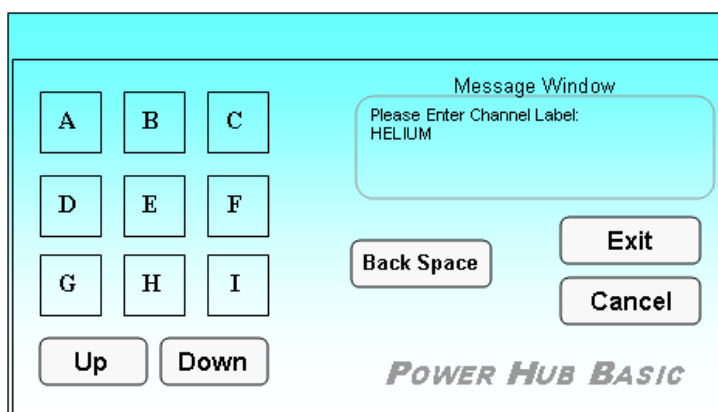


Figure 4.6 Channel Label Input Screen



- 2) Press the Up/Down buttons to scroll through the alphabet, numbers (0-9), and characters “- / %” and space.
- 3) Once the correct letter/number is found, press the desired key to build the label. When the label is complete, press the “Exit” button to return to the Set Point menu.

4.4 Set Point

To program a Set Point value:

- 1) Press the Set Point box on the Channel Configuration Screen, see Figure 4.7. The screen will change to the Channel Set point Input screen shown in Figure 4.8.

Figure 4.7 Channel Configuration Screen

Channel: Helium

Set Point: 13.2

Actual: 13.1

Alarm High: 15.5

Alarm Low: 2.5

MFC Full Scale: 30.0

Eng Units: SCCM

Message Window

Enter Set Point: 12.3

Exit

Purge

Close

Current Mode

Controller

Control

POWER HUB BASIC

Set Point

Figure 4.8 Channel Set point Input Screen

1 2 3

4 5 6

7 8 9

0 .

Message Window

Enter Set Point for Channel 1:
12.1

Enter

Cancel

Clear

POWER HUB BASIC

- 2) Program the Set Point using the numerical keypad. Press “Enter” to confirm the value.

Note: The Set Point must be less than or equal to both the MFC Max Flow Rate and High Alarm. If configuring a new device, start by entering the MFC Full Scale first. Whenever a new value is entered, the MFC is turned off, set point set to zero, the High Alarm is set to the new Max Flow Rate, and Low Alarm set to zero.

4.5 Alarm High/Alarm Low

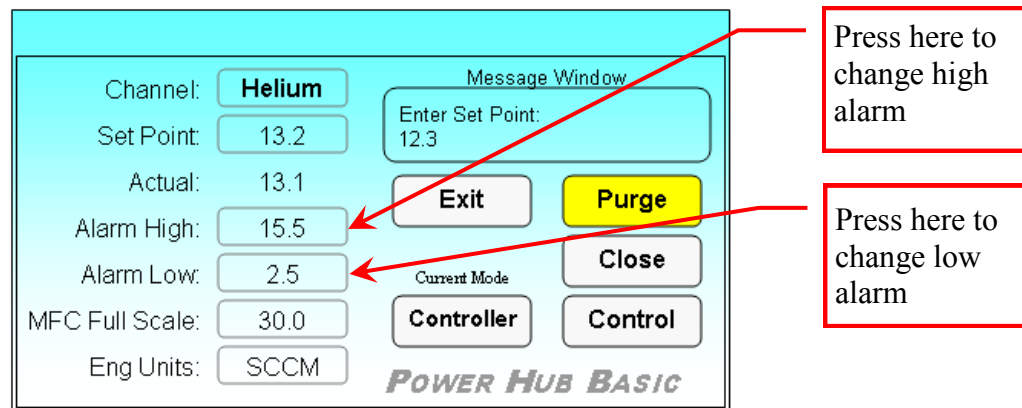
Alarm High:

The High Alarm must be less than or equal to 110% of the MFC Max Flow rate. The High alarm will trigger an alarm event if the actual exceeds this limit.

Alarm Low:

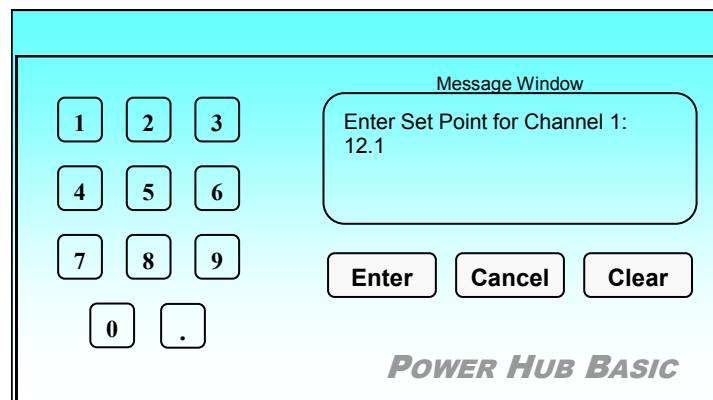
The Low Alarm must be less than or equal to the MFC Max Flow Rate. The Low alarm will trigger an alarm event if the actual flow value goes below the programmed limit.

Figure 4.9 Channel Configuration — Alarms



After an alarm button is pushed, the numerical keypad will appear on the screen, see figure 3.10.

Figure 4.10 Alarm Value Input



When the desired alarm value has been entered, press the “Enter” button to confirm the value and return to the previous screen.

4.6 MFC Full Scale and Engineering Units

Configuring a specific MFC Full Scale requires the input of two values. See Figure 4.11.

- 1) MFC Full Scale
- 2) Engineering units

The choice of engineering units includes: SCCM , CCM , SLM , LM

Note: When configuring a Meter, you will not be able to enter values for set point. Meters are discussed further in [Section 4.8](#).

Figure 4.11 Channel configuration — MFC Full Scale & Engineering units

The screenshot displays the 'POWER HUB BASIC' interface for channel configuration. On the left, a list of parameters is shown with their current values: Channel: Helium, Set Point: 13.2, Actual: 13.1, Alarm High: 15.5, Alarm Low: 2.5, MFC Full Scale: 30.0, and Eng Units: SCCM. On the right, a 'Message Window' is open, displaying 'Enter Set Point: 12.3' and buttons for 'Exit', 'Purge', 'Close', and 'Control'. Below the 'Current Mode' label, the 'Controller' button is highlighted. Two red arrows point to the 'MFC Full Scale' and 'Eng Units' fields, with callout boxes stating 'Press here to change units' and 'Press here to change full scale value' respectively.

Channel:	Helium
Set Point:	13.2
Actual:	13.1
Alarm High:	15.5
Alarm Low:	2.5
MFC Full Scale:	30.0
Eng Units:	SCCM

Message Window

Enter Set Point: 12.3

Exit Purge

Close

Current Mode

Controller Control

POWER HUB BASIC

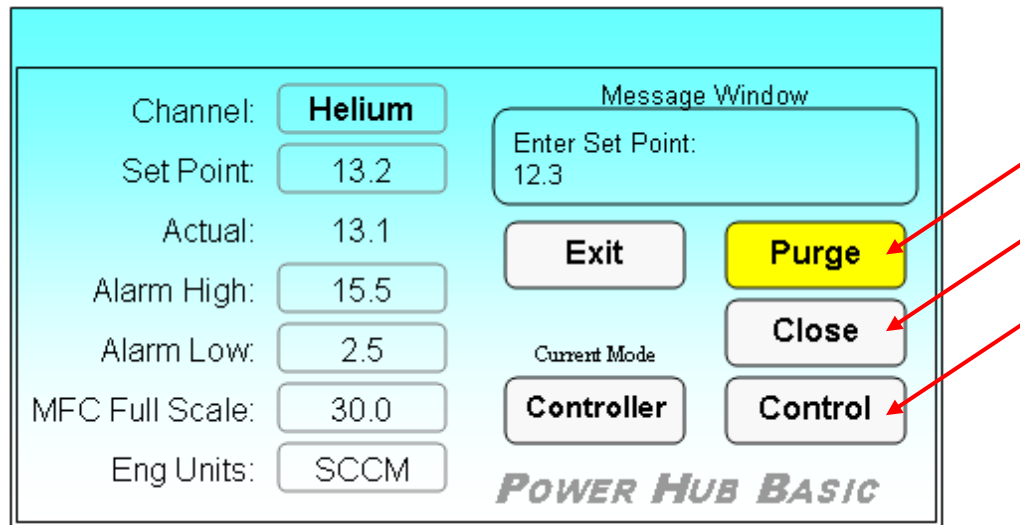
Press here to change units

Press here to change full scale value

4.7 Purge, Close, and Control Buttons

The “Close” button fully closes the MFC and the “Purge” button fully opens the MFC. The corresponding button will change colors when active. The MFC will stay in the fully open or closed position until the user reactivates the flow via the “Control” button.

Figure 4.12 Channel Control Buttons



When the “Close” button is pushed, -15 volts is applied to pin 1 of the associated MFC.

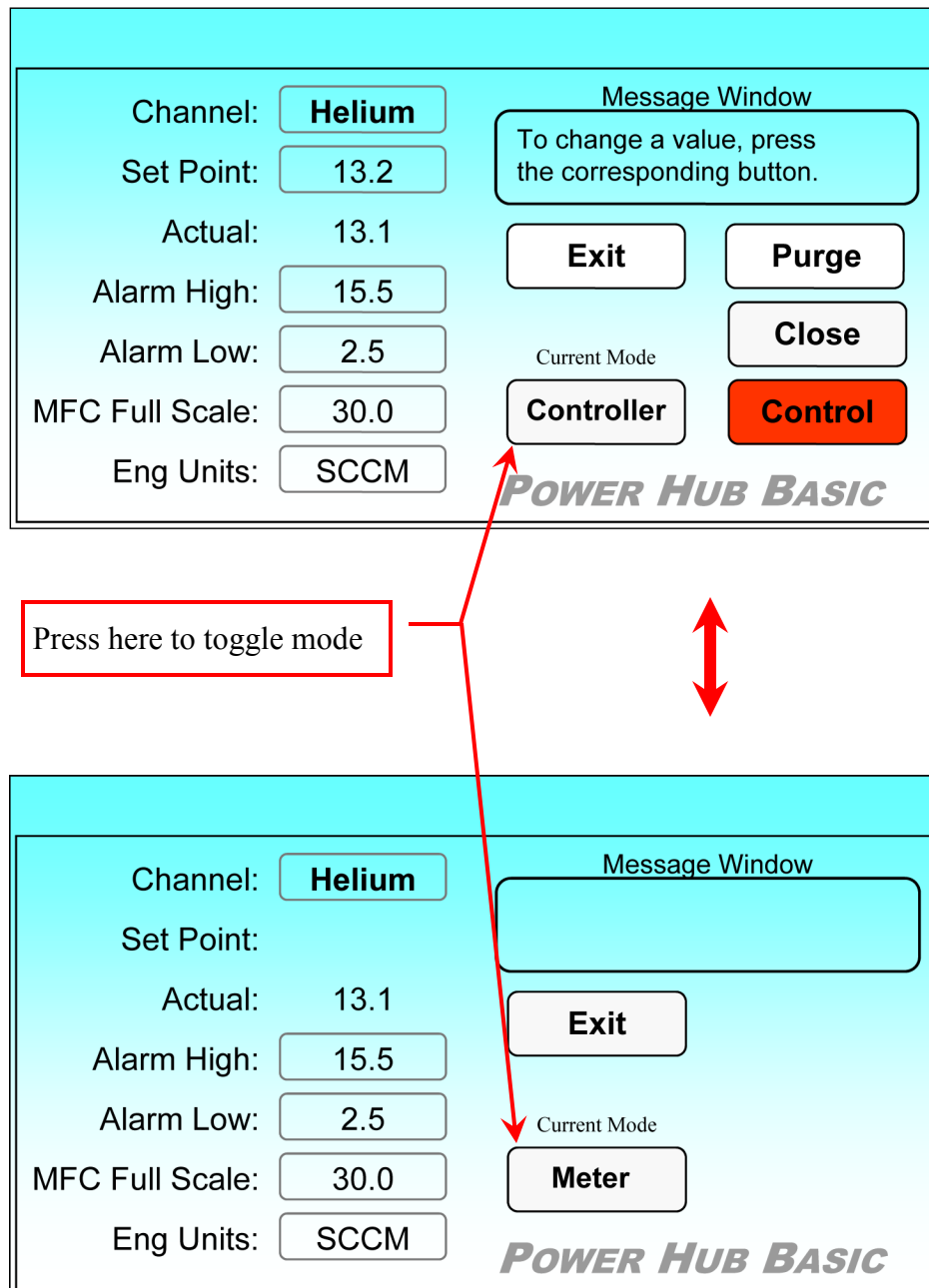
When the “Purge” button is pushed, +15 volts is applied to pin 1 of the associated MFC.

To return the MFC to normal flow, the user must press the “Control” button.

4.8 MFC/Meter Mode

Any controller channel can also be configured for use with a Mass Flow Meter. The mode is toggled by pressing the “Mode” button, see Figure 4.13. In Meter Mode, the “Purge”, “Close”, “Control”, and “Set Point” buttons will be inactive.

Figure 4.13 Controller/Meter Button



4.9 Utilities

The Utility Menu includes the following useful tools:

Digital to Analog Mode Conversion

This utility allows users of HORIBA/STEC digital MFCs that are operating in “Digital” mode to be returned to Analog Mode by pressing the “Analog Mode” button.

Note 1: When the “Analog Mode” button is pressed, all connected HORIBA/STEC Digital MFCs are switched to Analog mode at the same time.

Note 2: After the Analog Button is pressed, any installed Digital Control modules will go off-line. You can bring them back on-line by turning the power off and back on.

Raw Voltage Display

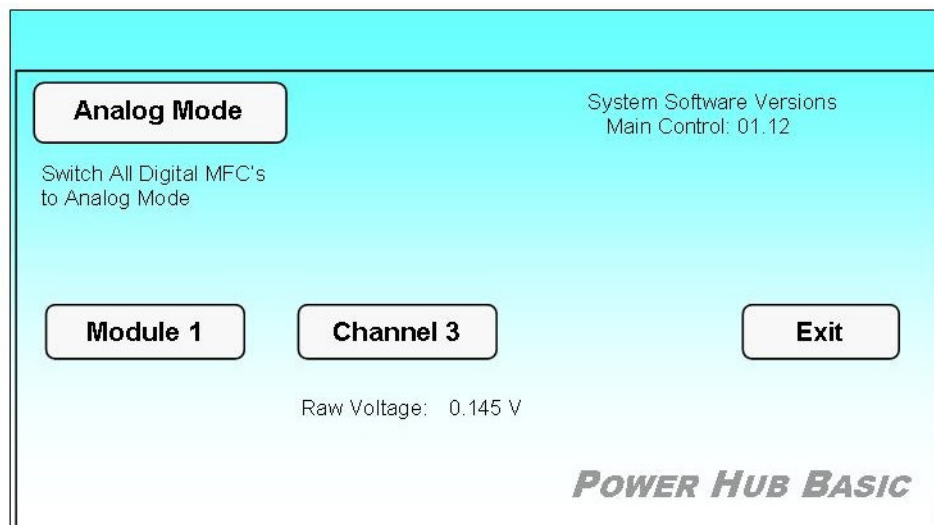
The “Raw Voltage” displayed on the utility page is the read back voltage value from the MFC. If the connected MFC had an offset from zero, it can be viewed here. This is a viewing only convenience feature. Any changes to the actual zero must be performed at the MFC.

Please be aware the offset detection limit from zero is +/- 250mV.

Software Version

Convenient place to look to determine which software version is installed

Figure 4.14 Utility Page



4.10 Logic IO Module

If there is a Digital Logic Module installed in the Power Hub, there will be a corresponding tab for that module at the top of the Home Screen. Pressing the tab will change to the screen shown in Figure 4.15.

The Digital Logic Module provides 4 Digital Inputs and 4 Digital outputs. The 4 Digital inputs are active low with both “Dry Contact Closure” and “Open collector” implementations being acceptable (see [Figure 7.5](#)). The 4 Digital Outputs are configured with Form “C” relays. Relays can be assigned to any alarm trigger within the Power Hub Basic system. Assignment is done by selecting the desired module and channel for each output/input relay port. Multiple relay contact closures can be assigned to the same alarm if necessary.

Figure 4.15 Logic IO Module

Analog MFC	Logic Card		
Output 1:	Module 1	Channel 1	Alarm Low
Output 2:	Module 1	Channel 2	Alarm High
Output 3:	Module 1	Channel 3	None
Output 4:	Module 1	Channel 4	Both
Input 1:	Module 1	Channel 1	None
Input 2:	Module 1	Channel 2	Remote
Input 3:	Module 1	Channel 3	None
Input 4:	Module 1	Channel 4	Remote

5.1 Serial Port Connector

Electrical Signals for the DB-9 Female connector:

Pin #2 : Transmit data	Pins #7 & #8 are tied together
Pin #3 : Receive data	Pins #4 & #6 are tied together
Pin #5 : Signal ground	

5.2 Serial Interface Communication Settings

Baud rate: 9600	Parity: None
Start Bit: 1	Format: ASCII
Stop Bit: 1	Parity: None

5.3 ASCII Command Set

For those users who would like to write their own software to remotely communicate with the Power Hub, this section includes the complete ASCII command set.

Note 1: Each command must be followed by a Line Feed (Ctrl J from keyboard or Hex 0A)

Power Hub Basic ASCII Response Strings

Read/Write Error Response	
ASCII String: \$ERROR x	\$ERROR #
Example: \$ERROR 2	1 = Data out of range or not recognized 2 = Unrecognized module number, or command invalid for module type

Local Parameter Change Notification
ASCII String: \$XX
\$XX is sent out over the serial port whenever any value is changed on the local user interface. All parameters should be polled by the remote host to determine what changed.

Alarm Notification	
ASCII String: \$XAz:y	\$XAmodule# : channel#
Example: \$XA1:4	Module = 1 Channel = 4
Notes: 1) When an alarm occurs, the Alarm Notification string is sent out over the serial port. This string is sent one time for each alarm occurrence.	

Power Hub Basic Serial Commands

Set MFC Set Point	
ASCII Command: \$AWx:x:xxxx	\$AW module# : channel# : flow rate
Example: \$AW1:4:12.34	Module = 1 Channel = 4 Flow rate = 12.34
Notes: 1) Flow rate is in units programmed for MFC 2) An error response: Error xx <div style="text-align: right;">1 = Bad data received by Power Hub 2 = Wrong module type</div>	

Read MFC Set Point	
ASCII Command: \$ARx:x	\$AR module# : channel#
Example: \$AR1:4	Module = 1 Channel = 4
Notes: 1) Flow rate is in units programmed for MFC	

Read MFC Flow Rate	
ASCII Command: \$BRx:x	\$BR module# : channel#
Example: \$BR1:4	Module = 1 Channel = 4
Notes: 1) Flow rate is in units programmed for MFC	

Set MFC Maximum Flow Rate	
Example:	This command is disabled for serial port connections due to safety concerns. Contact your Power Hub representative for options if this command is critical to your application.
Notes:	

Read MFC Maximum Flow Rate	
ASCII Command: \$CRx:x	\$CR module# : channel#
Example: \$CR1:4	Module = 1 Channel = 4
Notes: 1) Flow rate is in units programmed for MFC	

Power Hub Basic Serial Commands (continued)

Set MFC High Flow Alarm	
ASCII Command: \$DWx:x:xxxx	\$DW module# : channel# : Alarm high flow rate
Example: \$DW1:4:12.34	Module = 1 Channel = 4 High Alarm Flow rate = 12.34
Notes: 1) Flow rate is in units programmed for MFC	

Read MFC High Flow Alarm	
ASCII Command: \$DRx:x	\$DR module# : channel#
Example: \$DR1:4	Module = 1 Channel = 4
Notes: 1) Flow rate is in units programmed for MFC	

Set MFC Low Flow Alarm	
ASCII Command: \$EWx:x:xxxx	\$EW module# : channel# : Alarm high flow rate
Example: \$EW1:4:12.34	Module = 1 Channel = 4 High Alarm Flow rate = 12.34
Notes: 1) Flow rate is in units programmed for MFC	

Read MFC Low Flow Alarm	
ASCII Command: \$ERx:x	\$ER module# : channel#
Example: \$ER1:4	Module = 1 Channel = 4
Notes: 1) Flow rate is in units programmed for MFC	

Power Hub Basic Serial Commands (continued)

Set MFC Units	
ASCII Command:	
Example:	This command is disabled for serial port connections due to safety concerns. Contact your Power Hub representative for options if this command is critical to your application.
Notes:	

Read MFC Units	
ASCII Command: \$FRx:x:xxxx	\$FR module# : channel#
Example: \$FR1:4	Module = 1 Channel = 4 Units: 1 = SCCM 2 = CCM 3 = SLM 4 = LM
Notes:	

Set MFC Channel Name	
ASCII Command:	
Example:	This command is disabled for serial port connections due to safety concerns. Contact your Power Hub representative for options if this command is critical to your application.
Notes:	

Read MFC Channel Name	
ASCII Command: \$GRx:x:xxxxxx	\$GR module# : channel#
Example: \$GR1:4	Module = 1 Channel = 4
Notes:	

Power Hub Basic Serial Commands (continued)

Set MFC Control	
ASCII Command: \$IW _{X:X:X}	\$IW module# : channel# : mode
Example: \$IW1:4:1	Module = 1 Channel = 4 Mode: 0 = Off 1 = On (flow control) 2 = Purge 3 = Close
Notes:	

Read MFC Control	
ASCII Command: \$IR _{X:X}	\$IR module# : channel#
Example: \$IR1:4	Module = 1 Channel = 4 Mode: 0 = Off 1 = On (flow control) 2 = Purge 3 = Close 4 = Meter 5 = Alarm Active
Notes:	

6.1 Power Cord Replacement

All Power Hubs when new are shipped with a 3-conductor IEC power cord. Typically the included cord is 16 gauge and rated for 13A at 125V. In the event that a replacement cord is required, please use a 3-conductor cord with a minimum rating of 10A at 125V.

6.2 Fuse Replacement - Main Power Inlet

IMPORTANT: Before attempting to replace any fuse, always disconnect the power cord from the back of the Power Hub

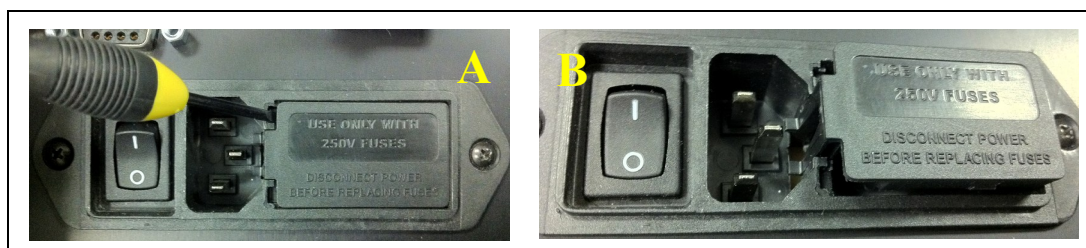
If the main fuse for the Power Hub requires replacement, the following section describes how to access the fuse holder compartment. The fuse holder compartment is integrated into the main IEC Power Inlet socket located on the back of the Power Hub case.

Figure 6.1 IEC Power Inlet



Step 1. To open the fuse holder compartment, insert a small flat blade screw driver or spudger into the slots as shown in Figure 6.2, Photo A. Very gently, pry up the cover taking turns in each slot until the cover pops-up as shown in Figure 6.2, Photo B.

Figure 6.2 Fuse Compartment Cover

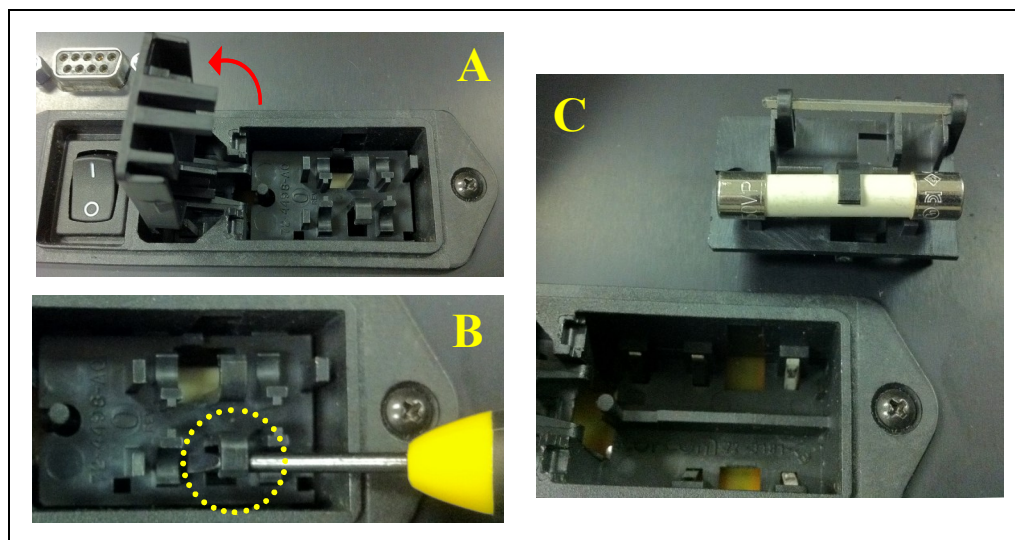


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6.2 Fuse Replacement - Main Power Inlet (continued)

- Step 2:** Once the cover pops up, lift the cover all the way open as shown in Figure 6.3 Photo A.
- Step 3:** To remove the fuse holder, gently pry the holder up using a small screwdriver or sprudger as shown in Figure 6.3 Photo B. The procedure works best when the pry tool is applied to the bottom location as shown in the yellow circle.

Figure 6.3 Removing Fuse Holder



- Step 4:** Once the fuse holder is removed, flip it over to reveal the fuse as shown in Figure 6.3 Photo C. Any time the fuse for IEC Power Inlet is replaced, it should meet the following specification:

Fuse Type 3AB, 5A, 230V

- Step 5:** After the fuse is replaced in the holder, put the fuse holder back inside the fuse holder housing and close the cover. Note that the fuse holder is keyed so it will go in only one way.

The fuse replacement procedure is now complete.

6.3 Fuse Replacement - Expansion Module

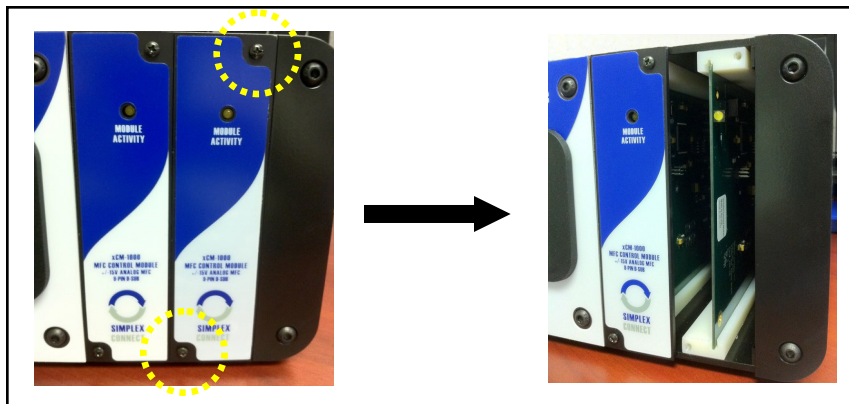
IMPORTANT: Before attempting to replace any fuse, always disconnect the power cord from the back of the Power Hub.

All of the Power Hub expansion modules include a board level fuse for added safety. If a board level fuse needs to be replaced, the following section will explain where to find the fuse and specify the type of replacement fuse to be used.

Because the board level fuses are located toward the back of the module card, the card will need to be removed from the case to allow easy access to the fuse holder.

Step 1. Remove the front cover plate to expose the module card that requires a new fuse. Each cover plate is held in place by two screws. See Figure 6.1.

Figure 6.1 Cover Plate Removal



Step 2. There are 2 screws on the back of the Power Hub that prevent the module card from sliding forward out of the case. Those two screws need to be removed. See Figure 6.2.

Figure 6.2 Rear Module Screws

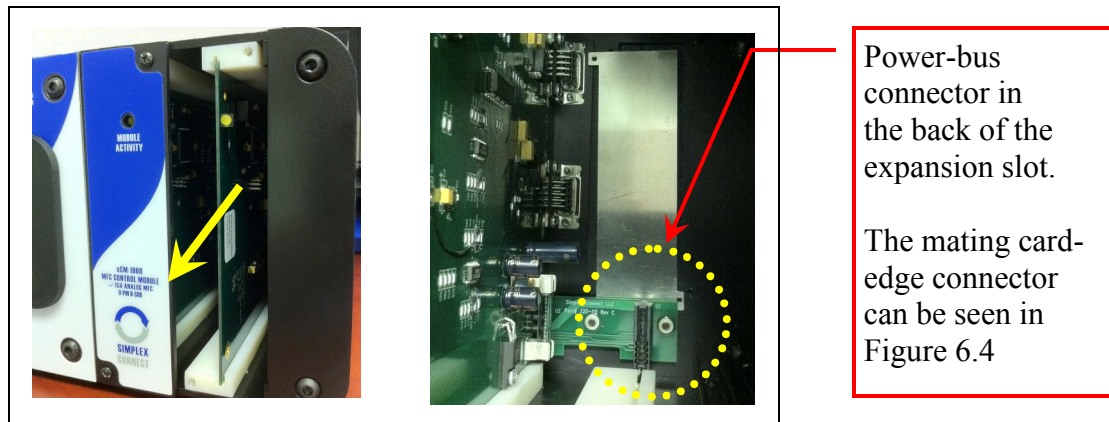


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6.3 Fuse Replacement - Expansion Module (continued)

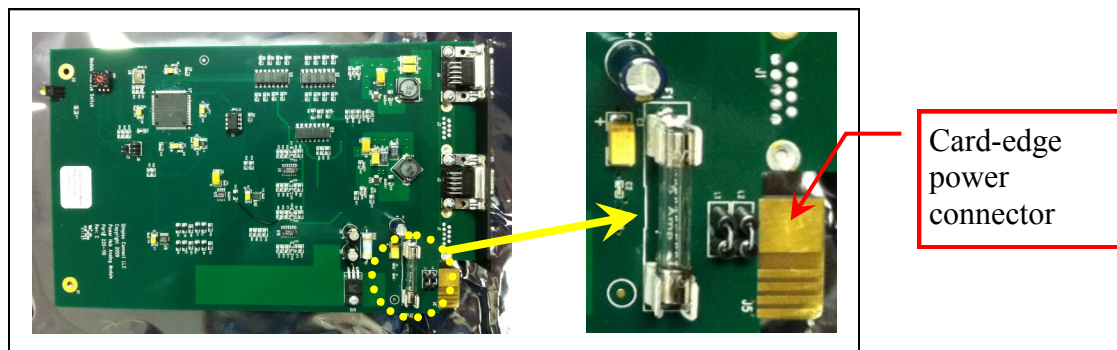
Step 3: After the two screws from the back are removed, pull the card out from the front. Please note that a firm pull may be required to un-seat the card-edge power connector from the power bus connector in the back of the expansion slot.

Figure 6.3 Module Card Removal



Step 4: Locate the clip style fuse holder on the card as shown in Figure 6.4. Remove the fuse using a fuse puller designed for removing type 3AG/3AB fuses to prevent any damage to the expansion module PC board and/or surrounding components.

Figure 6.4 Fuse Holder Location



Step 5: Replace the fuse with one that meets the following specification:

Fuse Type 3AB (preferred) or 3AG (shown in figure 6.4), 5A, 230V

Step 6: Re-install the card after reviewing [Appendix A](#) as it contains some important precautionary notes for expansion card installation.

7.1 Power Hub

Environmental

Working Temperature:	0 to +65 Celsius
Working Humidity:	20 to 95% RH non-condensing
Storage Temperature:	-20 to +85 Celsius

Regulatory Compliance

CE Certified
RoHS Compliant

Input Power

Input Voltage Range:	100—240 VAC, auto ranging, IEC receptacle
Frequency:	50-60Hz
Maximum Current:	5 amps, fuse protected
Power Up In Rush Current:	40A at 230 VAC
Leakage Current:	Less than 1 mA at 240 VAC
Power Factor:	> 0.95 at 230 VAC

User Display

Display Type:	Color TFT LC
Colors:	65,536
Display Size:	4.3 inch diagonal (53.9mm X 95mm)
Viewing Angle:	130 degrees
Screen Resolution:	480 x 272 (WQVGA)
Display Brightness:	350 cd/m ²
Contrast Ratio:	400:1
User Interaction:	Touch screen, resistive

Communications Ports

Type:	RS232, local, DCE, Female DB9
Protocol:	ASCII based commands
Interaction:	See Section 4

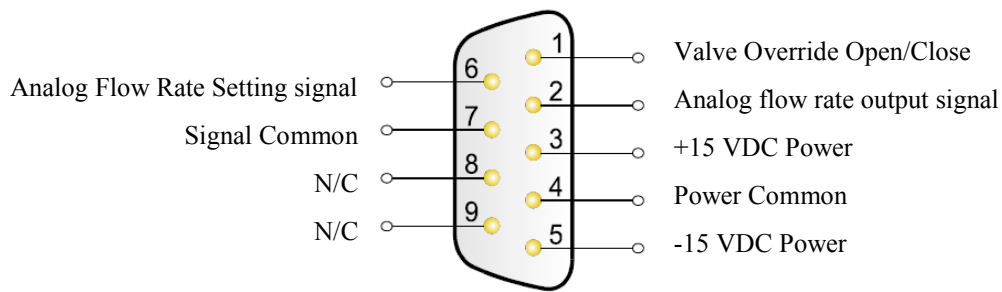
Expansion Slots

Expansion Slots:	2
Maximum Number of Flow Controllers:	8, Analog or Digital flow controllers
Module Configurations:	Any combination of two modules
Accepted Module Types:	Analog controller, digital controller, logic module, future developed modules
Module Address:	Each Module has an address switch, must be set to a unique address within each system

7.2 Analog Control Module

Output Voltage	+15 VDC, -15 VDC, +/- 5%
Output Channels	4
Maximum Current (per channel)	250 mA
Analog Input, Actual Flow:	-0.25 to 10 VDC, 16-bit resolution, Accuracy 0.25% FS
Analog Output, Set Point	0 to 5 VDC, 15mA Sink/Source, 16 bit resolution, Accuracy 0.25% FS (Rev. E or later, 0.1% FS)
Valve Open/Close	+15 VDC (open), -15 VDC (close)
System Ground Scheme	Signal and Power grounds connected at source (Power Hub)
Protection	Over current limit Short circuit protection Over and under voltage shutdown (user reset) Thermal Shutdown
Alarms (per module)	Over temperature Over Current Over or under voltage Flow rate limits

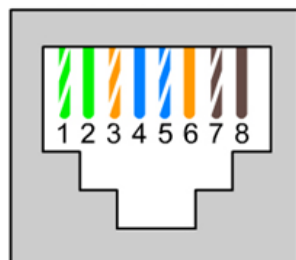
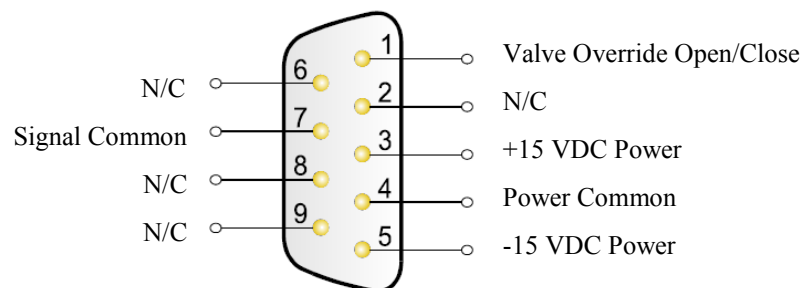
Figure 7.1 Analog Module Connector Pin Out



7.3 Digital Control Module

Output Voltage	+15 VDC, -15 VDC, +/- 5%
Output Channels	4
Maximum Current (per channel)	250 mA
Digital Interface	RS485, F-Net Protocol
Valve Open/Close (per channel)	+15 VDC (open), -15 VDC (close)
System Ground Scheme	Signal and Power grounds connected at source (Power Hub)
Protection	Over current limit, Short circuit protection, Over and Under voltage shutdown (user reset) Thermal shutdown
Alarms (per module)	Over temperature Over Current Over or under voltage Flow rate limits

Figure 7.2 Digital Communication Module Connector Pin Out



Pin 1: Signal Common
Pin 2: Signal Common
Pin 3: N/C
Pin 4: RS485 B
Pin 5: RS485 A
Pin 6: N/C
Pin 7: N/C
Pin 8: N/C

7.4 Logic I/O Module

Input channels	4, active low, optically isolated For additional circuit detail, see Figure 7.5 below
Output channel relays	4, “Form C” type
Maximum Current (per channel)	2A
Maximum voltage, applied to any pin	125VAC, 30VDC
Connector type	Screw type detachable terminal block “Phoenix Block”
Wire size	28 - 16 AWG

Figure 7.3 Logic IO Module
Inputs Pin Out

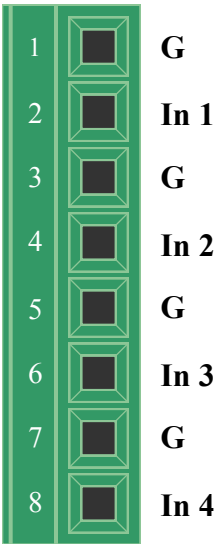


Figure 7.4 Logic IO Module
Output Relays Pin Out

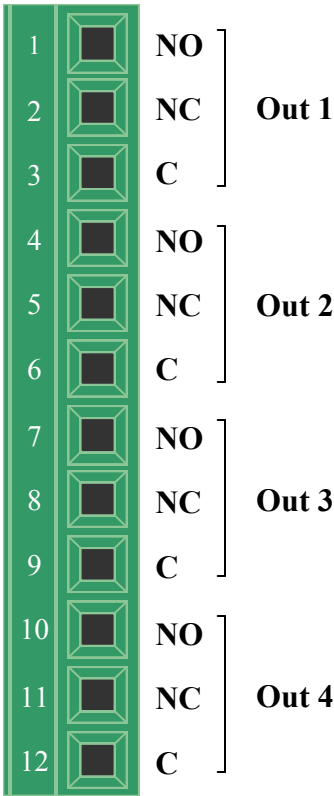
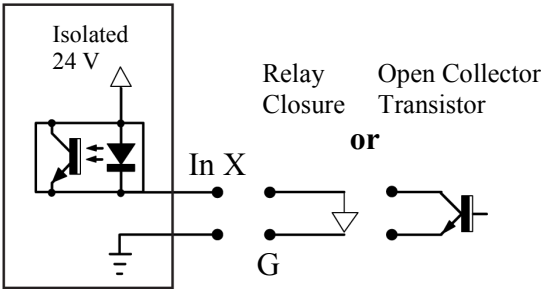


Figure 7.5 Input Circuit Detail



Appendix A: Expansion Module Installation

The Power Hub Basic has two slots for expansion modules. When new, the Power Hub Basic ships with either an Analog or Digital Control module installed. The other slot can be used for a second control module or a Logic IO module. All of the following combinations are valid:

1 Analog controller + 1 Analog controller,	1 Analog controller + 1 Logic IO module
1 Analog controller + 1 Digital controller,	1 Digital controller + 1 Logic IO module
1 Digital controller + 1 Digital controller	

Safety Note: Always turn off and un-plug the Power Hub before installing or replacing a control module or Logic IO module.

Section 1: Removal of Expansion Slot Covers

To install a Control module or Logic IO module, you must first remove two covers.

Step 1: Looking at the front of the Power Hub, remove the two round head screws from the cover plate for the expansion slot to be accessed. See Figure 1. Save the screws for the new cover that comes with the expansion module.

Figure 1 Expansion Slot Cover Screws-Front



Removal of Expansion Slot Covers (continued)

Step 2: Next, looking at the back of the Power Hub, locate the other end of the slot from step 1. Remove the two screws shown in Figure 2 Photo A. Save the screws.

After the two screws holding the cover are removed, the cover may slide down slightly behind the internal Power Bus. The easiest way to remove the cover is to reach into the bay from the front opening which can be seen in Figure 3, Photo A.

CAUTION: If the cover has slid down behind the Power Bus as shown in Figure 3, Photo B, lift up slightly on the cover so as not to damage the Power Bus as the cover is pulled forward for removal.

Figure 2 Expansion Slot Cover Screws-Back

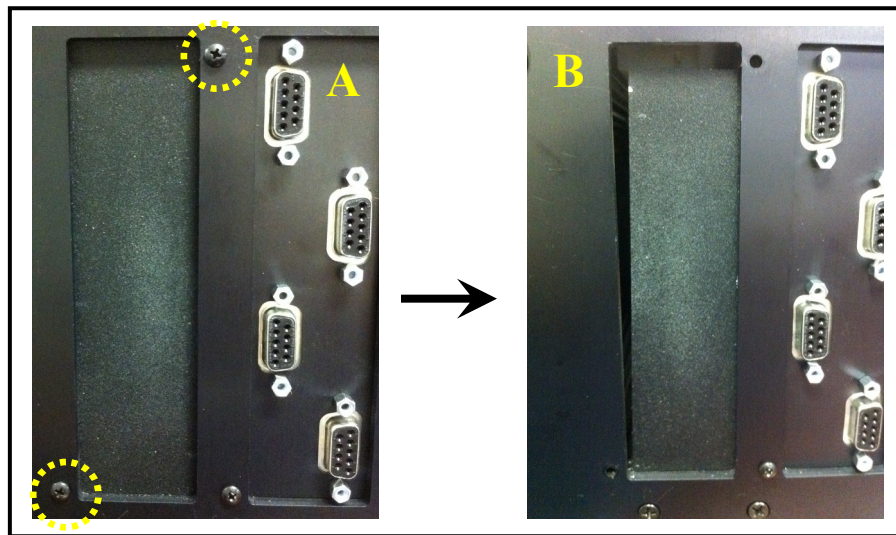
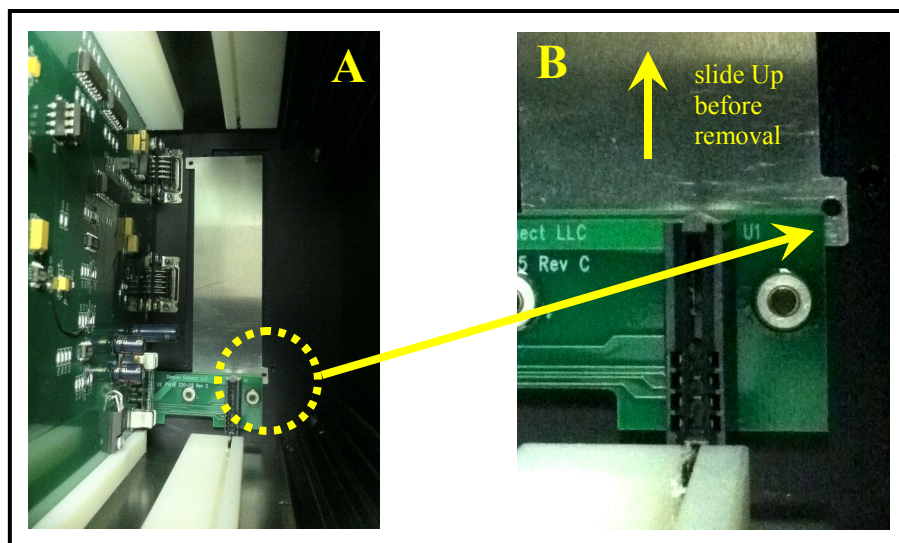


Figure 3 Expansion Slot-Inside



Section 2 Expansion Module Installation

When more than one module is installed in a Power Hub, each module card must have a unique address. If more than one card has the same address, one of the modules will not appear on the screen when the Power Hub is turned on. The address is set using the rotary switch located toward the front of the card. See Figure 4. The module with the lowest address will appear on the main screen as the first tab on the left. The next highest address will be the next tab over to the right.

Most cards will ship with the following pre-programmed address values:

Analog Module: “3” when shipped inside a Power Hub, “5” when shipped separately
Digital Module: “2” when shipped inside a Power Hub, “4” when shipped separately
Logic IO Module: “6”, always shipped separately

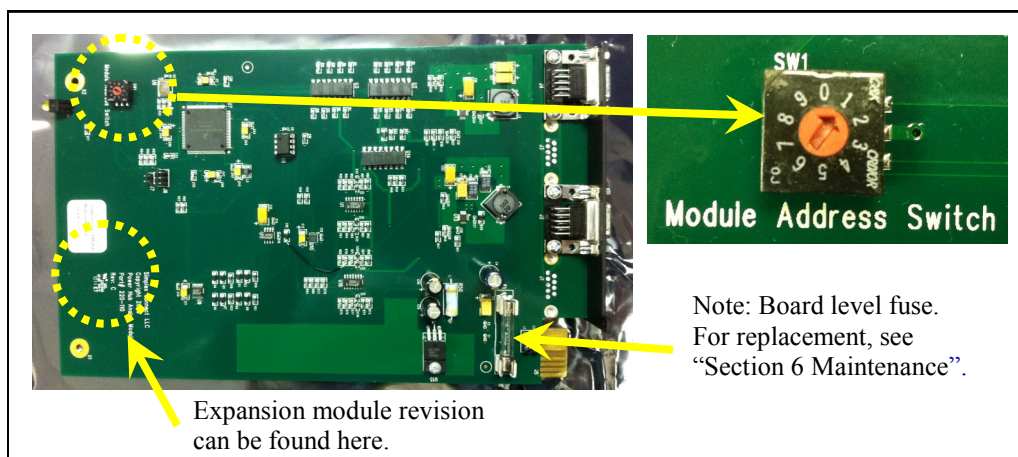
Note: An automatic module card addressing feature has been added to the Power Hub starting with Revision B and expansion modules starting with Revision E. Revision B or later Power Hubs will have the revision included at the end of the serial number on the back of the unit. Expansion modules have the revision printed on the surface of the circuit board (see Figure 4 for location).

When a Revision B or later Power Hub Basic is used with a Revision E or later expansion module, addresses will automatically be assigned as follows (regardless of switch setting):

Slot 1: Address “1” (This is the slot closest to the touch screen)
Slot 2: Address “2”

When mixing auto-addressing Power Hubs and module cards with earlier non-auto addressing module cards, the easiest way to avoid a conflict is to not use address 1 or address 2 for those earlier module cards.

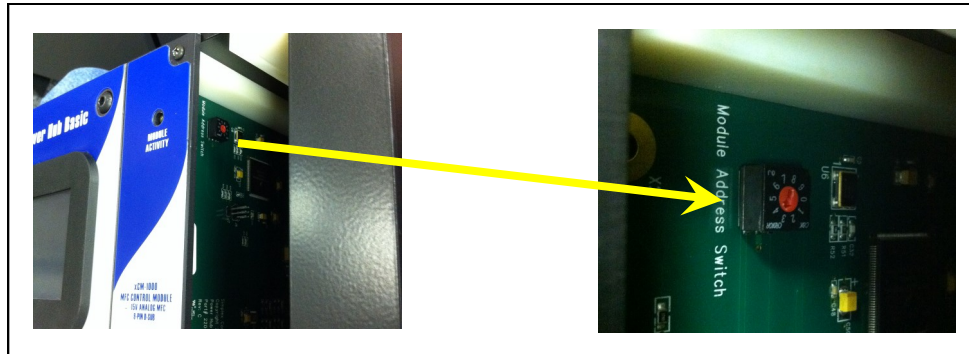
Figure 4 Expansion Module Address Switch



Expansion Module Installation (continued)

To confirm the address being used for the first module, look through the opening for the second module card (after it's cover is removed). See Figure 5.

Figure 5 Expansion Slot-Inside



After the blank cover plate is removed and the address is checked/adjusted as necessary, the module can be installed by sliding it in from the front. See Figure 6.

Figure 6 Expansion Module Installed

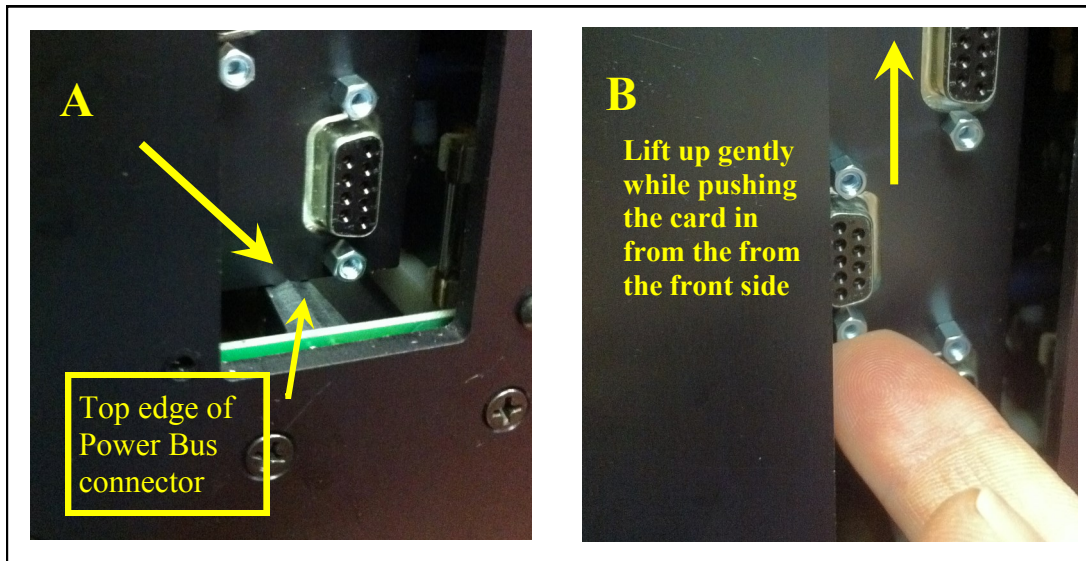


As the card gets close to the back of the slot, it may stop before fully seating in the Power Bus connector as shown in Figure 7 Photo A. The back plate of the card is likely getting caught on the top edge of the Power Bus connector. If this happens, lift up slightly on the back side of the card to get it to seat properly, see Figure 7, Photo B.

Typically all that is required is to press up very gently on one of the DB9 connectors on the back of the card while at the same time pushing the card in from the front.

Expansion Module Installation (continued)

Figure 7 Expansion Module-Back



After the module card is installed in the expansion slot and fully seated, install the two screws removed from the blank cover plate in Step 2 of Section 1.

Figure 8 Back of Module Properly Installed

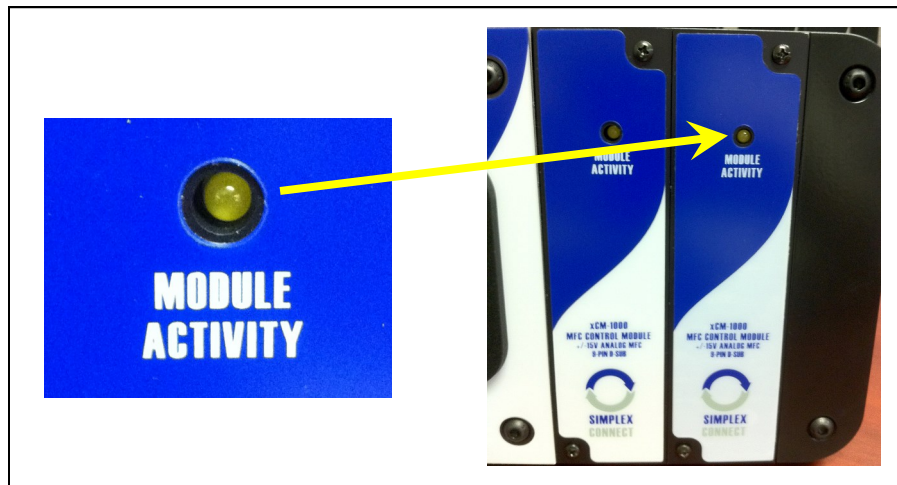


Expansion Module Installation (continued)

In the box with the expansion module there should be a new front cover with an overlay. That cover identifies what type of module is installed in the slot. Use the two screws removed from Step 1 of Section 1 to hold the new cover in place.

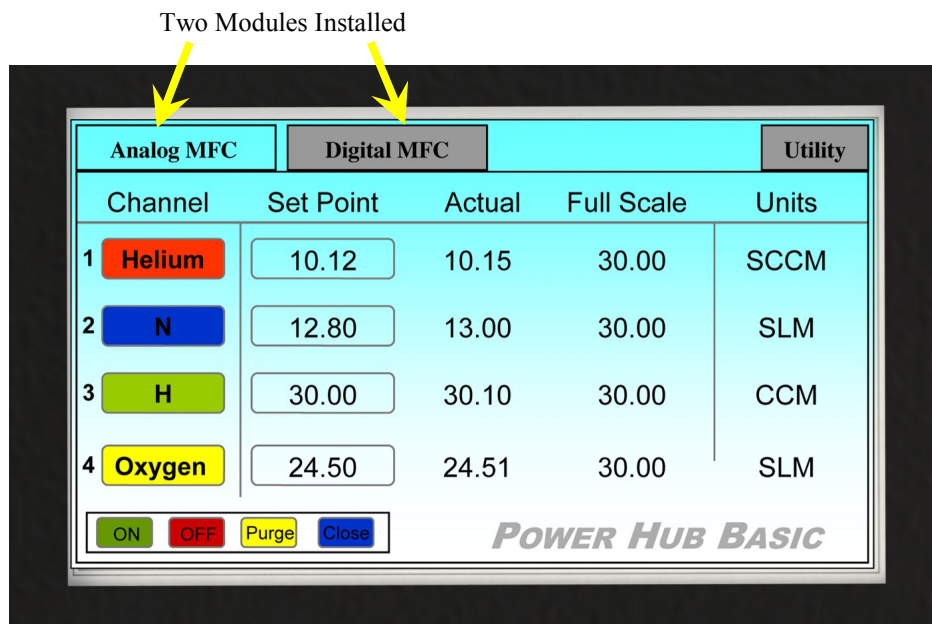
Note: When installing the front cover, be mindful of the LED on the front of the module card as it is designed to fit in the hole in the front cover as shown in Figure 9.

Figure 9 LED Hole



After installation of the module is complete and the Power Hub is turned on, a second tab at the top of the main screen will appear as shown in Figure 10. The label on the new tab will reflect the type of module installed.

Figure 10 Main Screen With Two Modules Installed



Appendix B: Rack Mount Kit



What's included: Qty. 2 mounting brackets
Qty. 2 sets of two screws



PH100-RMK

Section 1 Installation

Step 1) Remove the two screws closest to the front on the left side panel

Step2) Next remove the same two screws on the right side panel



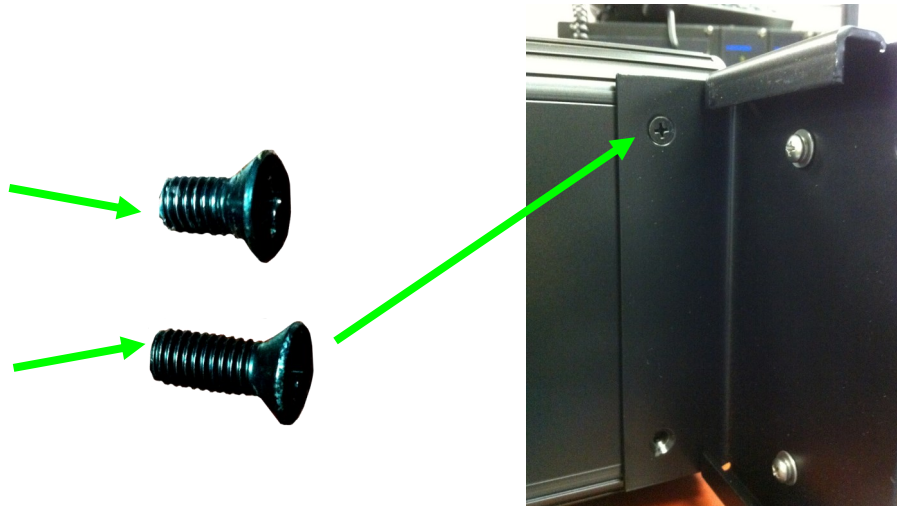
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Rack Mount Kit - continued

Step 3) Attach the mounting brackets to the sides of the Power Hub using the longer screws that came in the box with the rack mount kit.

Screw removed from the sides in Steps 1 and 2

Screw included with the kit



Please Note: Screws to hold the mounting brackets to the rack are not included as the required screw type and size for a specific rack will vary.

Completed Installation



Notes

