

USER'S MANUAL

T58Z

Thermal Printer

DECLARE

§ This product belongs to A grade, maybe it will cause radio disturbance at natural environment, In such circumstances, needs that the user takes practicable measures for it.

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Security Information

In order to use your printer in effectiveness and security, Please obey the following rules.

→Before Use

- **In order to hold the true usage method, before using printer, please read this user's manual particularly.**
- **Please put this 《User's Manual》 on the convenient position, In order to take out reading and solving problems at any moment.**

→Notices In Security

If neglect the following notice matters, incorrect use may be bring damage.

NOTICE

- ◇ **If occurred paper jams, make sure turning off button as the first step, waiting for ten seconds, in order to cool down the print head, and then clearing away the paper.**
- ◇ **Please don't set this product in the humid or dusty environment.**
- ◇ **No pressing, No dumping.**

Roller Paper

- ◇ **Make sure to use the specific roller paper which fit for this manual.**
- ◇ **Don't be used the roller paper which the end be felted on the paper axes, Or, the printer can't detect the end of roller paper exactly, may be could bring damage to printer; Also can't choose the roller paper which without paper axes, Or, may be when printing to the end, Paper jams occurred because of the paper is not enough.**

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Chapter I Introduction

1.1 Technique Specification

| Item | Parameter |
|------------------------------|------------------------------|
| Printing Mode | Direct thermal line printing |
| Printing Speed | About 50 mm/second |
| Printing Width | 57.5±0.5 mm |
| Printing Density | 8dot/mm, 384dot/line |
| Effective Printing Width | 48 mm |
| Paper Solve Method | Manual cut |
| Delectation of Without Paper | Photo electricity Sensor |
| Life of Print Head | 50KM |

1.2 Printing Paper

| Item | Parameter |
|-----------------------------|--|
| Roll Paper Type | Thermal paper |
| Specification of Roll Paper | Width:57.5 ±0.5 mm; Max Outer Diameter: ϕ 50 mm |
| | Min Inner Diameter: ϕ 10 mm; Thickness: 53~60g/m ² |

1.3 Printing Character

| Item | Parameter |
|-----------------------------------|---------------------------------------|
| ANK Character Set | 12×24dot, 1.25(width)×3.00(height) mm |
| International Standard I、II Class | 24×24dot |
| Chinese Font | 3.00(width) ×3.00(height) mm |

1.4 Interface Form

| Item | Parameter |
|--------------------|---|
| Serial Interface | D-SUB 25 thread socket(female), Support RTS/CTS; Baud rate: 9600bps; |
| | Data structure: 1 bit(start bit)+8bit(Data bit)+1bit or above (stop bit) |
| Parallel Interface | 8 digit Parallel Interface, BUSY handshake protocol, PE without paper detect interface socket use D-SUB25 thread socket(male) |
| Cash Drawer | DC 12V, 2 A, 6 Thread RJ-11 Socket |

| | |
|---------|--|
| Control | |
|---------|--|

1.5 Control Command

| Item | Parameter |
|----------------------------|--|
| Dot Printing Command | Support different density dot and load graphics printing |
| Character Printing Command | Support ANK character, user defined character and Chinese characters double width printing, double height printing, the gap of the characters are adjustable |

1.6 Power and Operating Environment Request

| Item | Parameter |
|-----------------------------|-----------|
| Power Supply | DC12V, 2A |
| Operating Temp | 5~40 |
| Operating Relative Humidity | 10~80% |
| Storage Temp | -20~60°C |
| Storage Relative Humidity | 10~90% |

1.7 Dimension and Weight

| Item | Parameter |
|-----------|-------------------------------|
| Dimension | 197(L) × 120 (W) × 102 (H) mm |
| Weight | 644g (Without Roller) |

Chapter II Installation and Operation

2.1 Printer Dimension



Figure2-1 The printer dimension

2.2 Control Board

T58Z Printer Board has one keys and three indicator lights, the graphic 2-2.1 as follows:

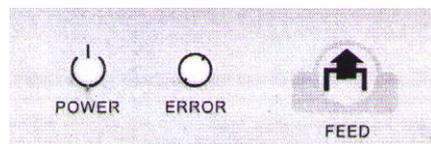


Figure 2-2.1 The sketch graphic of control board

2.3 Indicator light and key operation

Indicator:

- Power light: Normal work, the green light is bright
- Fault light: Abnormally, error indicator light will flash



Print head over temp, error light flashed till restoring by itself.

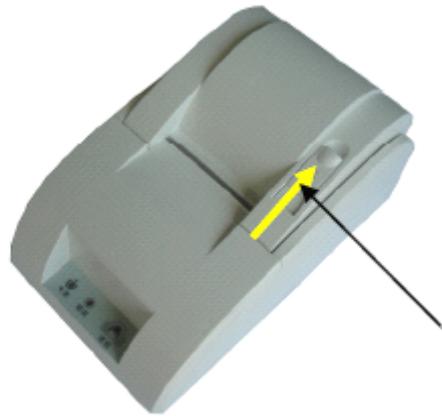
- No paper light, when the paper not be set well, or no paper, the light will be bright.

Key:

- Under the general pattern, pressing the key, printer paper moved ahead.
- Self-test pattern, Installed the paper, and shut the cover lightly, First press the paper carrier button on the cutting power conditions, then turning on power

supply, putting the paper carrier button away less than 5 seconds, the printer moves to self-test pattern, and print self-test list.

- Hex printing method: Installed the paper, and pressed the paper carrier button and turned on the power supply, About 5 seconds, “No Paper” light is bright, this time loosen the button, Print according to the information of hex printing method and print the data which received by interface according to hex printing method.
- Opening cover spanner: as the picture 2-2.2.



Opening cover spanner

Figure2-2.2 Opening cover spanner

2.4 Installing paper

The steps of installing thermal paper:

- Open the cover through pulling spanner as the picture 2-3.1.
- Install the roller paper into the paper storage as the picture direction, then pulling a part of paper along the paper storage, and put flat on the print head as the picture 2-3.2.
- Put the cover down, and close the cover lightly as the picture 2-3.2; Restore to the primary position, then, install the printing paper as the picture 2-3.4.



Picture 2-3.1 Open the cover



Picture 2-3.2 Install the paper



Picture 2-3.3 Close the cover



Picture 2-3.3 Installing finished

2.5 Interface connection

2.5.1 Serial interface connection

The serial interface of T58Z printer is compatible with RS232C, supports RTS/CTS, and the interface socket is 25PIN female D model socket.

Per pin signal definition

| Pin | Signal Name | Signal Source | Illustration |
|-----|-------------|---------------|--------------------|
| 3 | RXD | Host computer | Receive data |
| 4 | RTS | Printer | Could receive data |
| 7 | GND | ----- | Logically |
| 2 | TXD | Printer | Transmit data |

The serial interface device which default by printer:

Baud rate: 9600bps

Data bit: 8 bits

Check-out: No

Stop bits: 1 bit or more than 1 bit

Handshake method: RTS/CTS

The serial interface of T58Z printer can connect with standard RS-232C interface. When connecting with PC , the graphic as 2-2.4.

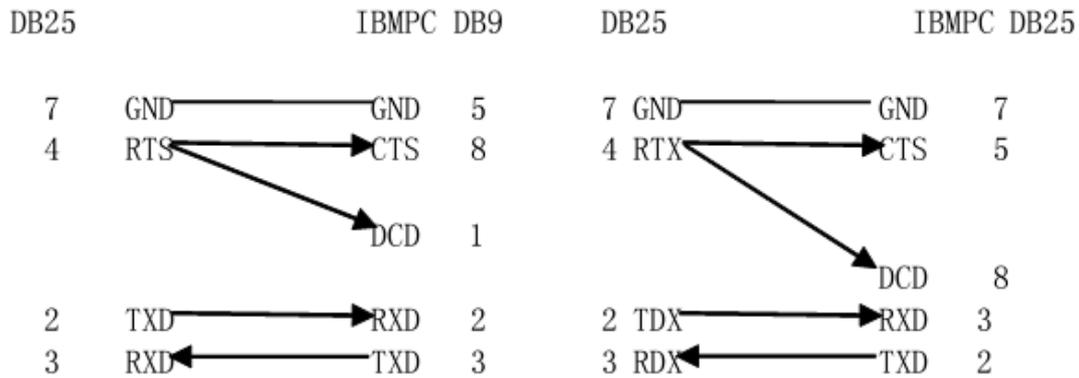


Figure2-4. 1. **The connection figure of printer serial interface and PC serial interface**

2.5.2 Parallel interface connection

The parallel interface of T58Z printer is 8 digit parallel interface, supporting BUSY handshake protocol , and the interface socket used DB25 thread socket (male).

Parallel interface signal per pin

| Pin | Signal | Signal Source | Function |
|------------|---------|---------------|---|
| 1 | nStrobe | H | Data is selected through spring pulse, receiving data at decline. |
| 2 | DATA1 | H | 0-----7 are data bits |
| 3 | DATA2 | H | |
| 4 | DATA3 | H | |
| 5 | DATA4 | H | |
| 6 | DATA5 | H | |
| 7 | DATA6 | H | |
| 8 | DATA7 | H | |
| 9 | DATA8 | H | |
| 10 | nAck | P | Input impedance "high" level |
| 11 | BUSY | P | "High" level indicates that printer is "busy" now, can't receive data |
| 12 | PE | P | "High" level indicates that print paper-end |
| 13 | SEL | P | Input impedance "high" level |
| 15 | nERR | P | Input impedance "high" level |
| 14、 16、 17 | NC | | Not frame ground |
| 17-18 | GND | | Frame ground |

H: means computer, P: means printer

Refer to the parallel connection pattern interface signal time sequence as the graphic 2-4.2

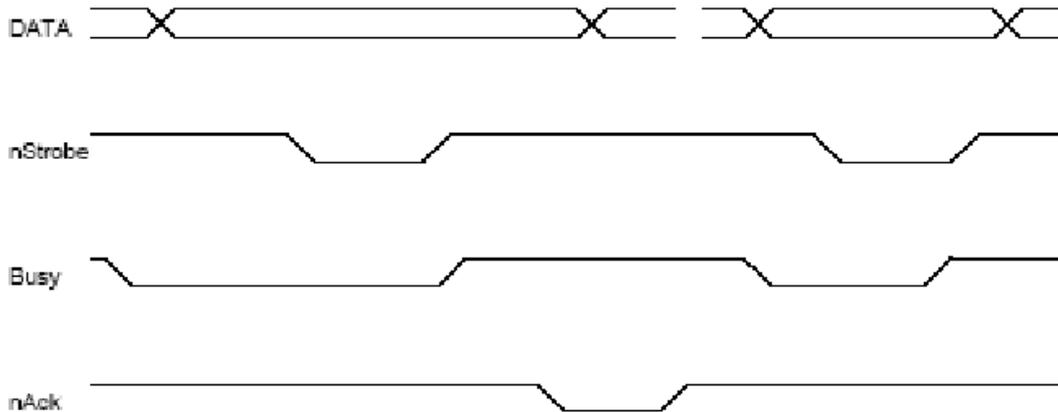


Figure 2-4.2. Parallel Interface Signal Time Sequence

2.5.3 Cash drawer interface

The cash drawer interface of T58Z printer used RJ-11, 6 thread socket, as the diagram 2-4.3

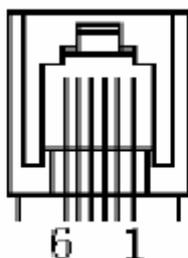


Figure 2-4.3. Cash drawer interface

Pin definition as follows:

| Pin No. | Signal | Direction |
|---------|---|-----------|
| 1 | Structure | ----- |
| 2 | Cash drawer drive signal | Output |
| 3 | Cash drawer on/off status signal | Input |
| 4 | Cash drawer power: DC12V/DC24V | Output |
| 5 | N. C. | ----- |
| 6 | Cash drawer on/off status signal ground | ----- |

2.6 Clear print head

When printer used a period of time, and occurred the unclear character, should be cleaned at once, the steps as the flow:

- Make sure that the power has turned off, and the power and communication cable have took off.
- Open the printer cover, and take the print paper out, then touch a little alcohol

- which needed to use absorbent button, clean the dirtiness on the print head.
- After cleaning, wait for the alcohol which on the print head have volatilized, then installing the paper and closing the cover. At last, connecting power and turning into self-test, observing the cleaning effectiveness.

Chapter III Malfunction Exclusion

4.1 Command Illustration

| Malfunction Phenomenon | Solution |
|------------------------|--|
| Not electrified | Examine that the power adapter whether outputted voltage or not. |
| | Examine that the power output plug and printer whether connected well or not. |
| | Examine that the printer' s power button whether opened or not. |
| Not carried the paper | Examine that the printer' s roller paper whether used or not. |
| | Examine that the printer' s roller paper whether jammed or not. |
| | Examine that the printer' s test paper is dirty or not. |
| | Examine that the printer' s cover pressing paper wheel whether pressed to position or not. |
| Printing unclear | Examine that the print head is dirty or not. |
| | Examine that the print paper is wet or not. |
| Not printed | Examine that the interface line of printer and PC whether connected well or not. |

Chapter IV Printing Table

4.1 Command Illustration

| Command | Illustration |
|--|--|
| LF | Print and change a new line |
| ESC J n | Print and feed paper n dot lines |
| ESC 2 | Set character line spacing 1/6 feet |
| ESC 3 n | Set line spacing n dot lines(n/203 feet) |
| ESC ! n | Set character printing method |
| ESC SO | Permit character double width printing |
| ESC DC4 | Cancel character double width printing |
| ESC % n | Permit/prohibit user-defined character |
| ESC & s n m | Set user-defined character |
| ESC c 5 n | Permit/prohibit pressing button command |
| ESC * m n1 n2 d1.....dk | Set dot command |
| ESC * n1 n2 d1.....dk | Defined load dot |
| GS / n | Print load dot |
| GS w n | Set bar code width |
| GS h n | Set bar code height |
| ① GS k m d1.....dk NUL ② GS k m n d1.....dn | Print bar code |
| ESC @ | Initialization |
| ESC p m n1 n2 | Cash drawer control |
| ESC v | Send the printing status to the host computer |
| ESC u n | Send the ambient equipment status to the host computer |

4.2 Printing command

4.2.1 Printing command

LF

Print and change a new line

| | |
|------|-------------|
| Form | ASCII : LF |
| | DECIMAL: 10 |
| | HEX: 0A |

| | |
|-------------|--|
| Description | Printing content in the line buffer and move one paper line ahead, when line buffer is empty, only moving one line ahead |
|-------------|--|

ESC J n

Print and feed paper n dot lines

| | |
|-------------|--|
| form | ASCII: ESC J n |
| | DECIMAL: 27 74 n |
| | HEX: 1B 4A n |
| Description | Printing content in the line buffer and move n dot lines ahead (n/203feet) n=0~255 |
| | This orders only effected to this line, not change the line spacing which set by ESC 2, ES 3 command |

4.2.2 Setting command for line spacing

ESC 2

Set character line spacing 1/6 feet

| | |
|------|---------------------------|
| Form | ASCII: ESC 2 |
| | DECIMAL: 27 50 |
| | HEX: 1B 32 |
| | Set line spacing 1/6 feet |

ESC 3 n

Set line spacing n dot lines(n/203 feet)

| | |
|-------------|--|
| Form | ASCII: ESC 3 n |
| | DECIMAL: 27 51 n |
| | HEX: 1B 33 n |
| Description | Set line spacing n dot lines. n =0~255 |
| | This orders set line spacing n/203 feet. Default value: n=30 |

4.2.3 Character printing command

ESC ! n

Set character printing pattern

| | |
|------|------------------|
| Form | ASCII: ESC ! n |
| | DECIMAL: 27 33 n |
| | HEX: 1B 21 n |

| | |
|-------------|---|
| Description | Set line spacing n dot lines. n =0~255 |
| | ESC ! n is a comprehensive character printing pattern setting orders, be used to choose the size of printing character. The default value of n is 0, that's to say, character isn't be extended. The definition of per printing parameter n as follows: |
| | |

ESC SO

Permit character double width printing

| | |
|-------------|---|
| Form | ASCII: ESC SO |
| | DECIMAL: 27 14 |
| | HEX: 1B 0E |
| Description | At the same line, all characters behinds this order be printed two times than the normal width. |
| | This orders could be deleted by Enter or DC3 command |

ESC DC4

Cancel character double width printing

| | |
|-------------|--|
| Form | ASCII: ESC DC4 |
| | DECIMAL: 27 20 |
| | HEX: 1B 14 |
| Description | After executing this orders, character restored the normal width printing. |

ESC % n

Enable/Disenable user-defined character

| | |
|-------------|--|
| Form | ASCII: ESC % n |
| | DECIMAL: 27 37 n |
| | HEX: 1B 25 n |
| Description | When n =1, choose user-defined character fond; when n =0, choose interior character fond |
| | Default value n =0 |

ESC & s n m

Set user-defined character

| | |
|-------------|--|
| Form | ASCII: ESC & S n m (a (p) s × a) m-n+1 |
| | DECIMAL: 27 38 S n m (a (p) s × a) m-n+1 |
| | HEX: 1B 26 S n m (a (p) s × a) m-n+1 |
| Description | ESC & be used to define user-defined character. S=3, 32 ≤ n ≤ m ≤ 126 0 ≤ a ≤ 12, 0 ≤ p ≤ 255. |
| | s means the vertical bits, here s=3, n means the started ASCII code of user-defined character |
| | m means the end ASCII code of user-defined character, when only defining one character, takes n=m, could define at the most of 96 user-defined character |
| | a means level dot counts; p means user-defined character data, per character s × a bytes, together defined m-n+1 characters. |
| | After defining, the user-defined character always effects, till defining again or reposition or turn off print. |

4.2.4 Special Control Command

ESC c 5 n

Permit/prohibit pressing button command

| | |
|-------------|--|
| Form | ASCII: ESC c 5 n |
| | DECIMAL: 27 99 53 n |
| | HEX: 1B 63 35 n |
| Description | When n=1, prohibit that the paper carrier button effects |
| | When n=0, permit that the paper carrier button effects, Default value is n=0 |

4.2.5 Dot Graphics Printing Command

ESC * m n1 n2 d1.....dk

Set dot command

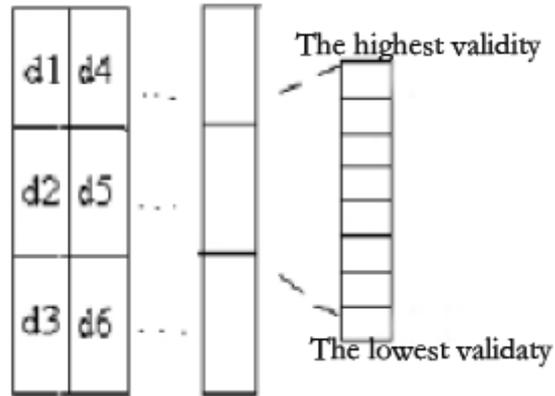
| | |
|-------------|---|
| Form | ASCII: ESC * m n n1 n2 (d) k |
| | DECIMAL: 27 42 m n n1 n2 (d) k |
| | HEX: 1B 2A m n n1 n2 (d) k |
| Description | Set dot graphics pattern(takes m), dot counts(takes n1,n2) and dot graphics content (takes (d) k) |

$m=0, 1, 32, 33. n1=0\sim 255, n2=0\sim 3. d=0\sim 255$

$K=n1+256\times n2 (m=0, 1) ; k=(n1+6\times n2) \times 3 (m=32, 33)$

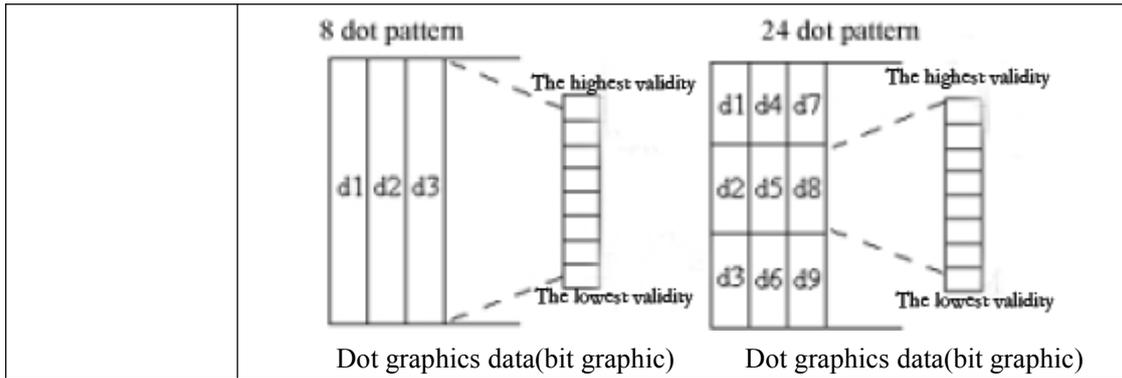
Level dot counts is $n1+256\times n2$

If the dot counts over one line, the part which over the biggest dot count will be neglected (connected with the chosen dot graphics pattern, the specifics as the following table)



- d is dot graphics data byte, relevant dot is 1, which means that this dot should be printed; relevant dot is 0, which means that this dot shouldn't be printed.
- m be used to choose dot graphics pattern.

| M | Mode | Vertical | | Horizontal | |
|----|-----------------------|-----------|-------------|-------------|------------------------|
| | | Dot count | Dot density | Dot density | The most of dot counts |
| 0 | 8 dot single density | 8 | 68 DPI | 101 DPI | 192 |
| 1 | 8 dot double density | 8 | 68 DPI | 203 DPI | 384 |
| 32 | 24 dot single density | 24 | 203 DPI | 101DPI | 192 |
| 33 | 24 dot double density | 24 | 203 DPI | 203DPI | 384 |



GS / n

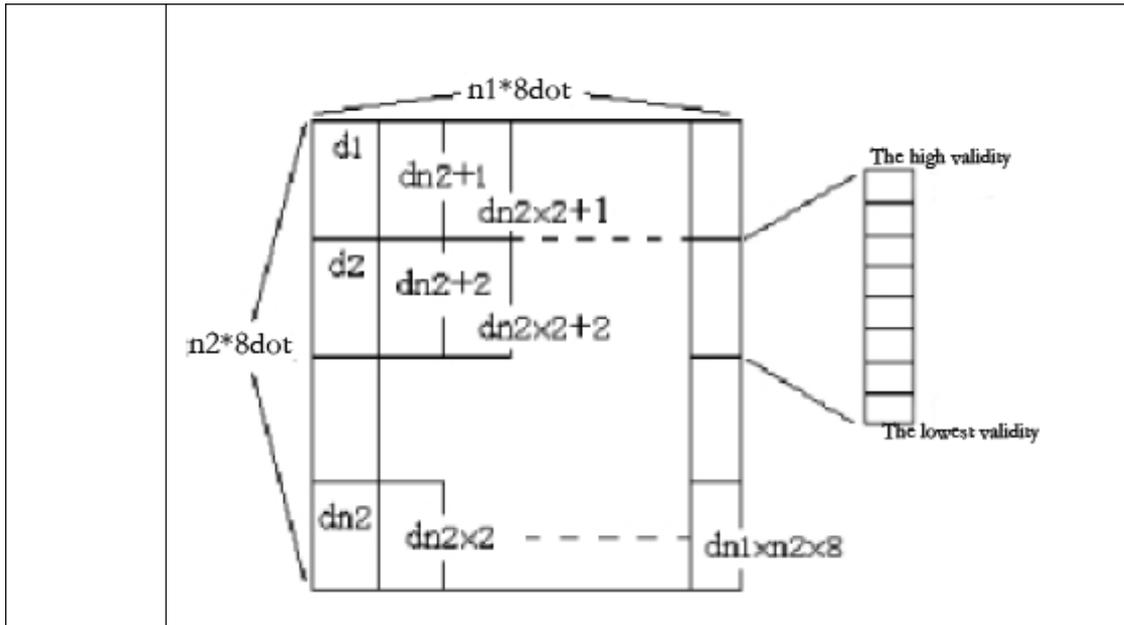
Print load dot

| | | | |
|-------------|---|---------------------------------|---|
| Form | ASCII: GS / n | | |
| | DECIMAL: 29 47 n | | |
| | DEX: 1D 2F n | | |
| Description | This orders be used to print load dot. n=0~3 | | |
| | n be used to choose dot graphics pattern: could use GS * command to define dot graphics | | |
| | n | Dot graphics pattern | Veridical density Horizontal density |
| | 0 | Normal pattern | 203 DPI 203 DPI |
| | 1 | Double width pattern | 203 DPI 101 DPI |
| | 2 | Double height pattern | 101 DPI 203 DPI |
| | 3 | Double height and width pattern | 101 DPI 101 DPI |

GS * n1 n2 d1.....dk

Defined load dot

| | | | | |
|-------------|---|--|--|--|
| Form | ASCII: GS * n1 n2 (d) k | | | |
| | DECIMAL: 29 42 n1 n2 (d) k | | | |
| | HEX: 1D 2A n1 n2 (d) k | | | |
| Description | This orders be used to define load dot | | | |
| | n 1=1~48, n 2=1~255, n 1×n 2<1200, k=n 1×n 2×8 | | | |
| | d is the dot graphics data; horizontal n1×8 dot; vertical n2×8; It always effects after loading dot graphics definition until taking new definition and reposition and recovery | | | |



4.2.6 Bar code command

GS w n

Set bar code width

| Form | ASCII: GS w n | | | | | | |
|-------------|---|----------|----------|---|--------|---|---------------|
| | HEX: 77 n | | | | | | |
| | DECIMAL: 29 119 n | | | | | | |
| Description | <input type="checkbox"/> Set bar code horizontal size, $2 \leq n \leq 3$ <input type="checkbox"/> n be set the width of bar code as follows: <table border="1" style="margin-left: 40px;"> <thead> <tr> <th>N</th> <th>Bar code</th> </tr> </thead> <tbody> <tr> <td>2</td> <td>Normal</td> </tr> <tr> <td>3</td> <td>Wide bar code</td> </tr> </tbody> </table> | N | Bar code | 2 | Normal | 3 | Wide bar code |
| | N | Bar code | | | | | |
| 2 | Normal | | | | | | |
| 3 | Wide bar code | | | | | | |
| | <input type="checkbox"/> Support the below bar code: CODE 128, CODE 39, ITF Default value is $n = 2$ Relevant command: GS K | | | | | | |

GS h n

Set bar code height

| | |
|-------------|--|
| Form | ASCII: GS h n |
| | HEX : 1D 68 n |
| | DECIMAL : 29 104 n |
| Description | <input type="checkbox"/> Set bar code height, $1 \leq n \leq 255$; <input type="checkbox"/> n be set the vertical dot counts |

| | |
|--|---|
| | <input type="checkbox"/> Default value is n=50 <input type="checkbox"/> Relevant command: GS K |
|--|---|

① GS k m d1.....dk NUL

② GS k m n d1.....dn

Print bar code

| | | | | |
|-------------|--|-----------------|------------------------|--|
| Form | ①ASCII code: GS k m d1.....dk NUL | | | |
| | HEX: 1D 6B m d1.....dk 00 | | | |
| | DECIMAL: 29 107 m d1.....dk 0 | | | |
| | ②ASCII code: GS k m n d1.....dn | | | |
| | HEX: 1D 6B m n d1.....dn | | | |
| | DECIMAL: 29 107 m n d1.....dn | | | |
| Description | <input type="checkbox"/> Choose bar code system and print bar code: ① $4 \leq m \leq 5$ (k and d decided by using bar code system) ② $m=73$ (n and d decided by using bar code system) <input type="checkbox"/> m set the bar code system as follows: | | | |
| | M | Bar code system | Character units | Notes |
| ① | 4 | CODE39 | $1 \leq K$ | $48 \leq d \leq 57$, $65 \leq d \leq 90$, 32, 36, 37, 43, 45, 46, 47 |
| | 5 | ITF | $1 \leq K$ (k is even) | $48 \leq d \leq 57$ |
| ② | 73 | CODE128 | $1 \leq n \leq 255$ | $0 \leq d \leq 127$ |
| | <p>【Note①】</p> <ul style="list-style-type: none"> • This orders finished by NUL code. • The units of ITF bar code data must be even. When inputting odd units data, the printer will be neglected the last one which received. <p>【Note②】</p> <ul style="list-style-type: none"> • n designates bar code data byte counts, and the printer will take n byte date and deal with as the bar code data from the next character. • If n exceeds the designated scale, then the printer stop dealing with this orders, and treat continued data as the general data. • This orders feed paper according to the requirement of printing bar code, no consider the line spacing which set by ESC 2 or ESC 3. • This orders only effects that there are no data in the printing line buffer area. When there are data in the printing line buffer area, the printer will treat continued data as the general data. • After printing bar code, this orders set the printing position at the beginning of a line. • This orders no effected by printing pattern(the size of character and so on), except reverse printing pattern. | | | |

When using CODE128(m=73):

- About the information of CODE128 bar code and code table, please consult appendix I.
- When this printer uses CODE128, please consider the below factors which refers to sending the data:
 - ① The head of bar code data must be the chosen character (CODE A, CODE B, or CODE C) of code fond, be used to choose the first used code fond.
 - ② Defined special characters by used “{” and a group of characters, Through sending two “{” definition continually and defined ASCII character “{”.

| Special character | Sending data | | |
|-------------------|--------------|---------|----------|
| | ASCII code | HEX | DECIMAL |
| SHIFT | { S | 7B, 53 | 123, 83 |
| CODE A | { A | 7B, 41 | 123, 65 |
| CODE B | { B | 7B, 42 | 123, 66 |
| CODE C | { C | 7B, 43 | 123, 67 |
| FNC 1 | { 1 | 7B, 31 | 123, 49 |
| FNC 2 | { 2 | 7B, 32 | 123, 50 |
| FNC 3 | { 3 | 7B, 33 | 123, 51 |
| FNC 4 | { 4 | 7B, 34 | 123, 52 |
| “{” | { { | 7B, 7B, | 123, 123 |

- If the data serial head of bar code is not the code fond chosen character, so the printer stop dealing with command, and treat the continued data as the general data.
- If the combination of “{” and continued characters isn’ t fitting for any special characters, so the printer stop dealing with command, and treat the continued data as the general data.
- If the printer can’ t receive the characters which should be used to special code fond, so the printer stop dealing with command, and treat the continued data as the general data.

4.2.7 Other commands

ESC @

Initialization

| | |
|-------------|--|
| Form | ASCII: ESC @ |
| | DECIMAL: 27 64 |
| | HEX: 1B 40 |
| Description | <p>ESC @ command initializes the following contents:</p> <ul style="list-style-type: none"> <input type="checkbox"/> Clear away printing buffer; <input type="checkbox"/> Restore default value; |

| | |
|--|--|
| | <input type="checkbox"/> Choose character printing pattern; <input type="checkbox"/> Delete user-defined character. |
|--|--|

ESC p m n1 n2

Cash draw control

| | |
|-------------|---|
| Form | ASCII: ESC p m n1 n2 |
| | DECIMAL: 27 112 m n1 n2 |
| | HEX: 1B 27 m n1 n2 |
| Description | According to n1,n2, and produced the pulse which existed a certain time space, this orders be used to control the cash drawer movement. |
| | m=0, 0<n1≤n2≤255 |
| | The open time is n1×2ms, the closed time is n2×2ms |

ESC v

Send the printing status to the host computer

| Form | ASCII: ESC v | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|-------------|--|----------------------------|---|--|-----|----------|------|--|---|---|---|-----------|-------|-------|---|-----------|-------|-------|---|-----------------------|------------|---------------|---|-----------|-------|-------|---|--------|----------------------------|----------------------------|---|-----------|-------|-------|---|-----------|-------|-------|---|-----------|-------|
| | DECIMAL: 27 118 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | HEX: 1B 76 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Description | It only effects to the serial model printer(T58ZS), when sending the printing status to the host computer. | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | When the printer received this orders, sending a byte to up-printer through serial interface TXD. | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Each bit of this byte defined as follows: | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | | <table border="1" style="width: 100%; text-align: center;"> <thead> <tr> <th rowspan="2">Bit</th> <th rowspan="2">Function</th> <th colspan="2">Data</th> </tr> <tr> <th>0</th> <th>1</th> </tr> </thead> <tbody> <tr> <td>0</td> <td>Undefined</td> <td>-----</td> <td>-----</td> </tr> <tr> <td>1</td> <td>Undefined</td> <td>-----</td> <td>-----</td> </tr> <tr> <td>2</td> <td>Paper test instrument</td> <td>With paper</td> <td>Without paper</td> </tr> <tr> <td>3</td> <td>Undefined</td> <td>-----</td> <td>-----</td> </tr> <tr> <td>4</td> <td>Unused</td> <td>Identical data is 0</td> <td>Identical data is 0</td> </tr> <tr> <td>5</td> <td>Undefined</td> <td>-----</td> <td>-----</td> </tr> <tr> <td>6</td> <td>Undefined</td> <td>-----</td> <td>-----</td> </tr> <tr> <td>7</td> <td>Undefined</td> <td>-----</td> <td>-----</td> </tr> </tbody> </table> | | Bit | Function | Data | | 0 | 1 | 0 | Undefined | ----- | ----- | 1 | Undefined | ----- | ----- | 2 | Paper test instrument | With paper | Without paper | 3 | Undefined | ----- | ----- | 4 | Unused | Identical data is 0 | Identical data is 0 | 5 | Undefined | ----- | ----- | 6 | Undefined | ----- | ----- | 7 | Undefined | ----- |
| Bit | Function | Data | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | 0 | 1 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 0 | Undefined | ----- | ----- | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 1 | Undefined | ----- | ----- | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | Paper test instrument | With paper | Without paper | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 3 | Undefined | ----- | ----- | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 4 | Unused | Identical data is 0 | Identical data is 0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 5 | Undefined | ----- | ----- | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 6 | Undefined | ----- | ----- | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 7 | Undefined | ----- | ----- | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |

ESC u n

Send the ambient equipment status to the host computer

| Form | ASCII: ESC u n | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|-------------|---|---------------------|----------|------|--|---|---|---|------------------------------|-------|--------|---|-----------|-------|-------|---|-----------|-------|-------|---|-----------|-------|-------|---|--------|---------------------|-------|---|-----------|-------|-------|---|-----------|-------|-------|---|-----------|-------|-------|--|--|
| | DECIMAL: 27 117 n | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | HEX: 1B 75 n | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Description | It only effects to the serial model printer T58ZS, when sending the ambient equipment status to the host computer. | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Default value n=0. | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | When the printer received this orders, sending a byte to up-printer through serial interface TXD. | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | Each bit of this byte defined as follows: | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | <table border="1"><thead><tr><th rowspan="2">Bit</th><th rowspan="2">Function</th><th colspan="2">Data</th></tr><tr><th>0</th><th>1</th></tr></thead><tbody><tr><td>0</td><td>Cash drawer open/close level</td><td>“Low”</td><td>“High”</td></tr><tr><td>1</td><td>Undefined</td><td>-----</td><td>-----</td></tr><tr><td>2</td><td>Undefined</td><td>-----</td><td>-----</td></tr><tr><td>3</td><td>Undefined</td><td>-----</td><td>-----</td></tr><tr><td>4</td><td>Unused</td><td>Identical data is 0</td><td>-----</td></tr><tr><td>5</td><td>Undefined</td><td>-----</td><td>-----</td></tr><tr><td>6</td><td>Undefined</td><td>-----</td><td>-----</td></tr><tr><td>7</td><td>Undefined</td><td>-----</td><td>-----</td></tr></tbody></table> | Bit | Function | Data | | 0 | 1 | 0 | Cash drawer open/close level | “Low” | “High” | 1 | Undefined | ----- | ----- | 2 | Undefined | ----- | ----- | 3 | Undefined | ----- | ----- | 4 | Unused | Identical data is 0 | ----- | 5 | Undefined | ----- | ----- | 6 | Undefined | ----- | ----- | 7 | Undefined | ----- | ----- | | |
| Bit | Function | | | Data | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | 0 | 1 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 0 | Cash drawer open/close level | “Low” | “High” | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 1 | Undefined | ----- | ----- | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | Undefined | ----- | ----- | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 3 | Undefined | ----- | ----- | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 4 | Unused | Identical data is 0 | ----- | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 5 | Undefined | ----- | ----- | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 6 | Undefined | ----- | ----- | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 7 | Undefined | ----- | ----- | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |

Appendix I : CODE128 bar code

1. The description of CODE128 bar code

At the CODE128 bar code system, using one bar code character fond, it could indicate 128 units ASCII characters and 2 bit counts.

These bar code characters defined by 103 units bar code characters and 3 units code fonts, Per code fond indicates the following characters:

- Code fond A: ASCII character 00H to 5FH
- Code fond B: ASCII character 20H to 7FH
- Code fond C: Use one character indicates 2 bits natural characters (100 units numerals from 00 to 99)

There are another special characters among CODE128:

- SHIFT character

At the code fond A, the code which followed with SHIFT be treated as the code B character .At the code fond B, the code which followed with SHIFT be treated as the code A character. SHIFT character can' t be used at code fond C.

- Code fond chosen character(CODE A, CODE B, CODE C)

This character changes the following code fonts to code fond A B or C

- Function character(FNC1, FNC2, FNC3, FNC4)

The use of function character depends on the application software. At the code fond C, only FNC 1 in practical.

Code table

Printing character among code fond A

| | | | | | | | | |
|-----|----|----|---|----|----|-------|--------|---------|
| CR | 0D | 13 | 5 | 35 | 53 |] | 5D | 93 |
| S0 | 0E | 14 | 6 | 36 | 54 | ` | 5E | 94 |
| SI | 0F | 15 | 7 | 37 | 55 | _ | 5F | 95 |
| DLE | 10 | 16 | 8 | 38 | 56 | FNC1 | 7B, 31 | 123, 49 |
| DC1 | 11 | 17 | 9 | 39 | 57 | FNC2 | 7B, 32 | 123, 50 |
| DC2 | 12 | 18 | : | 3A | 58 | FNC3 | 7B, 33 | 123, 51 |
| DC3 | 13 | 19 | ; | 3B | 59 | FNC4 | 7B, 34 | 123, 52 |
| DC4 | 14 | 20 | < | 3C | 60 | SHIFT | 7B, 53 | 123, 83 |
| NAK | 15 | 21 | = | 3D | 61 | CODEB | 7B, 42 | 123, 66 |
| SYN | 16 | 22 | > | 3E | 62 | CODEC | 7B, 43 | 123, 67 |
| ETB | 17 | 23 | ? | 3F | 63 | | | |
| CAN | 18 | 24 | @ | 40 | 64 | | | |
| EM | 19 | 25 | A | 41 | 65 | | | |
| SUB | 1A | 26 | B | 42 | 66 | | | |
| ESC | 1B | 27 | C | 43 | 67 | | | |
| FS | 1C | 28 | D | 44 | 68 | | | |
| GS | 1D | 29 | E | 45 | 69 | | | |
| RS | 1E | 30 | F | 46 | 70 | | | |
| US | 1F | 31 | G | 47 | 71 | | | |
| SP | 20 | 32 | H | 48 | 72 | | | |
| ! | 21 | 33 | I | 49 | 73 | | | |
| ~ | 22 | 34 | J | 4A | 74 | | | |
| # | 23 | 35 | K | 4B | 75 | | | |
| \$ | 24 | 36 | L | 4C | 76 | | | |

| | | | | | | | | |
|---|----|----|---|----|----|--|--|--|
| % | 25 | 37 | M | 4D | 77 | | | |
| & | 26 | 38 | N | 4E | 78 | | | |
| ' | 27 | 39 | O | 4F | 79 | | | |

Printing character among code fond B

| Character | Transmit Data | | Character | Transmit Data | | Character | Transmit Data | |
|-----------|---------------|---------|-----------|---------------|---------|-----------|---------------|---------|
| | Hex | Decimal | | Hex | Decimal | | Hex | Decimal |
| SP | 20 | 32 | H | 48 | 72 | p | 70 | 112 |
| ! | 21 | 33 | I | 49 | 73 | q | 71 | 113 |
| " | 22 | 34 | J | 4A | 74 | r | 72 | 114 |
| # | 23 | 35 | K | 4B | 75 | s | 73 | 115 |
| \$ | 24 | 36 | L | 4C | 76 | t | 74 | 116 |
| % | 25 | 37 | M | 4D | 77 | u | 75 | 117 |
| & | 26 | 38 | N | 4E | 78 | v | 76 | 118 |
| ' | 27 | 39 | O | 4F | 79 | w | 77 | 119 |
| (| 28 | 40 | P | 50 | 80 | x | 78 | 120 |
|) | 29 | 41 | Q | 51 | 81 | y | 79 | 121 |
| * | 2A | 42 | R | 52 | 82 | z | 7A | 122 |
| + | 2B | 43 | S | 53 | 83 | { | 7B,7B | 123,123 |
| , | 2C | 44 | T | 54 | 84 | | 7C | 124 |
| - | 2D | 45 | U | 55 | 85 | } | 7D | 125 |
| . | 2E | 46 | V | 56 | 86 | — | 7E | 126 |
| / | 2F | 47 | W | 57 | 87 | DEL | 7F | 127 |
| 0 | 30 | 48 | X | 58 | 88 | FNC1 | 7B,31 | 123,49 |
| 1 | 31 | 49 | Y | 59 | 89 | FNC2 | 7B,32 | 123,50 |
| 2 | 32 | 50 | Z | 5A | 90 | FNC3 | 7B,33 | 123,51 |
| 3 | 33 | 51 | [| 5B | 91 | FNC4 | 7B,34 | 123,52 |
| 4 | 34 | 52 | \ | 5C | 92 | SHIFT | 7B,53 | 123,83 |
| 5 | 35 | 53 |] | 5D | 93 | CODE A | 7B,41 | 123,66 |
| 6 | 36 | 54 | ^ | 5E | 94 | CODE C | 7B,43 | 123,67 |
| 7 | 37 | 55 | _ | 5F | 95 | | | |
| 8 | 38 | 56 | ` | 60 | 96 | | | |
| 9 | 39 | 57 | a | 61 | 97 | | | |
| : | 3A | 58 | b | 62 | 98 | | | |
| ; | 3B | 59 | c | 63 | 99 | | | |
| < | 3C | 60 | d | 64 | 100 | | | |
| = | 3D | 61 | e | 65 | 101 | | | |
| > | 3E | 62 | f | 66 | 102 | | | |
| ? | 3F | 63 | g | 67 | 103 | | | |
| @ | 40 | 64 | h | 68 | 104 | | | |
| A | 41 | 65 | i | 69 | 105 | | | |
| B | 42 | 66 | j | 6A | 106 | | | |
| C | 43 | 67 | k | 6B | 107 | | | |
| D | 44 | 68 | l | 6C | 108 | | | |
| E | 45 | 69 | m | 6D | 109 | | | |
| F | 46 | 70 | n | 6E | 110 | | | |
| G | 47 | 71 | o | 6F | 111 | | | |

Printing character among code fond C

| Character | Transmit Data | | Character | Transmit Data | | Character | Transmit Data | |
|-----------|---------------|---------|-----------|---------------|---------|-----------|---------------|---------|
| | Hex | Decimal | | Hex | Decimal | | Hex | Decimal |
| 00 | 00 | 0 | 40 | 28 | 40 | 80 | 50 | 80 |
| 01 | 01 | 1 | 41 | 29 | 41 | 81 | 51 | 81 |
| 02 | 02 | 2 | 42 | 2A | 42 | 82 | 52 | 82 |
| 03 | 03 | 3 | 43 | 2B | 43 | 83 | 53 | 83 |
| 04 | 04 | 4 | 44 | 2C | 44 | 84 | 54 | 84 |
| 05 | 05 | 5 | 45 | 2D | 45 | 85 | 55 | 85 |
| 06 | 06 | 6 | 46 | 2E | 46 | 86 | 56 | 86 |
| 07 | 07 | 7 | 47 | 2F | 47 | 87 | 57 | 87 |
| 08 | 08 | 8 | 48 | 30 | 48 | 88 | 58 | 88 |
| 09 | 09 | 9 | 49 | 31 | 49 | 89 | 59 | 89 |
| 10 | 0A | 10 | 50 | 32 | 50 | 90 | 5A | 90 |
| 11 | 0B | 11 | 51 | 33 | 51 | 91 | 5B | 91 |
| 12 | 0C | 12 | 52 | 34 | 52 | 92 | 5C | 92 |
| 13 | 0D | 13 | 53 | 35 | 53 | 93 | 5D | 93 |
| 14 | 0E | 14 | 54 | 36 | 54 | 94 | 5E | 94 |
| 15 | 0F | 15 | 55 | 37 | 55 | 95 | 5F | 95 |
| 16 | 10 | 16 | 56 | 38 | 56 | 96 | 60 | 96 |
| 17 | 11 | 17 | 57 | 39 | 57 | 97 | 61 | 97 |
| 18 | 12 | 18 | 58 | 3A | 58 | 98 | 62 | 98 |
| 19 | 13 | 19 | 59 | 3B | 59 | 99 | 63 | 99 |
| 20 | 14 | 20 | 60 | 3C | 60 | FNC 1 | 7B,31 | 123,49 |
| 21 | 15 | 21 | 61 | 3D | 61 | CODE A | 7B,41 | 123,65 |
| 22 | 16 | 22 | 62 | 3E | 62 | CODE B | 7B,42 | 123,66 |
| 23 | 17 | 23 | 63 | 3F | 63 | | | |
| 24 | 18 | 24 | 64 | 40 | 64 | | | |
| 25 | 19 | 25 | 65 | 41 | 65 | | | |
| 26 | 1A | 26 | 66 | 42 | 66 | | | |
| 27 | 1B | 27 | 67 | 43 | 67 | | | |
| 28 | 1C | 28 | 68 | 44 | 68 | | | |
| 29 | 1D | 29 | 69 | 45 | 69 | | | |
| 30 | 1E | 30 | 70 | 46 | 70 | | | |
| 31 | 1F | 31 | 71 | 47 | 71 | | | |
| 32 | 20 | 32 | 72 | 48 | 72 | | | |
| 33 | 21 | 33 | 73 | 49 | 73 | | | |
| 34 | 22 | 34 | 74 | 4A | 74 | | | |
| 35 | 23 | 35 | 75 | 4B | 75 | | | |
| 36 | 24 | 36 | 76 | 4C | 76 | | | |
| 37 | 25 | 37 | 77 | 4D | 77 | | | |
| 38 | 26 | 38 | 78 | 4E | 78 | | | |
| 39 | 27 | 39 | 79 | 4F | 79 | | | |