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Revision History

Part #	Revision	Date	Description of Change
15054779	B	November 2014	<ul style="list-style-type: none">• Clarified minimum batch size. The TruSight DNA Amplicon Sequencing Panel Library Prep Kit does not provide enough reagents to process fewer than 8 samples at a time. See note on page 6.• Clarified that unused volume is already included in calculation when preparing fewer than 96 samples and calculating volumes of TDP1 and PMM2. See step 10 in the <i>Preparation</i> section for <i>PCR Amplification</i>.
15054779	A	May 2014	<ul style="list-style-type: none">• Initial Release

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Introduction

The TruSight DNA Amplicon Sequencing Panel Library Prep Kit uses the proven TruSeq Custom Amplicon (TSCA) assay and allows you to sequence targeted regions of the genome. The targeted regions span upwards of 600 kb with up to 1,536 amplicons in a single multiplex reaction. This highly targeted approach enables a wide range of applications for discovering, validating, and screening genetic variants in a rapid and efficient manner. TruSight DNA Amplicon Sequencing Panel enables a high level of multiplexing by generating up to 1,536 amplicons within a single reaction and integrated indexes support sequencing up to 96 samples per MiSeq run. The TruSight DNA Amplicon Sequencing Panels leverages the long paired-end read capability, speed, and high data quality of the MiSeq System.

Excellent Multiplexing Capability

- ▶ Amplify up to 1,536 amplicons in a single reaction and sequence up to 96 samples in a single MiSeq run.

Revolutionary Assay with Fast and Simple Workflow

- ▶ Generate up to 1,536 amplicons across 96 samples within a single plate, with less than 3 hours hands on time.

Automated Data Analysis

- ▶ Perform variant calling and analysis across all samples using simple on-instrument, automated analysis software.

Complete Amplicon Sequencing Solution for MiSeq

- ▶ Get the convenience of a fully integrated DNA-to-data solution from assay, sequencing, and automated data analysis to offline software for reviewing results.

DNA Input Recommendations

Type of DNA	Supported Amplicon Size	Input (Up to 15 μ l)	A260/A280	FFPE DNA
High-quality genomic DNA	150, 175, 250, 425 bp	50 ng (recommended)	1.8–2.0	Not supported

Input DNA Quantitation

Illumina recommends quantifying the starting genomic material. Quantify the starting genomic material using a fluorescence-based quantification method, such as PicoGreen, rather than a UV-spectrometer-based method. Fluorescence-based methods, which employ a double-stranded DNA (dsDNA) specific dye, specifically and accurately quantitate dsDNA even in the presence of many common contaminants. In contrast, UV spectrometer methods based on 260 OD readings are prone to overestimating DNA concentrations due to the presence of RNA and other contaminants commonly found in gDNA preparations.

Additional Resources

The following resources are available for TruSight DNA Amplicon Sequencing Panel Library Prep Kit protocol guidance and sample tracking. These resources use the TruSeq Custom Amplicon assay and can utilize the same support tools.

Resource	Description
Training	Illustrates elements of the TruSight DNA Amplicon Sequencing Panel Library Prep Kit process. Viewing these videos is recommended for new and less experienced users before starting sample preparation.
Best Practices	Provides best practices specific to this protocol. Review before starting sample preparation. Topics include: <ul style="list-style-type: none"> • General Advice on Sample Handling • Handling Magnetic Beads • Handling Reagents • Avoiding Cross-Contamination
<i>TruSight DNA Amplicon Sequencing Panel Library Prep Kit Experienced User Card (part # 15054777)</i>	Provides protocol instructions, but with less detail than what is provided in this user guide. New or less experienced users are advised to follow this user guide and not the EUC.
Illumina Experiment Manager (IEM)	Enables you to create and edit appropriate sample sheets for Illumina sequencers and analysis software and record parameters for your sample plate. Use the TruSeq Amplicon IEM workflow when creating sample sheets for the TruSight DNA Amplicon Sequencing Panel.

Protocol

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Introduction

This chapter describes the TruSight DNA Amplicon Sequencing Panel Library Prep Kit protocol.

- ▶ Review Best Practices before proceeding. See *Additional Resources* on page 4 for information on how to access TruSight DNA Amplicon Sequencing Panel Library Prep Kit Best Practices on the Illumina website.
- ▶ Review Appendix A Supporting Information to confirm your kit contents and make sure that you have obtained all of the requisite equipment and consumables.
- ▶ Follow the protocols in the order shown, using the specified volumes and incubation parameters.
- ▶ If you are pooling, record information about your samples before beginning library preparation for later use in data analysis.
 - Use IEM to create and edit sample sheets for Illumina sequencers and analysis software. See *Additional Resources* on page 4 for information on how to download IEM software and documentation from the Illumina website.



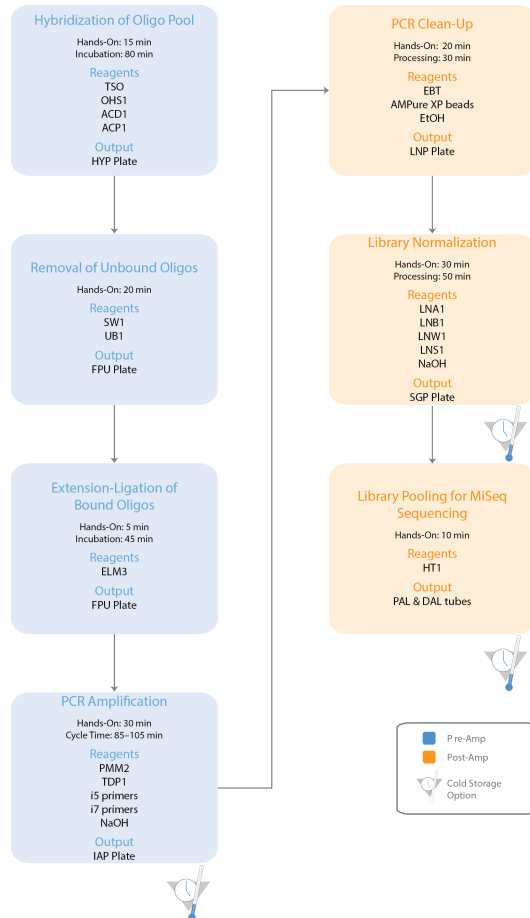
NOTE

The TruSight DNA Amplicon Sequencing Panel Library Prep Kit does not provide enough reagents to process fewer than 8 samples at a time. If you are processing less than 96 samples, only 6 freeze-thaw cycles are supported. When calculating smaller reagent amounts, the unused volume is already calculated in the totals listed in the protocol.

TruSight DNA Amplicon Sequencing Panel Library Prep Kit Workflow

The following diagram illustrates the workflow using the TruSight DNA Amplicon Sequencing Panel Library Prep Kit. Safe stopping points are marked between steps.

Figure 1 TruSight DNA Amplicon Sequencing Panel Library Prep Kit Workflow



Hybridization of Oligo Pool

During this step, an oligo containing upstream and downstream oligos specific to your targeted regions of interest is hybridized to your genomic DNA samples.



WARNING

A component in this set of reagents contains formamide, an aliphatic amide that is a probable reproductive toxin. Personal injury can occur through inhalation, ingestion, skin contact, and eye contact.

Dispose of containers and any unused contents in accordance with applicable local governmental safety standards.

For more information, see the SDS for this kit at support.illumina.com/sds.ilmn.

Estimated Time

- ▶ Total duration: 1 hour 35 minutes
- ▶ Hands-on: 15 minutes

Consumables

Item	Quantity	Storage	Supplied By
TSO (TruSight Oligos)	1 tube	-25°C to -15°C	Illumina
OHS2 (Oligo Hybridization for Sequencing 2)	1 tube	-25°C to -15°C	Illumina
ACD1	1 tube	-25°C to -15°C	Illumina
Genomic DNA See <i>DNA Input Recommendations</i> on page 3.	As needed	-25°C to -15°C	User
96-well skirted PCR plate	1 plate		User
Adhesive aluminum foil seal	2 seals		User
Troughs	As needed		User

Preparation

- 1 Follow the *DNA Input Recommendations* on page 3 to qualify/quantitate DNA samples.
- 2 Remove the TSO, OHS2, ACD1, and genomic DNA from -25°C to -15°C storage and thaw at room temperature.



NOTE

OHS2 might form visible precipitates or crystals. Before use, vortex vigorously, and then hold the tube in front of a light and visually inspect to make sure that all precipitates have dissolved.

- 3 Set a 96-well heat block to 95°C.
- 4 Preheat an incubator to 37°C to prepare for the extension-ligation step.



NOTE

- Using the provided controls enables Illumina Technical Support to troubleshoot in the event you need assistance. Illumina Technical Support recommends including control samples in your assay to establish baselines and monitor overall performance. After a baseline is established, ACD1 is not necessary in every library preparation.
- The control ACP1 is not necessary for the TruSight DNA Amplicon Sequencing Panel, although it is included. Use TSO with ACD1 as a positive control.

Procedure

- 1 Apply the **HYP** (Hybridization Plate) barcode plate sticker to a new 96-well PCR plate.
- 2 Add 5 µl of control DNA ACD1 and 5 µl of TE or water to 1 well in the **HYP** plate for the assay control.
- 3 Add 10 µl of Genomic to each remaining well of the HYP plate to be used in the assay. For more dilute samples (that is, < 25 ng/µl) up to 15 µl of DNA can be used.
 - Example Setup for High Quality Genomic DNA

Input	Volume	DNA Concentration
50 ng	10 µl	5 ng/µl
50 ng	up to 15 µl	≥ 3.3 ng/µl

- 4 Using a multichannel pipette, add 5 μ l of TSO to each well containing DNA. Change tips after each column to avoid cross-contamination.
- 5 If the samples have uneven volumes or are not sitting at the bottom of each well, do the following:
 - a Seal the **HYP** plate with adhesive aluminum foil, and secure the seal with a rubber roller or sealing wedge.
 - b Centrifuge to $1,000 \times g$ at 20°C for 1 minute.
- 6 Using a multichannel pipette, add 35 μ l of OHS2 to each sample in the **HYP** plate. When dispensing, gently pipette up and down 3–5 times to mix. Change tips after each column to avoid cross-contamination.



NOTE

Ensure any crystals or precipitate in OHS2 have dissolved.



NOTE

Do not mix TSO and OHS2 for storage. If combined, TSO becomes unstable even when stored frozen.

- 7 Seal the **HYP** plate with adhesive aluminum foil and secure the seal with a rubber roller or sealing wedge.
- 8 Centrifuge to $1,000 \times g$ at 20°C for 1 minute.
- 9 Place the **HYP** plate in the preheated block at 95°C and incubate for 1 minute.
- 10 While the plate remains on the preheated block, set the temperature to 40°C and continue incubating for 80 minutes.



NOTE

During incubation, the heat block temperature gradually decreases from 95°C to 40°C . This process typically takes 80 minutes. This gradual cooling is critical for proper hybridization; therefore, PCR thermal cyclers with active cooling are not recommended for this process.

Removal of Unbound Oligos

This process removes unbound oligos from genomic DNA using a filter capable of size selection. Two wash steps using SW1 ensure complete removal of unbound oligos. A third wash step using UB1 removes residual SW1 and prepares samples for the extension-ligation step.



WARNING

A component in this set of reagents contains formamide, an aliphatic amide that is a probable reproductive toxin. Personal injury can occur through inhalation, ingestion, skin contact, and eye contact.

Dispose of containers and any unused contents in accordance with applicable local governmental safety standards.

For more information, see the SDS for this kit at support.illumina.com/sds.ilmn.



WARNING

This set of reagents contains β -mercaptoethanol. Perform the following procedure in a hood or well-ventilated area if desired.

Estimated Time

- ▶ Total duration: 20 minutes
- ▶ Hands-on: 20 minutes

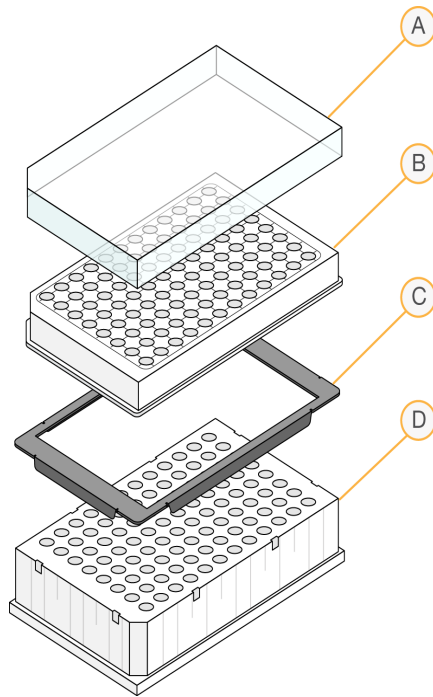
Consumables

Item	Quantity	Storage	Supplied By
ELM4 (thawed in preparation for Extension-Ligation)	1 tube	-25°C to -15°C	Illumina
SW1 (Stringent Wash 1)	1 tube	2°C to 8°C	Illumina
UB1 (Universal Buffer 1)	1 tube	2°C to 8°C	Illumina
Filter plate with lid	1 plate		Illumina
Adapter collar (reusable)	1 plate		Illumina
MIDI plate	1 plate		User
Troughs	As needed		User

Preparation

- 1 Remove ELM4 from -25°C to -15°C storage and thaw at room temperature. ELM4 is used in the Extension-Ligation step and takes approximately 20 minutes to thaw.
- 2 Remove SW1 and UB1 from 2°C to 8°C storage and set aside at room temperature.
- 3 Assemble the filter plate assembly unit (**FPU**) in the following order (from top to bottom):

Figure 2 Filter Plate Unit Assembly



- A Lid
- B Filter plate
- C Adapter collar
- D MIDI plate

- 4 Apply the **FPU** barcode plate sticker to the filter plate.

- 5 Pre-wash the **FPU** plate membrane as follows:
 - a Using a multichannel pipette, add 45 μ l of SW1 to each well.
 - b Cover the **FPU** plate with the filter plate lid and keep it covered during each centrifugation step.
 - c Centrifuge the **FPU** at $2,400 \times g$ at 20°C for 5 minutes.

**NOTE**

Pre-wash only the wells to be used in the current assay. You can use fresh/unused wells of a previously opened filter plate, but do not use wells that have been used in a previous assay.

- 6 After the pre-wash step, if there is a significant amount ($>15 \mu\text{l/well}$) of residual buffer in multiple wells (≥ 10 wells/plate) switch to a fresh filter plate.

**NOTE**

Illumina strongly recommends keeping spare filter plates (FC-130-1006) on hand as general lab supplies.

Procedure

- 1 After the 80 minute incubation, confirm that the heat block has cooled to 40°C . While the **HYP** plate is still in the heat block, reinforce the seal using a rubber roller or sealing wedge.
- 2 Remove the **HYP** plate from the heat block and centrifuge to $1,000 \times g$ at 20°C for 1 minute to collect condensation.
- 3 Using a multichannel pipette set to 65 μ l, transfer the entire volume of each sample onto the center of the corresponding pre-washed wells of the **FPU** plate. Take care to avoid cross-contamination or change tips between columns.
- 4 Cover the **FPU** plate with the filter plate lid and centrifuge the **FPU** at $2,400 \times g$ at 20°C for 5 minutes.
- 5 Wash the **FPU** plate as follows:
 - a Using a multichannel pipette, add 45 μ l of SW1 to each sample well.
Changing tips between columns is not required if you use care to avoid cross-contamination.
 - b Cover the **FPU** plate with the filter plate lid and centrifuge the **FPU** at $2,400 \times g$ for 5 minutes.

**NOTE**

If the SW1 does not drain completely after 5 minutes, the plate can be centrifuged again for up to 10 minutes. Significantly incomplete drainage of SW1 compromises target enrichment specificity.

- 6 Repeat the wash as follows:
 - a Using a multichannel pipette, add 45 μ l of SW1 to each sample well.
Take care to avoid cross-contamination or change tips between columns.
 - b Cover the **FPU** plate with the filter plate lid and centrifuge to 2,400 \times g for 5 minutes.

**NOTE**

If the SW1 does not drain completely after 5 minutes, the plate can be centrifuged again for up to 10 minutes. Significantly incomplete drainage of SW1 compromises target enrichment specificity.

- 7 Discard all the flow-through (containing formamide waste and unbound oligos) collected up to this point in an appropriate hazardous waste container, then reassemble the **FPU**. The same MIDI plate can be reused for the rest of the pre-amplification process.
- 8 Using a multichannel pipette add 45 μ l of UB1 to each sample well.
Take care to avoid cross-contamination or change tips between columns.
- 9 Cover the **FPU** plate with the filter plate lid and centrifuge the **FPU** at 2,400 \times g for 5 minutes.

**NOTE**

If the UB1 does not drain completely after 5 minutes, the plate can be centrifuged again for up to 10 minutes.

Extension-Ligation of Bound Oligos

This process connects the hybridized upstream and downstream oligos. A DNA polymerase extends from the upstream oligo through the targeted region, followed by ligation to the 5' end of the downstream oligo using a DNA ligase. The extension-ligation results in the formation of products containing the targeted regions of interest flanked by sequences required for amplification.

Estimated Time

- ▶ Total duration: 50 minutes
- ▶ Hands-on: 5 minutes

Consumables

Item	Quantity	Storage	Supplied By
ELM4 (Extension-Ligation Mix 4)	1 tube	-25°C to -15°C	Illumina
Adhesive aluminum foil seal	1 seal		User
Troughs	As needed		User

Procedure

- 1 Using a multichannel pipette, add 45 μ l of ELM4 to each sample well of the **FPU** plate. The extension-ligation reaction takes place on the filter plate membrane. Take care to avoid cross-contamination or change tips between columns.
- 2 Seal the **FPU** plate with adhesive aluminum foil, and then cover with the lid to secure the foil during incubation.
- 3 Incubate the entire **FPU** assembly in the preheated 37°C incubator for 45 minutes.
- 4 While the **FPU** plate is incubating, prepare the **IAP** (Indexed Amplification Plate) as described in the following section.

PCR Amplification

In this step, the extension-ligation products are amplified using primers that add sample multiplexing index sequences (i5 and i7) as well as common adapters required for cluster generation (P5 and P7).

Estimated Time

- ▶ Total duration: 85–105 minutes (depending on the number of PCR cycles used)
- ▶ Hands-on: 30 minutes

Consumables

Item	Quantity	Storage	Supplied By
PMM2 (PCR Master Mix 2)	1 tube	-25°C to -15°C	Illumina
i5 primers (A5XX)	1 tube per primer	-25°C to -15°C	Illumina
i7 primers (A7XX)	1 tube per primer	-25°C to -15°C	Illumina
TDP1 (TruSeq DNA Polymerase 1)	1 tube	-25°C to -15°C	Illumina
Microseal 'A' adhesive film	1		User
50 mM NaOH (less than one week old; prepared from 10 N NaOH)	3.5 ml for 96 samples		User
96-well skirted PCR plate	1 plate		User
Troughs	As needed		User

Preparation

- 1 Prepare fresh 50 mM NaOH.
- 2 Remove PMM2 and the index primers (i5 and i7) from -25°C to -15°C storage and thaw on a bench at room temperature.
Allow approximately 20 minutes to thaw PMM2 and the index primers.

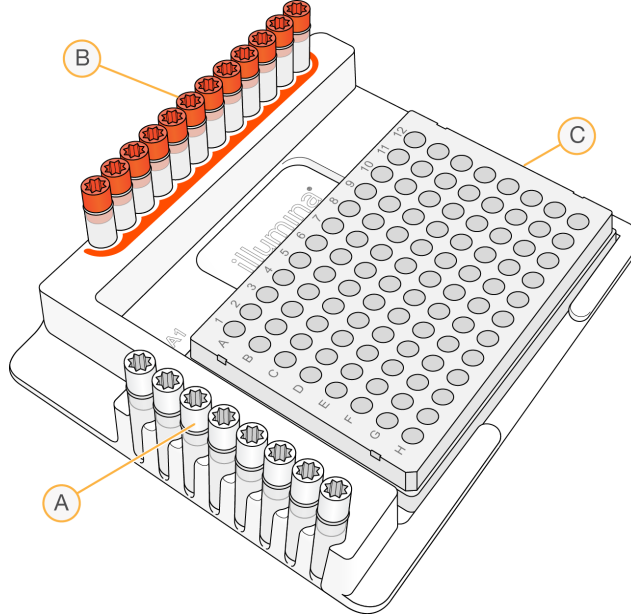
- 3 After the index primers are thawed, vortex each tube to mix and briefly centrifuge the tubes in a microcentrifuge. Use 1.7 ml Eppendorf tubes as adapters for the microcentrifuge.



NOTE

For low throughput runs with low numbers of index combinations, the Index Plate Fixture is not needed. The indexes can be added to the appropriate wells of the IAP plate manually.

- 4 Arrange the primers in a rack (i.e. the TruSeq Index Plate Fixture) using the following arrangements:
 - a Arrange i5 primer tubes (white caps, clear solution) vertically, aligned with rows A through H.
 - b Arrange i7 primer tubes (orange caps, yellow solution) horizontally, aligned with columns 1 through 12.



- A i5 primers (white caps)
- B i7 primers (orange caps)
- C IAP plate

- 5 Apply the **IAP** (Indexed Amplification Plate) barcode plate sticker to a new 96-well PCR plate.

- Using a multichannel pipette, add 4 μ l of i5 primers (clear solution) to each column of the **IAP** plate. Changing tips between columns is not required.
- To avoid index cross-contamination, discard the original *white* caps and apply new *white* caps provided in the kit.
- Using a multichannel pipette, add 4 μ l of i7 primers (yellow solution) to each row of the **IAP** plate. ***Tips must be changed after each row to avoid index cross-contamination.***
- To avoid index cross-contamination, discard the original *orange* caps and apply new *orange* caps provided in the kit. Remove all the index primer tubes from the working area.
- For 96 samples, add 56 μ l of TDP1 to 2.8 ml of PMM2 (1 full tube). For fewer than 96 samples, calculate the volumes of TDP1 and PMM2 needed. Invert the PMM2/TDP1 PCR master mix 20 times to mix well. You will add this mix to the **IAP** plate in the next section. Unused volume is already included in the calculation.

**NOTE**

Always add TDP1 to PMM2 before use. Never store the combined PMM2/TDP1 master mix.

Procedure

- When the 45 minute extension-ligation reaction is complete, remove the **FPU** from the incubator. Remove the aluminum foil seal and replace with the filter plate lid. Removing the aluminum foil seal before centrifugation is recommended to ensure the reaction supernatant drains into the waste plate effectively.
- Centrifuge the **FPU** at $2,400 \times g$ for 5 minutes.
- Using a multichannel pipette, add 25 μ l of 50 mM NaOH to each sample well on the **FPU** plate. Ensuring that pipette tips come in contact with the membrane, pipette the NaOH up and down 5–6 times. Tips must be changed after each column.
- Incubate the **FPU** plate at room temperature for 5 minutes.
- While the **FPU** plate is incubating, use a multichannel pipette to transfer 22 μ l of the PMM2/TDP1 PCR master mix to each well of the **IAP** plate containing index primers. Change tips between samples.
- Transfer samples eluted from the **FPU** plate to the **IAP** plate as follows:

- a Set a multichannel P20 pipette to 20 μ l.
- b Using fine tips, pipette the NaOH in the first column of the **FPU** plate up and down 5–6 times. Then transfer 20 μ l from the **FPU** plate to the corresponding column of the **IAP** plate. Gently pipette up and down 5–6 times to combine the DNA with the PCR master mix.

**NOTE**

Slightly tilt the **FPU** plate to ensure complete aspiration and to avoid air bubbles.

- c Transfer the remaining columns from the **FPU** plate to the **IAP** plate in a similar manner. Tips must be changed after each column to avoid index and sample cross-contamination.
 - d After all the samples have been transferred, the waste collection MIDI plate of the **FPU** can be discarded. Put the metal adapter collar away for future use. If only a partial **FPU** plate is used, clearly mark which wells have been used. Store the **FPU** plate and lid in a sealed plastic bag to avoid contamination of the filter membrane.
- 7 Cover the **IAP** plate with Microseal 'A' film and seal with a rubber roller.
 - 8 Centrifuge to 1,000 \times g at 20°C for 1 minute.
 - 9 Transfer the **IAP** plate to the post-amplification area.

- 10 Perform PCR on a thermal cycler using the following program and the recommended number (X) of PCR cycles. The following table contains the number of amplicons in your TSO, and the number of PCR cycles required.



NOTE

The ACD1/ACP1 control can be processed using the same conditions as your TSO.

Table 1 50–99 ng

Amplicon Size	Number of PCR Cycles (X)
<96 amplicons	33
97–384 amplicons	28
385–768 amplicons	27
769–1,536 amplicons	26

- 95°C for 3 minutes
- X cycles of:
 - 95°C for 30 seconds
 - 66°C for 30 seconds
 - 72°C for 60 seconds
- 72°C for 5 minutes
- Hold at 10°C



SAFE STOPPING POINT

If you do not plan to proceed to *PCR Clean-Up on page 21* immediately, the plate can remain on the thermal cycler overnight. You can also store it at 2°C to 8°C up to two days. If storing at 2°C to 8°C, replace Microseal 'A' with Microseal 'B'

PCR Clean-Up

This process uses AMPure XP beads to purify the PCR products from the other reaction components.

Estimated Time

- ▶ Total duration: 50 minutes
- ▶ Hands-on: 20 minutes

Consumables

Item	Quantity	Storage	Supplied By
EBT (Elution Buffer with Tris)	1 tube	Room temperature	Illumina
AMPure XP beads	As needed	2°C to 8°C	User
Freshly prepared 80% ethanol (EtOH)	40 ml per 96 samples	Room temperature	User
96-well MIDI plates	2		User
Microseal 'B' adhesive film	As needed		User
Troughs	As needed		User

Preparation

- 1 Bring the AMPure XP beads to room temperature.
- 2 Prepare fresh 80% ethanol from absolute ethanol.



NOTE

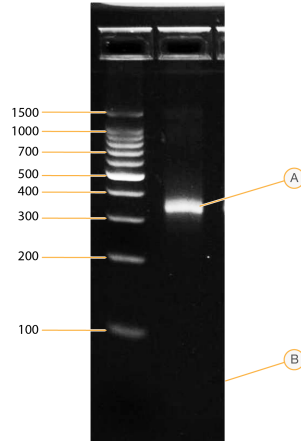
Always prepare fresh 80% ethanol for wash steps. Ethanol can absorb water from the air impacting your results.

Procedure

- 1 Centrifuge the **IAP** plate at 1,000 × g at 20°C for 1 minute to collect condensation.

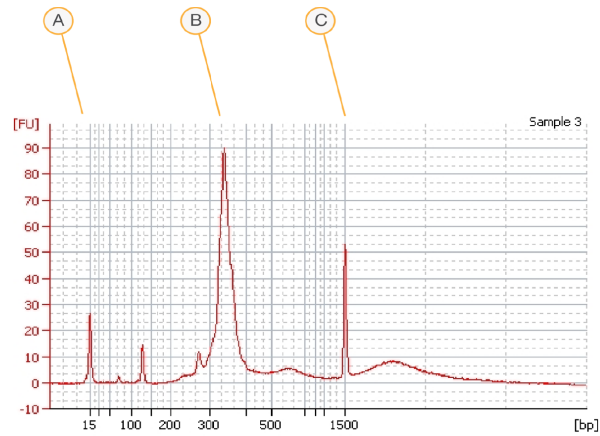
- To confirm that the library successfully amplified, run an aliquot of the samples on a 4% agarose (5 μ l) or on a Bioanalyzer (1 μ l). The expected PCR product sizes for 250 bp amplicons are ~350 bp.

Figure 3 Agarose Gel Example (Expected ACP1/ACD1 PCR product is shown)



- A** Expected PCR Product for 250 bp amplicons (~350 bp)
- B** Primers

Figure 4 Bioanalyzer Example (Expected ACP1/ACD1 PCR product is shown)



- A Marker
- B Expected PCR Product for 250 bp amplicons (~350 bp)
- C Marker



NOTE

Illumina recommends assessing library quality by gel electrophoresis or Bioanalyzer is highly recommended for TruSight TSO oligo pools, which are being used for the first time. It is not necessary to perform this assessment on every sample in the experiment. Illumina requires that you also include the control reaction generated with ACD1 in this assessment to enable Illumina Technical Support to troubleshoot in the event you need assistance.

- 3 Apply the **CLP** (Clean-up Plate) barcode plate sticker to a new MIDI plate.
- 4 Using a multichannel pipette, add 45 μ l of AMPure XP beads to each well of the **CLP** plate.



NOTE

The ACD1 control can be processed using the same conditions as your TSO.

- 5 Using a multichannel pipette set to 60 μ l, transfer the entire PCR product from the **IAP** plate to the **CLP** plate. Change tips between samples.
- 6 Seal the **CLP** plate with a Microseal 'B' adhesive seal.
- 7 Shake the **CLP** plate on a microplate shaker at 1,800 rpm for 2 minutes.
- 8 Incubate at room temperature without shaking for 10 minutes.

- 9 Place the plate on a magnetic stand for 2 minutes or until the supernatant has cleared.
- 10 With the **CLP** plate on the magnetic stand and a multichannel pipette set to 100 μ l, carefully remove and discard the supernatant. Change tips between samples.

**NOTE**

If any beads are aspirated into the tips, dispense the beads back to the plate and let the plate rest on the magnet for 2 minutes, and then make sure that the supernatant is clear. Make sure that the supernatant is clear.

- 11 With the **CLP** plate on the magnetic stand, wash the beads with freshly prepared 80% ethanol as follows:
 - a Using a multichannel pipette, add 200 μ l of freshly prepared 80% ethanol to each sample well. Take care to avoid cross-contamination or change tips between columns. You do not need to resuspend the beads currently.
 - b Incubate the plate on the magnetic stand for 30 seconds or until the supernatant appears clear.
 - c Carefully remove and discard the supernatant.
- 12 Use a P20 multichannel pipette set to 20 μ l to remove excess ethanol.
- 13 With the **CLP** plate on the magnetic stand, perform a second ethanol wash as follows:
 - a Using a multichannel pipette, add 200 μ l of freshly prepared 80% ethanol to each sample well.
 - b Incubate the plate on the magnetic stand for 30 seconds or until the supernatant appears clear.
 - c Carefully remove and discard the supernatant.
 - d Use a P20 multichannel pipette to remove excess ethanol.
- 14 Remove the **CLP** plate from the magnetic stand and allow the beads to air-dry for 10 minutes.
- 15 Using a multichannel pipette, add 30 μ l of EBT to each well of the **CLP** plate. Take care to avoid cross-contamination or change tips between columns.
- 16 Seal the plate with a Microseal 'B' adhesive seal.
- 17 Shake the **CLP** plate on a microplate shaker at 1,800 rpm for 2 minutes.

**NOTE**

Make sure that all samples are resuspended. If there are samples in which the beads are not resuspended, gently pipette up and down to resuspend the beads and repeat the previous two steps.

- 18 Incubate at room temperature without shaking for 2 minutes.
- 19 Place the plate on the magnetic stand for 2 minutes or until the supernatant has cleared.
- 20 Apply the **LNP** (Library Normalization Plate) barcode plate sticker to a new MIDI plate.
- 21 Using a P20 multichannel pipette and fine tips, carefully transfer 20 μ l of the supernatant from the **CLP** plate to the **LNP** plate. Change tips between samples to avoid cross-contamination.

**NOTE**

If any beads are aspirated into the tips, dispense the beads back to the plate and let the plate rest on the magnet for 2 minutes. Make sure that the supernatant is clear.

- 22 Seal the **LNP** plate with Microseal 'B' and then centrifuge to $1,000 \times g$ for 1 minute to ensure all the supernatant is at the bottom of the well.

Library Normalization

This process normalizes the quantity of each library to ensure more equal library representation in your pooled sample.

Estimated Time

- ▶ Total duration: 1 hour 20 minutes
- ▶ Hands-on: 30 minutes

Consumables

Item	Quantity	Storage	Supplied By
LNA1 (Library Normalization Additives 1)	1 tube	-25°C to -15°C	Illumina
LNB1 (Library Normalization Beads 1)	1 tube	2°C to 8°C	Illumina
LNW1 (Library Normalization Wash 1)	2 tubes	2°C to 8°C	Illumina
LNS2 (Library Normalization Storage buffer 2)	1 tube	Room temperature	Illumina
0.1 N NaOH (less than one week old)	3 ml per 96 samples		User
96-well skirted PCR plate	1 plate		User
15 ml conical tube	1 tube		User
Microseal 'B' adhesive film	As needed		User

**WARNING**

A component in this set of reagents contains formamide, an aliphatic amide that is a probable reproductive toxin. Personal injury can occur through inhalation, ingestion, skin contact, and eye contact.

Dispose of containers and any unused contents in accordance with applicable local governmental safety standards.

For more information, see the SDS for this kit at support.illumina.com/sds.ilmn.

**WARNING**

This set of reagents contains β -mercaptoethanol. Perform the following procedure in a hood or well-ventilated area if desired.

Preparation

- 1 Prepare fresh 0.1N NaOH.
- 2 Remove LNA1 from -25°C to -15°C storage and bring to room temperature. Use a 20°C to 25°C water bath as needed.

**NOTE**

LNA1 might form visible precipitates or crystals. Before use, vortex vigorously, and then hold the tube in front of a light and visually inspect to make sure that all precipitate has dissolved.

- 3 Remove LNB1 and LNW1 from 2°C to 8°C storage and bring to room temperature. Use a 20°C to 25°C water bath as needed.
- 4 Vigorously vortex LNB1 for at least 1 minute with intermittent inversion until the beads are well-resuspended. Make sure that there is no pellet found at the bottom of the tube when the tube is inverted.

Procedure

- 1 For 96 samples, add 4.4 ml of LNA1 to a fresh 15 ml conical tube.



NOTE

If you do not plan to use full tubes for 96 samples, a P1000 set to 1000 μ l is required to resuspend the beads completely in step 2. Mix only the required amounts of LNA1 and LNB1 for the current experiment. Never use a P200 pipette to handle LNB1. Store the remaining LNA1 and LNB1 separately at their respective recommended temperatures. To preserve stability, never freeze LNB1 beads or mix with LNA1 if not used immediately.

- 2 Use a P1000 pipette set to 1000 μ l to resuspend LNB1 thoroughly by pipetting up and down 15–20 times, until the bead pellet at the bottom is resuspended.



NOTE

It is critical to resuspend the LNB1 bead pellet at the bottom of the tube. The use of a P1000 ensures that the beads are homogeneously resuspended and that there is no bead mass at the bottom of the tube. Resuspension is essential for achieving consistent cluster density on the flow cell.

- 3 Immediately after LNB1 is thoroughly resuspended, use a P1000 pipette to transfer 800 μ l of LNB1 to the 15 ml conical tube containing LNA1. Mix well by inverting the tube 15–20 times. The resulting LNA1/LNB1 bead mix is enough for 96 samples. Pour the bead mix into a trough and use it immediately in the next step.
- 4 Using a multichannel pipette, add 45 μ l of the combined LNA1/LNB1 to each well of the LNP plate containing libraries. Changing tips between columns is not required if you use care to avoid cross-contamination.
- 5 Seal the LNP plate with a Microseal 'B' adhesive seal.
- 6 Shake the LNP plate on a microplate shaker at 1,800 rpm for 30 minutes.



NOTE

The 30 minute incubation is critical for proper library normalization. Incubations of greater or less than 30 minutes affect library representation and cluster density.

- 7 Place the plate on a magnetic stand for 2 minutes or until the supernatant has cleared.
- 8 With the LNP plate on the magnetic stand, use a multichannel pipette set to 80 μ l to remove the supernatant and then discard in an appropriate hazardous waste container.

**NOTE**

If any beads are inadvertently aspirated into the tips, dispense the beads back to the plate and let the plate rest for 2 minutes or until the supernatant has cleared.

- 9 Remove the **LNP** plate from the magnetic stand and wash the beads with LNW1, as follows:
 - a Using a multichannel pipette, add 45 μ l of LNW1 to each sample well.
Take care to avoid cross-contamination or change tips between columns.
 - b Seal the **LNP** plate with a Microseal 'B' adhesive seal.
 - c Shake the **LNP** plate on a microplate shaker at 1,800 rpm for 5 minutes.
 - d Place the plate on the magnetic stand for 2 minutes or until the supernatant has cleared.
 - e Carefully remove and discard the supernatant in an appropriate hazardous waste container.
- 10 Remove the **LNP** plate from the magnetic stand and repeat the wash with LNW1, as follows:
 - a Using a multichannel pipette, add 45 μ l of LNW1 to each well.
Take care to avoid cross-contamination or change tips between columns.
 - b Seal the **LNP** plate with a Microseal 'B' adhesive seal.
 - c Shake the **LNP** plate on a microplate shaker at 1,800 rpm for 5 minutes.
 - d Place the plate on the magnetic stand for 2 minutes or until the supernatant has cleared.
 - e Carefully remove and discard the supernatant in an appropriate hazardous waste container.
 - f Use a P20 multichannel pipette to remove excess LNW1.

**NOTE**

Using a P20 multichannel to remove residual LNW1 is important to avoid reagent carryover into the storage buffer, and to reduce volume variability, which would affect library normalization.

- 11 Remove the **LNP** plate from the magnetic stand and add 30 μ l of 0.1 N NaOH (less than a week old) to each well to elute the sample.
- 12 Seal the **LNP** plate with a Microseal 'B' adhesive seal.
- 13 Shake the **LNP** plate on a microplate shaker at 1,800 rpm for 5 minutes.
- 14 During the 5 minute elution, apply the **SGP** (Storage Plate) barcode plate sticker to a new 96-well PCR plate.

- 15 Add 30 μ l LNS2 to each well to be used in the **SGP** plate.
- 16 After the 5 minute elution, make sure that all samples in the **LNP** plate are resuspended completely. If the samples are not resuspended, gently pipette up and down or lightly tap the plate on the bench to resuspend the beads. Then shake for another 5 minutes.
- 17 Place the **LNP** plate on the magnetic stand for 2 minutes or until the liquid is clear.
- 18 Using a multichannel pipette set to 30 μ l, transfer the supernatant from the **LNP** plate to the **SGP** plate. Change tips between samples to avoid cross-contamination.

**NOTE**

If any beads are aspirated into the tips, dispense the beads back to the plate and let the plate rest on the magnet for 2 minutes. Make sure that the supernatant is clear.

- 19 Seal the **SGP** plate with Microseal 'B' and then centrifuge to 1,000 \times g for 1 minute.

**NOTE**

The final library pool consists of single-stranded DNA, which does not resolve well on an agarose gel or Bioanalyzer chip. qPCR can be used for quality control if desired. For more information, please see the *Sequencing Library qPCR Quantification Guide*.

**SAFESTOPPING POINT**

If you do not plan to proceed to *Library Pooling and MiSeq Sample Loading* and subsequent sequencing on the MiSeq, store the sealed **SGP** plate at -25°C to -15°C.

Library Pooling and MiSeq Sample Loading

In preparation for cluster generation and sequencing, equal volumes of normalized library are combined, diluted in Hybridization Buffer, and heat denatured before sequencing on the MiSeq.

Estimated Time

- ▶ Total duration: 10 minutes
- ▶ Hands-on: 10 minutes

Consumables

Item	Quantity	Storage	Supplied By
HT1 (Hybridization Buffer)	1 tube	-25°C to -15°C	Illumina
MiSeq reagent cartridge	1 cartridge	-25°C to -15°C	Illumina
Eppendorf tubes (screw-cap recommended)	2 tubes		User
PCR 8-tube strip	1		User
2.5 L Ice bucket	1		User

Preparation

- 1 Set a heat block suitable for 1.5 ml centrifuge tubes to 96°C.
- 2 Remove a MiSeq reagent cartridge from -25°C to -15°C storage and thaw at room temperature.
- 3 In an ice bucket, prepare an ice-water bath by combining 3 parts ice and 1 part water.

Procedure

- 1 If the **SGP** plate was stored frozen, thaw the **SGP** plate at room temperature.
- 2 Centrifuge the **SGP** plate at 1,000 × g at 20°C for 1 minute to collect condensation.

- 3 Apply the **PAL** (Pooled Amplicon Library) barcode sticker to a fresh Eppendorf tube.
- 4 If the **SGP** plate was stored frozen, mix each library to be sequenced by pipetting up and down 3–5 times using a P200 multichannel pipette. Change tips between samples.
- 5 Using a P20 multichannel pipette, transfer 5 μl of each library to be sequenced from the **SGP** plate, column by column, to a PCR 8-tube strip. Change tips after each column to avoid cross-contamination. Seal **SGP** with Microseal 'B' and set aside.

**NOTE**

After use, store the sealed **SGP** plate at -25°C to -15°C .

- 6 Combine and transfer the contents of the PCR 8-tube strip into the **PAL** tube. Mix **PAL** well.
- 7 Apply the **DAL** (Diluted Amplicon Library) barcode sticker to a fresh Eppendorf tube.
- 8 Create **DAL** by combining the volumes of HT1 and **PAL** indicated in Table 2 based on your MiSeq Reagent Kit version. Upon transferring **PAL**, using the same tip, pipette up and down 3–5 time to rinse the tip and ensure complete transfer.

**NOTE**

Volumes for diluting **PAL** with HT1 were established using recommended equipment (e.g., plate shaker calibrated for shaking speed). Typical laboratory conditions (e.g., 20°C to 25°C) were strictly followed during the normalization procedure. If cluster density is too high or too low, adjust the dilution ratio to better suit the equipment, temperature, and handling in your laboratory after validation.

Table 2 Pooling Dilution

	Volume of HT1	Volume of PAL
MiSeq v2	594 μl	6 μl
MiSeq v3	580 μl	20 μl

- 9 Mix **DAL** by vortexing the tube at top speed.

**NOTE**

If you would like to save the remaining **PAL** for future use, store the **PAL** tube at -25°C to -15°C .

Make sure that the diluted library **DAL** is freshly prepared and used immediately for MiSeq loading. Storage of the **DAL** results in a significant reduction of cluster density.

- 10 Using a heat block, incubate the **DAL** tube at 96°C for 2 minutes.

- 11 After the incubation, invert **DAL** 1–2 times to mix and immediately place in the ice-water bath.
- 12 Keep the **DAL** tube in the ice-water bath for 5 minutes.

**NOTE**

Perform the heat denaturation step immediately before loading **DAL** into the MiSeq reagent cartridge to ensure efficient template loading on the MiSeq flow cell.

- 13 Load **DAL** into a thawed MiSeq reagent cartridge into the **Load Samples** reservoir.
- 14 Sequence your library as indicated in the *MiSeq System User Guide*.

**NOTE**

Illumina recommends choosing a read length that does not exceed the TSO amplicon size.

Supporting Information

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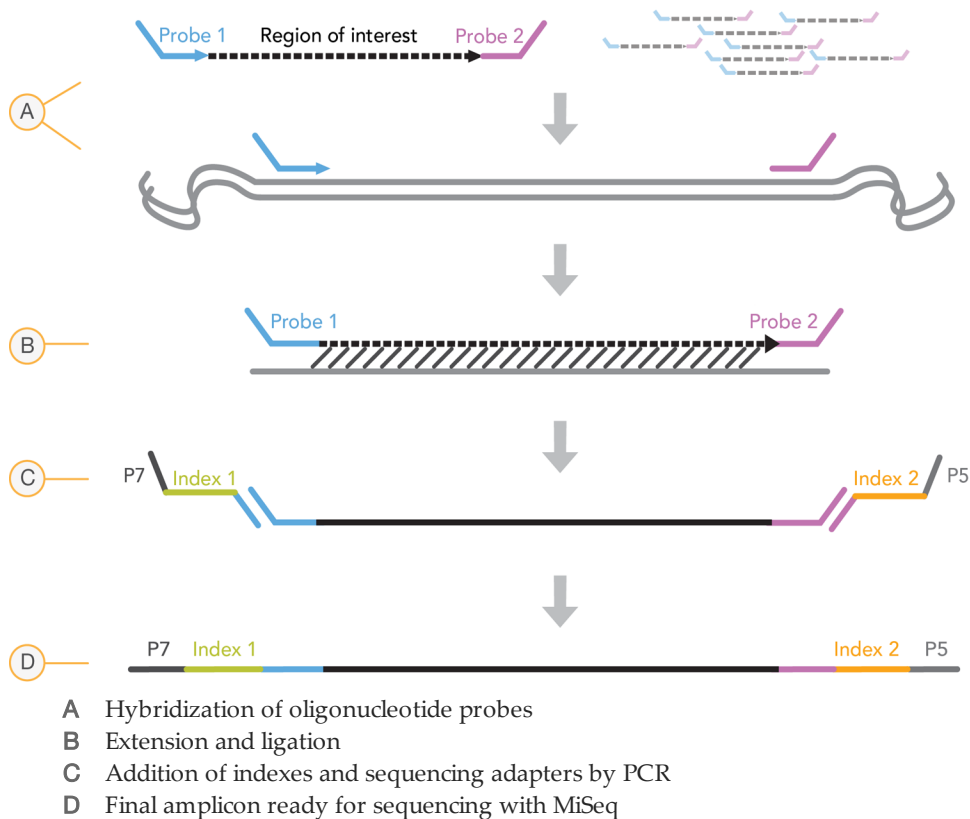


Introduction

The protocols described in this guide assume that you have reviewed the contents of this appendix, confirmed your kit contents, and obtained all of the requisite consumables and equipment.

How Does the TruSight DNA Amplicon Sequencing Panel Library Prep Kit Assay Work?

One pair of oligos is designed for each amplicon. Hybridization of oligos to genomic DNA occurs in a 96-well plate, followed by extension and ligation to form DNA templates consisting of the regions of interest flanked by universal primer sequences. Using indexed primers supplied with the kit, PCR amplifies DNA templates, pools the templates into a single tube, and sequences them on the MiSeq System.



Acronyms

Table 3 TruSeq Custom Amplicon Library Preparation Acronyms

Acronym	Definition
ACD1	Amplicon Control DNA 1
ACP1	Amplicon Control Oligo Pool 1
TSO	TruSight Oligos
CLP	Clean-up Plate
DAL	Diluted Amplicon Library
EBT	Elution Buffer with Tris
ELM4	Extension Ligation Mix 4
FPU	Filter Plate Unit
HT1	Hybridization Buffer
HYP	Hybridization Plate
IAP	Indexed Amplification Plate
LNA1	Library Normalization Additives 1
LNB1	Library Normalization Beads 1
LNP	Library Normalization Plate
LNS2	Library Normalization Storage Buffer 2
LNW1	Library Normalization Wash 1
OHS2	Oligo Hybridization for Sequencing Reagent 2
PAL	Pooled Amplicon Library

Acronym	Definition
PMM2	PCR Master Mix 2
SGP	StoraGe Plate
SW1	Stringent Wash 1
TDP1	TruSeq DNA Polymerase 1
UB1	Universal Buffer 1

TruSight DNA Amplicon Sequencing Panel Library Prep Kit Contents

The TruSight DNA Amplicon Sequencing Panel Library Prep Kit contains the following components and is shipped on dry ice unless specified otherwise. As soon as you receive your kit, store the kit components at the specified temperatures and in designated pre-amplification and post-amplification areas.

TruSight DNA Amplicon Sequencing Panel Library Prep Kit v1.5 (Catalog # FC-130-1010)

▶ Box 1, Pre-Amplification

Acronym	Reagent Name	Storage Temperature	Area
ACD1	Amplicon Control DNA 1	-25°C to -15°C	Pre-Amp
ACP1	Amplicon Control Oligo Pool 1	-25°C to -15°C	Pre-Amp
OHS2	Oligo Hybridization for Sequencing Reagent 2	-25°C to -15°C	Pre-Amp
ELM4	Extension Ligation Mix 4	-25°C to -15°C	Pre-Amp
PMM2	PCR Master Mix 2	-25°C to -15°C	Pre-Amp
TDP1	TruSeq DNA Polymerase 1	-25°C to -15°C	Pre-Amp
SW1	Stringent Wash 1	2°C to 8°C	Pre-Amp
UB1	Universal Buffer 1	2°C to 8°C	Pre-Amp
	Barcode plate stickers for HYP, FPU, IAP	Room temperature	Pre-Amp



WARNING

A component in this set of reagents contains formamide, an aliphatic amide that is a probable reproductive toxin. Personal injury can occur through inhalation, ingestion, skin contact, and eye contact.

Dispose of containers and any unused contents in accordance with applicable local governmental safety standards.

For more information, see the SDS for this kit at support.illumina.com/sds.ilmn.

▶ Box 2, Pre-Amplification

This box is shipped at room temperature. As soon as you receive your kit, **remove LNB1 from box 2 and store at 2°C to 8°C in the post-amplification area. Keep the filter plate in the pre-amplification area at room temperature.**

Acronym	Reagent Name	Storage Temperature	Area
	Filter plate with lid	Room temperature	Pre-Amp
LNB1	Library Normalization Beads 1	2°C to 8°C	Post-Amp

▶ Box 3, Post-Amplification

Acronym	Reagent Name	Storage Temperature	Area
HT1	Hybridization Buffer	-25°C to -15°C	Post-Amp
LNA1	Library Normalization Additives 1	-25°C to -15°C	Post-Amp
LNW1	Library Normalization Wash 1	2°C to 8°C	Post-Amp
LNS2	Library Normalization Storage Buffer 2	Room temperature	Post-Amp
EBT	Elution Buffer with Tris	Room temperature	Post-Amp
	Barcode plate stickers for CLP, LNP, SGP, PAL, DAL	Room temperature	Post-Amp

▶ Box 4, TruSight DNA Amplicon Sequencing Panel Oligo Kit, Pre-Amplification

Acronym	Reagent Name	Storage Temperature	Area
TSO	TruSight Oligo Tube	-25°C to -15°C	Pre-Amp

TruSeq Custom Amplicon Library Preparation Index Kit (Catalog # FC-130-1003)

▶ Box 1, Pre-Amplification

Reagent Name	Storage Temperature	Area
i5 Index Primers, A501 to A508 (8 tubes)	-25°C to -15°C	Pre-Amp
i7 Index Primers, A701 to A712 (12 tubes)	-25°C to -15°C	Pre-Amp

▶ Box 2, Pre-Amplification

Reagent Name	Storage Temperature	Area
i5 Index Tube Caps, White	Room temperature	Pre-Amp
i7 Index Tube Caps, Orange	Room temperature	Pre-Amp

Additional Components

Consumable	Catalog #	Storage Temperature	Area
TruSeq Index Plate Fixture Kit (Required and reusable)	FC-130-1005	Room temperature	Pre-Amp
TruSeq Custom Amplicon Filter Plate (Highly recommended)	FC-130-1006	Room temperature	Pre-Amp
TruSeq Index Plate Fixture and Collar Kit (Required and reusable)	FC-130-1007	Room temperature	Pre-Amp

User-Supplied Consumables

Quantity	Consumable	Supplier
As needed	10 N NaOH (prepare from tablets or use a standard solution)	General lab supplier
3	96-well skirted PCR plates, 0.2 ml, polypropylene	Bio-Rad, Part # MSP-9601
3	96-well storage plates, 0.8 ml (MIDI plates)	Fisher Scientific, Part # AB-0859 Fisher Scientific, Part # AB-0765
As needed	Agencourt AMPure XP, 60 ml kit	Beckman Coulter, Part # A63881/A63880
3	Adhesive aluminum foil seal	Beckman Coulter, Part # 538619
As needed	Conical tubes, 15 ml	General lab supplier
2	Eppendorf microcentrifuge tubes (screw top recommended)	General lab supplier
40 ml	Ethanol, 200 proof for molecular biology	General lab supplier
1	Microseal 'A' adhesive seals	Bio-Rad, Part # MSA-5001
As needed	Microseal 'B' adhesive seals	Bio-Rad, Part # MSB-1001
2	PCR 8-tube strips	General lab supplier
As needed	Solution basin, PVC, non-sterile (trough)	Labcor, Part# 730-001
As needed	Agarose gel (2% for 250 bp and 425 bp amplicons, or 4% for 150 bp, 175 bp, and 250 bp amplicons)	General Lab Supplier
As needed	DNA 1000 Kit for Bioanalyzer	Agilent 5067-1504 (for 300 samples)
As needed	DNA molecular weight markers	General Lab Supplier
As needed	Ice bucket	General Lab Supplier

Equipment

Pre-PCR

Equipment	Supplier
37° incubator	Forced Air Oven, VWR International or comparable
Heat block, 96-well	Scigene, Hybex Microsample Incubator for PCR plate Note: This model is recommended for this assay. Passive cooling, as opposed to active cooling performed in a PCR thermal cycler, is recommended for maximum target enrichment specificity and uniformity.
Tabletop centrifuge	General lab supplier (Plate centrifuge that attains designated speeds of protocol)



NOTE

Use a dedicated set of pipettes, pipette tips, vortexer, and centrifuge during pre-amplification steps.

Post-PCR

Equipment	Supplier
Magnetic stand-96	Invitrogen DynaMag™-96 Side Skirted
Post-PCR plate shaker	Q Instruments BioShake iQ high-speed thermoshaker (part # 1808-0506) or Q Instruments BioShake XP high-speed lab shaker (part # 1808-0505)
Tabletop centrifuge	General lab supplier (plate centrifuge that attains designated speeds of protocol)
Gel electrophoresis supplies and apparatus	General lab supplier
Bioanalyzer System	Agilent Technologies
Heat block for 1.5 ml centrifuge tubes	General lab supplier



NOTE

Use a dedicated set of pipettes, pipette tips, vortexer, heat block, and centrifuge during post-amplification steps.

Thermal Cycler

The following table lists the recommended settings for selected thermal cycler models. If your lab has not yet performed the TruSeq Custom Amplicon Library Preparation protocol,

Illumina recommends that you validate any thermal cyclers not listed.

Thermal Cycler	Temp Mode	Lid Temp	Vessel Type
Bio-Rad DNA Engine Tetrad 2	Calculated	Heated, Constant at 100°C	Polypropylene plates and tubes
MJ Research DNA Engine Tetrad	Calculated	Heated	Plate
Eppendorf Mastercycler Pro S	Gradient S, Simulated Tube	Heated	Plate

MiSeq Sample Sheet Preparation

Create your Sample Sheet for MiSeq sequencing according to the *MiSeq Sample Sheet Quick Reference Guide*. Illumina recommends the Illumina Experiment Manager to prepare your Sample Plate and Sample Sheet. Select MiSeq as your instrument, then select Targeted Resequencing and TruSeq Amplicon as the workflow. Alternatively, you can use your Experienced User Card and Lab Tracking Form and the appropriate index sequences, corresponding to the PCR primers used in your assay.



NOTE

Give the assay control prepared with ACD1 the Sample ID and Sample Name "TSCA_Control" in your Sample Plate and Sample Sheet files.



NOTE

If you have cancer samples as your DNA input, make sure that the "Use Somatic Variant Caller" box is checked under TruSeq Amplicon Workflow-Specific Settings.



NOTE

Illumina recommends choosing a read length that does not exceed the TSO amplicon size.



NOTE

For MiSeq instruments running RTA 1.17.28 (MCS2.2) or higher, low plexity index combinations have not been shown to cause problems during runs or with demultiplexing. If running low plexity indexes on an instrument with an earlier version of RTA, contact Illumina Technical Support for advice on how to proceed.

i7 Index PCR Primer	Index Sequence
A701	ATCACGAC
A702	ACAGTGGT
A703	CAGATCCA
A704	ACAAACGG
A705	ACCCAGCA
A706	AACCCCTC
A707	CCCAACCT

i7 Index PCR Primer	Index Sequence
A708	CACCACAC
A709	GAAACCCA
A710	TGTGACCA
A711	AGGGTCAA
A712	AGGAGTGG

i5 Index PCR Primer	Index Sequence
A501	TGAACCTT
A502	TGCTAAGT
A503	TGTTCTCT
A504	TAAGACAC
A505	CTAATCGA
A506	CTAGAACA
A507	TAAGTCC
A508	TAGACCTA

Illumina Amplicon Viewer

Upon completion of MiSeq sequencing, your data are automatically analyzed with MiSeq Reporter and can be visualized using the Illumina Amplicon Viewer. Amplicon Viewer has been designed and developed for off-instrument visualization and analysis of TruSight DNA Amplicon Sequencing Panel data. Amplicon Viewer allows you to view data (including coverage, Q-score, variant call score, etc.) from multiple MiSeq amplicon runs simultaneously and interactively. You can also export custom reports based on selected samples/targets/variants.

Amplicon Viewer requires MiSeq Reporter data as input. You can download the Amplicon Viewer through your MyIllumina account. For more information about this software, see www.illumina.com/help/amplicon_viewer/default.htm.

To view a video demonstration of how to use the Illumina Amplicon Viewer, go to TruSight DNA Amplicon Sequencing Panel Library Prep Kit support page and click the Training tab.

Technical Assistance

For technical assistance, contact Illumina Technical Support.

Table 4 Illumina General Contact Information

Address	5200 Illumina Way San Diego, CA 92122 USA
Website	www.illumina.com
Email	techsupport@illumina.com

Table 5 Illumina Customer Support Telephone Numbers

Region	Contact Number	Region	Contact Number
North America	1.800.809.4566	Italy	800.874909
Austria	0800.296575	Netherlands	0800.0223859
Belgium	0800.81102	Norway	800.16836
Denmark	80882346	Spain	900.812168
Finland	0800.918363	Sweden	020790181
France	0800.911850	Switzerland	0800.563118
Germany	0800.180.8994	United Kingdom	0800.917.0041
Ireland	1.800.812949	Other countries	+44.1799.534000

Safety Data Sheets

Safety data sheets (SDSs) are available on the Illumina website at support.illumina.com/sds.html.

Product Documentation

Product documentation in PDF is available for download from the Illumina website. Go to support.illumina.com, select a product, then click **Documentation & Literature**.

