

**SteamFast**

**Fabric Steamer & Iron**

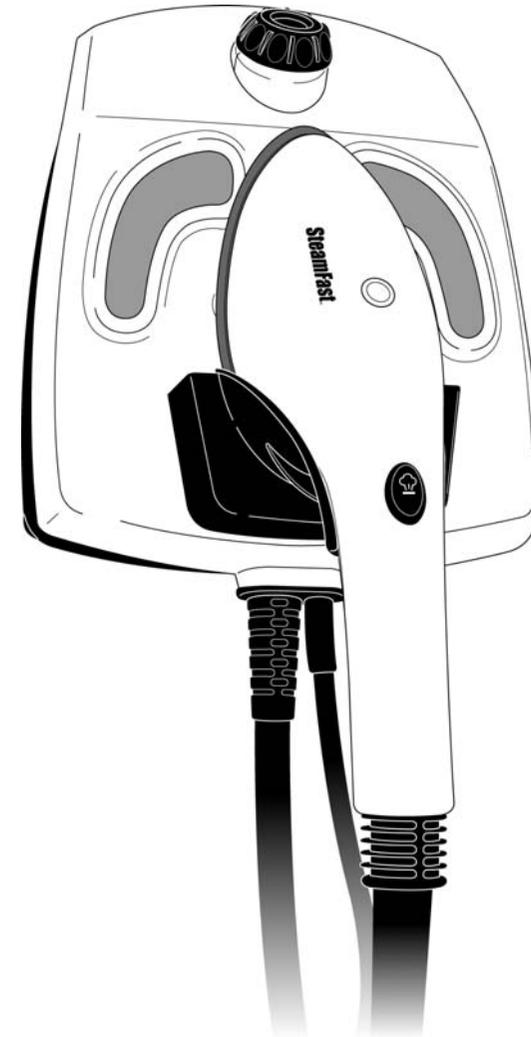
**SteamFast**

**Top Innovations, Inc.**

6655 Troost Ave.  
Kansas City, MO 64131  
Tel: (800) 711-6617  
(816) 584-9700  
[www.SteamFast.com](http://www.SteamFast.com)  
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Printed in China



by Top Innovations, Inc.

**PRODUCT SERIAL NUMBER**

For your convenience, space has been provided below for you to record the serial number of your unit (located on the back or bottom of the unit) for easy reference when contacting our Customer Service Department.

\_\_\_\_\_ - \_\_\_\_\_

**Please read all instructions before use.  
Mail in your warranty registration card.**

**LETTER FROM THE CEO**

**Dear Valued Customer,**

Congratulations on purchasing your new **SF-432 Fabric Steamer & Iron**. This versatile and convenient product places the power of steam in a compact and lightweight appliance, with a practical and space-saving design that is optimized for either table-top or wall-mounted use.

Now you can have the all of the features of a fabric steamer, as well as those of an iron! Combining steam power with a heated Ironing Plate, the **Fabric Steamer & Iron** makes creating crisp creases fast and easy. Just plug it in and in minutes you are ready to easily remove wrinkles from garments, draperies and upholstery. In addition to smoothing fabrics, you will receive the many benefits that steam provides. Hot steam is environmentally friendly and uses no harsh chemicals to get the job done. It also refreshes upholstery and helps to reduce smoke and other unpleasant odors, making your garments and furniture like new again. And when you're finished steaming, whether you're mounting it to a wall or tucking it away into a closet or cabinet, the **Fabric Steamer & Iron's** versatile design makes it quick and convenient to store.

Top Innovations, Inc. would like to invite you to visit our Customer Support Web site at:

**[www.SteamFast.com](http://www.SteamFast.com)**

On this Web site you will find additional information about many other exciting products that are available, helpful tips on ways in which you can utilize your **Fabric Steamer & Iron**, and other useful information to assist you in maximizing the power of steam!

Enjoy your new **SF-432 Fabric Steamer & Iron!**



Benny Lee  
Chairman and CEO  
Top Innovations, Inc.

**ONE YEAR LIMITED WARRANTY**  
(If outside USA, additional shipping charges may apply)

Top Innovations, Inc. warrants this product to be free from defects in material and workmanship for a period of one (1) year from the date of purchase. This warranty does not cover damage caused by misuse, negligence, use by improper current or voltage, commercial use, use contrary to operating instructions or disassembly, repair or alteration by any person other than Top Innovations, Inc. Warranty Service Department.

Top Innovations, Inc. will repair or replace, at its option. This warranty gives you specific legal rights and may have other rights, which may vary from state to state.

Performance of any obligation under this warranty may be obtained by:

1. Call (800) 711-6617 for Return Authorization Number before returning for repair. Failure to obtain a Return Authorization Number will cause a delay in warranty and out-of-warranty service requests.
2. Include copy of purchase receipt.
3. Include your name, address, telephone number, and Return Authorization Number on returned package.

Please send product postage-prepaid to:

**TOP INNOVATIONS, INC.  
WARRANTY SERVICE DEPARTMENT  
6655 TROOST AVE.  
KANSAS CITY, MO 64131**

Should there be any missing or defective parts or accessories, please contact Customer Support. In most cases, it is not necessary to return the entire unit. We can ship most parts directly to your door.

Upon expiration of 1 year limited warranty, you will be advised of the cost of repair before any servicing is done, unless you enclose a note indicating that you would like us to proceed with repairs.

If you need to request warranty service, or have any questions about coverage under this warranty, please visit the Warranty Service Request page on our Web site, [www.SteamFast.com](http://www.SteamFast.com). You may also contact the Warranty Service Department by telephone at (800) 711-6617 or (816) 584-9700, or e-mail [customerservice@topinnovations.com](mailto:customerservice@topinnovations.com).

**Please have your product serial number ready before contacting Warranty Service Department. The serial number is located on the back or bottom of your unit.**

| PROBLEM  | POSSIBLE CAUSE  | SOLUTION   |
|--|---|--|
| Unit fails to heat up. Heating Indicator Light <b>does not</b> illuminate.   | Unit is not plugged in.   | Plug electrical cord into outlet.  |
|  | Household Circuit Breaker / Ground Fault Interrupter has tripped or blown a fuse. | Reset Circuit Breaker / Ground Fault Interrupter, or replace fuse. If you need assistance, contact a licensed electrician.   |
| Unit heats up, but fails to Steam. Heating Indicator Light <b>does</b> illuminate.<br><br>(Note: Allow proper time for unit to heat up and begin producing steam.) | Water reservoir is empty.   | Refill water reservoir using procedures on page 10 of this manual.   |
|  | Mineral build-up in unit.   | Follow <b>Removing Mineral Build-Up</b> procedure on page 13 of this manual.   |
|  | Steam Button is not being pressed.  | Press and hold the Steam Button for a few seconds for steam to begin flowing.  |
| Steam output is intermittent.  | Mineral build-up in unit.   | It is normal for unit to periodically stop steaming for a few seconds. If steam stays off for longer periods, follow <b>Removing Mineral Build-Up</b> procedure on page 13 of this manual. |
|  | Steam Button not being pressed continuously.                                      | For continuous steam, press and hold Steam Button.   |
| Loud pumping sound when Steam Button is pressed.   | Low water level in water reservoir.   | Refill water reservoir using procedures on page 10 of this manual.   |

**CUSTOMER SUPPORT**

For problems with your Fabric Steamer & Iron, please refer to the troubleshooting solutions located above. Additional inquiries should be directed to our Customer Support services through our Web site, [www.SteamFast.com](http://www.SteamFast.com), on the Service Request Web page.

If you do not have internet access, you may also contact our Customer Support Department by telephone, at (800) 711-6617 or (816) 584-9700.

**NOTE: In order for our customer service representatives to help you as quickly and efficiently as possible, please have the following information ready before calling:**

- Purchase information (where and when you purchased this product)
- Product Serial Number



**WARNING:** To reduce the risk of fire, electrical shock, or injury, the following basic safety precautions should always be followed when using an electrical appliance.

**READ ALL INSTRUCTIONS BEFORE USE**

1. Use Fabric Steamer & Iron only for its intended purpose as indicated in this manual.
2. To reduce risk of contact with hot water emitting from steam vents, check appliance before each use by holding it away from body and pressing Steam Button. Do not operate unit if steam vents are blocked.
3. To protect against risk of electric shock, do not immerse unit in water or other liquids. Do not use power cord or Steam Hose as handle, or allow them to be crimped.
4. Lighted On/Off Switch should always be set to “OFF” position before plugging or unplugging unit from outlet. Never yank cord to disconnect from outlet; instead, grasp plug and pull to disconnect.
5. Do not allow power cord to touch hot surfaces. Allow unit to cool completely before putting away. Loop power cord loosely around unit when storing.
6. Always disconnect unit from electrical outlet when filling with water or emptying and when not in use.
7. Do not operate iron with a damaged power cord or if the iron has been dropped or damaged. To avoid risk of electrical shock, do not disassemble unit; take it to a qualified service repair person for examination and repair. Incorrect reassembly can cause a risk of electrical shock when unit is used.
8. Close supervision is required for any appliance being used near children, pets and plants. Do not leave unit unattended while plugged in or on a table or ironing board.
9. Burns can occur from touching hot metal parts, hot water, or steam. Do not touch Ironing Plate or attempt to connect Fabric Brush while unit is in use. Use caution when you turn unit upside-down - there may be hot water in water reservoir.
10. If Heating Indicator Light does not illuminate, unit is not operating normally. Immediately disconnect from power supply and have unit serviced by qualified service personnel.

**SAVE THESE INSTRUCTIONS!**

FOR HOUSEHOLD USE ONLY

## SPECIAL INSTRUCTIONS



**WARNING:** To reduce the risk of electrical shock, this appliance has a three-pronged plug. This plug will fit in a polarized wall outlet only one way. If the plug does not fit fully in the outlet, contact a licensed electrician to install a proper outlet. **DO NOT** attempt to modify the plug or defeat this safety feature.

1. To reduce likelihood of circuit overload, **DO NOT** operate another high wattage appliance on the same circuit.
2. Do not use unit with extension cords or electrical outlets that have inadequate current capacity. A three-prong outlet or a properly grounded adapter is necessary when using this unit.
3. If an extension cord is necessary, a 10-ampere cord should be used. Cords rated for less amperage may overheat. Care should be taken to arrange cord so that it cannot be pulled or tripped over.
4. Unit is only meant to be used with recommended SF-432 accessories. Using other types of attachments may cause damage to unit or injury.
5. When filling water reservoir, do not exceed 32 oz. (950 ml.) of water. Only water should be used in unit. Other cleaning agents could damage unit or cause injury.
6. When not in use while mounted to Wall-Mounting Base, make certain Steam Nozzle is securely mounted on the Steam Nozzle Hanger. This will prevent it from being pulled off by children or pets and potentially causing injury.

**SAVE THESE INSTRUCTIONS!**

FOR HOUSEHOLD USE ONLY

## CARE AND STORAGE GUIDELINES

**SteamFast**

### CLEANING IRONING PLATE

1. Set Lighted On/Off Switch to “Off” position and unplug power cord from electrical outlet.
2. Remove Fabric Brush from Steam Nozzle (if connected).
3. Allow Ironing Plate time to cool down completely (at least 30 minutes) before cleaning.
4. Clean only the outside of unit using a damp cloth, with mild soap if desired. **DO NOT place in dishwasher.**
5. Scale and other residue can be wiped off Ironing Plate with a damp cloth or non-abrasive pad.
6. Move Steam Nozzle over a clean cotton cloth to clean Ironing Plate and let remaining water on Ironing Plate evaporate.

### REMOVING MINERAL BUILD-UP

A common problem with steam appliances is mineral build-up caused by high mineral content in many municipal water supplies. **The best way to avoid this is to use de-mineralized or distilled water in unit.** If you are unable to use de-mineralized or distilled water, we recommend you use this procedure monthly to help avoid mineral build-up:

1. Set Lighted On/Off Switch to “Off” position and unplug power cord from electrical outlet. Allow unit to completely cool.
2. Remove Fabric Brush from Steam Nozzle (if connected).
3. Remove Water Reservoir Cap and drain remaining water from water reservoir into sink or tub.
4. Using Measuring Cup, make a mixture of 8 oz. (237 ml.) vinegar and 8 oz. (237 ml.) water.
5. Slowly pour water-vinegar solution into water reservoir through Water Reservoir Inlet. Replace Cap.
6. Plug unit in and allow to heat up. Press the Steam Button for several minutes to allow water-vinegar solution to clear Steam Nozzle of mineral deposits.
7. Unplug unit and allow to cool before draining any remaining water-vinegar solution from water reservoir.
8. Once water reservoir is empty, refill with 16 oz. (473 ml.) of fresh water and repeat **STEP 7**. Repeat as necessary until vinegar odor dissipates.
9. Once odor is eliminated, make sure water reservoir is empty and replace Water Reservoir Cap.

### PROPER STORAGE

Preparing your Fabric Steamer & Iron for storage is quick and simple. When you have finished your steaming tasks, follow the steps listed below.

1. Set Lighted On/Off switch to “Off” position and unplug power cord from electrical outlet.
2. Allow unit to cool completely (at least 30 minutes).
3. Remove Fabric Brush from Steam Nozzle (if connected).
4. Remove Base Unit from Wall-Mounting Base (if it is mounted), and drain any water remaining in water reservoir into a sink or tub.
5. Mount Base Unit back onto Wall-Mounting Base, and wrap power cord around base. Place Steam Nozzle onto Steam Nozzle Hanger.
6. Alternatively, store Base Unit (with Steam Nozzle) in a safe, convenient location.

**STEAMING GARMENTS**

1. Place garment on a clean, rust-free clothes hanger. Hang within easy reach of Steam Hose / Nozzle.
2. Point Steam Nozzle at bottom of garment. Steam will rise along inside and outside of fabric, removing wrinkles. Slowly slide Steam Nozzle vertically, from bottom to top of garment.

**NOTE: Do not allow kinks to form in hose at any time during use.**

3. Direct Steam Nozzle away from garment and smooth fabric with your free hand.
4. Repeat steps 3 and 4 as necessary until fabric is smooth and wrinkle free.

**USING THE IRONING PLATE**

Whenever a crisp crease is desired, this can be easily accomplished using the Ironing Plate. A folded towel placed on a table-top or other flat surface may be used if an ironing board is not conveniently available.

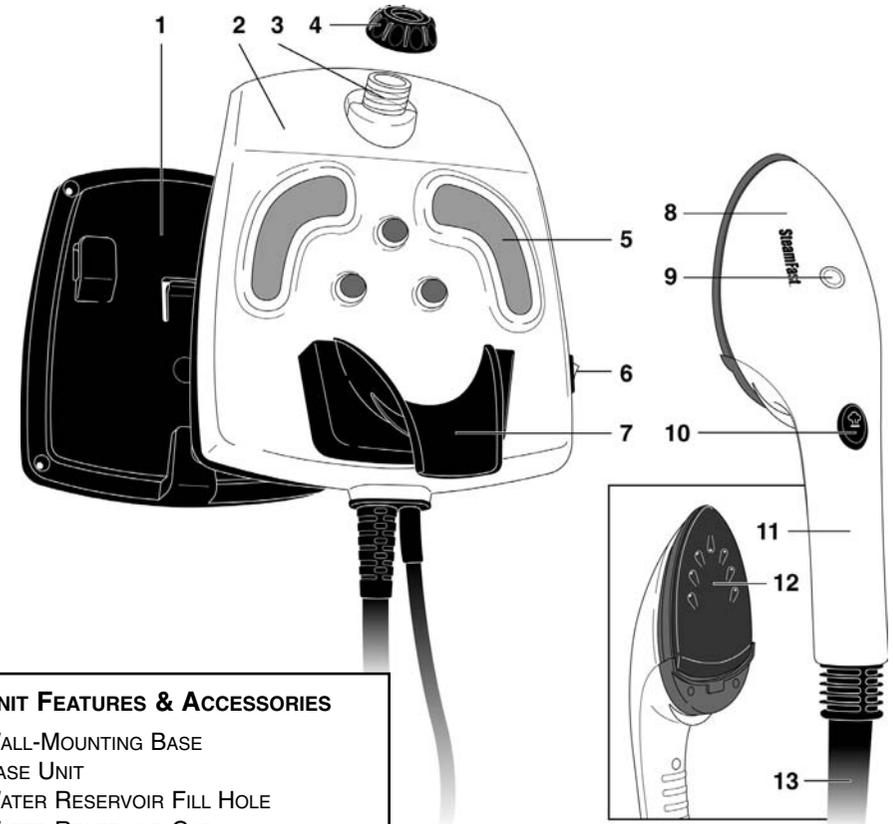
1. Be sure Fabric Brush has been removed before proceeding.

**CAUTION: Use care when removing Fabric Brush from Ironing Plate, as both may be hot and may cause burns or other injury.**

2. If the unit has not recently been in use, allow Ironing Plate at least 45 seconds to heat up.
3. To form a crease, fold fabric and apply Iron Plate as you would use a regular iron. If a steam burst is desired, simply press Steam Button.

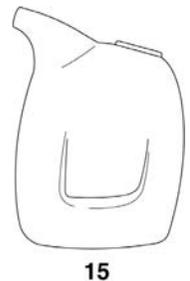
When you are finished using the Fabric Steamer & Iron, immediately set Lighted On/Off switch to "Off" position and unplug power cord from electrical outlet. Refer to **Care and Storage Guidelines** on page 13 of this manual for proper cleaning and storage procedures.

The following features and accessories are included with your Fabric Steamer & Iron. Carefully inspect Styrofoam packing material for all parts listed below. To obtain possible missing parts, refer to the **Customer Support** section on page 14 of this manual.



**UNIT FEATURES & ACCESSORIES**

1. WALL-MOUNTING BASE
2. BASE UNIT
3. WATER RESERVOIR FILL HOLE
4. WATER RESERVOIR CAP
5. WATER LEVEL WINDOWS
6. LIGHTED ON/OFF SWITCH
7. STEAM NOZZLE HANGER
8. STEAM NOZZLE
9. HEATING INDICATOR LIGHT
10. STEAM BUTTON
11. HANDLE
12. IRONING PLATE
13. STEAM HOSE
14. FABRIC BRUSH
15. MEASURING CUP



- The *Wall-Mounting Base* (1) attaches to the wall as a permanent station for mounting the *Base Unit*, saving space and providing quick, convenient access to the SF-432.
- The *Base Unit* (2) is the main body of the SF-432, housing the water reservoir which is accessed for filling via the *Water Reservoir Inlet*.
- The *Water Reservoir Inlet* (3) serves as the opening through which water is poured into the water reservoir. The *Water Reservoir Cap* must be removed in order to access the Inlet.
- The *Water Reservoir Cap* (4) covers the *Water Reservoir Inlet*, keeping water contained safely inside the water reservoir.
- The *Water Level Windows* (5) provide a convenient view into the water reservoir, allowing the remaining water level to be easily monitored.
- The *Lighted On/Off switch* (6) activates and deactivates the unit, and provides a clear visual indication of whether or not the unit is powered on.
- The *Steam Nozzle Hanger* (7) provides a safe and convenient place to hang the *Steam Nozzle* when not in use.
- The *Steam Nozzle* (8) emits a flow of hot, penetrating steam when the *Steam Button* is pressed.
- The *Heating Indicator Light* (9) illuminates when the unit is turned on, indicating that the heater is active. The *Light* will deactivate once the *Ironing Plate* is heated, then cycle on and off during use as the unit works to maintain a constant temperature.
- The *Steam Button* (10) is pressed in order to control the flow of steam from the *Steam Nozzle*.
- The *Handle* (11) is designed to stay relatively cool while providing the optimum level of safety and user comfort.
- The *Ironing Plate* (12) functions similar to a conventional iron, and is designed for making crisp creases.
- The *Steam Hose* (13) carries water from the water reservoir in the *Base Unit* to the boiler in the *Steam Nozzle* for conversion into steam.
- The *Fabric Brush* (14) connects to the *Steam Nozzle*, above the *Ironing Plate*, and is designed to work with steam in order to remove lint and gently smooth stubborn wrinkles.
- The *Measuring Cup* (15) assists you in easily and consistently filling the water reservoir with the optimum amount of water (32 oz. / 950 ml.)

## STEAMING LINENS & FABRICS

**NOTE: Be sure that water reservoir has already been filled and, if desired, the Fabric Brush is connected before following these steps.**

1. For first-time use, remove protective plastic cover that is shipped on electrical plug. Plug power cord into a convenient 3-prong electrical outlet.  
**CAUTION: This unit uses a grounded (3-prong) electrical plug. Use only in properly installed 3-prong electrical outlets. Do not attempt to alter plug or circumvent this safety feature in any way.**
2. Set Lighted On/Off Switch to “On” position, and verify that switch is illuminated. The Heating Indicator Light will illuminate, indicating that the heater is active.
3. After approximately 45-50 seconds of heating time, Heating Indicator Light will deactivate. Ironing Plate should now be heated, and the unit is now ready to begin producing steam.  
**NOTE: During use, Heating Indicator Light may cycle on and off. This is normal, as the unit works to maintain a constant, appropriate temperature.**
4. Point Steam Nozzle at material you wish to steam, then press and hold Steam Button. After a few seconds, Steam Nozzle will begin producing a flow of steam.  
**CAUTION: Always be sure that Steam Nozzle is pointed in a safe direction (away from yourself, other people, pets and plants) before pressing Steam Button.**  
**NOTE: When unit is first turned on, Steam Button must be held for approximately 10 seconds before steam flow will begin. This is because water must be pumped from water reservoir into Steam Nozzle. After this, steam flow will be near instantaneous when Button is pressed.**
5. Keep the flow of steam focused on material you are steaming. Using a slight back-and-forth motion over area you are steaming will further enhance the process.

## GENERAL STEAMING TIPS

- Curtains and draperies may be steamed while still hanging.
- To remove wrinkles from towels, handkerchiefs and napkins, drape them over a rod or towel rack and gently steam them.
- Heavier fabrics may require repeated steaming to effectively remove wrinkles.
- To remove exceptionally stubborn wrinkles steam both sides of fabric.
- For additional assistance in removing tough wrinkles, or to remove lint and other particles, attach Fabric Brush to Steam Nozzle (see **Connecting the Fabric Brush** section on page 9 of this manual).

**USING THE  
FABRIC STEAMER & IRON**

**FILLING WATER RESERVOIR WITH WATER**

**NOTE:** When water level is low, it is normal for water reservoir in Base Unit to emit a pumping sound. Adding more water will eliminate the sound.

**CAUTION:** Be sure that power cord is not connected to an electrical outlet before filling water reservoir with water.

1. Unscrew Water Reservoir Cap by turning it in a counter-clockwise direction (FIGURE 4-A). This will expose the Water Reservoir Inlet.
2. Fill included Measuring Cup with water, then pour into water reservoir through Inlet.  
**NOTE:** In order to prolong the life of your Fabric Steamer & Iron, it is recommended that de-mineralized or distilled water is used to avoid mineral build-up.
3. Repeat STEP 2 above, in order to completely fill water reservoir with 32 oz. (950 ml.) of water.  
**IMPORTANT:** Do not add detergents or other chemicals to water reservoir; doing so may result in damage to the unit.
4. Place Water Reservoir Cap back onto Water Reservoir Inlet, and rotate it in a clockwise direction to secure it back into place (FIGURE 4-B).



**FIGURE 4**

**ASSEMBLING THE  
FABRIC STEAMER & IRON**

**SECURING WALL-MOUNTING BASE TO WALL**

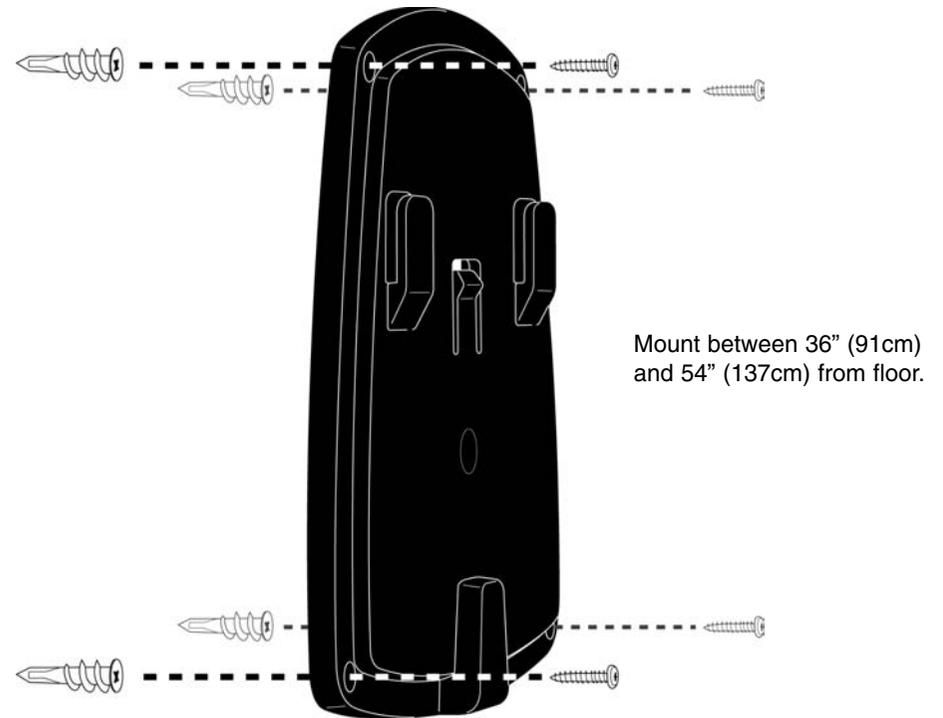
**CAUTION:** Be sure Wall-Mounting Base is located where small children will not have access to the unit's cords when it is mounted.

1. Select a location for Wall-Mounting Base. Be sure that Base will not prevent a door from opening or closing properly, and that cords will not get closed in a door.

**CAUTION:** In order to avoid electrical shock, do not hang unit directly over an electrical outlet.

2. Refer to FIGURE 1 below, which illustrates how to use included screws and anchors to secure Wall-Mounting Base to wall.

**NOTE:** Keep in mind that the Fabric Steamer & Iron may be used while mounted on the Wall-Mounting Base. Alternatively, the Base Unit may be removed and used on any ordinary table top or other flat surface, and mounted on the Wall-Mounting Base for storage purposes only.



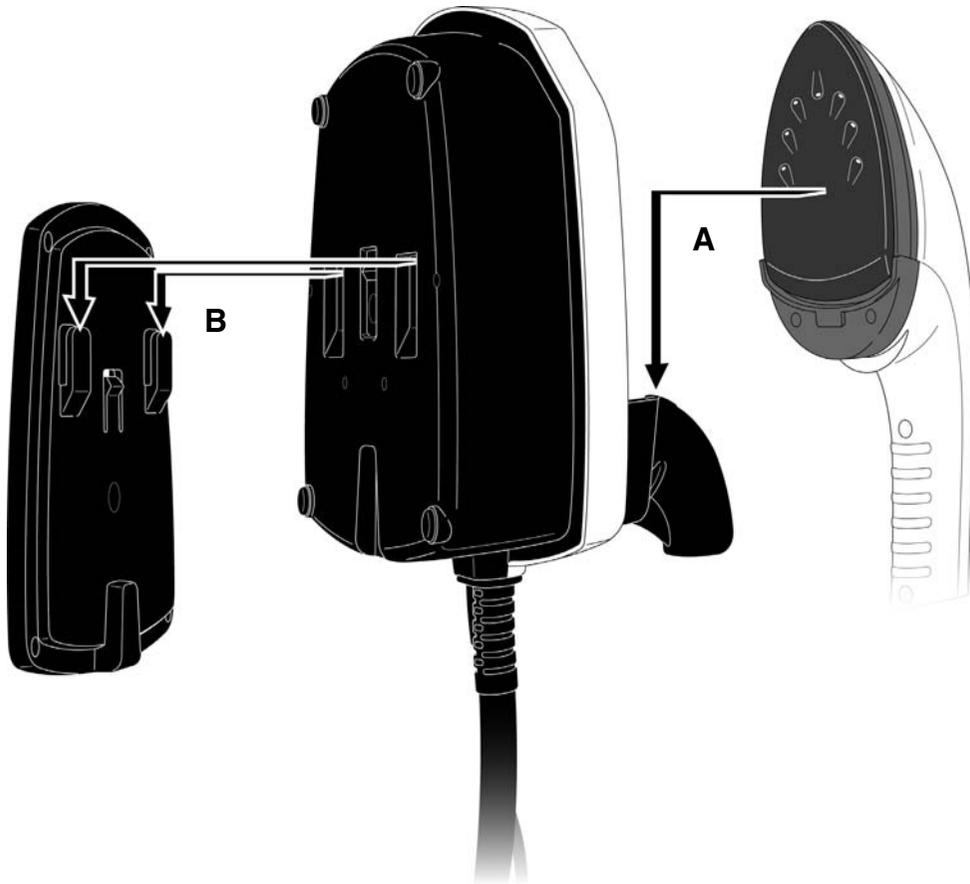
**FIGURE 1**

**ASSEMBLING THE  
FABRIC STEAMER & IRON**

**MOUNTING BASE UNIT ONTO WALL-MOUNTING BASE**

1. Hang Steam Nozzle securely onto Steam Nozzle Hanger (FIGURE 2-A).
2. Align two holes on back of Water Reservoir with two hooks protruding from front of Wall-Mounting Base. Press Water Reservoir onto Wall-Mounting Base. Once pressed together, slide Water Reservoir down to secure it onto Wall-Mounting Base (FIGURE 2-B).

**NOTE:** To keep the power cord stored away when not in use, cord may be wrapped around the Water Reservoir while Base Unit is mounted on the Wall-Mounting Base.



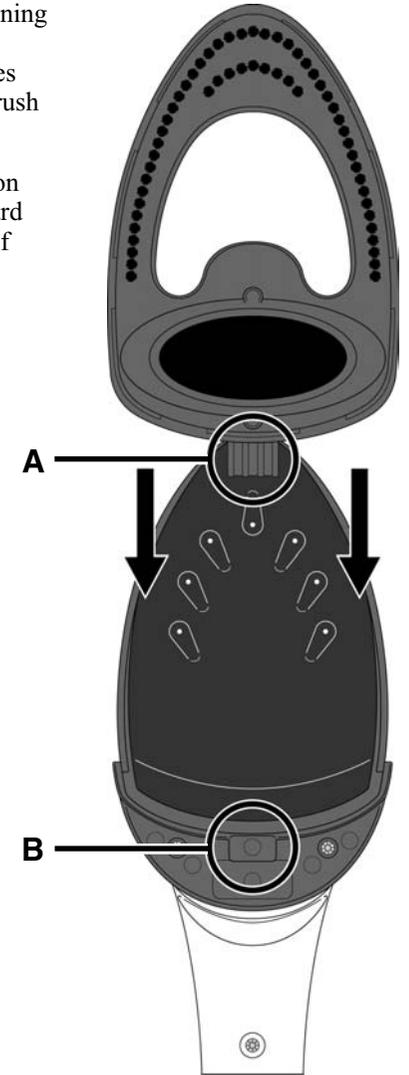
**FIGURE 2**

**ASSEMBLING THE  
FABRIC STEAMER & IRON**

**CONNECTING THE FABRIC BRUSH**

**CAUTION:** Use care when connecting Fabric Brush, as Ironing Plate may be hot. Do not attempt to connect Fabric Brush while unit is emitting steam.

1. Slide Fabric Brush onto Steam Nozzle, over Ironing Plate as shown (FIGURE 3). Press down until hook on bottom of Brush (FIGURE 3-A) catches onto tab below Plate (FIGURE 3-B). Fabric Brush should now be secured in place.
2. In order to remove Fabric Brush, pull outward on hook until it slides upward over tab. Pull upward on Brush to slide it over Ironing Plate and off of Steam Nozzle.



**FIGURE 3**