

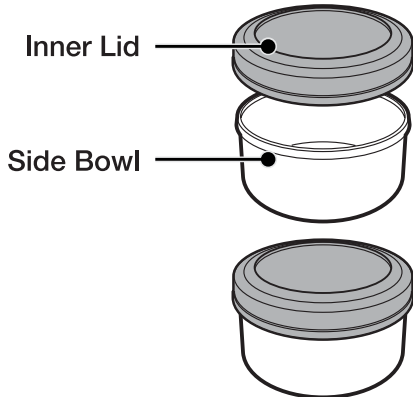


# Stainless Steel Food Jar

## Household Use Only INSTRUCTION MANUAL SW-EXE

### Name of Each Part

#### Side Bowl Set (\*)

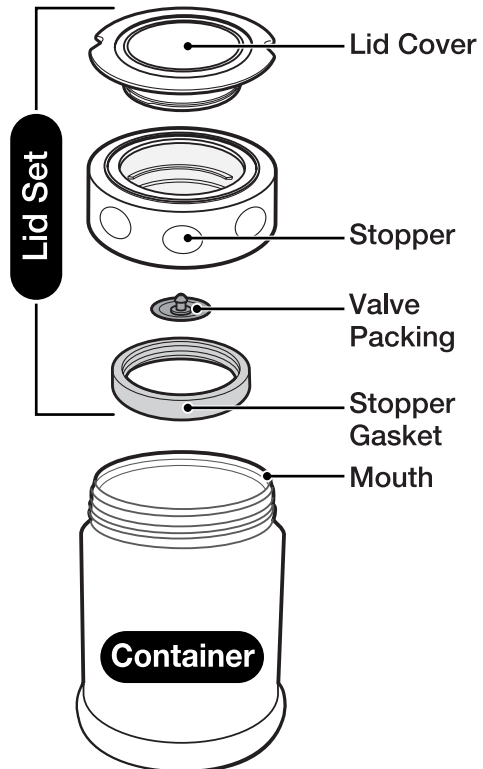


\* 35 size includes 2 Bowls, 50 size includes 1 Bowl.

#### Tote



#### Food Jar Set



Please read before use. Keep these instructions for future references.

SW-EXE(E/K) / A

## Important Safeguards

● Please follow these instructions to prevent scalding, deterioration and discoloration of foods and beverages, as well as malfunction and staining of the product.

**Do not allow infants or small children to use this product. Keep it out of their reach.**

They may scald or otherwise injure themselves.

**Avoid placing near heat sources such as heaters and gas stoves.**

Doing so may cause deformation or discoloration of the product.

**Avoid modifying or disassembling the product.**

Doing so may cause accidents or damage the product.

**This product is for keeping foods and beverages hot or cold. Do not use it for any other purposes.**

**Avoid leaving in direct sunlight for an extended period.**

Doing so may cause discoloration of the product.

**Always close the Lid Set and the Inner Lid securely when using.**

Foods and beverages may leak and cause scalds or stain clothes.

**Do not use this product if it loses its heat retention properties.**

The outside of the Container may become very hot if hot foods or beverages are poured inside.

**When containing hot foods or beverages:**

- **Avoid shaking the Container.**  
Doing so may cause scalds or injury.
- **Be careful to avoid scalding yourself when using this product.**  
Due to its vacuum insulation, the outside of the Container will not become hot, while hot foods and beverages will remain very hot for many hours. Please use caution when eating or drinking.
- **Always use with the Lid Cover in place.**  
The interior of the Lid Set may become hot and cause scalds or injury.

**Avoid swinging this product by the Tote Handle.**

Doing so may cause injury or damage the product.

**Avoid carrying the Tote by the Zip.**

Doing so may damage the product.

**Avoid laying this product on its side.**

Doing so may cause the contents to leak.

**Always use with the Valve Packing and Stopper Gasket attached.**

Contents may leak and/or cause scalding.

**Consume foods or beverages as soon as possible (within 6 hours), and do not leave leftovers inside.**

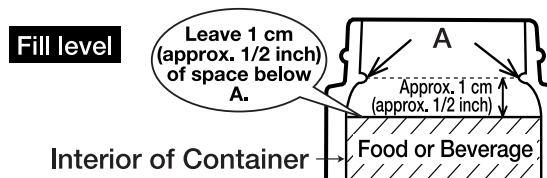
Leftover contents may spoil.

**Avoid using this product while driving.**

Doing so may cause scalds or stain the interior of your car or clothes. Attempting to use while driving may also cause serious accidents.

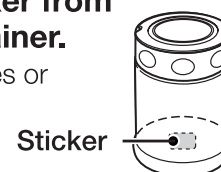
**Fill the Container only up to the level shown in the illustration.**

Overfilling may cause the contents to overflow when the Lid Set is tightened or to leak out afterwards, and may be dangerous.



**Do not remove the sticker from the bottom of the Container.**

Doing so may cause rust, holes or other damage.



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**Always make sure cold soups or foods and beverages containing dairy products are cooked (heated) through before placing them in the Container.**

**Do not place foods or beverages containing dairy products in the Side Bowl.**

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**Side dishes that have been heated should be allowed to cool before being placed in the Side Bowl.**

Hot foods kept in a sealed Side Bowl may spoil or deform the Inner Lid and leak out.

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**Do not heat the Container in a microwave oven.**

Doing so may cause sparks, deform or discolor the Container.

**Do not place soups in the Side Bowl.**

These may leak out.

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**When microwaving foods in the Side Bowl:**

- **Remove the Inner Lid before heating.**  
The Inner Lid may deform or become damaged.
  - **Do not use the oven function or grill function of a combination microwave oven.**  
If you have just used the oven function or grill function to heat other food, avoid microwaving the Side Bowl before the inside of the cooking chamber has cooled.  
Doing so may deform or damage the Side Bowl.
  - **Avoid heating an empty Side Bowl in a microwave oven.**  
Doing so may deform or damage the Side Bowl.
  - **Do not heat foods with a high oil or sugar content for an extended period.**  
High temperatures may damage or deform the Side Bowl.
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**Never put the following into the Container:**

- **Dry ice and carbonated drinks**  
Contents may spray out or the pressure may cause the Lid Set to burst, causing injuries.
  - **Fruit juice and other uncooked foods**  
If left inside the Container for an extended period, these may spoil and give off gases. A buildup of pressure from these gases within the Container may make food or beverages spray out or burst the Lid Set.
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**Avoid using to keep food hot or cool for extended periods. Wash Container, Stopper, Stopper Gasket and Valve Packing immediately after use.**

If you are away from home and thorough cleaning is not possible, rinse the inside of the Container with water immediately after use.

- **Although the liner is made of 18/8 stainless steel, salt from foods such as miso soup, other soups and sports drinks may cause rust resulting in loss of thermal insulation.**
  - **A buildup of pressure inside the Container from gases given off by a beverage as it spoils may make the Lid Set fly off or burst when it is opened, causing foods or beverages to spray out and cause injury.**
  - **Failure to wash the Container may cause spoiling of contents, mold formation, absorption of odors or leaking.**
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## Warnings & Cautions

**Do not immerse the Tote in water or wash it in a washing machine.**

Doing so may damage the fabric or remove its coating.

**Break up large ice cubes into smaller pieces before placing them in the Container.**

Forcing large cubes into the Container may deform or damage it.

**Store the Tote in a well-ventilated place.**

High humidity may cause the fabric to wrinkle.

**Avoid dropping or hitting against hard surfaces.**

Damage to the plastic or stainless steel surface of the product may reduce its ability to retain heat.

**Wash Container, Side Bowls, Packing and Gasket thoroughly after use.**

Failure to wash them may cause odors and discoloration.

**Do not strongly rub the design on the outside of the Container.**

It may come off.

**After washing the Lid Set, remove all water from the parts by shaking them repeatedly and wiping them before reassembly.**

Droplets of water remaining on the Lid Cover or Lid Set may leak out. (See p. 6-7 for disassembly instructions.)

**Do not allow a hot kettle to touch the mouth of the Container.**

The Container may tip over, causing scalds, or damaging or deforming the product.

**Avoid carrying the Container by the Lid Set.**

Dropping the Container may cause injury.

**Do not place cans, bottles, etc. inside the Container.**

These may deform or damage the Container.

**Foods with strong odors or colors (curry, kimchee and pickled daikon radish, or shiso, spinach, carrots and other brightly colored vegetables) may cause the product to absorb odors or discolor the Lid Set and Side Bowls.**

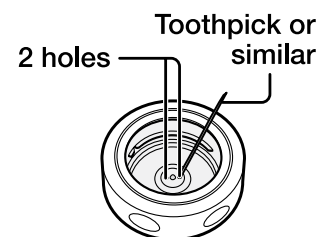
Wrap such foods in plastic film or silicon cup before placing them in the Side Bowl.

- Do not place objects directly on top of the Lid Set. These may absorb heat from the Lid Set.
- Stand the Container upright when opening or closing the Lid Set.
- When carrying the product in a bag, keep it upright to prevent any leaking of contents.



Filling the Container with hot foods or beverages may cause buildup of pressure within it, making the Lid Set difficult to remove. In this case, remove the Lid Cover and push a small, rounded object such as the back of a toothpick into the hole in the center to release the pressure, taking care not to tear the Valve Packing. (See illustration on the right.)

<Center of the Stopper>



The rattling noise that may be heard when the Container is shaken comes from the copper or aluminum foil in the vacuum insulation to increase heat (cold) retention and does not indicate a malfunction.

● The illustrations used in this instruction manual may vary from the actual product you have purchased.

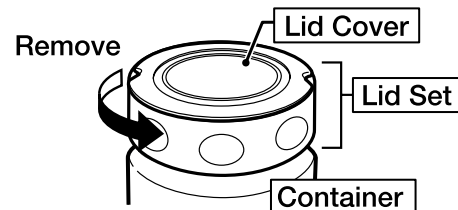
# Instructions for Use

- Before using, wash the Side Bowl Set, Lid Set and interior of the Container thoroughly with lukewarm water.

- To prevent foods or beverages from leaking, ensure that the Valve Packing and Stopper Gasket are correctly inserted before using the Container.
- Turn the Container upside down to check that there are no leaks.

## 1 Remove the Lid Set from the Container

Without removing the Lid Cover, remove the Lid Set by twisting it in the direction of the arrow.

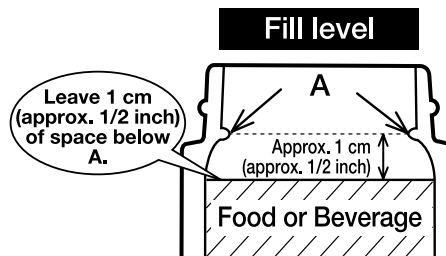


## 2 Preheat (Precool)

- ① For better heat/cold retention, pre-heat/pre-cool the Container by pouring a small amount of hot water/cold water into it and letting it stand for 1-2 minutes.
- ② After preheating/precooling, discard the hot water/cold water and wipe off any moisture.

## 3 Fill the Container

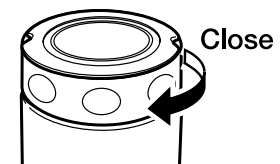
- Overfilling the Container may cause the contents to overflow when the Lid Set is tightened or leak out afterwards. Never fill the Container above the level shown in the illustration.



- Wipe off any food or beverage adhering to A (to prevent leakage of contents after closing the Lid Set).

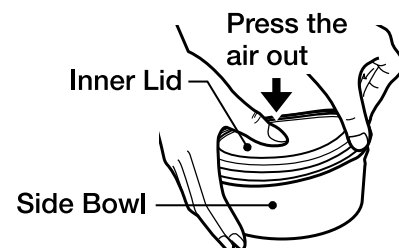
## 4 Close the Lid Set

Close the Lid Set by twisting it in the direction of the arrow.



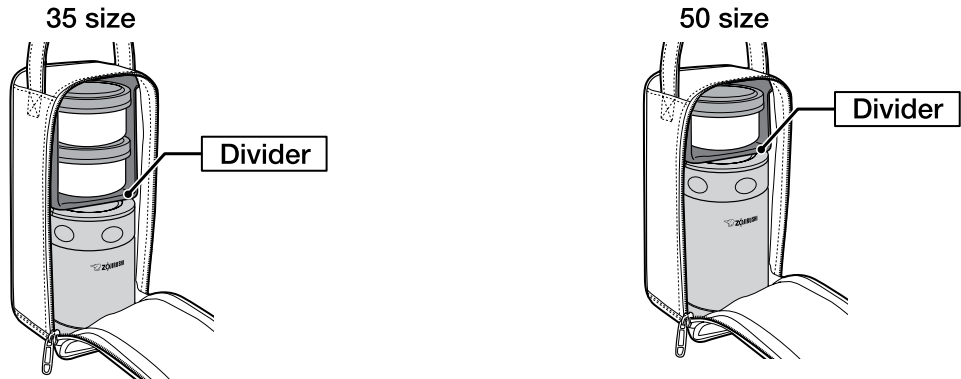
## 5 Place Side Dishes in the Side Bowl(s)

- ① Open the Side Bowl by pushing up the edge of the Inner Lid, then place the side dish in the Side Bowl.
- ② Line the Inner Lid up with the edges of the Side Bowl, then push the Inner Lid on while pressing the air out of the Side Bowl.



## 6 Place the Container and Side Bowl(s) in the Tote

① Always place the Container in the Tote first, before placing the Side Bowl Set(s).\*



- When placing or removing items, hold the Tote to prevent it from tipping over.
- Place the Food Jar Set and Side Bowl Set(s) flat in the Tote with the Lid Set and Inner Lid(s) facing up.
- Always place the Side Bowl Set on top of the divider of the Tote. (If placed directly on top of the Container Set, the Side Bowl Set will absorb heat through the Lid Set, causing foods to spoil.)

② Fully close the fastener.

\* 35 size comes with 2 Bowls. 50 size comes with 1 Bowl.

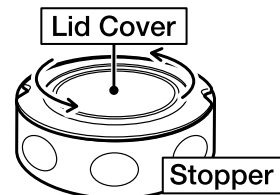
### Removing the Container and Side Bowl(s) from the Tote.

With the Tote upright, open the fastener completely as illustrated in 6 ① above, then remove the Side Bowl Set(s)\* first, before removing the Container.

## Disassembling the Lid Set

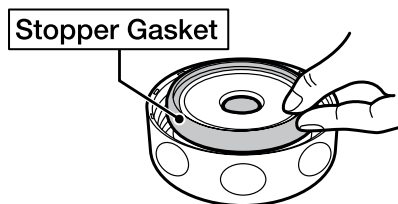
1 Remove the Lid Set from the Container

2 Twist off the Lid Cover as shown in the illustration



3 Remove the Stopper Gasket

- When removing the Stopper Gasket or Valve Packing using fingernails or other sharp objects, take care not to damage the Stopper Gasket or Valve Packing.

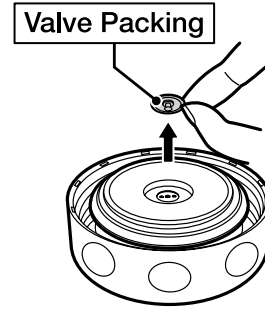


## Disassembling the Lid Set (continued)

### 4 Remove the Valve Packing

The Valve Packing is fitted in the center of the Stopper. Remove it using finger and thumb as shown in the illustration.

- The Lid Set has a hollow structure for thermal insulation. Remove the Lid Cover to clean inside the cavity.

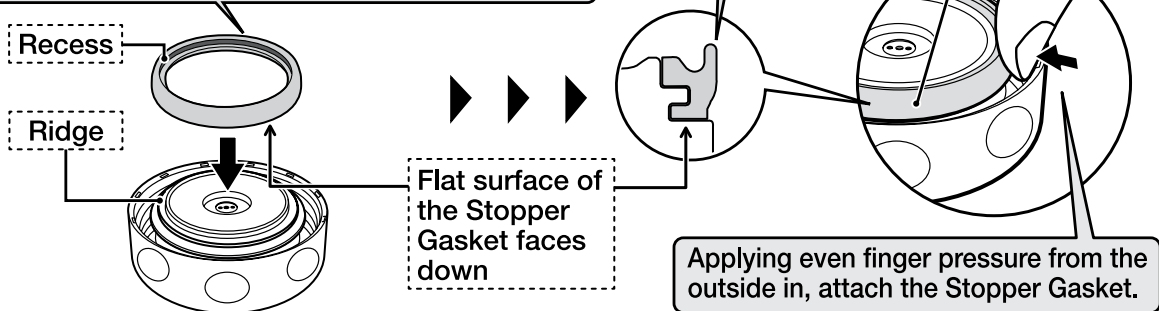


## Assembling the Lid Set

### 1 Attach the Stopper Gasket

Line up the recess in the Stopper Gasket with the ridge on the Stopper, and, applying pressure from the outside in, push it into place.

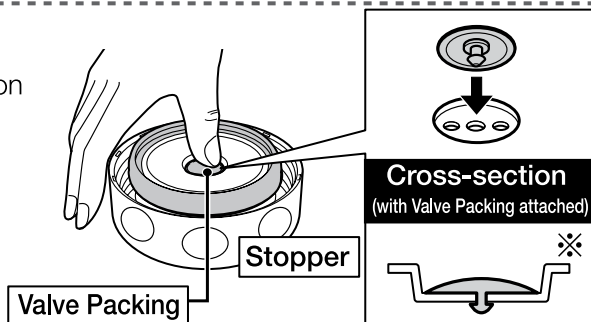
Avoid attaching the Stopper Gasket upside down. (Doing so may cause food or beverages to leak out.)



### 2 Attach the Valve Packing

As shown in the illustration, push the projection on the Valve Packing securely into the hole in the center of the Stopper.

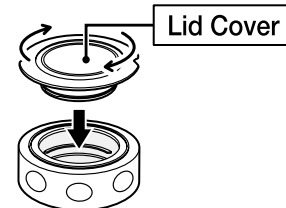
- Foods or beverages may leak if the Valve Packing is not correctly attached.



※ There are 3 holes on the Stopper. Please insert the projection into the center hole.

### 3 Fit the Lid Cover

As shown in the illustration, fit the Lid Cover by twisting it on.



## Care of Your Product ● To ensure hygiene, clean the product after every use.

- Always disassemble the product before cleaning it. (See p. 6-7.)

<b>Exterior of Container</b>	<ul style="list-style-type: none"> <li>① Wash with a sponge dipped in lukewarm water and mild kitchen detergent.</li> <li>② After rinsing, shake several times and thoroughly wipe dry.</li> </ul>
<b>Interior of Container</b>	<ul style="list-style-type: none"> <li>① Wash with a sponge brush or similar dipped in warm water and mild kitchen detergent.</li> <li>② After rinsing, shake several times and thoroughly wipe dry.</li> <li>● Keeping the inside clean will help prevent odors.</li> </ul>
<b>Lid Set Side Bowl Set</b>	<ul style="list-style-type: none"> <li>① Wash in lukewarm water and mild kitchen detergent.</li> <li>② After rinsing, shake several times and thoroughly wipe dry.</li> <li>● Always disassemble the Lid Set (Lid Cover, Stopper, Valve Packing, Stopper Gasket) before cleaning it. (See “Disassembling the Lid Set” on p. 6-7.)</li> <li>● Dry the Lid Set with the Lid Cover off.</li> <li>● After disassembling the Lid Set for cleaning, reassemble it correctly to prevent foods and beverages from leaking.</li> </ul>
<b>Tote</b>	<p>Dip a soft cloth in lukewarm water and mild kitchen detergent, squeeze the cloth and wipe off any dirt.</p> <ul style="list-style-type: none"> <li>● Do not use detergent containing ethanol or other alcohol.</li> </ul>

### Taking Care of Your Product:

- Do not boil to sanitize. Do not use a dishwasher or dish-dryer.
- Do not use bleach on the exterior of the Container.

**Doing so may remove paint, print or stickers from the Container.**

- If the product is not going to be used for an extended period, wash thoroughly with cold or lukewarm water and dry well. Store the product away from high temperatures and humidity.  
These may damage the product.
- Do not use thinner, benzene, wire wool, scouring pads, polishing powder, cleansers, etc. to clean the product.
- Do not use chlorine bleach.
- The product is washable, but do not soak it.
- After washing the Container, always wipe moisture off thoroughly to prevent water stains or rust.
- Always wipe off any water between the Lid Cover and the Stopper.

### Removing Rust Spots and Water Scale:

During use of this product, hardness or impurities in water may cause rust spots or water scale. To remove these, fill the Container with hot water with approximately 10% vinegar and let stand with the Lid Set off for 30 minutes to an hour, then wash the interior thoroughly. (See “Care of Your Product”, p. 8-9.)



## Treating Absorbed Odors:

If the product is left unwashed for an extended period or is not thoroughly washed, it may absorb an unpleasant odor, and discoloration of the plastic parts may occur. Treat any unpleasant odor absorbed by the product as follows.

<b>Container, Lid Cover, Stopper</b>	After washing thoroughly, wipe off moisture and leave in a well-ventilated place in sunlight to dry for 1-2 hours. If this does not remove the odor, we recommend using Zojirushi's cleaning detergent SB-ZA01E. Always remove the Lid Set when using SB-ZA01E. Contact Zojirushi Customer Service or your local dealer for further information.
<b>Valve Packing, Stopper Gasket</b>	Boil for 10 minutes in water with approximately 10% vinegar. After rinsing, wipe off moisture thoroughly to dry.

### Replacing the Valve Packing and Stopper Gasket:

We take care in only using materials that are safe and hygienic for food contact. However, if plastic parts become damaged or its surface becomes rough, please replace them for optimum performance. The Valve Packing and Stopper Gasket may need to be replaced due to time and wear. Please check them about once a year. When replacing parts, please record the model number and part name beforehand. Then contact either the store where you purchased the product or Zojirushi Customer Service. Replacement parts may be available for an additional charge.

## SPECIFICATIONS:

### Product: STAINLESS STEEL FOOD JAR

Model No.	Capacity	Weight With Tote	Weight Without Tote	Heat Retention (Above)	Cold Retention (Below)
SW-EXE35	0.35 liter (12 oz.)	0.47 kg (17 oz.)	0.35 kg (13 oz.)	57°C (135°F) @ 6 hrs.	12 °C (54°F) @ 6 hrs.
SW-EXE50	0.5 liter (17 oz.)	0.46 kg (17 oz.)	0.35 kg (13 oz.)	64°C (147°F) @ 6 hrs.	10°C (50°F) @ 6 hrs.

■ At a room temperature of 20°C ± 2°C (68°F ± 4°F), the Container is filled to below the Lid Set with hot or cold water and left standing in an upright position. For heat retention, once the hot water reaches 95°C ± 1°C (203°F ± 2°F), the temperature is measured after 6 hours. For cold retention, once the cold water reaches 4°C ± 1°C (39°F ± 2°F), the temperature is measured after 6 hours.

#### Materials:

Inner Liner	Stainless Steel
Exterior	Stainless Steel (Acrylic Resin Painted)
Stopper	Polypropylene
Gasket & Packing	Silicon
Side Bowl	Polypropylene
Inner Lid	Polyethylene

Side Bowl Set		
Capacity		
<b>Side Bowl</b>	0.16 liter (5 oz.)	
Temperature Resistance		
<b>Side Bowl</b>	140 °C (284°F)	-20 °C (-4°F)
<b>Inner Lid</b>	70 °C (158°F)	-20 °C (-4°F)

Manufacturer: Zojirushi Corporation

Address: 1-20-5 Tenma, Kita-ku, Osaka 530-8511, Japan