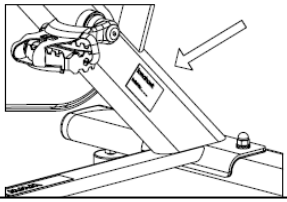
Production Code?

The production code number is found in the location shown below. Please write the production codes of your bikes into the Maintenance Activity Checklists on page 16 and page 17.

Production Code:



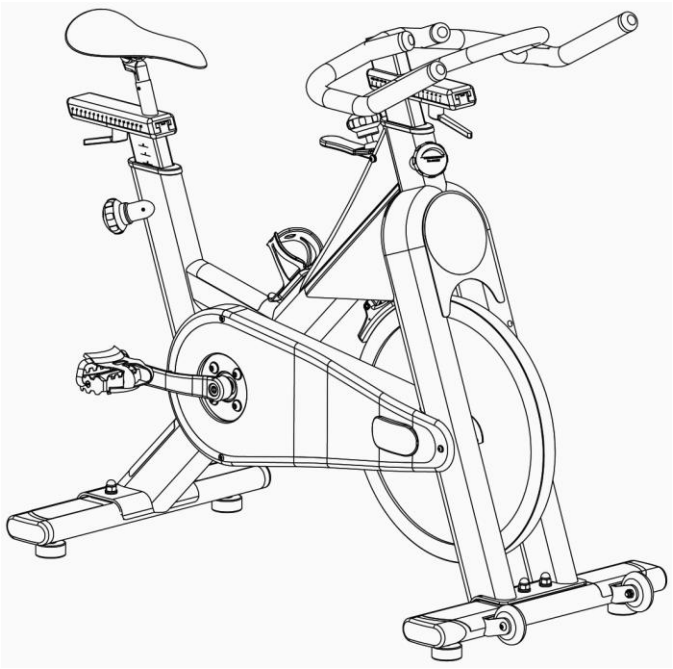
QUESTIONS ?

At TOMAHAWK, we are committed to providing complete customer satisfaction. If you have questions, please contact your local distributor or refer to our Web-Site **www.indoorcycling.com**

CAUTION !

Read all precautions and instructions in this manual before you begin using this equipment. Please keep this manual for future reference.

Improper assembly, use or maintenance can void the warranty terms.



Cytech GmbH
Happurger Strasse 84-88
90482 Nuernberg – Germany
info@indoorcycling.com

Tomahawk S- Series
Model number 2008 SB – Belt drive

TABLE OF CONTENTS

Technical specifications:

The Tomahawk S-Series Bike is according to EN 957 a Class S product for professional and / or commercial use. Such training equipment is intended for the use in trainings areas of organizations such as fitness clubs or sport associations, where access and control is specially regulated by the person who has the legal responsibility.

Foot print:	55 x 115 cm / 22 x 46 inch
Weight of bike:	60 KG / 130 Lbs
Max saddle height:	110 cm / 43,5 inch
Max handlebar height:	110 cm / 43,5 inch
Max user weight:	130 KG / 287 Lbs

The bike is designed to accommodate most users from 150 to 205 cm / 59 to 81 inch body height

The Tomahawk team thanks you for believing in our promise to provide you the best in indoor cycling and make you part of the ***Tomahawk Difference***.

IMPORTANT PRECAUTIONS

⚠ WARNING !

To reduce the risk of serious injury, read the following important precautions and information before operating the indoor cycle.

1. It is the sole responsibility of the owner to ensure that all users of the indoor cycle are informed of all warnings and precautions by an authorized trainer or instructor prior to use.
2. Operate and maintain the indoor cycle only as described in this manual and after proper assembly and functionality check (see page 5-10).
3. Keep the indoor cycle indoors, away from moisture and dust. Do not place the indoor cycle in a garage or covered patio or near water.
5. Place the indoor cycle on a level surface. To protect the floor or carpet from damage, place a mat beneath the indoor cycle. Make sure that there is adequate room around the indoor cycle to mount, dismount, and operate it.
6. Regularly inspect and properly tighten all parts of the indoor cycle as recommended in this manual. Please replace defective parts immediately and do not use the bike until repair is performed. Only use original parts from the manufacturer
7. Children under the age of 18 should only be allowed use of the indoor cycle with parental approval and if guided by a specially trained instructor.
8. The indoor cycle should not be used by persons weighing more than 290 lbs/130 kg.
9. Always wear appropriate athletic clothes and shoes while operating the indoor cycle. Do not wear loose clothes that could become caught on the indoor cycle or shoes with loose laces.
10. Before using the indoor cycle, make sure that you are familiar with the setup/operation of the indoor cycle (see pages 9-12).
11. The indoor cycle does not have an independently moving flywheel (wheel); the pedals will continue to move together with the flywheel until the flywheel stops.
12. Always regulate the flywheel resistance so that your pedalling motion is controlled (see page 9-12).
13. Keep your back straight while using the indoor cycle; do not arch your back.
14. If you feel pain or dizziness while exercising, stop immediately, rest and cool down and consult a physician.
15. If replacement parts are needed, use only manufacturer supplied parts.

⚠ WARNING:

Before beginning any exercise program, consult your physician. This is especially important for persons over the age of 35 or persons with pre-existing health problems. Read all instructions before using. Be aware that incorrect or extensive training may result in serious health injuries. The manufacturer assumes no responsibility for personal injury or property damage sustained by or through the use of this product**.**

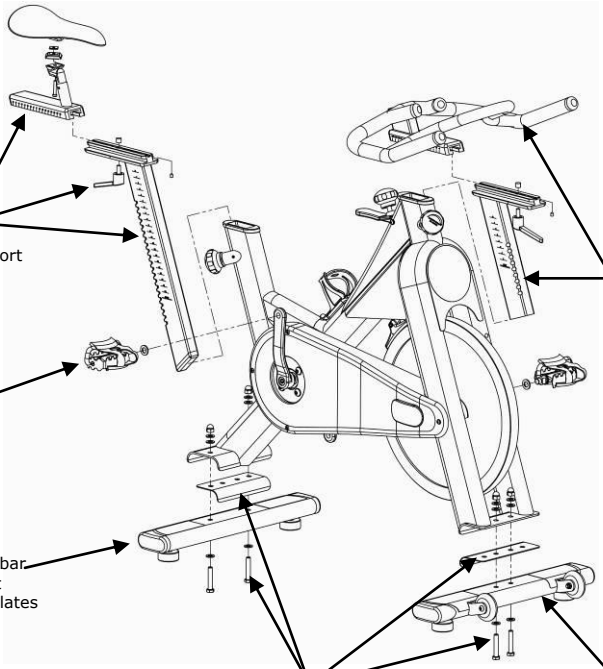
BEFORE YOU BEGIN

Dear customer,

Congratulations for selecting the TOMAHAWK Indoor Cycle. The TOMAHAWK Indoor Cycle offers an impressive array of features designed to enhance cardiovascular fitness, tone muscles, and develop endurance. Whether users are beginners or experienced athletes, the indoor cycle offers workouts that will help users to reach their individual fitness goals.

IMPORTANT: Read this manual carefully before assembling or using the indoor cycle. If you have questions after reading this manual, please contact your local distributor or refer to the website www.indoorcycling.com. Before reading on, please familiarize yourself with the parts that are labeled in the drawing below.

Tools needed for assembly: open end spanner: 17/19mm, 13/15mm, Allen key: 3mm, 6mm



Seat post assembly
- adjustment knob
- horizontal saddle support
- vertical seat stem

Handle bar assembly
- handlebar upper part
- vertical handlebar stem

Combi pedal
- toe clip
- toe strap
- binding system

Rear stabilizer bar
- leveling feet
- protection plates

Stabilizer mounting kit
- 4 bolts
- 4 cap nuts
- 4 stainless steel washers
- 8 plastic washers
- 2 PVC gaskets

Front stabilizer bar
- leveling feet
- transport wheels
- protection plates

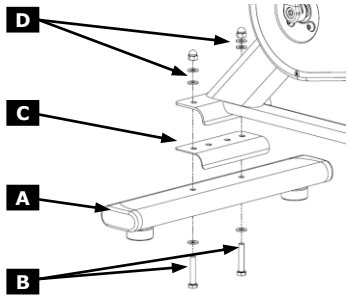
HOW TO ASSEMBLE THE INDOOR CYCLE

Due to the weight of the indoor cycle, it is recommended that two persons perform the assembly. Set the cycle in a cleared area and remove all packing materials; do not dispose of the packing materials until assembly is completed.

1. Identify the rear stabilizer. Orient the rear stabilizer so the widest parts of the stabilizer end caps (**A**) are at the rear.

While a second person lifts the rear of the frame, attach the rear stabilizer to the frame with two M10 x 60mm bolts (**B**), four M10 washers, a stabilizer gasket (**C**), two plastic washers (**D**), and two M10 cap nuts as shown.

1

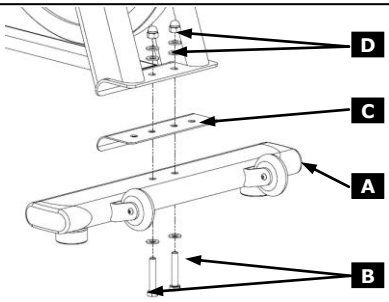


To avoid damaging the rear stabilizer, do not over tighten the cap nuts.

2. Orient the front stabilizer so the widest parts of the stabilizer end caps (**A**) are at the front.

While a second person lifts the front of the frame, attach the front stabilizer to the frame with two M10 x 60mm bolts (**B**), four M10 washers, a stabilizer gasket (**C**), two plastic washers (**D**), and two M10 cap nuts.

2



To avoid damaging the front stabilizer, do not over tighten the cap nuts.

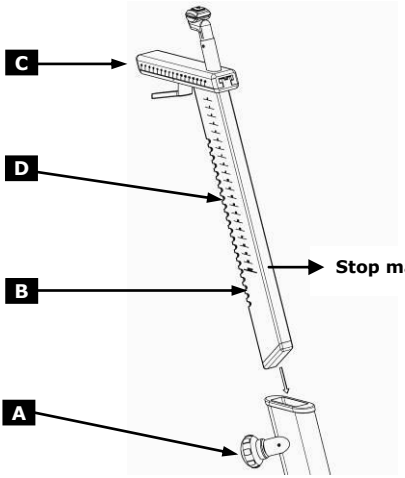
It is important that the plastic washers (D) and PVC gasket (C) used on front and rear stabilisers are mounted in the correct manner and used to prevent direct contact of metal surfaces

3. Turn the rear adjustment knob (**A**) counter clockwise and pull the adjustment knob to insert the saddle post (**B**) into the frame. Next, bring the saddle post to the desired height, release the adjustment knob so the pin engages into the holes of the saddle post. Then turn the adjustment knob clockwise to retighten until it is snug. Then place the horizontal saddle support (**C**) into the slider bracket and connect it from beneath with the small adjustment knob (**D**).

Please don't adjust the height of the vertical saddle support beyond the stop mark to avoid instability.

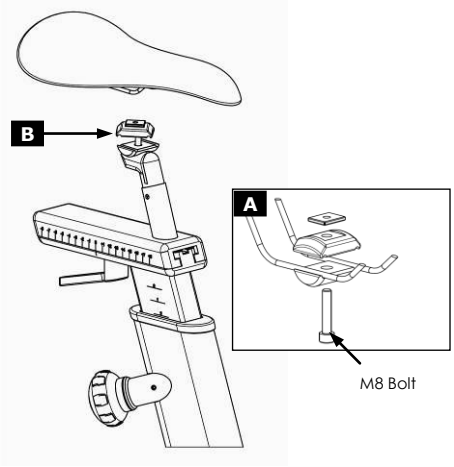
4. Loosen the M8 bolt on the lower side of the aluminium saddle bracket (**A**) several turns without removing it. Next, turn the upper part of the saddle clamp (**B**) one quarter of a turn, and set the rails of the saddle in the grooves of the lower saddle clamp. Then, lift the upper saddle clamp, turn it back to its original position, and set it on top of the rails. Finally, firmly retighten the bolt and make sure that the saddle is mounted in its most horizontal position at the middle of the rail.

3



Do not over tighten the adjustment knob. Make sure the pin of the adjustment knob is fully engaged and saddle post does not slide while riding.

4



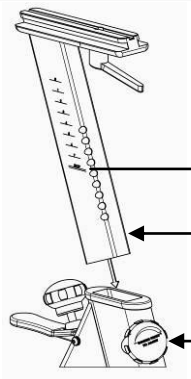
5. Orient the parts needed to mount the handlebar. Turn the front adjustment knob **(A)** counter clockwise and pull the adjustment knob to insert the vertical handlebar post **(B)** into the frame. Next, bring the handlebar post to the desired height, release the adjustment knob so the pin engages with the holes of the vertical stem and turn the adjustment knob clockwise to retighten until it is snug.

Please don't adjust the height of the vertical saddle support beyond the stop mark to avoid instability.

6. Set the stop block **(C)** into the indicated hole in the lower part of the handlebar slider. Next, loosen the adjustment lever handle **(D)** in the handlebar slider.

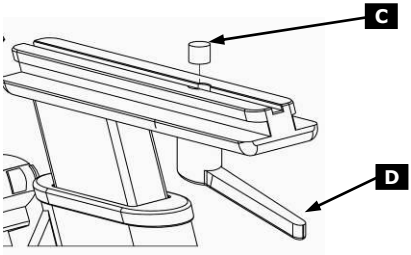
7. Remove the front grub screw **(E)** from the upper part of the handlebar slider **(F).** Slide the handlebar onto the handlebar post until it stops.

5



Do not over tighten the adjustment knob. Make sure the pin of the adjustment knob is fully engaged and handlebar post does not slide while riding.

6



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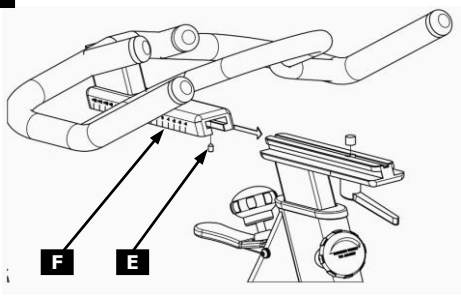
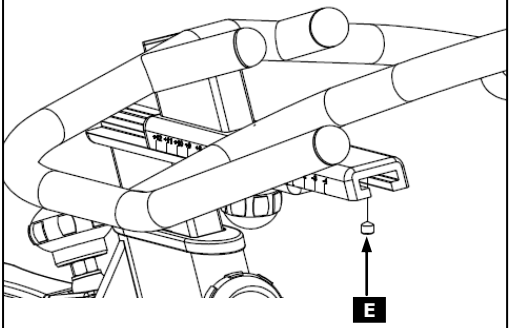


8. Reattach the front grub screw back into the handlebar until the end of the grub screw **(E)** almost touches the handlebar post.

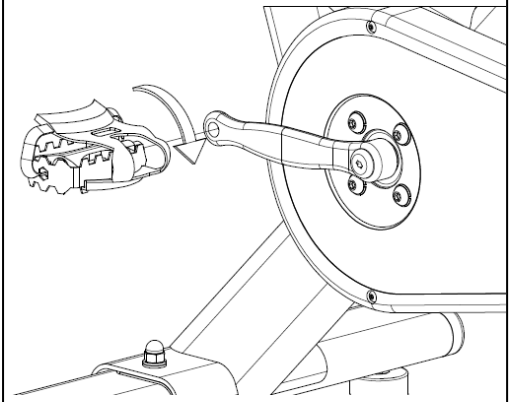
Finally, slide the handlebar to the desired position and retighten the adjustment knob.

8



7. Identify the right pedal. Carefully insert the right pedal into the crank arm, turning by hand clockwise assuring that it enters horizontally aligned. Using a 15mm pedal wrench, firmly tighten the right pedal clockwise into the right crank arm. Repeat the same procedure for the left pedal but in a counter clockwise motion.
The manufacturer recommends the use of semi loctite to mount the pedals and to avoid that pedals become loose while riding.

9

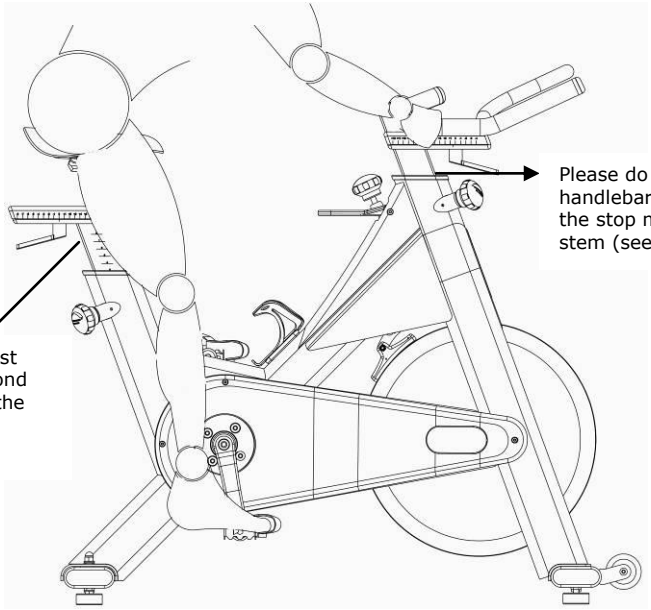


8. Make sure that all parts are properly tightened and that the brake pad is thoroughly soaked with lubricant before the indoor cycle is used. This precaution will avoid extensive wear on the brake pad. To protect the floor or carpet, place a mat under the indoor cycle.

HOW TO ADJUST THE INDOOR CYCLE

The indoor cycle can be adjusted for maximum comfort and exercise effectiveness. The instructions below describe one approach to adjusting the indoor cycle to ensure optimal user comfort and ideal body positioning; you may choose to adjust the indoor cycle differently.

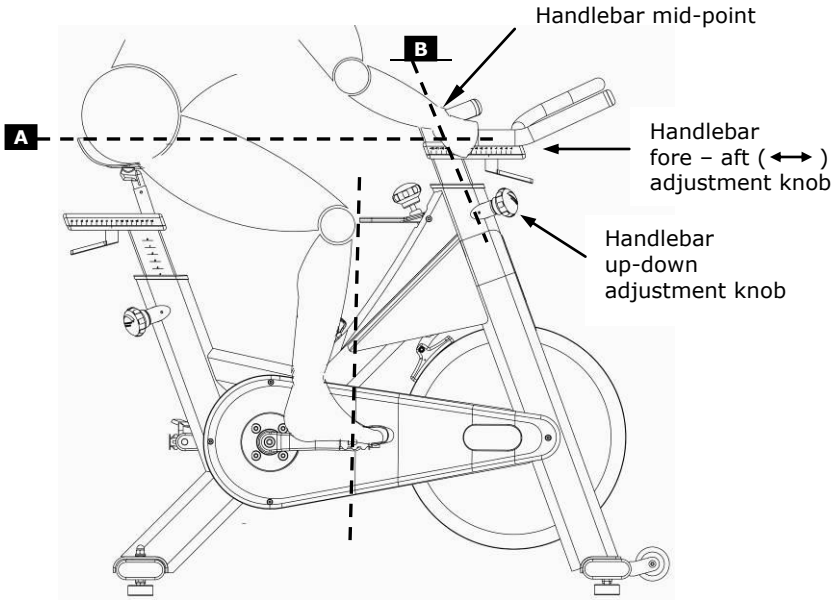
PEDAL STRAP ADJUSTMENT
Sit on the saddle and position your feet on the pedals, with the balls of your feet directly above the spindles of the pedals (see the drawing below). Adjust the pedal straps so the toe clips (cages) are snug but not too tight. Note: In the case of a bike being fitted with combi-pedals, the pedals feature toe clips on one surface and SPD cleats on the opposite surface. If desired, use the shoe cleats with cycling shoes instead of the toe clips.



SADDLE HEIGHT ADJUSTMENT
Sit on the saddle and slowly pedal until the right pedal is in the lowest position. Your knees should be slightly bent without a dropping of the hips. **To avoid hyper extending your knees, make sure that your legs are not completely straight.**

HANDLEBAR ADJUSTMENT

Begin with the top of the handlebar at relatively the same height or just slightly higher than the top of the saddle (dotted horizontal line A in the drawing below) and at a neutral fore/aft position (see dotted vertical line B in drawing below). If your knees touch the handlebars or if you experience back discomfort while pedalling for extended periods of time, the height of the handlebar can be adjusted. First, dismount the indoor cycle. Next, turn the front adjustment knob counter clockwise, slide the handlebar post up or down, and then retighten the adjustment knob.



Next, the horizontal position of the handlebars should be adjusted. If the handlebars are too close to the saddle, your breathing may feel restricted; if the handlebars are too far from the saddle, you may experience back discomfort. To adjust the horizontal position of the handlebars, first dismount the indoor cycle. Check for proper handlebar position by positioning your elbow so that it is touching the front tip of the saddle at a 90 degree angle and checking that the fingertip of your middle finger is touching the handlebar at the mid-point. If it is not as described, then loosen the fore-aft adjustment knob and slide the handlebars forward or backward until your middle finger is touching the handlebar at the mid-point, and then retighten the handle.

The handlebar offers a wide variety of hand positions for personal preferences. Changing your hand position can change the angle of your back, neck, and arms. To minimize the stress on your muscles during your workouts, change your hand position frequently.

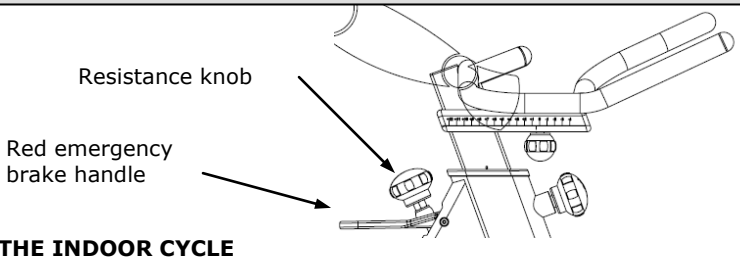
HOW TO OPERATE THE INDOOR CYCLE

RESISTANCE ADJUSTMENT

The **preferred level of difficulty in pedalling** (resistance) can be regulated in fine increments by use of the resistance knob. To increase the resistance, turn the resistance knob clockwise. To decrease the resistance, turn the knob counter clockwise.

IMPORTANT: To stop the flywheel (wheel) while pedalling, pull up the red emergency handle. The flywheel should quickly come to a complete stop. Please make sure your shoes are fixed into the toe clip or in case cycling shoes are used your shoe cleat is connected to the pedal binding while riding.

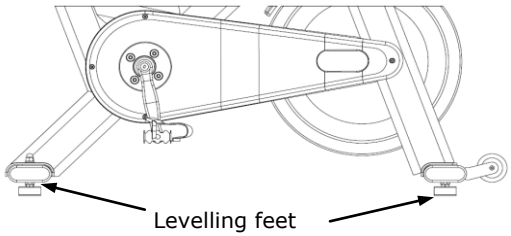
WARNING: The indoor cycle does not have a free moving flywheel (wheel); the pedals will continue to move together with the flywheel until the flywheel stops. Reducing speed in a controlled manner is required. To stop the flywheel immediately, pull up the red emergency break handle. Always pedal in a controlled manner and adjust your desired cadence according to your own abilities**. Pull the red emergency handle up = emergency stop**



HOW TO MOVE THE INDOOR CYCLE

Due to the weight of the indoor cycle, it is recommended that two persons move it. While one person lifts the back of the indoor cycle, the second person firmly holds the handlebar and tips the indoor cycle forward until it rolls on the wheels. Carefully move the indoor studio cycle to the desired location and then lower it. **CAUTION: To reduce the risk of injury, use extreme caution while moving the indoor studio cycle. Do not attempt to move it over uneven surfaces and make sure a safety space of min 20 inch to the nearest equipment is redeemed.**

If the indoor cycle rocks on the floor after being set down, turn the levelling feet (see diagram) underneath the front or rear stabilizer until the rocking motion is eliminated. **Important:** Please do not unscrew the levelling feet more than ½ inch !



PREVENTIVE MAINTENANCE

Regular maintenance must be performed on the indoor cycle for optimal performance and longevity. Please read and follow all instructions below. If the indoor cycle is not maintained as described, components may wear excessively and the indoor cycle may become damaged. Improper maintenance will void the warranty terms. If you have questions about maintenance, contact your local distributor or refer to www.indoorcycling.com

Note: Many maintenance procedures require lubricant spray. Manufacturer recommends WD40, Brunox or any other solvent free lubricant.

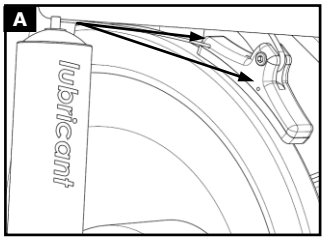
DAILY MAINTENANCE

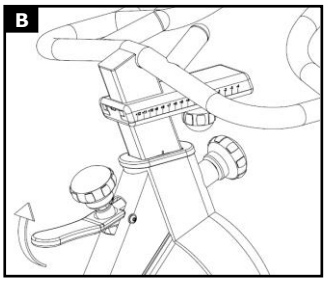
1. Make sure that the indoor cycle is level. If the indoor cycle rocks on your floor, turn the levelling feet underneath the front or rear stabilizer until the rocking motion is eliminated (see HOW TO MOVE THE INDOOR CYCLE on page 11).
2. After each user finishes exercising, the indoor cycle should be disinfected and cleaned to maintain a hygienic environment. First, apply a disinfectant spray to the handlebars and the saddle. Using a lint- free cloth, dry the handlebars and the saddle. Next, apply a small amount of disinfectant to a lint-free cloth and clean the adjustment knobs and the adjustment handles. Avoid using strong detergents on the indoor cycle frame.

WEEKLY MAINTENANCE

1. Apply a small amount of the lubrication spray to a lint-free cloth, and thoroughly clean the frame, the handlebar slider and seat sliders, the flywheel and the plastic parts of the indoor cycle.

2. (Picture A) For optimal performance of the resistance system, and to minimize wear on the brake pad, the solvent free lubricant spray should be applied to the brake pad using the lubrication holes on the plastic part of the brake pad. If fuzz or lint appears on the brake pad, the brake pad has become too dry—lubricant spray should be applied more frequently. Make sure brake pad is thoroughly soaked from end to end with lubricant spray. Then, wipe the excess off.





BI-WEEKLY MAINTENANCE

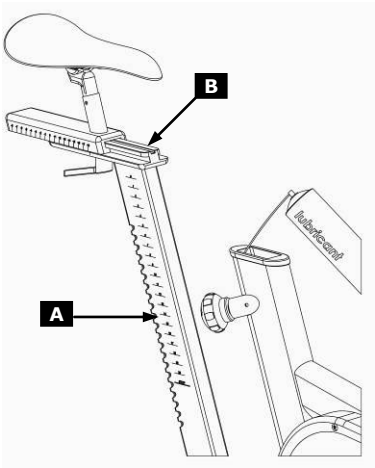
1. (Picture B) The indoor cycle should not be used if the emergency brake system is not working properly. While sitting on the saddle and pedalling, test the brake by pulling the emergency brake handle upward. The flywheel should come to a quick and complete stop.

2. To maintain the easy adjustability of the saddle post, the saddle post should be cleaned and lubricated.
Remove the saddle post out of the frame as described on page 6. Apply a small amount of lubricant spray to a lint-free cloth, and clean the saddle post (**A**). Next, apply a small amount of lubricant spray inside of the rear frame sleeve. Then, reinsert the saddle post into the frame and adjust it to the desired height.
Next, loosen the rear adjustment knob and slide the saddle carriage as far backward as possible. Apply a small amount of lubricant spray to a lint-free cloth, and clean the top of the saddle slide (**B**). Then, slide the saddle carriage as far forward as possible and clean the top of the saddle slide. Finally, adjust the saddle to the desired position.

3. To maintain the easy adjustability of the handlebar post, the handlebar post should be cleaned and lubricated. Remove the handlebar post out of the frame as described on page 7. Apply a small amount of lubricant spray to a lint-free cloth and clean the handlebar post (**A**). Next, apply a small amount of lubricant spray inside of the front frame sleeve.

Then, reinsert the handlebar post into the frame and adjust it to the desired height. Next, loosen the front adjustment lever handle and slide the handlebar carriage as far backward as possible. Apply a small amount of lubricant spray to a lint-free cloth, and clean the top of the handlebar slide (**B**). Then, slide the handlebar carriage as far forward as possible and clean the top of the handlebar slide. Finally, adjust the handlebar to the desired position.

2



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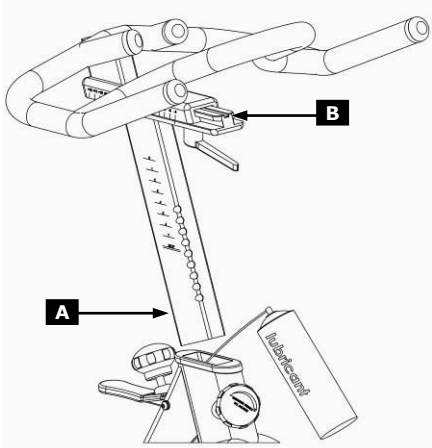


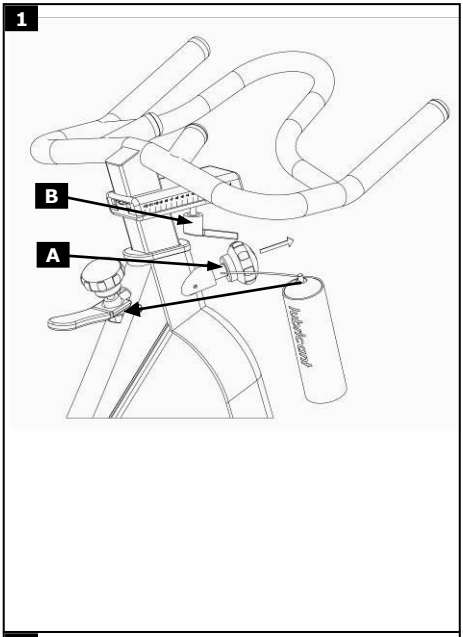
PREVENTIVE MAINTENANCE

MONTHLY MAINTENANCE

1. To maintain the smooth function of the pop pin adjustment knobs **(A)** controlling the vertical handlebar and the saddle adjustment, the metal threads must be frequently lubricated.

To ensure proper functioning of the lever handles (**B**) controlling the horizontal seat and handle bar adjustment, the metal threads must be frequently lubricated. Apply a small amount of synthetic grease (white lithium grease) to the thread.

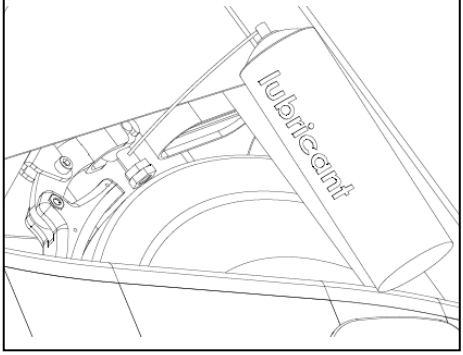
1



2. To maintain the easy adjustability of the resistance system, the threads on the lower end of the brake rod should be lubricated.

First, turn the resistance knob clockwise until it stops. Next, look under the right or left side of the frame and locate the brake rod, which has two lock nuts on its lower end. Apply a small amount of synthetic grease (white lithium grease) to the threads on the brake rod above the two lock nuts. Then, turn the resistance knob counter-clockwise until it stops.

2



3a. Belt driven bike

Important: *A loose belt will increase the risk of injury due to slipping and a highly over-tightened belt can cause damage to the ball bearings of the drive system and lead to excessive wear.*

Correcting the belt tension:

To correct a loose belt: To adjust the belt, pull off the right and the left maintenance covers (**A**). Loosen the axle nut (**B**) on both ends of the flywheel axle two full turns.
Loosen the outer adjustment nut (**C**) facing the head of the allen bolt on each side of the flywheel. Then, turn both (right and left sides) of the inner adjustment nuts **(D)** on the inside of the flywheel bracket 1/4 of a turn at a time **(upward on the R side and downward on L side)** until the belt is properly adjusted and does not slip. **Make sure to turn both adjustment screws exactly the same amount to avoid misalignment of the flywheel.**

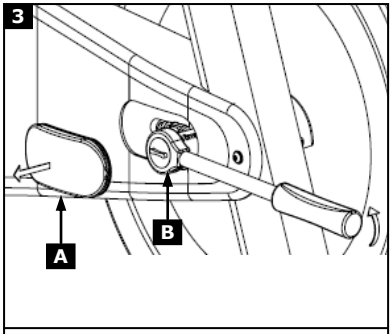
Finally, retighten the two outer adjustment nuts (C) and the two axle nuts (B), and reattach the maintenance covers.
To avoid damage to the flywheel bearings, do not over tighten the axle nuts (B). Unusual noises, roughness or vibrations are indications that the belt has been over tightened, the flywheel or bottom bracket bearings are damaged or that the flywheel is at an angle.

3b. User safety

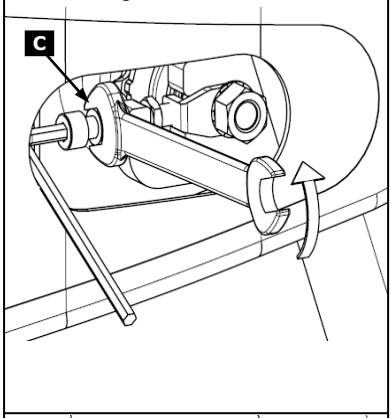
To ensure user safety, frequently check if belt is firmly tightened and does not slip while riding under resistance load. In case that the belt slips, proceed using the same technique as described above. Please note that a belt drive gear never shows slack but will slip if not properly tightened. In case of a misalignment, the belt will show extensive wear. Please check the wear on the belt every 3 month of use and replace if necessary.

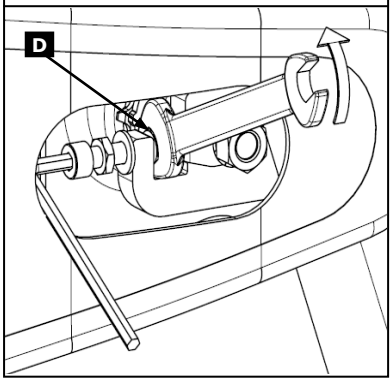
Please avoid that lubrication fluid gets in contact with the belt, the drive gear pulleys or any component of the belt drive system since this will highly increase the risk of slipping.

Below graphics are the right side of the Bike in ridding position



Right side

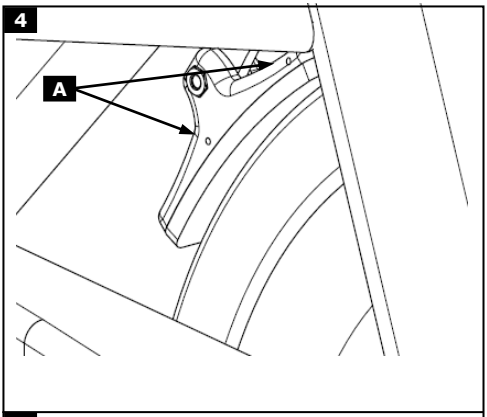




4. The brake pad will become worn as a result of repeated use. The indoor cycle should not be used if the emergency braking system is not working properly (see page 11)! Should you feel that the resistance system's functions are deficient, it is essential to fine-tune the resistance system before the bike is used again! Please check the setting of the brake system as follows: First turn the resistance regulator on the brake system as far as it will go to the left (minimum braking effect). If the setting is correct, the brake pads should be flush with the flywheel and barely touching so that it is possible to cycle with a hardly noticeable amount of resistance.
Next, check the brake pad for signs of wear. If the brake pad does show signs of excessive wear, thoroughly soak the brake pad with lubricant spray using the 2 lubrication holes (**A**), and then wipe the excess off.

6. Some parts of the indoor cycle may become loose as a result of repeated use. Check pedals, toe clips, and pedal straps, and make sure that they are properly tightened. Next, check all exposed screws, bolts, and nuts, and make sure that they are properly tightened. Finally, check the saddle to make sure that it is not loose or damaged.

4



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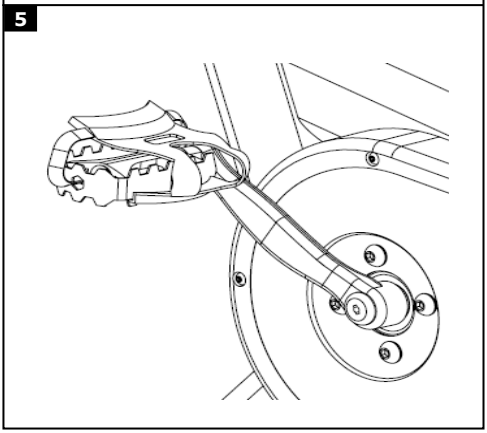


Maintenance Activity **Plan & Checklists**

Activity	Details found on page...	Daily	Weekly	Bi -weekly	Monthly
Feet leveling, disinfection and cleaning of the bike	11, 12	X			
Servicing brake pads, detailed cleaning of the entire bike	11,16		X		
Check emergency brake function	11, 16			X	
Clean and lubricate saddle and handlebar sliders / posts	13			X	
Check adjustment knobs	14				X
Check brake system, lubricate	14-15				X
Check belt drive system	15				X
Check brake pad for signs of wear	16				X
Check pedals, toe clip and straps for signs of wear	16				X
Check all connections and fixings if they are secure and correctly tighten	16				X

Examples of maintenance plan charts for in-house service technicians:
(Examples of weekly / bi-weekly / monthly maintenance)

Weekly Maintenance Checklist					
Bike No.	**Production code bike**	**Observations**	**Action taken**	**Result**	**Name / date**
1					
2					
3					
4					
5					
6					
7					
8					
9					
10					
11					
12					
13					
14					
15					
16					
17					
18					
19					
20					
21					
22					
23					
24					
25					

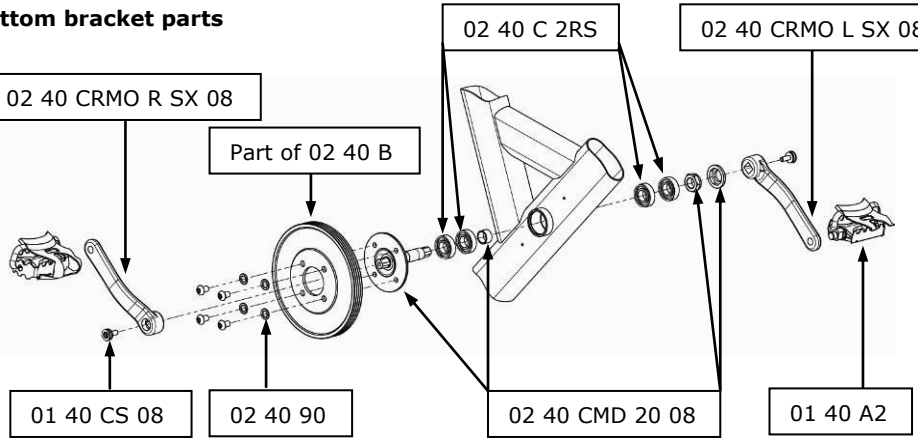
Bi-Weekly Maintenance Checklist					
Bike No.	**Production code bike**	**Observations**	**Action taken**	**Result**	**Name / date**
1					
2					
3					
4					
5					
6					
7					
8					
9					
10					
11					
12					
13					
14					
15					
16					
17					
18					
19					
20					
21					
22					
23					
24					
25					

Monthly Maintenance Checklist					
Bike No.	**Production code bike**	**Observations**	**Action taken**	**Result**	**Name / date**
1					
2					
3					
4					
5					
6					
7					
8					
9					
10					
11					
12					
13					
14					
15					
16					
17					
18					
19					
20					
21					
22					
23					
24					
25					

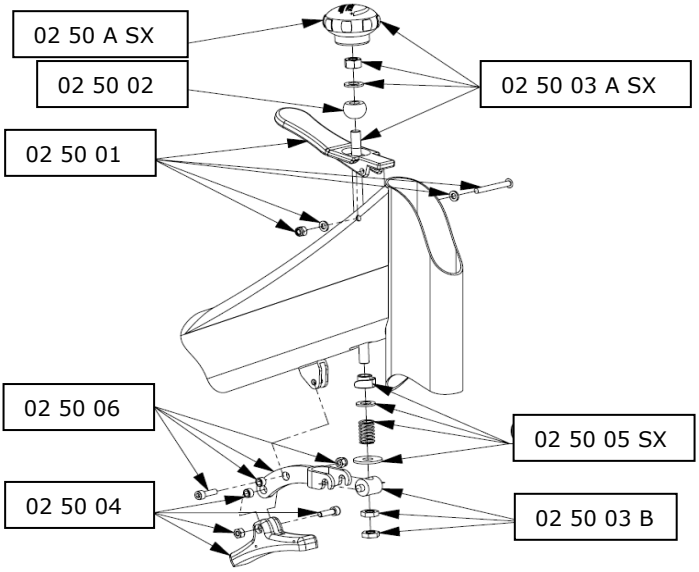
SPARE PARTS

Descriptions of parts on page 25

Bottom bracket parts

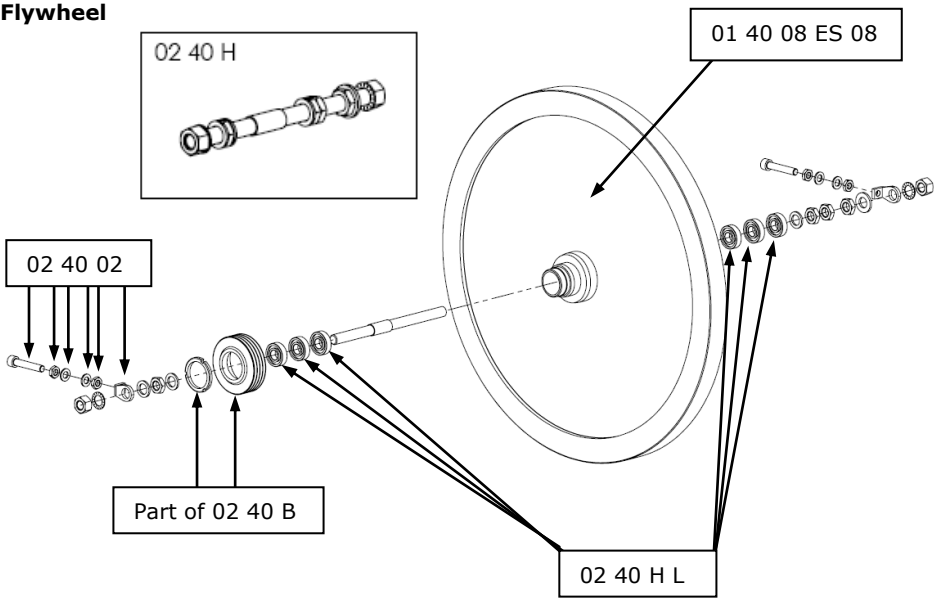


Brake parts

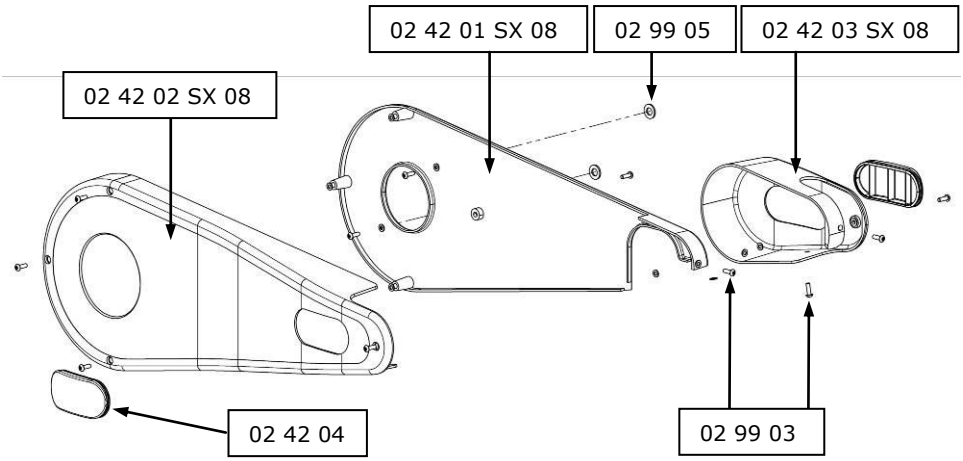


Descriptions of parts on page 25

Flywheel

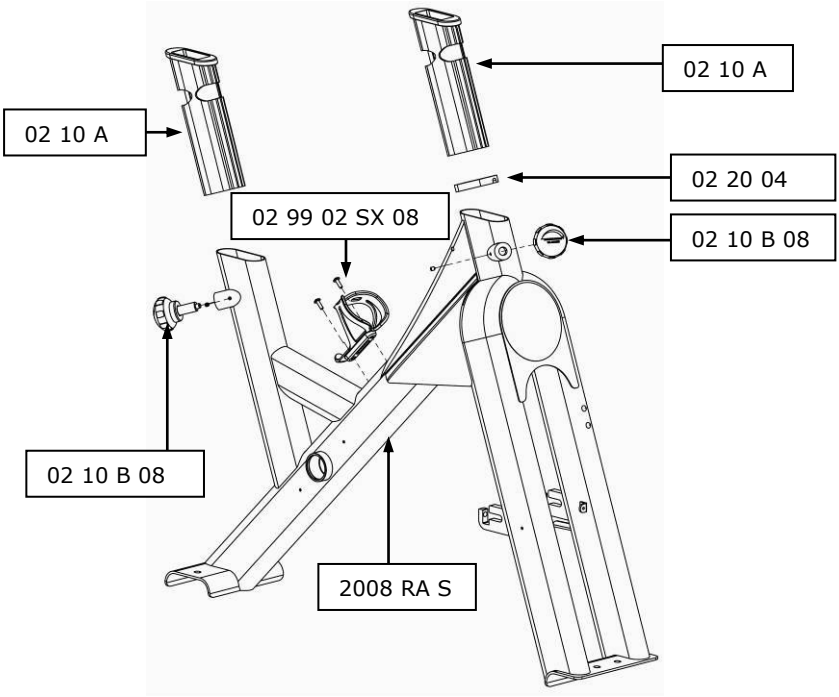


Chain guard

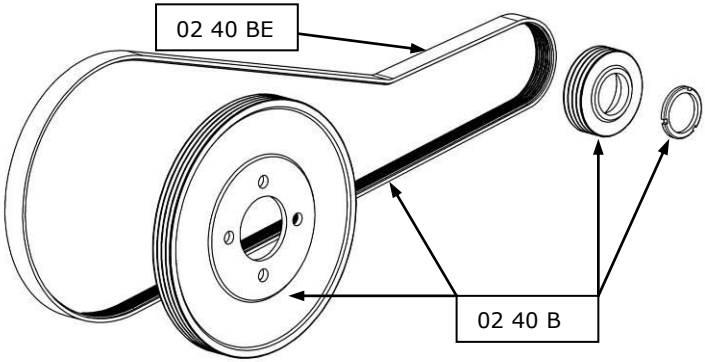


Descriptions of parts on page 25

Frame

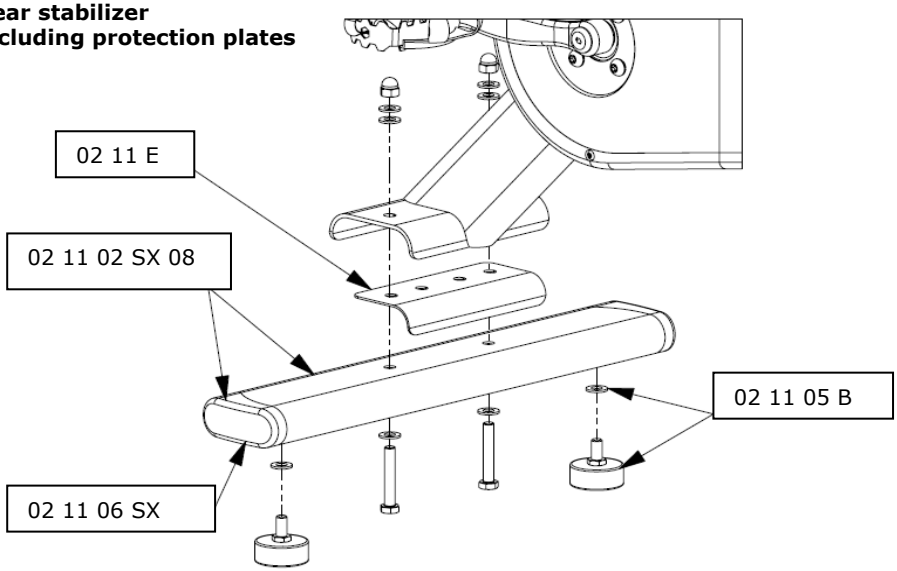


Belt drive kit

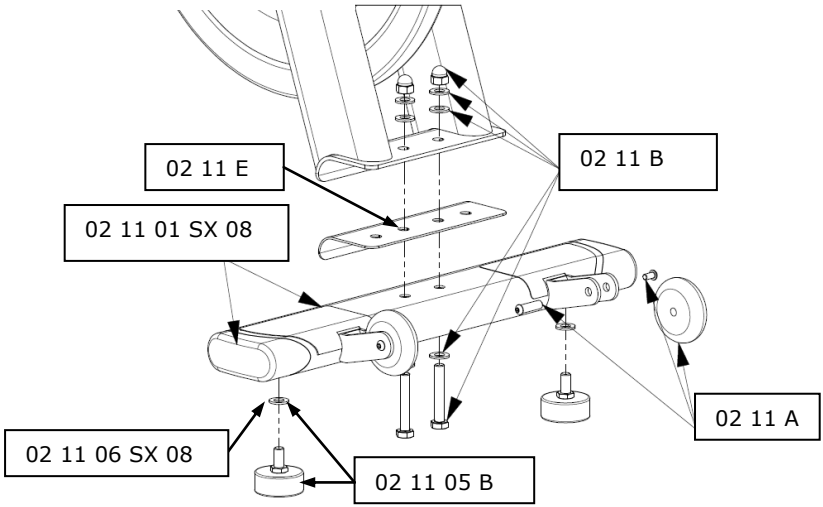


Descriptions of parts on page 25

Rear stabilizer including protection plates

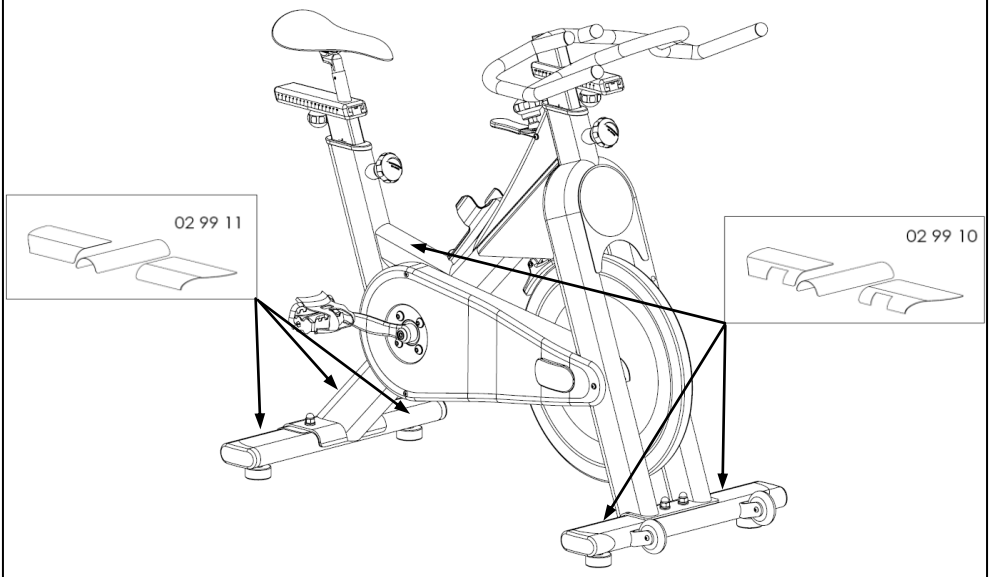


Front stabilizer including protection plates

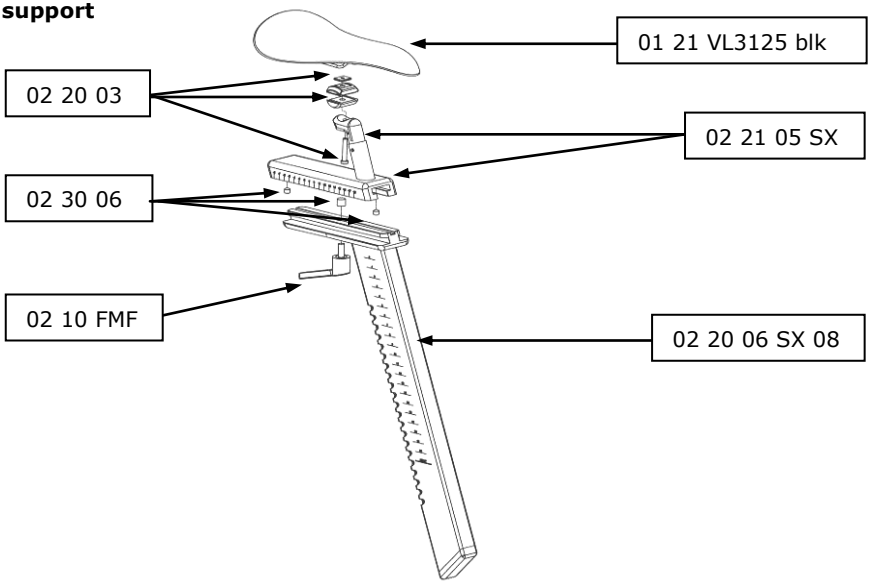


Descriptions of parts on page 25

Protection plates (standard component on S-Series)

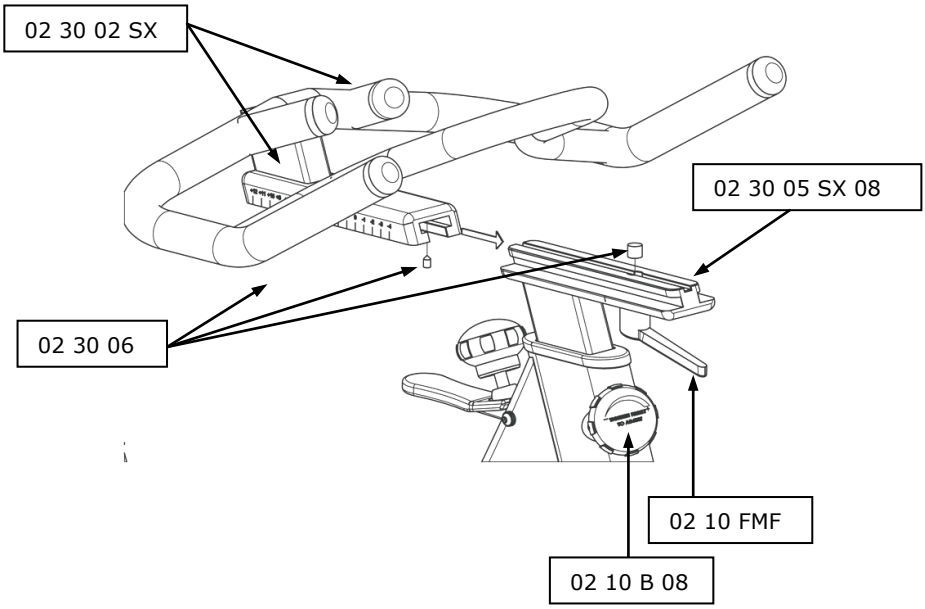


Saddle support

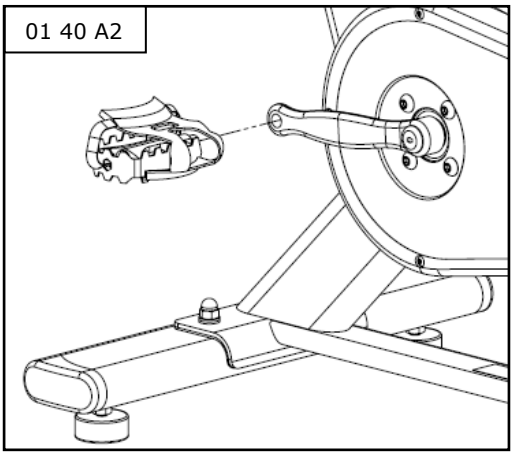


Descriptions of parts on page 25

Handlebar



Pedals
(combi pedal system)



SPARE PARTS LIST

Article No.	Description		Article No.	Description
	Drive gear			Frame parts
02 40 BE	Belt PL 1397/550 L		2008 RA SX	S-Series main frame
02 40 B	Belt drive assembly set		02 10 A	Vertical insert sleeve
02 40 90	Pulley mounting bolts		02 20 04	Rubber bumper - handlebar
02 40 CRMO R SX 08	Crank - right side, platinum		02 10 B 08	Pop pin adjustment knob
02 40 CRMO L SX 08	Crank - left side, platinum			Front & rear stabilizer
02 40 C S 08	Crank bolt M8x20x1.		02 11 02 SX 08	Rear stabilizer, platinum, protection plates
02 40 CMD20 08	MD20 BB spindle		02 11 06 SX 08	Flush endcap, carbon look
02 40 C 2RS	Ball bearing SKF 6004Z		02 11 05 B	Rubber feet
	Brake system		02 11 01 SX 08	Front stabilizer, platinum, protection plates, transport wheels
02 50 A SX	Brake adjustment knob		02 11 B	Stabilizer mounting Kit
02 50 01	Emergency brake handle		02 11 E	Rubber gasket
02 50 03 A SX	Complete upper brake rod		02 11 A	Transport wheel
02 50 04	Brake pad			Saddle assembly
02 50 02	Adjustment ball		0121VL3135blk	Tomahawk saddle black
02 50 05 SX	Lower brake system		02 20 03	Aluminium saddle bracket
02 50 03 B	Brake adjustment drum		02 21 05 SX	Horizontal saddle support
02 50 06 SX	Bell crank, retainer for brake pad		02 30 06	Stop block and grub screws for horizontal saddle support
	Flywheel		02 22 06 SX 08	Vertical saddle support
02 40 H	Flywheel axle		02 10 FMF	Lever adjustment handle
02 40 02	Chain tensioner			
02 40 H L	Ball bearing 6001Z			
02 40 08 ES 08	S-Series flywheel			Handlebar
	Chain guard		02 30 02 Sx	Handlebar with upper slider
02 42 02 SX 08	Outer chain guard, carbon look		02 30 05 SX 08	Vertical handlebar stem
02 42 04	Rubber pop out cover			Pedals
02 42 01 SX 08	Inner chain guard, carbon look		01 40 A 2	Combi pedal with toe clip and toe strap
02 43 03 SX 08	Left side cover, carbon look			
02 99 03	Plastic washer with mounting bolts M4x15			
02 99 02 SX 08	Bottle cage			

CYTECH GmbH warrants that all new equipment will be free of manufacturing defects in workmanship and materials, becoming effective on the date of original installation. Parts repaired or replaced under the terms of this warranty will be warranted for the remainder of the original warranty period only. **Warranty may vary by region or country.**

LIMITED WARRANTY *S-SERIES INDOOR CYCLE*

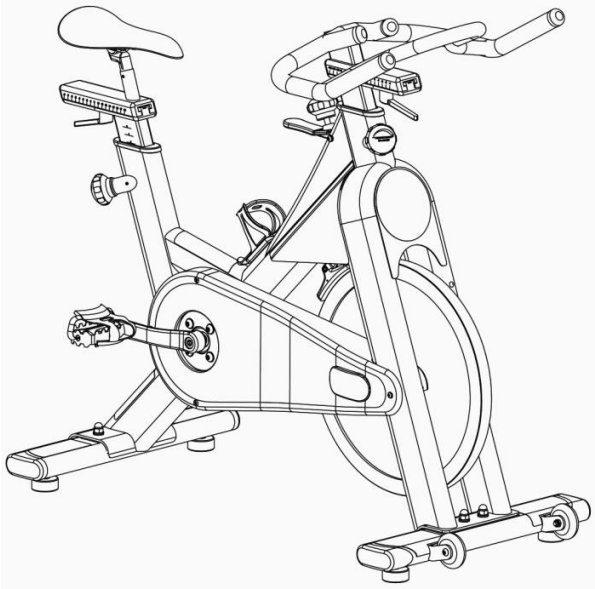
Limited Warranty
Parts are warranted to be free from defects in materials and workmanship for the duration of the warranty period as described below.

5 Year warranty: Frame construction, welding, seat and handlebar sliders and vertical stems

1 Year warranty: Brake system, adjustment knobs, crank arms, drive gear components, belt, bottom bracket assembly, flywheel hub assembly, powder coating, D10 combi pedal, saddle, insert sleeves for saddle and handlebar posts.

Following parts are not covered under warranty and considered wear items:
Pedal straps, brake pads, pedal binding system, toe clips, seat cover

Limited warranty does not apply to:
1. Repairs performed on product with missing, altered, or defaced serial numbers
2. Repair pick-up, delivery, or freight charges other than those specified below
3. Labor costs



TERMS AND CONDITIONS OF WARRANTY

1. The expressed warranty is provided according to the guidelines listed below and applies on the S - Series only while:
   a) proper assembly and maintenance as required in the Care and Maintenance Manual has been followed. (Important note: Improper assembly of the product or improper maintenance will void the warranty terms)
   b) it remains in the possession of the original purchaser and proof of purchase is demonstrated,
   c) it has not been subject to accident, misuse, abuse, improper service or modification, and
   d) claims are made within the warranty period

2. If a legitimate warranty claim is determined the local product distributor will deliver or ship to you any new or rebuilt replacement part or component, or, at the option of the manufacturer, replace the product. Any shipment cost incurred by the commercial client for the purpose of inspection of part by the local product distributor will only be reimbursed after legitimacy of the claim is established by the manufacturer. Method of shipment must be approved in writing by local product distributor prior mailing. In the case of non-legitimate claims the purchaser carries the cost of the replacement parts and the shipping.

3. This warranty does not cover damage or equipment failure caused by failure to provide required maintenance as outlined in this manual. Any failures or damage caused by unauthorized service, misuse, accident, negligence or improper assembly or installation; debris resulting from any construction or repair activities in the product's environment; rust or corrosion as a result of the product's location; alterations or modifications made without written authorization; or failure on your part to use, operate, and maintain the product as set forth in this manual will void this warranty. **All terms of this warranty are void if the product is moved beyond the country to which it was originally sold and are then subject to the terms provided by that country's local authorized CYTECH GmbH representative.**

4. CYTECH GmbH. limited warranty service can be obtained by contacting your local product distributor. You can also reach us directly for support at www.indoorcycling.com.

5. Product limited warranty is void when product is installed in a country other than where sold.

Your responsibility
The purchaser is obligated to examine the goods immediately on delivery, for defects, otherwise the goods are considered approved and accepted. Retain proof of purchase; install, use, operate, and maintain the product as specified in this manual; notify Customer Service of any defect within 10 days after discovery of the defect; and, if instructed, return any defective part for replacement, or, if instructed, return the entire product for repair.

Placing a warranty claim
Simply contact your local product distributor, provide them your name, address, and the serial number of your product. A representative will assess the situation and take appropriate measures. If applicable you will be told how to get a replacement part.

Exclusive warranty
CYTECH GmbH nor its distributors are responsible or liable for indirect, special, or consequential damages arising out of, or in connection with, the use or performance of the product or damages with respect to any economic loss, loss of property, loss of revenues or profits, loss of enjoyment or use, costs of removal or installation, or other consequential damages of whatsoever nature. **Unauthorized changes to warranty**
The terms of this limited warranty cannot be changed, modified, or extended by anyone including local product distributors without the signed acceptance by CYTECH GmbH.

Country laws
This warranty gives you specific legal rights according to European regulations and you may have other rights which vary from country to country. Some countries may not allow the exclusion or limitation of incidental or consequential damages. Accordingly, the above limitation may not apply to you. The warranty extended hereunder is in lieu of any and all other warranties and any implied warranties of merchantability or fitness for a particular purpose is limited in its scope and duration to the terms set forth herein.