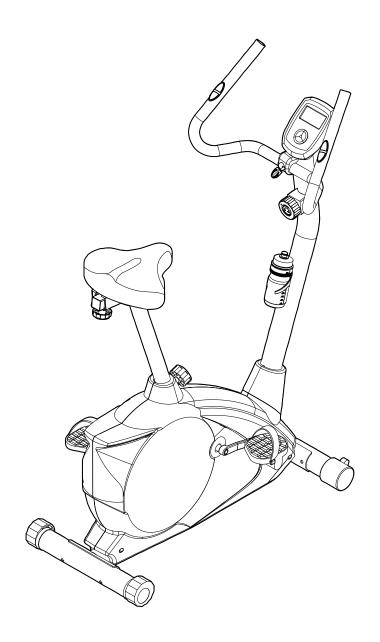
Ultega



US RACER ERGOMETER 700M

USER MANUAL

US330400000017

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Subject to alterations



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SAFETY INSTRUCTION

WARNING:

Safety Instruction before using the ULTEGA Racer 700M.

To reduce the risk of serious injury, read the following.

- 1. Use the ULTEGA Racer 700M only on a level surface.
- 2. Keep children and pets away from this equipment at all times.
- 3. The ULTEGA Racer 700M should not be used by persons weighing more than 120kgs.
- 4. The ULTEGA Racer 700M should be used by only one person at a time.
- 5. Be careful to maintain your balance while using, mounting, dismounting, folding, unfolding or assembling the ULTEGA Racer 700M, loss of balance may result in a fall and serious bodily injury.
- 6. Use the ULTEGA Racer 700M only as described in the manual.
- 7. Before using this equipment to exercise, always do stretching exercises to properly warm up.
- 8. Always make sure all bolts and nuts are tightened prior to each use.



Before starting any exercise or conditioning program you should consult your personal physician to see if you require a complete physical exam. This is especially important if you are over the age of 35, have never exercised before, are pregnant, or suffer from any illness.



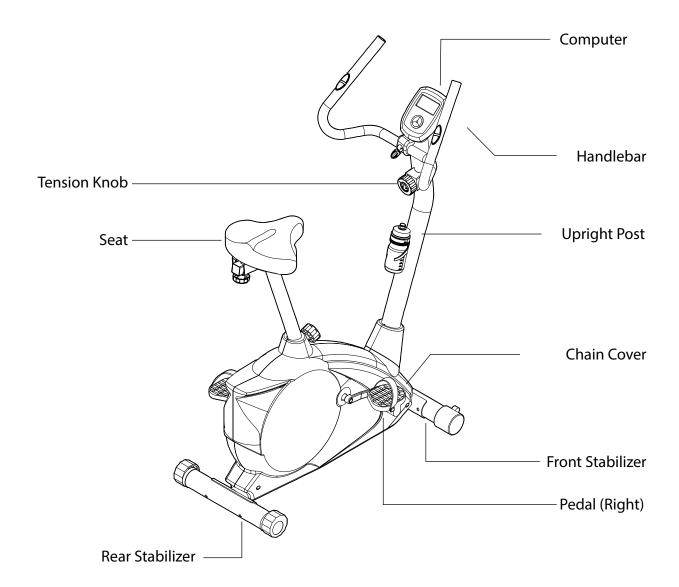
BEFORE YOU BEGIN

Thank you for choosing the ULTEGA Racer 700M. We take great pride in producing this quality product and hope it will provide many hours of quality exercise to make you feel better, look better and enjoy life to its fullest.

Yes, it's a proven fact that a regular exercise program can improve your physical and mental health. Too often, our busy lifestyles limit our time and opportunity to exercise.

The ULTEGA Racer 700M provides a convenient and simple method to get your body in shape and to achieve a healthier lifestyle.

Please review the drawing below and familiarize yourself with the parts that are labeled.



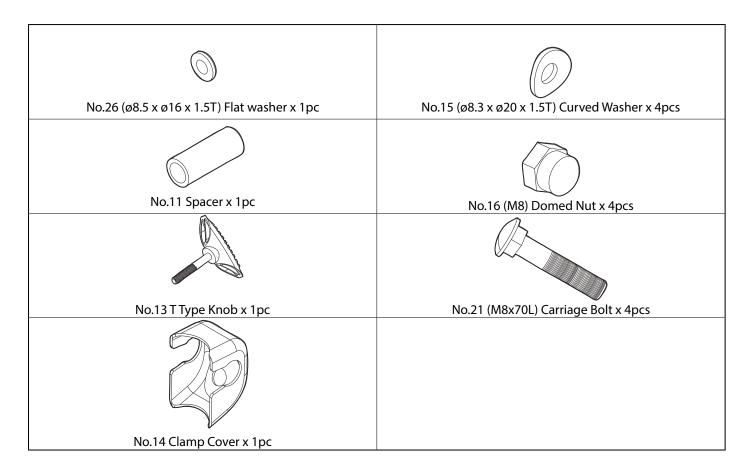


COMPONENTS - PARTS

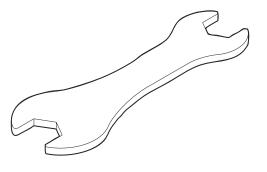




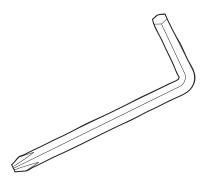
COMPONENTS - FIXINGS



FIXING TOOLS



Universal Wrench x 2



Allen Wrench x 1

NOTE:

The described parts are all you need to assemble this machine.

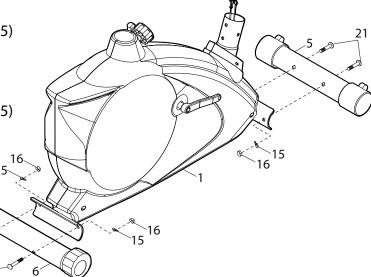
Before starting assembly, please check the hardware packing to make sure they are included.



Step 1

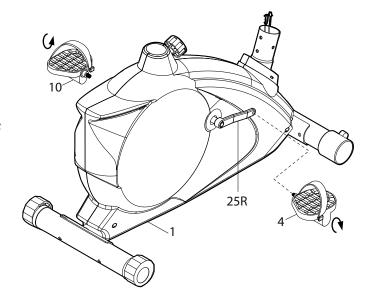
Attach Front Stabilizer (5) to Main Frame (1)
using 2pcs x Allen Bolt (21), Curved Washer (15)
and Domed Nut (16).

Attach Front Stabilizer (6) to Main Frame (1)
using 2pcs x Allen Bolt (21), Curved Washer (15)
and Domed Nut (16).



Step 2

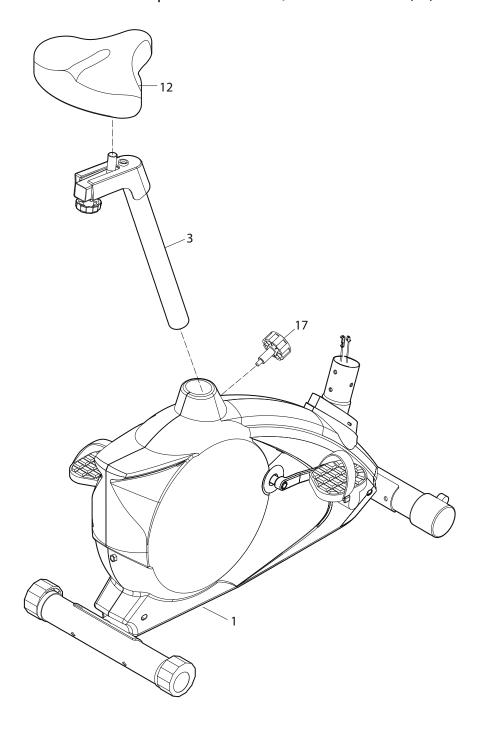
- Attach the right and left pedal straps to the Right And Left Pedals (4/10). Note: The end with four adjustable holes must be set outwards.
- Attach the Left And Right Pedals (10/4) to the Left And Right Crank Arms (25). Note: The pedals and crank arms are marked with R & L. The right pedal (R) should be threaded in clockwise and the left pedal (L) should be threaded counterclockwise.





Step 3

- Pull out the Quick Release Knob (17) from Main Frame (1). Insert Seat Post (3) to Main Frame (1). Attach Seat (12) to Seat Post (3) and fasten the screw.
- Line up the holes and secure seat in position with the Quick Release Knob (17).

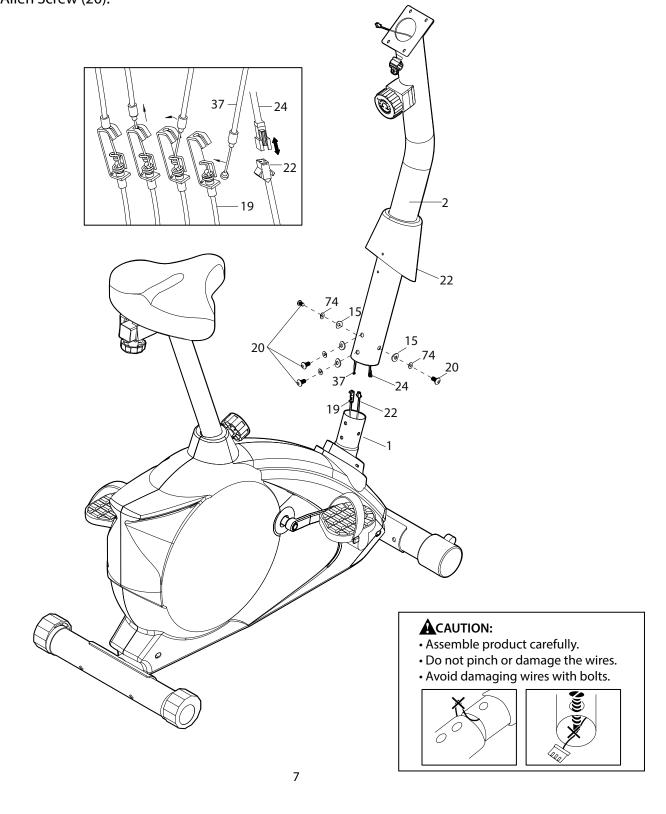




Step 4

- Insert the Front Post (2) through the Front Cover (9) and connect the Upper Computer Wire (24) from the Front Post (2) to the Lower Computer Wire (22).
- Connect the Wire Of Tension Control Knob (37) with Extension Control Wire (19).

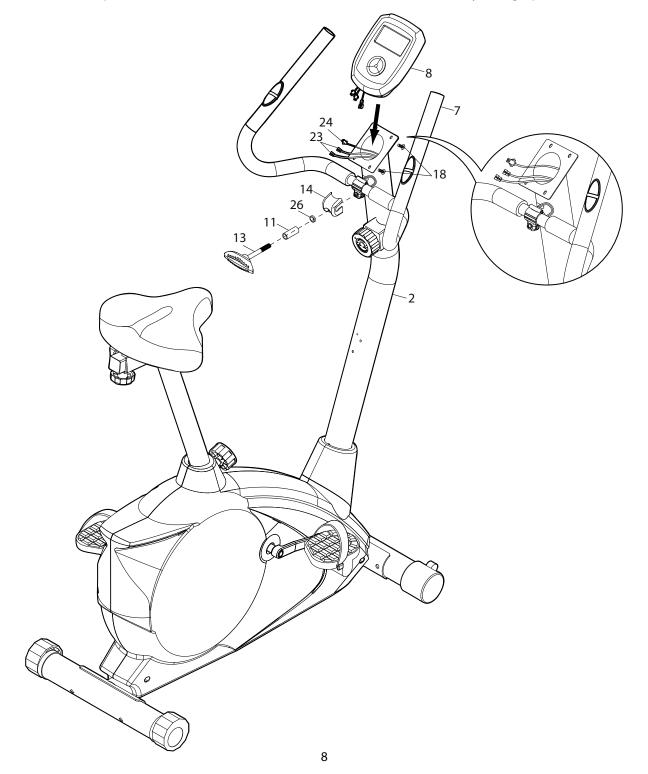
• Insert Front Post (2) into Main Frame (1). Secure using 4sets x Spring Washer (74), Curved Washer (15) and Allen Screw (20).





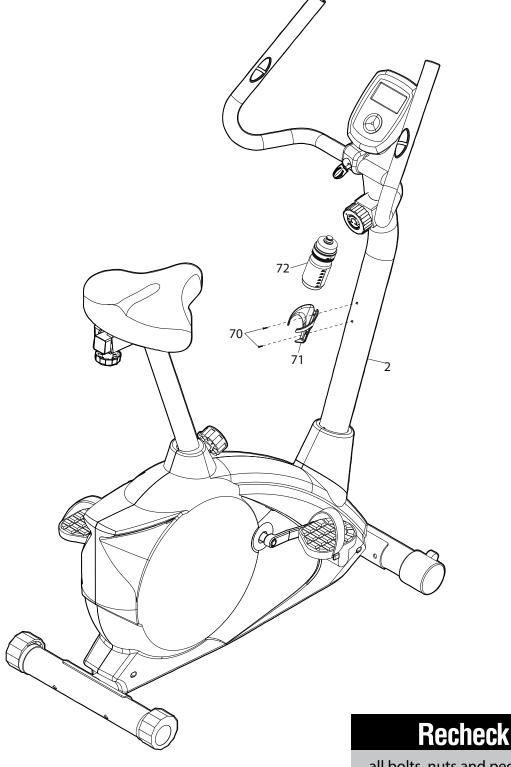
Step 5

- Attach Handlebar (7) to Front Post (2).
- Pull the Pulse Wire (23) through the hole at the top of the Front Post (2). Then secure using Clamp Cover (14), one Spacer (11) and Flat Washer (26) and T Type Knob (13).
- Connect Middle Computer Wire (24) to Computer (8) and connect the Hand Pulse Wire (23) to the Computer (8).
- Attach the Computer (8) onto the bracket of the Front Post (2). Secure by using 4pcs x Screw (18)



Step 6

• Attach the Bottle Holder (71) to the Front Post (2), secure by using 2pcs x Screw (70).



all bolts, nuts and pedals are tightened securely before use the machine



COMPUTER FUNCTION



FUNCTIONS AND FEATURES:

- SCAN: At the exercise mode, press the MODE key until appears the SCAN on the LCD. Monitor will display the following function and each function will keep 6 seconds on the main screen. TIME-SPEED/Count-ODO/Total COUNT -DISTANCE-CALORIE-RPM -PULSE
- 2. TIME: Shows your elapsed workout time in minutes and seconds. Your computer will automatically count up from 0:00 to 99:59 in one second intervals. You many also program your computer to count down from a set value by using the UP and DOWN keys. If you continue exercising once the time has reached 0:00, the computer will begin beeping, and reset itself to the original time set, letting you know your workout is done.
- 3. SPEED: Displays your workout speed value in KM/MILE per hour from 0.0 to 999.9.
- 4. DISTANCE: Displays the accumulative distance traveled during each workout up to a maximum of 99.99KM/MILE.
- 5. CALORIES: Your computer will estimate the cumulative calories burned at any given time during your workout.
- 6. PULSE: Your computer displays your pulse rate in beats per minute during your workout. If no pulse signal input then the computer will display "P" on the window.
- 7. RPM: Your pedal cadence.

KEY FUNCTION:

US

There are 3 button keys and the function description as follows:

- Up key: During the STOP mode, press the key to increase the value of Time, Distance and Calories.
- 2. MODE key:
 - a. Press the key can accept these setting values of TIME, DISTANCE and CALORIE.
 - b. During the STOP mode, by holding this key for over two seconds then the computer will re-power-on.
 - c. During the exercise mode, press the key can check the function from SCAN TIME SPEED -ODO DISTANCE CALORIE RPM PULSE for a circle.
- 3. DOWN key: During the setting mode, press the key to decrease the value of Time, Distance and Calories.

SLEEP MODE:

The monitor will entry SLEEP mode (LCD off) when there is no signal input and no key be pressed after 4 minutes. Press any key or speed in, can wake up system from sleep mode.

ERROR MESSAGE:

E: The speed over than 99.9 MPH/KPH then the computer will display "E".

Warning:

Please make sure to put or replace two new batteries at the same time.



TENSION ADJUSTMENT

For minute tension adjustment, simply use the tension adjustment knob (37) found beneath the console. To increase tension, turn clockwise (+), to decrease tension, turn anti-clockwise (-).

Training Tips

To achieve a considerable improvement of your physical resistance and your health, some aspects of how to find the most efficient amount of training should be followed: if you have not been physically active for a long period of time, please consult your general physician before starting an exercise regimen.

Intensity

To achieve maximum results the right intensity has to be chosen, The heart rate is used as guideline. As a rule of thumb the following formula is commonly used: Maximum pulse rate = 220 – Age While exercising the pulse rate should always be between 60% - 85% of the maximum pulse rate. For your personal training rates please see the pulse rate chart.

When starting to exercise you should keep your rate at 60% of your maximum pulse rate in the first couple of weeks.

With increasing improvement of fitness the pulse rate should be slowly increased to 85% of your maximum pulse rate.

Fat burning

The body starts to burn fat at approx. 60% of the maximum pulse rate.

To reach an optimum burning rate. it is advisable to keep the pulse rate between 60% - 70% of the maximum pulse rate. The optimum training amount consists of three workouts per week 30 minutes each. For example:

You are 52 years of age and would like to start exercising.

Maximum pulse rate = 220 - 52(age) = 168 pulse/min

Minimum pulse rate = $168 \times 0.6 = 101$ pulse/min Highest pulse rate = $168 \times 0.7 = 117$ pulse/min

During the first weeks it is advisable to start with a pulse rate of 101, afterwards increase it to 117. With increasing improvement of fitness the training intensity should be increased to 70% - 85% of your maximum pulse rate. This can be done by increasing the resistance, a higher frequency or longer training



CARE AND MAINTAINANCE

Attention: Always remove plug from socket before cleaning or maintenance!

Sweat, dust and dirt particles can change and damage the surface of your Ergometer after just a few weeks. This is why it's important to clean the Ergometer regularly. Use only mild, standard detergents for cleaning. Do not clean the Ergometer with water but only with a moist cloth.

Attention: Never use aggressive detergents or solvents. These will damage the plastic parts.

In order to maintain the high safety level, regularly check the Ergometer and the network adapter for damage and wear. These checks should be carried out at least once a month.

Defective parts must be replaced immediately. The Ergometer must not be accessible to users while it is under repair! Parts such as the grips and the pedals are particularly subject to wear. Always ensure that securing bolts and nuts have not become loose.

No display or no function.

TROUBLE SHOOTING

During the exercise session the computer no longer counts units.

The pulse display does not function or is faulty.

The pedal resistance cannot be adjusted.

Computer displays malfunction.

Check that the jack of the network adapter is properly inserted. Check that the power socket is working by plugging in another appliance. Check the jack connections within the Ergometer (see "Assembly" chapter).

The program may have been interrupted. Start it again with the START/STOP key.

Place both hands simultaneously on the pulse sensors.

Press the START/STOP key and select a program. If necessary adjust the pedal resistance with the UP/DOWN keys.

Remove the power plug from the socket. Wait a few seconds and then re-insert it in the socket.

DISPLAY OF APPLIANCE

Old appliances may not be disposed of as domestic waste!!

Should it no longer be possible to use the appliance or the network adapter, then the consumer is legally obliged to separate old appliances from domestic waste and to return them to a collection point of his municipality or urban district. This ensures that the old appliances can be processed appropriately and negative environmental effects are avoided.

This is why electrical appliances are marked with the symbol illustrated here.



TRAINING ORGANISATION

Warm-up: Before every training session you should warm-up for 5-10 minutes. Here you can do

some stretching and training with low resistance.

Training session: During the actual training a rate of 70% - 85% of the maximum pulse rate should be

chosen.

The time-length of your training session can be calculated with the following rule of thumb:

Daily training session : approx. 10 min. per unit approx. 30 min. per unit 1-2 x per week : approx. 60 min. per unit

Cool down: To introduce an effective cool-down of the muscles and the metabolism the intensity

should be drastically decreased during the last 5-10 minutes, Stretching is also

helpful for the prevention of muscle aches.

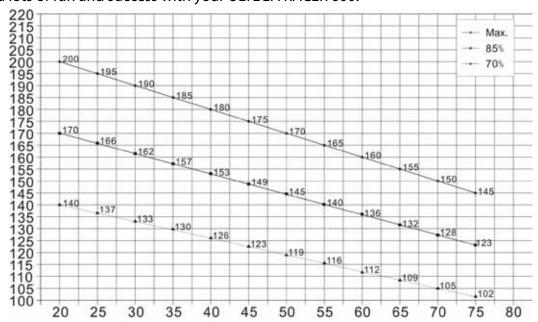
Success

Even after a short period of regular exercises you will notice that you constantly have to increase the resistance to reach your optimum pulse rate. The units will be continuously easier and you will feel a lot fitter during your normal day.

For this achievement you should motivate yourself to exercise regularly. Choose fixed hours for your training session and do not start training too aggressively.

An old quote amongst sportsmen says: "The most difficult thing about training is to start it."

We wish you lots of fun and success with your ULTEGA RACER 600.





CONDITIONING GUIDELINES

How you begin your exercise program depends on your physical condition. If you have been inactive for several years, or are severely overweight, you must start slowly and increase your time on the equipment; a few minutes per workout.

Initially, you may be able to exercise only for a few minutes in your target zone, however, your aerobic fitness will improve over the next six to eight weeks. Don't be discouraged if it takes longer. It's important to work at your own pace. Ultimately, you'll be able to exercise continuously for 30 minutes. The better your aerobic fitness, the harder you will have to work to stay in your target zone. Please remember these essentials:

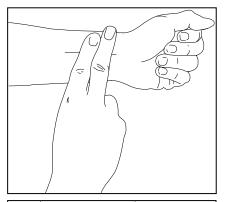
- Have your doctor review your training and diet programs to advise you of a workout routine you should adopt.
- Begin your training program slowly with realistic goals that have been set by you and your doctor.
- Monitor your pulse frequently. Establish your target heart rate based on your age and condition.
- Set up your equipment on a flat, even surface at least 3 feet from walls and furniture.

EXERCISE INTENSITY

To maximize the benefits of exercising, it is important to exercise with the proper intensity. The proper intensity level can be found by using your heart rate as a guide. For effective aerobic exercise, your heart rate should be maintained at a level between 70% and 85% of your maximum heart rate as you exercise. This is known as your target zone. You can find your target zone in the table below. Target zones are listed for both unconditioned and conditioned persons according to age.

During the first few months of your exercise program, keep your heart rate near the low end of your target zone as you exercise. After a few months, your heart rate can be increased gradually until it is near the middle of your target zone as you exercise.

To measure your heart rate, stop exercising but continue moving your legs or walking around and place two fingers on your wrist. Take a six-second heartbeat count and multiply the results by 10 to find your heart rate. For example, if your six-second heartbeat count is 14, your heart rate is 140 beats per minute. (A six-seconds count is used because your heart rate will drop rapidly when you stop exercising.) Adjust the intensity of your exercise until your heart rate is at the proper level.



AGE	UNCONDITIONED TARGET ZONE (BEATS/MINS)	CONDITIONED TARGET ZONE (BEATS/MINS)	
20	138-167	133-162	
25	136-166	132-132	
30	135-164	130-158	
35	134-162	129-156	
40	132-161	127-155	
45	131-159	125-153	
50	129-156	124-150	
55	127-155	122-149	
60	126-153	121-147	
65	125-151	119-145	
70	123-150	118-144	
75	122-147	117-142	
80	120-146	115-140	
85	118-144	114-139	

WARM-UP AND COOL-DOWN

WORKOUT GUIDELINES

Each workout should include the following three parts:

A warm-up, consisting of 5 to 10 minutes of stretching and light exercise. A proper warm-up increases your body temperature, heart rate, and circulation in preparation for exercise.

Training zone exercise, consisting of 20 to 30 minutes of exercising with your heart rate in your training zone. (Note: During the first few weeks of your exercise program, do not keep your heart rate in your training zone for longer than 20 minutes.)

A cool-down, with 5 to 10 minutes of stretching. This will increase the flexibility of your muscles and will help to prevent post-exercise problems.

Exercise Frequency

To maintain or improve your condition, plan three workouts each week, with at least one day of rest between workouts. After a few months of regular exercise, you may complete up to five workouts each week, if desired. Remember, the key to success is when exercising becomes a regular and enjoyable part of your life.

SUGGESTED STRETCHES

The correct form for several basic stretches is shown at the right. Move slowly as you stretch-never bounce.

1. Toe Touch Stretch

Stand with your knees bent slightly and slowly bend forward from your hips. Allow your back and shoulders to relax as you reach down toward your toes as far as possible. Hold for 15 counts, then relax. Repeat 3 times. Stretches: Hamstrings, back of knees and back.

2. Hamstring Stretch

Sit with one leg extended. Bring the sole of the opposite foot toward you and rest it against the inner thigh of your extended leg. Reach toward your toes as far as possible. Hold for 15 counts, then relax. Repeat 3 times for each leg. Stretches: Hamstrings, lower back and groin.



WARM-UP AND COOL-DOWN

3. Calf/Achilles Stretch

With one leg in front of the other, reach forward and place your hands against a wall. Keep your back leg straight and your back foot flat on the floor. Bend your front leg, lean forward and move your hips toward the wall. Hold for 15 counts, then relax. Repeat 3 times for each leg. To cause further stretching of the achilles tendons, bend your back leg as well. Stretches: Calves, achilles tendons and ankles.



With one hand against a wall for balance, reach back and grasp one foot with your other hand. Bring your heel as close to your buttocks as possible. Hold for 15 counts, then relax. Repeat 3 times for each leg. Stretches: Quadriceps and hip muscles.



5. Inner Thigh Stretch

Sit with the soles of your feet together and your knees outward. Pull your feet toward your groin area as far as possible. Hold for 15 counts, then relax. Repeat 3 times. Stretches: Quadriceps and hip muscles.



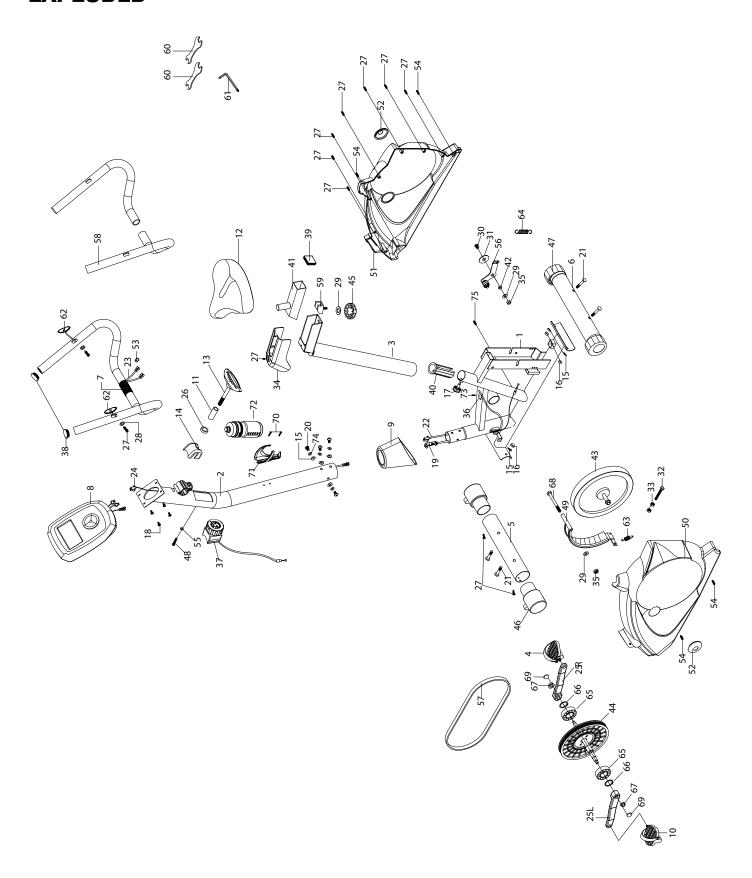


PART LIST

No.	Description	Qt'y	No.	Description	Qt'y
1	Main Frame	1	39	Square End Cap	1
2	Front Post	1	40	Seat Bushing	1
3	Seat Post	1	41	Sliding Tube	1
4	Right Pedal	1	42	Spacer (ø10.2 x ø15.9 x 4.3L)	1
5	Front Stabilizer	1	43	Flywheel (5kg)	1
6	Rear Stabilizer	1	44	BB Part	1
7	Handlebar	1	45	Club Knob (ø60 x 30L)	1
8	Computer	1	46	Transportation Wheel (ø60 x 1.2T)	2
9	Front Cover	1	47	Leveling End Cap (ø60 x 1.2T)	2
10	Left Pedal	1	48	Screw (M5 x 55L)	1
11	Spacer	1	49	Magnet Assembly	1
12	Seat	1	50	Right Chain Cover	1
13	T Type Knob	1	51	Left Chain Cover	1
14	Clamp Cover	1	52	Crank Cover	2
15	Curved Washer (Ø8.3 x Ø20 x 1.5T)	8	53	Grommet (ø14.5 x 1H)	1
16	Domed Nut (M8 x 16H)	4	54	Phillips Screw (M4 x 20L)	4
17	Quick Release Knob (ø56 x 80L)	1	55	Curved Washer (ø5.5 x ø20 x 1.5T)	1
18	Screw (M5 x 10L)	4	56	Idle Wheel	1
19	Adaptor	1	57	Belt	1
20	Allen Screw (M8 x 20L)	4	58	Foam Grip (ø23 x ø33 x 590L)	2
21	Carriage Bolt (M8 x 70L)	4	59	Sliding Block	1
22	Lower Computer Wire	1	60	Crossing Wrench (130L x 29W x 4.0T)	2
23	Pulse Wire	2	61	Allen Wrench (90L x 35W)	1
24	Upper Computer Wire	1	62	Hand Pulse Sensor	2
25	Crank with Pulley	1	63	Spring For Magnet Assembly (ø14 x 66L)	1
26	Flat Washer (ø8.5 x ø16 x 1.5T)	1	64	Spring For Idle Wheel (ø16 x 75L)	1
27	Self-Tapping Screw (M4 x 20L)	12	65	Bearing	2
28	Flat Washer (ø4.3 x ø12 x 1.0T)	2	66	C-Clip	2
29	Flat Washer (ø10.5 x ø20 x 1.8T)	3	67	France Nut (M10 x 1.25P)	2
30	Hex Head Screw (M10 x 20L)	1	68	Hex Head Screw (M10 x 105L)	1
31	Washer (ø8.5 x ø28 x 1.5T)	1	69	Crank Cover	2
32	Hex Head Bolt (M5 x 30L)	1	70	Screw (M5 x 15L)	2
33	Hex Head Nut (M5 x 5.0T)	2	71	Bottle Holder	1
34	Cover for Sliding Seat	1	72	Bottle	1
35	Nylon Locknut (M10 x 10T)	2	73	Self-Tapping Screw (M3 x 12L)	1
36	Sensor Bracket	1	74	Spring Washer (M8)	4
37	Power Wire	1	75	Screw (M5 x 20L)	1
38	End Cap for Handlebar	2			



EXPLODED





US WARRANTY

In the event of a warranty claim, please first contact our service hotline or send us an e-mail.

Manufacturer & Service

Summary USA Inc. 1 Riverside Road, Suite 204 Riverside, IL 60546

> Service hotline: 888-278-6970 E-mail : service.us@ultega.net Internet : www.ultega.net

