



WINATEQ300 SOFTWARE

Full version 1.01



www.ateq.com

Reference: UM-Winateq300Fa-U

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REVISIONS OF THE WINATEQ300 USER MANUAL Full version

Due to continuing improvements, the information contained in this user manual, the features and design of this device are subject to be changed without prior notice.

Edition/Revision	<u>Reference</u>	<u>Date</u> Week/Year	Chapters up dating
First edition	UM-Winateq300Fa-U	10/2010	

TABLE OF CONTENTS

Chapter 1

INTRODUCTION AND INSTALLATION

1. GENERAL PRESENTATION	3
2. PRESENTATION OF THE SYSTEM	4
2.1. Computer configuration	.4
2.2. Setup diagram	.4
3. PROGRAM INSTALLATION	.5
3.1. Protection	5
3.2. Installation procedure	5
3.3. USB drivers Installation	7
3.3.1. Windows© XP Installation	. 7

Chapter 2

NETWORKS AND GENERAL MANAGEMENT

1. VISUALISATION OF THE CONTENT OF THE CONFIGURATION	9
2. NETWORKS MANAGEMENT	10
2.1. Connections configuration	10
2.2. USB connection	10
2.3. Ethernet connection (LAN)	11
2.4. Communication check	12
2.5. Rename	12
2.6. General start cycle	12
3. GENERAL MANAGEMENT MENUS	13
3.1. Top menu	13
3.2. Display options	13
3.3. State bar	13

Chapter 3

TESTS PARAMETERS MANAGEMENT 1. PRESENTATION

Chapter 4

RESULTS MANAGEMENT

KEYBOARD SHORTCUTS

1. PRESENTATION	19
1.1. "Results" tab	19
1.1.1. Results management	
1.2. "Curves" tab	21
1.2.1. Display management	21
1.2.2. Curves option	22
1.2.3. Archiving management	23
1.3. "Statistics" tab	24
1.3.1. "Counters" tab	24
1.3.2. "Distribution" tab	24

Appendicies

KEYBOARD SHORTCUTS.....

Index

27

Chapter 1 INTRODUCTION AND INSTALLATION

1. GENERAL PRESENTATION

Winateq300 is a software PC which allows managing **ATEQ** instruments through a Computer of PC type.

The functions are:

- > Managing the network.
- > Parameters editing.
- > Displaying and archiving measurement results.
- > Network service.
- Displaying the sensors curves.
- \succ Editing the statistics.

Winateq300 can manage until 128 test parameters programs. This maximum number depends of the connected device.

Important note: Winateq300 is an interface between the PC and the **ATEQ** device; it can only work if a device is connected. The offline operation is impossible, managing files, programs or other testing can not be performed until a device is not connected.

The installed program version is visible under the menu: "?/About Winateq".



The following window appears (following version):



2. PRESENTATION OF THE SYSTEM

2.1. COMPUTER CONFIGURATION

The control hub consists of a group of series 5 instruments managed by a PC, whose minimum required configuration is:

 Operator System 	: Windows© XP.
• CPU	: Pentium (1 GHz).
• RAM	: 512 Mo.
 Available hard disk space 	: 500 Mo (<i>no storage</i>), 10 Go (with storage)
Video card	: VGA.
Screen	: 14".
Minimum screen resolution	: 1024 x 768.
 Communication ports 	: USB or Ethernet.

2.2. SETUP DIAGRAM

USB connection:

The device is plugged on the USB port.



Ethernet connection:



One or several devices are plugged on a "**Switch**" with their respective Ethernet ports. The devices can run without a PC connected to the network.

* LAN = Local area Network

Note: this software runs only with ATEQ devices.

3. PROGRAM INSTALLATION

The *Winateq300* software is delivered in a CDROM format.

Warning:

The operator may only use the WINATEQ program on one computer.

However, a backup copy is tolerated. All other copies, and in particular their transmission to a third party are strictly banned.

The lending, renting or modifying of the program is strictly forbidden.

3.1. PROTECTION

The **WINATEQ** software is protected with a locking key that is installed the **USB** port of the computer.

The drivers' installation is done manually. When the locking key is connected to the **USB** port **Windows**© detects it and ask for the drivers installation. All it has to do is following the process displayed on the screen. For **Windows**© **XP**, **USB** drivers are required.

Note: the drivers required for the **USB** locking key are available on the **Winateq300 CDROM** under the "**ACTIKEY/USB**" directory. This directory is indicated when **Windows**© asks the drivers path.

3.2. INSTALLATION PROCEDURE

Winateg300 installation:

- Close all active programs.
- Insert the **CDROM** into the computer's CD drive.
- The reading and installation should start automatically.
- If the application does not launch of its own accord, activate the START button, then RUN.
- 💎 Set Program Access and Defaults In the OPEN zone, type D:\SETUP.EXE (if 1 Windows Catalog necessary, replace **D** Windows Update with the appropriate Programs drive letter). Then Documents validate. Settings Run ? × 🔎 Sear<u>c</u>h It is also possible to Type the name of a program, folder, document, or Internet resource, and Windows will open it for you. click on "BROWSE" to Help and Support 🗁 <u>R</u>un... 9 load the required Open: D:/SETUP.EXE element. Log Off TEST... 0 Turn Off Computer... Cancel Browse... ОК start 🔜 🤅 🍮 🙆 😂 📀

Chapter 1 – Introduction and installation

• When the program is launched, follow the instructions displayed.

- To continue and confirm the installation, click on **Next** >.
- InstallShield Wizard Winateq Setup is preparing the InstallShield® Wizard, which will guide you through the rest of the setup process. Please wait. Cancel InstallShield Wizard Welcome to the InstallShield Wizard for Winateg The InstallShield® Wizard will install Winateg on your computer. To continue, click Next. < Back Next > Cancel InstallShield Wizard X Choose Destination Location Select folder where Setup will install files. Setup will install Winateq in the following folder. To install to this folder, click Next. To install to a different folder, click Browse and select Destination Folder C:\Program Files\ATEQ\Winateq Browse.. < <u>B</u>ack <u>N</u>ext > Cancel InstallShield Wizard Setup Status Winateq Setup is performing the requested operations. 42% Cancel
- Confirm the destination folder of the *Winateq300* software installation.

Note: The default destination requires no changes.

• The following window displays the level of completion of the installation which can be stopped at any time.

Chapter 1 – Introduction and installation

• When the installation is completed, press on the Finish button to exit the installation mode.	InstallShield Wizard Complete
	< Back Finish

It is not necessary to restart the computer; *Winateq300* is installed and ready to run.

3.3. USB DRIVERS INSTALLATION

3.3.1. Windows© XP Installation

- 1) Start the installation software: USB_VIRTUAL_232_XP.EXE.
- 2) Click on "Next >".
- 3) The "Serial emulation port" drivers are installing.
- 4) Click on "Finish".

5) Connect the USB wire on the USB port of your PC and on the ATEQ device.

6) Switch on the ATEQ device.

7) When the ATEQ device is detected, its installation begins. The opposite window appears select "No, not this time" and click on "Next >".

Found New Hardware Wizard Welcome to the Found New Hardware Wizard Windows will search for current and updated software by looking on your computer, on the hardware installation CD, or on the Windows Update Web site (with your permission). Read our privacy policy Can Windows connect to Windows Update to search for software? O Yes, this time only O Yes, now and every time I connect a device 💿 No, not this time Click Next to continue. < Back Next > Cancel Found New Hardware Wizard This wizard helps you install software for: ATEQ RS232 Emulation) If your hardware came with an installation CD or floppy disk, insert it now. What do you want the wizard to do? Install the software automatically (Recommended) Install from a list or specific location (Advanced) Click Next to continue. <<u>B</u>ack <u>N</u>ext > Cancel

"Install 8) Select the the software automatically (recommended)" option and click on "Next >".

Chapter 1 – Introduction and installation

	Found New Hardware Wizard		
	Please wait while the wizard installs the software		
9) The installation begins	TEQ RS232 Emulation		
10) When this window appears, click on "Continue Anyway" .	Cancel		
	Please wait while the wizard installs the software		
11) The drivers are installed.	ATEQ RS232 Emulation		
12) The ATEQ device can communicate with the computer through the USB connector. Click on " Finish ".	Found New Hardware Wizard Image: Completing the Found New Hardware Wizard Image: Completing the software for: Image: Completing the software for:		

Chapter 2 NETWORKS AND GENERAL MANAGEMENT

1. VISUALISATION OF THE CONTENT OF THE CONFIGURATION

The *Winateq300* is a tool that allows controlling, managing the network and configuring the test programs of the ATEQ device.



This chapter allows the discovery of the design in both visual and functional form of **WINATEQ** it supplies to the basic procedures required to start the software.

2. NETWORKS MANAGEMENT

2.1. CONNECTIONS CONFIGURATION

This task is done under the "General" tab.



The **"Configuration**" icon gives access to the *Winateq300* software configuration, this window appears:

Automatic Detection

This is to validate the automatic detection on the three kinds of supported links: RS232, RS485 and USB, when the software starts, its recommended to validate this box.

WINATEQ Configuration	x
CAutomatic Detection	_
✓ RS232/RS485/USB	
Communications Port (COM1)	
Ethemet Subnet 0.0.0.0	

Communications Port (CDM1) Allows the selection of one or several ports which detection will automatic (several ports can appear: COM1, COM3 etc.).

2.2. USB CONNECTION

Connect the USB cable on the device and on the computer.

Turn on the ATEQ device, the detection is au on the right down hand of the screen appears	Autodetection 🗹	
The device data are downloaded.	Operation in progress. Please Uploading new devic	e wait X

If no device is detected, check the USB connection; check if the **ATEQ** device is turn on, restart eventually the **Winateq300** software, and then restart the **ATEQ** device, if the problem persists, check the drivers' installation.

2.3. ETHERNET CONNECTION (LAN)

Important note: to configure the device for the Ethernet network (TCP/IP) use the USB link.

When the device is configured and connected to the Ethernet network, the USB connection can be removed.

Validate the **"Ethernet**" box in the configuration menu.

Contact your corporate network administrator that will tell you the network Subnet Mask and the IP Address of the Gateway.

V Ethernet	
Subnet	0.0.0.0
Gateway	0.0.0.0
	X Cancel

The IP addresses are entered in the "**Parameters**" main tab, then in the "**System settings**" tab of the selected device.

Corporate network configuration:

• Automatic mode (network server use):

Validate the "Automatic IP" box (recommended) in "/ Parameters / System settings/".

The device connected to the corporate network, will receive an IP address assigned by the **DHCP** server.

PARAMETERS SYSTEM SETTIN	GS CONFIGURATION		
Title	Value		
Dump Thres. :			
Input 5 :	None		
Input 6 :	None		
Handshake :			
Automatic IP:			
IP Address:	192.168.1.165		
Subnet Mask:	255.255.255.0		
Gateway:	192.168.1.252		
Mac Address:	0004A321686F		

Independent network configuration:

If the network is alone and insulated, with a computer and several **ATEQ** devices connected on a "**Switch**" and without **DHCP** server, you must assign manually a unique IP address for each device and the computer:

Do not validate the "Automatic IP" box.

Enter 255.255.255.000 for the "Subnet Mask" and 192.168.1.255 for the "Gateway".

Examples of devices and the computer IP addresses: **192.168.1.XXX** (XXX from **001** to **254**).

In the two types of network, when configured, connect the devices on the network by using the Ethernet connectors, the devices are automatically detected. The windows appear like the USB connection.



Note: for information, the ATEQ device Mac address always begins by 0004A3xxxxx.

If no device is detected, check the Ethernet connection (switch turned on etc.); check if the **ATEQ** device is turn on, restart eventually the **Winateq300** software, and then restart the **ATEQ** device.

2.4. COMMUNICATION CHECK

The communication between the device and the computer can be checked.

Click on the "General" tab and in the displayed window, select the device on communication port, here COM3 (USB) or Ethernet (LAN).



In the "Requests" field the number must grow quickly and regularly, the fields: "Errors", "CRC or ID Errors", "Timeout Errors" and "Modbus Errors " must not grow or only some rare times.

Ė

If there's not the above conditions, there's communication errors, check the connections and cables (USB) or Ethernet.

2.5. Rename

The **"Rename"** function allows giving a personalized name to the device. It is useful in case of several devices are connected to the network. This function is not available for all the device types.



= Ethernet(LAN)

🧐 ATEQ F2601

ATEQ F2603

📴 <u>R</u>ename

Select the device to rename; click on "**Rename**" icon, the device field will be opened for typing a new name.

When "**Right click**" in the network window, the "**Rename**" menu appears which allows renaming too.

2.6. GENERAL START CYCLE



This remote starts <u>all</u> the measurement devices connected. This remote runs only on the Ethernet network and on the connected devices, displayed in *Winateq300* software.

3. GENERAL MANAGEMENT MENUS

3.1. TOP MENU

The "Top menu" located on the left up hand of the screen allows having quick access for some commands:



3.2. DISPLAY OPTIONS

On the right up hand of the screen, the user can choose display options.

Options / Styles: to change the background software display colors, four models are available.



Options / Settings: to validate the screen definition when starting the software.

3.3. STATE BAR

The state bar located on the lower hand of the screen, gives more information on the software state.

ATEQ Software Ready 17/03/2010 14:37 CAP NUM SCRL ,;

Chapter 3 TESTS PARAMETERS MANAGEMENT

1. PRESENTATION

This tab allows managing until 128 tests parameters included in the **ATEQ** device, the program number according to the connected device.

🧭 🐚 🛱 🕲 🕫	- WINATEQ 300 -	Version 1.01		- = ×
Parameters Results Graphs Statistics	General			Options × 🧭
Erase Print Export Actions Backup Cipboa	aste rd			
ATEQ F2603 ATEQ F2601				
	PARAMETERS SYSTEM SETTI		SPECIAL CYCLE	
Pr01	Title	Value	Title	Value
	TYPE TEST:	LEAK	SPECIAL C.:	None
	WAIT A :	0.00 s	CALIB. VALUE :	0.00
	FILL TIME:	0.50 s		
🐨 🐨 🛶 😳 03-Pr03	STAB :	0.50 s		
- Second Se	TEST :	1.00 s		
Pr 05: Empty	DUMP :	0.00 s		
Pr 07: Empty	PRESSURE UNIT:	bar		
Pr 08: Empty	MAX FILL :	10.00		
	MIN FILL :	0.00		
	REJET UNIT:	kPa		
	REJET MAX :	0.00		
	THRESHOLD RECUP.			
	END OF CYCLE :			
	ATR 0:			
	CYCLING:			
	GABARII	<u>11</u>		
				50
			L	<u><u>u</u>e</u>
CYCLE/Prol DEADY				
ATEQ Software Ready			18/03/2010	09:14 CAP NUM SCHL ,;;

1.1. WINDOW DÉTAILS



Name of the device connected (left up hand) and the selected program number or its name if created.

Program list window. The displayed program number is according to the device configuration.

Selected device state window:

PARAMETERS SYSTEM SET	TINGS CONFIGE	
Title	Value	
TYPE TEST:	LEAK	
WAITA :	0.00 s	
FILL TIME:	0.50 s	
STAB :	0.50 s	
TEST :	1.00 s	
DUMP :	0.00 s	
PRESSURE UNIT: bar		
MAX FILL :	10.00	
ARAMETERS SYSTEM SETTIN	GS CONFIGURATION	
Title	Value	
Dump Thres. :		

Input 5 :

Input 6 :

Handshake :

Automatic IP: IP Address:

Subnet Mask:

Mac Address:

Gateway:

"**PARAMETERS**" tab displays the selected program parameters.

"SYSTEM SETTINGS" tab. To configure the ATEQ device especially the Ethernet link parameters (see chapter 2).

The "CONFIGURATION" tab is not available for the user.

None

None

192.168.1.165

255.255.255.0 192.168.1.252

0004A321686F

1.2. PARAMETERS MODIFICATION

ATEQ F2603 ATEQ F2601		
	PARAMETERS SYSTEM SETTING	S CONFIGL 🔹 🕨
Pr01	Title	Value
	TYPE TEST:	LEAK
	WAITA :	0.00 s
02-Pr02	FILL TIME:	0.50 s
- 🧇 03-Pr03	STAB :	0.50 s
	TEST :	1.00 s
Pr 05: Empty	DUMP :	0.00 s
Pr 00: Empty	PRESSURE UNIT:	bar
Pr 08: Empty	MAX FILL :	10.00
	MIN FILL :	0.00

Select the program to modify in the left hand window. In the right hand window manage the tests parameters and the System settings. The configuration menu is not available.

Select the "**PARAMETERS**" tab. Click on the parameter to open the field and then modify it, type enter to validate.

In some cases, the choice is among several items, click on the key to make appear the options.

PARAMETERS SYSTEM SE	TTINGS CONFIGE
Title	Value
TYPE TEST:	LEAK
WAITA :	0.00 s
FILL TIME:	0.50 s
STAB :	0.50 s
TEST :	1.00 s
DUMP :	0.00 s
PRESSURE UNIT:	bar 🚽
MAX FILL :	Мра
MIN FILL :	bar PSI
REJET UNIT:	kPa

2. AVAILABLE COMMANDS DETAIL



By a "right click" in the programs windows, appears a menu with some directs commands on the selected program (Erase, Export, print, Copy, Paste).

🙀 Erase 🕌 Export
S Print
-⊡ ⊆ору
P <u>a</u> ste

Actions menu:

- ✓ **Erase**: delete the selected program.
- ✓ **Print**: print the selected program.
- ✓ **Export**: export in a text file format (.txt) the selected or all programs.

Save menu:

- ✓ Save: save on the computer hard drive all the parameters of the connected device.
- Restore: to upload to the device the parameters saved on the computer hard drive.

Clipboard menu:

✓ To Copy the selected program into the clipboard to Paste the parameters into another program.

Chapter 4 RESULTS MANAGEMENT

1. PRESENTATION

Winateq300 allows visualizing, managing and making some statistics with the measurements results.

Displaying and archiving the measurements results.

Displaying, saving and archiving the measurements curves of each part, in various files format.

Displaying and archiving the statistics on the measurement programs by programs since the last turn on of the **ATEQ** device.

1.1. "RESULTS" TAB

This tab displays the 50 last measurements results.

0	• 0 •					- WINATI	EQ 300 - Ve	rsion 1.01						- • ×
Parameters	Results	<u>G</u> raphs <u>S</u>	Statistics <u>G</u> er	eral										Options 🕆 🧭
		Automatic ba	ckup 💿 One bac	kup file each day										
		Save to .txt f	file 🔘 One bac	kup file each week	45 Results received	i								
Erase Save	Print	Save to .csv	file 🔘 One bac	kup file each month										
Action	1S	Au	itomatic Backup op	tions	Results Received									
	E26-01	-												
	120 01					0					1			
	N°	RUN	IPROG	RESULT	LEAK RESULT	LEAK	UNIT	PRESS RESULT	PRESS UNIT	ALARM	TIME			
		14	<01>	(PM)	26		Pa	0.331	Ь	ar		14:36:47		
		15	<01>	(OK)	25		Pa	0.331	Ь	ar		14:36:48		
		16	<01>	(OK)	16		Pa	0.331	b	ar		14:36:49	_	
		17	<01>	(OK)	12		Pa	0.331	b	ar		14:36:49		
	-	10	<01>	(OK)	9		Pa Pa	0.331	b	ar		14:36:50	-	
		13	<01>	(OK)	9		Pa	0.331	D	df		14:36:51	_	
		20	<01>	(OK)	8		Pa De	0.331	D.	ar		14:36:52	- 11	
	-	22	<01>	(OK)	0		Pd	0.331		dr M		14:36:52	- 11	
		22	<01>	(OK)	9		Pa	0.331	D	ar ar		14:30:55		
		24	<01>	(OK)	. ,		Pa	0.331	b			14:26:55		
		25	<01>	(OK)	7		Da	0.331	b	or or		14-36-55		
		26	<01>	(OK)	3		Pa	0.198	b	ar		14:36:56	_	
	-	27	<01>	(OK)	2		Pa	0.130	h	ar		14:36:57		
	-	28	<01>	(ALARM)				0.057	b	ar PRESSURE	TOO LOW	14:36:57	- 11	
	-	29	<01>	(ALARM)				0.033	b	ar PRESSURE	TOO LOW	14:36:58	- 11	
	2	30	<01>	(ALARM)				0.020	b	ar PRESSURE	TOO LOW	14:36:58	_	
		31	<01>	(OK)	3		Pa	0.121	b	ar		14:36:59		
		32	<01>	(OK)	16		Pa	0.338	b	ar		14:36:59		
		33	<01>	(ОК)	13		Pa	0.403	b	ar		14:37:00		
		34	<01>	(OK)	14		Pa	0.448	b	ar		14:37:01		
		35	<01>	(OK)	13		Pa	0.449	b	ar		14:37:02		
		36	<01>	(OK)	14		Pa	0.464	b	ar		14:37:02		
		37	<01>	(OK)	10		Pa	0.434	b	ar		14:37:03		
		38	<01>	(OK)	11		Pa	0.410	b	ar		14:37:04		
		39	<01>	(OK)	. 9		Pa	0.376	b	ar		14:37:05		
		40	<01>	(OK)	9		Pa	0.357	b	ar		14:37:05		
		41	<01>	(OK)	9		Pa	0.357	b	ar		14:37:06		
		42	<02>	(OK)	37		Pa	0.375	b	ar		14:37:54		
		43	<02>	(OK)	1		Pa	0.370	b	ar		14:38:05		
		44	<02>	(OK)	5		Pa	0.369	b	ar		14:38:16		
	_	45	<02>	(OK)	24		Pa	0.368	b	ar		14:38:24	-	
						C	YCLE/Pr	02		26-01				
						PRESS	= 0.368	bar						
						LEAK	= 24	Pa		M.) Pruz				
						R	EADY (OI	K)						
ATEO Software	Ready	_	_								10	/03/2010 14	0412	NIM

1.1.1. Results management

Automatic backup	One backup file each day			
Save to .txt file	One backup file each week			
Save to .csv file	One backup file each month			
Automatic Backup options				

This is managing the tests results.

- Automatic backup: to save automatically the results in a file format chosen by the user (see below).
- Save to .txt file: to save the results in a text file format (.txt).
- ✓ Save to .csv file: to save the results in a spreadsheet compatible file format such as Excel ©.
- ✓ One backup file each day: to save the current day results in one file, at each date changing a new file is created. The file name will be on the following format:

ATEQ F2602_16Mar2010.txt or ATEQ F2602_16Mar2010.csv.

1 ATEQ F2602 <01> (OK) 9 Pa 2 ATEQ F2602 <01> (OK) 8 Pa 3 ATEQ F2602 <01> (OK) 8 Pa 4 ATEQ F2602 <01> (OK) 7 Pa 5 ATEQ F2602 <01> (OK) 7 Pa 6 ATEQ F2602 <01> (OK) 7 Pa	0.355 bar	16/3/2010	9:32:48
	0.353 bar	16/3/2010	9:32:49
	0.351 bar	16/3/2010	9:32:50
	0.354 bar	16/3/2010	9:32:51
	0.354 bar	16/3/2010	9:32:51
	0.354 bar	16/3/2010	9:32:52
6 ATEQ F2602 <01> (OK) 7 Pa	0.354 bar	16/3/2010	9:32:
7 ATEQ F2602 <01> (OK) 7 Pa	0.354 bar	16/3/2010	9:32:

 One backup file each week: to save the current week results in one file, at each week changing (Monday morning 0h00) a new file is created.

ATEQ F2602_Week3Mar2010.txt or ATEQ F2602_Week3Mar2010.csv

✓ One backup file each month: to save the current month results in one file at each month changing, at each month a new file is created.

ATEQ F2602_Mar2010.txt or ATEQ F2602_Mar2010.csv

Note: this archiving is according to the user's preferences for the later statistics treatment and the tests performed each day. The texts (.txt) files fields are separated by tabs, these for spreadsheets files (.csv) with semicolons.



Results number performed display.

1.2. "CURVES" TAB

1.2.1. Display management

This tab is displaying in real time the pressure and leak measurements curves.





The user can choose to display two lines or one of the two, as well as displaying one program or all (that is to say the current program).



To select the results and curves acquisition curves. The usual operation is "Normal" mode. If the acquisitions are not corrects, change progressively with an upper speed: "Medium", "Fast" or "Turbo" in case of very short cycles.



To select the program which the curves acquisition will be performed.

Display of one or the two curves:



1.2.2. Curves option

Automatic backup	Show tolerance graph
Show steps cycle	Set bundle mode
Show reject levels	Show trace point
Or	tions

This menu is managing the curves display.

- Automatic backup: to validate the curves files archiving option. See paragraph "Archiving management".
- ✓ Show steps cycle: adds the vertical lines that delineate the cycle steps: fill, stabilization, test...
- ✓ Show reject levels: adds horizontal lines that represent the values of the maximum and minimum rejects levels.
- ✓ Show tolerance graphs: not functional.
- Show trace point: when flying over the curve with the mouse, a vertical line follows and displays the step overflown. Values (at the intersection of the curve and this line) are displayed in the top left hand of the curve.

X= 1.84 : Y= 0.365 bar	TEST PRESSURE
0.4	
0.3	
0.2	STABLISATION
0.0	2



To choose the displayed colors by the user preferences.



1.2.3. Archiving management

The curves or the results can be saved and archived on the computer hard drive.

Automatic backup Show tolerance graph Show steps cycle Set bundle mode Show reject levels Show trace point Options Results Graphs Statistics Image: Configuration Fq Image: Configuration Automatic backup Image: Configuration Automatic backup Image: Configuration Image: Configuration Automatic backup Image: Configuration Image: Configuration

lackup properties	×
Select backup files	
Create Winateq File (.dat)	
Create .txt file (tabulation)	
✓ Create .csv file (Excel Compatible)	
✓ Create Image file (.jpg)	
Apply Cancel	

To save automatically all the measurements curves, validate the **"Automatic backup"** function.

Then configure by selecting the **"Configuration/Automatic backup"** menu, the following menu appears:

Then validate the file format for archiving.

- ✓ Winateq property file (.dat) not functional (file created but can't be read at yet).
- ✓ Text (.txt) file which contains the curve points (time / pressure)
- ✓ Spreadsheet compatible file (Excel) same as text file, in different format (.csv).
- ✓ Picture file (.jpg) which represents the cure in graphic format (same as the screen).

1.3. "STATISTICS" TAB

2 🕒 🗢 Ø 🗢 Parameters Results Graphs <mark>Statistics</mark> Sequ	- WINATEQ 300 - Version 1.01 ences File System <u>G</u> eneral	_ 🗆 X Options * 🧭
Counters Distribution	e	
Reset Paramètres		
Pr01 ● 01-Pr01 ● 02-Pr02 ● 03-Pr03 ● 04-Pr04 ● 04-Pr04 ● Pr 05: Empty ● Pr 06: Empty	Cycles 50 Passed 67.3 % Failed 87.3 %	
	Alam %	
	CYCLE/Pr01 F26-01 (), Pr01 READY	
ATEO Software Ready	10/03/2010 14:27	NIM HEAL

1.3.1. "Counters" tab

This window in **"Counters**" mode displays, program by program, the distribution of the pass parts, fails and alarms, it allows seeing the production quality.

1.3.2. "Distribution" tab

In this tab are displayed the distribution of the measurement results (between the configured levels) for the concerned program since the last reset. The results are divided in 20 classes. Each class represent a twentieth (1/20th) of the difference between the minimum and the maximum level.

The display can be in percent or in value for the selected program since the last reset.



This function is not available for all the device types.

Appendicies KEYBOARD SHORTCUTS

Winateq300 disposes of a number of keyboard shortcuts (similar to those of the desktop explorer), which are presented in the table below.

Some of these shortcuts do not have an equivalent function in the menus.

KEY or COMBINATION	EFFECT
(of the number pad)	Unfolds all the branches attached to a selected icon.
Page Up	Moves back up one level in the files tree.
Page Down	Moves down one level in the files tree.
│ ↑ and ↓	Moves the highlighting between icons in the tree.
	Moves forward in the selected folder branch. Unfolds the branch if it is not open.
-	Moves back up in the hierarchy of the selected folder. If the folder branch is deployed, it is folded back.
Ctrl + ↑ and Ctrl + ↓	Scrolls through the tree content.
	After the selection of an icon in the tree, loads the default application (the first in the tasks menu).
(of the number pad)	Unfolds the branch of the selected folder.
 (of the number pad)	Folds away the branch of the selected folder.
Alt + F4	Closes the application window and allows the exiting from WINATEQ.
Ctrl + +	Makes an automatic adjustment of the column widths.
Tab	Allows the access to the next functions.

Appendicies

Shift + Tab	Allows the access to the preceding options.
Ctrl + Tab	Allows the access to the next tabs.
Ctrl + Shift + Tab	Allows the access to the preceding tabs.
Alt	Activates the scrolling menus. (Choose one of the different menus by using the $-$ and \rightarrow keys, and when the desired menu is displayed, select the required command by using the \downarrow key, then validate with the $-$ key).

Index

Α

About	.3
Archiving management	23
Automatic save	23
В	
Basic operations tutorial	10
С	
Communication port	12
Configuration communication	10
Configuration, PC	.4
Curves display	21
Curves management	21
Curves options	22
curves tab	21
Customize Quick access tool	13
D	
Daily files	20
Display	13
Display options	13
Distribution	24
Drivers installation	.7
E	
Ethernet	11
Ethernet connection	10
Ethernet network	.4
F	
Files format	23
G	
Gateway	11
General start cycle	12
General visualization	.9
I	
Installation of <i>Winateg300</i>	.5
IP addresses	11
К	
Keyboard shortcuts	25
-	

Μ

141	
Monthly files	20
0	
Open a network	12
Open Winateg300	10
P	
Parameters management	15
Parameters modification	17
Presentation (general)	3
Properties	12
R	12
Pename device	12
Rename device	10
Results dictivity	19
	20
	20
Results management	19
Results tab	19
S	
Save parameters	18
Setup diagram	4
Spreadsheet files	20
State bar	13
Station	12
Statistic tab	24
Subnet mask	11
System settings	17
Т	
Tests parameters	15
Text files	20
Ton menu	13
	10
USB locking key	5
USB Notwork	
	4
vv Wookly filos	20
Weekiy IIIes	20
winateq300 functions	3

Index

