



Laboratory Equipment Manufacturer
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SQC8

Color Management Control System

User Manual

PLEASE READ THIS MANUAL CAREFULLY BEFORE OPERATION

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1 . Introduction

1.1 Software Description

SQC8 color management control system matches with NS series spectrophotometer which is developed by MRC Technology. This software is high-tech software integrating colorimetry, modern optoelectronics and computer science. It provides professional normalization, standardization and data color management solution for modern enterprises.

SQC8 software is connected to the NS series spectrophotometer with USB cable. You can operate it through PC. It not only retains the existing functions of the spectrophotometer, but also extends its functions. SQC8 can measure the color, export the report, input the standard, import the standard from sample, set the tolerance, color space & formula, light source etc, calibrate the white and black board, write the white board

data, upload the data and so on. It's a right-hand man of color quality management.

1.2 System Requirements

Windows 2000、 Windows Me、 Windows XP、 Windows Vista、
Windows 7、 Windows8 operating system

Computer processor speed is for more than 500 MHz

Memory is more than 256MB

It's required to at least 10 MB of hard-disk space to Install and run.

If it happens to systems compatible when installing SQC8, please visit
MRC company office website: www.mrclab.com to download the latest
software. Technical support can be directly call: 972-3-5595252

2. Installing Software

2.1 Installing SQC8 Software

Insert MRC color management control system SQC8 installation CD
into CD-ROM drive. Copy the SQC8 folder from the CD to the computer.

Click setup.exe file in SQC8 folder, then it will pop up a window as
shown in Figure 1.

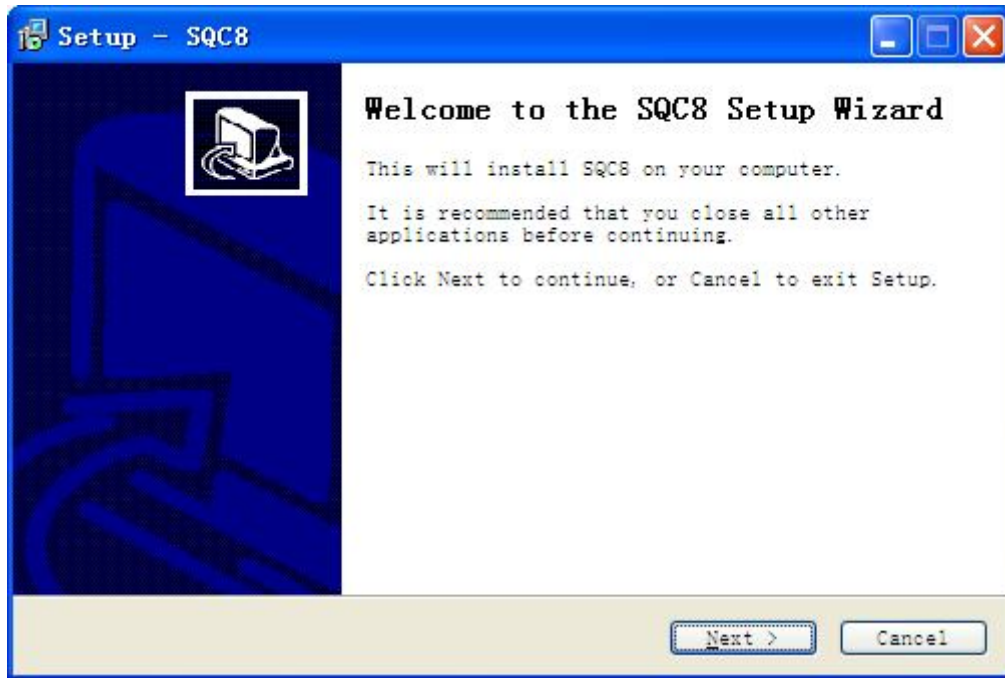


Figure 1

Click "Next", then it will pop up a window as shown in Figure 2.

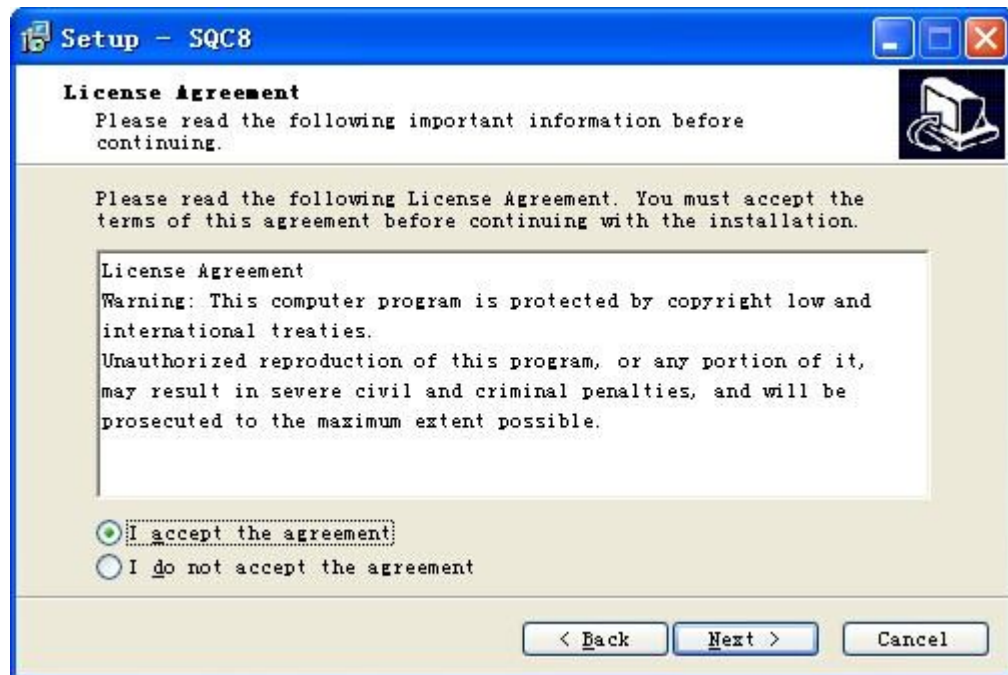


Figure 2

Select "I accept the agreement", click "Next", then it will pop up a window as shown in figure 3.



Figure 3

Click "Next", then it will pop up a window as shown in figure 4.

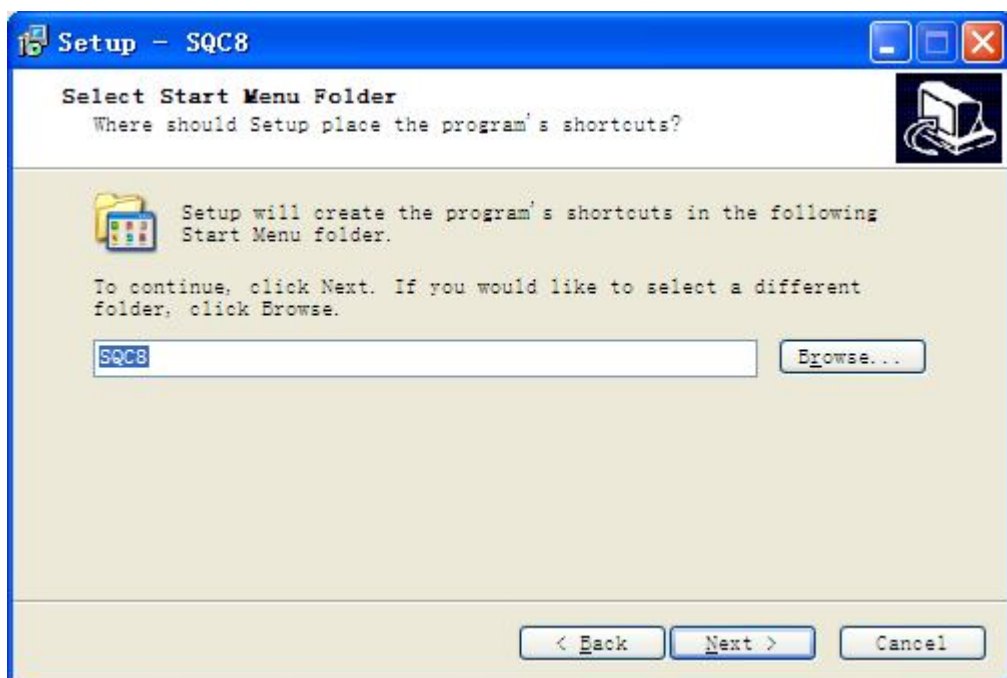


Figure 4

Click “Next”, then it will pop up a window as shown in figure 5.

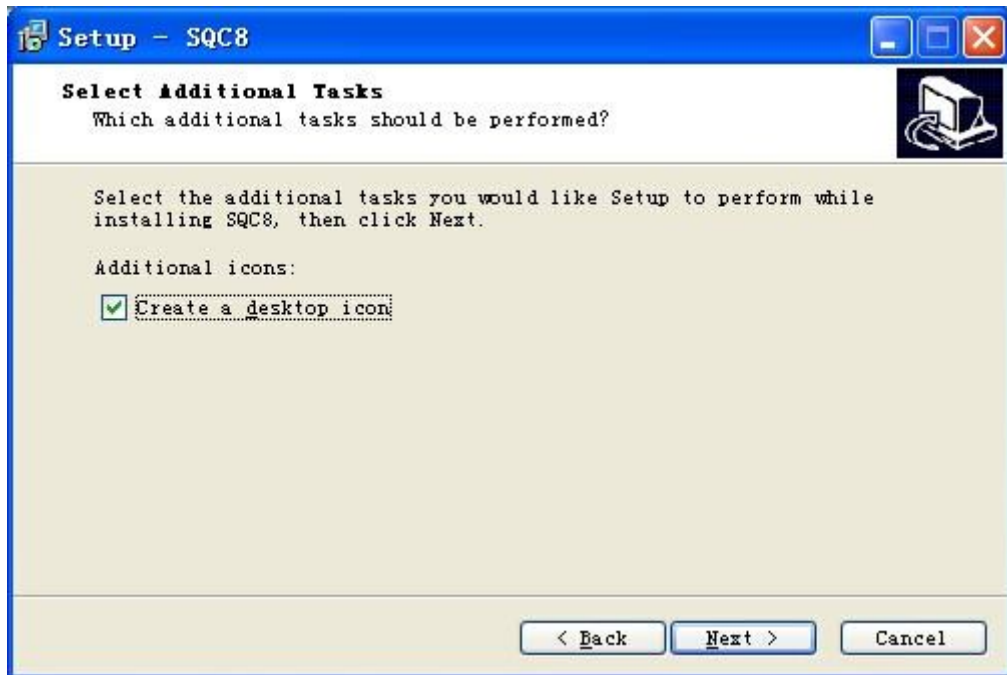


Figure 5

Select “Create a desktop icon”, click “Next” to pop up a window as shown in figure 6.

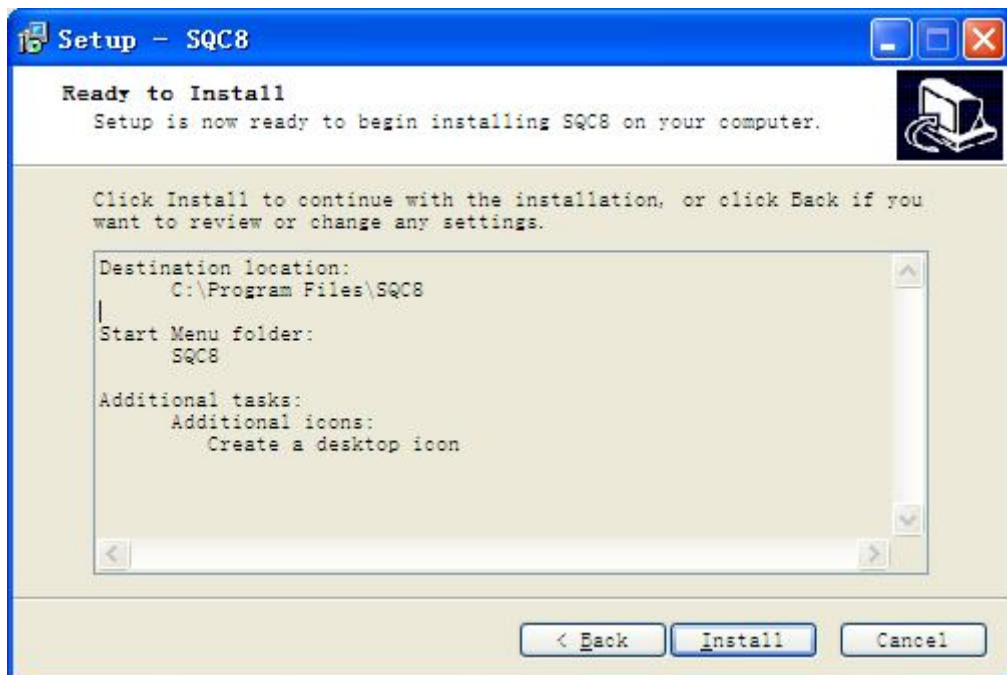


Figure 6

Click “ Install”, a progress bar will appear. After finishing the installation, it will pop up a window as shown in figure 7. USB driver will be automatically installed in this progress(Figure 7-1).



Figure 7


```
C:\WINDOWS\system32\cmd.exe

C:\Program Files\CQCS3\CQCS3_Driver>SciDrvInst Install SciModem.inf
Install devices
Install driver files for USB\VID_1782&PID_3d01
UpdateDriverForPlugAndPlayDevices failed
The device is not plugged in,driver will be installed automatically when plug the
device
Install driver files for USB\VID_1782&PID_3d00&MI_00
UpdateDriverForPlugAndPlayDevices failed
The device is not plugged in,driver will be installed automatically when plug the
device
Install complete

C:\Program Files\CQCS3\CQCS3_Driver>SciDrvInst Install SciU2S.inf
Install devices
The driver has been installed!

C:\Program Files\CQCS3\CQCS3_Driver>SciDrvInst Install SciCmpst.inf
Install devices
Install driver files for USB\VID_1782&PID_3d00&MI_01
UpdateDriverForPlugAndPlayDevices failed
The device is not plugged in,driver will be installed automatically when plug the
device
Install complete
```

Figure 7-1

Then SQC8 software is installed.

2.2 Installing USB Driver Manually

Generally it's not required to install the USB driver manually, but if we can't find the USB device in the device management of computer after software installation, or there is an error on USB serial port, it has to be installed manually.

If it's a 32-bit operating system, open SQC8/USBDriver folder and click install.bar file; if it's a 64-bit, open SQC8/USBDriver_x64 folder, click DPlnst.exe. Then it will install USB driver.

After finishing USB driver installation, use usb cable to connect the spectrophotometer to PC. Power on the spectrophotometer and enter

the main menu. Select “Comm” and press “Enter” in the instrument to ensure the instrument is in communication status.

Right click on “My Computer” on the desktop to pop up a window as shown in figure 8.

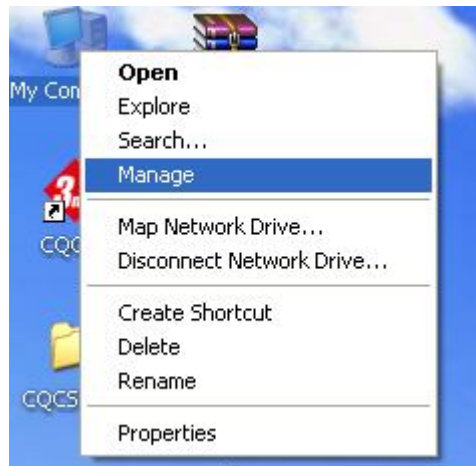


Figure 8

Open “Device Manager”, if the computer displays as shown in Figure 9, it means USB driver is installed successfully.

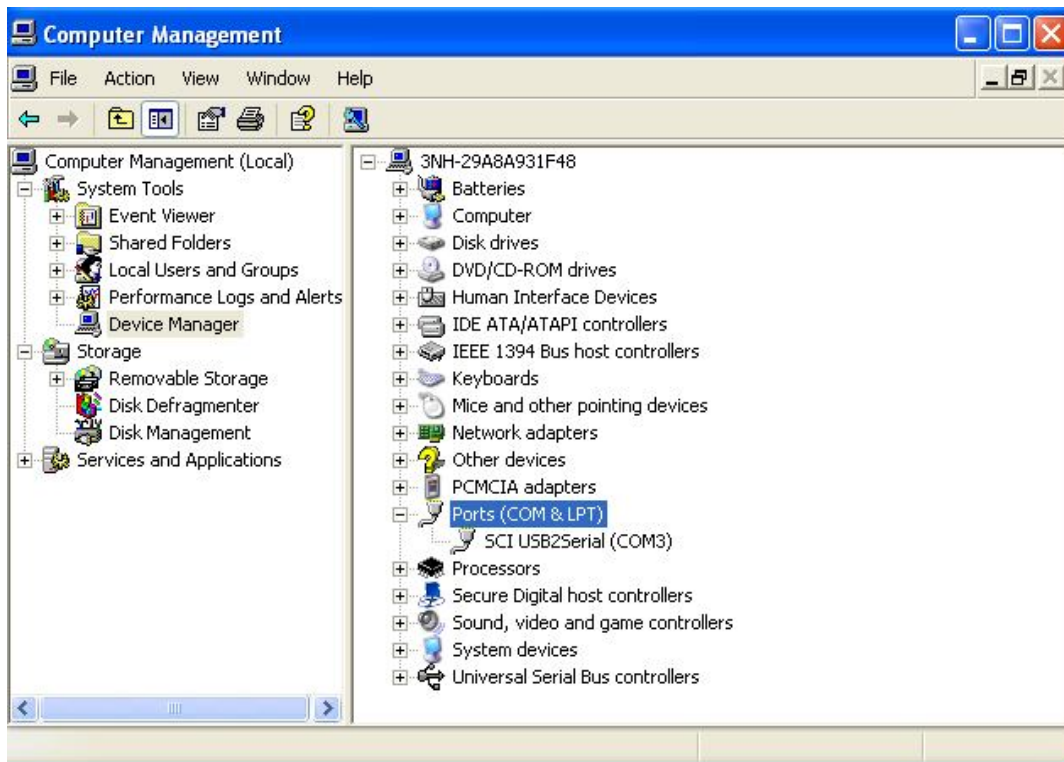


Figure 9

If it's in the window as shown in figure 8, click "Manager" and open "Device Manager". If the computer displays as shown in figure 10, it means USB driver installation failed. You have to reinstall USB driver.

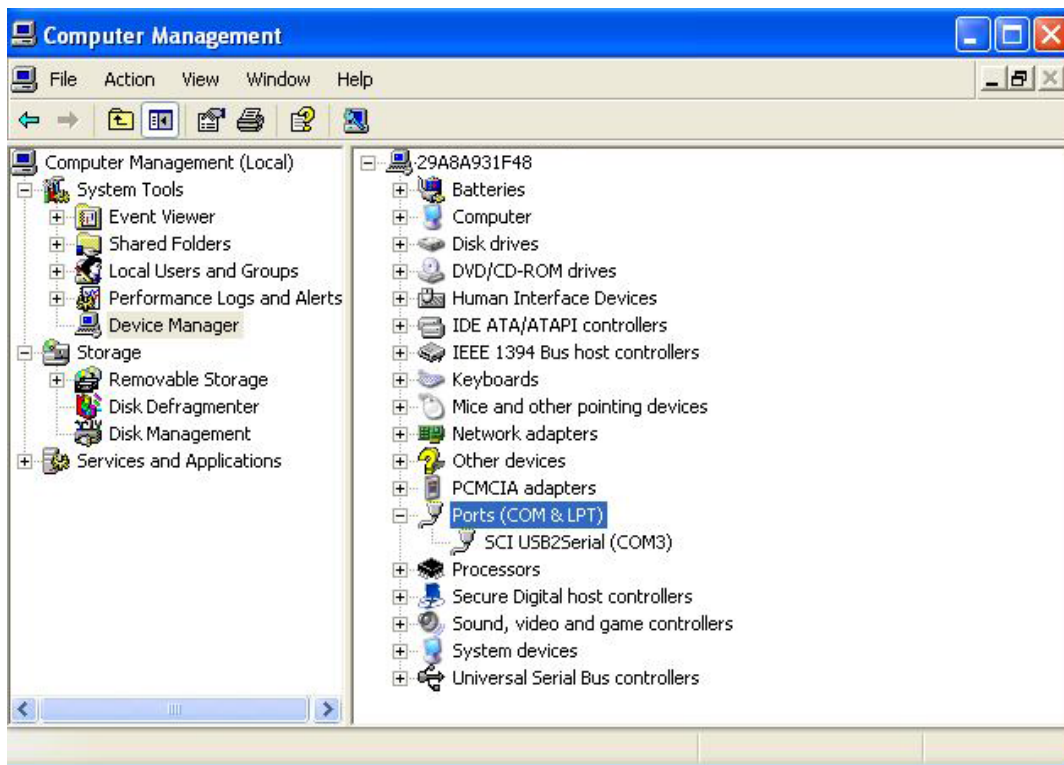



Figure 10

Right click on  SCI USB2Serial (COM3) , then it will pop up a window as shown in figure 11.

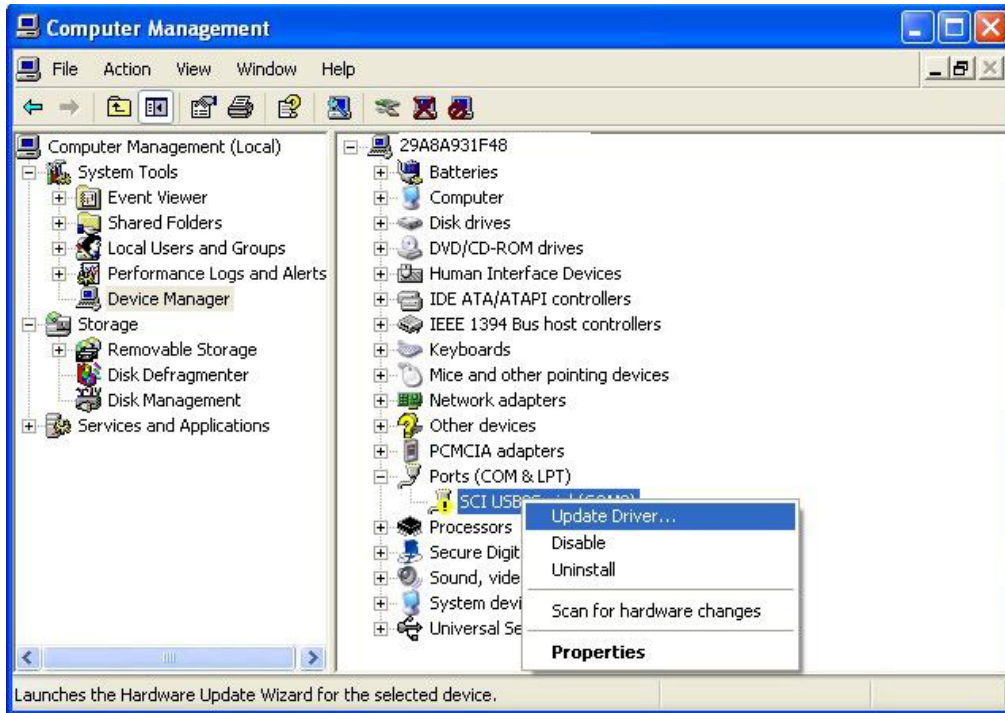


Figure 11

Click "Update Driver.." to pop up a window as shown in figure

12.

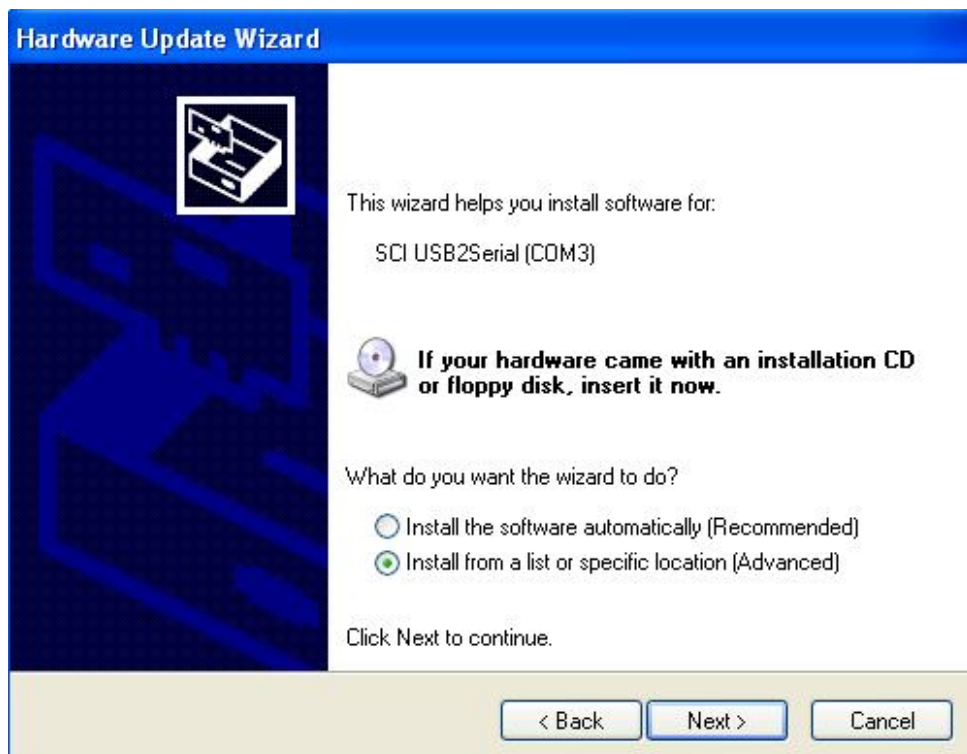


Figure 12

Select “Install from a list or specific location (Advanced)”, click “Next” to pop up a window as shown in figure 13.

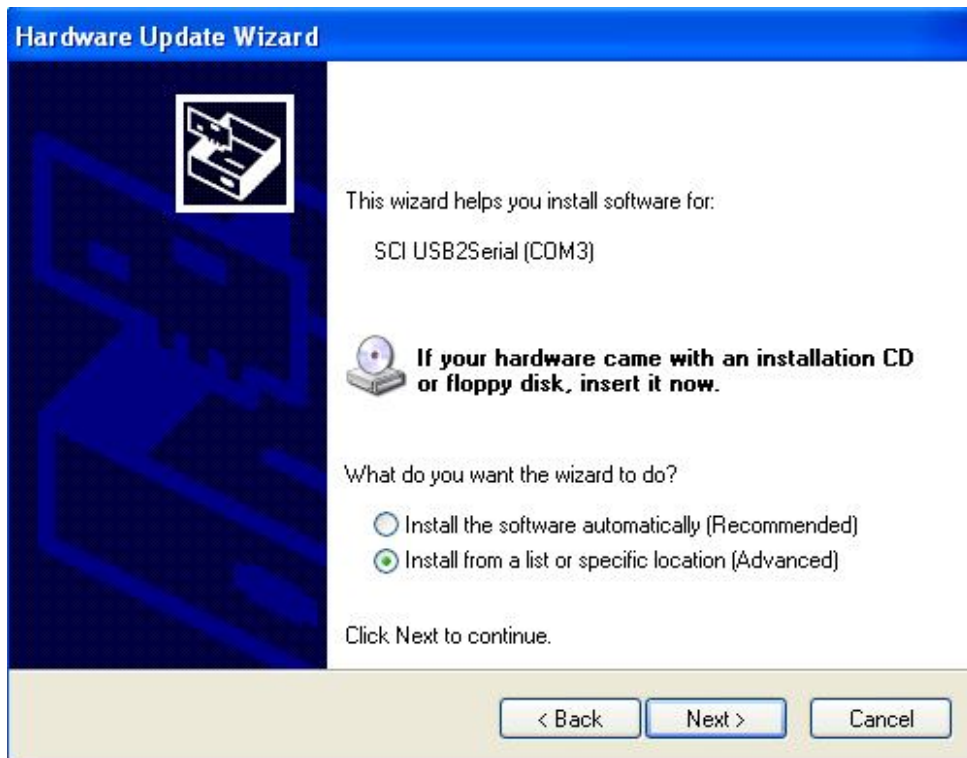


Figure 13

Select “Include this location in the search”, click “Browser” to find USB driver file. Click “Next”, the computer will install it automatically. After completing the installation, it will pop up a window as shown in Figure 14, which means the USB driver is installed successfully.



Figure 14

Then all drivers are installed. Click SQC8 icon on the desktop, and you can connect the spectrophotometer to use color management control system.

3 Software Operation Instruction

3.1 Interface Description

Main interface as shown in Figure 15

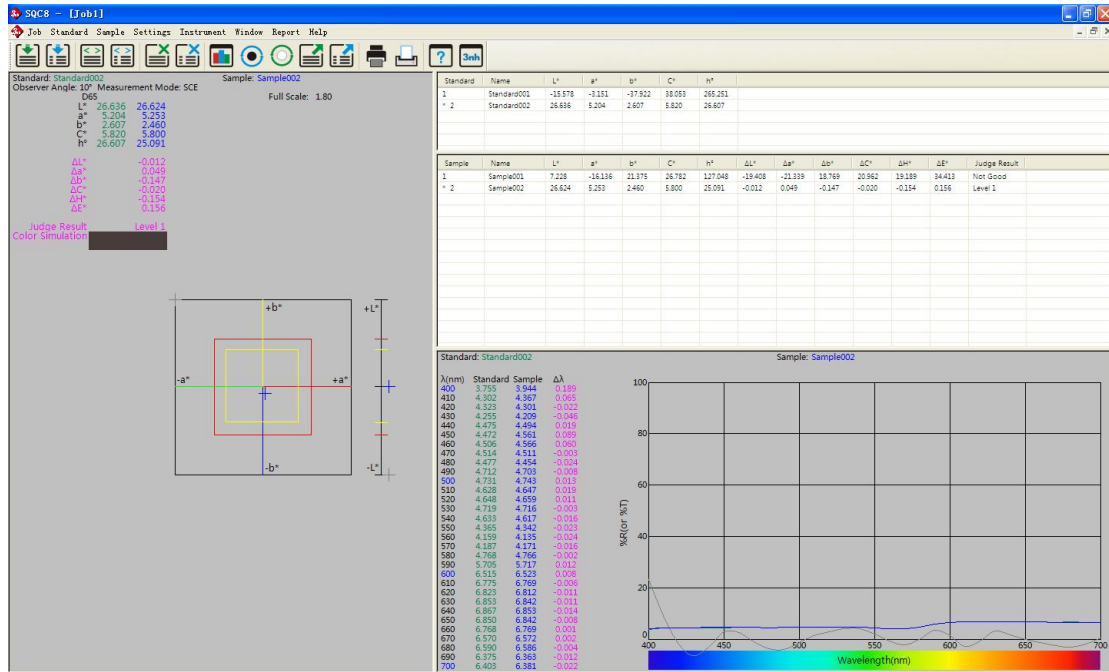


Figure 15

In Figure 15, the top is the main menu. The left is standard and the current sample chromaticity index data and diagram; the upper right is standard and sample list; the lower right is the reflectance curves of standard and sample.

Toolbar icons are the shortcut icons. From left to right, they are “Standard”, “Sample”, “About”.

SQC8 software main menu includes: “Job”, “Standard”, “Sample”, “Setting”, “Instrument”, “Window”, “Report”, “Help”. Here is a brief function introduction of each menu as following:

1. Job: Mainly to realize functions of “New”, “Open”, “Close”, “Save”, “Save As”, “Rename”, “Export Report”, etc. It’s used to new, open and save job and export report, also save many jobs.

2. Standard: Mainly to realize functions of “Measure”, “Auto Naming”, “Name Option”, “Rename”, “Input Standard Manually”, “Export from Sample”. It’s used to measure standard and select automatically naming, name option, input standard manually, and export the sample as standard.
3. Sample: Mainly to realize functions of “Measure”, “Name Option”, “Auto Naming”, “Rename”, “Delete”, “Export from Standard”. It’s used to measure sample and select automatically naming, name option, sample rename, sample delete (delete multiple at a time), and export the standard as sample.
4. Settings: Mainly to realize functions of “Language Settings”, “Tolerance Settings”, “Color space & formula settings”, “Observe/Illuminants Settings”, “Report Settings”, “Other Settings”. It supports English, Chinese Simplified, and Chinese Traditional. You can set color space, color index, observe angle, light, tolerance, report, data accuracy, and display mode etc.
5. Instrument: Mainly to realize functions of “Instrument Status”, “White Calibration”, “Black Calibration”, “Upload Standard to PC”, “Upload Sample to PC”.
6. Window: Mainly to realize functions of “Cascade”, “Tile”. If there are multiple jobs, it can display through tile or cascade.

7. Report: Print color difference report and color difference cumulative report.
8. Help: Check “User Manual”, “About SQC8”.

For more detailed description of the above menus, please read the later introduction.

3.2 Connect to PC

3.2.1 Communication

Turn on the spectrophotometer to enter main menu. Select “Comm” and press “Enter” key to start communication. Be sure the instrument is in communication status. Then, start SQC8 software. In order to ensure the stability of the communication, please don't operate the instrument and press any button when it's in communication status.

3.3 Definition of Job

Definition of job is like a project. In the Job, you can save job name, light, observe angle, color space, color index, user information(Chinese and English name and address), tolerance setting, standard and sample data, current sample and standard etc.

3.4 Current Standard and Current Sample

In the left of the main menu, it's the chroma data of current sample and standard. In the bottom right, it's reflectance data. On the top left data list, the sample and standard data of "*" is the current data (as shown on Figure 16). Double click a record of the standard record list or sample record list to set it as the current standard or sample.

Standard	Name	L*	a*	b*	C*	h°		
1	Standard001	-15.578	-3.151	-37.922	38.053	265.251		
* 2	Standard002	26.636	5.204	2.607	5.820	26.607		

Sample	Name	L*	a*	b*	C*	h°	ΔL*	Δa*	Δb*	ΔC*	ΔH*	ΔE*	Judge Resu
1	Sample001	7.228	-16.136	21.375	26.782	127.048	-19.408	-21.339	18.769	20.962	19.189	34.413	Not Good
* 2	Sample002	26.624	5.253	2.460	5.800	25.091	-0.012	0.049	-0.147	-0.020	-0.154	0.156	Level 1

Figure 16

3.5 Select Record

When operate "delete", "Rename", "Import from Standard", "Import from Sample", "Print Report" etc these functions, you have to select the records. The selected record will become dark blue (as shown in Figure 17). You can drag the mouse or use CTRL and SHIFT key with the mouse to select the records.

Sample	Name	L*	a*	b*	C*	h°	ΔL*	Δa*	Δb*	ΔC*	ΔH*	ΔE*	Judge Resu
1	Sample001	7.228	-16.136	21.375	26.782	127.048	-19.408	-21.339	18.769	20.962	19.189	34.413	Not Good
2	Sample002	26.624	5.253	2.460	5.800	25.091	-0.012	0.049	-0.147	-0.020	-0.154	0.156	Level 1
* 3	Sample003	4.225	-5.515	12.066	13.266	114.563	-22.410	-10.718	9.459	7.446	12.203	26.582	Not Good

Figure 17

3.6 Sort Records

Click the head of a standard or sample column to sort according to this column. It will indicate ↑ (ascending), or ↓ (descending).

As shown in figure 18, it's according to L* in descending order.

Sample	Name	L* ↓	a*	b*	C*	h*	ΔL*	Δa*	Δb*	ΔC*	ΔH*	ΔE*	Judge Result
2	Sample002	26.624	5.253	2.460	5.800	25.091	-0.012	0.049	-0.147	-0.020	-0.154	0.156	Level 1
1	Sample001	7.228	-16.136	21.375	26.782	127.048	-19.408	-21.339	18.769	20.962	19.189	34.413	Not Good
* 3	Sample003	4.225	-5.515	12.066	13.266	114.563	-22.410	-10.718	9.459	7.446	12.203	26.582	Not Good

Figure 18

3.7 Name Rule of Records

In the measurement, you can use some special characters combination to name it. The valid character combination is as following:

- a. %nn...
- b. %yyyy (YEAR)
- c. %mm (MONTH)
- d. %dd (DATE)
- e. %hh (HOUR)
- f. %ii (MINUTE)
- g. %ss (SECOND)

For example, take Sample%nnn %yyyy-%mm-%dd %hh:%ii:%ss as example, if the largest serial number in sample records list is 12 and date & time is 2014-01-02 03:04:05, the record name will be Sample022 2014-01-02 03:04:05.

3.8 Open and Save Job

“Save” is to save the job setting and standard & sample data to the file, while “Open” is to set up and load data into the job.

3.9 Standard

Standard menu as shown in figure 19.

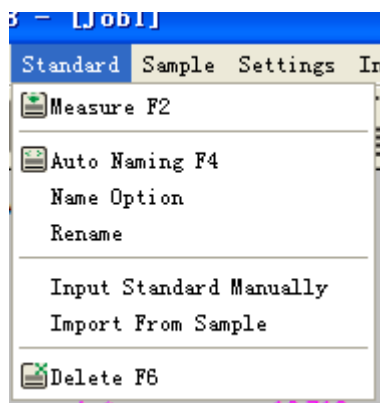


Figure 19

3.9.1 Auto Naming

Select “Standard->Auto Naming”. It will use the rule of name option to name standard when measuring.

3.9.2 Name Option

Set rule for standard auto naming and set auto naming as shown in figure 20.

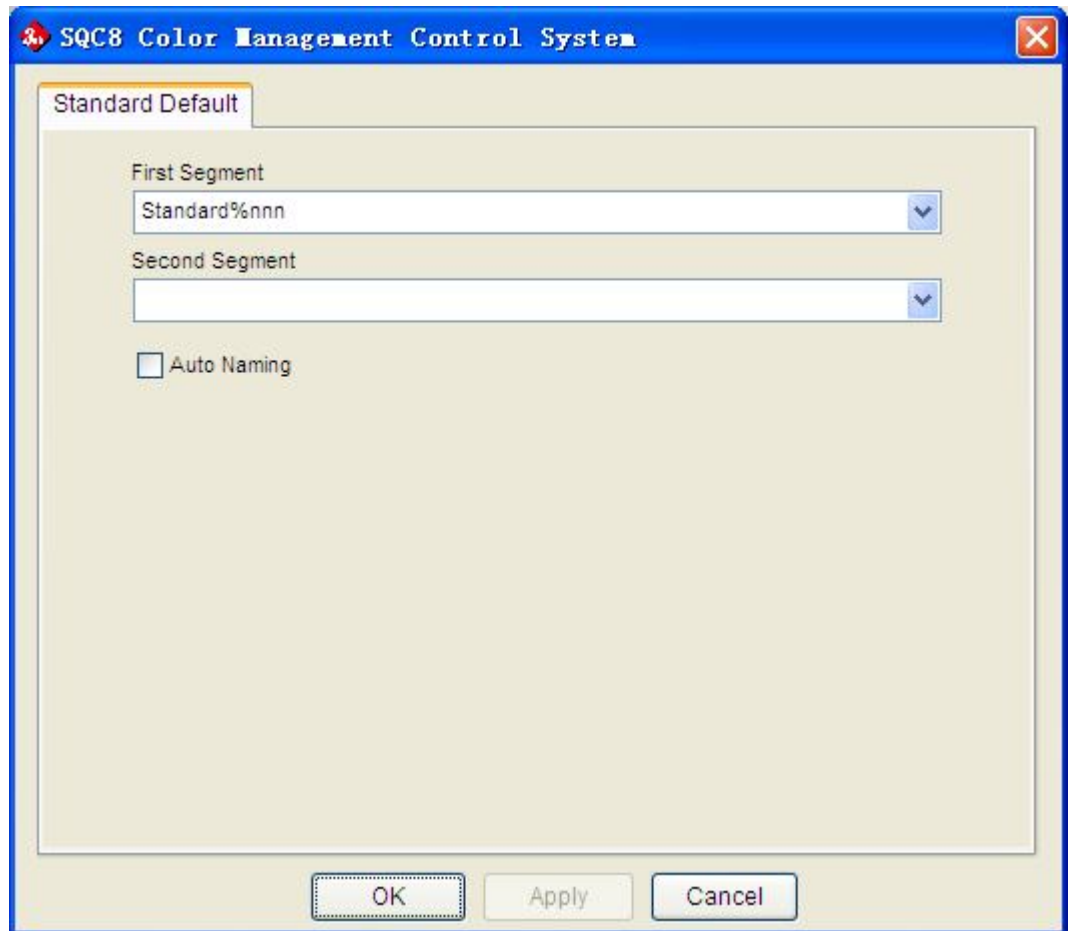


Figure 20

3.9.3 Measure

Select "Standard->Measure". If you set auto naming, it will use the rule of name option to name standard automatically; if not, it will pop up a window and name it as shown figure 21.

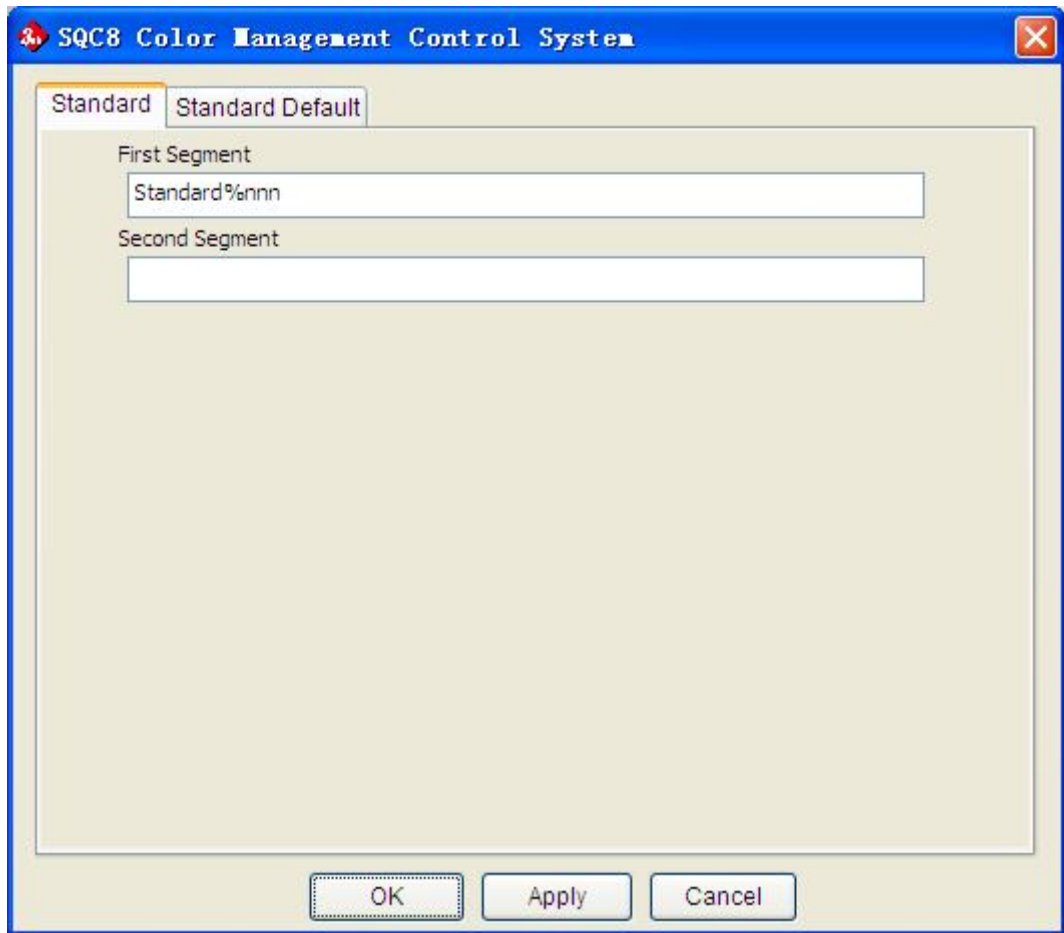


Figure 21

After naming, it will start measurement and display measurement result.

3.9.4 Rename

Select the standard on the top right standard list, and then use this submenu to rename it.

3.9.5 Input Standard Manually

Click “Standard->Input Standard Manually”. You can input standard data manually as shown in figure 22. You can input standard through three methods: LAB, XYZ, and reflectance rate.

SQC8 Color Management Control System ✖

Current Illuminant: D65 Observer Angle: 10°

Mode Name

Lab

L a b

XYZ

X Y Z

Reflectance

400	<input type="text"/>	500	<input type="text"/>	600	<input type="text"/>	700	<input type="text"/>
410	<input type="text"/>	510	<input type="text"/>	610	<input type="text"/>		
420	<input type="text"/>	520	<input type="text"/>	620	<input type="text"/>		
430	<input type="text"/>	530	<input type="text"/>	630	<input type="text"/>		
440	<input type="text"/>	540	<input type="text"/>	640	<input type="text"/>		
450	<input type="text"/>	550	<input type="text"/>	650	<input type="text"/>		
460	<input type="text"/>	560	<input type="text"/>	660	<input type="text"/>		
470	<input type="text"/>	570	<input type="text"/>	670	<input type="text"/>		
480	<input type="text"/>	580	<input type="text"/>	680	<input type="text"/>		
490	<input type="text"/>	590	<input type="text"/>	690	<input type="text"/>		

Figure 22

3.9. 6 Import from Sample

Click “Standard->Import from Sample”. You can import the sample as a standard.

3.9.7 Delete

Click “Standard->Delete”, it will delete the selected standard record.

If the deleted records contain the current standard, then the first standard record will become the current standard.

3.10 Sample

Sample menu is shown in figure 23.

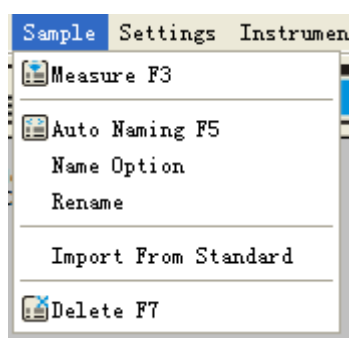


Figure 23

3.10.1 Auto Naming

Select “Sample->Auto Naming”. It will use the rule of name option to name sample.

3.10.2 Name Option

Set rule for sample auto naming and set auto naming as shown in figure 24.

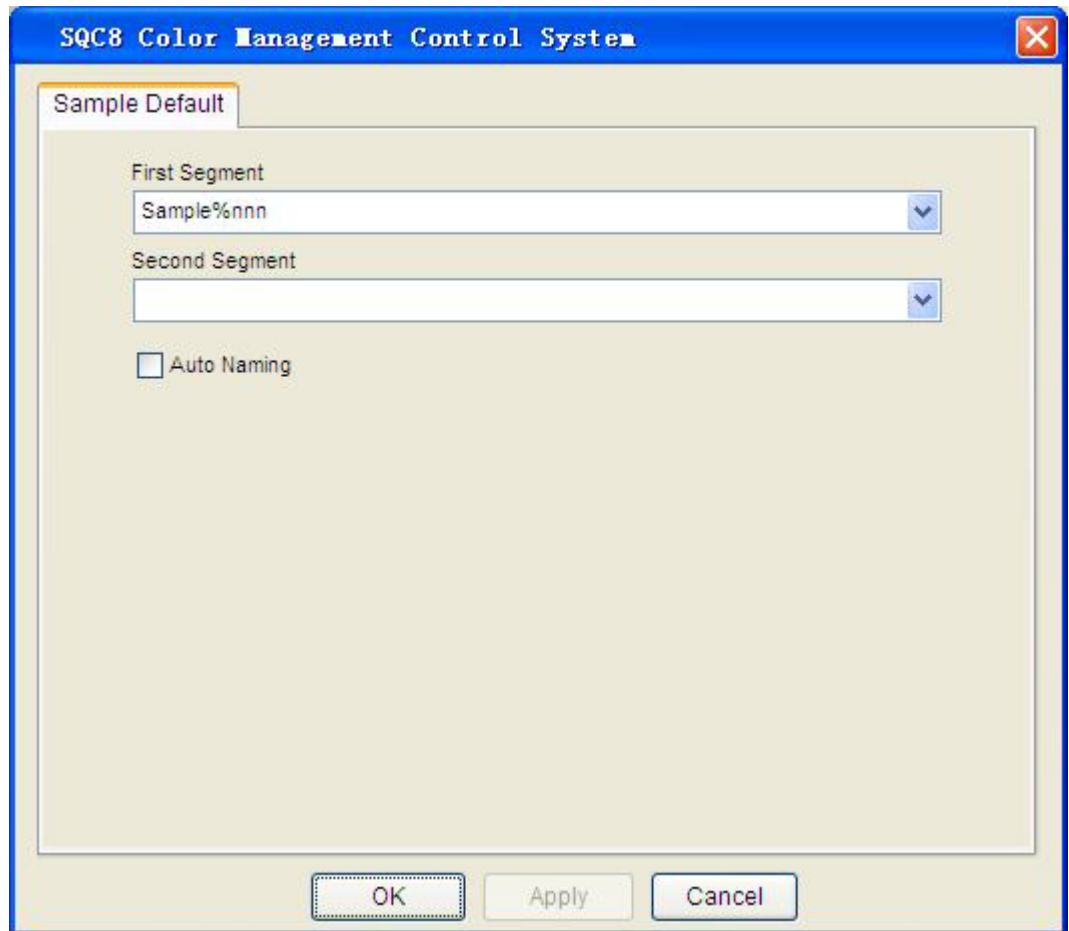


Figure 24

3.10.3 Measure

Select "Sample->Measure". If you set up auto naming, it will use the rule of name option to name standard automatically; if not, it will pop up a window and name it as shown figure 25.

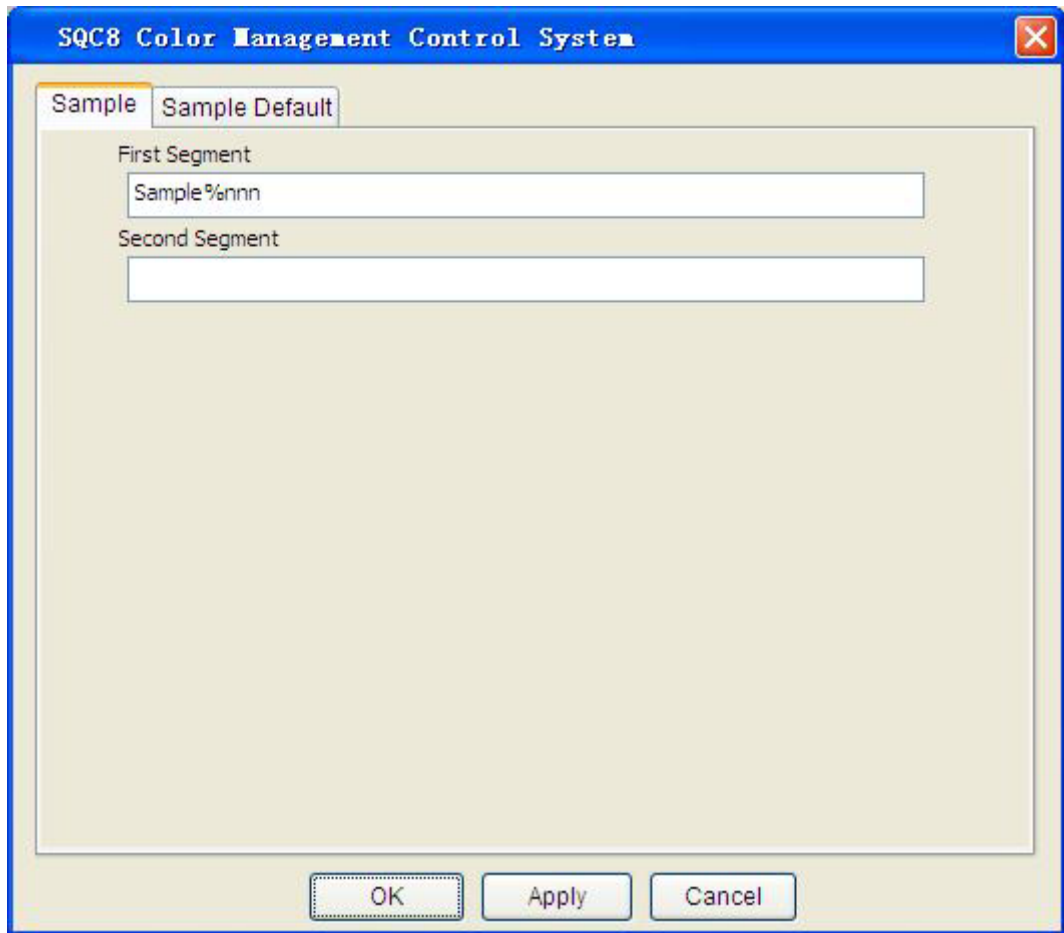


Figure 25

After naming it, it will start measurement and display measurement result.

3.10.4 Rename

Select the sample from sample list, and use the submenu to rename it.

3.10.5 Import from Standard

Click "Sample->Import from Standard". You can import the standard as sample.

3.10.6 Delete

Click “Sample->Delete”, and select the sample record to delete. If the deleted records include the current sample, the first sample record will be the current sample.

3.11 Setting

Setting menu is shown in figure 26.

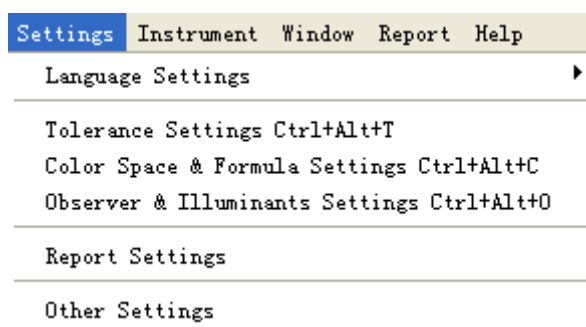


Figure 26

3.11.1 Language Settings

Set to dynamically switch the language.

3.11.2 Tolerance Settings

Set the tolerance separately under each light source, and set tolerance coefficient and judgment method.

3.11.3 Color Space & Formula Settings

Click “Setting->Color Space & Formula Settings”. It can set the color space and color index as shown in figure 27.

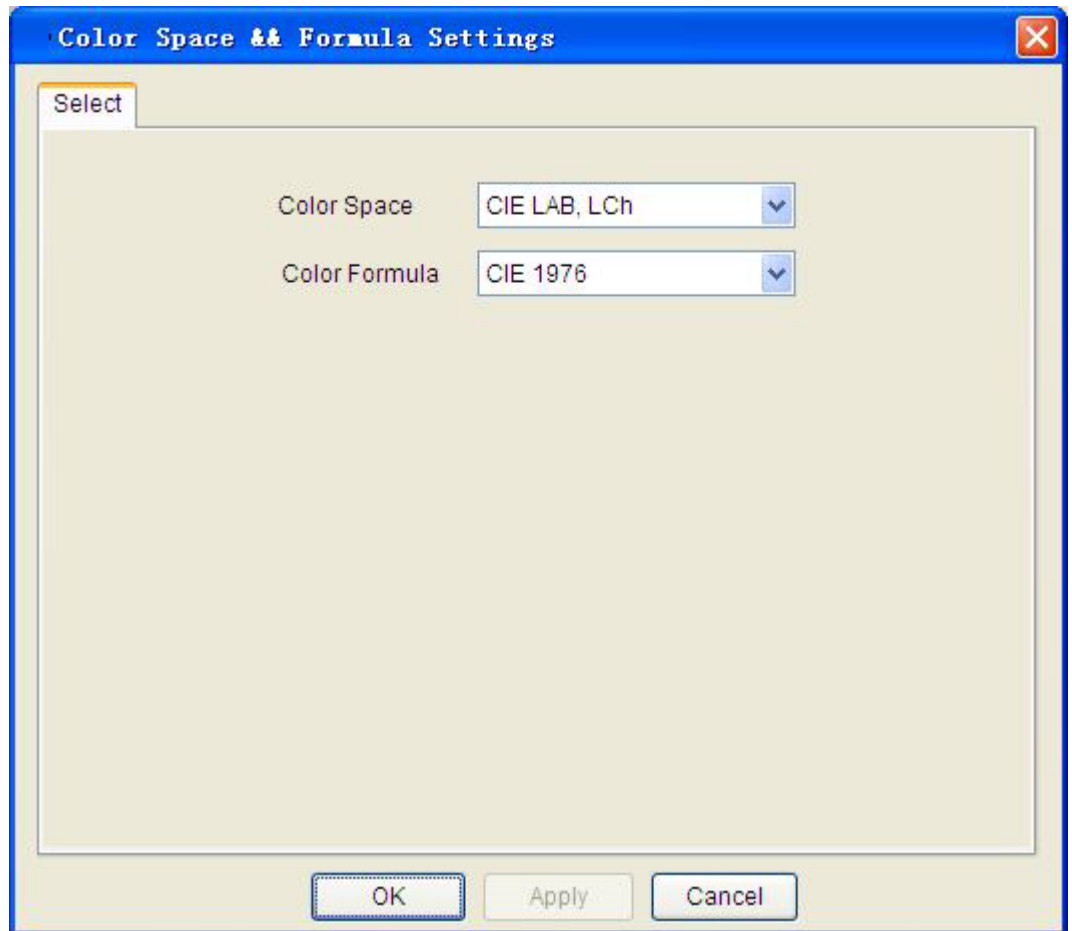


Figure 27

3.11.4 Observe/Illuminants Settings

Click "Setting->Observe/Illuminants Settings". It can set observe angle and illuminants as shown in figure 28.

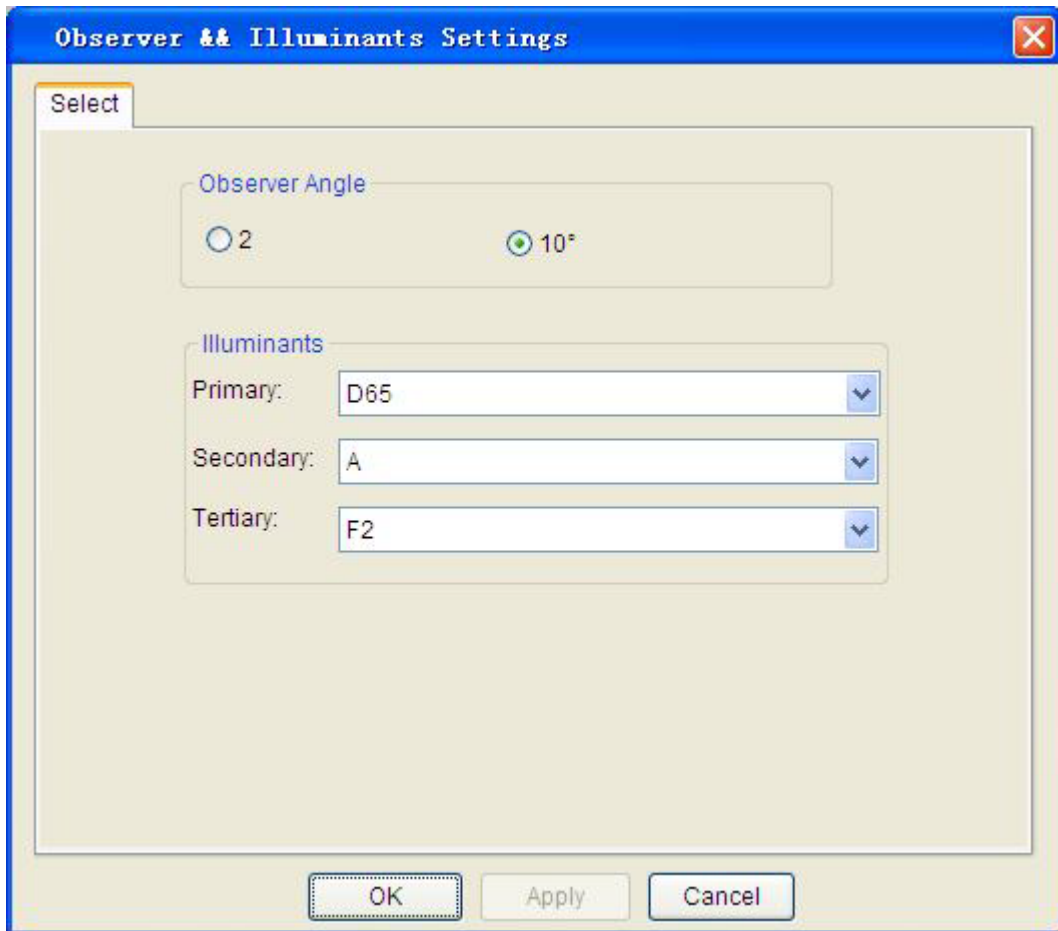


Figure 28

3.11.5 Report Settings

Click "Setting->Report Settings". You can set the user profile and select whether print reflectivity in color diff cumulative report or not, as shown in Figure 29.

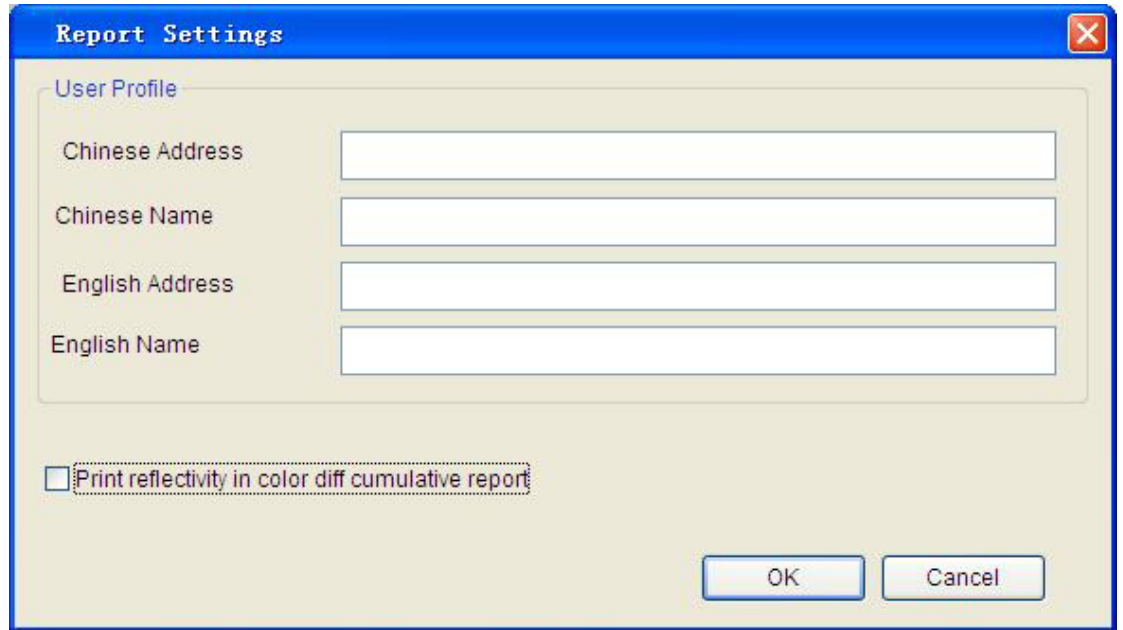


Figure 29

3.11.6 Other Settings

Click “Setting->Other Settings”. You can set data accuracy, display mode and select if save changes automatically when exit or not as shown in Figure 30.

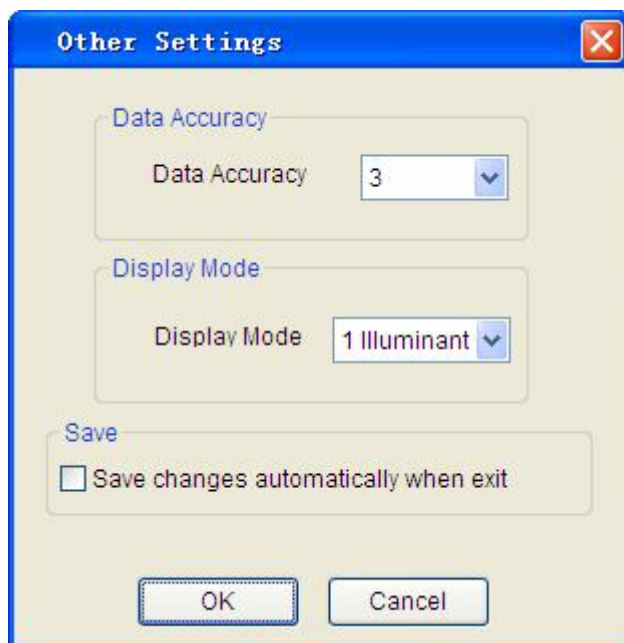


Figure 30

3.12 Instrument

Instrument menu is shown in figure 31.

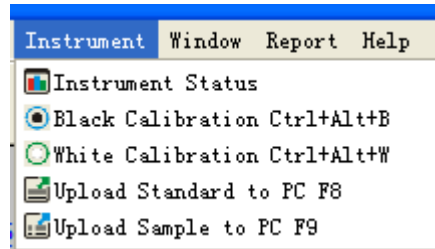


Figure 31

3.12.1 Instrument Status

Click “Instrument->Instrument Status”. It can check the instrument status and connect the instrument as shown in figure 32.

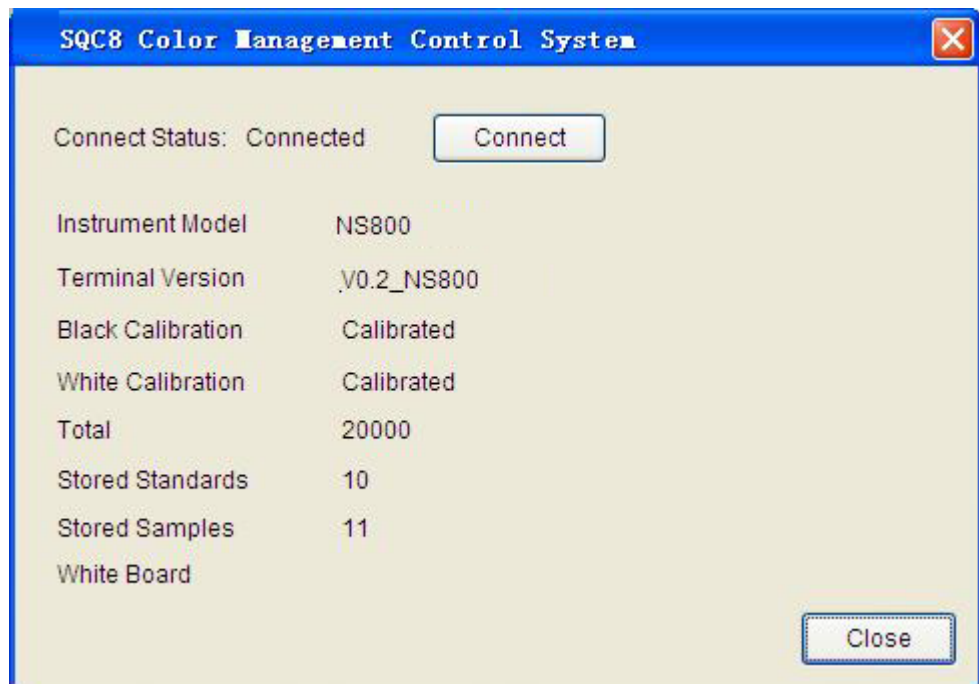


Figure 32

3.13.2 White Calibration

Click “Instrument->White Calibration” to perform white calibration.

3.12.3 Black Calibration

Click “Instrument->Black Calibration” to perform black calibration.

3.12.4 Upload Standard to PC

Click “Instrument->Upload Standard to PC”. Input the starting standard and upload it to PC.

3.12.5 Upload Sample to PC

Click “Instrument->Upload Sample to PC”. Select the corresponding standard number of this sample, input starting sample and sample count, and then upload the sample data to PC.

3.13 Window

Select “Tile” or “Cascade” to display multiple jobs.

3.14 Report

In this menu, you can print the color difference report and color difference cumulative report, or save the report as Word file (it's required to install office).

3.15 Help

Click "Help->User Manual" to open SQC8 color management control system software user manual.

Click "Help->About SQC8" to check SQC8 color management control system version and company name.