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Model No. 2034CL-TO (&2034CL-TO-T)

300 CLIP INSTANT ACCESS SYSTEM

Pinnacle Thunder

Odetics Protocol

NOTE: Supports up to 4 Video Server Channels

USER MANUAL

SO RESTRIC

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NOTE:

DEFEDENCE

For DNF software with a date code of 12/07/02 or later, please ensure that you have previously installed Pinnacle's latest Thunder software and an updated THUNDER DLL file. Do not install the DNF eprom until the appropriate Thunder software has been installed. The Thunder Software Version installed should be Pinnacle Version 5.2 or any subsequent version issued by Pinnacle.

If you do not have the appropriate version of Thunder software installed, or have any questions relating to your Thunder software, please contact Pinnacle.

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1. REVISION HISTORY

121702 Rev. 1.3	Added Thunder software version note.
092403 Rev. 1.4	Company header information revised.
110403 Rev. 1.5	Added DNF Controls Limited Warranty. Updated Receive Cue List & Transmit Cue List Function description.
020604 Rev. 1.6	Added note to Cover and Systems Description: Supports up to 4 Video Server Channels.

2. SYSTEM DESCRIPTION

The 300 Clip Instant Access System consists of the ST300-SSM VTR Controller, ST420 SHOTBOX and Shotlist Software.

The ST300 controls up to 4 video channels individually or ganged.

The SHOTLIST contains up to 300 CLIP IDs, stored in non-volatile memory in the ST300.

Remotely view the CLIP IDs that exist in the *Pinnacle Thunder* under control. Desired clips can be MARKed into the SHOTLIST, at a single location or at multiple locations.

Any clip in the SHOTLIST can be quickly loaded by simply entering the associated 3-digit number of its location, then pressing [LOAD]. Press [PLAY] to play the clip. Press [RECUE] to recue to the beginning of the clip.

DEFINITIONS

- ☐ Throughout this manual, the *Pinnacle Thunder* will be referred to as "Video Server."
- \Box The ST300-S/SM as the ST300.
- ☐ The ST420 SHOTBOX is referred to as "SHOTBOX."
- □ SHOTKEY refers to the 1-30 switches on the SHOTBOX
- Words surrounded by brackets, for example, [ENTER], are keys on the ST300 or the SHOTBOX. [XXX] + [XXX] means hold the two keys down simultaneously.

3. SYSTEM INSTALLATION

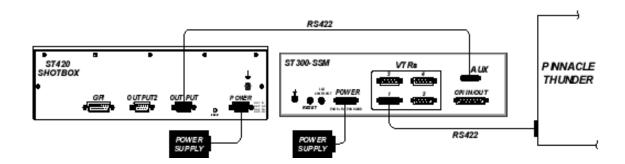
a. SHOTBOX

- 1) Plug one end of a standard 9-pin, RS422 serial cable, into the OUTPUT connector on the rear of the SHOTBOX. Plug the other end of the cable into the AUX connector on the rear of the ST300.
- Connect the 5 VDC, 1Amp POWER SUPPLY into the POWER connector on the rear of the SHOTBOX. Plug the Power Supply into an outlet, 90 VAC-240 VAC.

b. ST300-S/SM, VTR/DDR CONTROLLER

- 1) Plug one end of a 9-conductor, RS422 serial cable into the VTR 1 (2, 3 or 4) connector on the rear of the ST300. Plug the other end of the cable into the 9-pin REMOTE connector on the Video Server.
- 2) Connect the +5, +12, -12 VDC POWER SUPPLY into the POWER connector on the rear of the ST300. Plug the Power Supply into an outlet, 90 VAC to 240 VAC.
- 3) Check SETUP MENU prior to using the ST300 to confirm proper Record mode and other User settable modes.

CONNECTION DIAGRAM



4. VIDEO SERVER SETUP

- Select ODETICS Broadcast communications protocol on the VIDEO SERVER to be controlled.
- b. Assign a serial port on the VIDEO SERVER through which the ST300 will control it.

NOTES: The VIDEO SERVER may not support LTC or VITC time modes in ODETICS Broadcast mode. The ST300 will default to Tape Time if a non-supported time mode is selected.

In Odetics Broadcast mode, the VIDEO SERVER may **ONLY** allow Full Record. INSERT and ASSEMBLE record modes may be disabled.

Setup is complete.

5. CLIP LIST FUNCTION

- a. Press [CLIP LIST] to view the list of CLIP IDs that are resident on the Video Server.
 The display will show "CREATE NEW CLIP."
 The CLIP LIST indicator will turn on.
- b. Press [LOAD] to create a new clip **OR** turn the Wheel to view CLIP IDs.

Turn the Wheel clockwise to scroll forward, or counter-clockwise to scroll backward, through the list of available CLIPs.

- Press [LOAD] to load the current CLIP ID (shown on the top line of the display). After loading the selected clip, the CLIP LIST function will terminate.
 The CLIP LIST indicator will turn off.
- d. CLIP IDs can be manually entered from the ST300 numeric keypad **OR** the SHOTBOX "qwerty" keyboard: Enter an ID (maximum of 8 characters.)
- e. Press [LOAD] to load the entered CLIP ID and NOT save it in the SHOTLIST.

6. LEARN ON THE ST300

- a. Select a VTR by pressing VTR [1], VTR [2], VTR [3] or VTR [4].
- b. LOAD a Clip. If LEARNING a Gang, load all clips and set the Gang.
- c. Select the desired Cue Point by pressing [**NEXT CUE**], [**LAST CUE**], or by manually entering the Cue Point using the numeric keypad.

The selected Cue Point number is shown on the bottom line of the display.

d. Press [**SHIFT**] + [**MARK**] to initiate the LEARN.

The display will show:

Press VTR:

MARK-Lrn ESC-Cancel

- e. Press the VTR key desired: [1],[2],[3],[4].
- f. Press [MARK] and the ST300 will:
 LEARN (save) the VTR Number (1,2,3,4), loaded CLIP ID and current IN/OUT time to the selected Cue Point.

7. LEARN ON THE SHOTBOX

- a. Press [**LEARN**]. The LEARN indicator will turn on.
- b. Select the BANK [0] [9] and then the desired Shotkey.
- c. The Learned CLIP ID will be displayed on the pressed key.

NOTE: This will overwrite what you have assigned to the key previously.

d. Press [**LEARN**] to exit at any time.

NOTE: The [**LEARN**] key toggles LEARN mode on/off.

8. RECALL ON THE ST300

a. Select the desired Cue Point by pressing [**NEXT CUE**], [**LAST CUE**], or by manually entering the Cue Point using the numeric keypad.

The selected Cue Point number is shown on the bottom line of the display.

b. Press [**LOAD**] on the ST300.

The ST300 will automatically load the Learned clips on the Learned VTRs, cue the clips to the Learned time, then set the Learned GANG mode.

9. RECALL ON THE SHOTBOX

Select the desired Cue Point by pressing the BANK [0] – [9] and then the ShotKey.

10. PLAY MODES

There are now three play modes available:

 \square NORMAL PLAY [LOOP ENABLE] = off [PTL] = off

 \square LOOP PLAY [LOOP ENABLE] = on [PTL] = off

 \square PLAY-TO-LOOP [LOOP ENABLE] = on [PTL] = on

NOTE: All transport modes, other than PLAY, are disabled when [LOOP ENABLE] is ON.

a. NORMAL PLAY

This mode is active when [LOOP ENABLE] and [PTL] are not selected. The clip will play from its present location to the OUT point and stop. If the clip is beyond the OUT point when play is pressed, it will play to the END of the clip.

b. LOOP PLAY

This mode is active when [LOOP ENABLE] is selected and [PTL] is not selected. The clip will play in an infinite loop between the IN and OUT points. If the clip is outside the LOOP when [PLAY] is pressed it will CUE to the IN point and then start playing.

c. PLAY-TO-LOOP

Select [PTL] to activate this mode. ([LOOP ENABLE] is automatically enabled.) The clip will play from where it is parked (usually at the start) to the OUT point, then CUE to the IN point and play in an infinite loop between the IN and OUT points. If the clip is beyond the OUT point of the LOOP when [PLAY] is pressed, it will first CUE to the START of the clip and then go into PLAY-TO-LOOP.

NOTE: If no IN point is marked, the default IN point is the START of the clip, and if no OUT is marked, the default OUT is the END of the clip.

11. PLAY SINGLE CLIP IN LOOP OR PLAY-TO-LOOP MODES

- a. LOAD the clip. (The clip MUST be loaded from the DNF Controller.)
- b. Set the IN and OUT points. (See page Section 13, CAPTURE FUNCTION.)
- c. Press [PTL] or [LOOP ENABLE].
- d. Hold [SHIFT] and press [RECUE].
- e. Enter the starting point of the LOOP or PTL, press [ENTER].
- f. Press [**PLAY**].
- g. To clear the IN or OUT points, hold [DEL] and press [IN] or [OUT].

12. LEARN PLAY-TO-LOOP INTO CUE POINT

Follow steps a and b above to LOAD a clip and set the IN and OUT points; press [PTL].

a. ON THE ST300

- 1) Select a Cue Point by pressing [**LAST CUE**], [**NEXT CUE**] or by entering the 3-digit number using the numeric keypad, then pressing [**ENTER**].
- 2) Press [SHIFT] + [MARK].
- 3) Press the VTR number you wish to learn the Cue Point into.
- 4) Press [MARK].

b. ON THE SHOTBOX

- 1) Recall the Cue Point that has been LEARNED as a PTL.
- 2) Select the Bank in which you wish to store the clip.
- 3) Press [**LEARN**] on the SHOTBOX.
- 4) Press the desired ShotKey. (The name of the clip will be displayed on the SHOTBOX with a '#' sign before its name, indicating that the clip was saved as a PTL.)

13. THE RECUE FUNCTION

If the IN or OUT time is being displayed, the clip will RECUE to the displayed IN or OUT time.

If the IN or OUT time is not displayed, the clip will RECUE to the start of the clip.

NOTES:

- All transport modes, other than PLAY, are disabled when [LOOP ENABLE] is ON.
- When saving a Cue Point and no IN point is set, the current clip location will be used as the IN point.
- There **MUST** be at least 4 seconds between the IN and OUT points for any LOOP COMMAND.

Advanced Features . . .

14. CREATING A CLIP

- a. Press [CLIP LIST]. The CLIP LIST indicator will turn on. The display will show "CREATE NEW CLIP."
- b. Press [**LOAD**]. The display will show the default CLIP ID.
- c. Press [LOAD] to accept the default CLIP ID.

Use [NEXT CUE], [LAST CUE] and Wheel to edit the CLIP ID.
Use the [NEXT CUE] and [LAST CUE] keys to position the cursor.
Turn the Wheel to select the desired letter.
OR

Enter a name with a maximum of 8 characters on the SHOTBOX keyboard. **NOTE:** On the SHOTBOX, for numbers, use bank keys 0-9, with "0" being 10.

- d. Press [LOAD] on the ST300 or on the SHOTBOX to create the selected CLIP ID.
- e. If the selected CLIP ID already exists, a warning message will be displayed. To load the existing clip, press [ENTER]. Press [ESC] to exit without loading the existing clip.

15. CAPTURE FUNCTION

The CAPTURE function allows source material from a VTR to be recorded into the Video Server. A CLIP ID is also created.

VTR1 is always the Recorder (the Video Server).

Select VTR [2], [3] or [4], as the source VTR. Any RS422, SONY protocol compatible VTR can be used.

Use the transport function keys to control the source VTR.

Each source VTR has its own set of IN and OUT points.

a. SET AN IN (OUT) POINT

1) Shuttle to the location and press [IN] ([OUT]) to set the IN (OUT) Point. The IN (OUT) indicator on the ST300 will turn on.

OR

Press [SHIFT] + [IN] ([OUT]) to manually enter a new IN time.

2) Press [ENTER] to save the entered time. OR

Press [**ESC**] to exit without saving.

b. VIEW THE IN (OUT) POINT

- 1) When the IN (OUT) indicator is on, press [**IN**] ([**OUT**]) to view the existing IN (OUT) Point.
- 2) While viewing the IN (OUT) Point:
 Press [MARK] to overwrite the saved time with the current time.

Press [RECUE] to search to the IN (OUT) point.

c. CLEAR THE IN (OUT) POINT

- 1) Press and hold [**DEL**].
- 2) Press and release [IN] ([OUT]). The IN (OUT) indicator will turn off.

d. ENTER PREROLL VALUE

- 1) Press [MENU] and turn the Wheel until "Enter PREROLL:" is shown.
- 2) Enter the desired preroll value using the ST300's numeric keypad.
- 3) Press [ENTER] to save the entered value. OR

Press [ESC] to exit without saving.

e. EXECUTE CAPTURE FUNCTION

- 1) Press VTR[2], VTR[3] or VTR[4] to select the source VTR.
- 2) Press [SHIFT] + [RECORD].
 The display will prompt you for a CLIP ID. A default CLIP ID will be shown.
- 3) Press [LOAD] to accept the default CLIP ID. OR

Use [NEXT CUE], [LAST CUE] and Wheel to edit the CLIP ID.

4) Press [**LOAD**] to accept the CLIP ID.

The ST300 will create the new CLIP ID on the Video Server.

The Source VTR will preroll to the IN Point, then play.

At the Source VTR's IN point, the RECORDER will go into record.

At the Source VTR's OUT point, the RECORDER will stop record, post-roll for 2 seconds, then stop.

The Source VTR will search to the OUT point and stop. The OUT point will be cleared.

The IN indicator will stay on. The OUT indicator will turn off.

16. SHOTBOX SHOTKEY MAPPING TO SHOTLIST LOCATIONS

The SWITCHES on the SHOTBOX access the SHOTLIST locations as follows:

BANK 0, SWITCHES 1 \rightarrow 30 access SHOTLIST locations 001 \rightarrow 030. BANK 1, SWITCHES 1 \rightarrow 30 access SHOTLIST locations 101 \rightarrow 130. BANK 2, SWITCHES 1 \rightarrow 30 access SHOTLIST locations 201 \rightarrow 230. BANK 3, SWITCHES 1 \rightarrow 30 access SHOTLIST locations 301 \rightarrow 330. BANK 4, SWITCHES 1 \rightarrow 50 access SHOTLIST locations 401 \rightarrow 430. BANK 5, SWITCHES 1 \rightarrow 30 access SHOTLIST locations 501 \rightarrow 530. BANK 6, SWITCHES 1 \rightarrow 30 access SHOTLIST locations 601 \rightarrow 630. BANK 7, SWITCHES 1 \rightarrow 30 access SHOTLIST locations 701 \rightarrow 730. BANK 8, SWITCHES 1 \rightarrow 30 access SHOTLIST locations 801 \rightarrow 830. BANK 9, SWITCHES 1 \rightarrow 30 access SHOTLIST locations 901 \rightarrow 930.

17. VIEW CONTENT OF CUE POINTS

- a. Press [VIEW]. The VIEW indicator comes on.
- b. Press the switch for which you would like to see the content.
- c. The switch turns RED and the content (CLIP ID) of the corresponding Cue Point is displayed on a virtual display.

For Example:

VTR 1 Clip 23 VTR 2 Clip 13 VTR 3 Clip 77

VTR 4 No Assignment

NOTE: All the remaining switches are not illuminated.

d. Release the keys to return to normal operation.

18. SHOTBOX CONTROL SWITCHES

- a. [PLAY]: Plays out the selected clip.
- b. [**RECUE**]: Returns to the beginning of the clip.
- c. **[STOP**]: Stops playout of the clip.

19. TRANSFERRING CUELIST

The TRANSMIT CUELIST function allows you to transmit your list of Cue Points to a PC, using the provided utility software on the PC, or to another ST300. Transfer to a PC requires OpSuite 3.0 software, which runs on a Windows-based computer. Contact DNF Controls for more information.

a. TO TRANSMIT CUE POINTS TO THE ST300

- Connect the VTR4 connector on the rear of the ST300 to the VTR4 connector of the receiving ST300 using an RS422 9-pin cable with TX and RX lines crossed.
 - (A "turnaround" cable)
- 2) Press [MENU] and scroll the Wheel to "Transmit CUE List? YES=Enter, Exit=ESC"
- 3) Press [ENTER] to start transmitting.
 The Display shows "Waiting to transmit" on the first line.
- 4) When the Receiver is ready, transfer starts automatically. The Display now shows "Transmitting cuelist."
- 5. After the transfer is over the display shows "Transfer is over" for one second, then shows "Waiting to transmit" again.
- 6) Connect another ST300 to transmit the list again. **OR**

Press [ESC] twice to exit.

b. TO TRANSMIT CUE POINTS TO THE PC

- 1) Connect the VTR4 connector on the back of the ST300 to one of the COM ports on the PC using an RS422 to RS232 adapter.
- 2) Repeat steps 1-6 of the TO TRANSMIT CUE POINTS TO THE ST300 section.

20. RECEIVE CUELIST FUNCTION

The RECEIVE CUELIST function allows you to receive your list of Cue Points from a PC or from another ST300. Transfer to a PC requires OpSuite 3.0 software, which runs on a Windowsbased computer. Contact DNF Controls for more information.

a. TO RECEIVE CUE POINTS FROM TH ST300

- 1) Connect the VTR4 connector on the back of the ST300 from the VTR4 connector of the transmitting ST300 using RS422 9-pin cable with TX and RX lines crossed. (A "Turnaround" Cable)
- 2) Press [MENU] and scroll the Wheel to "Receive CUE List? YES=Enter, Exit=ESC"
- 3) Press [ENTER] to start receiving.
 The Display shows "Waiting to receive" on the first line.
- 4) When the Transmitter is ready, transfer starts automatically. The Display now shows "Receiving cuelist."
- 5) After the transfer is over the display shows "Done-Success! Press any key..."
- 6) Press any key. The display shows "Receive cuelist?" message.
- 7) Press [**ESC**] to exit the MENU mode.

b. TO RECEIVE CUE POINTS FROM THE PC

- 1) Connect the VTR4 connector on the back of the ST300 to one of the COM ports on the PC using RS422 to RS232 adapter
- 2) Repeat steps 2-7 of TO RECEIVE CUE POINTS FROM THE ST300 section.

Reference . . .

21. SETUP MENU

Press [MENU]. The MENU indicator turns on.

Turn the Wheel to select item to change.

Press [MENU] OR use the Softkeys to change the desired mode for that option.

Turn the Wheel at anytime to select another item.

Press [ESC] at anytime to exit SETUP MENU. The MENU indicator turns off.

MENU MODES	(Turning Wheel Clockwise)			
RECORD	Press [MENU] to select the desired record mode: Lockout, Assemble, Crash (Full) or Insert. Only in INSERT mode: Press the associated Softkey, located below the display, to toggle Video(V), Audio1(A1), Audio2(A2), Audio3(A3), Audio4(A4) on/off.			
WIND MODE	Press Softkey to select: HOLD (Fast wind is maintained only while key is depressed.) OR LATCH (Fast wind is initiated and maintained with momentary key press.) Select fast wind speed (3.9 to 23.7) by pressing Softkey below SPD.			
SLOMO				

ST300 SETUP	Press Softkey beneath ClearCues to clear all Cue Points to 00:00:00:00. Press Softkey [YES] when asked "Are You Sure?" Press Softkey beneath SetDefault to set ST300 to default settings.		
DISPLAY SOFTWARE VERSION	Press Softkey [YES] when asked "Are You Sure?" The version number for the currently installed software is displayed.		
SHOTBOX ON/OFF	Enables use of Shotbox.		
RECORD	Press Softkey to select single button or 2-button record. RECORD = [REC] Only OR [REC] + [PLAY].		
PREROLL	Enter Preroll value.		
TRANSMIT CUELIST	Transmits Cuelist to another ST300 or to a PC.		
RECEIVE CUELIST	Receives Cuelist from another ST300 or a PC.		

22. FUNCTION TABLE

Function	Key Press	Description		
GOTO [SHIFT] + [RECUE] ENTERED TIME		Search the VTR to the manually entered time.		
		Use the ST300 numeric keypad. Press [ENTER] or [RECUE].		
GANG	[SHIFT] + [VTR#1] OR [SHIFT] + [VTR#2] OR [SHIFT] + [VTR#3] OR [SHIFT] + [VTR#4]	Individually press the VTR keys to be included in the gang. The LED above the key will turn on. Press the VTR key again to remove from gang. The LED above the key will turn off. Press [ESC] to exit and save the gang. The VTR LEDs that are on show the gang. The flashing LED shows which VTR is currently selected.		
FFWD	[FFWD]	Press and HOLD to shuttle. Release key to stop. Set WIND Speed in MENU.		
JOG	[JOG]	Select JOG mode and enable Wheel.		
LAST CUE	[LAST CUE]	Step to the previous Cue Point Location.		
NEXT CUE	[NEXT CUE]	Step to the next Cue Point Location.		
RECORD	[REC]	Places VTR into the Record mode selected by RECORD MODE in the SETUP MENU. Press [RECORD] OR [RECORD] + [PLAY].		
REWIND	[RWD]	Press and HOLD to shuttle. Release key to stop. Set WIND Speed in MENU.		
SHUTTLE	[SHUTTLE]	Select SHUTTLE mode and enable Wheel.		
SLOMO	[SLOMO]	Press [SLOMO] to slo-mo the VTR. Turn the Wheel (or move the T-Bar, if available) to change the play speed. Press [SLOMO] to STILL frame or press any transport key to exit SLOMO.		
SLO-MO SPEED PRESET	[SHIFT] + [SLOMO]	For WHEEL ONLY: Press [SHIFT] + [SLOMO] to preset the slo-mo speed. Turn the Wheel to select desired speed. Press [ESC] or any transport key to exit.		
STOP	[STOP]	Press once to STILL frame VTR. Press again to put VTR into STOP mode.		
LOOP	[SHIFT] + [PLAY]	Plays the currently loaded clip in a continuous loop.		
TIME MODE SELECT	[TIME MODE]	Press to toggle between Timecode (TC), VITC (VT) or Tape Timer (TM) display modes.		

23. SPECIFICATIONS

a. ST300

Power: 90 VAC to 265 VAC adapter supplied with IEC connector

Size: (L" x W" x H") 12" x 6" x 1.5" (front) 3.0" (rear)

Weight: 4 lbs.

Rear Panel Connectors: VTR1, VTR2, VTR3, VTR4....... All DB9F

Display: Easy to read 2-line, back-lit LCD display

(User adjustable contrast)

Jog/Shuttle Wheel: With mechanical detents.

Optional "T"-bar: Slo-mo 0-200% of Play Speed

RS422 SERIAL CONNECTOR

9-Pin D-Type, Female

Pin#	1	Frame Ground	6	Receive Common
	2	Receive A ←	7	Receive B 🗲
	3	Transmit B ->	8	Transmit A 🗲
	4	Transmit Common	9	Frame Ground
	5	Spare		

POWER CONNECTOR 9-Pin D-Type, Male

Pin#	1	+5v DC	6	+5 VDC
	2	+5v DC	7	Ground
	3	Ground	8	Ground
	4	+12 VDC	9	Ground
	5	-12 VDC		

b. ST420 (SHOTBOX)

Power 90 VAC to 265 VAC adapter supplied with IEC connector

Size: (L" x W" x H") 11.5" x 6 .5" x 1.75" (front) 3.5" (rear)

Weight: 4 lbs.

Rear Panel Connectors: Power DB9M

OUTPUT DB9F Aux DB9F

RS422 SERIAL CONNECTOR

9-Pin D-Type, Female

Pin#	1	Frame Ground	6	Transmit Common
	2	Transmit A 🗪	7	Transmit B 🛨
	3	Receive B ←	8	Receive A 🗲
	4	Receive Common	9	Frame Ground
	5	Spare		

POWER CONNECTOR 9-Pin D-Type, Male

Pin#	1	+5v DC	6	No Connection
	2	+5v DC	7	Ground
	3	Ground	8	Ground
	4	No Connection	9	Ground
	5	No Connection		

24. TROUBLESHOOTING

ST420 TROUBLESHOOTING

- a. All Shotkeys are RED no communication with ST300.
- b. All Shotkeys are dark No communication between the ST300 and the Video Server.
- The version of the ST420 must comply in the software version with the ST300 it is connected to.

To determine the software version of the ST420 do the following:

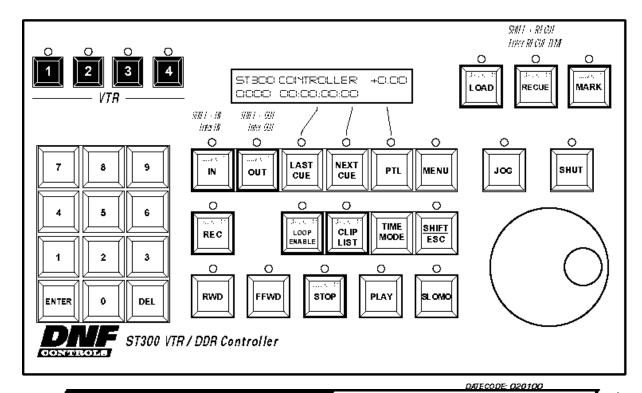
- 1) Press [SHIFT] + [STOP] + [PLAY].
 The Shotkey that displays the current version is RED.
- 2) The ST420 displays: "SELECT ST300 V2.1 or V2.0 or V 3.0"

Press the Shotkey that matches the software version of ST300 being used. To determine the ST300's version, press [MENU] and turn the Wheel to the display that shows the current software.

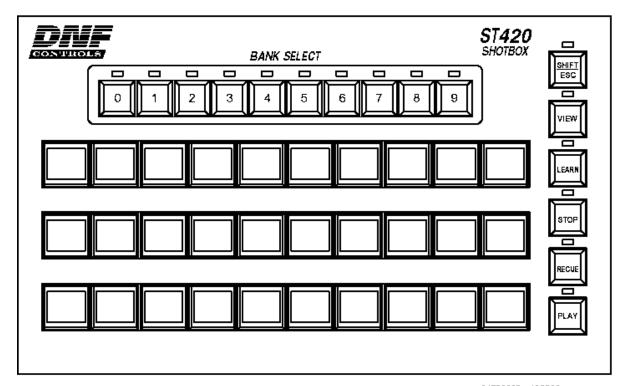
25. KEY LAYOUT

ST300 KEY LAYOUT

2034CL-T0 (& -T)



ST420 KEY LAYOUT



DATECODE: 123099 FILENAME: 2034CL-N.ai-012500

26. DNF CONTROLS LIMITED WARRANTY

DNF Controls warrants its product to be free from defects in material and workmanship for a period of one (1) year from the date of sale to the original purchaser from DNF Controls.

In order to enforce the rights under this warranty, the customer must first contact DNF's Customer Support Department to afford the opportunity of identifying and fixing the problem without sending the unit in for repair. If DNF's Customer Support Department cannot fix the problem, the customer will be issued a Returned Merchandise Authorization number (RMA). The customer will then ship the defective product prepaid to DNF Controls with the RMA number clearly indicated on the customer's shipping document. The merchandise is to be shipped to:

DNF Controls 12843 Foothill Blvd., Suite C Sylmar, CA 91342 USA

Failure to obtain a proper RMA number prior to returning the product may result in the return not being accepted, or in a charge for the required repair.

DNF Controls, at its option, will repair or replace the defective unit. DNF Controls will return the unit prepaid to the customer. The method of shipment is at the discretion of DNF Controls, principally UPS Ground for shipments within the United States of America. Shipments to international customers will be sent via air. Should a customer require the product to be returned in a more expeditious manner, the return shipment will be billed to their freight account.

This warranty will be considered null and void if accident, misuse, abuse, improper line voltage, fire, water, lightning or other acts of God damaged the product. All repair parts are to be supplied by DNF Controls, either directly or through its authorized dealer network. Similarly, any repair work not performed by either DNF Controls or its authorized dealer may void the warranty.

After the warranty period has expired, DNF Controls offers repair services at prices listed in the DNF Controls Price List. DNF Controls reserves the right to refuse repair of any unit outside the warranty period that is deemed non-repairable.

DNF Controls shall not be liable for direct, indirect, incidental, consequential or other types of damage resulting from the use of the product.

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