

SINGER
5705/5710

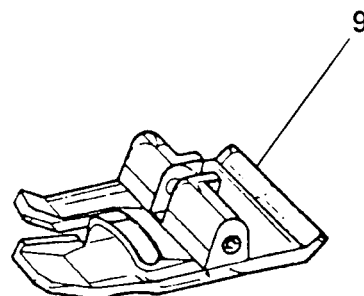
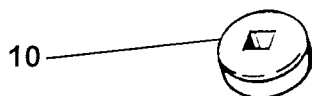
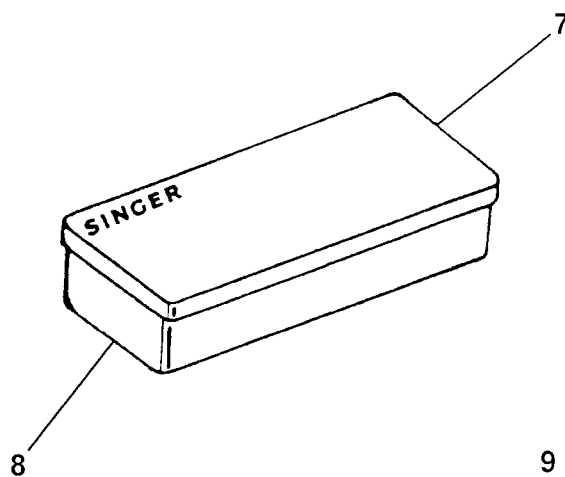
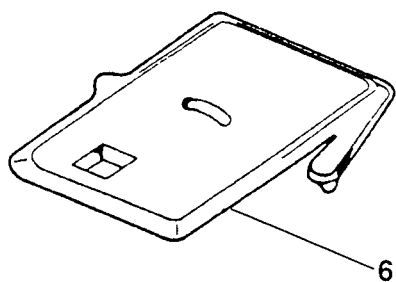
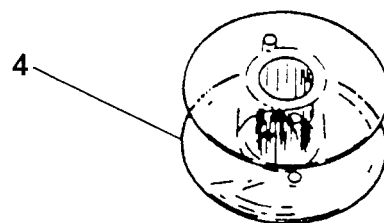
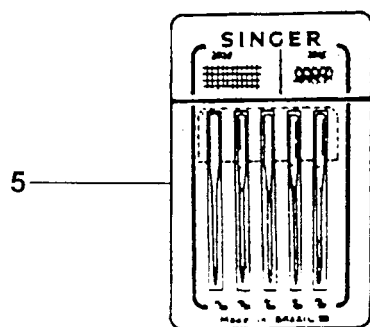
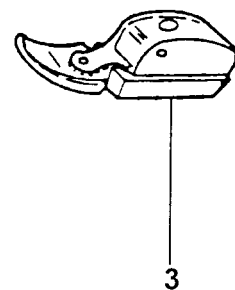
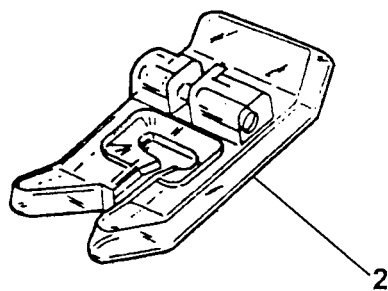
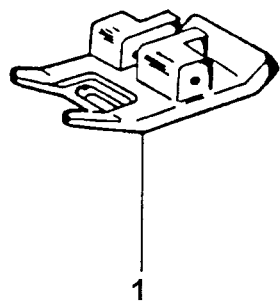
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**PART LIST
ATTACHMENT SET**

			5	5
			7	7
			0	1
			5	0
REF. PART No.	DESCRIPTION			
01 446492-451	SPECIAL PURPOSE PRESSER FOOT PLATE (SNAP-ON)		X	X
02 161927	PRESSER FOOT PLATE (SNAP-ON) FRO SEWING BUTTONHOLES		X	X
03 507836	PRESSER FOOT PLATE (SNAP-ON) COMPLETE FOR CORDING & SLIDE FASTENERS		X	X
04 172336	BOBBIN (PLASTIC)		X	X
05 353364	NEEDLE PACK (N2020 SIZE 11/14/16 & N2045 SIZE 11/14		X	X
06 313117	FEED COVER PLATE (PLASTIC)		X	X
07 446149-458	ATTACHMENT BOX COVER (PLASTIC)		X	X
08 446148-456	ATTACHMENT BOX BASE (PLASTIC)		X	X
09 356630	BLIND STITCH GUIDE PRESSER FOOT		X	X
10 507664-467	ARM TOP COVER SPOOL PIN THREAD LEAD-OFF SMALL (PLASTIC)		X	X
11 446496-003	ATTACHMENT SET COMPLETE		X	X

ATTACHMENT SET



11

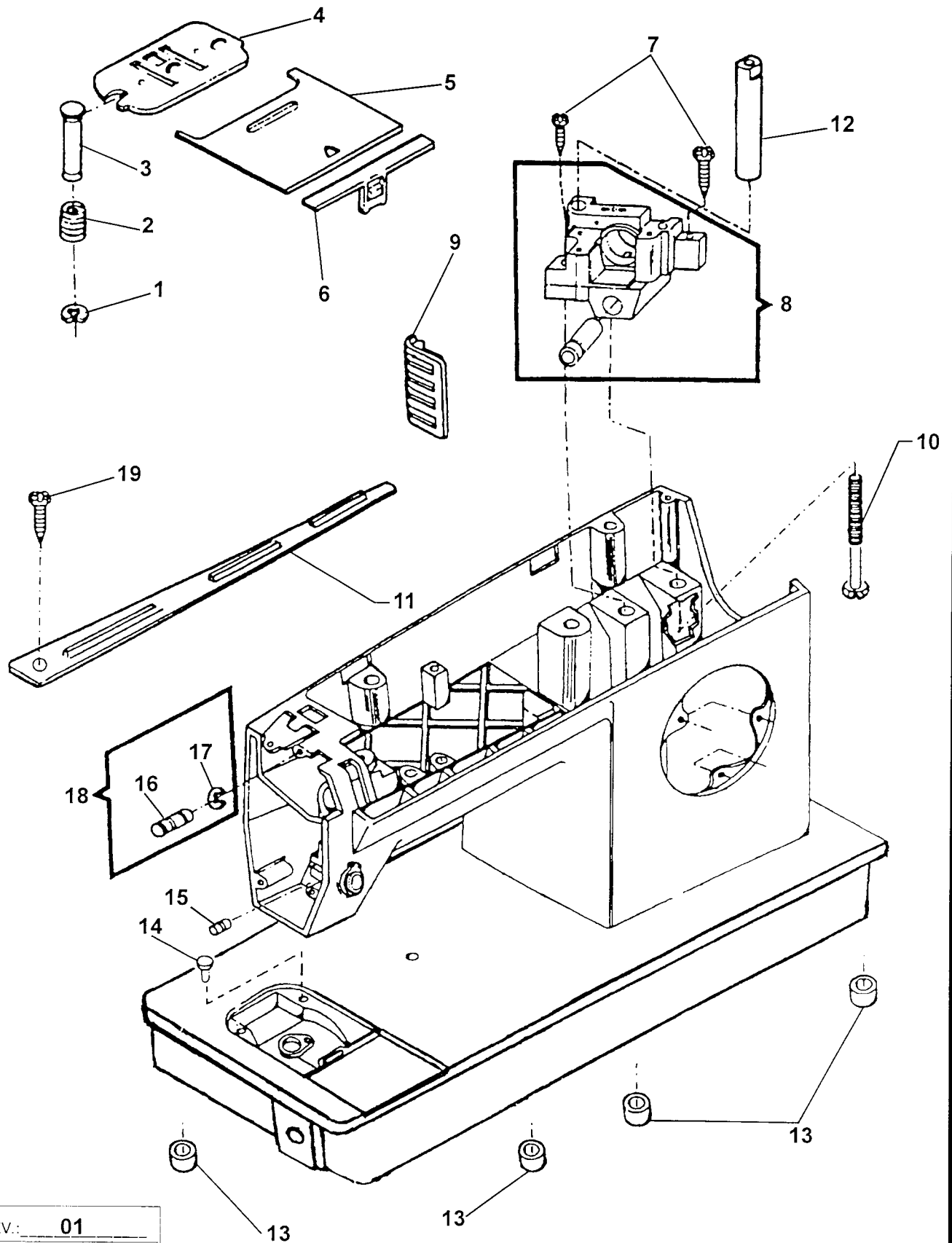
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PART LIST
ARM, BED, THROAT PLATE & BED SLIDE

PART LIST			5	5
ARM, BED, THROAT PLATE & BED SLIDE			7	7
REF.	PART No.	DESCRIPTION	0	1
			5	0
01	179926	THROAT PLATE CLAMP SPRING RETAINING RING	X	X
02	357611	THROAT PLATE CLAMP SPRING	X	X
03	357445	THROAT PLATE CLAMP	X	X
04	356713	THROAT PLATE FOR ZIG-ZAG SEWING	X	X
05	179982	BED SLIDE PLATE	X	X
06	446482	BED SLIDE SPRING	X	X
07	113455-006	ARM SHAFT (REAR) HOUSING MOUNTING SCREW	X	X
08	357017-002	ARM SHAFT (REAR) HOUSING ASSEMBLY	X	X
09	353360-45X	ARM INSERT (MOTOR VENT GRILL)	X	X
10	357020-451	ARM SHAFT (REAR) HOUSING MOUNTING SCREW	X	X
11	356111-452	FILLER PLATE	X	-
11	356112-452	FILLER PLATE	-	X
12	357019	ARM TOP COVER MOUNTING STUD	X	X
13	353559-451	UNDER BED COVER CUSHION	X	X
14	353624	THROAT PLATE POSITION PIN (PLASTIC)	X	X
15	357438-00	TENSION RELEASING LEVER HINGE PIN	X	X
16	446375	THREAD TAKE-UP LEVER LINK HINGE STUD	X	X
17	353215	THREAD TAKE-UP LEVER HINGE STUD STUD RETAINING RING	X	X
18	353623	THREAD TAKE-UP LEVER HINGE STUD WITH RING	X	X
19	113455-001	FILLER PLATE SET SCREW	X	X

<u>REF.</u>	<u>NEW P/N</u>	<u>IN PLACE OF</u>	<u>IMPLEMENTATION DATE</u>
02	357611	353494	04/14/97

ARM, BED, THROAT PLATE & BED SLIDE

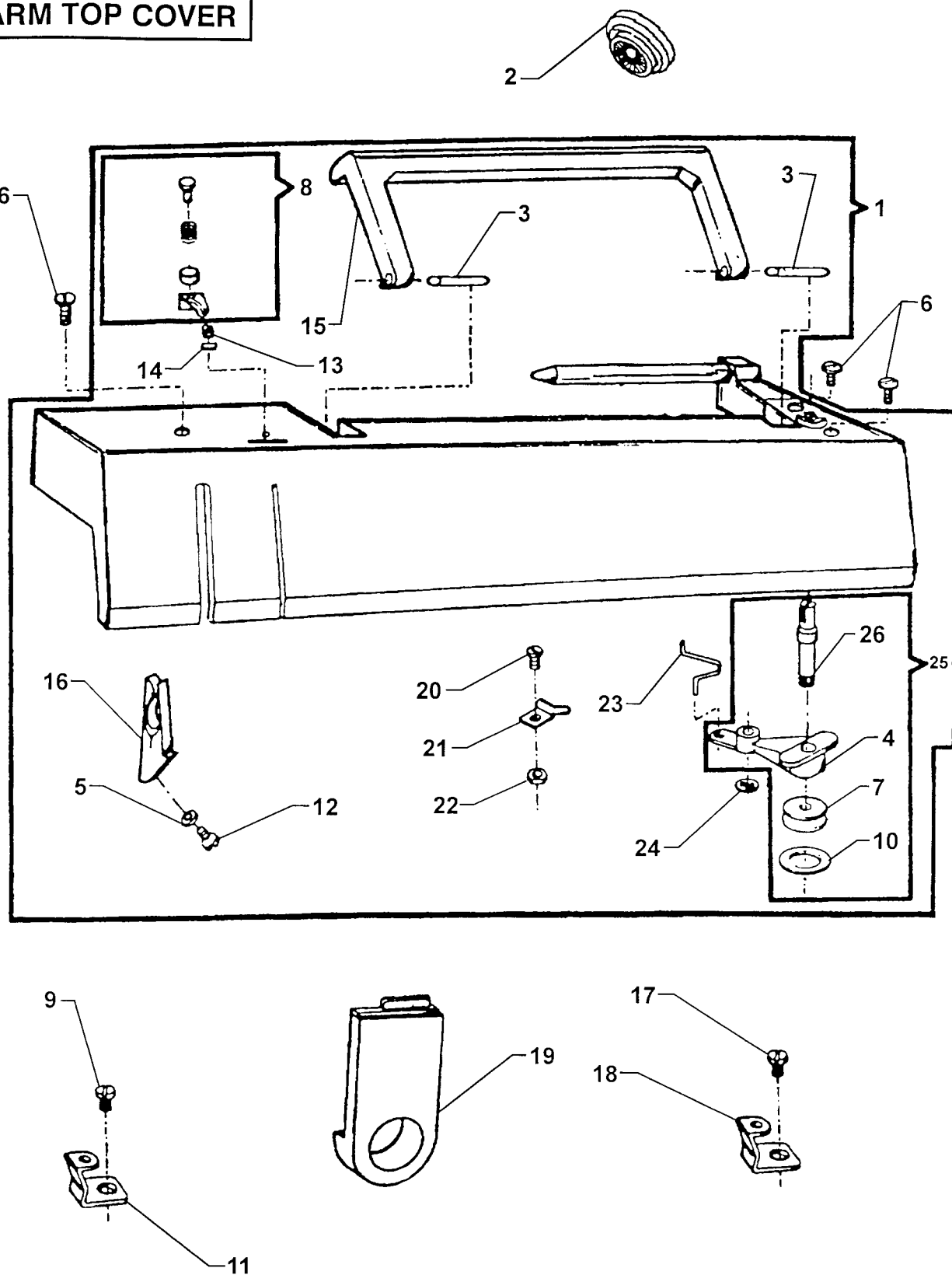


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**PART LIST
ARM TOP COVER**

		5	5
		7	7
		0	1
		5	0
REF.	PART No. DESCRIPTION		
01	356811-077 ARM TOP COVER COMPLETE	X	-
01	356811-094 ARM TOP COVER COMPLETE	-	X
02	179967-461 ARM TOP COVER SPOOL PIN THREAD LEAD-OFF	X	X
03	357325-900 ARM TOP COVER HANDLE HINGE PIN	X	X
04	357082-452 BOBBIN WINDER FRAME	X	X
05	446138 ARM TOP COVER THREAD GUIDE SCREW WASHER	X	X
06	354895-453 ARM TOP COVER SCREWS	X	X
07	44440-001 BOBBIN WINDER FRICTION RING PULLEY	X	X
08	356047 BOBBIN WINDER TENSION COMPLETE	X	X
09	354826-451 ARM TOP COVER MOUNTING BRACKET SCREW	X	X
10	15287-701 BOBBIN WINDER FRICTION RING	X	X
11	531765 ARM TOP COVER BRACKET (LEFT)	X	X
12	356116-451 ARM TOP COVER THREAD GUIDE SCREW	X	X
13	141936-833 BOBBIN WINDER REGULATING SCREW	X	X
14	44794 BOBBIN WINDER REGULATING SCREW CLIP	X	X
15	357338-900 ARM TOP COVER HANDLE	X	X
16	357084-451 ARM TOP COVER THREAD GUIDE	X	X
17	113455-001 ARM TOP COVER MOUNTING BRACKET SCREW	X	X
18	356178 ARM TOP COVER MOUNTING BRACKET (RIGHT)	X	X
19	356173-453 ARM TOP COVER SHROUDER	X	X
20	141920-455 BOBBIN WINDER STOP SCREW	X	X
21	445924 BOBBIN WINDER STOP	X	X
22	53640-819 BOBBIN WINDER STOP SCREW NUT	X	X
23	531766 BOBBIN WINDER HINGE STUD SPRING	X	X
24	445486 BOBBIN WINDER RETAINING RING	X	X
25	531767-452 BOBBIN WINDER ASSEMBLY	X	X
26	357081-452 BOBBIN WINDER SPINDLE COMPLETE	X	X

ARM TOP COVER

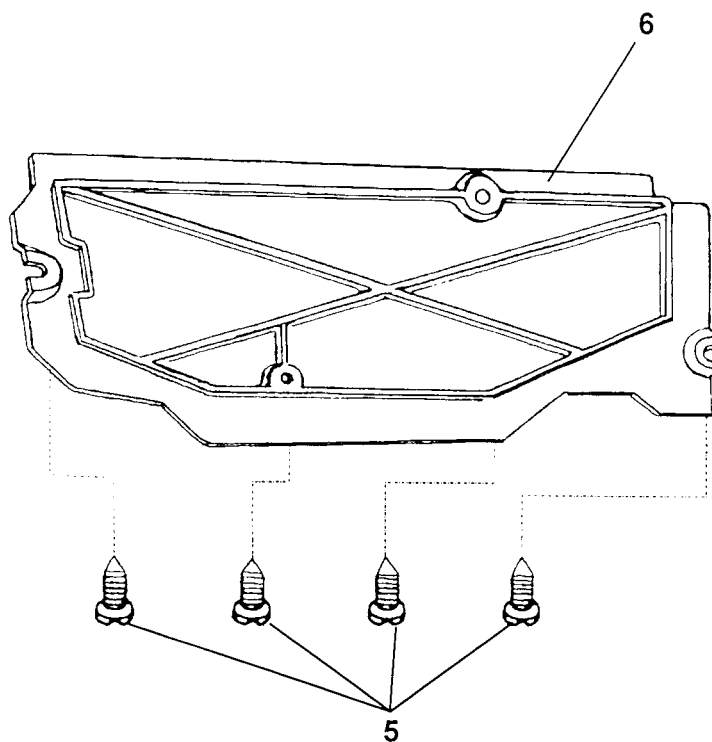
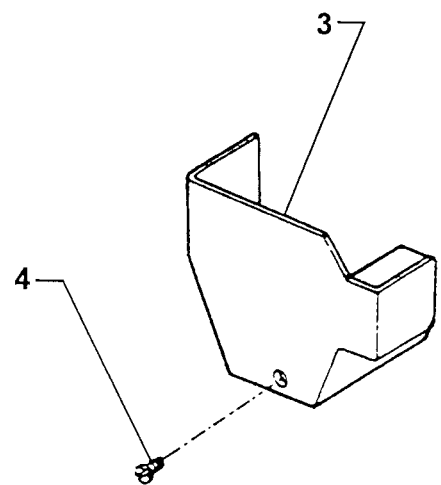
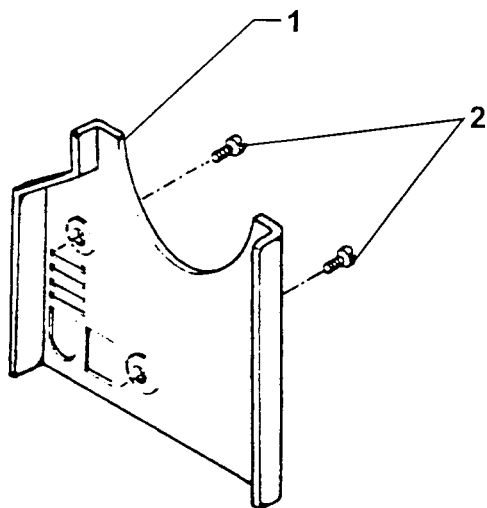


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**PART LIST
COVERS AND ADD-ONS**

		5	5
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		5	0
REF.	PART No. DESCRIPTION		
01	446450-198 ARM END COVER (UL/CSA APPROVAL)	X	-
01	446450-199 ARM END COVER (CE APPROVAL)	-	X
02	354637-453 ARM END COVER SCREWS	X	X
03	356235-452 FACE PLATE W/ GRILLE	X	X
03	356051-454 FACE PLATE W/o GRILLE	X	X
04	354133-453 FACE PLATE SCREW	X	X
05	113455-001 UNDER BED COVER SCREW	X	X
06	357356 UNDER BED COVER (PLASTIC)	X	X

COVERS AND ADD-ONS



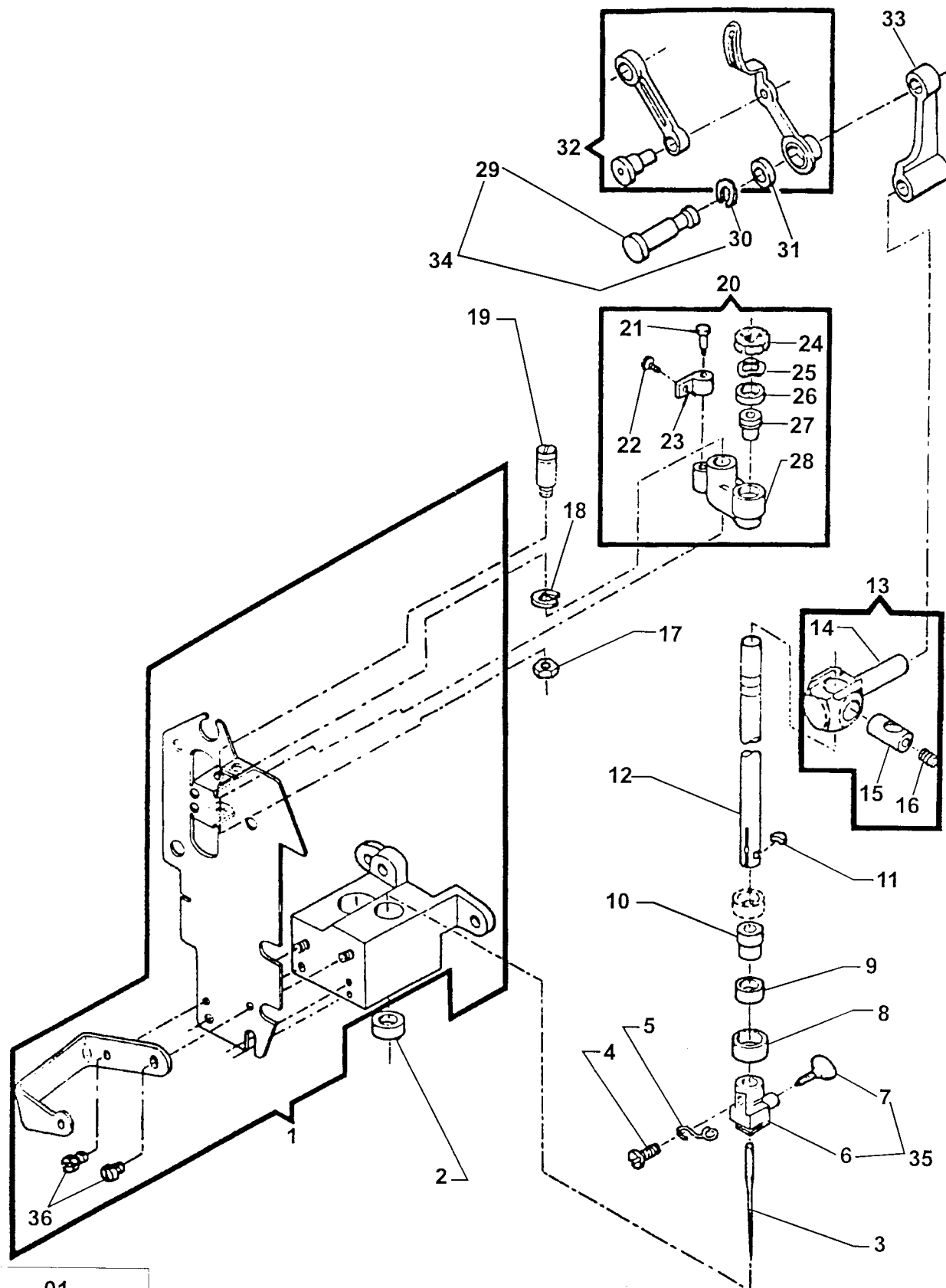
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DATA: DEC/04/97

PART LIST
NEEDLE BAR, PRESSER BAR & THREAD TAKE-UP

REF. PART No.		DESCRIPTION	5 7 0 5	5 7 1 0
01	356599	NEEDLE BAR, PRESSER BAR & VIBRATING BRACKET HOUSING ASSEMBLY		
02	44450	NEEDLE BAR BUSHING (LOWER) SOCKET (UPPER)	X	X
03	204514-100	NEEDLE (SIZE NBR 14)	X	X
04	141920-455	NEEDLE CLAMP BODY, THREAD GUIDE & NEEDLE STOP SCREW	X	X
05	357421	NEEDLE CLAMP BODY, THREAD GUIDE	X	X
06	357429	NEEDLE CLAMP BODY	X	X
07	355248-451	NEEDLE THUMB SCREW	X	X
08	446361-001	NEEDLE BAR BALL BUSHING (LOWER) ADJUSTING COLLAR	X	X
09	507379	NEEDLE BAR BALL BUSHING (LOWER) SOCKET	X	X
10	446355-001	NEEDLE BAR BUSHING (LOWER)	X	X
11	37943	NEEDLE BAR GIB	X	X
12	445793	NEEDLE BAR	X	X
13	353549-940	NEEDLE BAR CONNECTING STUD WITH HINGE PIN	X	X
14	353549	NEEDLE BAR CONNECTING STUD	X	X
15	37931	NEEDLE BAR CONNECTING STUD HINGE PIN	X	X
16	141916-833	NEEDLE BAR CLAMPING SCREW	X	X
17	357093-451	NEEDLE BAR VIBRATING BRACKET HINGE PIN NUT	X	X
18	445721	NEEDLE BAR VIBRATING BRACKET HINGE PIN RETAINING RING	X	X
19	446359	NEEDLE BAR VIBRATING BRACKET HINGE PIN	X	X
20	353520-001	NEEDLE BAR VIBRATING BRACKET COMPLETE	X	X
21	37935	NEEDLE BAR DRIVING ARM HINGE BRACKET HINGE PIN	X	X
22	354826-451	NEEDLE BAR DRIVING ARM HINGE BRACKET SCREW	X	X
23	446190	NEEDLE BAR DRIVING ARM HINGE BRACKET	X	X
24	353522	NEEDLE BAR BALL BUSHING (UPPER) RETAINING RING	X	X
25	353424	NEEDLE BAR BALL BUSHING (UPPER) WAVED WASHER	X	X
26	507379	NEEDLE BAR BALL BUSHING (UPPER) SOCKET	X	X
27	446355-001	NEEDLE BAR BALL BUSHING (UPPER)	X	X
28	353521	NEEDLE BAR VIBRATING BRACKET (PLASTIC)	X	X
29	446260	THREAD TAKE-UP STUD	X	X
30	445486	THREAD TAKE-UP STUD RETAINING RING	X	X
31	543531	THREAD TAKE-UP STUD THRUST WASHER	X	X
32	445672	THREAD TAKE-UP LEVER COMPLETE	X	X
33	446357	NEEDLE BAR CONNECTING LINK	X	X
34	446261	THREAD TAKE-UP STUD WITH RETAINING RING	X	X
35	357430	NEEDLE CLAMP BODY WITH SCREW	X	X
36	113480-451	NEEDLE BAR, PRESSER BAR & VIBRATING BRACKET HOUSING PLATE MOUNTING SCREW	X	X

<u>REF.</u>	<u>NEW P/N</u>	<u>IN PLACE OF</u>	<u>IMPLEMENTATION DATE</u>
04	141920-455	141920-453	10/21/97

NEEDLE BAR, PRESSER BAR & THREAD TAKE-UP



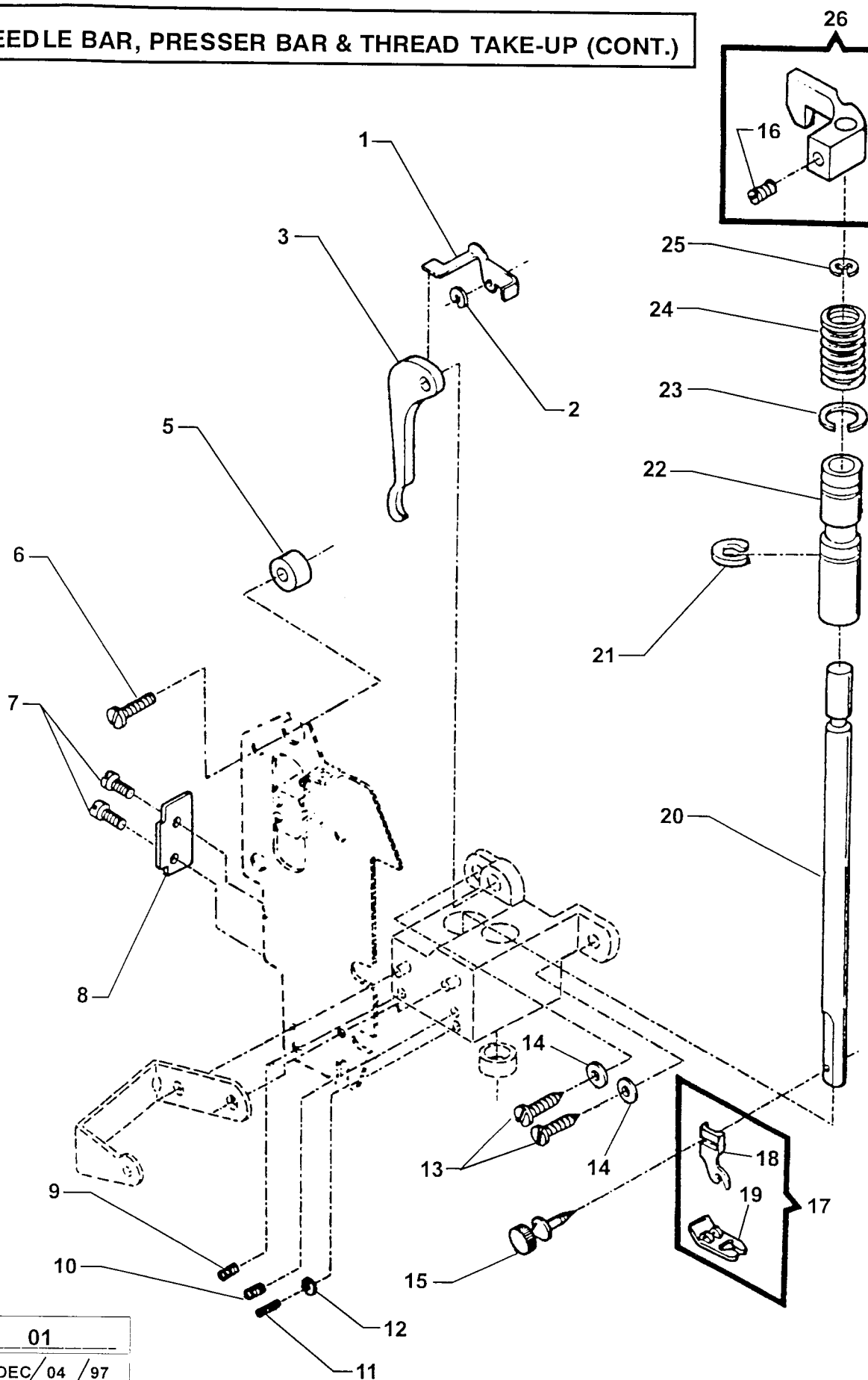
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PART LIST
NEEDLE BAR, PRESSER BAR & THREAD TAKE-UP (CONT.)

			5	5
			7	7
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			5	0
REF.	PART No.	DESCRIPTION		
01	445925	TENSION RELEASING LEVER	X	X
02	445486	TENSION RELEASING LEVER RETAINING RING	X	X
03	356170-451	PRESSER BAR LIFTER (PLASTIC)	X	X
05	531627	NEEDLE BAR VIBRATING BRACKET MOUNTING BUSHING	X	X
06	113455-009	NEEDLE BAR VIBRATING BRACKET MOUNTING BUSHING SCREW	X	X
07	141913-451	PRESSER BAR LIFTER POSITIONING PLATE SCREW	X	X
08	446353	PRESSER BAR GUIDE BRACKET POSITIONING PLATE	X	X
09	354906-451	PRESSER BAR BUSHING SCREW	X	X
10	141938-833	NEEDLE BAR BALL BUSHING SCREW	X	X
11	354993-451	NEEDLE BAR STOP SCREW	X	X
12	54591-451	NEEDLE BAR STOP SCREW NUT	X	X
13	113434-451	NEEDLE BAR VIBRATING BRACKET SET SCREW	X	X
14	353375-451	NEEDLE BAR VIBRATING BRACKET SET SCREW NUT	X	X
15	354135-452	PRESSER BAR THUMB SCREW	X	X
16	141925-833	PRESSER BAR GUIDE SCREW	X	X
17	446372	PRESSER FOOT WITH SHANK FOR ZIG-ZAG SEWING	X	X
18	155964	PRESSER BAR SHANK	X	X
19	446371	PRESSER FOOT FOR ZIG-ZAG SEWING	X	X
20	314638	PRESSER BAR	X	X
21	357604	PRESSER BAR BUSHING RETAINING RING	X	X
22	445947-001	PRESSER BAR BUSHING	X	X
23	357604	PRESSER BAR SPRING RETAINING RING	X	X
24	353214	PRESSER BAR SPRING	X	X
25	353215	RETAINING RING	X	X
26	353212	PRESSER BAR GUIDE COMPLETE	X	X

<u>REF.</u>	<u>NEW P/N</u>	<u>IN PLACE OF</u>	<u>IMPLEMENTATION DATE</u>
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21	357604	353252	03/10/97
24	357604	353252	03/10/97

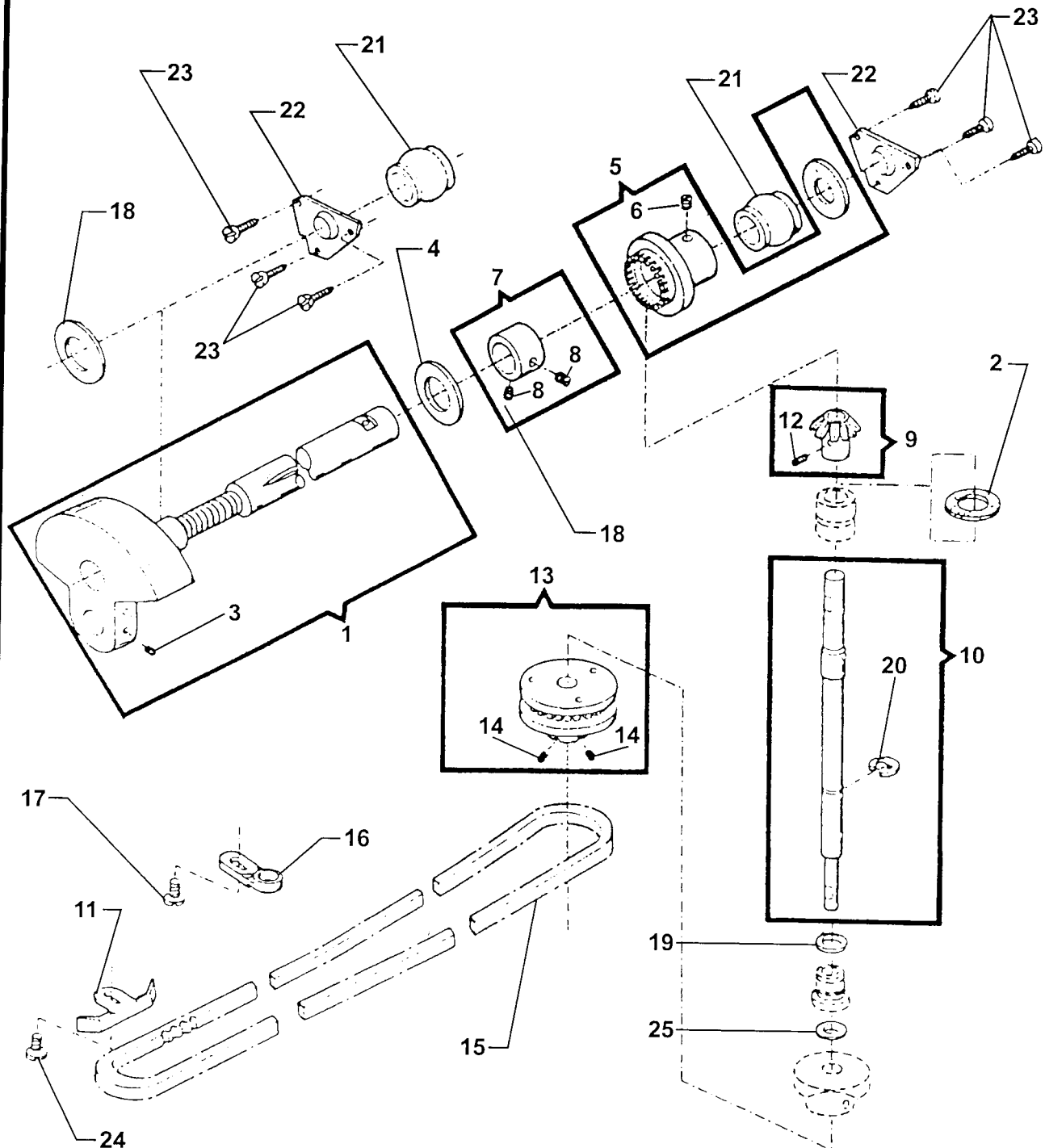
NEEDLE BAR, PRESSER BAR & THREAD TAKE-UP (CONT.)



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PART LIST			5	5
ARM SHAFT DRIVE			7	7
REF. PART No.	DESCRIPTION		0	1
			5	0
01 531684	ARM SHAFT (HORIZONTAL) COMPLETE	X	X	
02 356819	ARM SHAFT (UPRIGHT) FELT WASHER	X	X	
03 354105-833	NEEDLE BAR CRANK POSITION SET SCREW	X	X	
04 353413	ARM SHAFT (HORIZONTAL) BEVEL GEAR & FEED LIFTING (ECCENTRIC WASHER (PLASTIC)	X	X	
05 353272	ARM SHAFT (HORIZONTAL) BEVEL GEAR (PLASTIC)	X	X	
06 354813-451	ARM SHAFT (HORIZONTAL) BEVEL GEAR & FEED LIFTING (ECCENTRIC) SET SCREW	X	X	
07 353580	ARM SHAFT (HORIZONTAL) RETAINING COLLAR COMPLETE	X	X	
08 113500-451	ARM SHAFT (HORIZONTAL) RETAINING COLLAR SET SCREW	X	X	
09 353273-002	ARM SHADT BEVEL GEAR (UPRIGHT) COMPLETE	X	X	
10 179952-002	ARM SHAFT (UPRIGHT)	X	X	
11 446376	BELT RETAINER (LEFT)	X	X	
12 354105-833	ARM SHAFT (UPRIGHT) BEVEL GEAR (PLASTIC) SET SCREW	X	X	
13 353438-001	ARM SHAFT (UPRIGHT) BELT DRIVE PULLEY COMPLETE	X	X	
14 354906-451	ARM SHAFT (UPRIGHT) BELT DRIVE PULLEY SET SCREW	X	X	
15 446237	BELT (ROTATING HOOK DRIVE)	X	X	
16 531630	ROTATING HOOK DRIVE BELT TENSION ADJUSTEDER (PLASTIC)	X	X	
17 113453-003	ROTATING HOOK DRIVE BELT TENSION SCREW	X	X	
18 319764	NEEDLE BAR CRANK WASHER (PLASTIC)	X	X	
19 353394	ARM SHAFT (UPRIGHT) RETAINING RING WASHER	X	X	
20 353215	ARM SHAFT (UPRIGHT) RETAINING RING	X	X	
21 446384	ARM SHAFT BUSHING (LEFT & RIGHT)	X	X	
22 446385	ARM SHAFT BUSHING RETAINING PLATE (LEFT & RIGHT)	X	X	
23 113455-001	ARM SHAFT BUSHING RETAINING BRACKET SCREW	X	X	
24 113455-001	BELT RETAINER (LEFT) SCREW	X	X	
25 319826	ARM SHAFT (UPRIGHT) BELT DRIVE PULLEY WASHER	X	X	

ARM SHAFT DRIVE



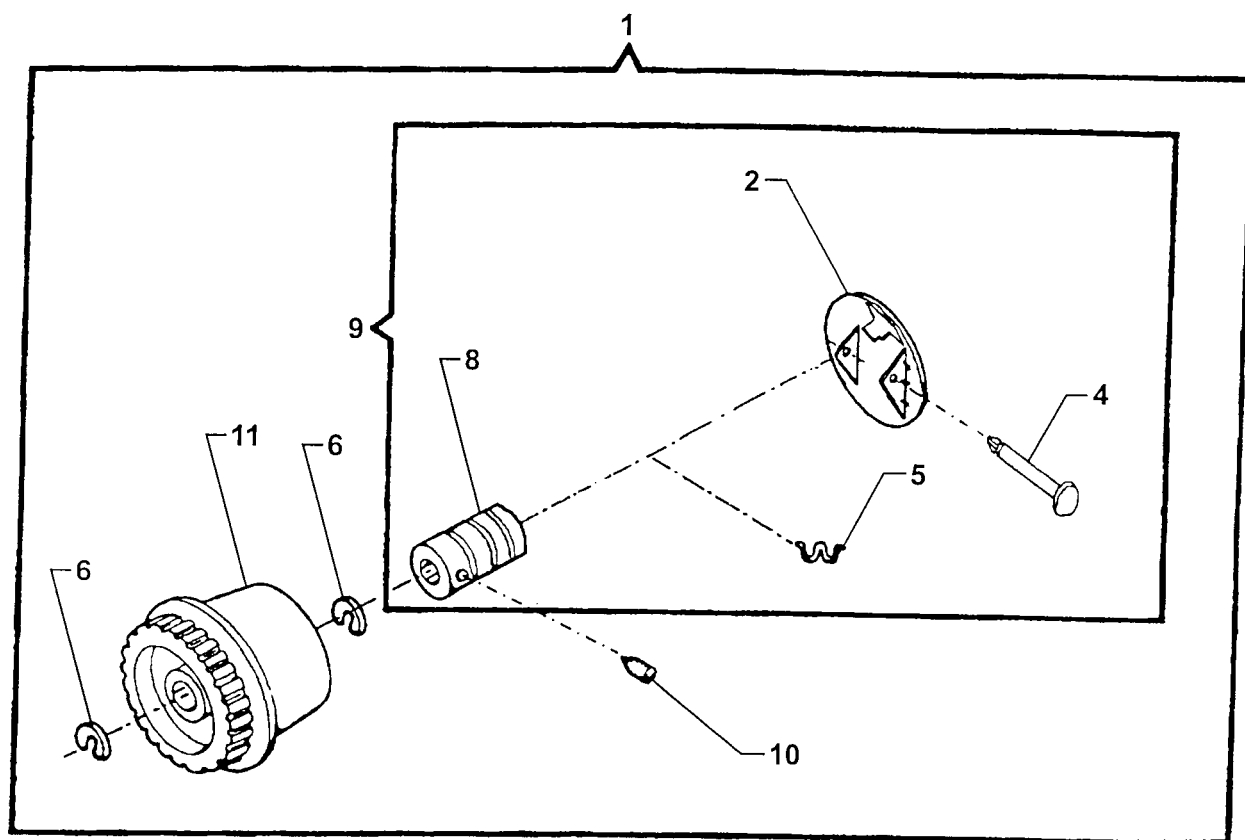
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**PART LIST
HAND WHEEL**

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			7	7
			0	1
			5	0
REF.	PART No.	DESCRIPTION		
01	357009-451	HAND WHEEL COMPLETE	X	X
02	357367-901	HAND WHEEL DISENGAGING CLUTCH ENGAGING PLATE COVER	X	X
04	357364	HAND WHEEL DISENGAGING CLUTCH ENGAGING PLATE HINGE PIN	X	X
05	357365	HAND WHEEL DISENGAGING CLUTCH ACTUATING SPRING	X	X
06	446387	HAND WHEEL RETAINING RING	X	X
08	3573590	HAND WHEEL DISENGAGING CLUTCH BUSHING	X	X
09	357368-452	HAND WHEEL DISENGAGING CLUTCH BUSHING COMPLETE	X	X
10	354813-451	HAND WHEEL DISENGAGING CLUTCH BUSHING SCREW	X	X
11	356958-451	HAND WHEEL	X	X

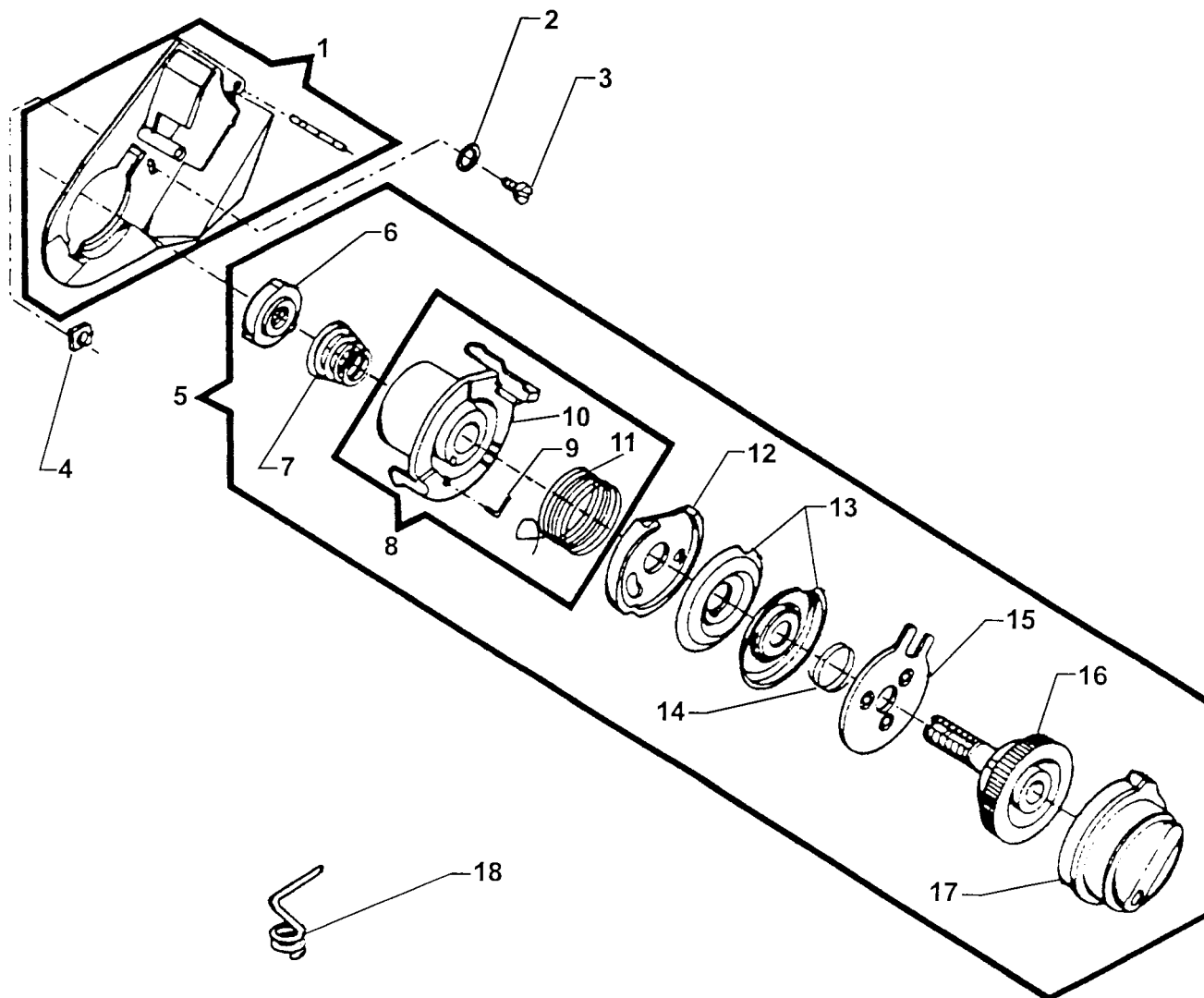
HAND WHEEL



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PART LIST TENSION MECHANISM			5 7 0 5	5 7 1 0
REF. PART No.	DESCRIPTION			
01	356040-452	TENSION MECHANISM SHROUDER ASSEMBLY	X	X
02	356443	TENSION MECHANISM SHROUDER SECREW WASHER	X	X
03	141808-457	TENSION THREAD GUIDE SCREW	X	X
04	514698-451	TENSION THREAD GUIDE SCREW NUT	X	X
05	356088-457	TENSION MECHANISM SUPPORT ASSEMBLY	X	X
06	356095	TENSION STUD NUT	X	X
07	356096	TENSION SPRING	X	X
08	356245	TENSION MECHANISM SUPPORT ASSEMBLY	X	X
09	356246-900	TENSION MECHANISM SUPPORT PIN	X	X
10	356089	TENSION MECHANISM SUPPORT	X	X
11	356097	THREAD TAKE-UP SPRING	X	X
12	356091	THREAD TAKE-UP SPRING THREAD GUARD	X	X
13	356094	TENSION DISC	X	X
14	356216	TENSION DISC PRESSURE PLATE SPRING	X	X
15	356177	TENSION DISC PRESSURE PLATE	X	X
16	356092-451	TENSION INDICATOR WITH STUD	X	X
17	356090-457	TENSION INDICATOR DIAL	X	X
18	445784	THREAD GUIDE (LOWER)	X	X

TENSION MECHANISM



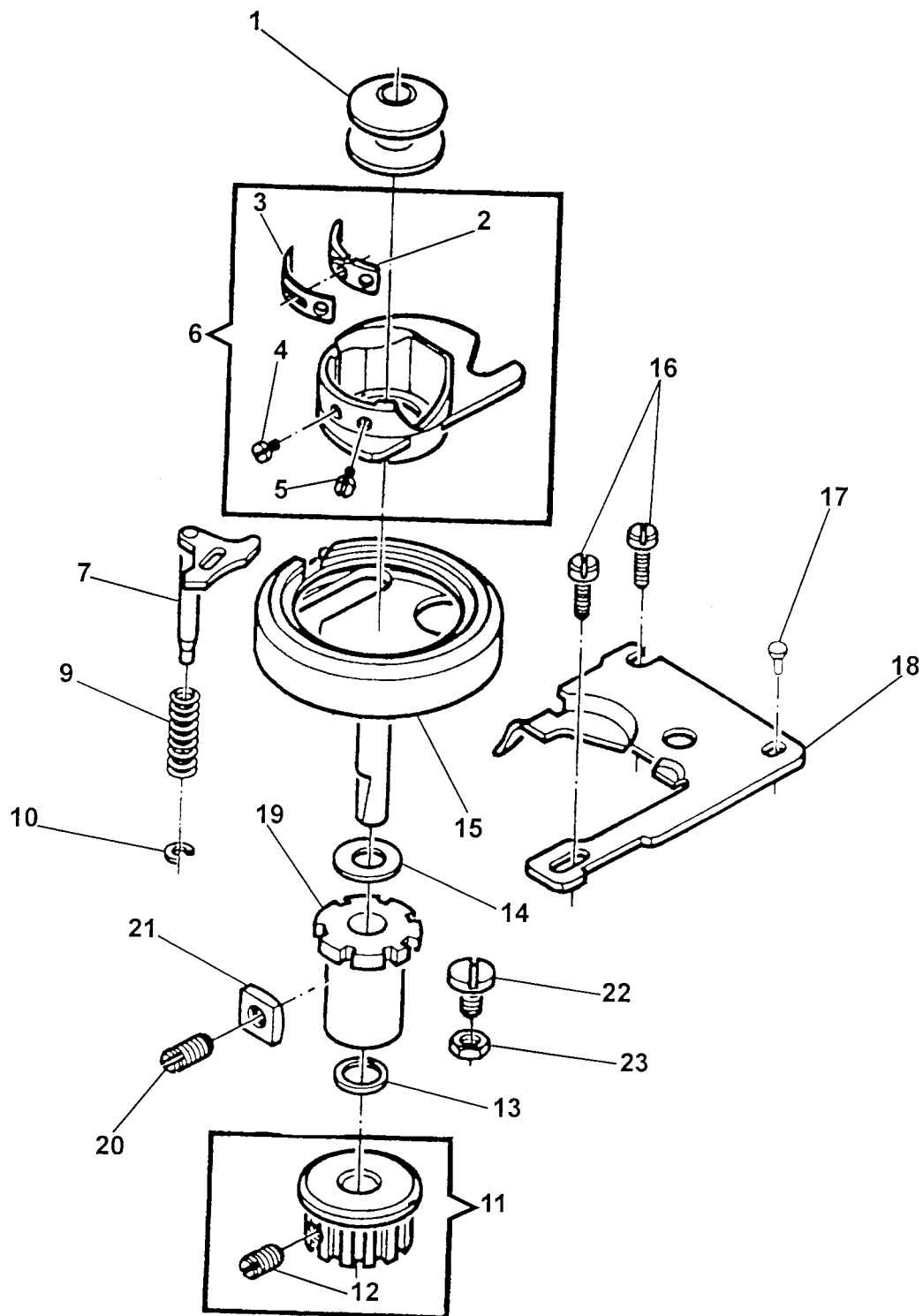
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**PART LIST
HOOK SYSTEM**

			5	5
			7	7
			0	1
			5	0
REF.	PART No.	DESCRIPTION		
01	172336	BOBBIN (PLASTIC)	X	X
02	356490-451	ROTATING HOOK BOBBIN CASE TENSION SPRING SEGMENT	X	X
03	314715	ROTATING HOOK BOBBIN CASE TENSION SPRING	X	X
04	355254-451	ROTATING HOOK BOBBIN CASE TENSION SPRING SET SCREW	X	X
05	139975-452	ROTATING HOOK BOBBIN CASE TENSION SPRING SEGMENT SCREW	X	X
06	421325	ROTATING HOOK BOBBIN CASE COMPLETE	X	X
07	353511	ROTATING HOOK BELT BOBBIN CASE RETAINING PLATE ASSEMBLY	X	X
09	44892	ROTATING HOOK BOBBIN CASE RETAINING PLATE STUD SPRING	X	X
10	446417	ROTATING HOOK BOBBIN CASE RETAINING PLATE RING	X	X
11	446235	ROTATING HOOK BELT DRIVE PULLEY COMPLETE	X	X
12	141803-451	ROTATING HOOK BELT DRIVE PULLEY SET SCREW	X	X
13	382861-906	THRUST WASHER	X	X
14	353453	THRUST WASHER	X	X
15	353366	ROTATING HOOK	X	X
16	354917-451	ROTATING HOOK BOBBIN CASE POSITION PLATE SCREW	X	X
17	357349-451	ROTATING HOOK BOBBIN CASE RETAINING PLATE (ADJUSTABLE & POSITION PLATE) STUD	X	X
18	44873-001	ROTATING HOOK BOBBIN CASE POSITION PLATE	X	X
19	353410-900	ROTATING HOOK FLANGED BUSHING (ECCENTRIC)	X	X
20	141938-833	ROTATING HOOK FLANGED BUSHING SET SCREW	X	X
21	353367-451	ROTATING HOOK FLANGED BUSHING SCREW NUT	X	X
22	141844-451	ROTATING HOOK FLANGED BUSHING (ECCENTRIC) POSITIONING ADJUSTING SCREW	X	X
23	618638-005	ROTATING HOOK FLANGED BUSHING (ECCENTRIC) POSITIONING ADJUSTING SCREW NUT (INSERT)	X	X

<u>REF.</u>	<u>NEW P/N</u>	<u>IN PLACE OF</u>	<u>IMPLEMENTATION DATE</u>
04	355254-451	354183-452	08/15/97
23	618638-005	44502-900	08/25/97

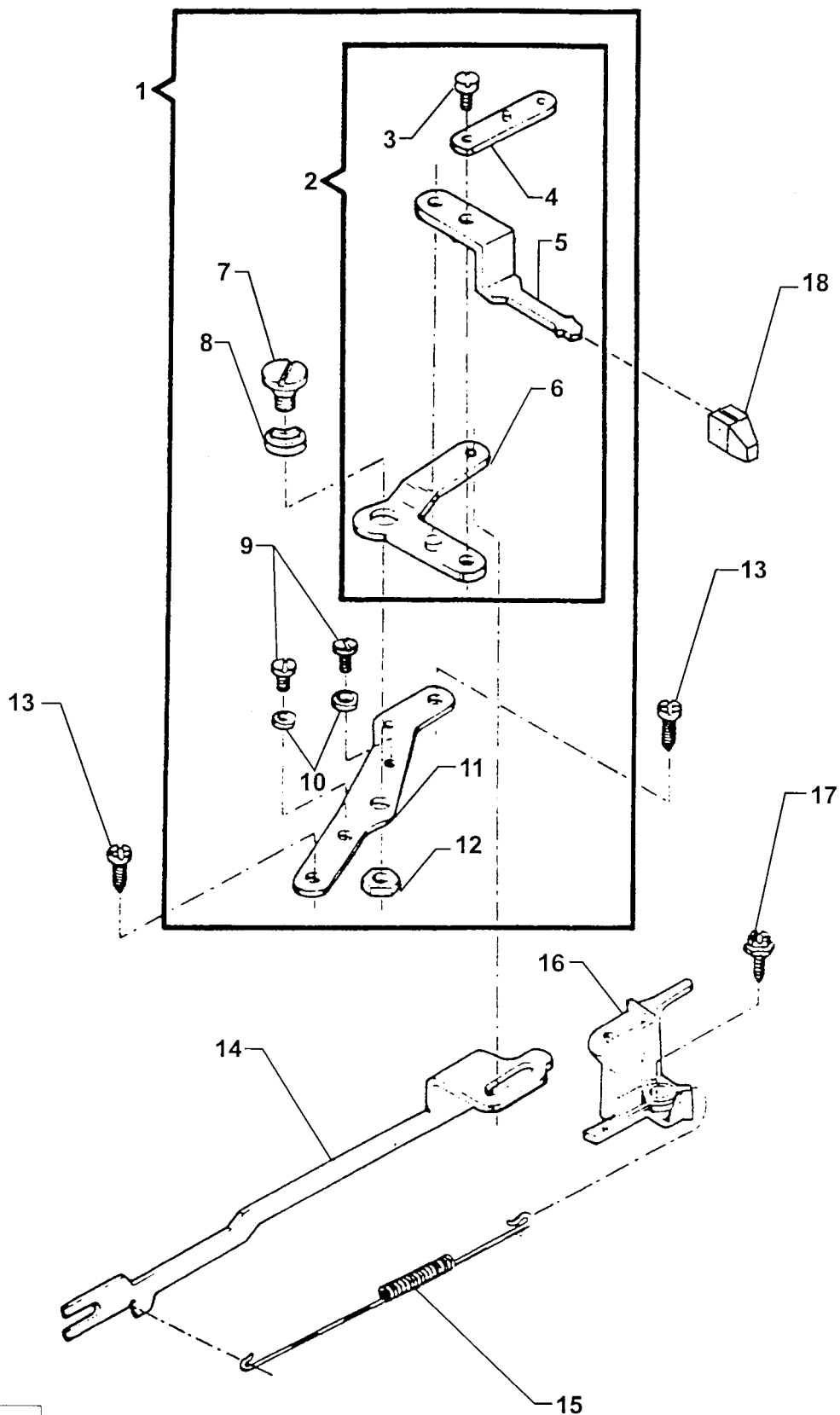
ROTATING HOOK



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PART LIST BIGHT AMPLITUDE			5 7 0 5	5 7 1 0
REF.	PART No.	DESCRIPTION		
01	356113	BIGHT AMPLITUDE CONTROL LEVER MOUNTING BRACKET COMPLETE	X	X
02	356114	BIGHT AMPLITUDE CONTROL LEVER MOUNTING BRACKET COMPLETE	X	X
03	139866-451	BIGHT AMPLITUDE CONTROL LEVER SCREW	X	X
04	44556	BUTTONHOLER BIGHT CONTROL CAM FOLLOWER LEVER LINK (LEFT)	X	X
05	356061	BIGHT AMPLITUDE CONTROL LEVER	X	X
06	37246	BIGHT AMPLITUDE CONTROL LEVER LINK	X	X
07	354825-451	BIGHT AMPLITUDE CONTROL LEVER LINK HINGE SCREW	X	X
08	49204	BIGHT AMPLITUDE CONTROL LEVER LINK HINGE FRICTION WASHER	X	X
09	141913-451	BIGHT AMPLITUDE CONTROL LEVER LINK STOP SCREW	X	X
10	446904	BIGHT AMPLITUDE CONTROL LEVER LINK STOP	X	X
11	531793	BIGHT AMPLITUDE CONTROL LEVER MOUNTING BRACKET	X	X
12	54591-451	BIGHT AMPLITUDE CONTROL LEVER LINK SCREW NUT	X	X
13	113455-001	BIGHT AMPLITUDE CONTROL LEVER MOUNTING BRACKET SCREW (LEFT & RIGHT)	X	X
14	37933-002	NEEDLE BAR DRIVING ARM	X	X
15	37942	NEEDLE BAR DRIVING ARM TENSION SPRING	X	X
16	445780	LIGHT LEAD SHIELD & NEEDLE BAR DRIVING ARM TENSION SPRING MOUNTING PLATE	X	X
17	113455-001	LIGHT LEAD SHIELD & NEEDLE BAR DRIVING ARM TENSION SPRING MOUNTING PLATE SCREW	X	X
18	356204-453	BIGHT AMPLITUDE CONTROL LEVER KNOB	X	X

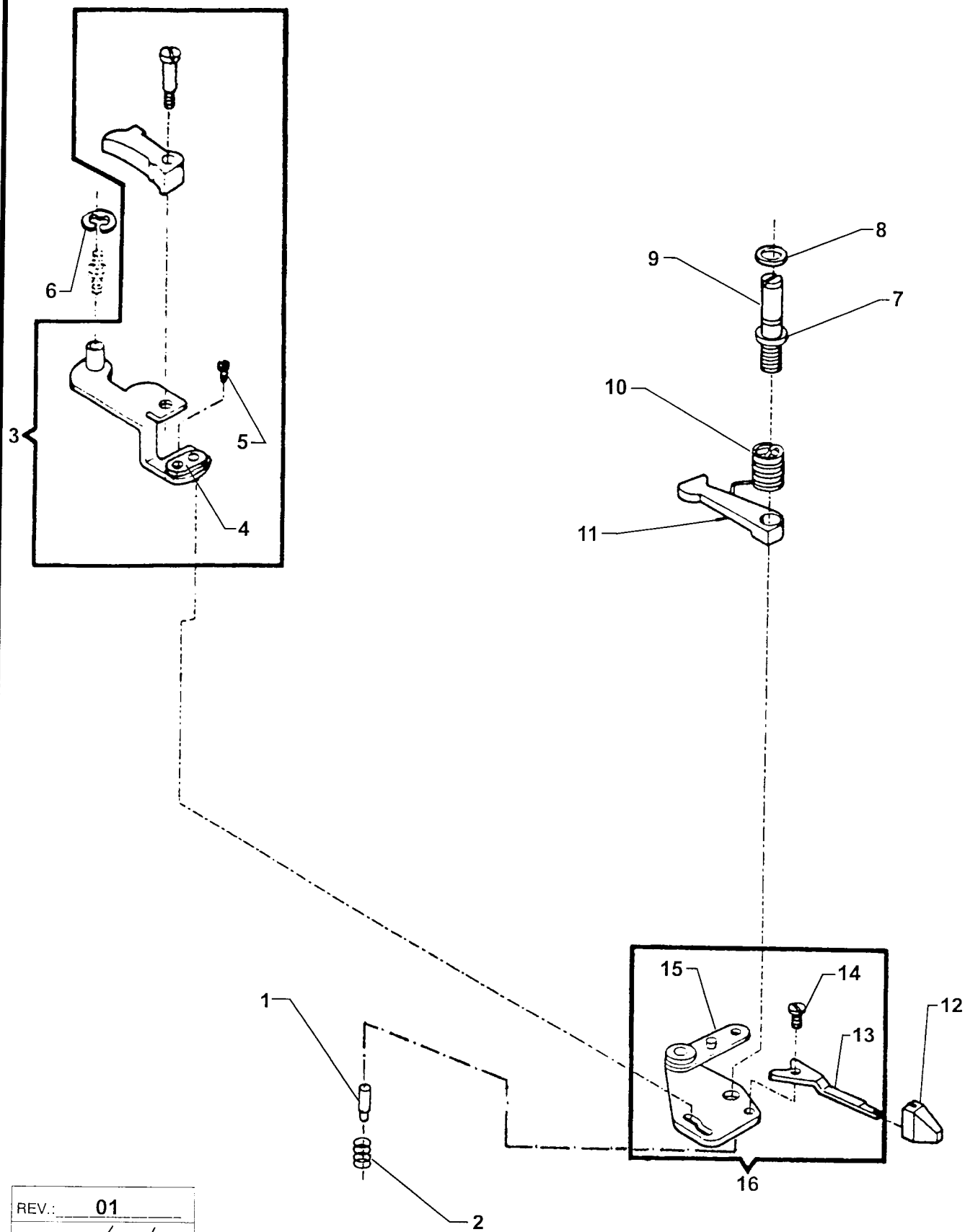
BIGHT AMPLITUDE



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PART LIST NEEDLE POSITION			5 7 0 5	5 7 1 0
REF. PART No.	DESCRIPTION			
01 356228	NEEDLE POSITION SELECTOR LEVER BRACKET POSITIONING PIN		X	X
02 444800	NEEDLE POSITION SELECTOR LEVER BRACKET POSITIONING PIN SPRING		X	X
03 356636	NEEDLE BAR DRIVING ARM SLIDE BRACKET ASSEMBLY		X	X
04 531736	NEEDLE BAR DRIVING ARM SLIDE BRACKET WITH BUSHING		X	X
05 141913-451	NEEDLE POSITION LEVER BRACKET STUD SET SCREW		X	X
06 445721	NEEDLE BAR VIBRATING BRACKET HINGE PIN RETAINING RING		X	X
07 353585	DISC FOLLOWER STUD COLLAR		X	X
08 353548	DISC FOLLOWER STUD WASHER		X	X
09 353584	DISC FOLLOWER STUD		X	X
10 179897	DISC FOLLOWER SPRING		X	X
11 446404	DISC FOLLOWER (MACHINED)		X	X
12 356204-453	NEEDLE POSITION SELECTOR LEVER KNOB		X	X
13 356065	NEEDLE POSITION SELECTOR LEVER		X	X
14 141913-451	NEEDLE POSITION SELECTOR LEVER SCREW		X	X
15 44628	NEEDLE POSITION SELECTOR LEVER BRACKET ASSEMBLY		X	X
16 356062	NEEDLE POSITION SELECTOR LEVER BRACKET COMPLETE		X	X

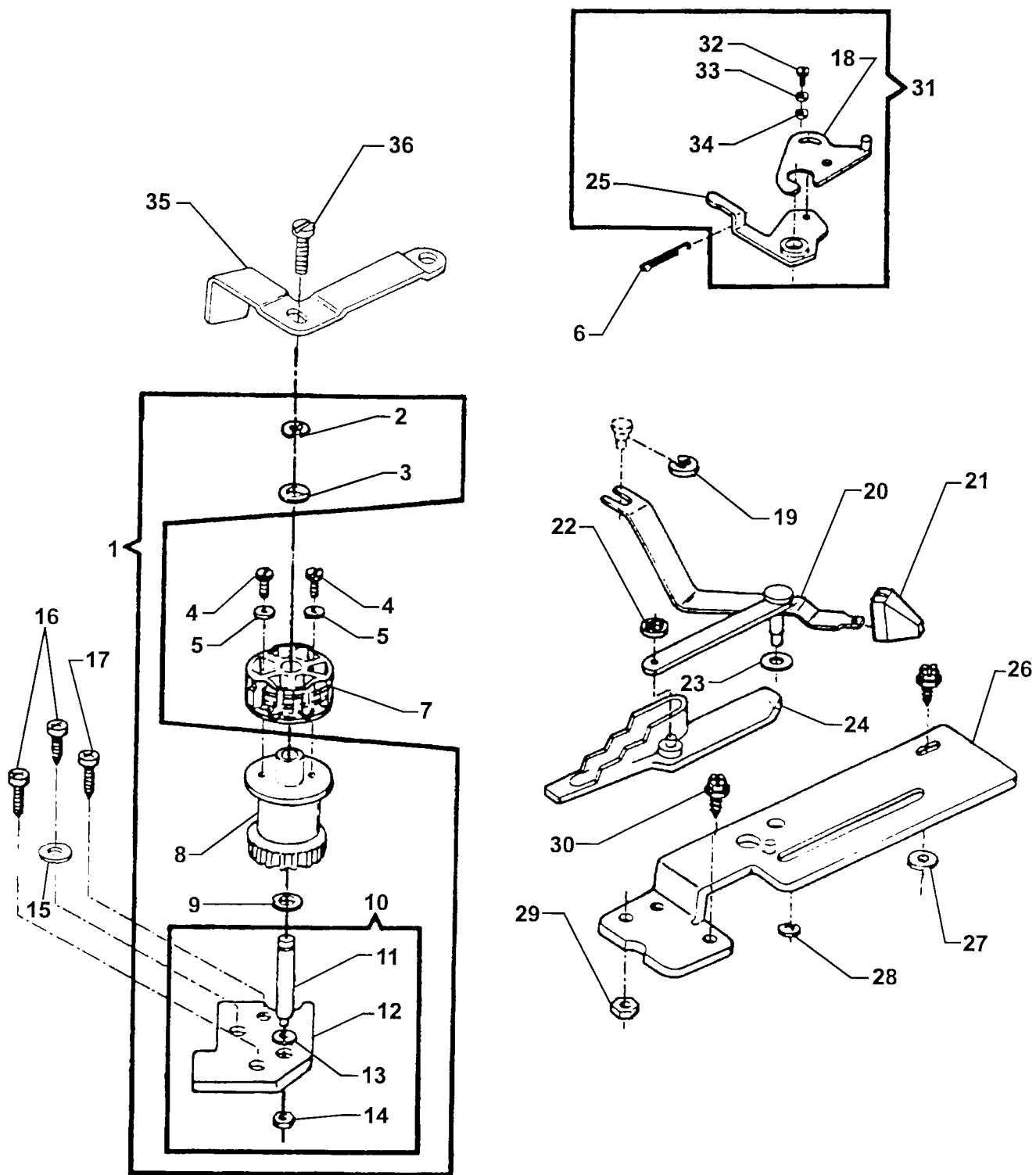
NEEDLE POSITION



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PART LIST			5	5
DISC SELECTOR ASSEMBLY & CAM STACK			7	7
			0	1
REF. PART No.	DESCRIPTION		5	0
01 353288-930	DISC DRIVING GEAR COMPLETE	X	-	
01 353288-931	DISC DRIVING GEAR COMPLETE	-	X	
02 444921	DISC DRIVING GEAR RETAINING RING	X	X	
03 444923-453	DISC DRIVING GEAR SHAFT FRICTION WASHER	X	X	
04 141920-451	DISC STACK POSITIONING SCREW	X	X	
05 446138	DISC STACK POSITIONING SCREW WASHER	X	X	
06 446415	DISC FOLLOWER DISENGAGING LEVER SPRING	X	X	
07 353287	DISC STACK	X	X	
08 445754	DISC DRIVING GEAR	X	X	
09 353424	DISC DRIVING GEAR SHAFT WASHER SPRING	X	X	
10 446420	DISC DRIVING GEAR SHAFT MOUNTING PLATE ASSEMBLY	X	-	
10 446420-001	DISC DRIVING GEAR SHAFT MOUNTING PLATE ASSEMBLY	-	X	
11 446418	DISC DRIVING GEAR SHAFT	X	-	
11 446418-001	DISC DRIVING GEAR SHAFT	-	X	
12 353575	DISC DRIVING GEAR SHAFT MOUNTING PLATE	X	X	
13 353488	DISC DRIVING GEAR SHAFT WASHER	X	X	
14 53648-451	DISC DRIVING GEAR SHAFT NUT	X	X	
15 353375-451	DISC DRIVING GEAR SHAFT MOUNTING PLATE SCREW WASHER	X	X	
16 113435-451	DISC DRIVING GEAR SHAFT MOUNTING PLATE SCREW	X	X	
17 113455-001	DISC DRIVING GEAR SHAFT MOUNTING PLATE SCREW	X	X	
18 446411	DISC FOLLOWER DISENGAGING LEVER PLATE ASSEMBLY	X	X	
19 445486	PATTERN SELECTOR LEVER RETAINING RING	X	X	
20 356069	PATTERN SELECTOR LEVER COMPLETE	X	X	
21 356204-453	PATTERN SELECTOR LEVER KNOB	X	X	
22 446417	PATTERN SELECTOR CAM SLIDE CONNECTING LINK RETAINING RING	X	X	
23 446138	PATTERN SELECTOR LEVER DRIVE STUD WASHER	X	X	
24 446406	PATTERN SELECTOR CAM SLIDE	X	X	
25 446412	DISC FOLLOWER DISENGAGING LEVER	X	X	
26 446405	PATTERN SELECTOR MOUNTING PLATE COMPLETE	X	X	
27 353488	PATTERN SELECTOR MOUNTING PLATE SPACER	X	X	
28 408030	PATTERN SELECTOR LEVER RETAINING RING	X	X	
29 54591-451	DISC FOLLOWER STUD NUT	X	X	
30 113455-001	PATTERN SELECTOR MOUNTING PLATE SCREW	X	X	
31 446410	DISC FOLLOWER DISENGAGING LEVER PLATE ASSEMBLY	X	X	
32 141913-451	DISC FOLLOWER DISENGAGING LEVER PLATE ADJUSTING SCREW	X	X	
33 445808	DISC FOLLOWER DISENGAGING LEVER PLATE ADJUSTING SCREW WASHER	X	X	
34 356830-001	DISC FOLLOWER DISENGAGING LEVER PLATE ADJUSTING SCREW WASHER	X	X	
35 353440-900	DISC DRIVING GEAR (COMPLETE) SUPPORT BRACKET	-	X	
36 354654-451	DISC DRIVING GEAR (COMPLETE) SUPPORT BRACKET MOUNTING SCREW	-	X	

DISC SELECTOR ASSEMBLY & CAM STACK

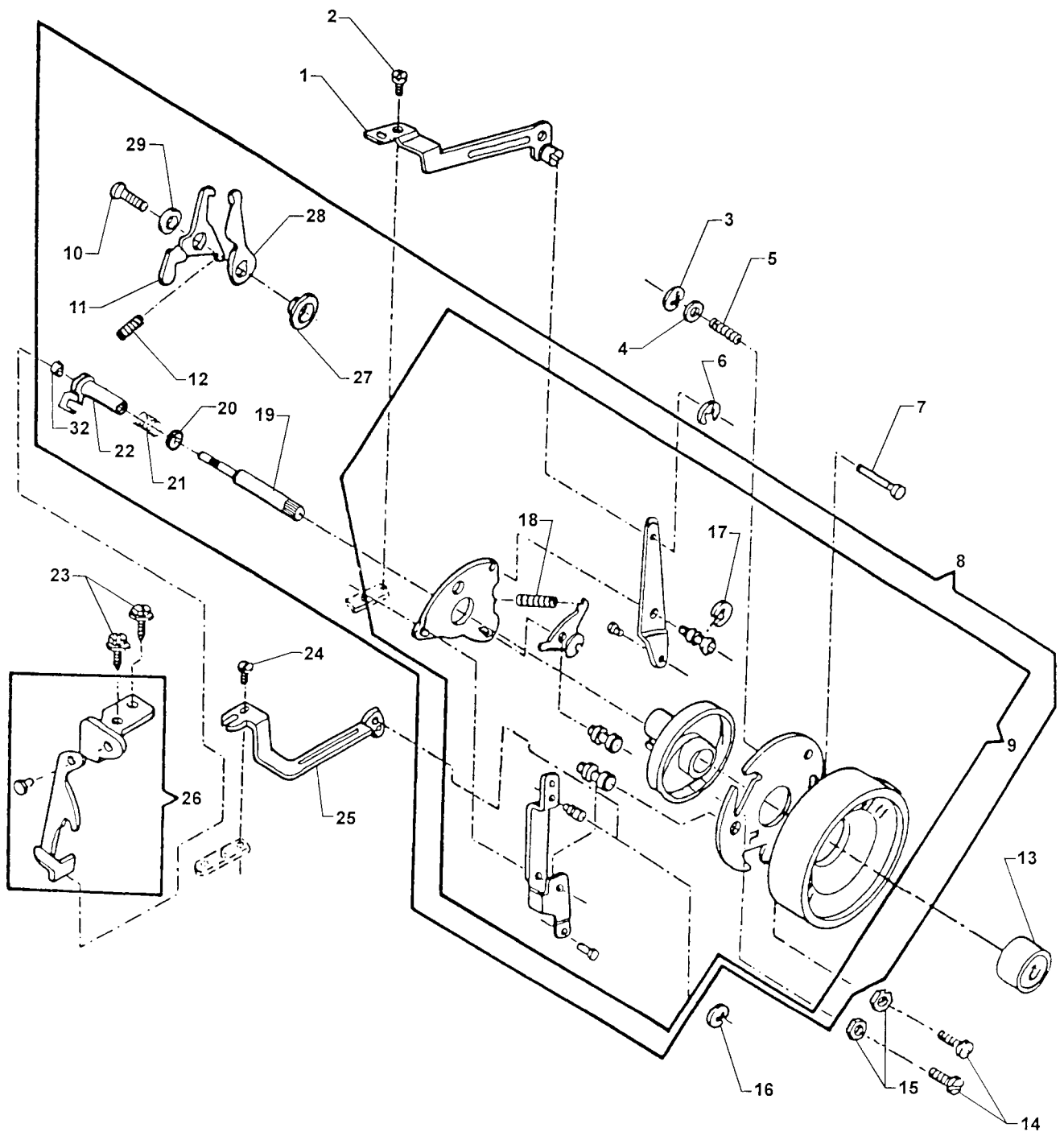


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PART LIST
BUTTONHOLER & FEED REGULATOR CAM

			5	5
			7	7
			0	1
			5	0
REF.	PART No.	DESCRIPTION		
01	353536	BUTTONHOLER NEEDLE POSITION CAM FOLLOWER LEVER LINK (RIGHT) ASSEMBLY	X	X
02	141913-451	BUTTONHOLER NEEDLE POSITION CAM FOLLOWER LEVER LINK (LEFT & RIGHT) SCREW	X	X
03	408030	BUTTONHOLER & FEED REGULATOR MECHANISM MOUNTING PLATE STUD RETAINING RING	X	X
04	445808	BUTTONHOLER & FEED REGULATOR MECHANISM MOUNTING PLATE STUD SPRING WASHER	X	X
05	179949	BUTTONHOLER & FEED REGULATOR MECHANISM MOUNTING PLATE STUD SPRING	X	X
06	445486	BUTTONHOLER NEEDLE POSITION CAM FOLLOWER LEVER LINK (RIGHT) RETAINING RING	X	X
07	356230	BUTTONHOLER & FEED REGULATOR MECHANISM MOUNTING PLATE STUD	X	X
08	356797-460	BUTTONHOLER & FEED REGULATOR CAM COMPLETE	X	-
08	356792-465	BUTTONHOLER & FEED REGULATOR CAM COMPLETE	-	X
09	356798-460	BUTTONHOLER & FEED REGULATOR CAM ASSEMBLY	X	-
09	356793-465	BUTTONHOLER & FEED REGULATOR CAM ASSEMBLY	-	X
10	113372-451	CAM CONTROL FEED ENGAGING CAM FOLLOWER SCREW	-	X
11	353320	CAM CONTROL FEED ENGAGING CAM FOLLOWER	-	X
12	353495	BUTTONHOLER & FEED REGULATOR CONTROL DIAL PAWL SPRING	-	X
13	356653-456	FEED REGULATOR POSITIONING PIN KNOB (HOT STAMPED)	X	X
14	113513-451	BUTTONHOLER & FEED REGULATOR MECHANISM MOUNTING PLATE SCREW	X	X
15	53640-819	BUTTONHOLER & FEED REGULATOR MECHANISM MOUNTING PLATE SCREW NUT INSERT	X	X
16	445486	BUTTONHOLER BIGHT CONTROL CAM FOLLOWER LEVER LINK (RIGHT) RETAINING RING	X	X
17	353215	BUTTONHOLER NEEDLE POSITION CAM FOLLOWER LEVER RETAINING RING	X	X
18	353495	BUTTONHOLER & FEED REGULATOR CONTROL DIAL PAWL SPRING	X	X
19	356650	FEED REGULATOR POSITIONING PIN	X	X
20	356830-001	FEED REGULATOR POSITIONING PIN WASHER	X	X
21	44892	FEED REGULATOR POSITIONING PIN FRICTION SPRING	X	X
22	357094	FEED REGULATOR POSITIONING PIN CARRIER	X	X
23	113455-001	FEED REGULATOR CONTROL ARM MOUNTING BRACKET SCREW	X	X
24	141913-451	BUTTONHOLER BIGHT CONTROL CAM FOLLOWER LEVER LINK (LEFT & RIGHT) SCREW	X	X
25	356081	BUTTONHOLER BIGHT CONTROL CAM FOLLOWER LEVER LINK (RIGHT)	X	X
26	353304	FEED REGULATOR CONTROL ARM ASSEMBLY	X	X
27	353319	CAM CONTROL FEED ENGAGING CAM FOLLOWER & LEVER BUSHING	-	X
28	353321	CAM CONTROL FEED ENGAGING CAM FOLLOWER LEVER	-	X
29	445539	CAM CONTROL FEED ENGAGING CAM FOLLOWER & LEVER WASHER	-	X
32	618638-005	FEED REGULATOR POSITIONING PIN CARRIER INSERT NUT	X	X

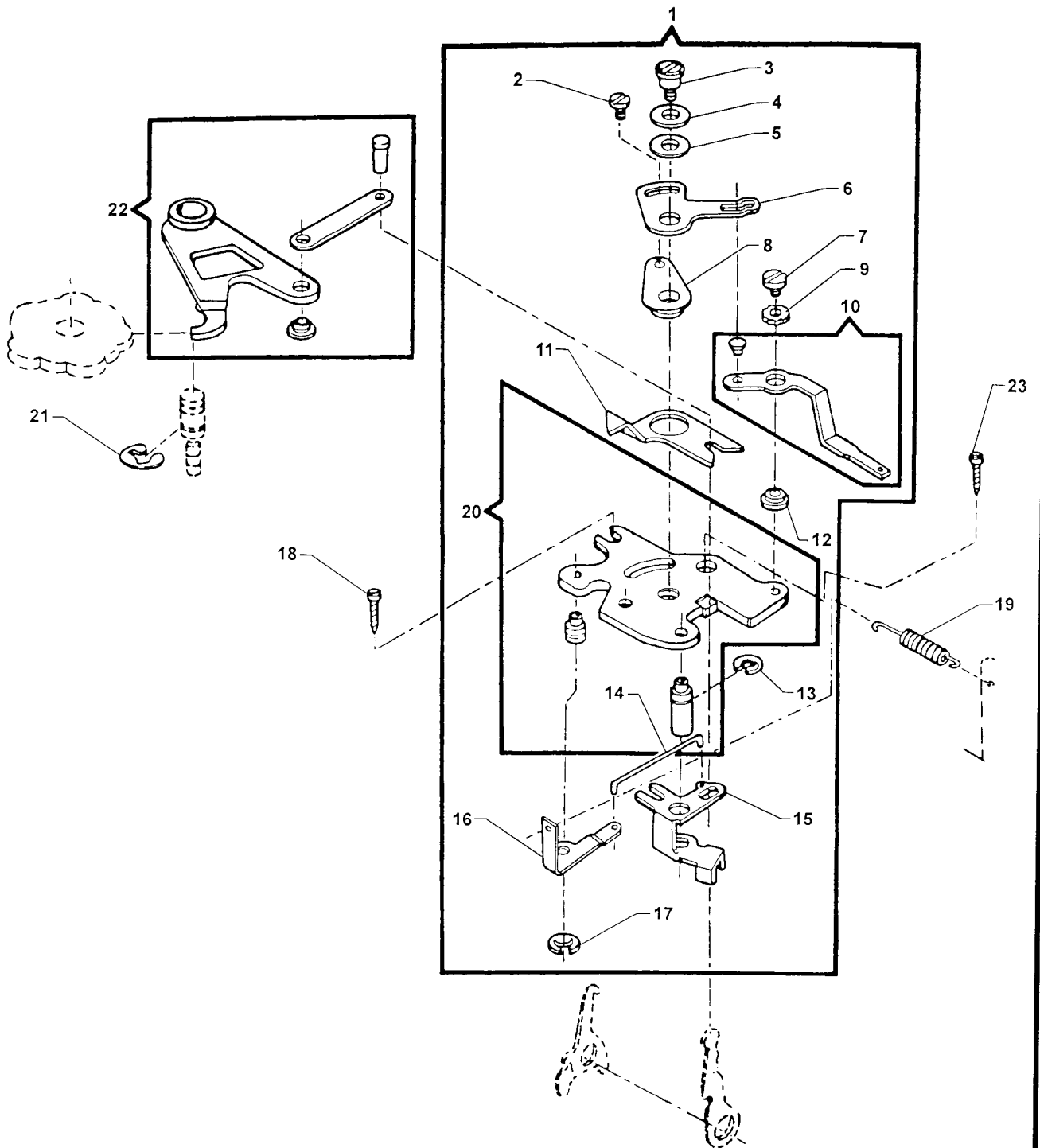
BUTTONHOLER & FEED REGULATOR CAM



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PART LIST			5	5
CAM CONTROLLED FEED			7	7
REF. PART No.	DESCRIPTION		0	1
			5	0
01 356074	CAM CONTROLLED FEED MOUNTING BRACKET COMPLETE	-		X
02 141913-451	CAM CONTROLLED FEED BALANCE ADJUSTRING SCREW	-		X
03 113423-451	CAM CONTROLLED FEED BALANCE ADJUSTING PLATE HINGE SCREW	-		X
04 543531	CAM CONTROLLED FEED BALANCE ADJUSTING SCREW WASHER	-		X
05 353492	CAM CONTROLLED FEED BALANCE ADJUSTING SCREW SPRING WASHER	-		X
06 531754	CAM CONTROLLED FEED BALANCE ADJUSTING PLATE STUD SPRING	-		X
07 113424-451	CAM CONTROLLED FEED BALANCE ADJUSTING LEVER HINGE SCREW	-		X
08 353331	CAM CONTROLLED FEED DRIVING ARM ECCENTRIC	-		X
09 179898-001	CAM CONTROLLED FEED BALANCE ADJUSTING LEVER WASHER	-		X
10 356076-452	CAM CONTROLLED FEED BALANCE ADJUSTING LEVER ASSEMBLY	-		X
11 353330-001	CAM CONTROLLED FEED DRIVING ARM	-		X
12 353334	CAM CONTROLLED FEED BALANCE ADJUSTING LEVER MOUNTING BUSHING	-		X
13 445721	CAM CONTROLLED FEED ENGAGING CRANK RETAINING RING	-		X
14 353473	CAM CONTROLLED FEED ENGAGING CRANK LINK	-		X
15 353329	CAM CONTROLLED FEED ENGAGING CRANK	-		X
16 356166	CAM CONTROLLED FEED ENGAGING CRANK LEVER	-		X
17 445486	CAM CONTROLLED FEED FOLLOWER & LINK RETAINING RING	-		X
18 355243-451	CAM CONTROLLED FEED MOUNTING BRACKET SCREW	-		X
19 356605	FEED REGULATOR CONTROL ARM BIAS LINK SPRING	-		X
20 531750	CAM CONTROLLED FEED MOUNTING BRACKET ASSEMBLY	-		X
21 445486	CAM CONTROLLED FEED FOLLOWER & LINK ASSEMBLY RETAINING RING	-		X
22 353335	CAM CONTROLLED FEED FOLLOWER & LINK ASSEMBLY	-		X
23 113455-003	CAM CONTROLLED FEED MOUNTING BRACKET SCREW (RIGHT)	-		X

CAM CONTROLLED FEED



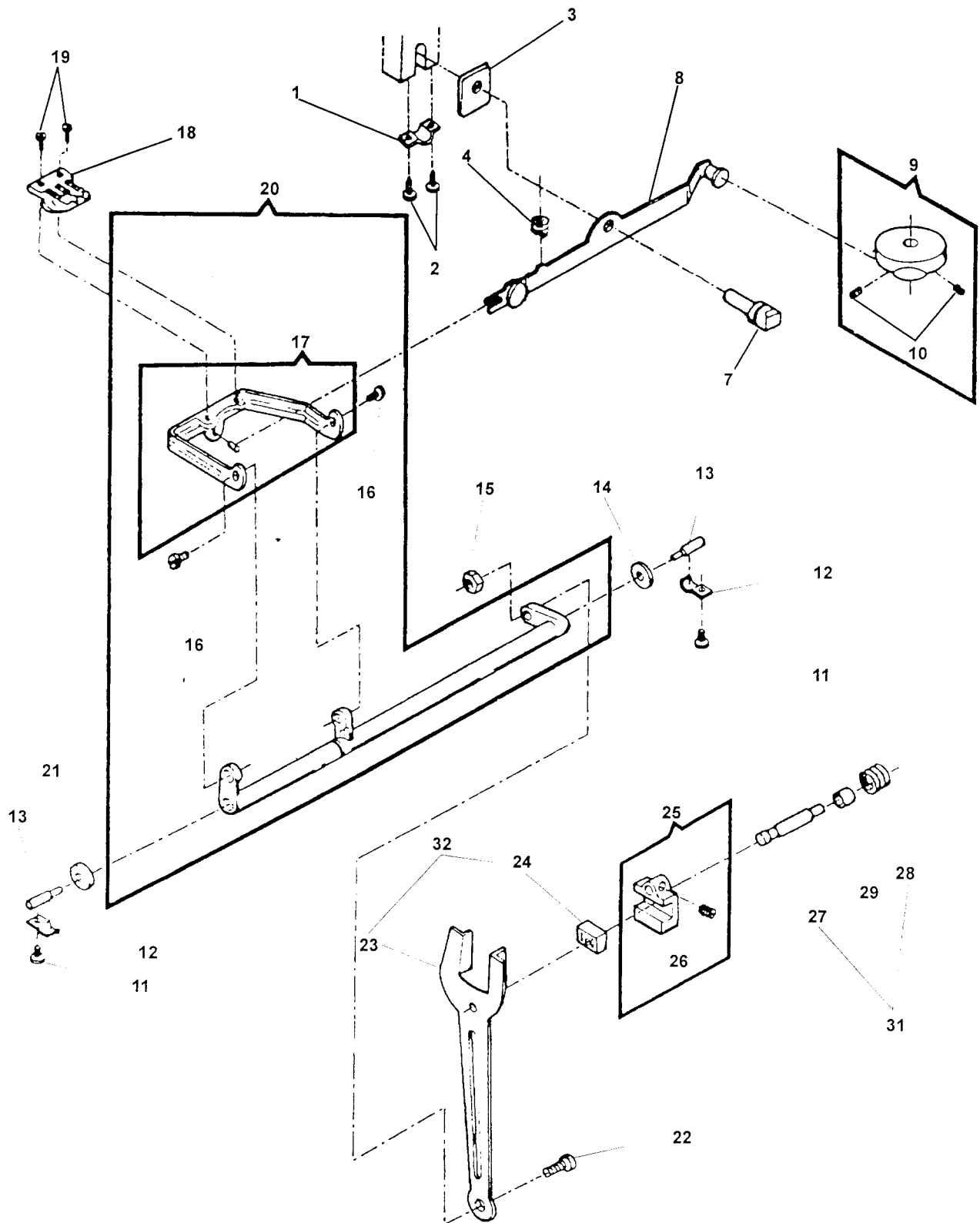
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**PART LIST
FEED SYSTEM**

			5	5
			7	7
			0	1
			5	0
REF.	PART NBR	DESCRIPTION		
01	446485	FEED LIFTING LEVER HINGE STUD (ECCENTRIC) CLAMP		
02	113455-001	FEED LIFTING LEVER HINGE STUD (ECCENTRIC) CLAMP SCREW	X	X
03	179955	FEED LIFTING LEVER HINGE STUD (ECCENTRIC) SPACER	X	X
04	446249	FEED LIFTING LEVER SPRING	X	X
07	357122	FEED LIFTING LEVER HINGE STUD (ECCENTRIC)	X	X
08	356222-001	FEED LIFTING LEVER ASSEMBLY	X	X
09	446228	FEED LIFTING CAM	X	X
10	544118	FEED LIFTING CAM SCREW	X	X
11	113455-001	FEED ROCK SHAFT CENTER SUPPORTING BRACKET SCREW	X	X
12	446484	FEED ROCK SHAFT CENTER CLAMP (LEFT & RIGHT)	X	X
13	446487-001	FEED ROCK SHAFT CENTER	X	X
14	353397	FEED ROCK SHAFT CENTER (RIGHT) NOISE DAMPENING WASHER	X	X
15	53648-451	FEED FORKED CONNECTING SCREW STUD NUT	X	X
16	354939-451	FEED BAR HINGE SCREW	X	X
17	446205	FEED BAR ASSEMBLY	X	X
18	179891	FEED DOG	X	X
19	355235-451	FEED DOG SCREW	X	X
20	446216	FEED ROCK SHAFT COMPLETE	X	X
21	353397	FEED ROCK SHAFT CENTER (LEFT) NOISE DAMPENING WASHER	X	X
22	531623-451	FEED FORKED CONNECTING HINGE SCREW (ECCENTRIC)	X	X
23	531926	FEED FORKED CONNECTING	X	X
24	44437	FEED FORKED CONNECTING SLIDE BLOCK	X	X
25	446244	FEED REGULATOR ASSEMBLY	X	X
26	141925-833	FEED REGULATOR SET SCREW	X	X
27	446483	FEED REGULATOR HINGE STUD	X	X
28	179890	FEED REGULATOR RETURN SPRING	X	X
29	445768	FEED REGULATOR RETURN SPRING BUSHING (PLASTIC)	X	X
31	353600	FEED REGULATOR HINGE STUD ASSEMBLY	X	X
32	531927	FEED FORKED CONNECTION ASSEMBLY WITH BLOCK	X	X

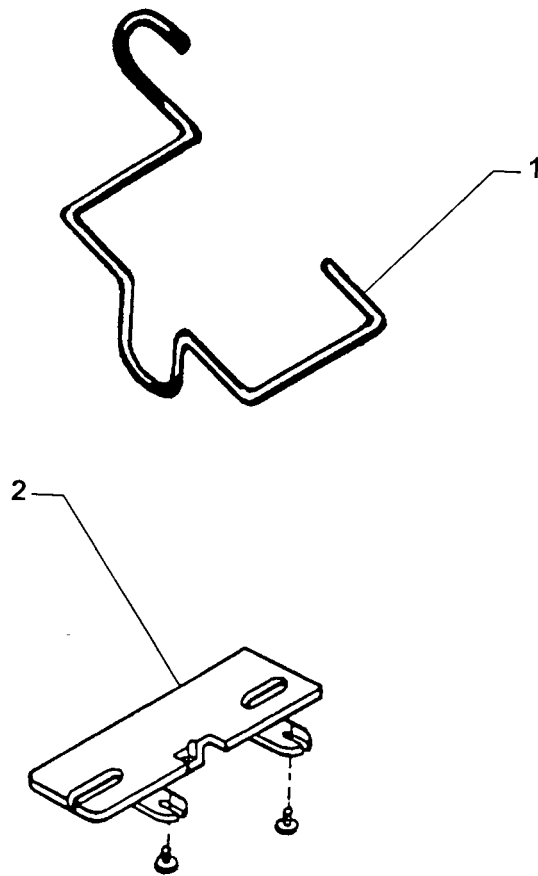
FEED SYSTEM



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		PART LIST OPTIONS		5	5
				7	7
				0	1
				5	0
REF. PART No.	DESCRIPTION				
01 116863	FINGER GUARD				
				X	X
02 446263-455	BED EXTENSION PLATE				
				X	X

OPTIONS



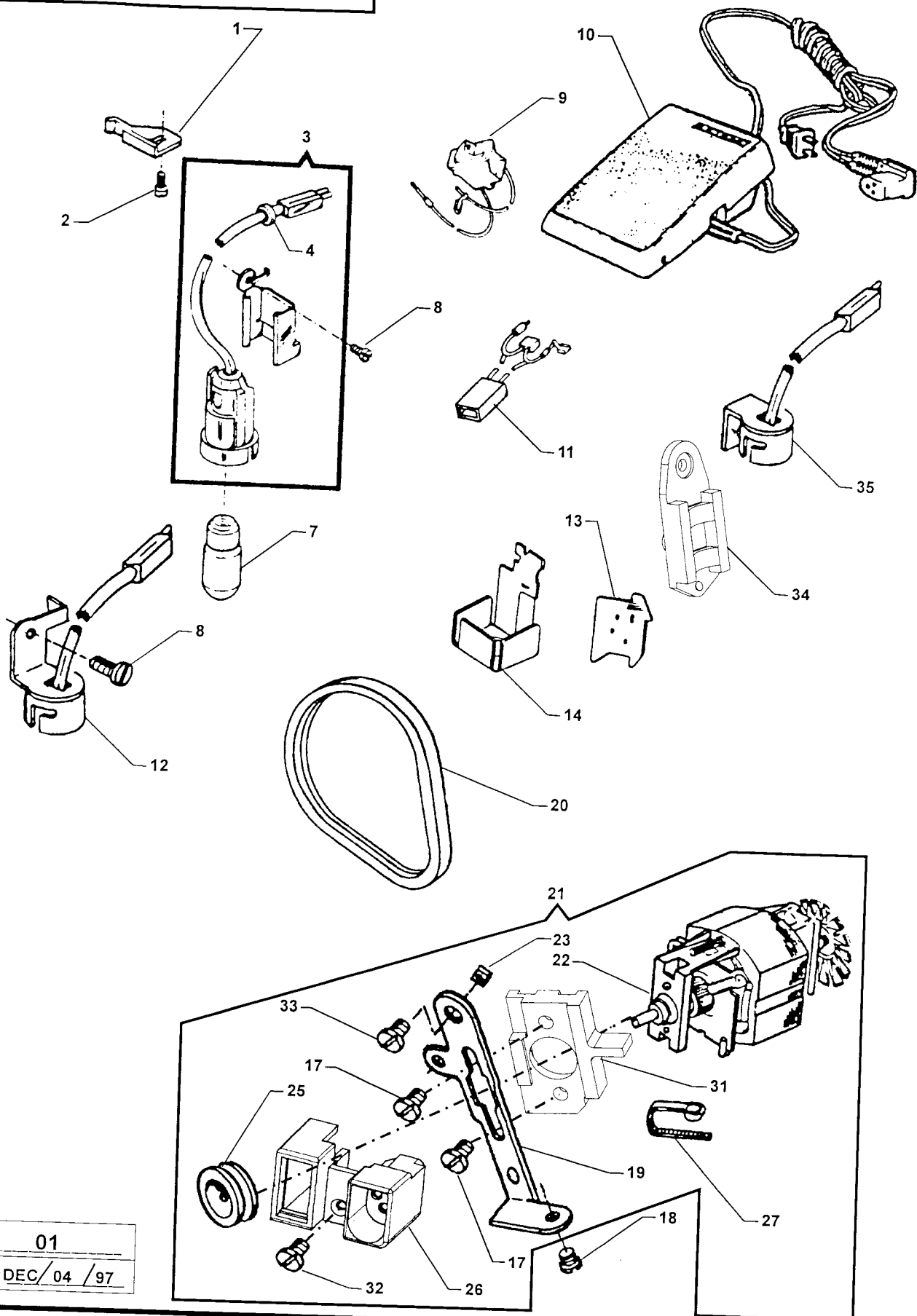
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PART LIST
ELECTRICAL EQUIPMENT

REF. PART NBR	DESCRIPTION	5 7 0 5	5 7 1 0
01 353411	LIGHT LEAD RETAINING CLIP		
02 113455-001	LIGHT LEAD WIRE RETAINER MOUNTNG SCREW	X	X
03 605488-025	LIGHT LEAD COMPLETE CAT L9 (IEC CONSTRUCTION)	X	X
04 179908	LIGHT LEAD GROMMET	X	X
07 988076-001	LAMP (120V)	X	X
07 988076-003	LAMP (220/250V)	X	X
08 354592-451	LIGHT SOCKET MOUNTING SCREW	X	X
09 362250-903	SWITCH COMPLETE (UL/CSA)	X	X
09 362307-001	SWITCH COMPLETE (NON REG.)	X	X
09 988763-004	SWITCH COMPLETE (IEC CONSTRUCTIONS)	X	X
10 362095-001	CR 606 FOOT CONTROLLER (UL/CSA)	X	X
10 362095-002	CR 606 FOOT CONTROLLER (IEC - EUROPE)	X	X
10 362095-005	CR 606 FOOT CONTROLLER (120V - NON REG. - ROUND PIN)	X	X
10 362095-006	CR 606 FOOT CONTROLLER (220V - NON REG. - ROUND PIN)	X	X
10 362095-007	CR 606 FOOT CONTROLLER (120V - NON REG. FLAT BLADE)	X	X
10 362095-008	CR 606 FOOT CONTROLLER (220V - NON REG. FLAT BLADE)	X	X
10 362095-010	CR 606 FOOT CONTROLLER (240V - AUSTRALIA)	X	X
10 362095-014	CR 606 FOOT CONTROLLER (220V - ARGENTINA)	X	X
10 362095-015	CR 606 FOOT CONTROLLER (UK)	X	X
10 362095-016	CR 606 FOOT CONTROLLER (GERMANY)	X	X
10 362095-022	CR 606 FOOT CONTROLLER (RUSSIA)	X	X
10 362095-023	CR 606 FOOT CONTROLLER (HONG-KONG)	X	X
11 988764-003	LIGHT CONNECTOR HARNESS (UL/CSA)	X	X
11 988764-005	LIGHT CONNECTOR HARNESS (NON REG.)	X	X
11 988768-003	LIGHT CONNECTOR HARNESS (IEC)	X	X
12 362001-007	L15 - LIGHT COMPLETE (NON REG.)	X	X
12 362160-002	L15 - LIGHT COMPLETE (UL/CSA)	X	X
13 179901	HEAT SHIELD (WITHOUT GRAPHICS)	X	X
13 179910-451	LIGHT SHIELD (WITH GRAPHICS) (FOR US/CANADA)	X	X
14 605087-001	HEAT SHIELD (FOR EUROPE)	X	X
17 354637-454	MOTOR MOUNTING PLATE CLAMP SCREW	X	X
18 113370-451	MOTOR MOUNTING PLATE SCREW (LOWER)	X	X
19 356803-901	MOTOR MOUNTING PLATE	X	X
20 196388-003	MOTOR BELT (V)	X	X
21 362180-012	GAC15 - MOTOR COMPLETE (UL/CSA)	X	X
21 362180-013	GAC15 - MOTOR COMPLETE (120V - NON REG.)	X	X
21 362180-014	GAC15 - MOTOR COMPLETE (220V - NON REG.)	X	X
21 362180-015	GAC15 - MOTOR COMPLETE (220/240V - RUSSIA)	X	X
21 362190-016	GAC15 - MOTOR COMPLETE (220/240V - IEC/EUROPE)	X	X
21 362190-019	GAC15 - MOTOR COMPLETE (220/240V - NON REG.)	X	X
22 362207-005	SERIES MOTOR MODULE (120V - NON REG.)	X	X
22 362207-006	SERIES MOTOR MODULE (220V - NON REG.)	X	X
22 988752-010	SERIES MOTOR MODULE (120V - UL/CSA)	X	X
22 988752-011	SERIES MOTOR MODULE (220/240V - IEC/SAA)	X	X
22 988752-013	SERIES MOTOR MODULE (220/240V - NON REG.)	X	X
23 313470-452	MOTOR MOUNTING PLATE SCREW NUT	X	X
25 988761-001	MOTOR PULLEY	X	X
26 362239-012	COMMUTATOR END (120V - UL/CSA)	X	X
26 362239-013	COMMUTATOR END (120V - NON REG.)	X	X
26 362239-014	COMMUTATOR END (220V - NON REG.)	X	X
26 362239-015	COMMUTATOR END (220/240V - RUSSIA)	X	X
26 362239-016	COMMUTATOR END (220/240V - IEC/SAA)	X	X
22 362239-019	COMMUTATOR END (220/240V - NON REG.)	X	X
27 605600-004	TYE RAP	X	X
31 362237-901	MOTOR MOUNTING PLATE SPACER	X	X
32 531110-451	MOTOR MOUNTING PLATE SPACER SCREW	X	X
33 113372-451	MOTOR MOUNTING PLATE SCREW (UPPER)	X	X
34 314340-900	LIGHT SOCKET PLATE (INSULATOR) FOR SCHOOL MACHINE)	X	X
35 362057-001	LIGHT COMPLETE (SCHOOL MACHINE)	X	X
5705 / 5710 MODELS PARTS LIST		X	X
P/N 357370-004			

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