

Integrated Environment **Motor** **Control**

FTF-IND-F0256

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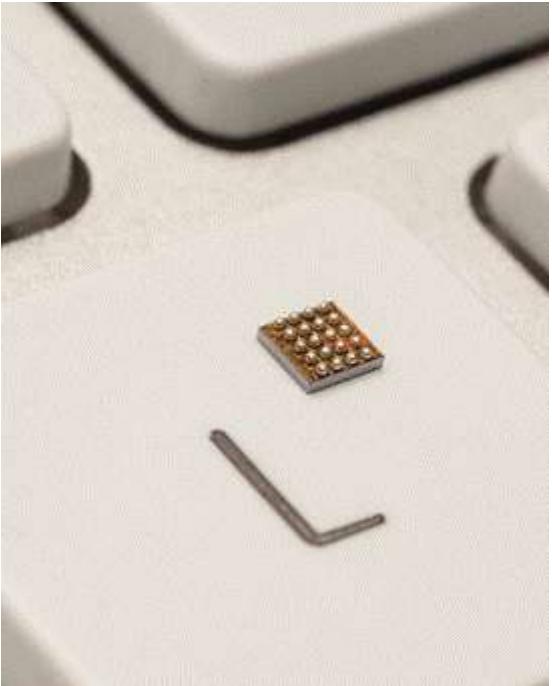
External Use



Agenda

- Motor Control Introduction
- Motor Control Microcontrollers - DSC and Kinetis V
- Software Development Tools
- Motor Control Enablement

Motor Control Introduction



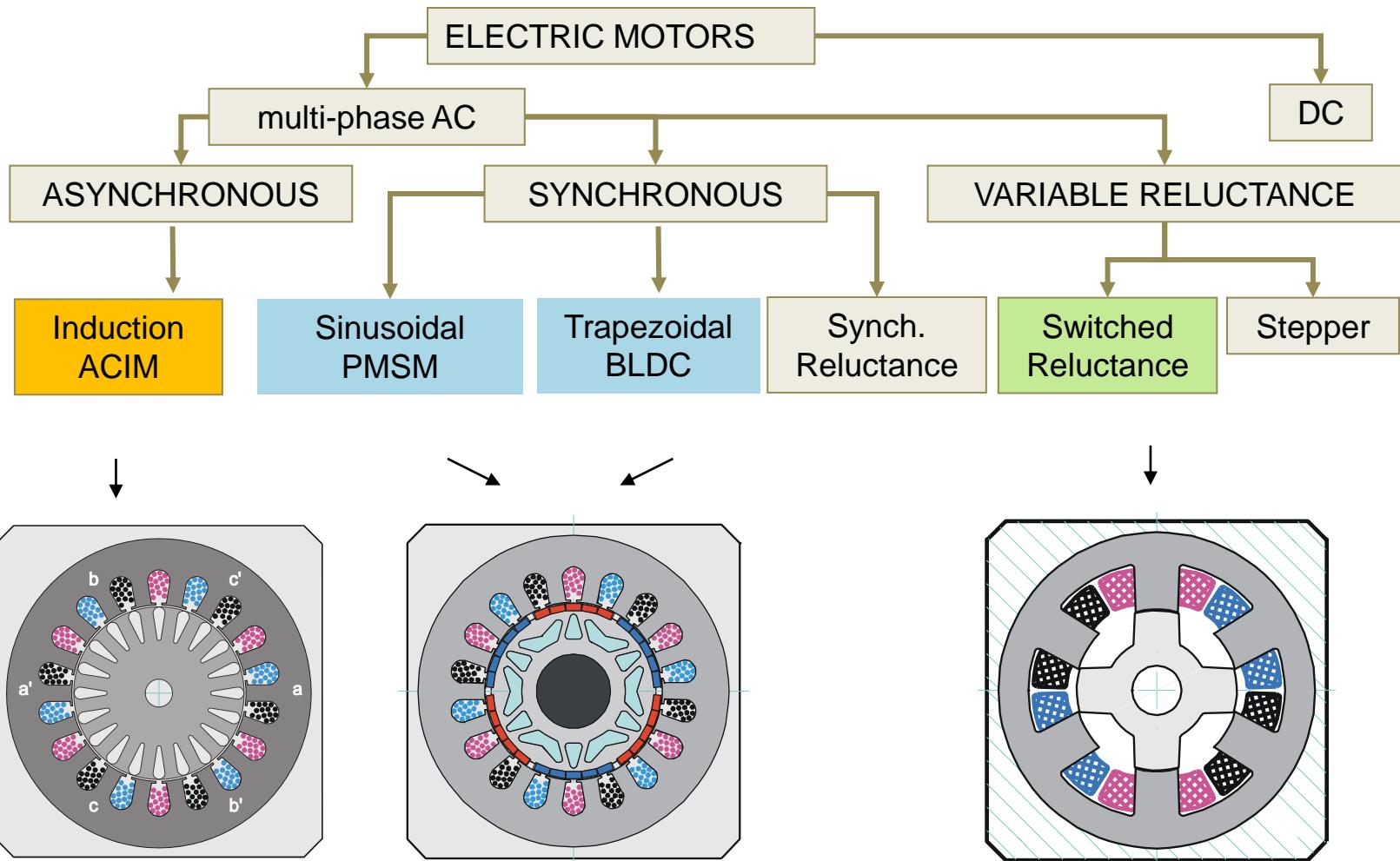
- Key Motors
 - Brushless DC (BLDC) Motors
 - Permanent Magnet Synchronous Motors (PMSM)
 - AC Induction Motors (ACIM)
 - Switched Reluctance Motor (SRM)
- Key Control Algorithms
 - Commutation Control (for BLDC Motor)
 - AC Scalar Control (for ACIM)
 - AC Vector Control (for ACIM and PMSM)
- Challenges in the motor control s/w design

Motor Control Target Applications

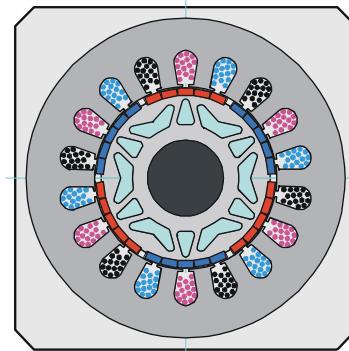
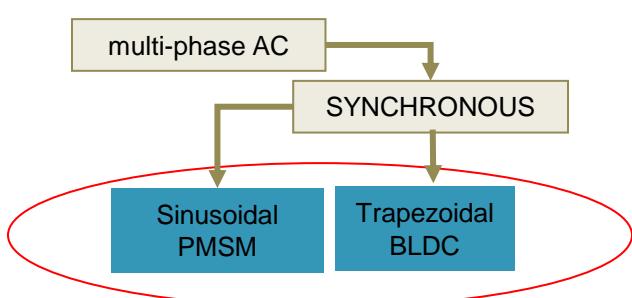
- **Pumps and fans** – pool pumps, factory systems, compressors
- **HVAC** – heating fans, air-conditioners
- **Industrial drives** – manufacturing assembly, robotics, wind turbines, printing presses
- **Appliances** – washers, dishwashers, dryers, fridges, power tools
- **Medical** – scanners, pumps, diagnostic and therapy equipment



Electric Motor Type Classification



Synchronous Motors: BLDC & PMSM



- **BLDC & PMSM – Common features**

- Rotor with magnets, Winding on stator
- Very high efficiency
- High reliability
- Quiet
- Requires position information
- Cost affected by cost of magnets (rare earth)
- VERY popular today at low/medium power at both appliance / industrial drives



BLDC vs. PMSM

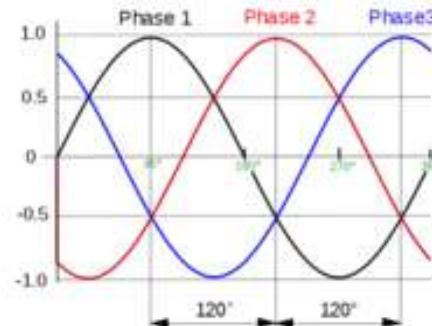
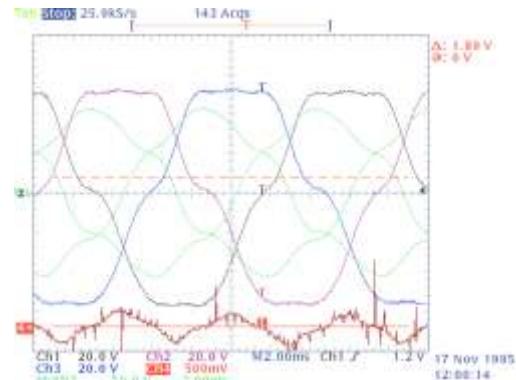
- BLDC & PMSM differ in Back-EMF Shape
 - BLDC - Trapezoidal Back-EMF
 - PMSM - Sinusoidal Back-EMF



Trapezoidal BLDC

Sinusoidal PMSM

- Back-EMF Recognition
 - Rotate with motor shaft
 - Observe generated voltage



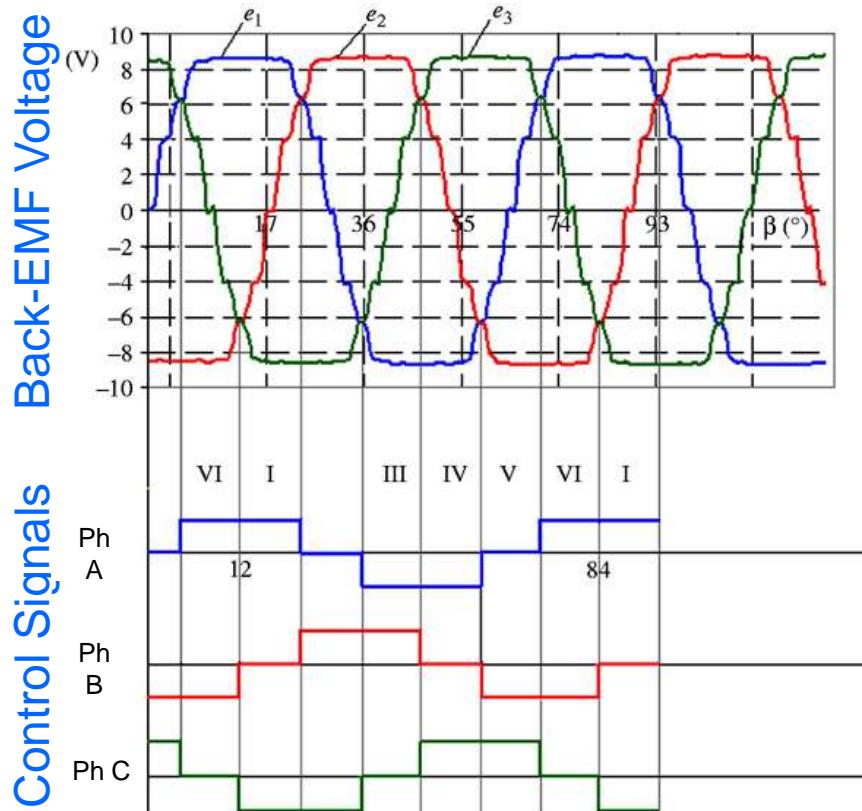
BLDC Motor Control

BLDC motor

- Trapezoidal Back-EMF (flux distribution)
- Motor power **by commutation**
“square” voltage – more noisy
- 2 of the 3 phases are excited at any time (Six-Step)
- Sensorless algorithm easy

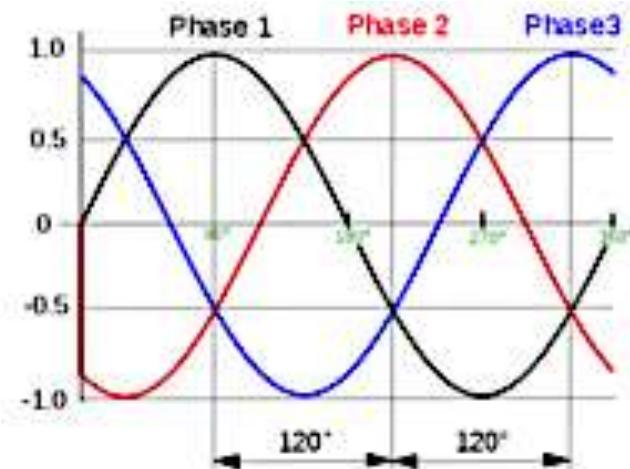
BLDC Motor Control

- Phases are commutated according to the rotor position
- Hall sensors directly gives commutation instances
- Simple sensorless techniques help to avoid sensors



Sinusoidal PMSM Control

- **PMSM** motor
 - Sinusoidal Back-EMF (flux distribution)
 - Motor power **by sine voltage - silent**
 - All 3 phases persistently excited at any time
 - Sensorless algorithm becomes complicated
- **PMSM Motor Control**
 - Phases are supplied by sine voltage according to rotor position
 - Requires known start-up position (alignment)
 - Position Information:
 - Using Hall Sensors – used rarely
 - Sensorless – several techniques are used
 - **Control Algorithm - Vector Control (FOC)**



Trapezoidal BLDC vs. Sinusoidal PMSM

- **Important Note:**

- Sometime customers calls both these motors as BLDC regardless of the back-EMF shape. This leads to the confusion since BLDC and PMSM are controlled differently.
- It is important to always ask question:

Is the motor TRAPEZOIDAL or SINUSOIDAL?

Various PMSM



Panckake PMSM for
Direct Drive Washers



PMSM with external rotor



PMSM for belt-driven
Washers

PMSM & BLDC Motors

- **Advantages**

- High torque per frame size
- Reliability due to absence of brushes and commutator
- Highest efficiency. Renewed interest for “white goods”
- Good high speed performance (no brush losses)
- Precise speed monitoring and regulation possible
- Smooth torque

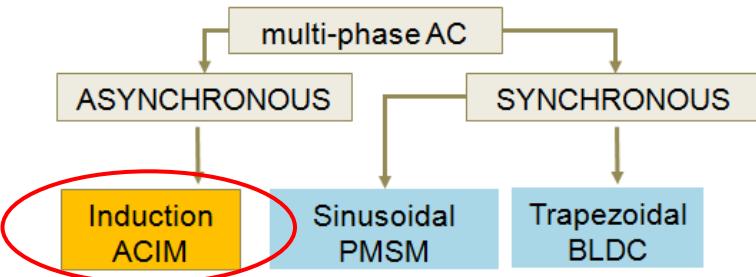
- **Drawbacks**

- Position sensor or sensorless technique is required for motor operation
- Difficult to startup the motor using sensorless technique

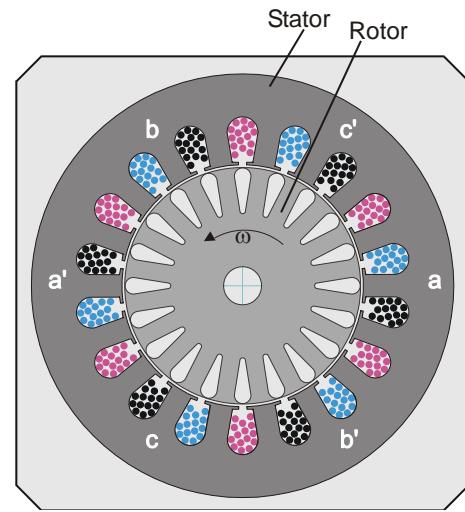
- **Typical Applications**

- Appliance, washer, dishwasher, pump, compressor, dryer, medical, tools, HVAC, fan

AC Induction Motor (ACIM)



- 3-phase winding on the stator (sinusoidal)
- Key features
 - Squirrel cage (rugged, reliable, economical)
 - No brushes, no magnet → low cost
 - Fed from 3-ph source of the AC voltage to the stator
 - Speed control requires varying stator frequency
 - High power drives



Cutaway of Squirrel-Cage Induction Motor

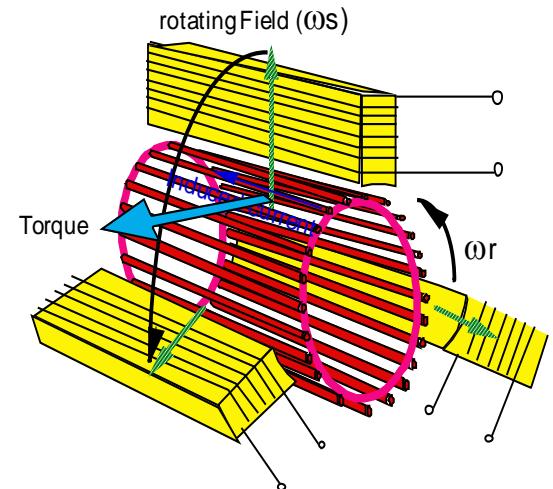
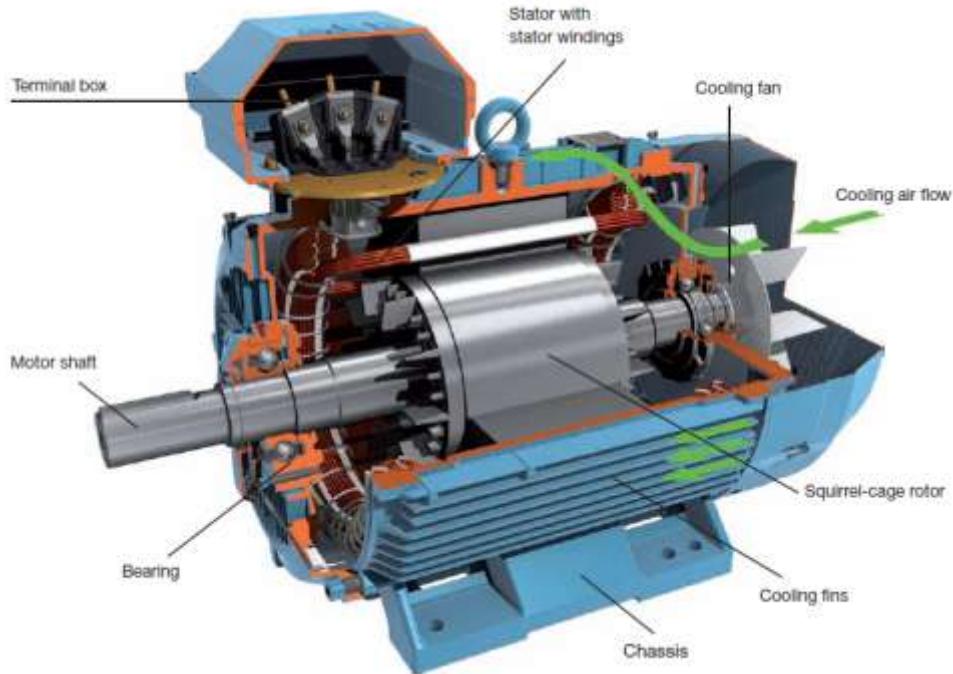
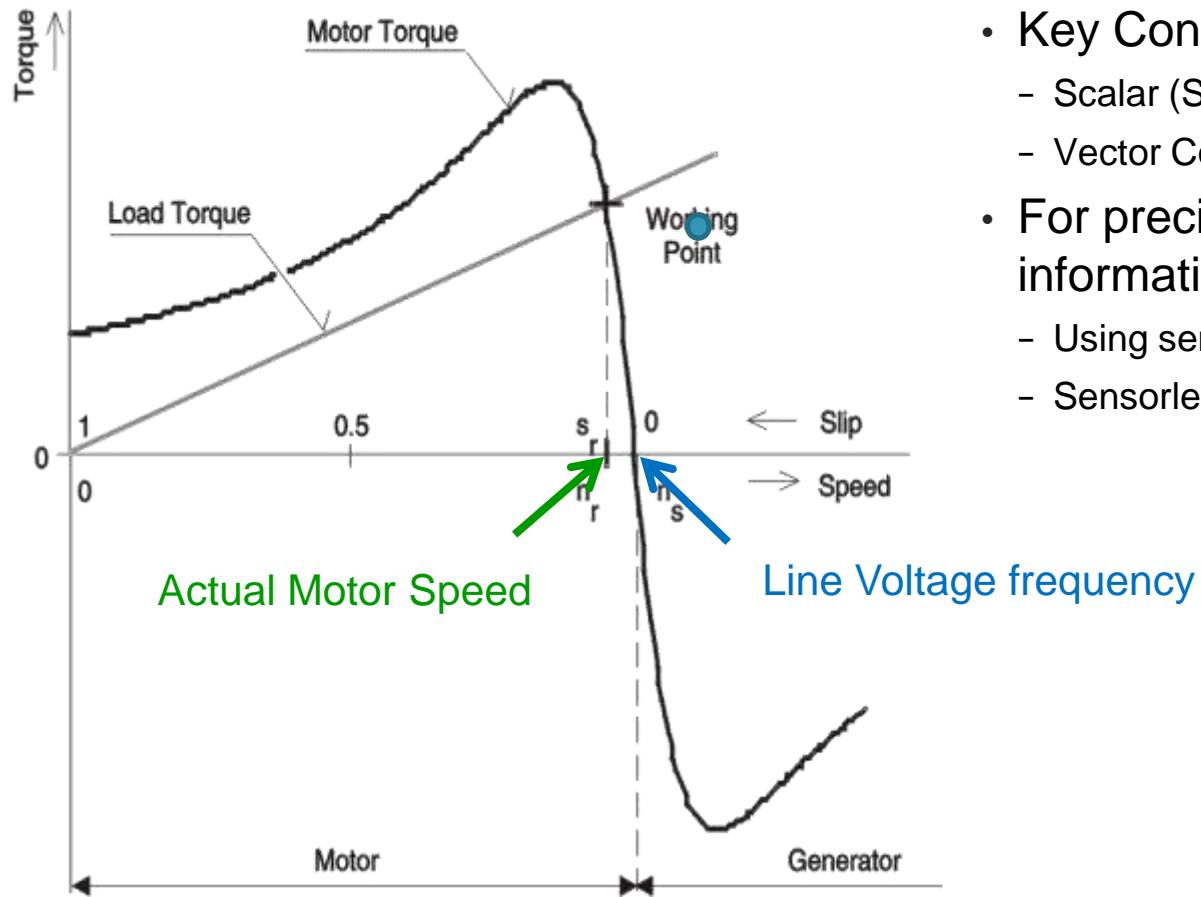


ABB -Technical application paper

ACIM - Torque-Speed Profile



- Key Control Techniques:
 - Scalar (Speed) Control
 - Vector Control (Torque) Control
- For precise control motor speed information needed
 - Using sensor (Encoder, Tacho)
 - Sensorless

AC Induction Motor

- **Advantages**

- Low cost per horsepower
- Inherent AC operation (Direct connection to AC line)
- No permanent magnets (very rugged)
- No brushes. Very low maintenance
- Available in wide range of power ratings
- Low rotor inertia

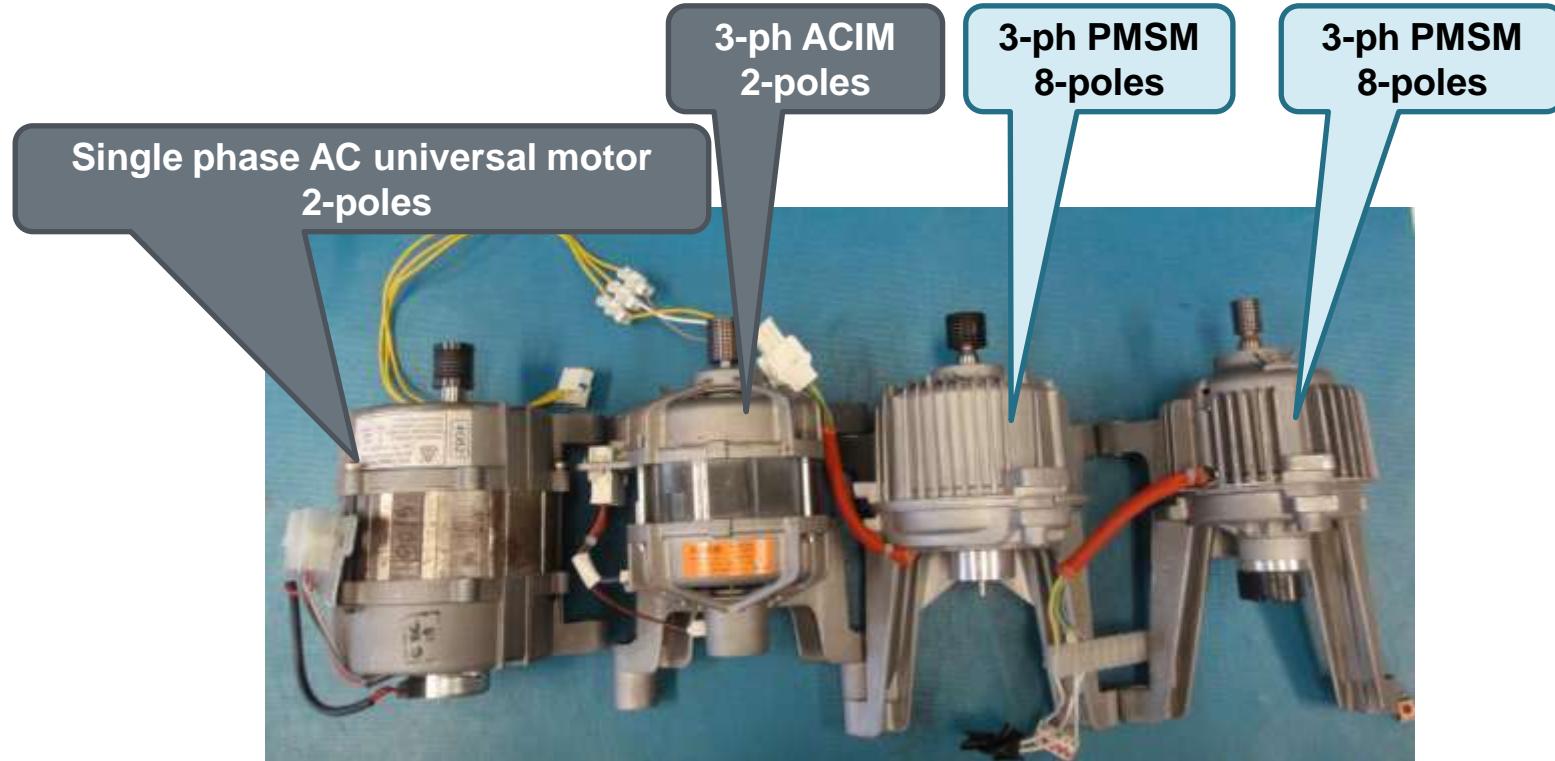
- **Drawbacks**

- Inefficient at light loads.
- Speed control requires varying stator frequency.
- Position control difficult (field orientation required).

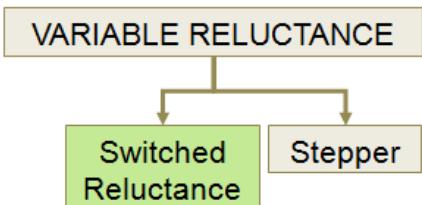
- **Typical Applications**

- Washer, pool pump, industrial drives, HVAC, fan, compressor

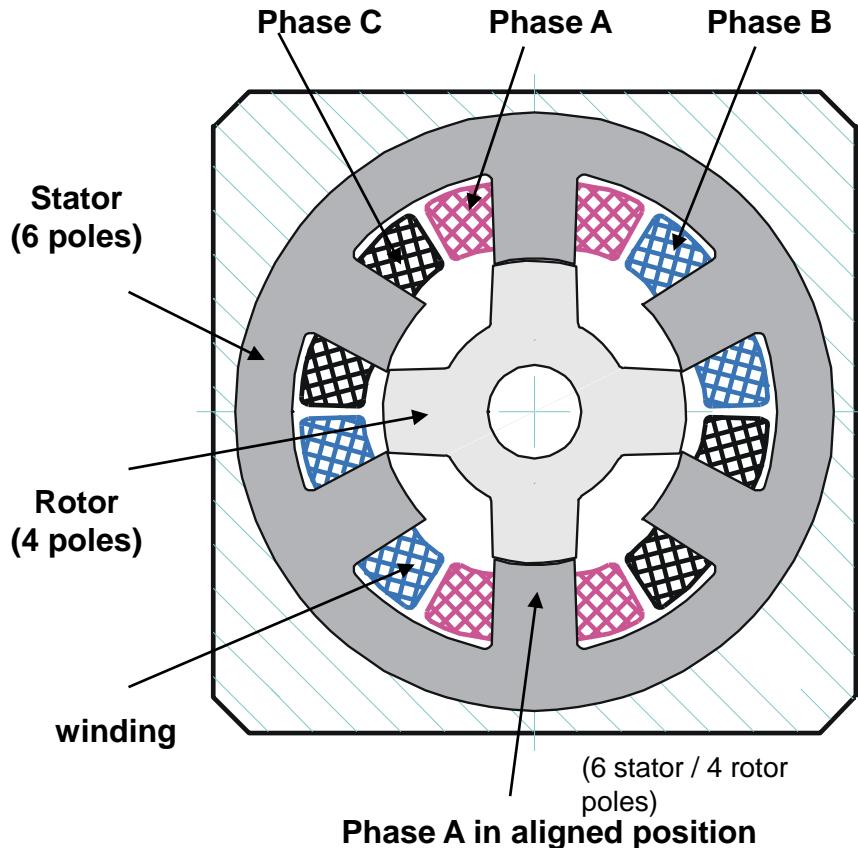
Washer Motors (about 750W)



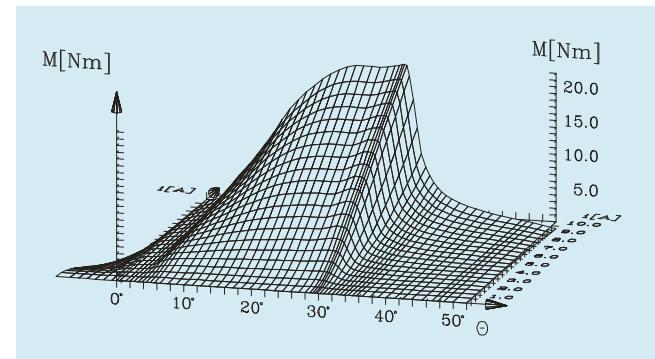
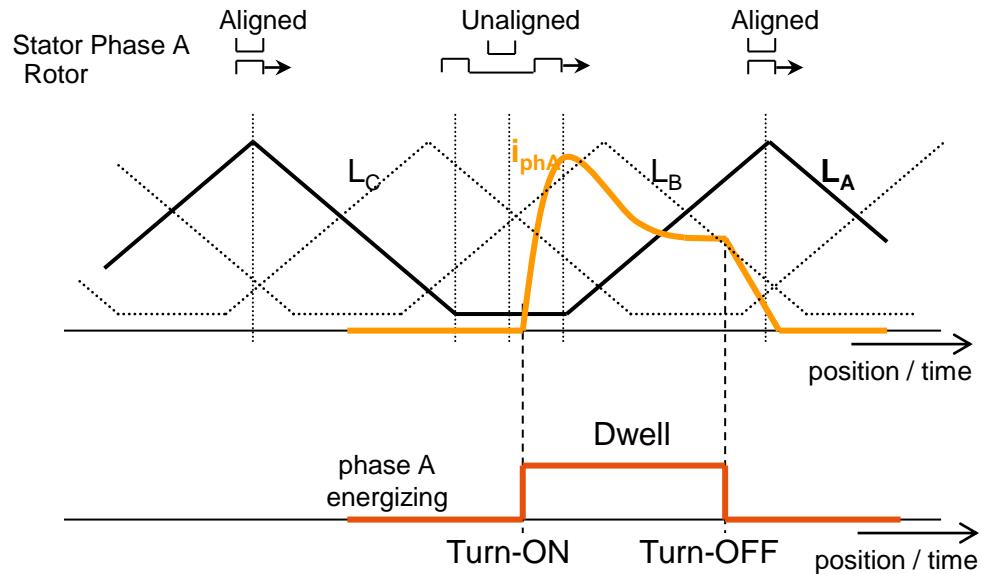
Switched Reluctance Motor (SRM)



- Both stator and rotor have salient poles
- Winding on stator
- Characterized by magnetization characteristic $\Psi(i, \theta)$
- Inductance profile linked with rotor position
- Requires position information for phases commutation
- Suitable stator/rotor poles ratio configuration (the higher number of phases, the lower torque ripple):
 - 2-phase: 4/2
 - 3-phase: 3/2, 6/2, 6/4, 6/8, 12/8, 2/10, 24/32
 - 4-phase: 8/6
 - 5-phase: 10/8
 - 7-phase: 14/12



Phase Energizing



SR Motor

- **Advantages**

- Low cost resulting from simple construction
- High reliability
- High fault tolerance
- Heat is generated in stator: easy to remove
- High speed operation possible (100,000 rpm)

- **Drawbacks**

- Acoustically noisy
- High vibration
- Magnetic nonlinearities make smooth torque control difficult
- Dependent on electronic control for operation

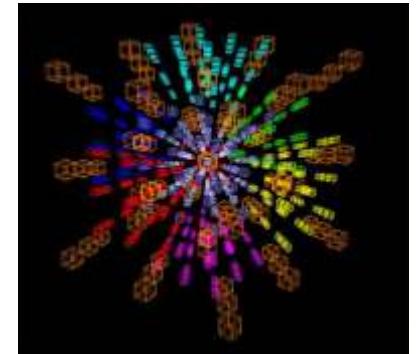
- **Typical Applications**

- Vacuum cleaners, lawn movers, industrial drives

Complexity of the Motor Control Solutions

- **Large Variety of MC Algorithm Structure**

- Processor Dependent (variety of CPU's & peripherals...)
- **Motor Type Dependent** (ACIM, PMSM, BLDC, DC, Stepper, SR, Linear)
- **Motor Parameters Dependent** (variation of parameters with temperature & current, fluctuation during production, magnetic saturation curves, material of magnets ...)
- **Algorithm Dependent** (FOC, scalar, sensorless, position servo...)
- Application Dependent (industrial drive, fan, pump, washer,.....)
- Hardware dependent (h/w topology, tolerance of components, noise)
- Standard's Dependent (Safety, Autosar, ctm specific standards....)
- Co-Existence with other applications (operating system, multi-motor control, PFC...)



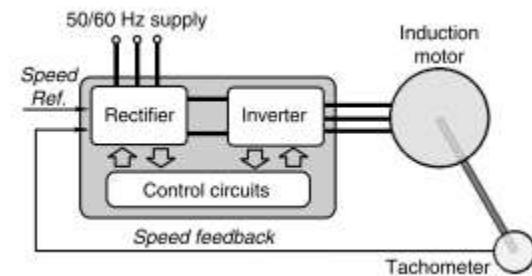
Multi-Dimensional
Task

One “universal solution”
does not work

Speed/Torque Control

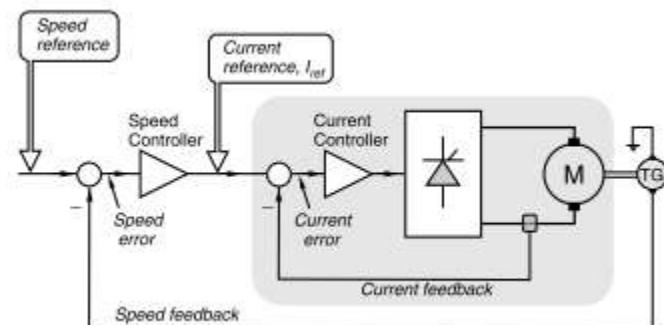
- Speed Control

- Majority of variable speed drives
- Speed directly control by applied voltage or by using inner control loop
- Speed information necessary

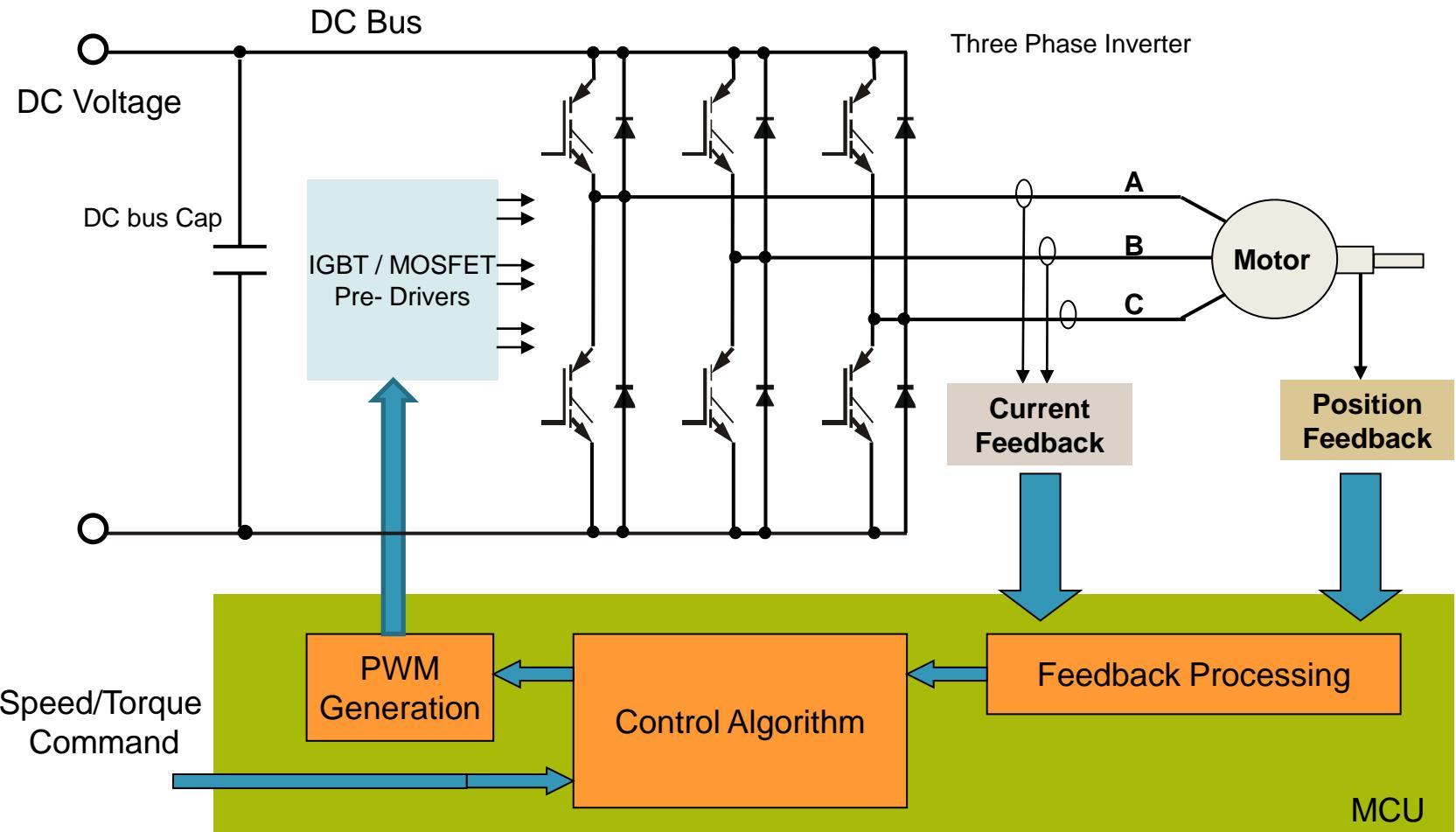


- Torque (Current) Control

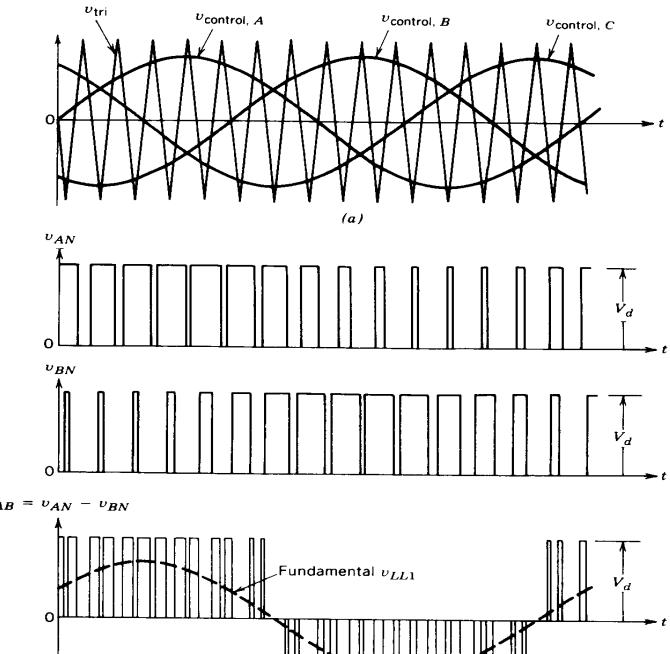
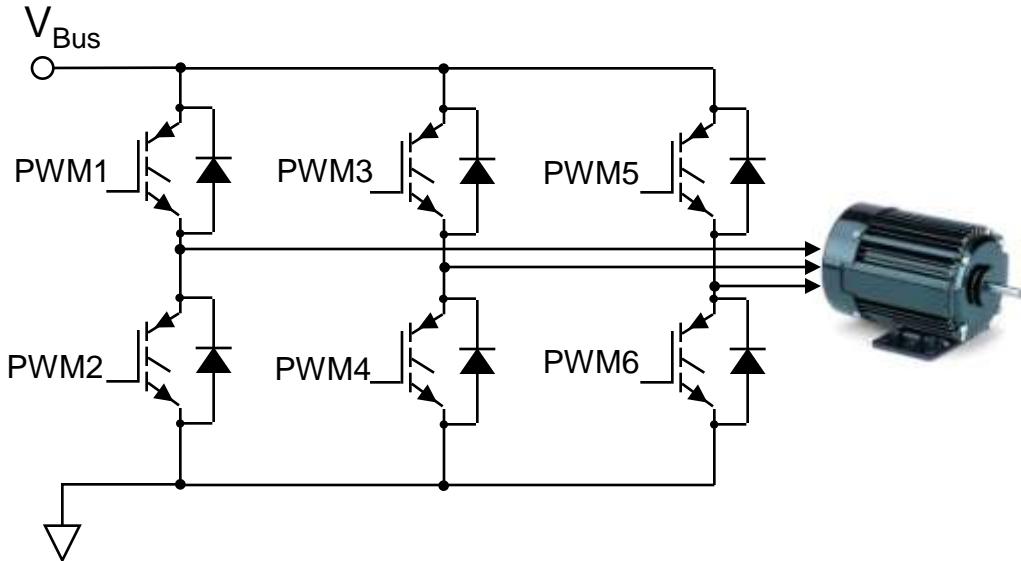
- Demanding applications (electrical power steering, electric braking, winding machine, lifts etc...)
- Appliance applications (washers, pumps, industrial drives)
- Applications requiring the motor to operate with a specified torque regardless of speed
- Knowledge of speed & current must be present
- Typical algorithm: [Vector Control \(Field Oriented Control\)](#)



Motor Control Topology



Three Phase Inverter



Three-phase PWM waveforms.

PWM frequency 10-20kHz

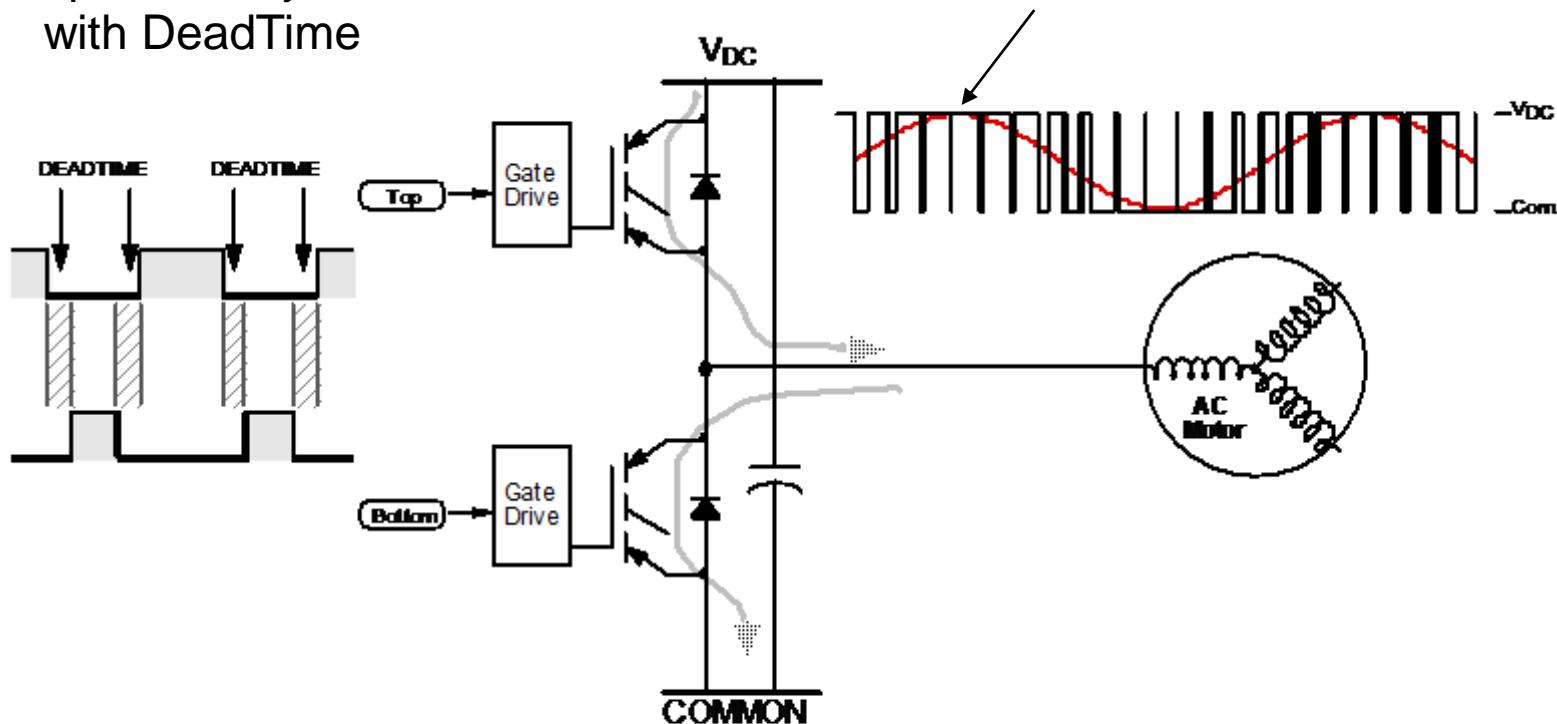
- The higher frequency – the higher switching losses
- The lower frequency, the higher audible noise

Source: *Power Electronics*, by Ned Mohan, Tore Undeland, and William Robbins, John Wiley & Sons, 1995

PWM Applied to Electrical Systems

Complementary PWM with DeadTime

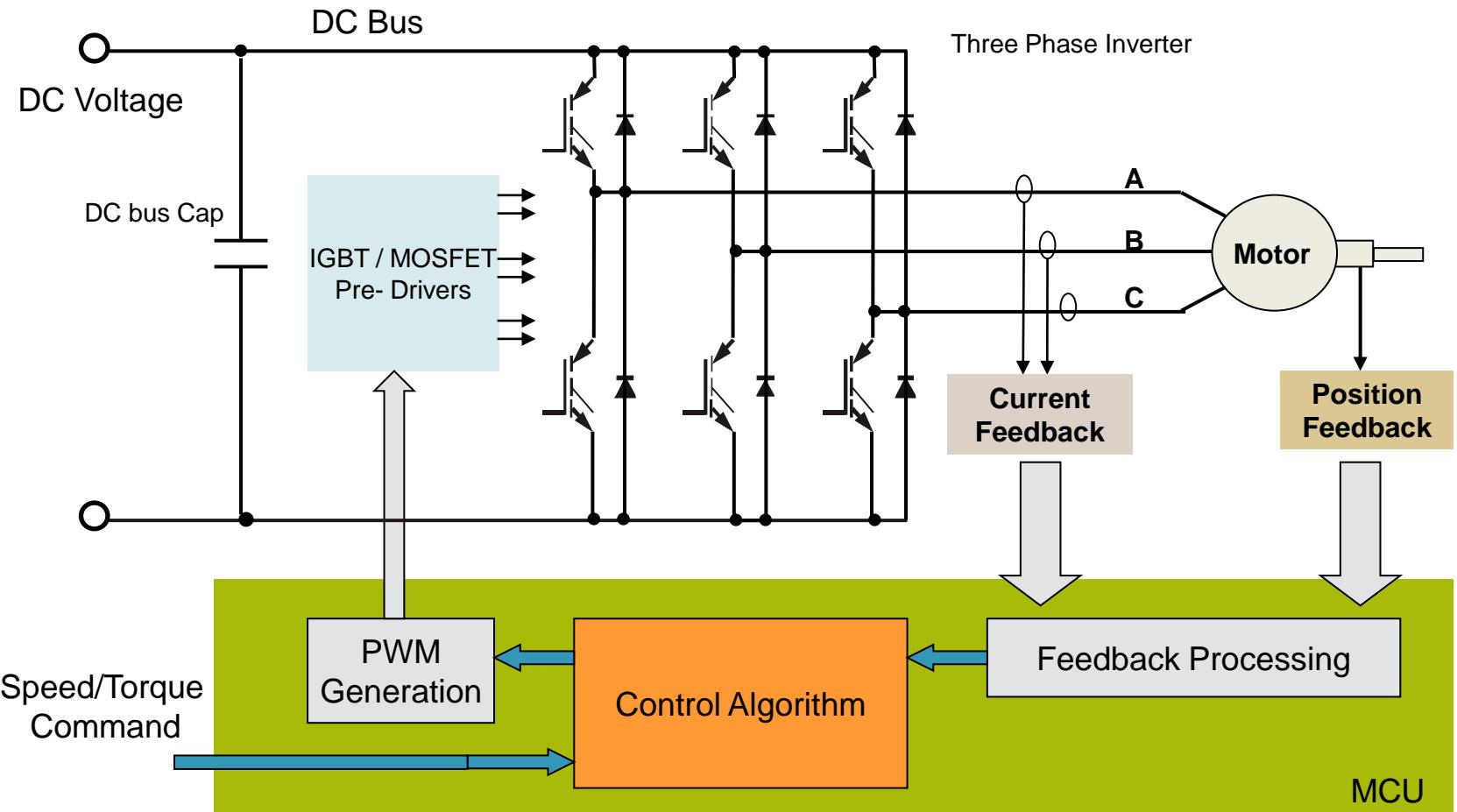
- Load inductance acts like a low pass filter to smooth current.



Half-bridge (one of three)

Peter Pinewski

Motor Control Topology – Control Algorithm

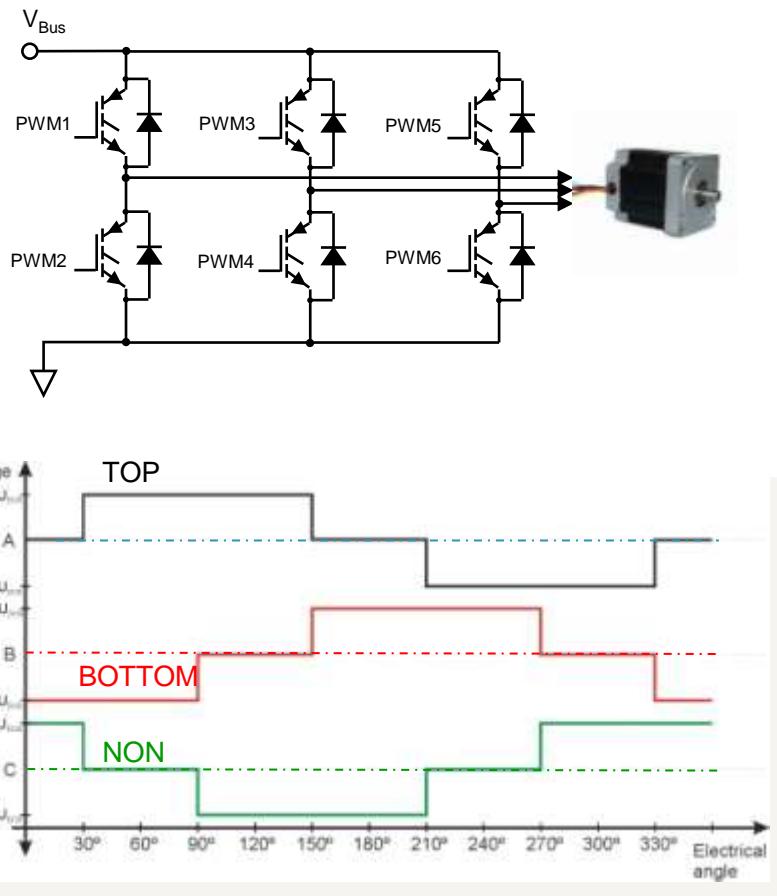


Basic Types of Motor Control Algorithms

- Commutation Control (BLDC)
- Volt per Hertz Control (ACIM)
- Vector Control (ACIM, PMSM)

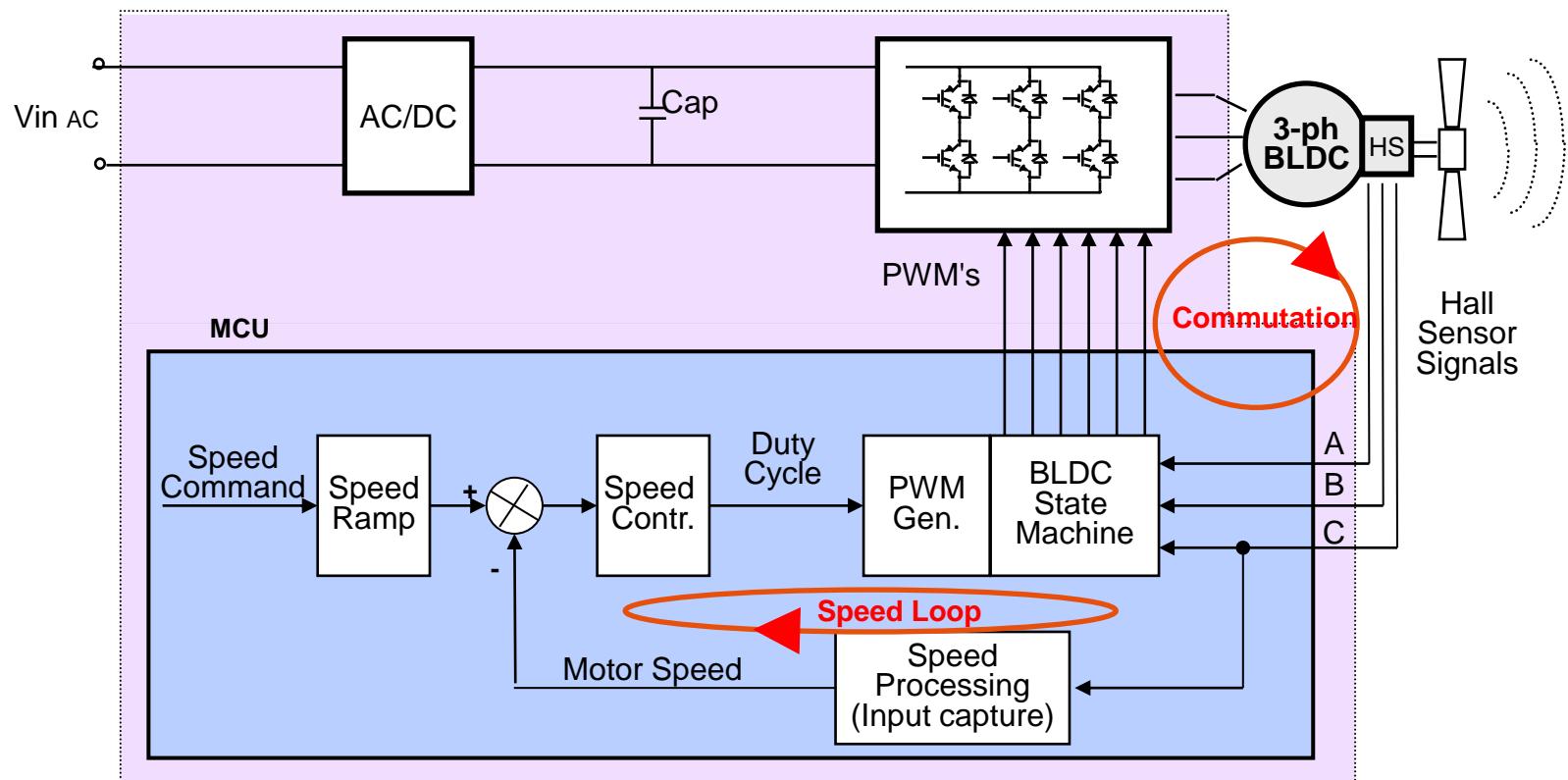
Commutation Control (BLDC)

- Six Step BLDC Motor Control
 - Voltage applied on two phases only
 - It creates 6 flux vectors
 - Phases are power based on rotor position
 - The process is called Commutation
 - Speed defined by applied voltage
 - Sensorless control easy (position detection based on back-EMF Zero Crossing)



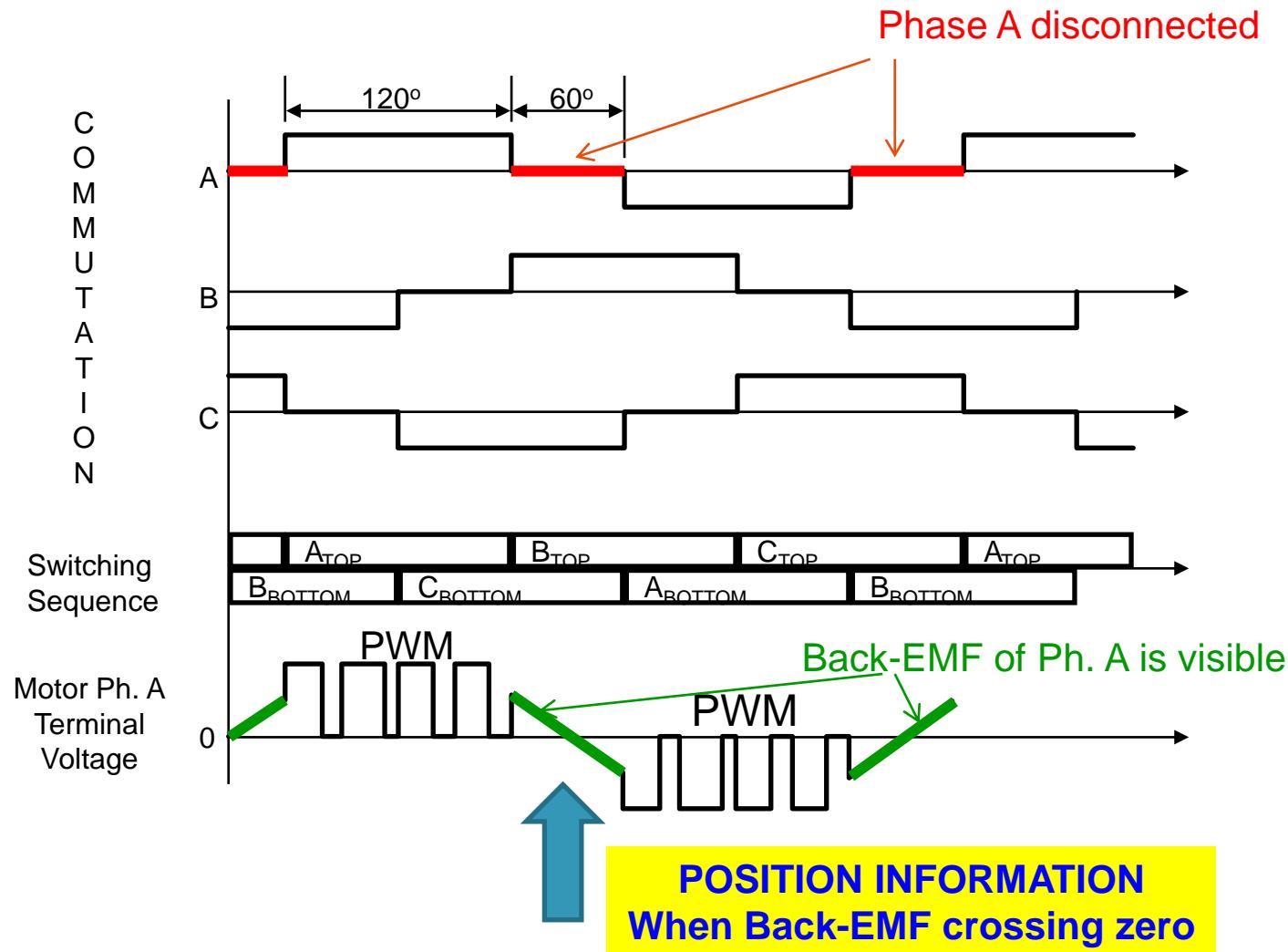
Phase voltages

Commutation Control – BLDC with Sensors



8-bit/20MHz MCU satisfies the algorithm needs

BLDC Sensorless Detection



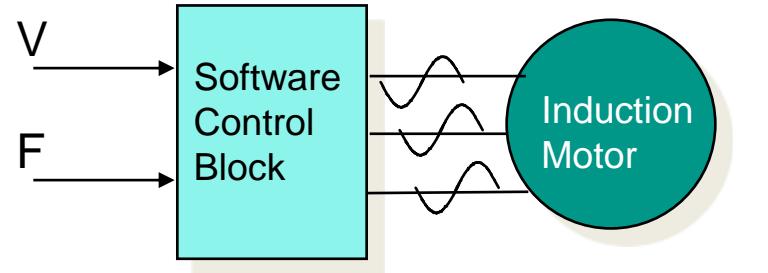
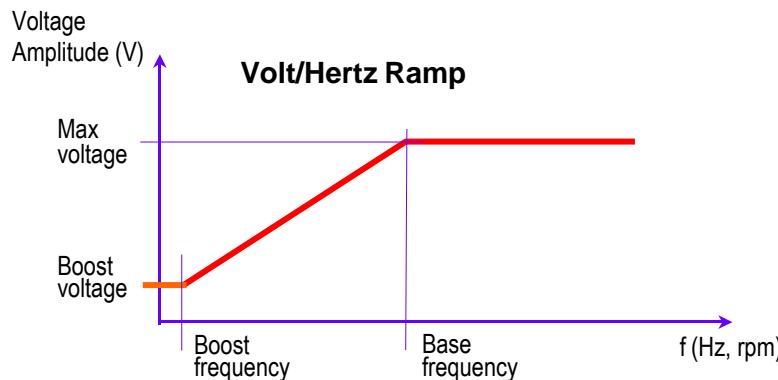
Scalar Control (ACIM)

Also called “Volt-per-Hertz”

USE: Low cost AC industrial drives.

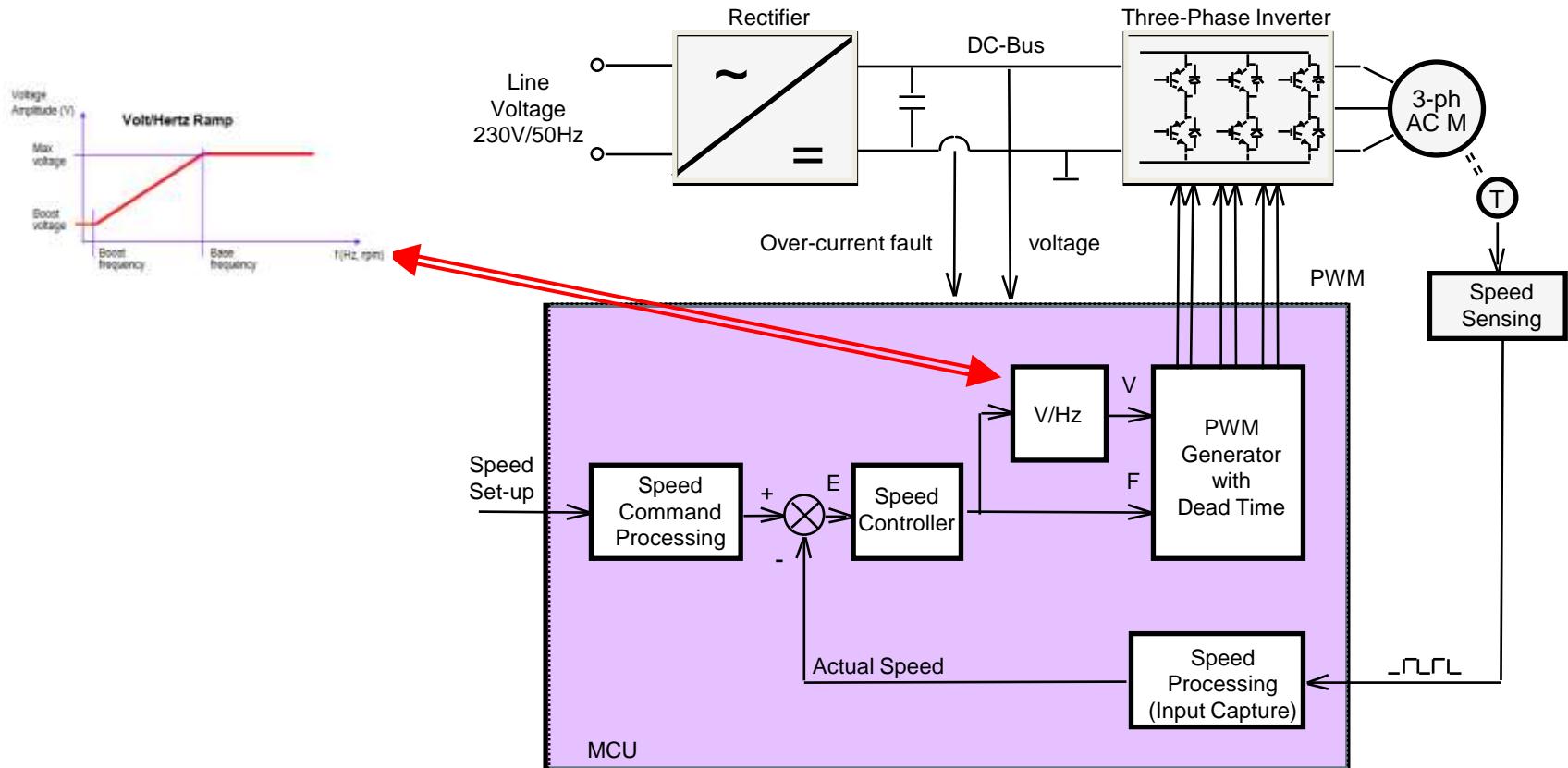
CONTROL: VOLTAGE (Amplitude and Freq)

OPERATION: Attempts to keep magnetizing current constant by varying stator voltage with frequency.



Pete Pinewski

V/Hz Control Block Diagram



8-bit/20MHz MCU satisfies the algorithm needs

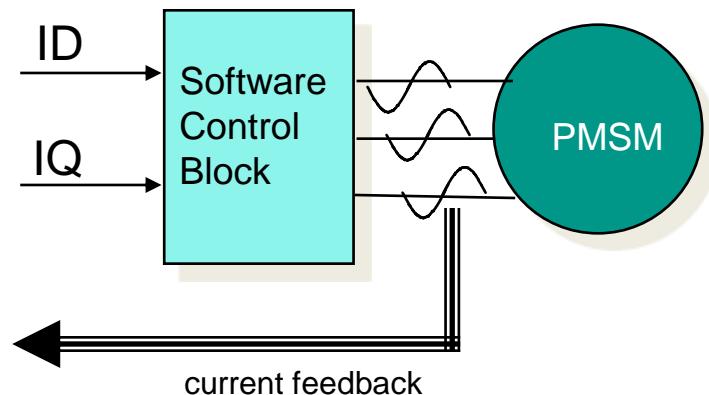
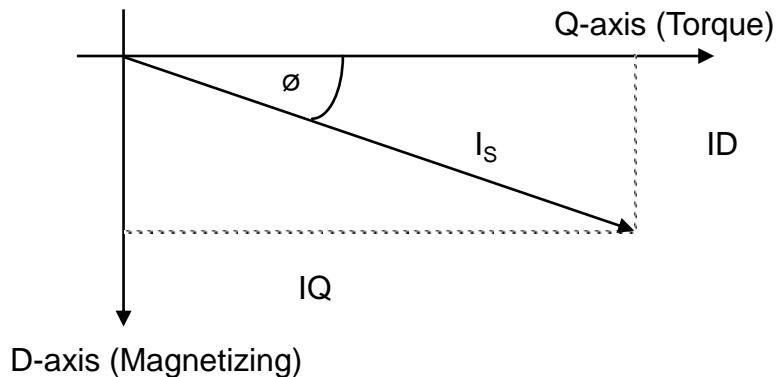
Vector Control (PMSM, ACIM)

Also called Field Oriented Control - FOC

Vector control ~ control of **CURRENT vector** (Magnitude and Angle)

In special reference frame, the stator currents can be separated into

- Torque-producing component
- Flux-producing component



Vector Control for Sinusoidal Motors (PMSM, ACIM)

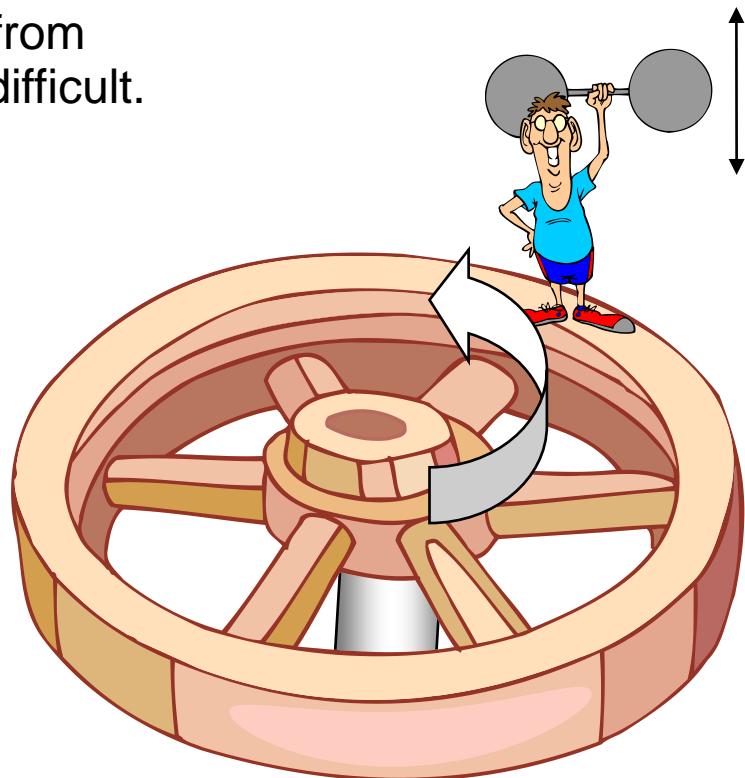
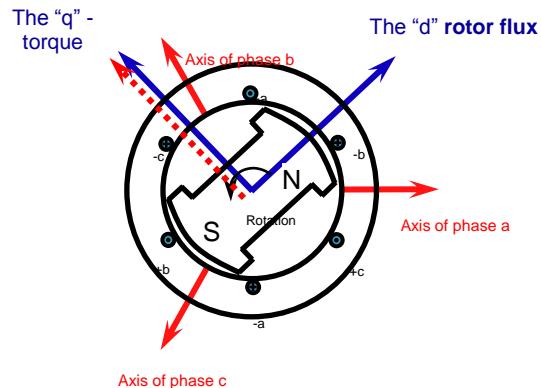
- Vector Control (Field Oriented Control - FOC) is popular technique for nowadays motor drives
- Advantages:
 - Excellent dynamic performance
 - Full motor torque capability at low speed
 - Higher efficiency for each operation point in a wide speed range
 - Decoupled control of torque and flux
 - Natural four quadrant operation (motor/brake/generator)
- Wide variety of control options

How Difficult Is the Vector Control?

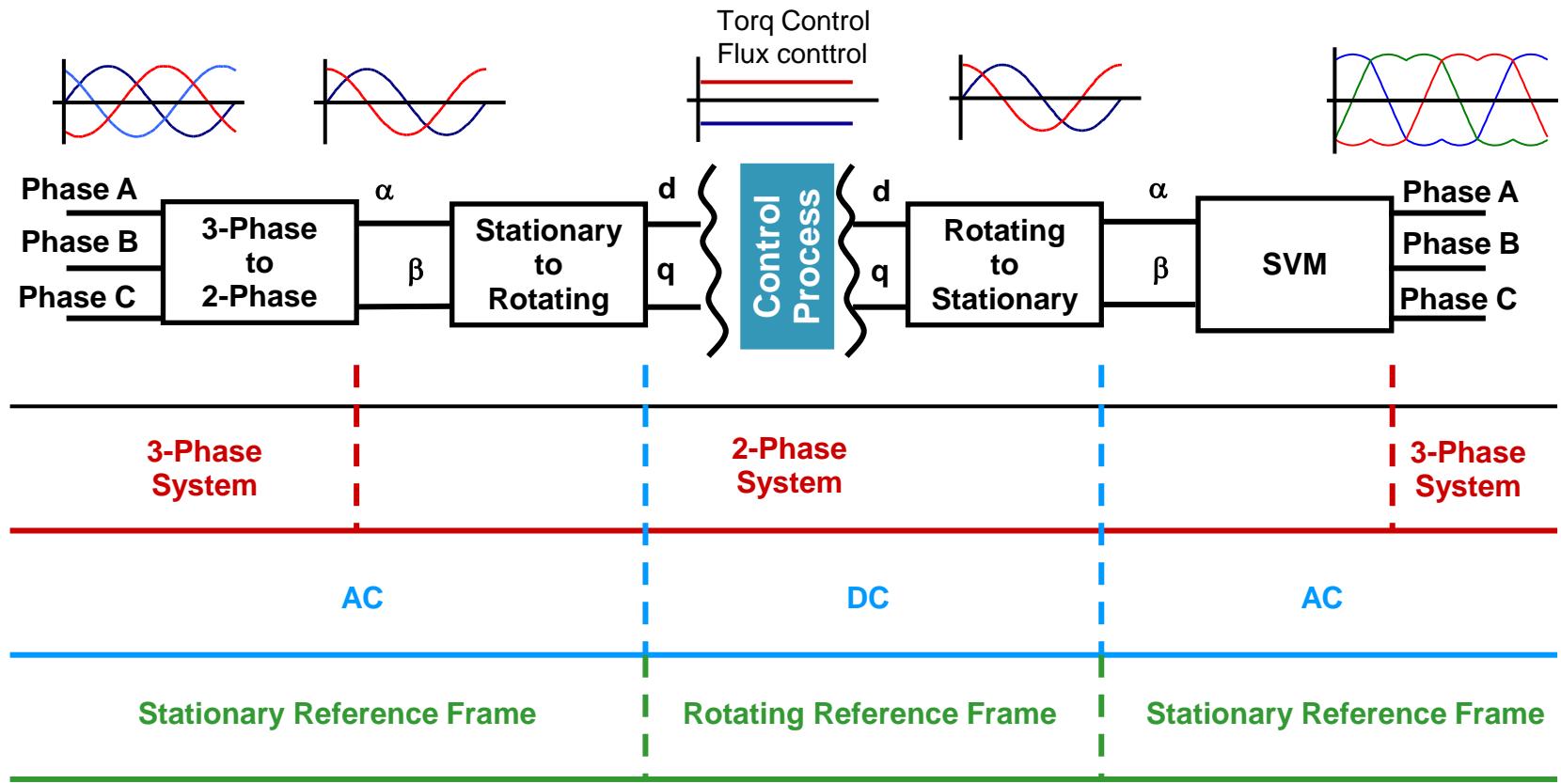
It depends on your “point of view”!

To mathematically describe barbell motion from a **stationary frame** of reference would be difficult.

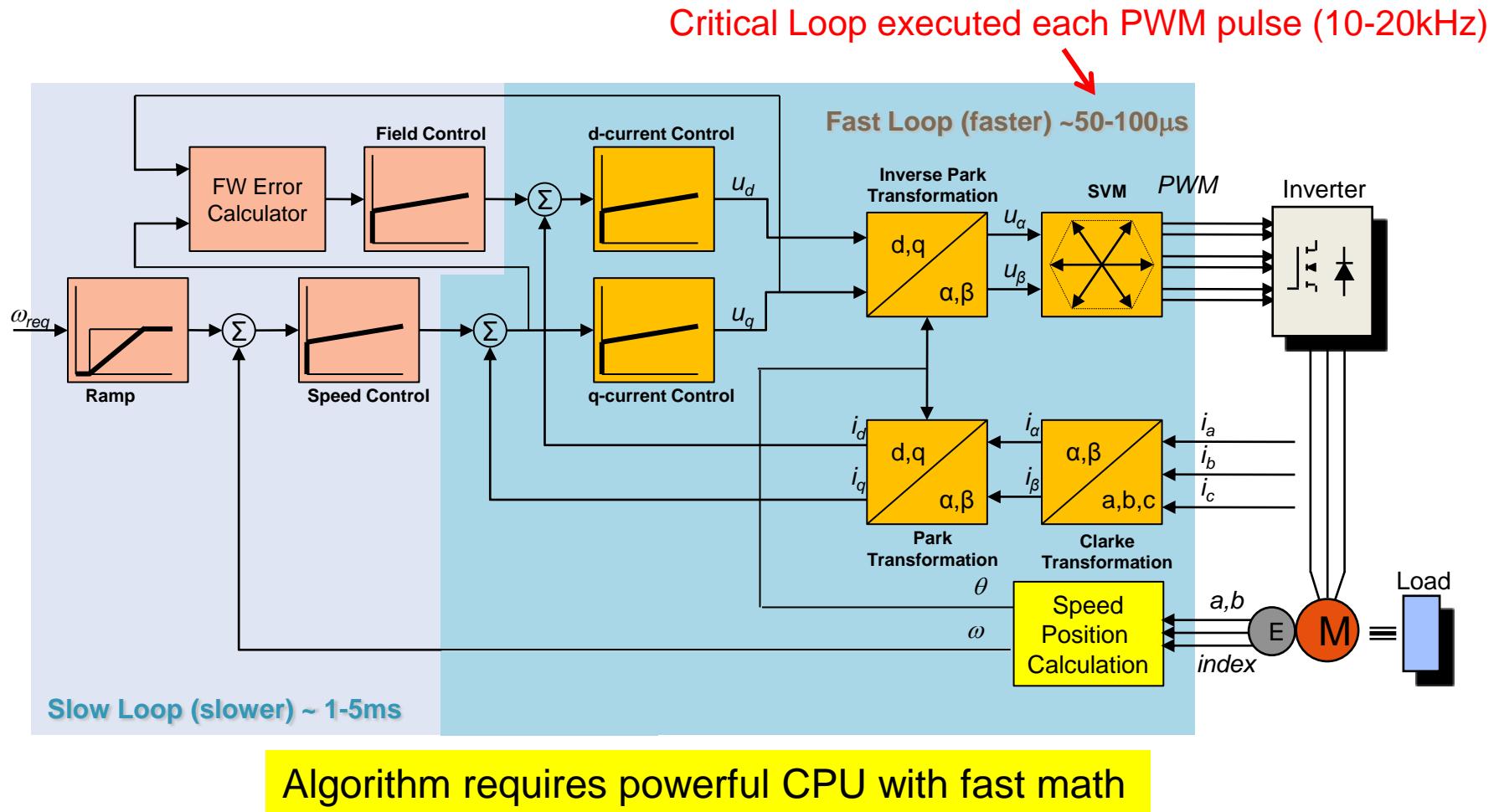
However, by jumping on the wheel, and describing the motion from a **rotating frame** of reference, simplifies the problem immensely!



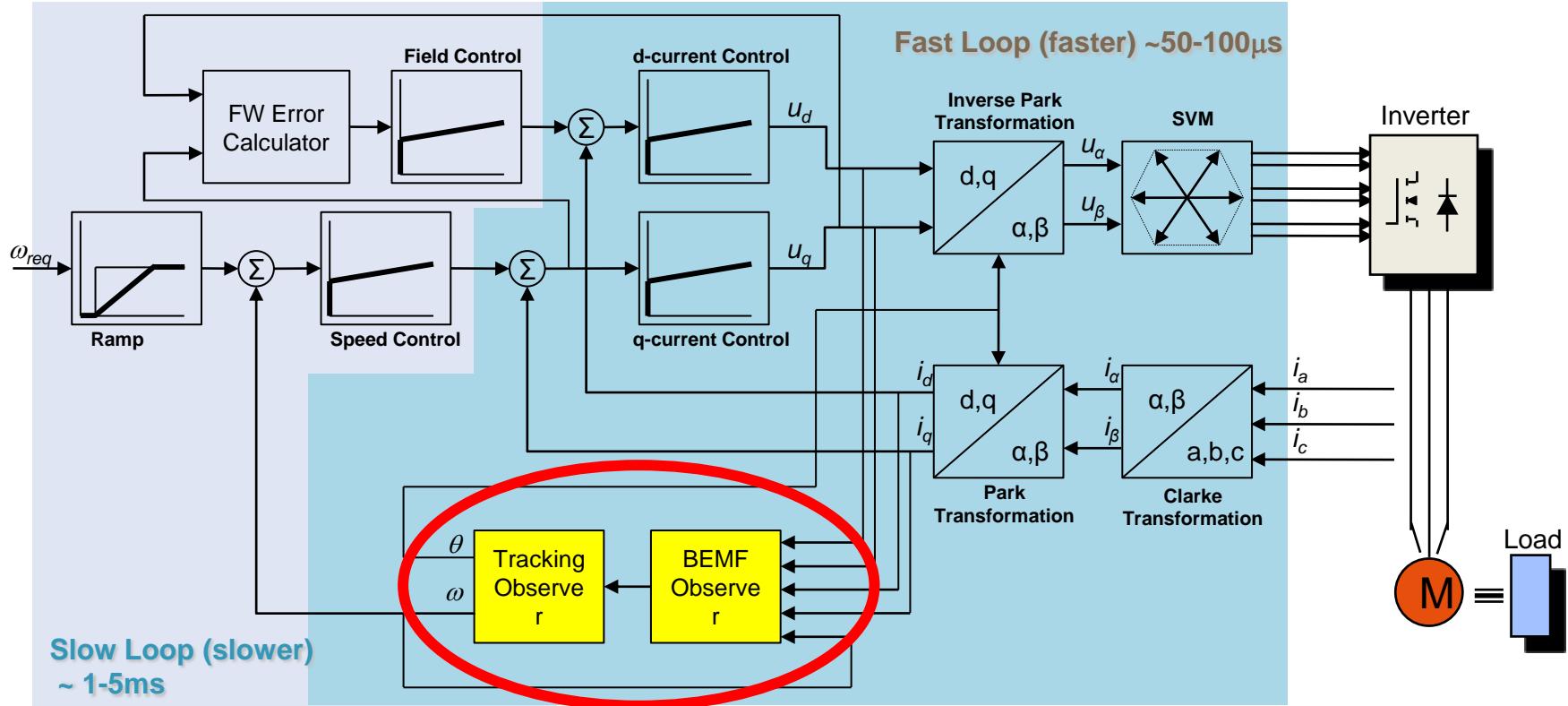
Basic Principle of Vector Control



Vector Control Implementation (PMSM)

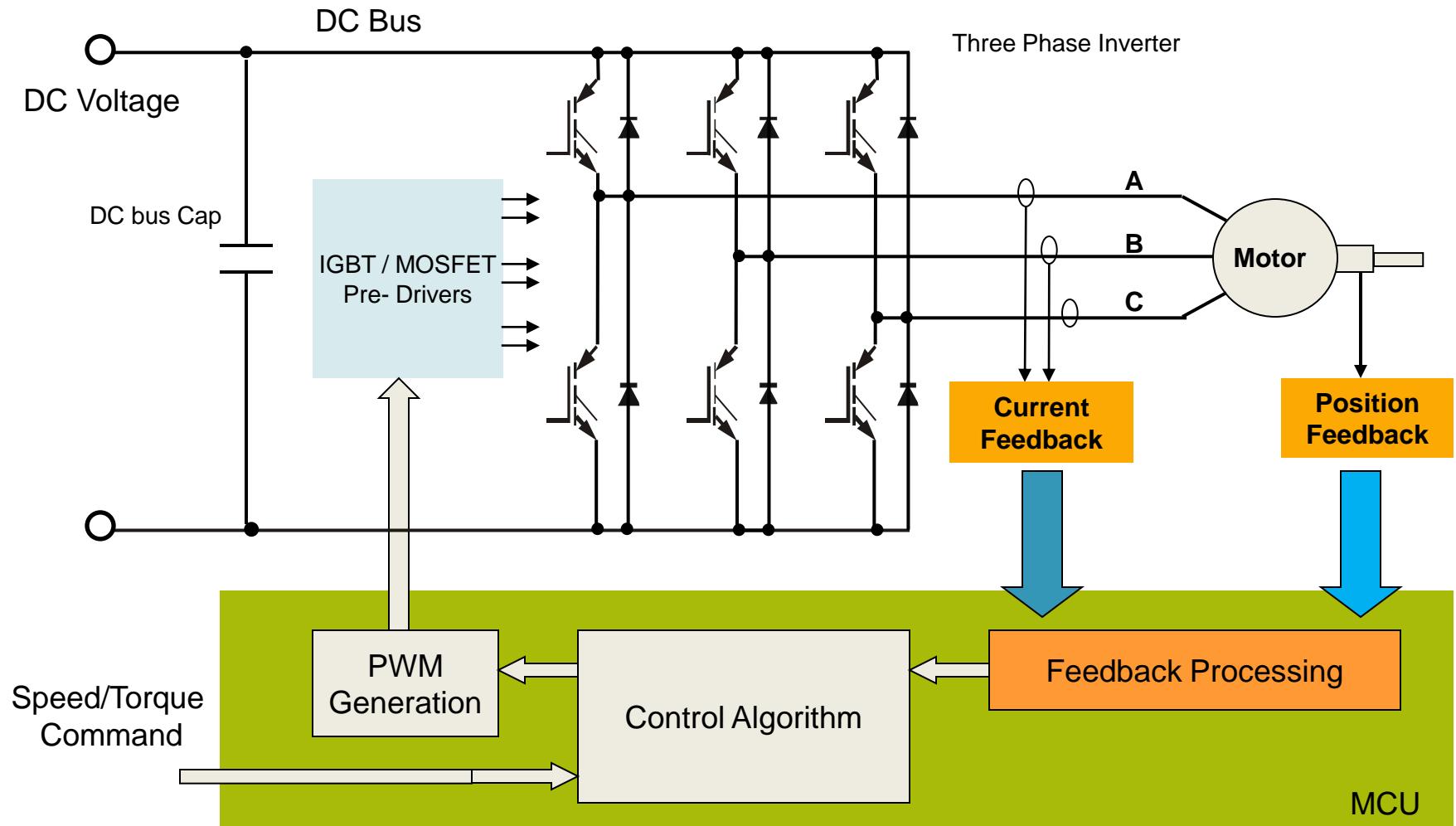


Vector Control including Sensorless Estimator



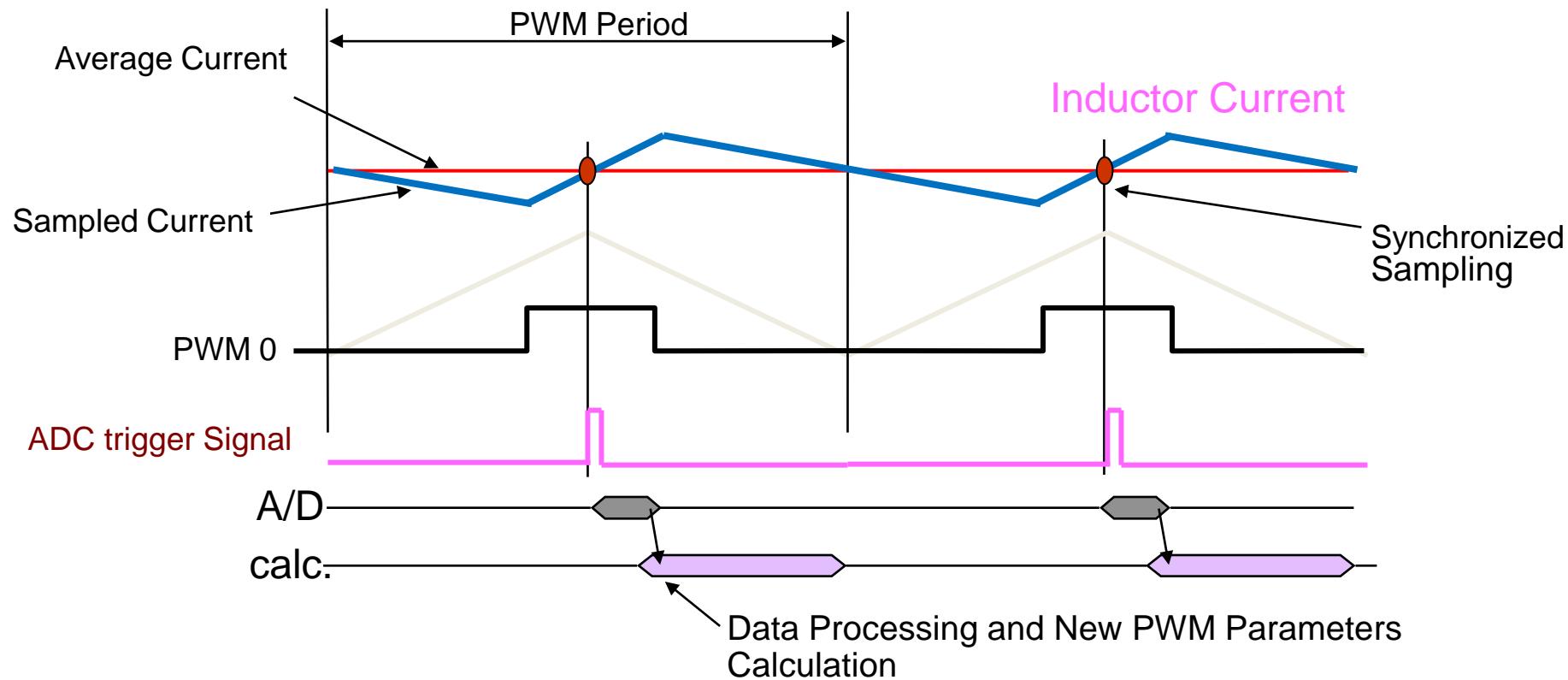
Sensorless Algorithms calculate speed/position

Feedback Processing



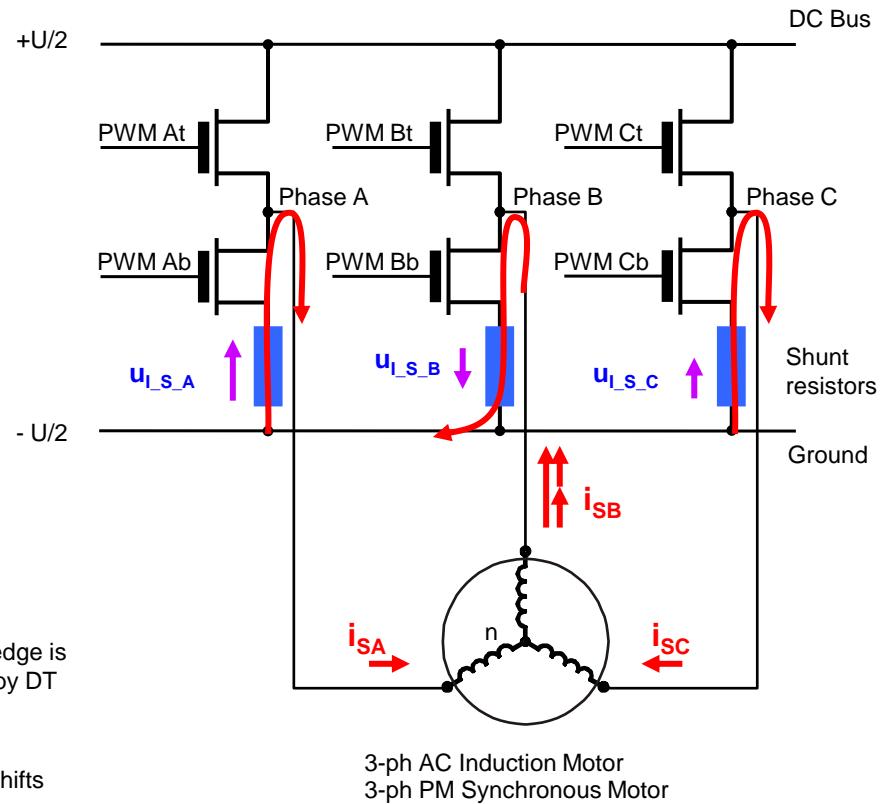
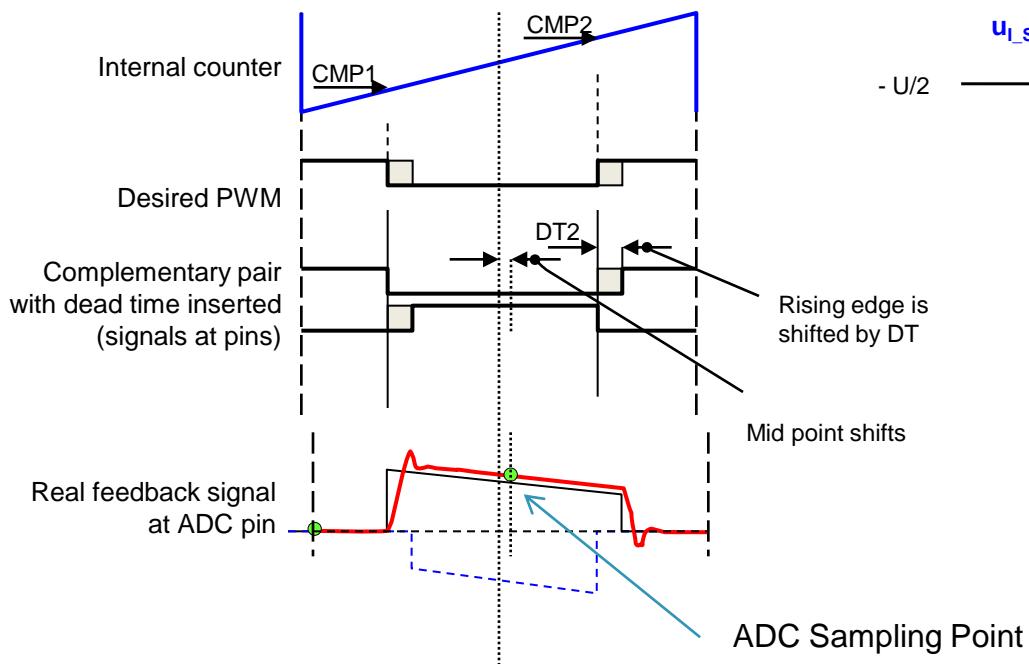
Why ADC to PWM Synchronization is needed?

- ADC Sampling helps to filter the measured current



Current Sensing with Shunt Resistors

- Shunt resistors voltage drop measured
- Dual-sampling required



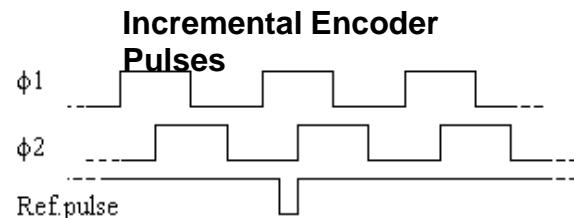
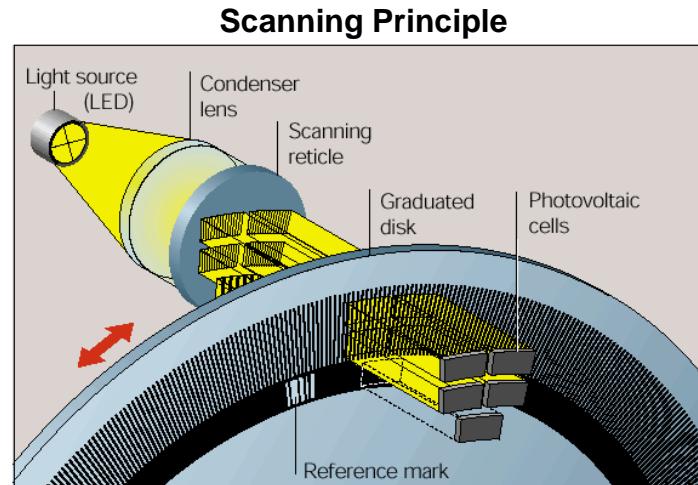
Position Sensing

- Position and velocity measurement is often required in feedback loops
- Position measurement:
 - Potentiometers
 - Optical Encoders
 - Linear Variable Differential Transformer
 - Resolvers
 - Sin-Cos
- Velocity measurement:
 - Tachogenerator



Optical Encoders

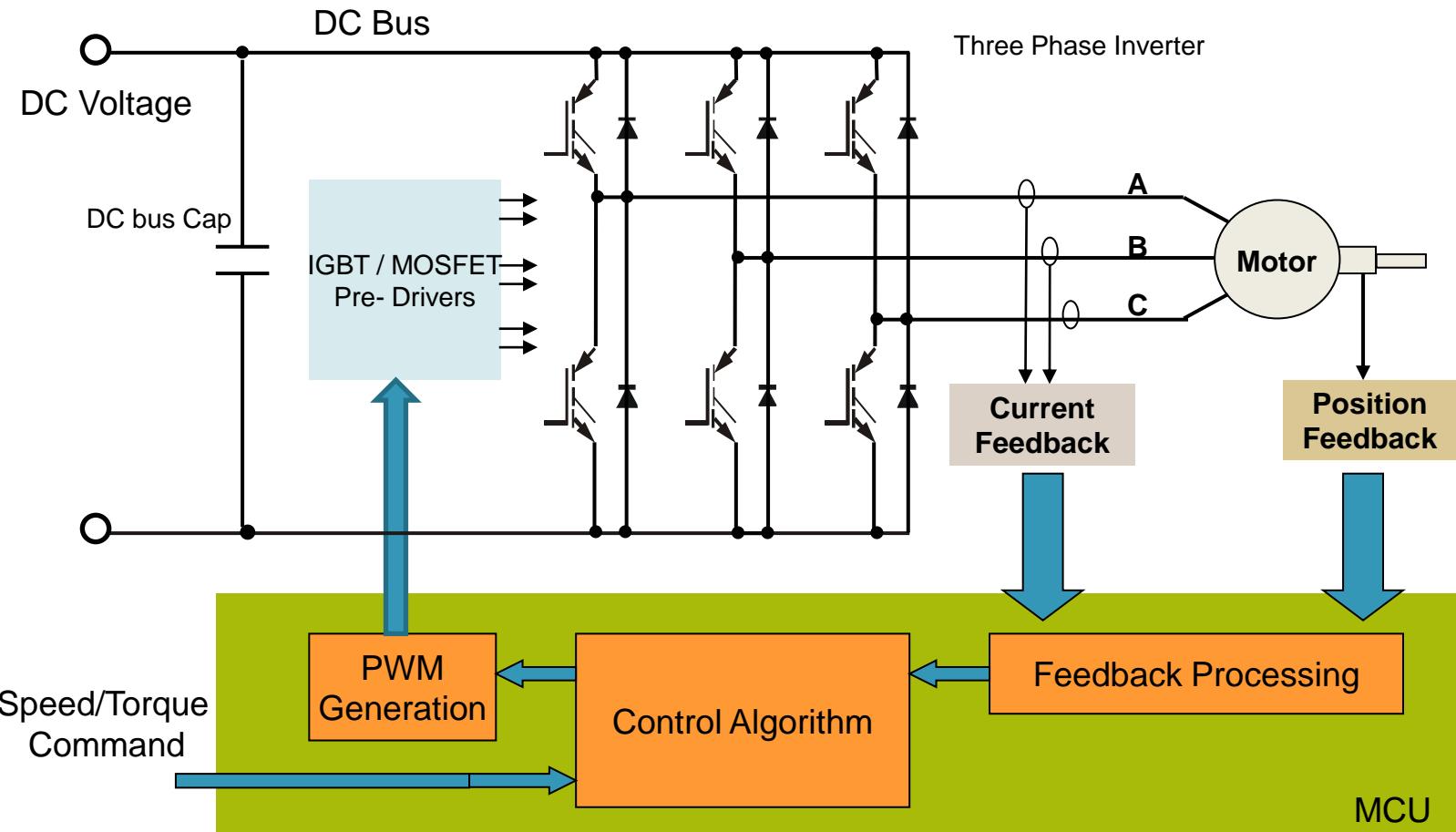
- Encoders are digital Sensors commonly used to provide position feedback for actuators
- Consist of a glass or plastic disc that rotates between a light source (LED) and a pair of photo-detectors
- Disk is encoded with alternate light and dark sectors so pulses are produced as disk rotates
- The current position is calculated by incrementing/decrementing the pulse edges.
- The direction of counting is determined by phase shift of two quadrature pulses



There are 4 phases within one pulse cycle. You need for example $(360/0.5)/4=180$ pulses per rotation if 0.5deg resolution is wanted.

By courtesy of Heidenhain

Motor Control Topology



Challenges in Motor Control Development



Motor Control Challenges

Not just s/w, but combination of s/w algorithms and MCU peripherals with special features and mutual interconnection between them

• MC Timer

- PWM signals < 20Khz with dead time insertion
- ADC triggering
- Fault control

• ADC

- Measure current, voltage, temperature
- simultaneous sampling of two currents
- ADC sampling synchronized with PWM

• Delay block

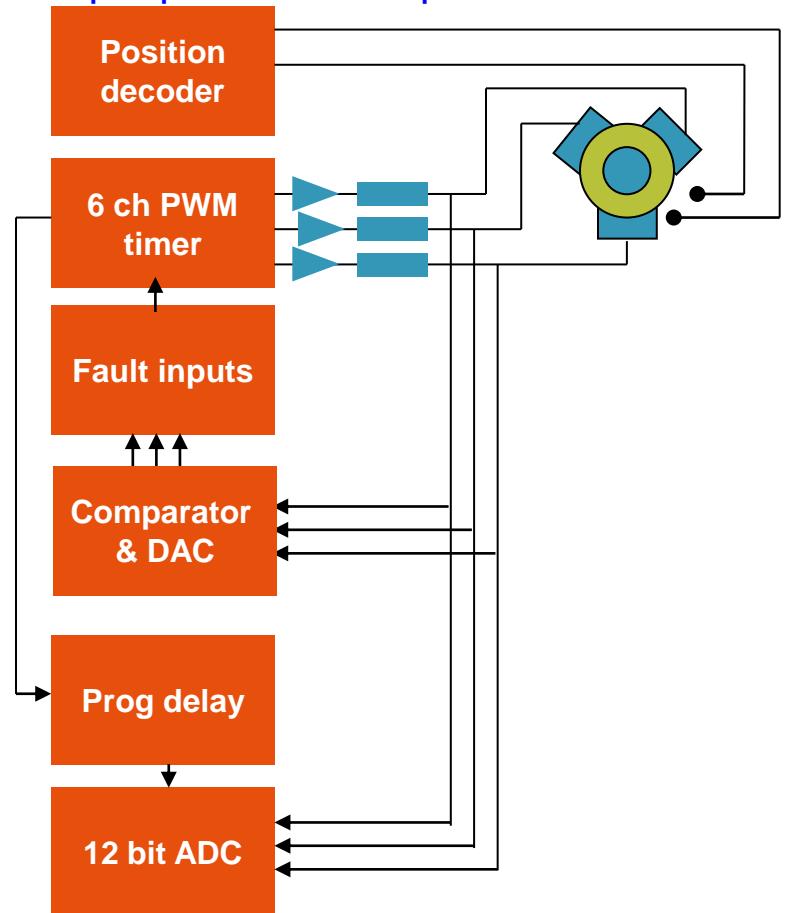
- Set ADC measurement at specific times

• Position decoder

- Quadrature decoder inputs if not sensorless

• Comparator with DAC

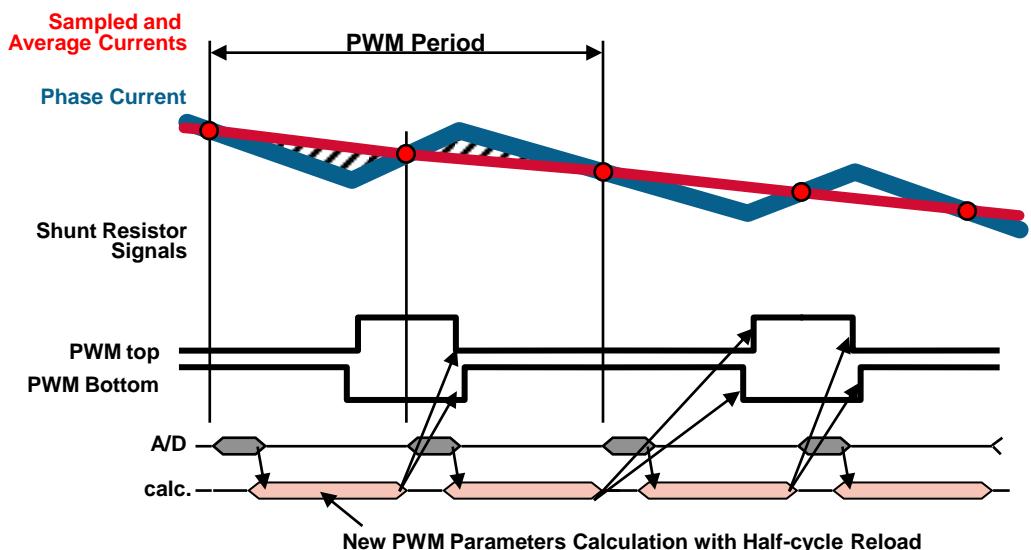
- Eliminate need of external components



Motor Control Challenges

Critical real time operation – interrupt each 25-125usec

- S/W must:
 - sample current, voltage at precise moment (synchronized with PWM)
 - calculate current control loop (filters, transformation, controllers, ripple elimination, estimators / observers)
 - calculate output values for PWM (SVM), update output registers
 - configure next ADC conversion
- Fast control loop for PMSM sensorless drive includes:
 - 63 MAC
 - 54 MUL
 - 6 DIV
 - 56 ADD/SUB
- Fast sensorless control loop takes:
 - 21 usec on 56800E core @ 100MHz



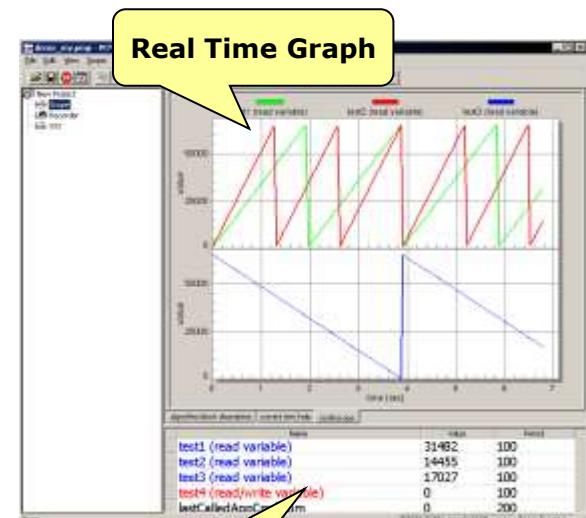
Motor Control Challenges

- Electro- Mechanical System – debugging includes power h/w
 - Safety:
 - galvanic isolation between debugger and application required (opto, RF)
 - Debugging:
 - s/w cannot be just stopped during application debugging to see what's going on
 - Standard debugger not sufficient for motor control application debugging

FREEMASTER

as a Real-time Debugger

- Variables
- Real-time waveforms
- High-speed recorded data

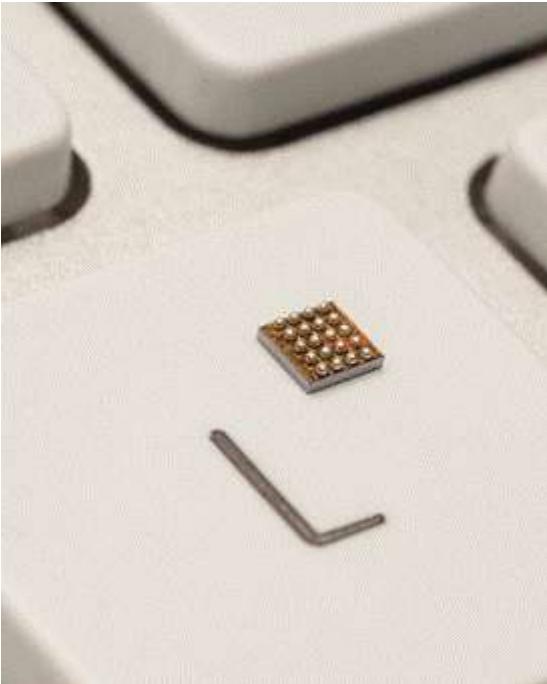


Motor Control Challenges

Solution at technical limits driven by cost

- Applications Complexity
 - low cost motors with wild parameters
 - low cost h/w, sensorless
 - limited CPU performance
 - low-cost MCU peripherals
 - Applications development often requires expert MC know-how and experience

DSC & It's Peripherals

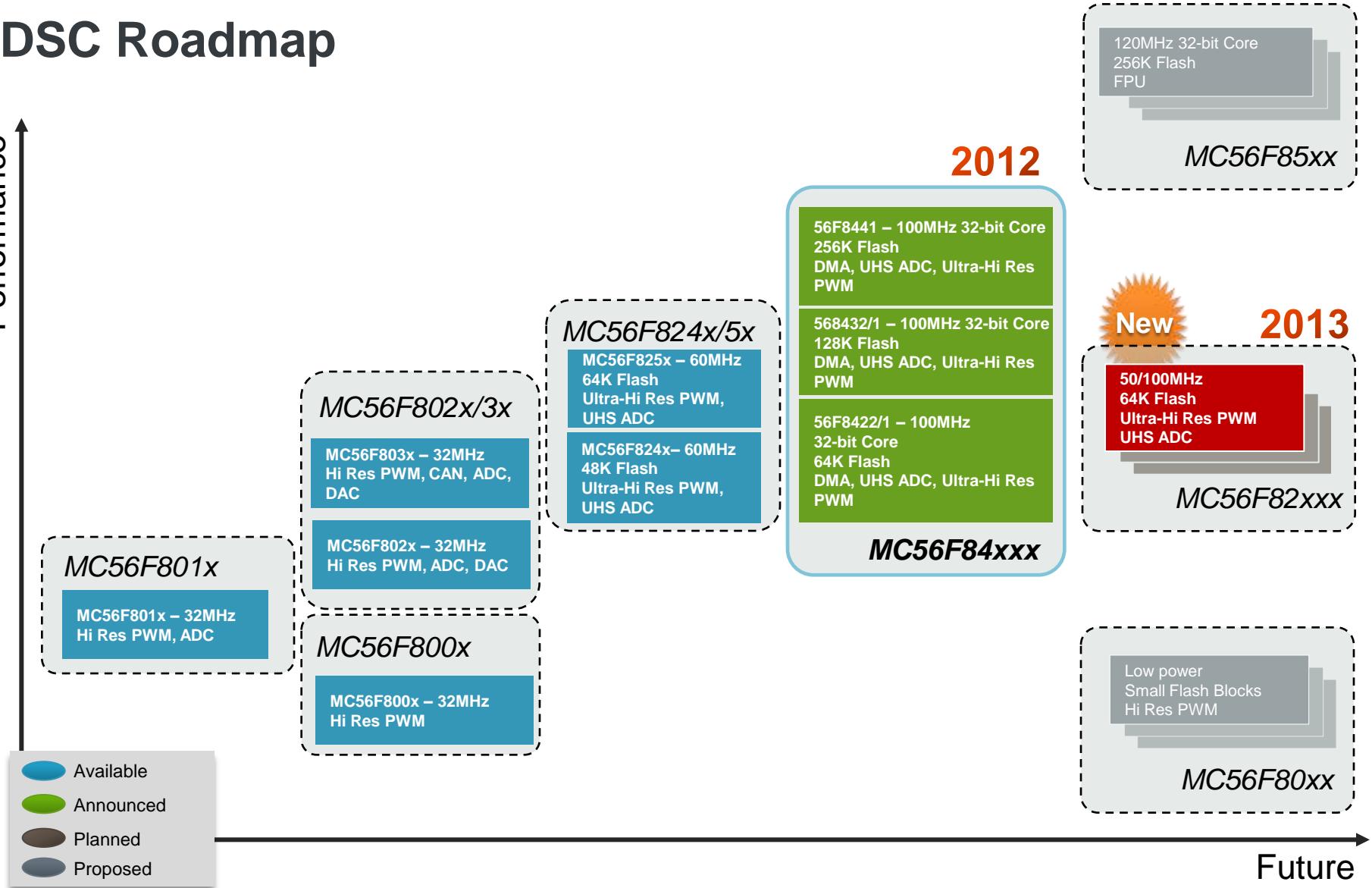


- For Motor Control and Power Conversion Applications

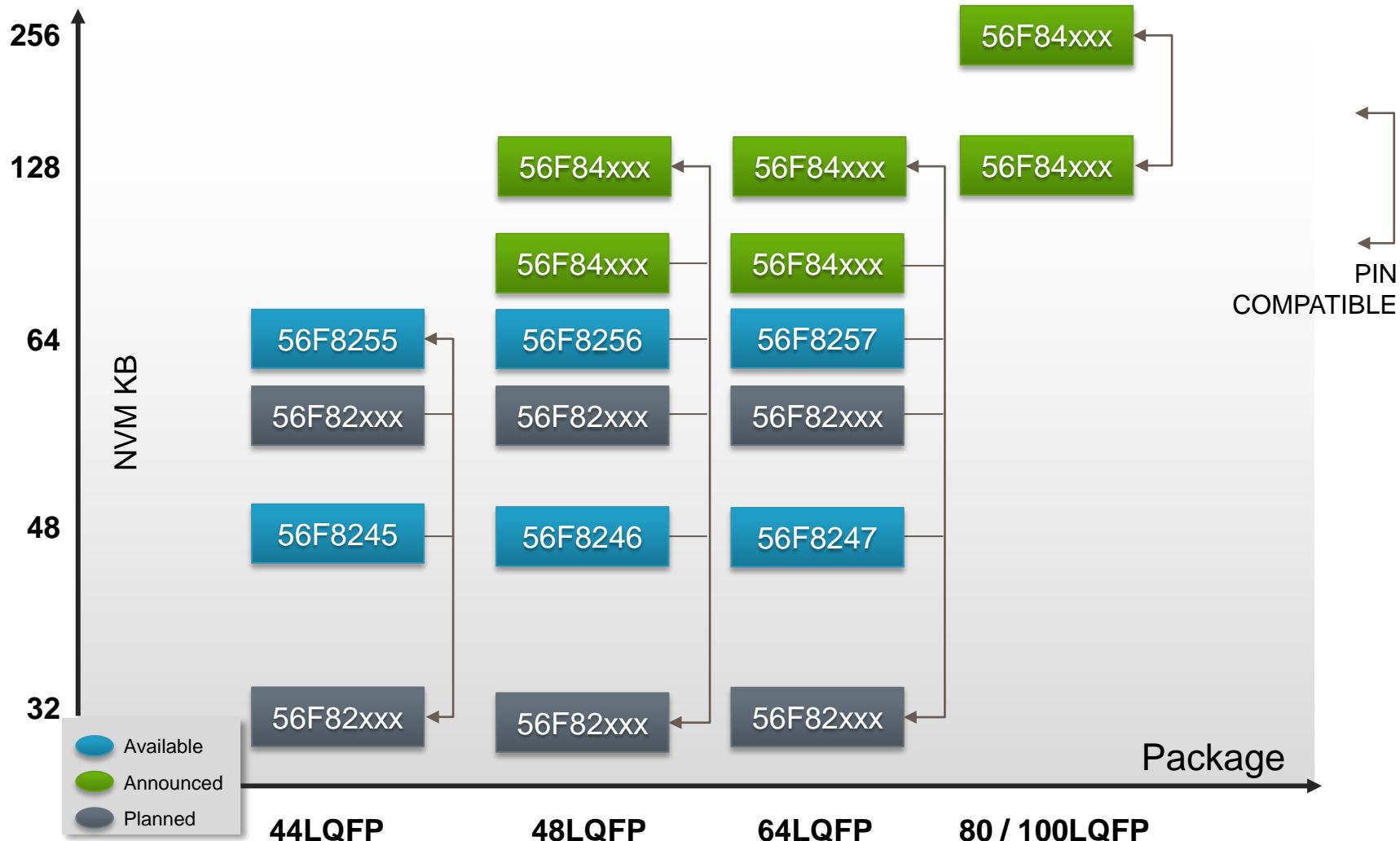


DSC Roadmap

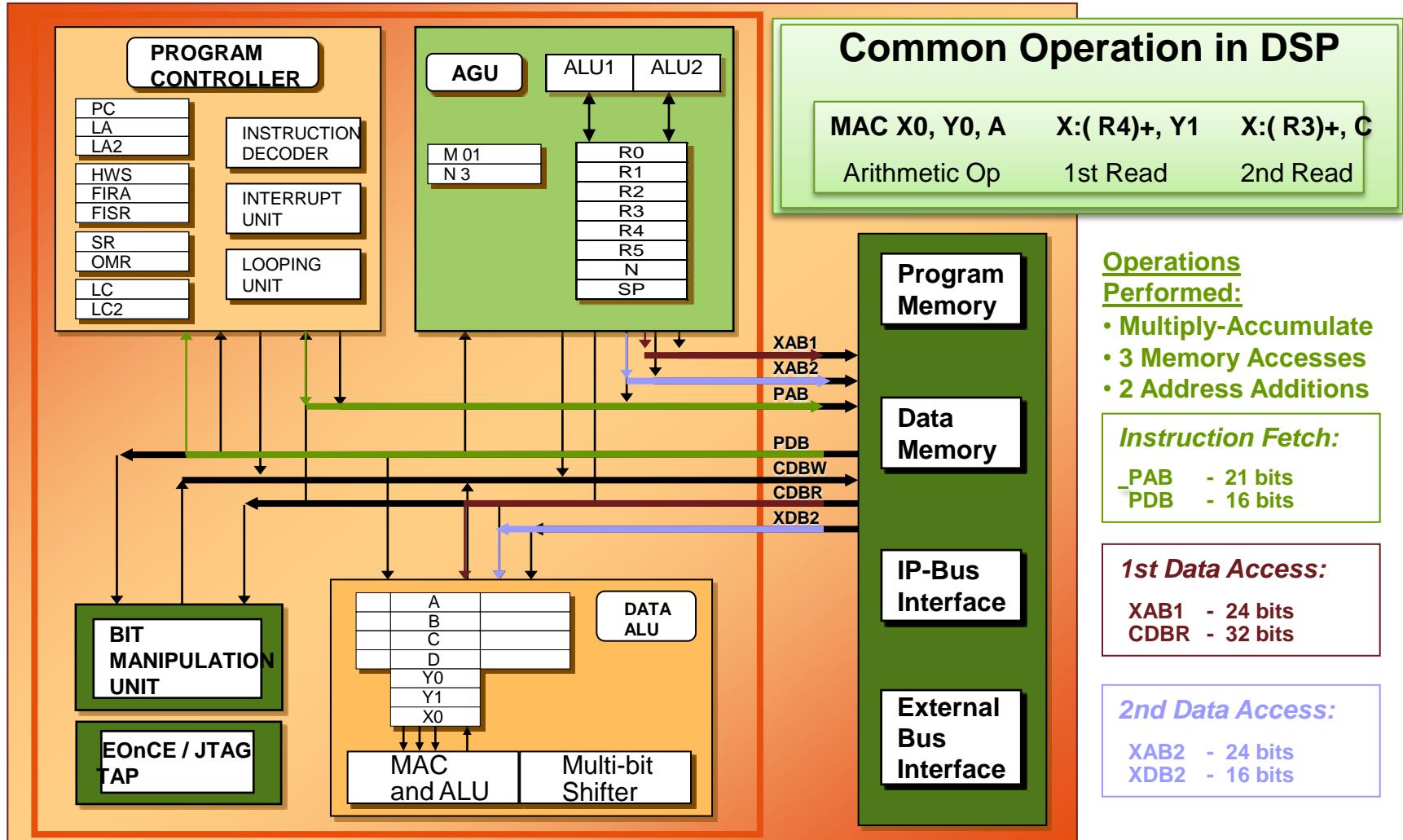
Performance ↑



Freescale DSC Family Compatibility



Mapping the Architecture to DSP Algorithms



DSP56800E Version 3 Core Improvement

(the differences between V2 core and V3 core)

New Instructions

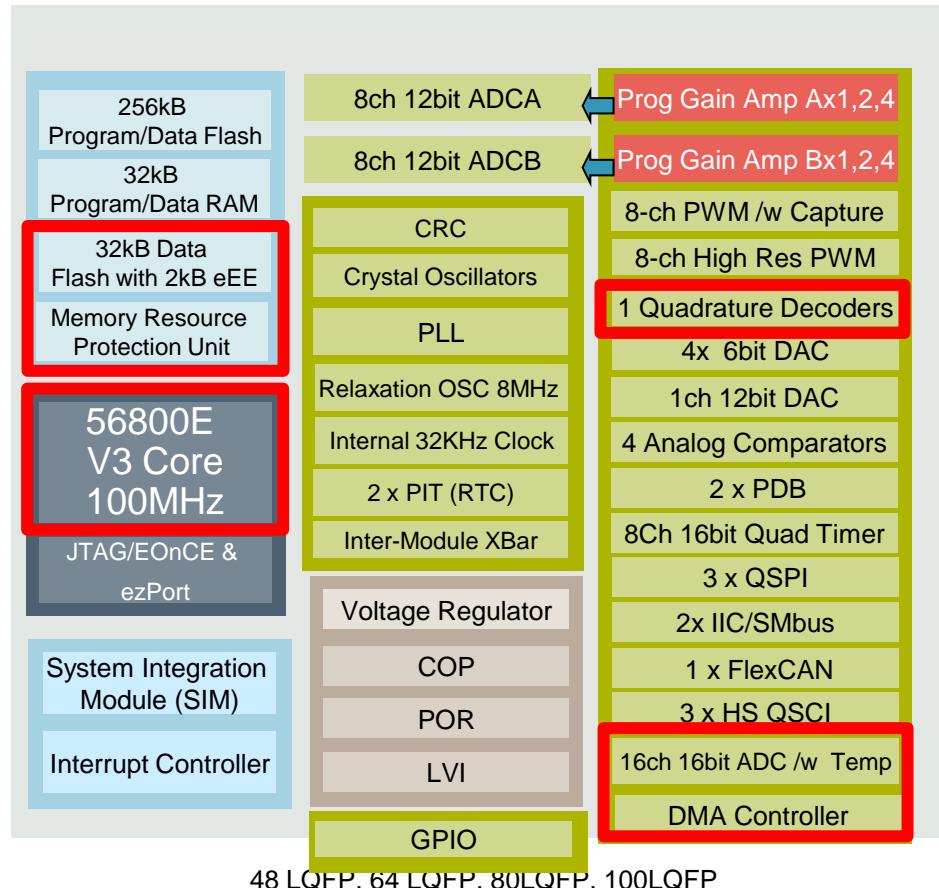
- 32 x 32 -> 32/64 Multiply and MAC Instructions
 - ✓ IMAC32 - Integer Multiply-Accumulate 32 bits x 32 bits -> 32 bits
 - ✓ IMPY32 - Integer Multiply 32 bits x 32 bits -> 32 bits
 - ✓ IMPY64 - Integer Multiply 32 bits x 32 bits -> 64 bits
 - ✓ IMPY64UU - Unsigned Integer Multiply 32 bits x 32 bits -> 64 bits
 - ✓ MAC32 - Fractional Multiply-Accumulate 32 bits x 32 bits -> 32 bits
 - ✓ MPY32 - Fractional Multiply 32 bits x 32 bits -> 32 bits
 - ✓ MPY64 - Fractional Multiply 32 bits x 32 bits -> 64 bits
- Multi-Bit Clear-Set instruction to improve flexibility of peripheral register handling – **BFSC** (test bitfield and set/clear).

Other Features

- Bit Reversed Address Mode For FFT algorithms.
- Swap all address generation Unit Registers with Shadowed registers to reduce Interrupt context switch latency.

MC56F84xx Features

- 100 MHz/100MIPS 56800 V3 Core
 - Harvard architecture
 - 32 x 32bit MAC and 32bit arithmetic operation
- 2.7-3.6V Operation
- 256kB Program/Data FLASH
- 32kB Data Flash with up to 2kB of eEE
- 32kB Data/Program RAM
- Resource Protection Unit
- 3 HS-QSCI (8MBS) , 3xQSPI, 2xIIC/SMBus, 1xFlexCAN
- Multi-purpose timers
 - 2 Periodic Timers with Real Time Interrupt Generation
 - 2 Programmable Delay Blocks
 - 8Ch multifunction timers
- 8ch High Resolution PWM Channels
 - **312ps PWM and PFM resolution**
- 8ch PWM Channels with Input Capture
- 8ch x 2 12-bit ADC converter with built-in PGA
 - **300ns/3.33Msps conversion time with 12bit resolution**
- 8ch 16bit SAR ADC with built-in temperature sensor and band gap.
 - 2us conversion time.
- 4 Analog Comparators
- 1 Quadrature Decoder
- 1ch 12bit DAC with external outputs + 4ch 6bit DAC
- DMA controller
- Inter-Module Crossbar
- On-chip voltage regulator (Single 3.3V Power Supply)
- System Integration : Internal relaxation oscillator, PLL, COP, 32kHz , EWM, auxiliary Internal clock, low voltage detect, EZPort
- 5V tolerant I/O
- **Temperature Range: -40°C to +105°C**

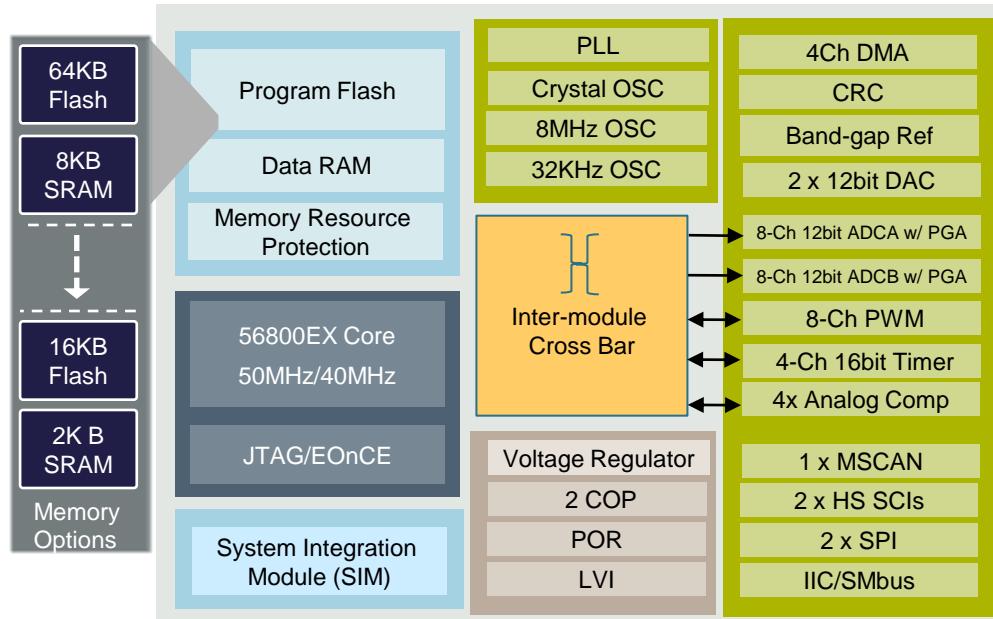


56F8400 Series Feature Summary

	Fully Featured Digital Control				Digital Control					Dual Motor				Single Motor			
Part Number	100	100	100	100	100	100	100	100	100	80	80	80	80	60	60	60	60
Core MHz	256	256	128	128	128	128	64	64	128	256	256	128	128	128	128	64	64
SRAM Mem (kB)	32	32	24	24	24	24	16	16	24	32	32	16	16	16	16	8	8
Data Flash / EE Mem (kB)	32/2	32/2	32/2	32/2	32/2	32/2	32/2	32/2	0	32/2	32/2	32/2	32/2	0	0	0	0
Cyc ADC Chn	2x8	2x8	2x8	2x8	2x8	2x8	2x8	2x8	2x5	2x8	2x8	2x8	2x8	2x8/2x5	2x8/2x5	2x8/2x5	2x8/2x5
SAR ADC Chn	1x16	1x16	1x16	1x16	0	0	0	0	0	0	0	0	0	0	0	0	0
PWM uE Chn	8	8	8	8	8	8	8	8	8	8	8	8	8	0	0	0	0
PWM stnd Chn	8	8	8	8	0	0	0	0	0	8	8	8	8	8	8	8	8
DAC	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0
Quad Decoder	1	1	1	1	0	0	0	0	0	1	1	1	1	1	1	1	1
DMA	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes
CMP	4	4	3	3	3	3	2	2	2	3	3	3	3	2	2	2	2
QSCI	3	3	3	3	3	3	2	2	2	3	3	2	2	2	2	2	2
QSPI	3	3	3	3	2	2	2	2	2	2	2	2	2	2	2	2	2
I2C	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2	2
FlexCAN	1	1	1	1	1	1	0	0	0	1	1	1	1	0	0	0	0
Package	100	80	100	80	80	64	80	64	64	100	80	100	80	64	48	64	48



MC56F82xxx



32QFN, 32LQFP, (44LQFP), 48LQFP & 64LQFP

Packages will be pin compatible
with the MC56F824x/5x and MC56F84xx

Breakthrough Features:

- High speed ADC @ 800ns conversion time
- Nano Edge PWM @ 512ps Resolution
- Inter-module Cross bar
- DMA
- Memory Resource Protection Unit

- **56800EX V3 Core @ 50MHz (100MHz from RAM)**
- 2.7-3.6V Operation
- Up to 64KB Program FLASH ,with Flash Security
- Up to 6KB Program/Data RAM
- **Memory Resource Protection Unit**
- Up to 100 MHz Peripherals – Timers and SCIs
- **Eight Channel Nano Edge PWM (512ps resolution)**
 - Up to four programmable fault protection input
 - Dead-time insertion
 - Input Capture function
- **2 x12-bit ADCs with total 16 Inputs & PGAs 1x, 2x, 4x**
 - 800ns conversion rate
 - Band-gap reference
- **Four channel DMA controller**
- **Inter Module cross-bar**
- 4 x Comparators with a 6bit Voltage reference
- CRC Generator
- 2 x Windowed Watchdog
- External Watchdog Monitor
- 4 x 16-bit Enhanced Multifunction Programmable Timers
- 2 x 12b DAC
- 2 x High Speed SCI
- 2 x SPI
- 1x I²C/SMBus Communications Interface
- Software Programmable Phase Locked Loop
- Multiple Clock sources
 - External Crystal/Resonator Oscillator
 - 8MHz/200KHz Tunable Internal Relaxation Oscillator
 - **32KHz Internal RC relaxation Oscillator**
- 5v Tolerant IO
- Error code correction
- Industrial temperature:-40C to 105C @ 50MHz

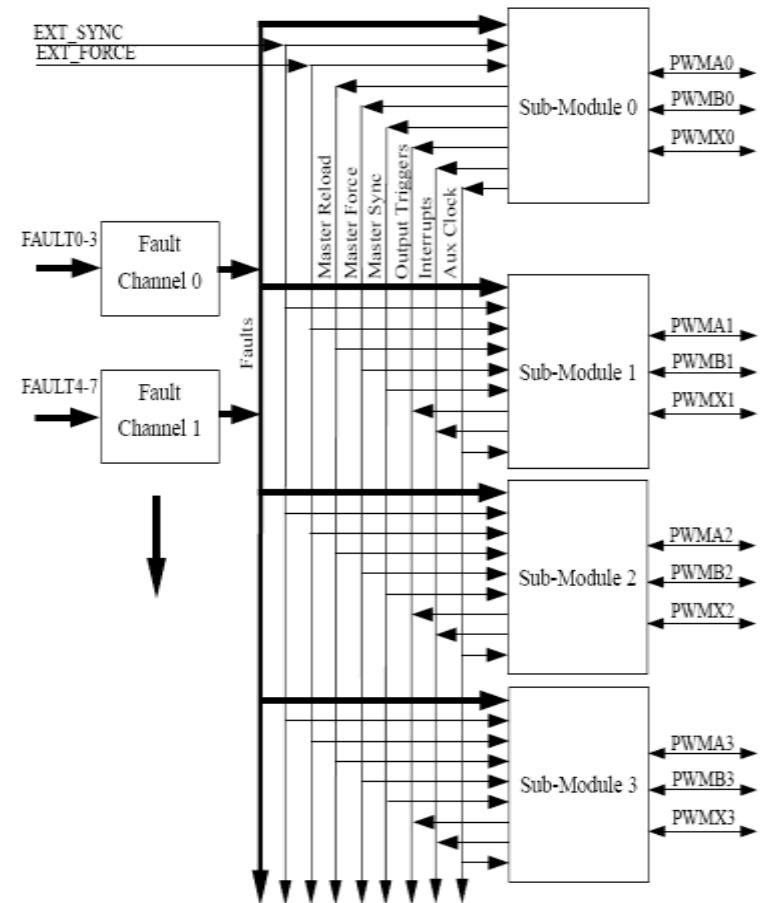
56F82xxx Series Feature Summary

Part Number	MC56F82											
	748VL H	746VL F	743VL C	743VF M	738VL H	736VL F	733VL C	733VF M	728VL H	726VL F	723VL C	723VF M
Core frequency (MHz)	100/50	100/50	100/50	100/50	100/50	100/50	100/50	100/50	100/50	100/50	100/50	100/50
Flash memory (KB)	64	64	64	64	48	48	48	48	32	32	32	32
RAM (KB)	8	8	8	8	8	8	8	8	6	6	6	6
12-bit Cyclic ADC channels	2x8	2x5	2x3	2x3	2x8	2x5	2x3	2x3	2x8	2x5	2x3	2x3
PWMA with input capture:												
High-resolution channels	1x8	1x6	1x6	1x6	1x8	1x6	1x6	1x6	1x8	1x6	1x6	1x6
Standard channels	0	0	0	0	0	0	0	0	0	0	0	0
12-bit DAC	2	2	2	2	2	2	2	2	2	2	2	2
DMA	Yes											
CMP	4	3	3	3	4	3	3	3	4	3	3	3
QSCI	2	2	1	1	2	2	1	1	2	2	1	1
QSPI	2	1	1	1	2	1	1	1	2	1	1	1
I2C/SMBus	1	1	1	1	1	1	1	1	1	1	1	1
MSCAN	1	1	0	0	1	1	0	0	1	1	0	0
GPIO	54	39	26	26	54	39	26	26	54	39	26	26
LQFP package pin count	64	48	32	32	64	48	32	32	64	48	32	32
	LQFP	LQFP	LQFP	QFN	LQFP	LQFP	LQFP	QFN	LQFP	LQFP	LQFP	QFN



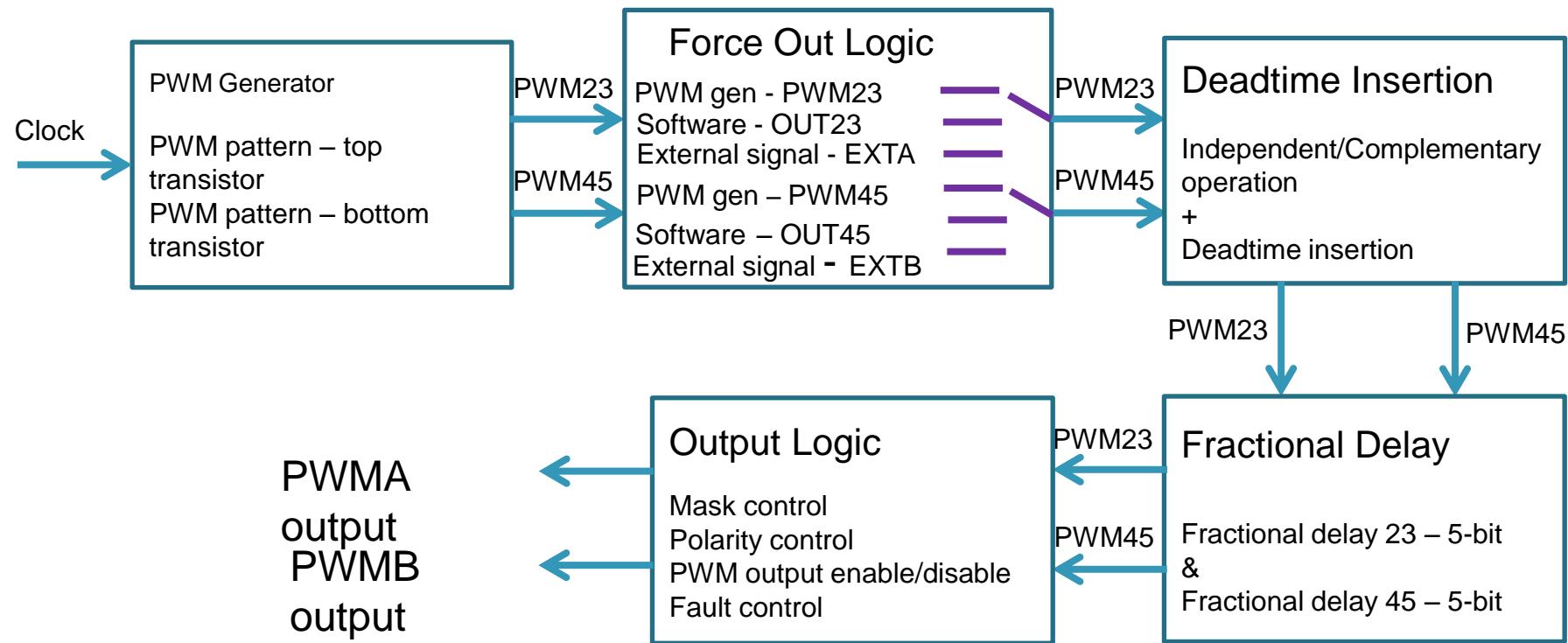
Enhanced Flex Pulse Width Modulator (eFlexPWM)

- Four independent sub-modules with own time base, two PWM outputs + 1 auxiliary PWM input/output
- 16 bits resolution for center, edge aligned, and asymmetrical PWMs
- Fractional delay for enhanced resolution of the PWM period and edge placement
- Complementary pairs or independent operation
- Independent control of both edges of each PWM output
- Synchronization to external hardware or other PWM sub-modules
- Double buffered PWM registers
- Integral reload rates from 1 to 16 include half cycle reload
- Half cycle reload capability
- Multiple output trigger events per PWM cycle
- Support for double switching PWM outputs
- Fault inputs can be assigned to control multiple PWM outputs
- Programmable filters for fault inputs
- Independently programmable PWM output polarity
- Independent top and bottom deadtime insertion
- Individual software control for each PWM output
- Software control, and swap features via FORCE_OUT event
- Compare/capture functions for unused PWM channels
- Enhanced dual edge capture functionality



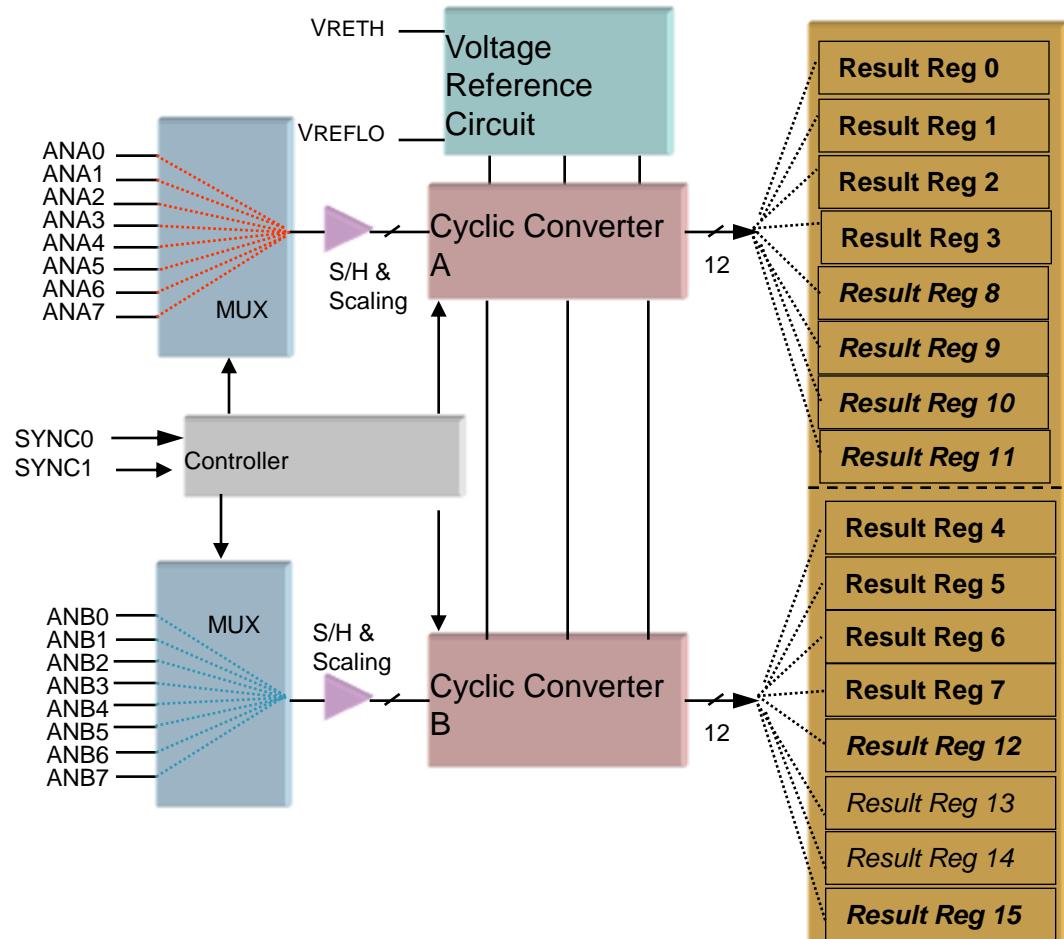
eFlexPWM – 56F824x/5x – Block Diagram – Sub-ModuleX

PWM generation – block diagram



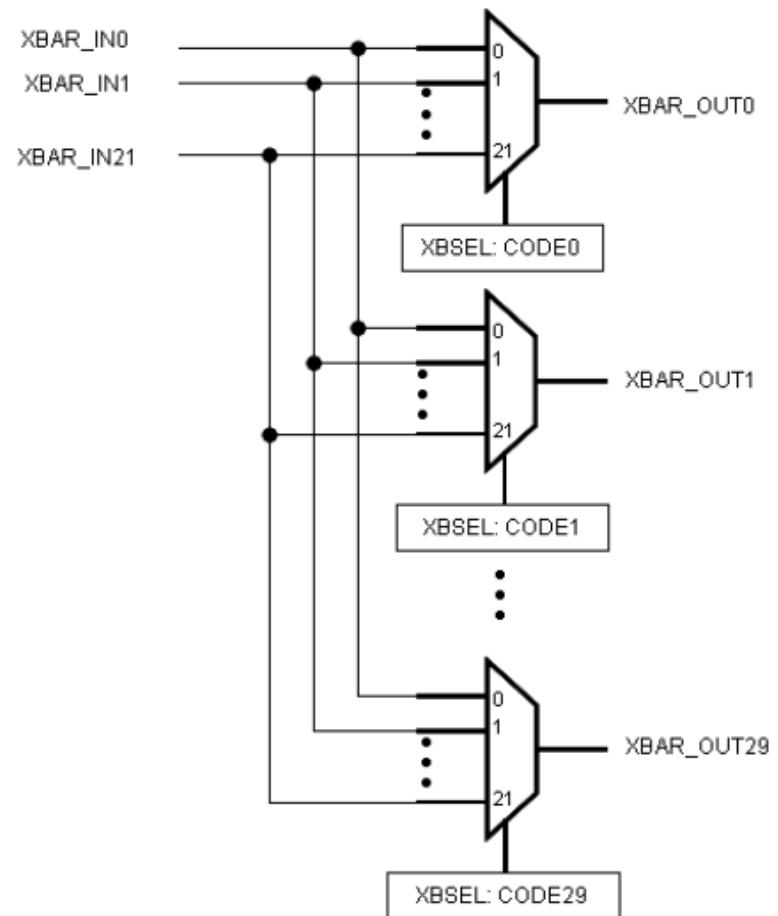
A/D Converter

- 12-bit resolution
- Single conversion time of 8.5 ADC clock cycles (8.5×50 ns = 450 ns)
- Additional conversion time of 6 ADC clock cycles (6×50 ns = 300 ns)
- ADC to PWM synchronization
- Scans and stores up to eight measurements each on two ADC converters
- Multi-triggering support
- Gains the input signal by x1, x2, or x4
- Optional sample correction by subtracting a pre-programmed offset value

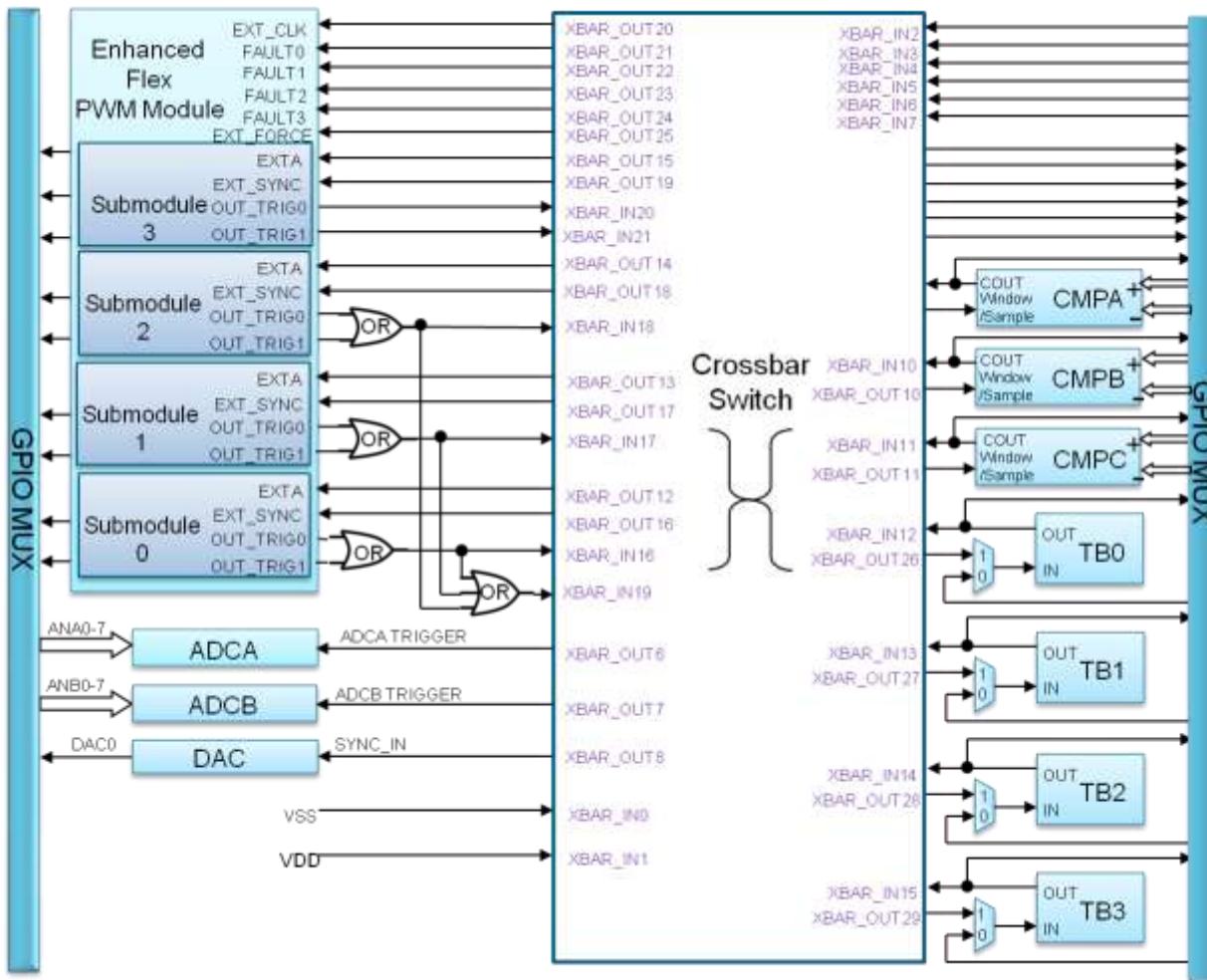


Crossbar Switch – MC56F824x/5x

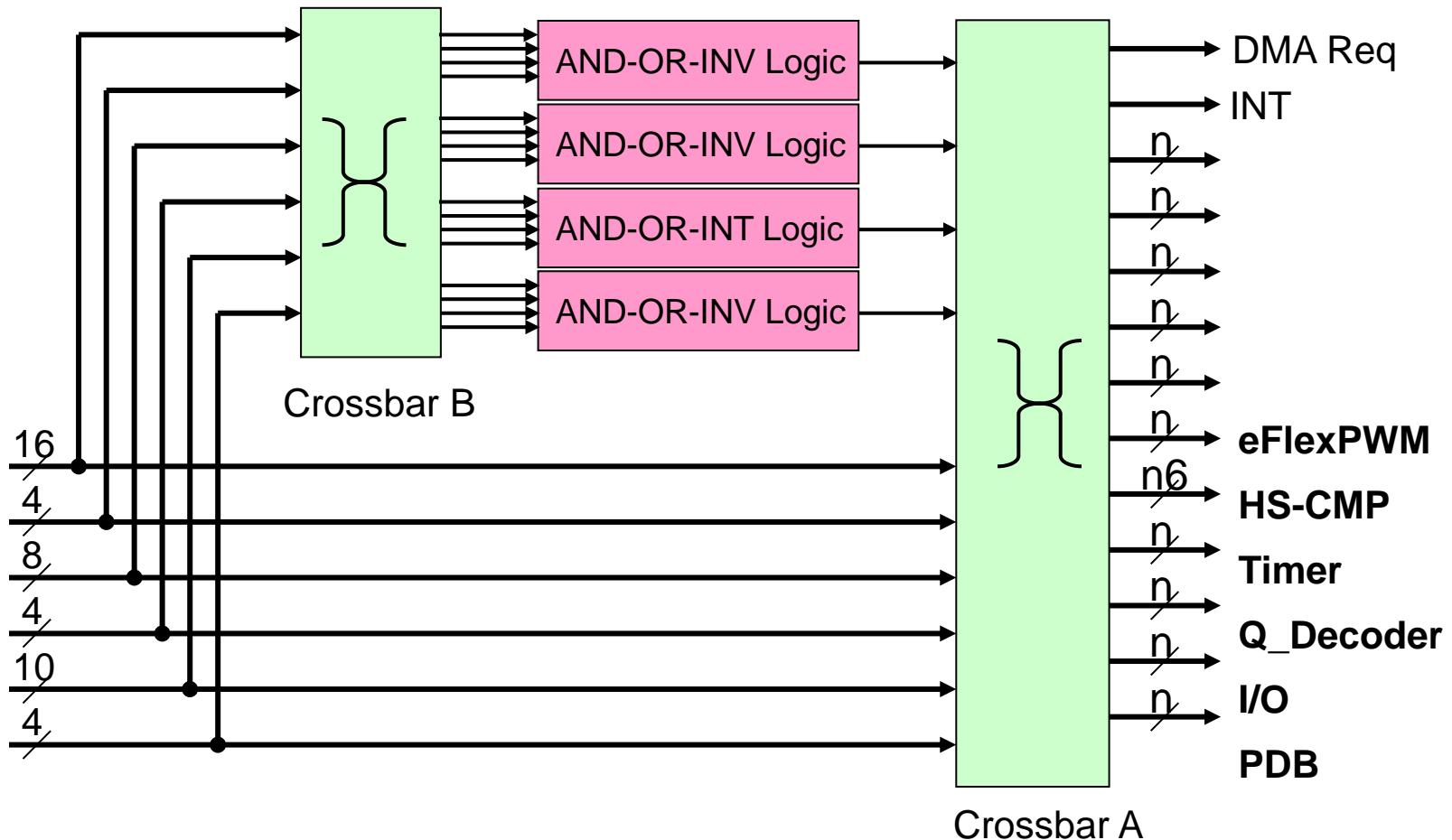
- Flexible signal interconnection among peripherals
- Connects any of 22 signals on left side to the output on right side (multiplexer)
- Total 30 multiplexers
- All multiplexers share the same set of 22 signals
- Increase flexibility of peripheral configuration according to user needs



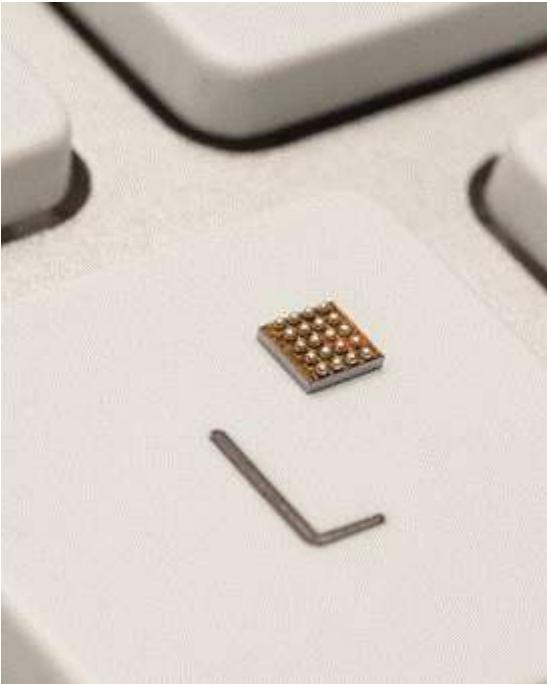
Crossbar Inter-module Connection—MC56F824x/5x



Crossbar Inter-module Connection – MC56F84xxx



Kinetis V & It's Peripherals



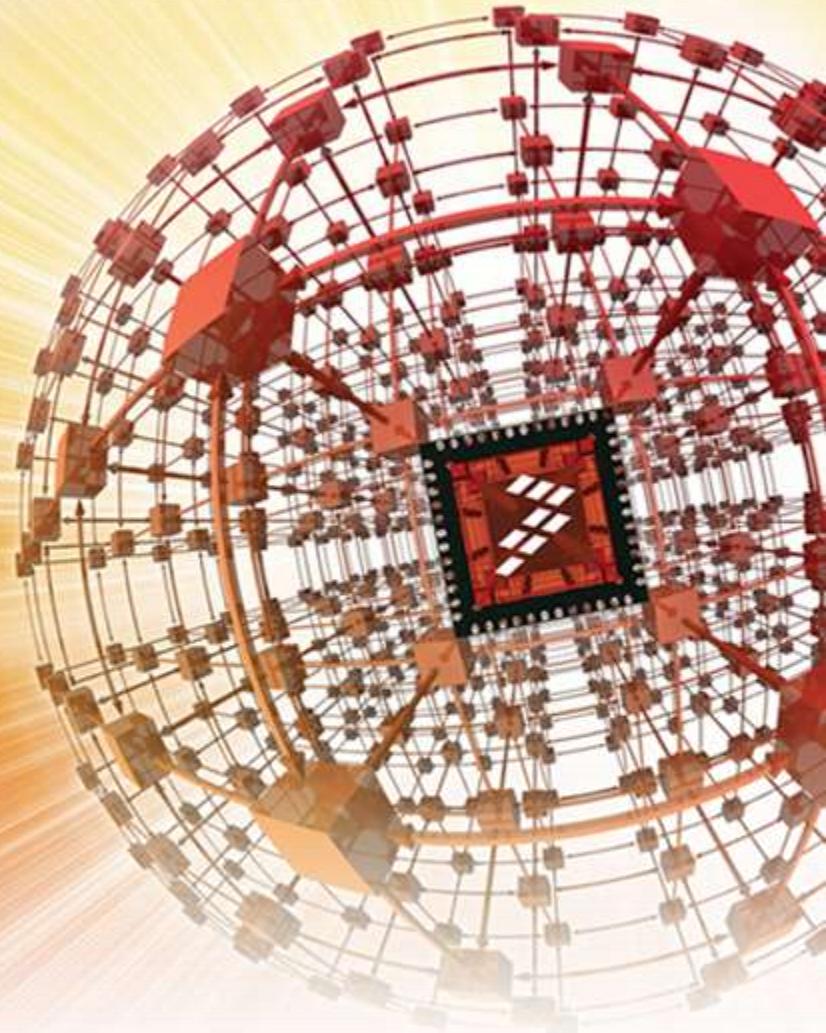
- For Motor Control Applications



Kinetis V-Series

Motor & Power Control

- **Full Kinetis portfolio compatibility** targeting low cost, stand alone motor control, to high performance digital power conversion
- **Optimized for processing efficiency** with performance ranging from 75MHz to beyond 200MHz
- ARM architecture with best in class, **high speed capture and control peripherals** for motor control and power management applications
- Enablement and tools built around reducing customer development time and cost, whilst increasing ease of use.



Kinetis V Series Target Applications

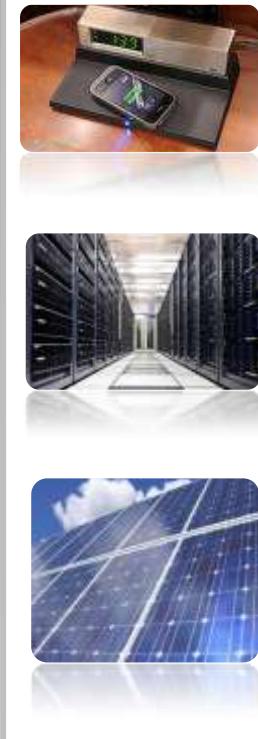
Motor Control

- Sensored BLDC / PMSM
 - High Dynamic Control
- Sensored ACIM
- Sensorless VOC
 - PMSM/BLDC
 - High Dynamic Control
 - Low Dynamic Control
- Sensorless ACIM

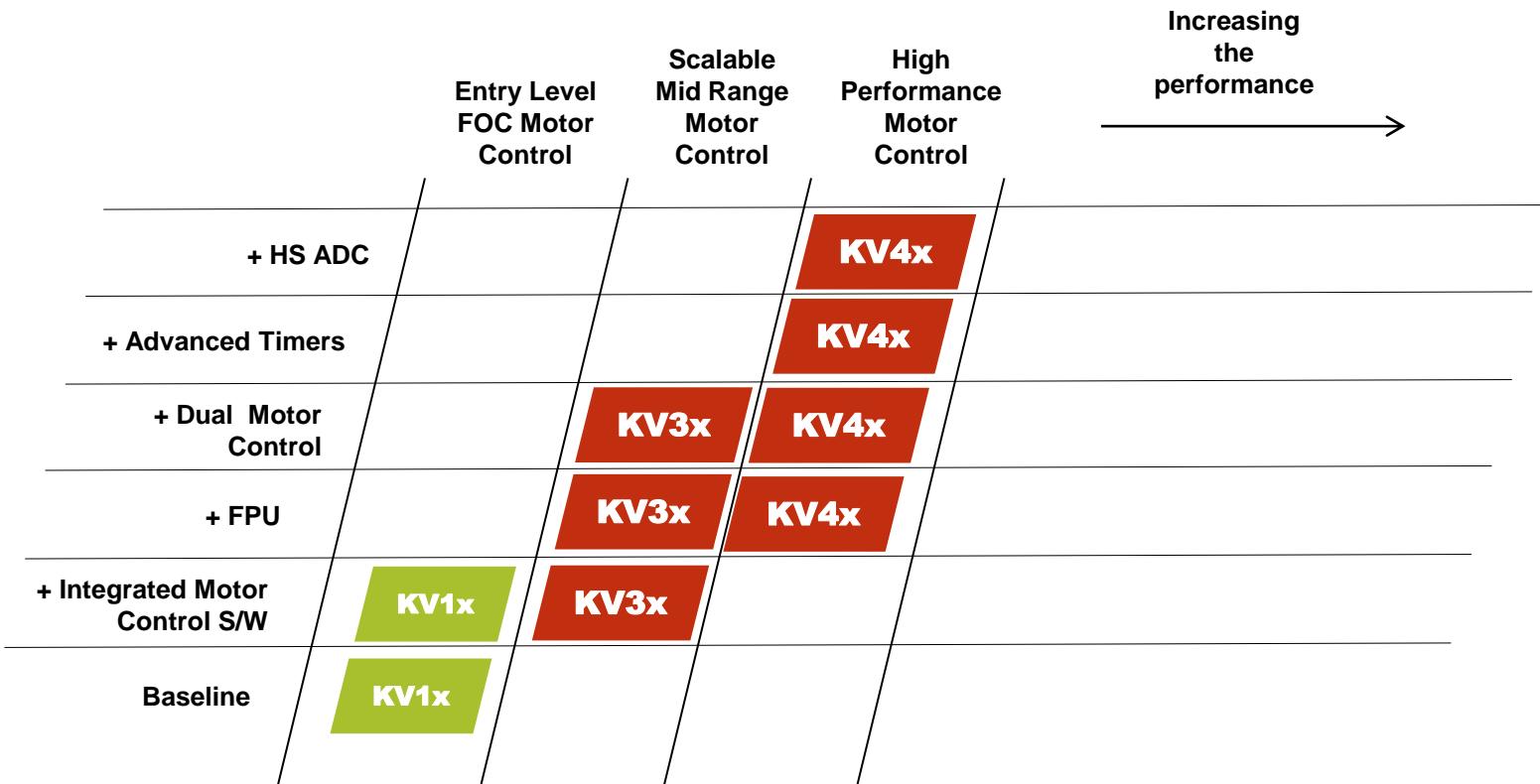


Digital Power Conversion

- Solar Inverters
 - Grid-Tied
 - Non Grid Tied
- Power factor correction
- Switch Mode Power Supplies
 - AC/DC
 - DC/DC
- UPS
 - On-Line
 - Offline
- Inductive cooking
 - Multi cook plate



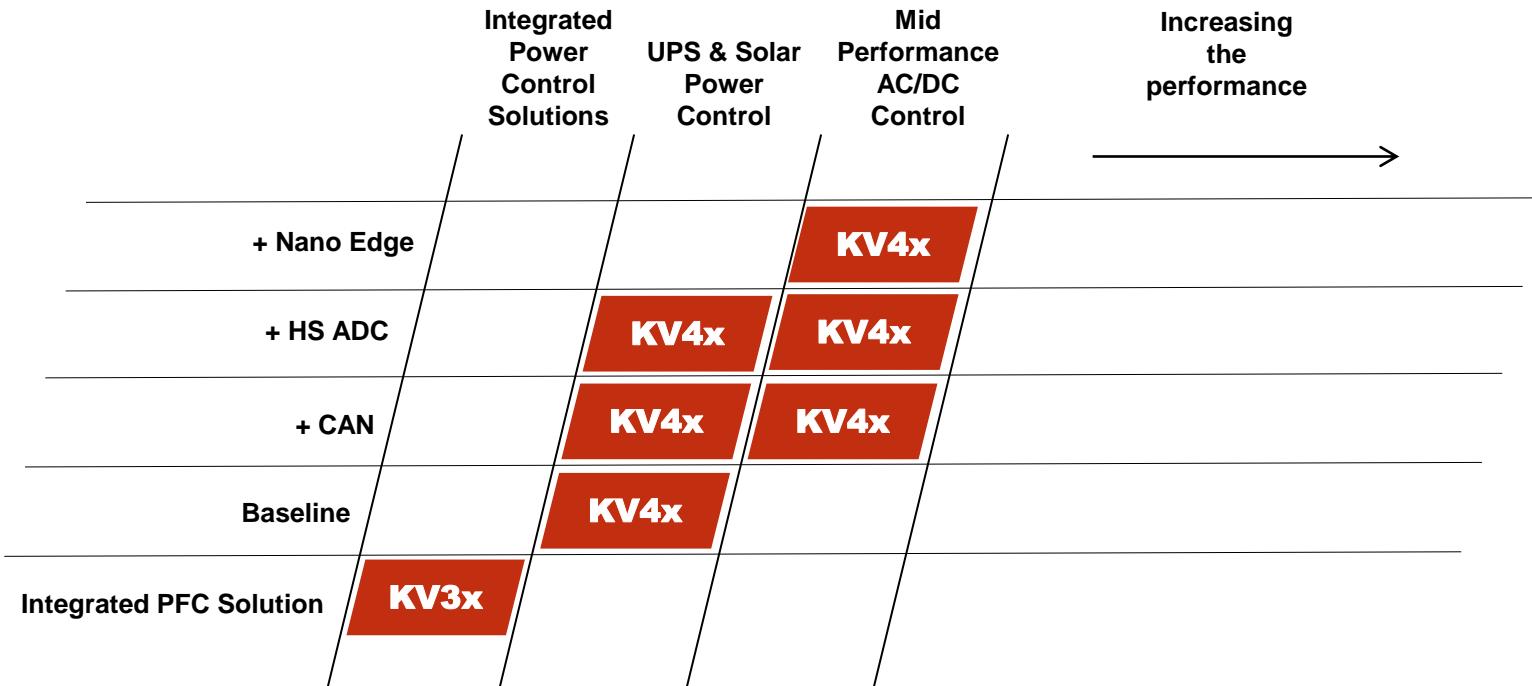
Kinetis V Series For Motor Control



Core: ARM® Cortex™-M0+

ARM® Cortex™-M4

Kinetis V Series For Power Control



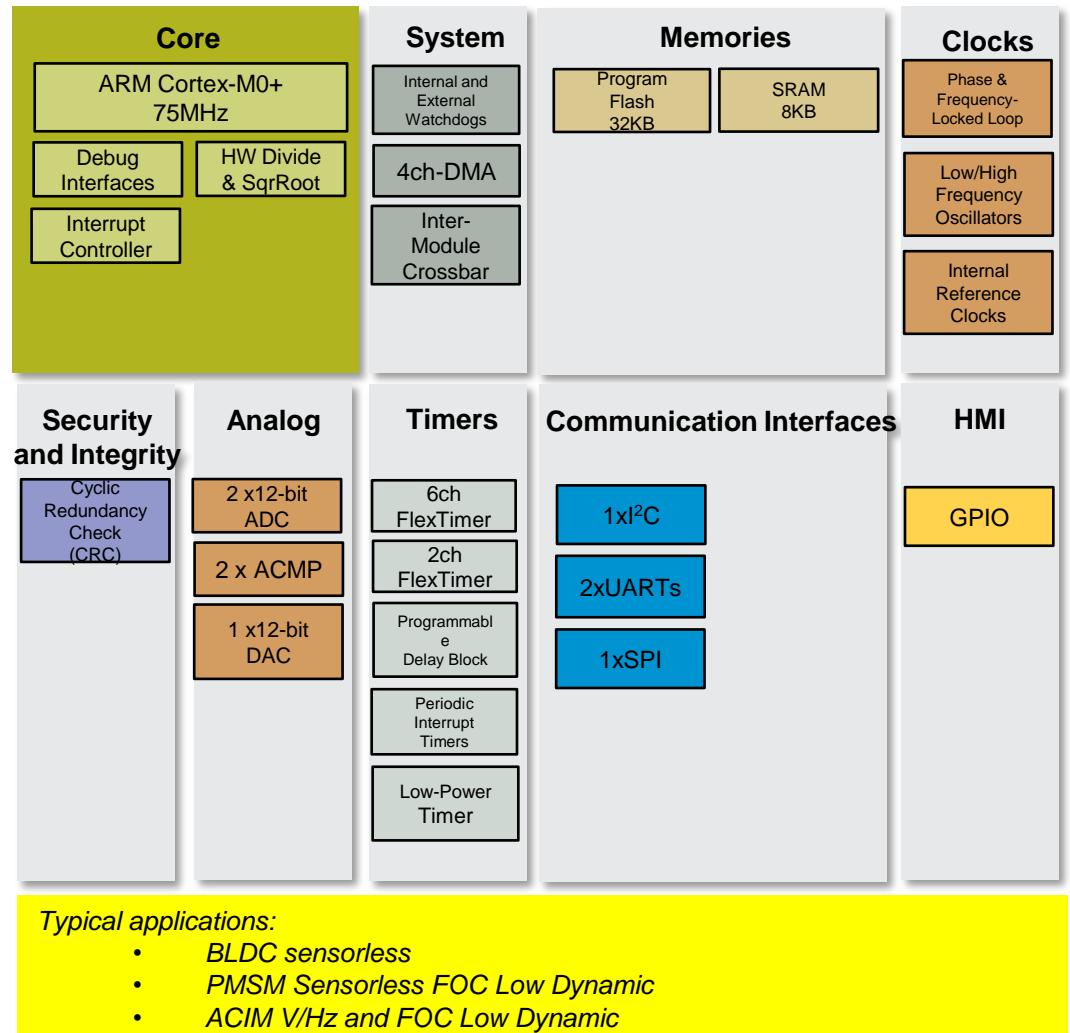
Core: ARM® Cortex™-M0+

ARM® Cortex™-M4

KV1x: 75MHz Cortex-M0+

Key Features:

- **Core/System**
 - 75MHz **Cortex-M0+** with 4ch DMA
 - Hardware divide & SqRoot
- **Memory**
 - 32KB Flash
 - 8KB SRAM
- **Communications**
 - Multiple serial ports
- **Analog**
 - 2 x 8ch 12-bit ADC (1uS conv)
 - 1 x12-bit DAC
 - 2 x ACMP w/ 6b DAC
- **Timers**
 - 1x6ch FlexTimer (PWM)
 - 1x2ch FlexTimer (PWM/Quad Dec.)
 - Programmable Delay Block
- **Others**
 - 32-bit CRC
 - Intermodule Crossbar Switch
 - Up to 35 I/Os
 - 1.71V-3.6V; -40 to 105oC
- **Packages**
 - 32QFN, 32LQFP, 48LQFP



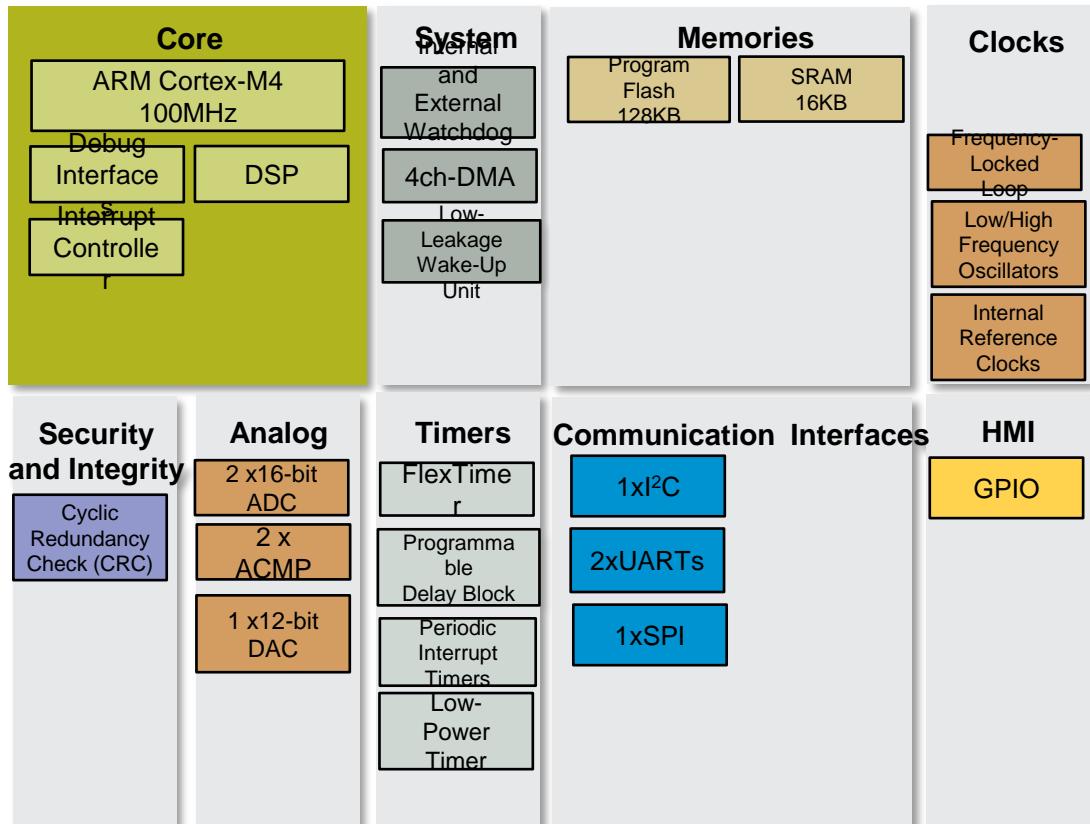
KV1xs 75MHz: Part Numbers

MC Part Number	Max. Freq.	Pin Count	Packag e	Flash	SRAM	DMA	PLL	FTMs	DAC
MKV10Z32VLF7	75MHz	48	LQFP	32K	8KB	4-ch	Yes	1x6ch; 1x2ch	1
MKV10Z32VLC7	75MHz	32	LQFP	32K	8KB	4-ch	Yes	1x6ch; 1x2ch	1
MKV10Z32VFM7	75MHz	32	QFN	32K	8KB	4-ch	Yes	1x6ch; 1x2ch	1
MKV10Z16VLF7	75MHz	48	LQFP	16K	8KB	4-ch	Yes	1x6ch; 1x2ch	1
MKV10Z16VLC7	75MHz	32	LQFP	16K	8KB	4-ch	Yes	1x6ch; 1x2ch	1
MKV10Z16VFM7	75MHz	32	QFN	16K	8KB	4-ch	Yes	1x6ch; 1x2ch	1

KV3x – 128K Flash – 100MHz

Key Features:

- **Core/System**
 - Cortex-M4 @ 100MHz
- **Memory**
 - 128KB Flash,
 - 16KB SRAM
- **Communications**
 - Multiple serial ports
- **Analog**
 - 2 x16-bit ADC
 - 1 x12-bit DAC
 - 2 x ACMP
- **Timers**
 - 1x6ch FTM (PWM)
 - 2x2ch FTM (PWM/Quad Dec.)
 - Low Power Timer
- **Others**
 - Up to TBD I/Os
 - 6 high-drive I/Os (20mA) – SPI/I2C
 - 1.71V-3.6V; -40 to 105oC
- **Packages**
 - 32QFN, 48LQFP, 64LQFP



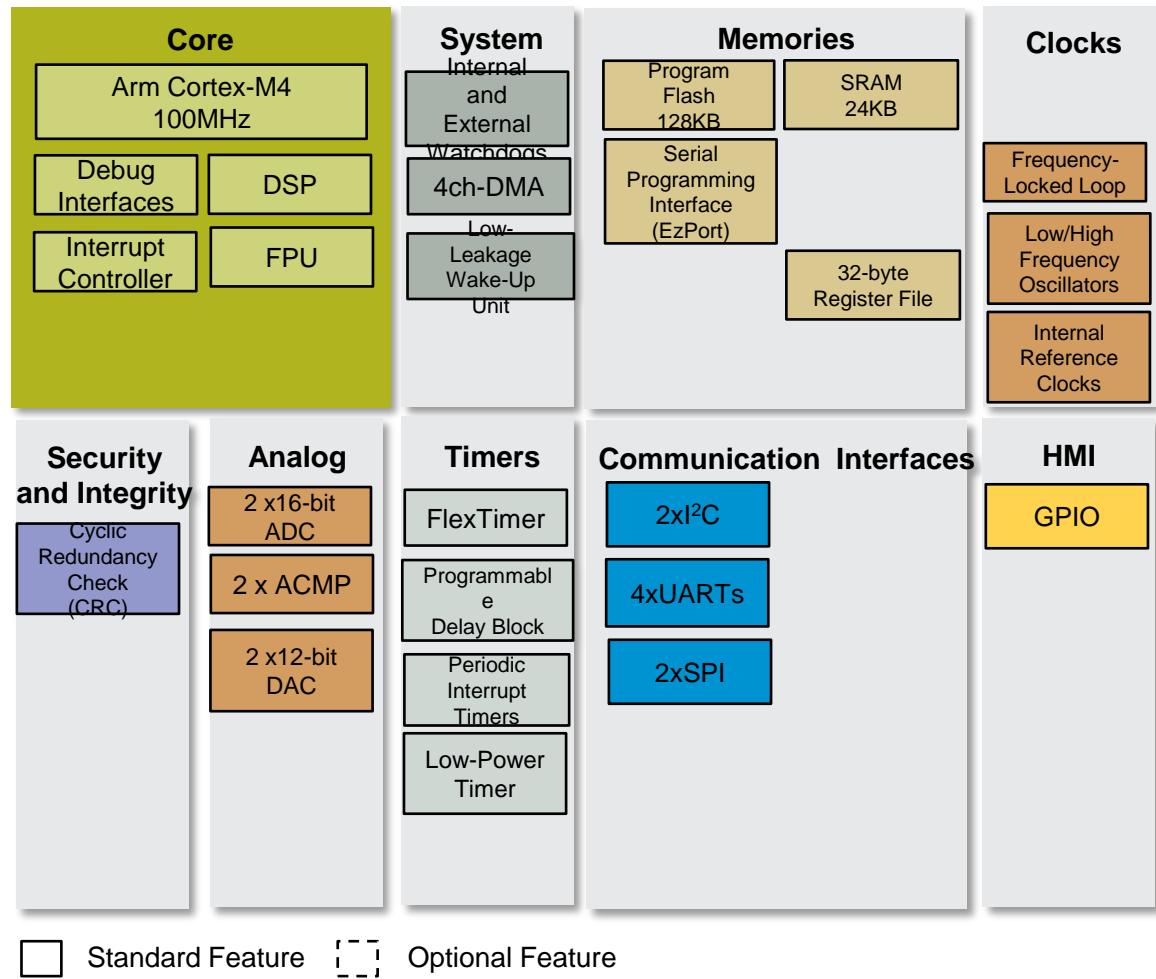
Typical applications:

- PMSM Sensorless FOC
- ACIM FOC
- Dual MC

KV3x – 128K Flash – 100MHz / FPU

Key Features:

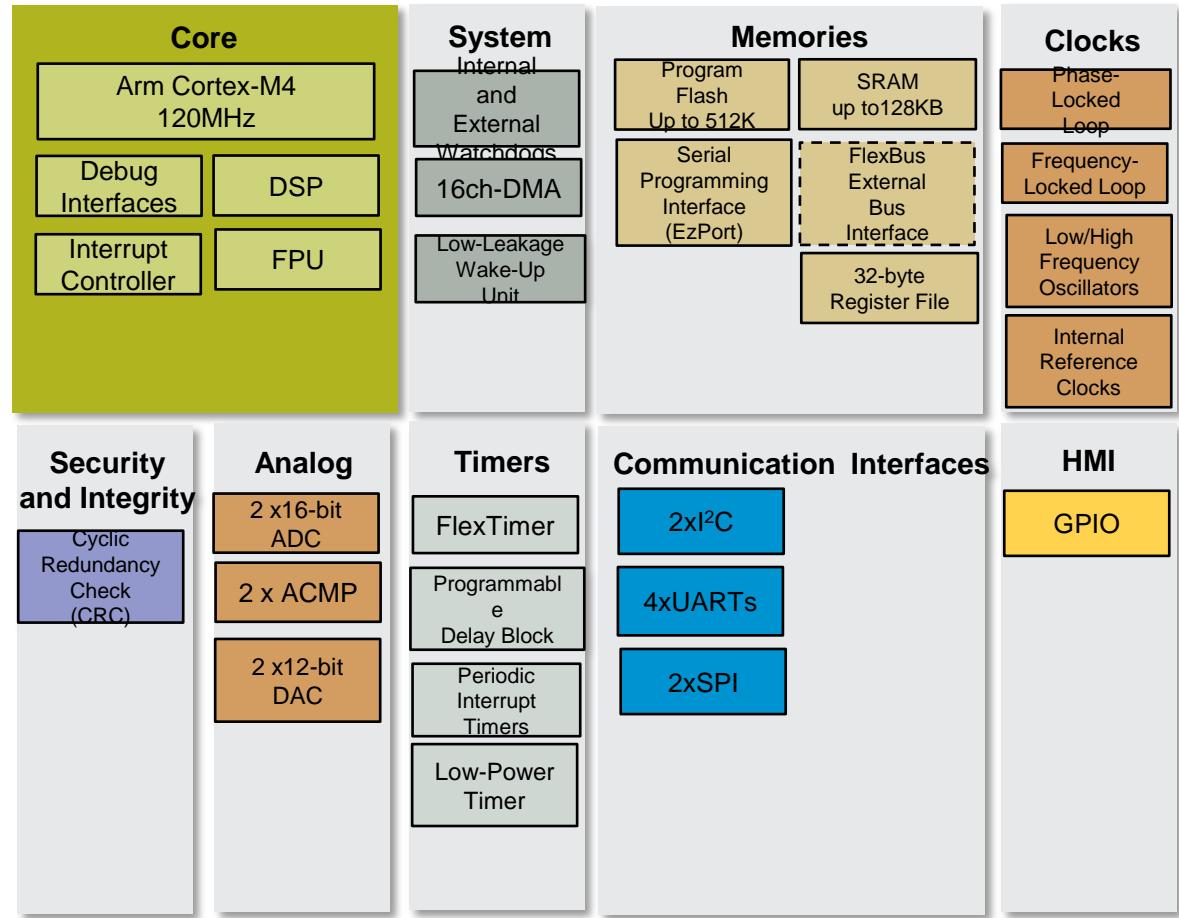
- **Core/System**
 - Cortex-M4 @ 100MHz / FPU
- **Memory**
 - 128KB Flash,
 - 24KB SRAM
- **Communications**
 - Multiple serial ports
- **Analog**
 - 2 x16-bit ADC
 - 1 x12-bit DAC
 - 2 x ACMP
- **Timers**
 - 1x8ch FTM (PWM)
 - 2x2ch FTM (PWM/Quad Dec.)
 - Low Power Timer
- **Others**
 - Up to TBD I/Os
 - 6 high-drive I/Os (20mA) – SPI/I2C
 - 1.71V-3.6V; -40 to 105oC
- **Packages**
 - 64LQFP, 100LQFP



KV3x – 512K/256K Flash – 120MHz

Key Features:

- **Core/System**
 - Cortex-M4 @ 120MHz / FPU
- **Memory**
 - up to 512KB Flash,
 - up to 128KB SRAM
 - FlexBus (External Bus Interface)
- **Communications**
 - Multiple serial ports
- **Analog**
 - 2 x16-bit ADC
 - Up to 2 x12-bit DAC
 - 2 x ACMP
- **Timers**
 - up to 2x8ch FTM (PWM)
 - 2x2ch FTM (PWM/Quad Dec.)
 - Low Power Timer
- **Others**
 - Up to TBD I/Os
 - 6 high-drive I/Os (20mA) – SPI/I2C
 - 1.71V-3.6V; -40 to 105oC
- **Packages**
 - 64LQFP, 100LQFP



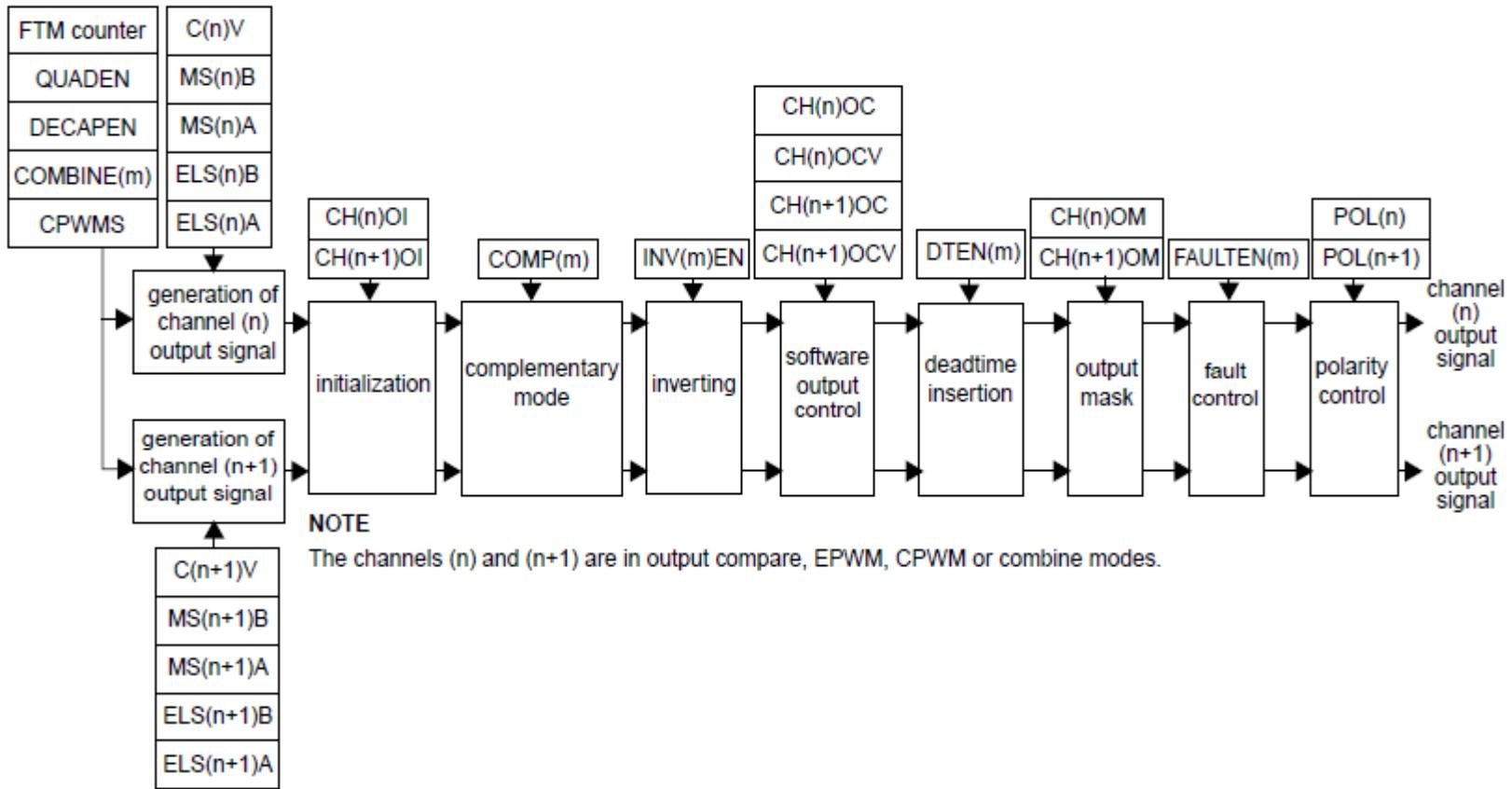
KV3x -100/120MHz Part Numbers

MC Part Number	Max. Freq.	Pin Count	Package	Flash	SRAM	Flex.Bus	DMA	PLL	FTMs	DAC	I/O w/ dig. Filters
MKV10FN512VLL12	120MHz	100	LQFP	512K	96KB	Yes	16-ch	Yes	2x8ch; 2x2ch	2	16
MKV10FN512VLH12	120MHz	64	LQFP	512K	96KB	Yes	16-ch	Yes	2x8ch; 2x2ch	2	16
MKV10FN256VLL12	120MHz	100	LQFP	256K	48KB	No	16-ch	Yes	1x8ch; 2x2ch	1	8
MKV10FN256VLH12	120MHz	64	LQFP	256K	48KB	No	16-ch	Yes	1x8ch; 2x2ch	1	8
MKV10FN128VLL10	100MHz	100	LQFP	128K	24KB	No	4-ch	No	1x8ch; 2x2ch	1	8
MKV10FN128VLH10	100MHz	64	LQFP	128K	24KB	No	4-ch	No	1x8ch; 2x2ch	1	8
MKV10DN128VLH10	100MHz	64	LQFP	128K	16KB	No	4-ch	No	1x8ch; 2x2ch	1	8
MKV10DN128VLF10	100MHz	48	LQFP	128K	16KB	No	4-ch	No	1x8ch; 2x2ch	1	8
MKV10DN128VFM10	100MHz	32	QFN	128K	16KB	No	4-ch	No	1x8ch; 2x2ch	1	8

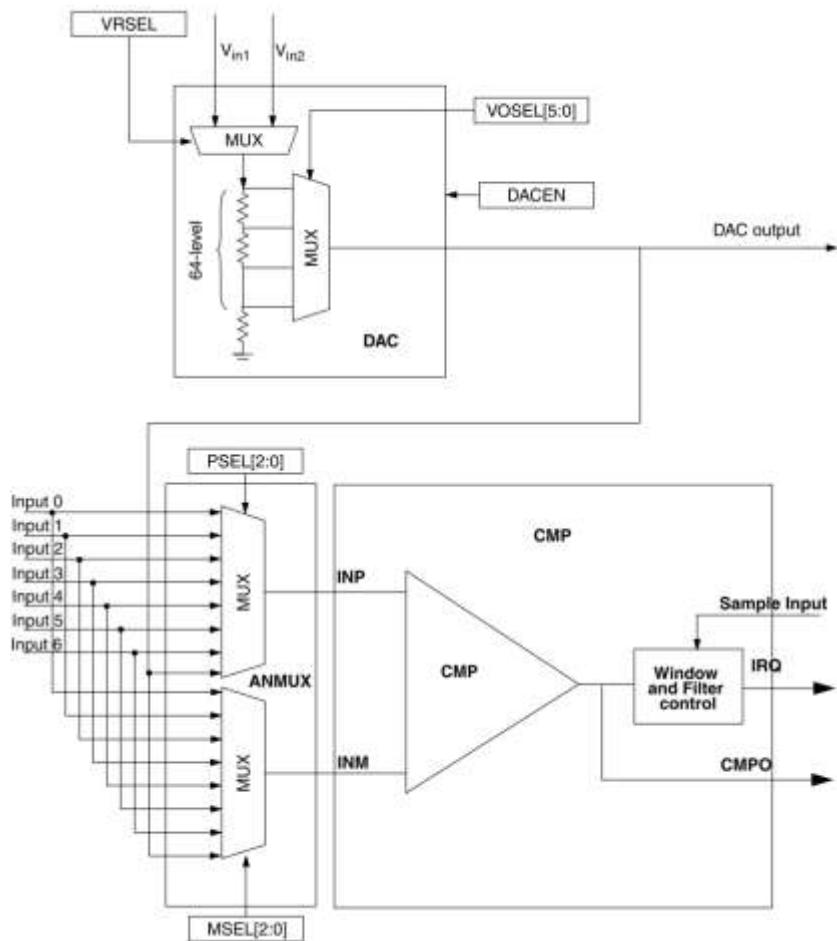
FlexTimer Module

- FTM source clock is selectable with prescaler divide-by 1, 2, 4, 8, 16, 32, 64, or 128
- FTM has a 16-bit counter
- **2 up to 8 channels** (inputs/outputs)
- The **counting** can be **up or up-down**
- Each channel can be configured for input capture, output compare, or
- Input filter can be selected for some channels
- **New combined mode to generate a PWM signal**
- **Complementary outputs, include the deadtime insertion**
- **Software control of PWM outputs**
- Up to **4 fault inputs** for global fault control
- **The polarity of each channel is configurable**
- The generation of an interrupt per channel input capture/compare, counter overflow, at fault condition
- **Synchronized loading of write buffered FTM registers**
- **Write protection for critical registers**
- Backwards compatible with TPM
- **Dual edge capture for pulse and period width measurement**
- **Quadrature decoder with input filters, relative position counting and interrupt on**
- Position count or capture of position count on external event

FlexTimer Module Diagram

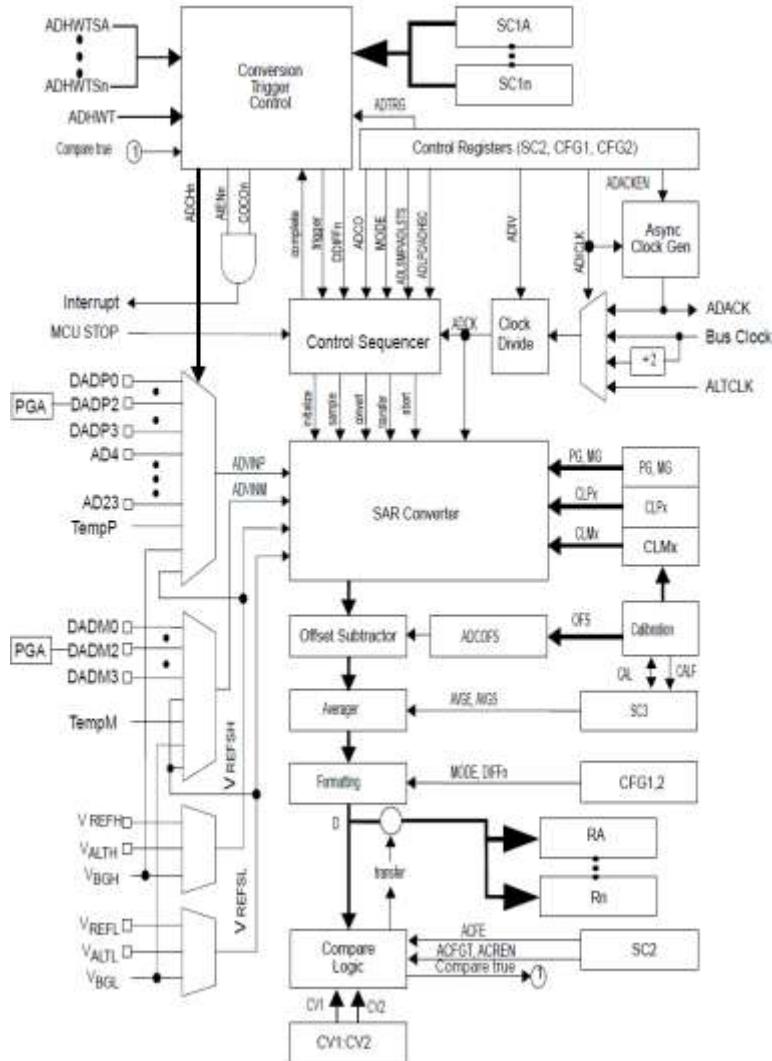


Build-in Comparator



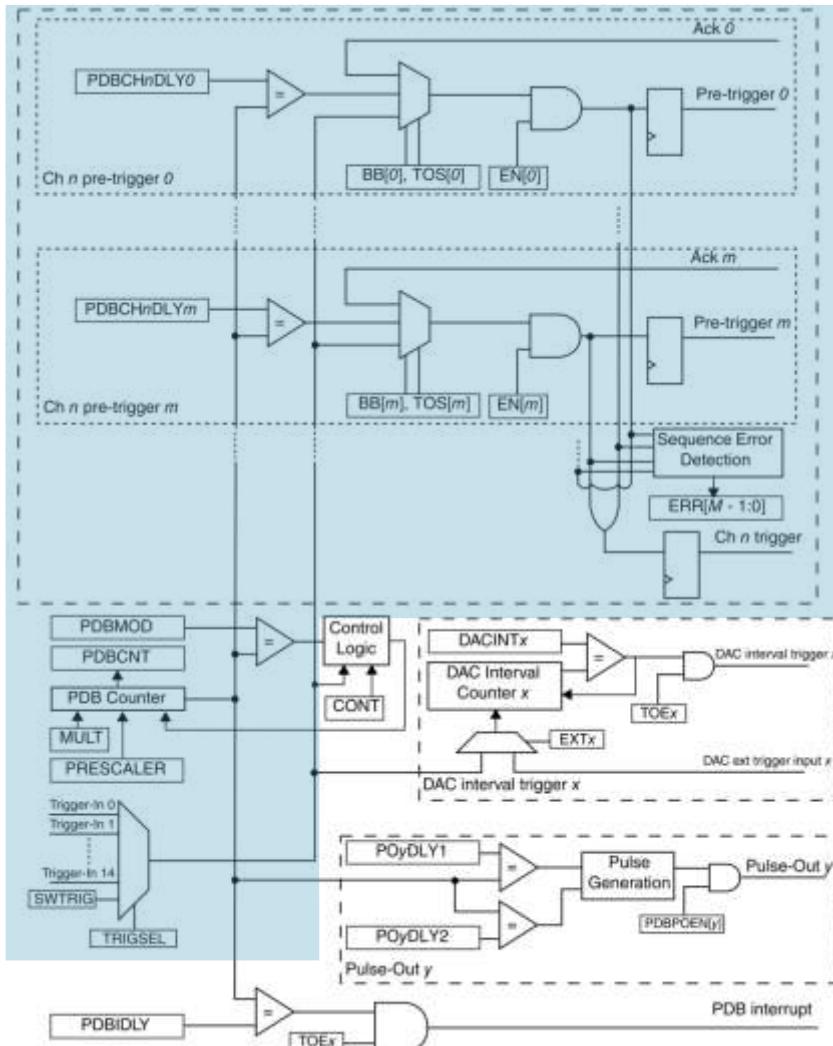
- Continuous, Sampled, Windowed modes
- Programmable filter and hysteresis
- Up to eight independently selectable channels for positive and negative comparator inputs
- External pin inputs and several internal reference options including 6-bit DAC, 12-bit DAC, bandgap, VREF, OpAmp,
- 6-bit DAC
 - Output range ($V_{in}/64$) to V_{in}
 - VREF or VDD selectable as DAC reference

16-bit ADC – Analog Quantities Measurement



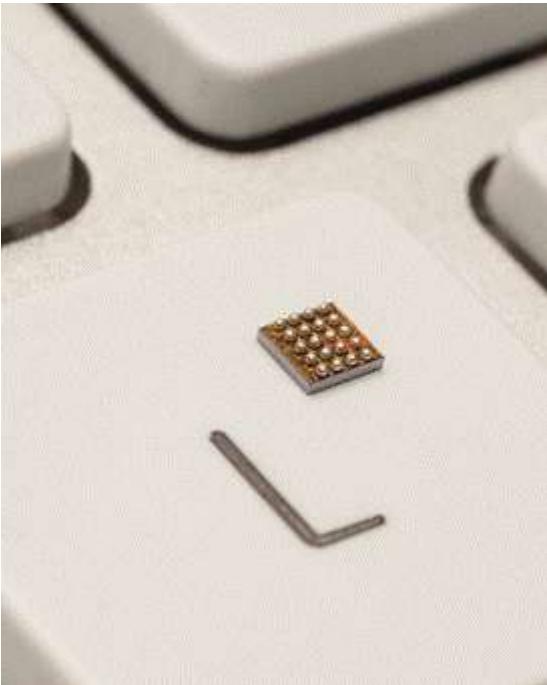
- Up to 4 pairs of differential and 24 single-ended external analog inputs
- Single or continuous conversion (automatic return to idle after single conversion)
- Configurable sample time and conversion speed/power
- Input clock selectable from up to four sources
- Operation in low power modes
- Asynchronous clock source for lower noise operation
- Selectable hardware conversion trigger with hardware channel select
- Automatic compare with interrupt for less-than, greater-than or equal-to, within range, or out-of-range, programmable value
- Temperature sensor
- Hardware average function
- Selectable voltage reference: external or alternate
- Self-calibration mode
- Programmable Gain Amplifier (PGA) with up to x64 gain

Programmable Delay Block (PDB)



- The PDB provides delays between input and output triggers
- Up to 4 channels available (one for each ADC) with two pretriggers
- Trigger 0 => Sample A
- Trigger 1 => Sample B

S/W Development Tools



- FreeMASTER
- QuickStart

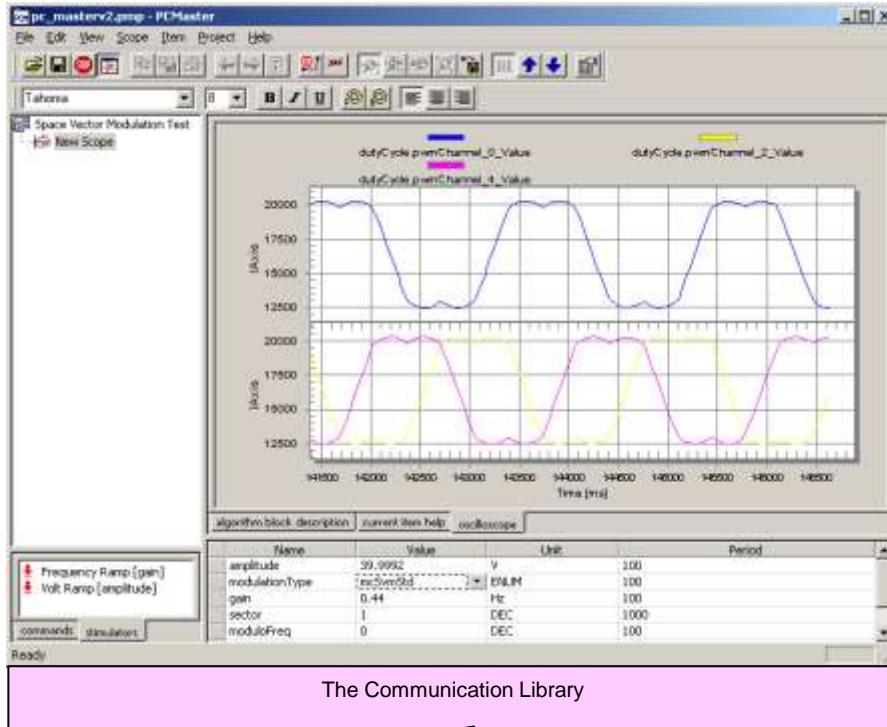


FREEMASTER

as a Real-time Monitor



FreeMASTER



Communication through:

- SCI, UART
- JTAG/OnCE (DSC, Kinetis)
- BDM (HCS08, HCS12)
- CAN
- Ethernet, TCP/IP
- Bluetooth

Link



Protocol Implementation Module

FREEMASTER as a Real-time Monitor

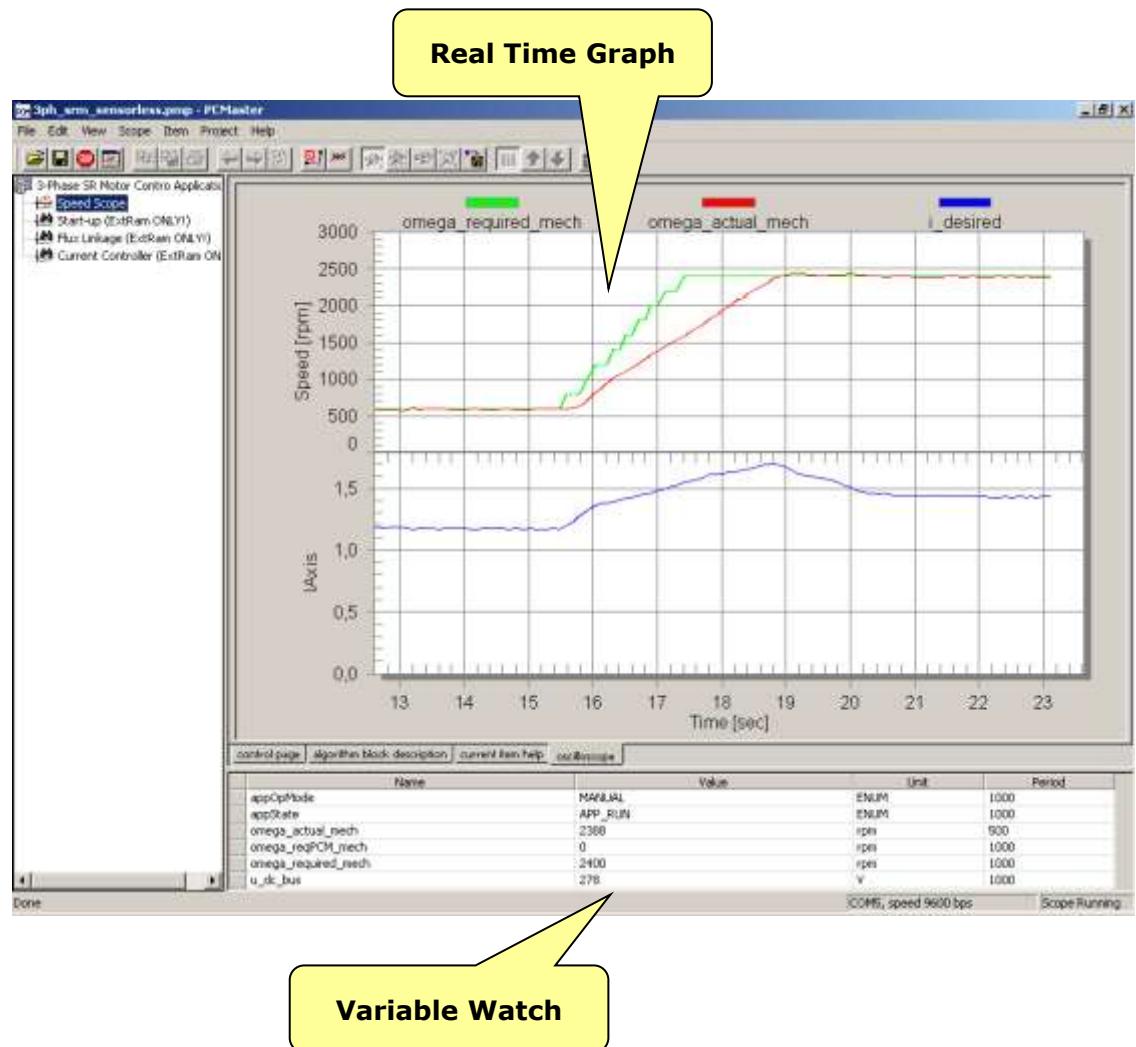
- Connects to an embedded application
 - SCI, UART
 - JTAG/EOnCE (DSC, Kinetis)
 - BDM (HCS08, HCS12)
 - CAN Calibration Protocol
 - Ethernet, TCP/IP
 - Any of the above remotely over the network
- Enables access to application memory
 - Parses ELF application executable file
 - Parses DWARF debugging information in the ELF file
 - Knows addresses of global and static C-variables
 - Knows variable sizes, structure types, array dimensions etc.

Control Page Example



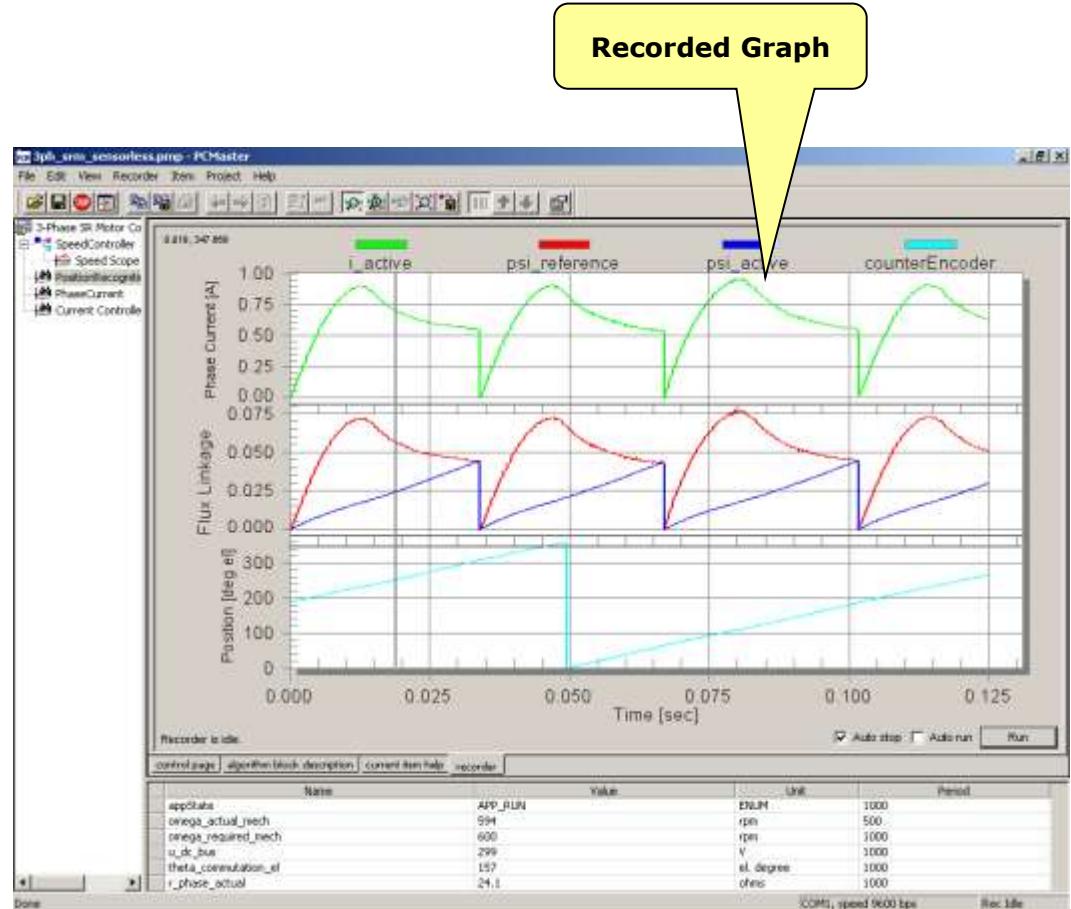
Scope Example

- Similar to the classical hardware oscilloscope
- Variables read in real-time
- Sampling time limited by communication data link

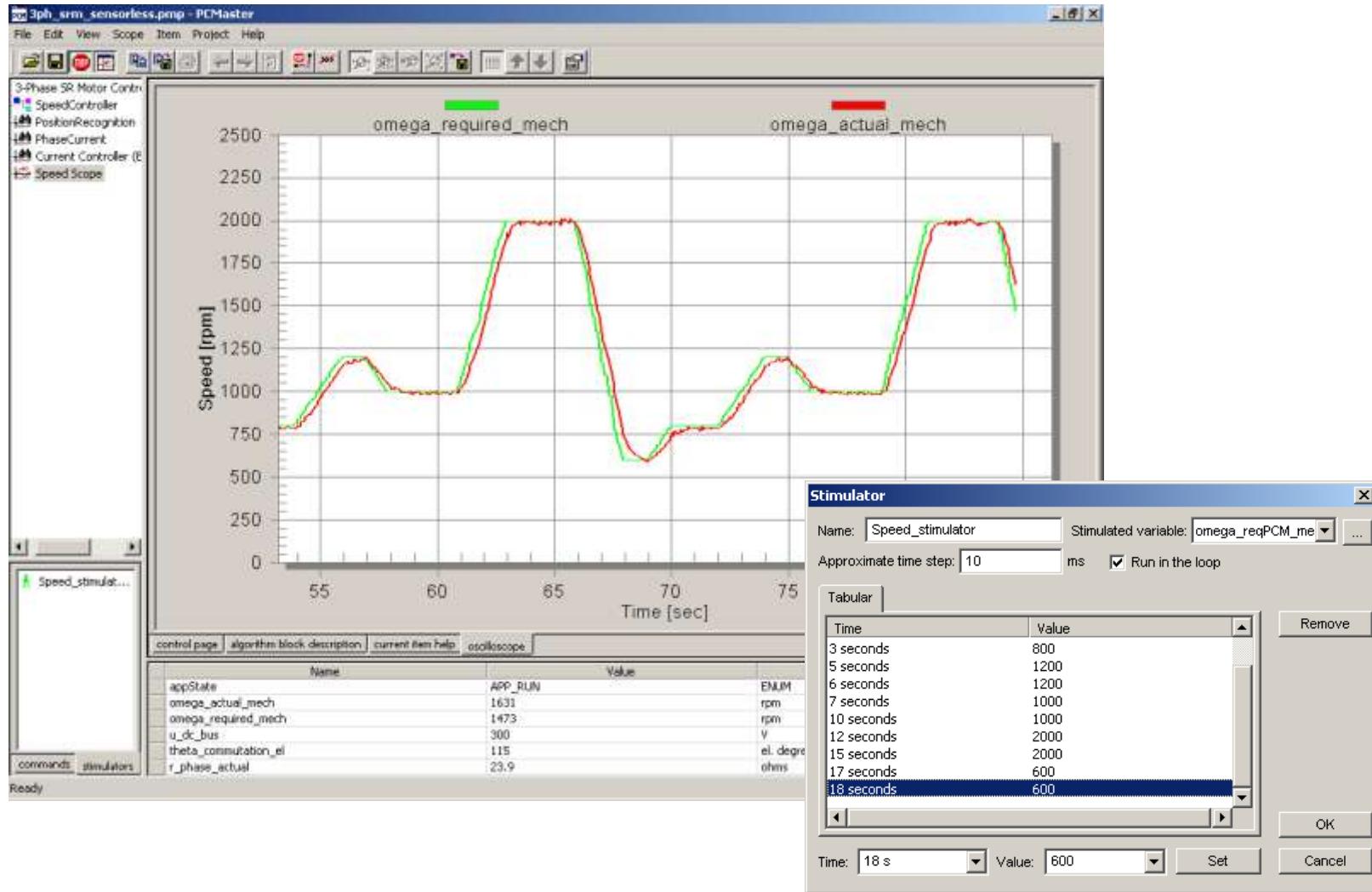


Recorder Example

- Variables recorded by the embedded-side timer periodic ISR
- After requested number of samples data stored in Recorder buffer
- Sample very fast actions
- Buffer download can be defined



Stimulator Example



What is **FREEMASTER** ?

Application control and monitor

Live graphs, variable watches,
and graphical control page

Real-time operation monitor

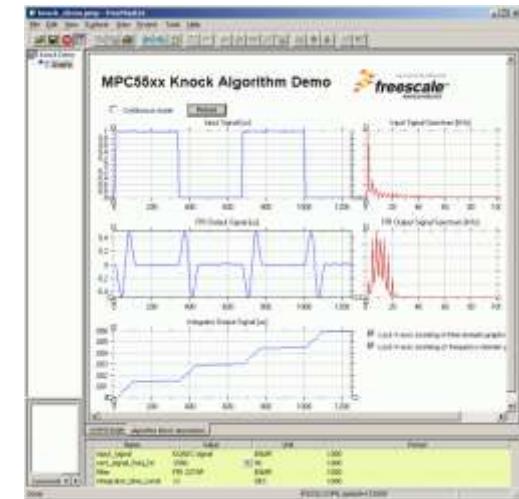
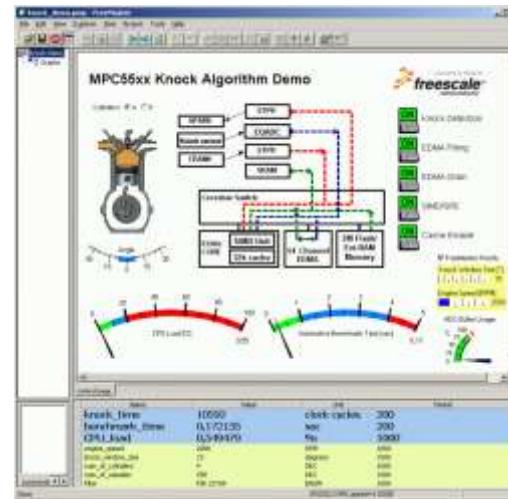
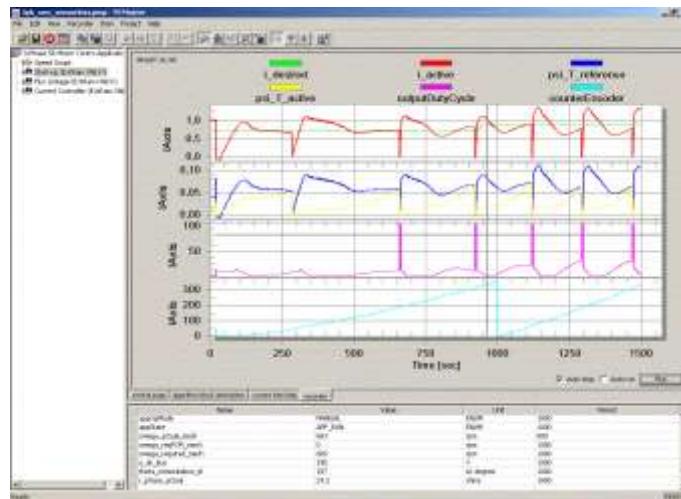


S08

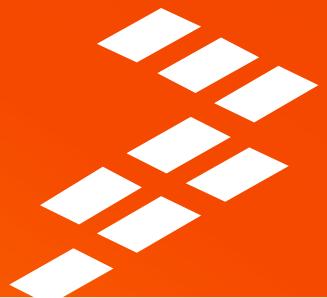
Kinetis
DSC

S12

Power Arch.
ColdFire....



QuickStart



What is QuickStart?

Quick Start = Easy-to-use SW Development Environment for DSC

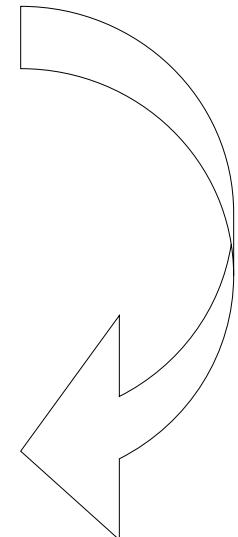
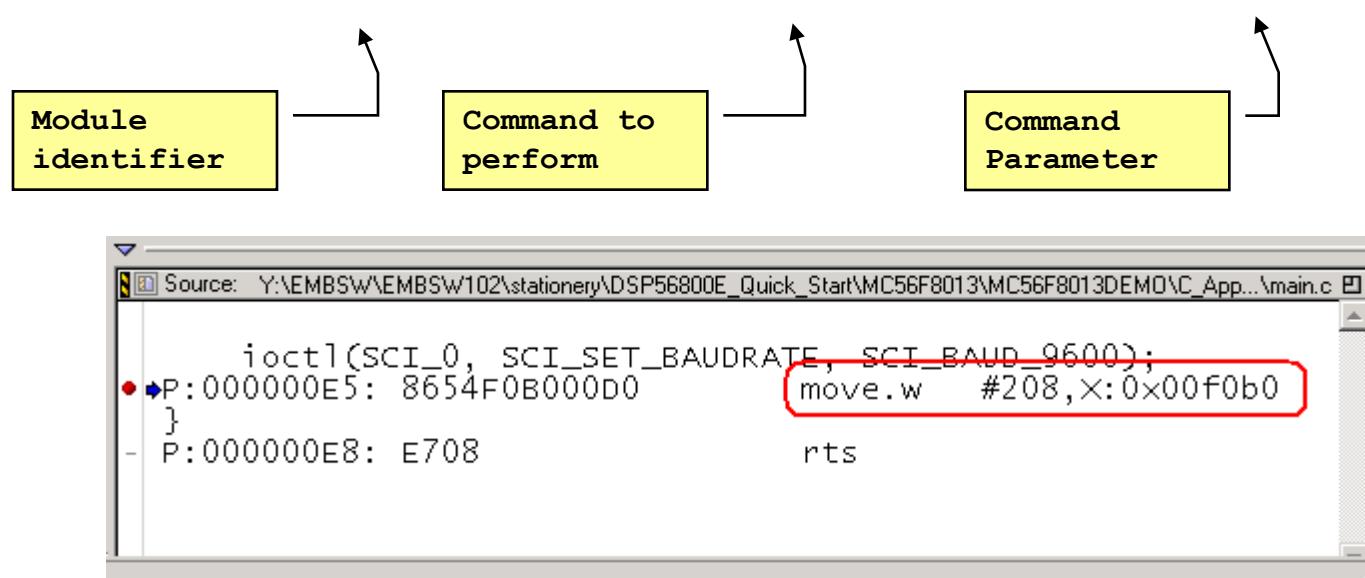
- **QuickStart includes**
 - Set of Low-level Drivers for all Peripheral Modules
 - Ready-to-use Project Templates (“Project Stationery”)
 - Graphical Configuration Tool
 - Sample Applications
 - User Manual
- **QuickStart**
 - Designed according to customer needs
 - Supports all DSC's including latest 56F82xxx/4xxx
 - Mandatory development tool for key appliance customers (Electrolux, Indesit, Miele, DiehlAKO, Emerson, PowerOne, etc)

Low-level Drivers

- **Quick Start Low-level Drivers**

- Full control over and full access to all processor resources
- Unifies access to peripheral memory space (`ioctl` call)
- Registers are not accessed directly, although this is still possible
- `ioctl` calls are optimally compiled macros or functions

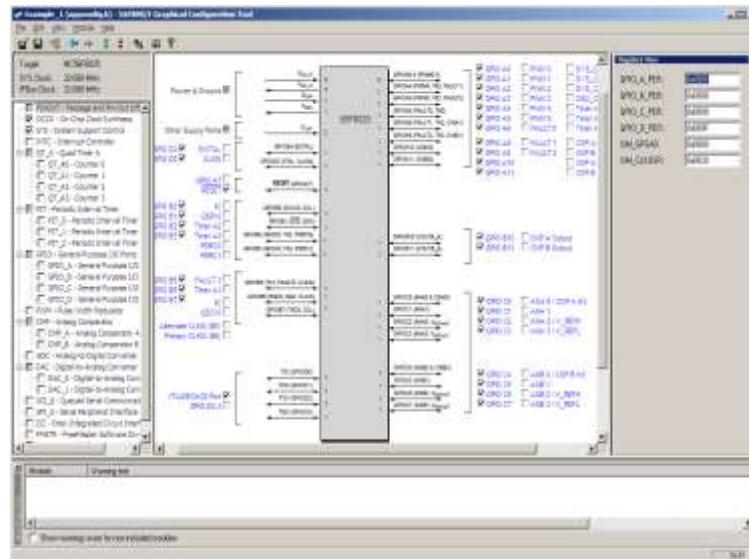
`ioctl(SCI_0, SCI_SET_BAUDRATE, SCI_BAUD_9600)`



Graphical Configuration Tool

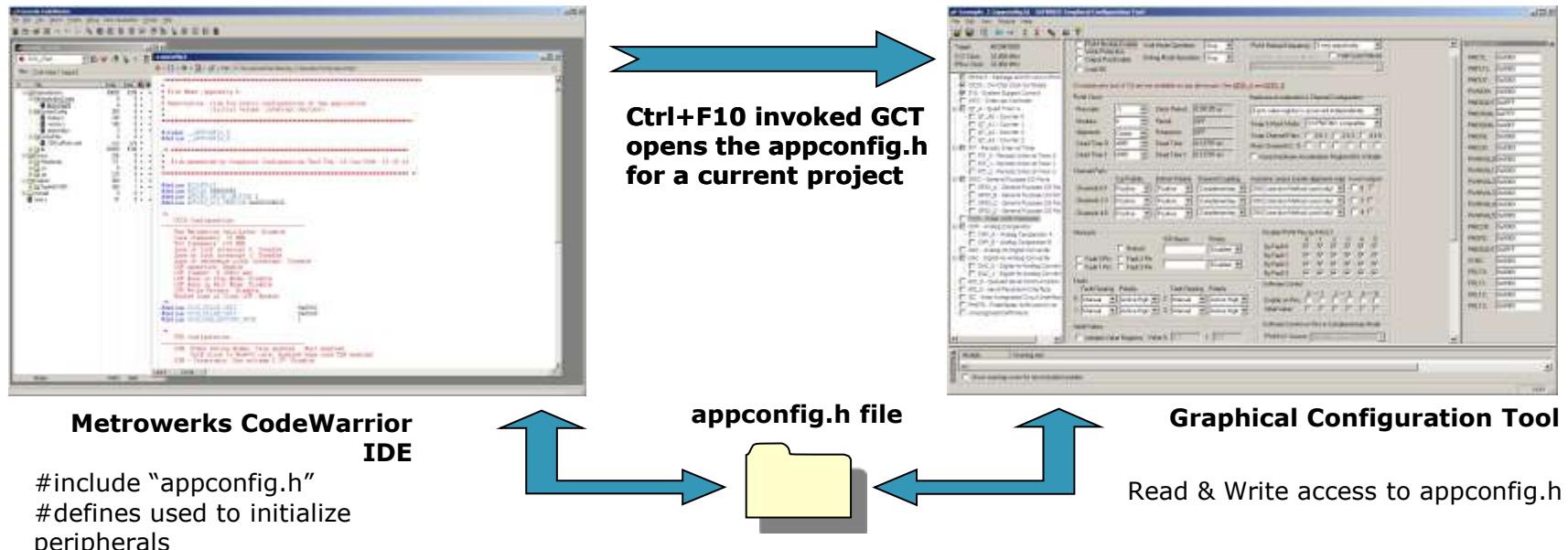
- **Features:**

- Edits post-reset processor configuration graphically
- Configuration saved/**read** from a single ANSI C header file
- GUI to configuration bits of all peripheral module registers
- Possible conflict warnings
- Pin-out view of processor I/O pins



Graphical Configuration Tool

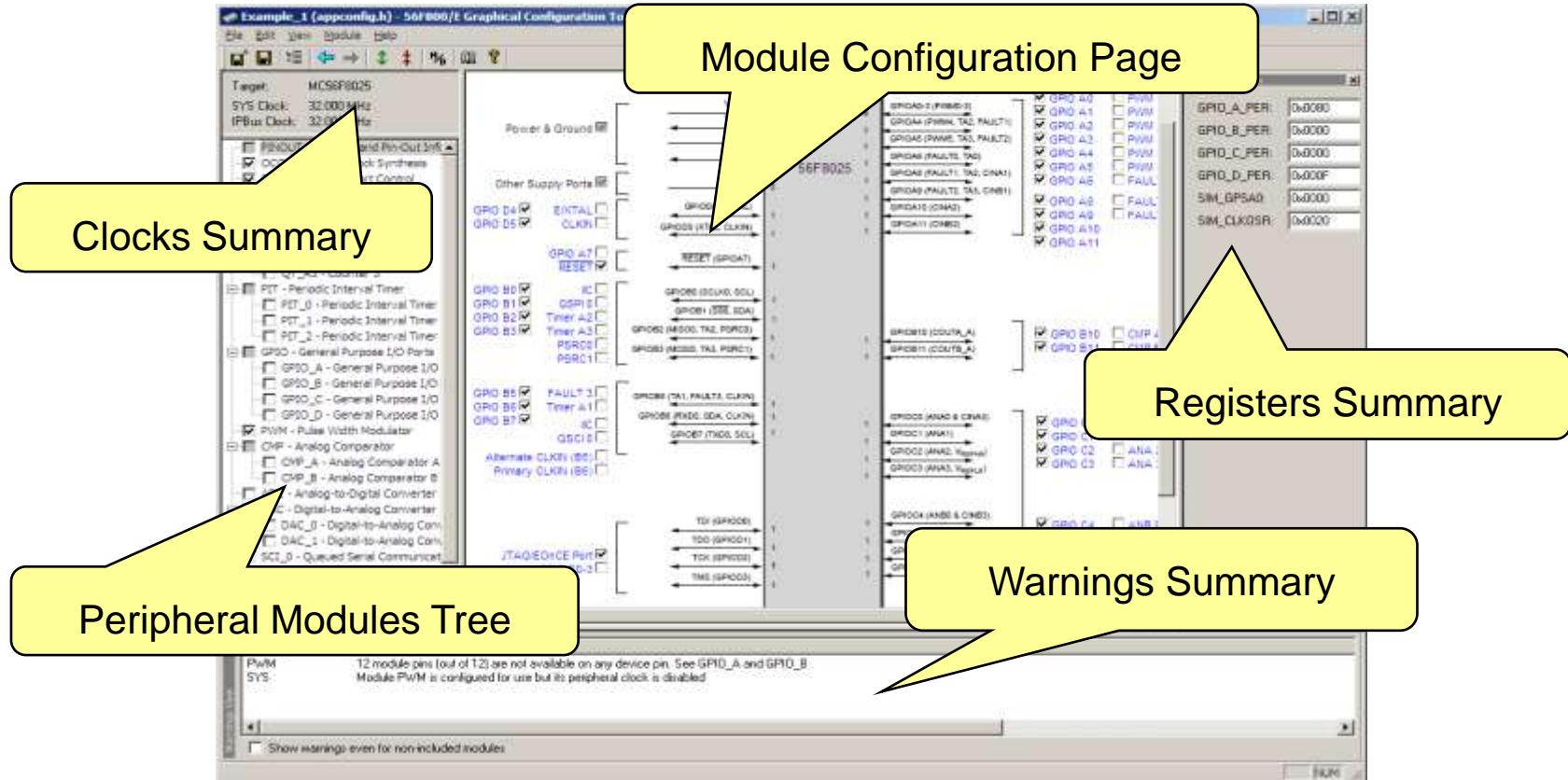
- Used to edit the ANSI C-compatible application configuration header file (**appconfig.h**)
- appconfig.h** contains a single macro constant per peripheral register



```
#include "appconfig.h"  
#defines used to initialize  
peripherals
```

Graphical Configuration Tool

Different Control Page for each Peripheral Module



Graphical Configuration Tool

Example_1 (appconfig.h) - 56F800/E Graphical Configuration Tool

File Edit View Module Help

Target: MC56F8025
SYS Clock: 32.000 MHz
IPBus Clock: 32.000 MHz

PINOUT - Package and Pin-Out Info
OCCS - On-Chip Clock Synthesis
SYS - System Support Control
INTC - Interrupt Controller
QT_A - Quad Timer A
QT_A0 - Counter 0
QT_A1 - Counter 1
QT_A2 - Counter 2
QT_A3 - Counter 3
PIT - Periodic Interval Timer
PIT_0 - Periodic Interval Timer
PIT_1 - Periodic Interval Timer
PIT_2 - Periodic Interval Timer
GPIO - General Purpose I/O Ports
GPIO_A - General Purpose I/O
GPIO_B - General Purpose I/O
GPIO_C - General Purpose I/O
GPIO_D - General Purpose I/O
PWM - Pulse Width Modulator
CMP - Analog Comparator
CMP_A - Analog Comparator A
CMP_B - Analog Comparator B
ADC - Analog-to-Digital Converter
DAC - Digital-to-Analog Converter
DAC_0 - Digital-to-Analog Conv.
DAC_1 - Digital-to-Analog Conv.
SCI_0 - Queued Serial Communic.
SPI_0 - Serial Peripheral Interface
IIC - Inter-Integrated Circuit Intent
UART - Universal Asynchronous Receiver Transmitter

General Settings
 PWM Module Enable
 Write Protection
 Output Pad Enable
 Load OK
Wait Mode Operation: Stop
Debug Mode Operation: Stop

PWM Operation:
PWM Reload Frequency: Every 5 opportunity
Deadline Correction Method: Manual correction (no compensation)
Hardware Acceleration & Clock
Each value register is accessible
Swap & Mask Mode: DS
Swap Channel Pair
Mask Channels 0..
 Keep Hardware

Registers View
PMCTL: 0x4001
PMFCTL: 0x0000
PMOUT: 0x0000
PWMCMD: 0x0050
PMDEADTM0: 0x0020
PMDISMAP1: 0xFFFF
PMDISMAP2: 0x00FF
PMCFG: 0x0000
PWMMVAL1: 0x0000
PWMMVAL2: 0x0000
PWMMVAL3: 0x0000
PWMMVAL4: 0x0000
PWMMVAL5: 0x0000
PMICCR: 0x0000
PMSRC: 0x0000
PMDEADTM1: 0x0020
SYNC: 0x0000
FFILT0: 0x0000
FFILT1: 0x0000
FFILT2: 0x0000
FFILT3: 0x0000

Direct Register Value View

12 module pins (out of 12) are not available on any device pin. See GPIO_A and GPIO_B.

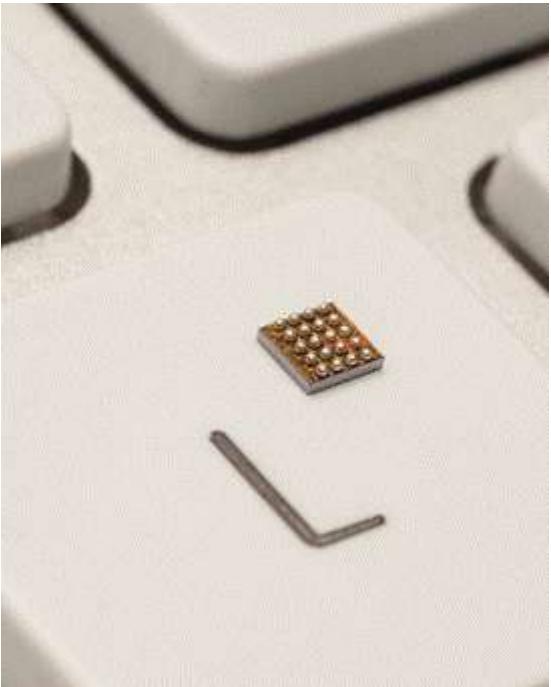
Module Warning text
PWM 12 module pins (out of 12) are not available on any device pin. See GPIO_A and GPIO_B
SYS Module PWM is configured for use but its peripheral clock is disabled

Show warnings even for non-included modules

Warnings View

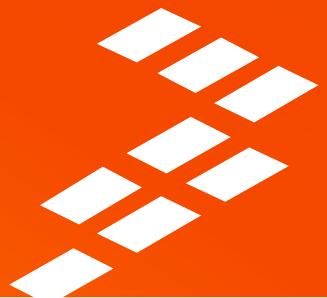
NUM

Motor Control Enablement



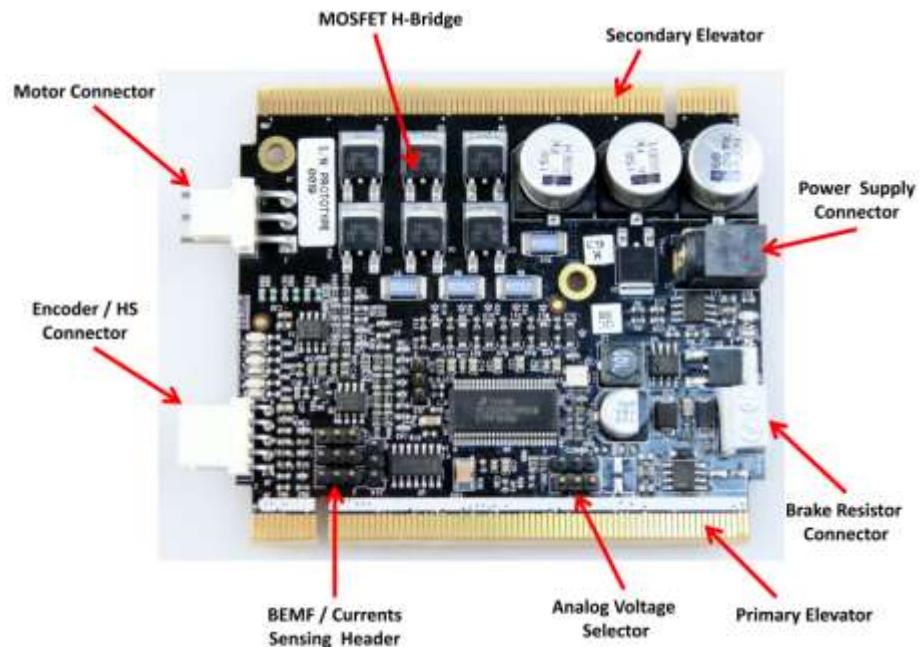
- Hardware Kits
- Algorithm Software Libraries
- IEC60730 Safety Libraries
- MC Reference Designs
- MC Application Tuning (MCAT)

Motor Control Hardware Kits



Tower Low Voltage Power Control Board

- Tower system module for BLDC / PMSM control
- Support most of current and new TWR MCU modules
- Launched kit includes power supply and BLDC motor with application examples using K40 and MC56F825x devices
- Features:
 - Power supply voltage input 24VDC
 - Output current up to 8 Amps
 - Power supply reverse polarity protection circuitry
 - 3-phase bridge inverter (6-MOSFET's) with over-current and under-voltage protection
 - 3-phase and d.c. bus-current-sensing shunts
 - DC bus-voltage and 3-phase back-EMF voltage sensing
 - Low-voltage on-board power supplies
 - Encoder/Hall sensor sensing circuitry



Product Page at Freescale.com:

[TWR-MC-LV3PH](#)

3-ph BLDC/PMSM High Voltage MC Drive

- Main board + MCU daughter cards
- Available MCU cards:
 - MC9S08MP16
 - MC56F8006 / MC56F8013 / MC56F8023
 - MC56F8257
 - MC56F82xxx
 - K40X256
- Board Features:
 - Input Voltage 115-230Vac, 50/60Hz / Output Power 1kW
 - 3-phase IGBT inverter bridge with over-current protection
 - Interleave PFC (coming in Rev2)
 - 3-phase motor current and BEMF sensing
 - DC-Bus current and voltage sensing
 - Isolated SCI / USB interface
 - User LED's
 - Encoder / Hall Sensor and tacho interface
 - DC-Brake
 - Isolated JTAG (in Rev 2)

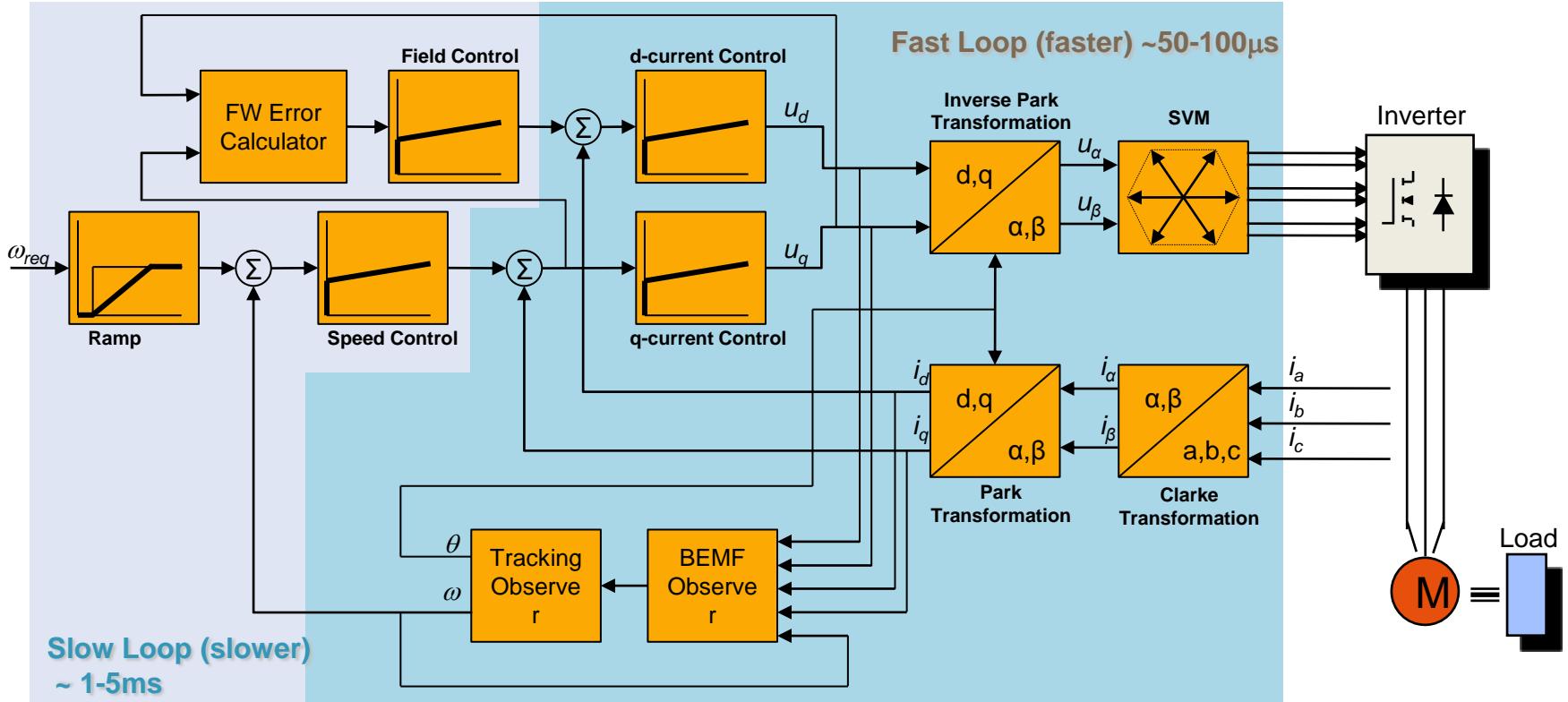


- Rev.1 – prototypes - Available per specific business opportunities
- Rev.2 – productization – in progress, to be available in Q1 2014

Embedded Software Libraries



S/W Algorithms for Sensorless Vector Control



Embedded Software Libraries

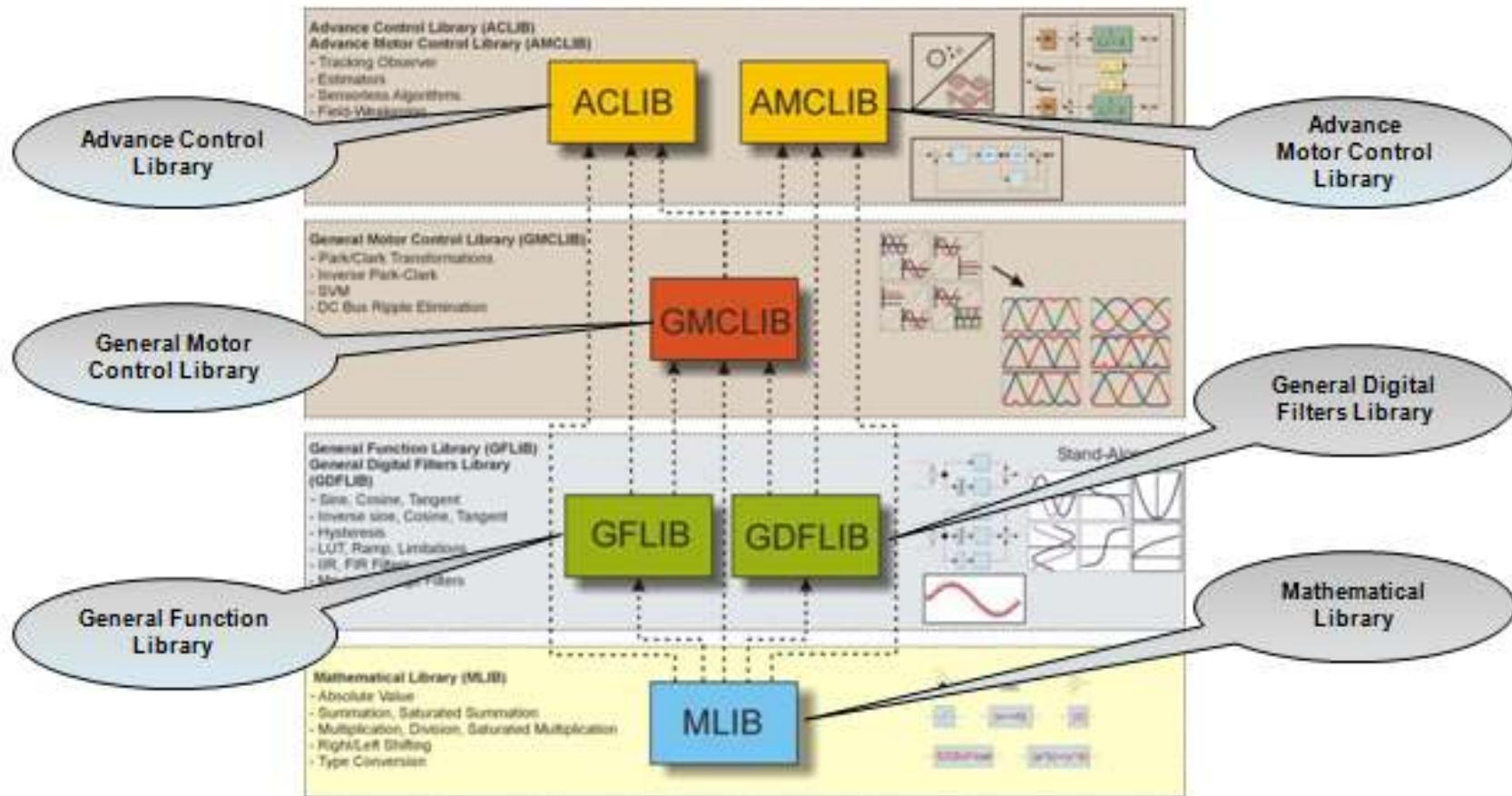
- **Set of basic trigonometric, general math, filter & motor control algorithms** as the building blocks for the motor control applications
- Provided in highly optimized layered architecture, support of **16/32-bit fixed-point** and **single precision floating point**
- Matlab/Simulink models included in the package
- Delivered as object file for the **evaluation purposes for free**, source code under specific business conditions

Freescale Embedded Software and Motor Control Libraries

Algorithms divided into five sub-libraries:

- **Mathematical Library (MLIB)** contains basic math functions.
- **General Function Library (GFLIB)** contains trigonometric, look-up table and control functions. These software modules are basic building blocks.
- **Motor Control Library (MCLIB)** contains vector modulation, transformation and specific motor related functions to build digitally controlled motor drives.
- **General Digital Filter Library (GDFLIB)** contains filter functions for signal conditioning.
- **Advanced Control Library (ACLIB)** contain functions to enable building the variable speed AC motor drive systems with field oriented control techniques without position or speed transducer

Math and Motor Control Library Set



Note:

- MC Lib for 56800E – Math functions included into the individual algorithms
- MC Lib for Kinetis and 56800EX - Math functions separated into MLIB

Math and Motor Control Library Set – Contents

MLIB	GFLIB	GDFLIB	GMCLIB	ACLIB/AMCLIB
<ul style="list-style-type: none">• Absolute Value, Negative Value<ul style="list-style-type: none">• <code>MLIB_Abs</code>, <code>MLIB_AbsSat</code>• <code>MLIB_Neg</code>, <code>MLIB_NegSat</code>• Add/Subtract Functions<ul style="list-style-type: none">• <code>MLIB_Add</code>, <code>MLIB_AddSat</code>• <code>MLIB_Sub</code>, <code>MLIB_SubSat</code>• Multiply/Divide/Add-multiply Functions<ul style="list-style-type: none">• <code>MLIB_Mul</code>, <code>MLIB_MulSat</code>• <code>MLIB_Div</code>, <code>MLIB_DivSat</code>• <code>MLIB_Mac</code>, <code>MLIB_MacSat</code>• <code>MLIB_VMac</code>• Shifting<ul style="list-style-type: none">• <code>MLIB_ShL</code>, <code>MLIB_ShLSat</code>• <code>MLIB_ShR</code>• <code>MLIB_ShBi</code>, <code>MLIB_ShBiSat</code>• Normalisation, Round Functions<ul style="list-style-type: none">• <code>MLIB_Norm</code>, <code>MLIB_Round</code>• Conversion Functions<ul style="list-style-type: none">• <code>MLIB_ConvertPU</code>, <code>MLIB_Convert</code>	<ul style="list-style-type: none">• Trigonometric Functions<ul style="list-style-type: none">• <code>GFLIB_Sin</code>, <code>GFLIB_Cos</code>, <code>GFLIB_Tan</code>• <code>GFLIB_Asin</code>, <code>GFLIB_Acos</code>, <code>GFLIB_Atan</code>, <code>GFLIB_AtanYX</code>• <code>GFLIB_AtanYXShifted</code>• Limitation Functions<ul style="list-style-type: none">• <code>GFLIB_Limit</code>,• <code>GFLIB_VectorLimit</code>• <code>GFLIB_LowerLimit</code>,• <code>GFLIB_UpperLimit</code>• PI Controller Functions<ul style="list-style-type: none">• <code>GFLIB_ControllerPir</code>,• <code>GFLIB_ControllerPirAW</code>• <code>GFLIB_ControllerPip</code>,• <code>GFLIB_ControllerPipAW</code>• Interpolation<ul style="list-style-type: none">• <code>GFLIB_Lut1D</code>, <code>GFLIB_Lut2D</code>• Hysteresis Function<ul style="list-style-type: none">• <code>GFLIB_Hyst</code>• Signal Integration Function<ul style="list-style-type: none">• <code>GFLIB_IntegratorTR</code>• Sign Function<ul style="list-style-type: none">• <code>GFLIB_Sign</code>• Signal Ramp Function<ul style="list-style-type: none">• <code>GFLIB_Ramp</code>• Square Root Function<ul style="list-style-type: none">• <code>GFLIB_Sqrt</code>	<ul style="list-style-type: none">• Finite Impulse Filter<ul style="list-style-type: none">• <code>GDFLIB_FilterFIR</code>• Moving Average Filter<ul style="list-style-type: none">• <code>GDFLIB_FilterMA</code>• 1st Order Infinite Impulse Filter<ul style="list-style-type: none">• <code>GDFLIB_FilterIIR1init</code>• <code>GDFLIB_FilterIIR1</code>• 2nd Order Infinite Impulse Filter<ul style="list-style-type: none">• <code>GDFLIB_FilterIIR2init</code>• <code>GDFLIB_FilterIIR2</code>	<ul style="list-style-type: none">• Clark Transformation<ul style="list-style-type: none">• <code>GMCLIB_Clark</code>• <code>GMCLIB_ClarkInv</code>• Park Transformation<ul style="list-style-type: none">• <code>GMCLIB_Park</code>• <code>GMCLIB_ParkInv</code>• Duty Cycle Calculation<ul style="list-style-type: none">• <code>GMCLIB_SvmStd</code>• Elimination of DC Ripples<ul style="list-style-type: none">• <code>GMCLIB_ElimDcBusRip</code>• Decoupling of PMSM Motors<ul style="list-style-type: none">• <code>GMCLIB_DecouplingPMSM</code>	<ul style="list-style-type: none">• Angle Tracking Observer• Tracking Observer• PMSM BEMF Observer in Alpha/Beta• PMSM BEMF Observer in D/Q

Name	Ext	Size
[..]	<DIR>	
[bam]	<DIR>	
[doc]	<DIR>	
[include]	<DIR>	
[lib]	<DIR>	
license.txt	txt	14,522

Delivery Content

- Matlab/Simulink Bit Accurate Models
- User Manuals
- Header files
- Compiled Library File
- License File (to be accepted at install time)



Develop an Application Using Libraries

- The coding of the fast control loop of the PMSM vector control using libraries is then limited to peripherals handling and calling of the libraries functions, while passing the addresses of the application structures

```
....  
// Iq current PI controllers  
uDQReq.s32Arg2 = GFLIB_ControllerPIpAW(iDQEErr.s32Arg2,&qAxisPI);  
// inverse Park trf for voltages  
GMCLIB_ParkInv(&uAlBeReq,&thRotElSyst,&uDQReq);  
// Elimination of DC bus ripple  
elimDcbRip.s32ArgDcBusMsr = uDCBus;  
GMCLIB_ElimDcBusRip(&uAlBeReqDCB,&uAlBeReq,&elimDcbRip);  
// Calculation of Standard space vector modulation  
svmSector = GMCLIB_SvmStd(&pwm32,&uAlBeReqDCB);  
....
```



Automotive Math and Motor Control Library Set

Target Platform	Latest Release Number	GreenHills Multi	CodeWarrior		WindRiver Diab	Cosmic
		Version 6.x	Version 2.10	Version 10.3/10.4	Version 5.9.1	Version 4.2.3/4.2.4
MPC5604P	1.0.0	Available	Available	Available	Available	Not supported
MPC564xL	1.0.0	Available	Available	Available	Available	Not supported
MPC567xK	1.0.0	Available	Available	Available	Available	Not supported
MPC567xF	1.0.0	Available	Available	Available	Available	Not supported
S12ZVM	1.0.0 Release Candidate	N/A	N/A	In Development	N/A	In Development
MPC574xP	1.0.0	Available	Not supported	Not supported	Available	Not supported
MPC577xK	1.0.0 Release Candidate	In Development	Not supported	Not supported	In Development	Not supported

Product related web pages:
www.freescale.com/AutoMCLib

Note: AutoMCU Lib does not support advanced (sensorless) algorithms yet

MCU Math and Motor Control Library

Target Platform	CodeWarrior		Keil	IAR
	CW8.3	CW10.5		
56800E	Available	N/A	N/A	N/A
56800E/EX	N/A	Available	N/A	N/A
ColdFireV1	Available	N/A	N/A	N/A
CortexM4 FixPoint (K, KV)	N/A	Available	Available	Available
CortexM0+ (KL, KV, KE)	N/A	Oct 2013	Oct 2013	Oct 2013
CortexM4 Float (K, KV)	N/A	2014	2014	2014

Product related web pages:
www.freescale.com/FSLES

IEC60730 Safety



Application Safety – Home Appliance

- **From Oct 2007, home appliances to be sold in Europe have to comply with IEC60730 standard**
- The IEC60730 standard defines the test and diagnostic methods that ensure the safe operation of embedded control hardware and software for household appliances
- Intention of the regulation is to implement features that will avoid failure or at least ensure that any failure in the appliance does not present a safety hazard to the user.
- **Semiconductor suppliers must consider the impact of these standards on home appliance manufacturers when developing microelectronics for these devices**
- The standard is applied to overall solution
 - Hardware
 - Software
- The standard classifies applicable equipment into three categories:
 - Class A
 - Class B
 - Class C
- Implemented safety features (software and hardware features) have to pass the certification process at the certification authority

IEC 60730 Classification of Appliances

- **Class A** are products with no feature/function that can harm a human being.
 - room thermostats, humidity controls, lighting controls, timers and switches.
- **Class B**
 - IEC 60730-1: Control functions intended to prevent unsafe operation of the controlled equipment.
 - washing machines, dishwashers, dryers, refrigerators, freezers and cookers/stoves
 - ***IEC 60335-1: Software that includes code intended to prevent hazards if a fault, other than a software fault occurs in the appliance***
- **Class C**
 - IEC 60730-1: Control functions which are intended to prevent special hazards (e.g. Explosion of the controlled equipment).
 - automatic burner controls and thermal cut-outs for closed water heater systems (unvented).
 - ***IEC 60335-1: Software that includes code intended to prevent hazards without the use of other protective devices.***

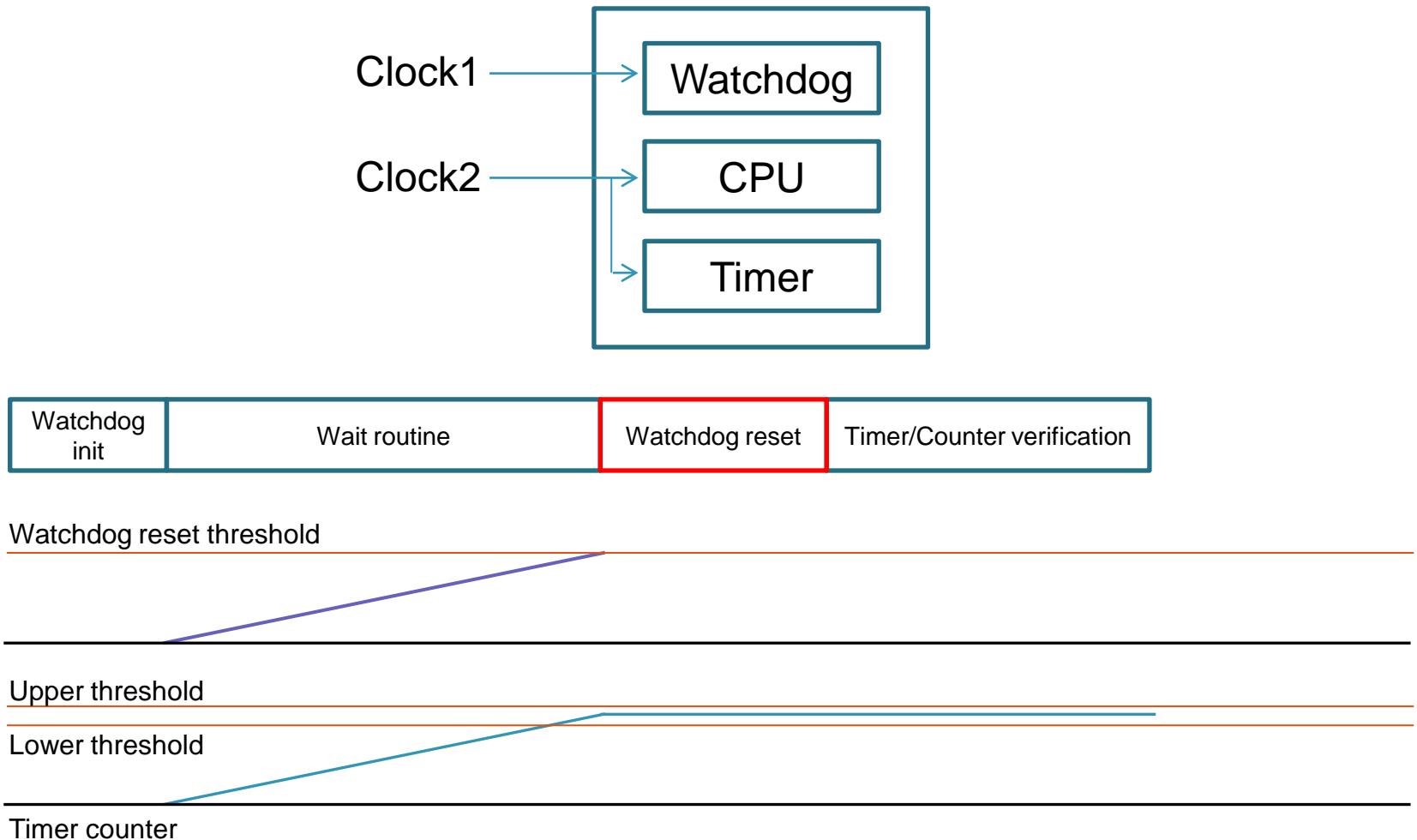
IEC 60730 – Class B

- Recommended self-diagnostic tests for microcontrollers in Class B
 - Diagnostic of CPU registers
 - Diagnostic of PC (program counter)
 - Diagnostic of watchdog
 - Memory testing – Flash
 - Memory testing – RAM
 - Runtime diagnostic of stack failure
 - Diagnostic of interrupt handling and execution
 - Diagnostic of clock frequency (accuracy)
 - Diagnosis of abnormalities in external interface (communications)
 - Runtime diagnostic of critical variables of control algorithm
 - Etc. (depends on the application)



Provided by
Freescale as a
certified library

Watchdog Test

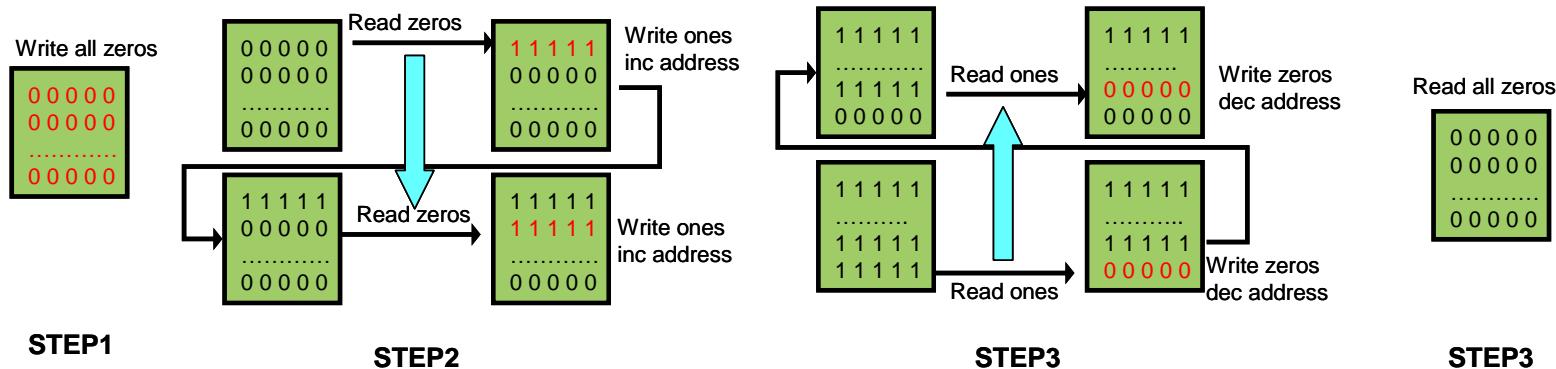


Register Tests

1. Write 01010101... value into the register (0x55)
 2. Compare if the written value is really in the register
 3. Write its complement 10101010... (0xAA)
 4. Compare if the write value is really in the register
-
- All registers are tested using this technique
 - Certain registers do not have direct access
 - Example: PC (program counter) – workaround required

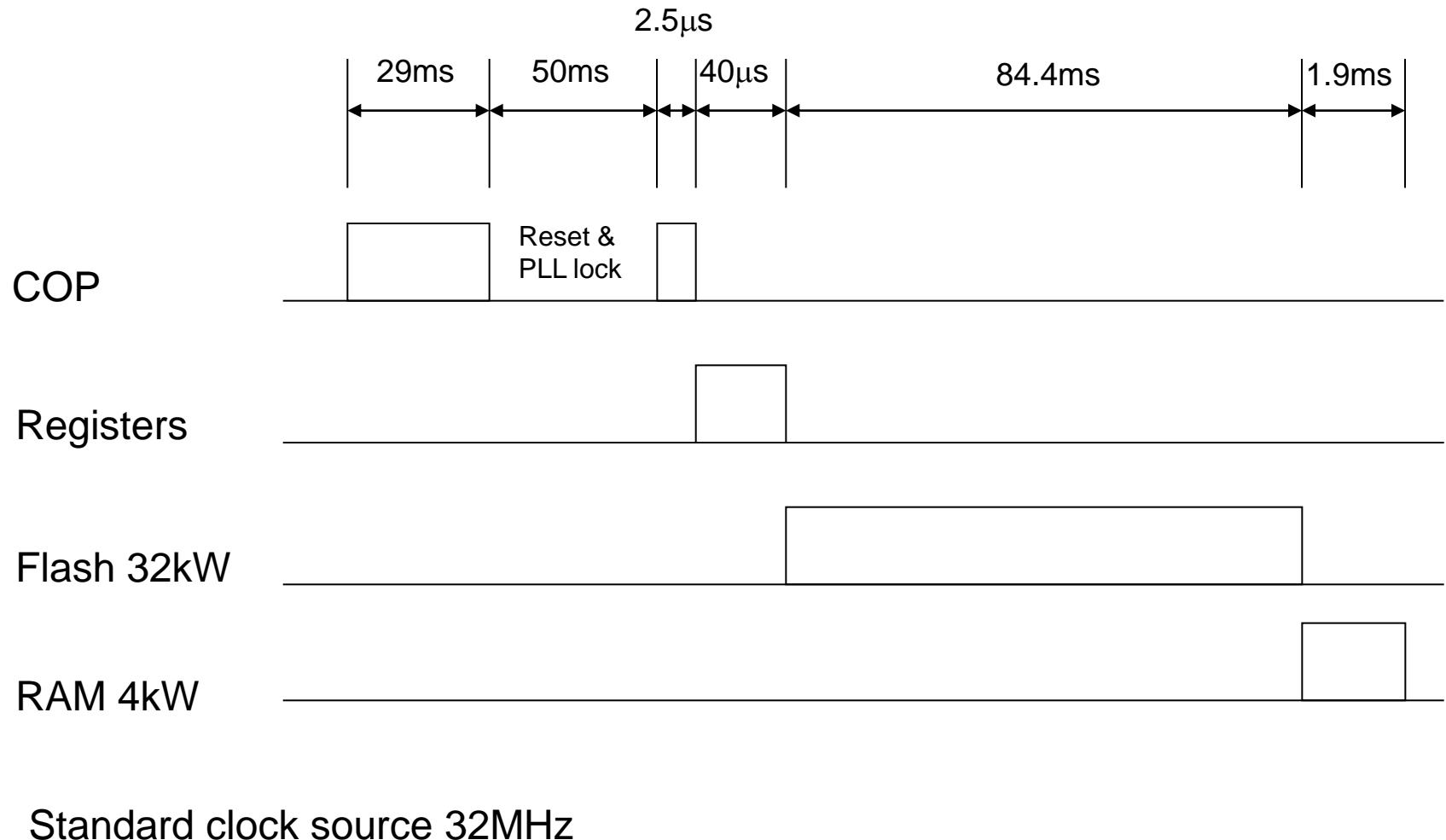
Memory – March X

1. Write all zeros to array
2. Starting at lowest address, read zeros, write ones, increment up array.
3. Starting at highest address, read ones, write zeros, decrement down array.
4. Read all zeros from array.

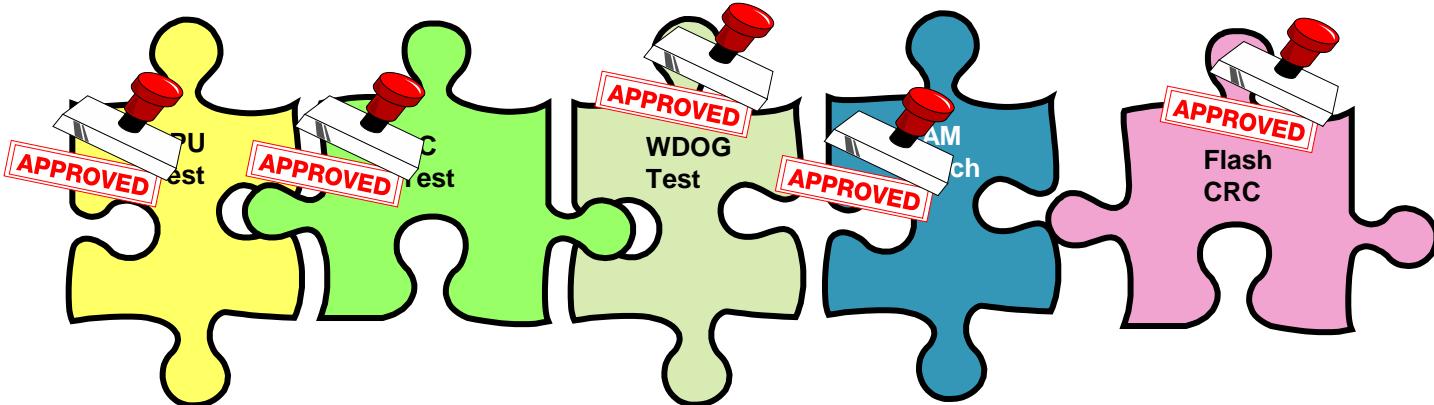


Fault coverage – AFs, SAFs

Test Routines Timing 56F8037



V.D.E. Approved IEC60730 Safety s/w Routines

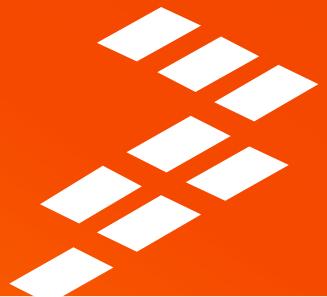


Microcontroller	IEC60730 Class B	IEC60730 Class C
MC9S08ACxx	Available	Available
MCF51xx	Available	not planned
MC56F8xx/80xx	Available	not planned
MC56F82xx/84xx	Certified in June 2013	not planned
Kinetis K, KE, KL, KV, KM (CM0, CM4, CM4 Float)	Certified in June 2013	not planned

"All pieces have been certified by VDE to help accelerate manufacturer development "

FSL Web page: [IEC 60730 Safety Standard for Household Appliances](#)

Motor Control Reference Designs



www.freescale.com/motorcontrol

- Rich set of reference designs
- RD's cover:
 - All motor types
 - Majority of algorithms
 - MC microcontrollers

The most popular
Freescale application
web page!

The screenshot shows the Freescale website with the URL www.freescale.com/motorcontrol in the address bar. The page title is "3-Phase PMSM Sensorless Vector Control on Kinetis K60". The navigation menu includes "Overview", "In-depth", "Documentation", "Software & Tools", and "Application Notes" (which is currently selected). The main content area contains a detailed description of the reference design, a block diagram of the system architecture, a list of supported devices, and links to related software and documentation. The footer includes links to "Site Map", "Terms of Use", "Trademarks", "Privacy Agreement", "Newsletter", "Contact Us", "Mobile", "Browser Compatibility", and social media icons.



DSC Ref. Designs

Applications	Device	Status / Timeline	Notes
ACIM VC single shunt with Encoder	MC56F802x/3x	RD on freescale.com	DRM092
BLDC sensorless Zero Crossing	MC56F802x/3x	RD on freescale.com	DRM070
BLDC variable DC-link 6-step inverter	MC56F802x/3x	RD on freescale.com	DRM078
BLDC with Hall Sensors	56F805	RD on freescale.com	DRM025
PMSM Vector Control with Encoder	MC56F802x/3x	RD on freescale.com	DRM102
PMSM Sensorless for Compressors	MC56F802x/3x	RD on freescale.com	DRM099
PMSM Sensorless VC for H-axis Belt washer	MC56F802x/3x	RD on freescale.com	DRM110
SRM with encoder	DSC56F805	RD on freescale.com	DRM030
SRM sensorless	DSC56F805	RD on freescale.com	DRM031
BLDC Sensorless ADC Back-EMF Sensing	56F8006	RD on freescale.com	DRM108
2-phase SR High Speed for Vacuum Cleaner	56F8013	RD on freescale.com	DRM100
PMSM Sensorless Dish Washer, Pump, Fan	56F8006	Tradeshow demo available	Demo
BLDC Motor Control with Hall Sensors	56F82xx	AN on freescale.com	AN4413
PMSM Sensorless for compressor	56F82xx	Tradeshow demo available	Demo
BLDC with Hall Sensors	56F84xxx	Nevis Out-Of-Box-Experience	released
PMSM FOC with Encoder for Industrial Drives	56F84xxx	Available at freescale.com	AN4656
3-in-1 (dual sensorless PMSM + PFC) for AirCon	56F84xxx	RD on freescale.com	DRM139
PMSM FOC sensorless with PFC	56F82xxx	In progress, Q4 2013	DRM

Kinetis

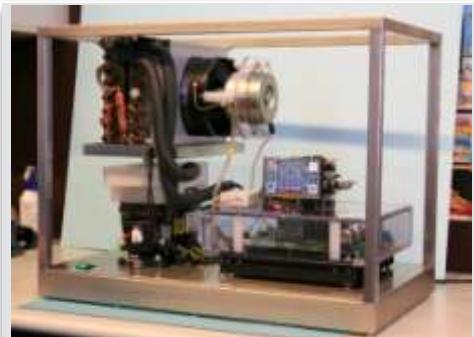
Cortex Applications	Device	Status / Timeline	Notes
BLDC with Hall Sensors (MQX & Bare metal)	K60	Available on freescale.com	AN4376, sw
BLDC Sensorless (MQX & Bare metal)	K60	Available on freescale.com	DRM135
PMSM FOC with Encoder	K40	Available on freescale.com	DRM128
Dual PMSM FOC with Encoder	K70	Available on freescale.com	AN4407
PMSM FOC Sensorless with MCAT	K60	Available on freescale.com	DRM140
BLDC Sensorless with MCAT	TorqCopper	In Progress, release – Oct/Nov 2013	
PMSM Sensorless with MCAT	TorqCopper	In plan, release - Q1 2014	
ACIM V/Hz and Sensorless	TorqCopper	In plan	

DSC Based Motor Control



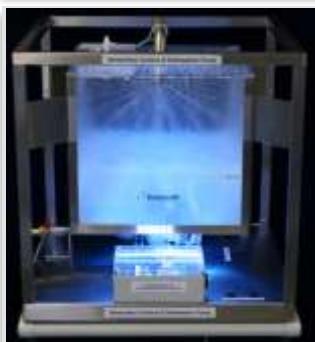
PMSM FOC with Encoder for Industrial Drives

- Sinusoidal FOC for industrial
- MCAT support
- Based on Tower
- demo and s/w available



VF 3 in 1 Motor Control for AirCon with MC56F84xxx

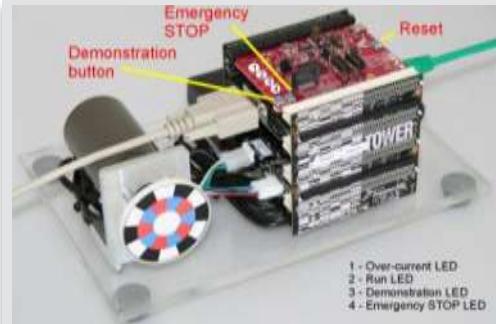
- 1.5 KW output power, support sensor-less PMSM motor control for both outdoor fan and compressor with FOC algorithm
- Support digital PFC (average current control)
- Demo, h/w and s/w available



Sensorless PMSM for appliance on 56F8006

- High Voltage Sensorless PMSM FOC
- Applications include washers, dishwashers, pumps, compressors, dryers...
- Migration for latest DSC's

Kinetis Based Motor Control



BLDC Sensor-less Drive with MQX on Kinetis K60

- Sensor-less 3-phase trapezoidal BLDC motor control
- Motor Control algorithm running under MQX
- Control over web server or FreeMASTER
- Running on a Tower kit



Dual Sinusoidal PMSM for Industrial drive on K70

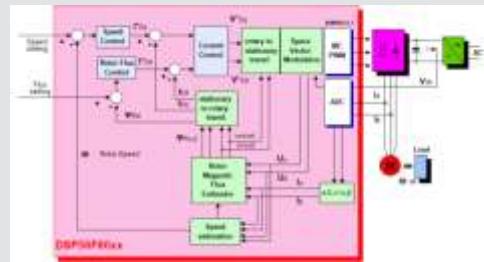
- Sensorless Sinusoidal FOC control algorithm with Encoder
- Targets industrial drives
- Running on Tower Kit with added dual motor control support



Sensorless PMSM on Kinetis K60

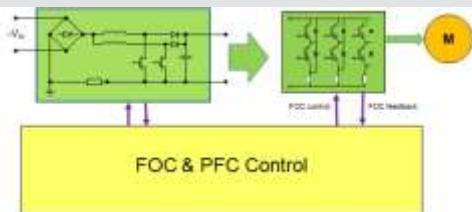
- Sensorless Sinusoidal FOC Drive
- Base for appliance application development
- Includes MCAT
- Running on a Tower kit

Future Motor Control Solutions



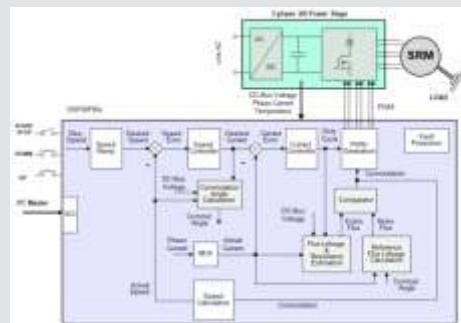
Sensorless AC Induction Vector Control Drive

- Vector control of three-phase AC induction motor without sensor
- Estimation of motor speed using mathematical models
- Saves Cost



Sensorless FOC of PMSM with PFC (MC56F827xx)

- Integration of PFC and motor control
- Support of sensorless PMSM motor control with FOC algorithm
- Support of digital PFC (average current control)



Sensorless Control of SR Motor Drive (MC56F827xx)

- Medium speed SR motor sensorless control
- Applications targets lawn movers, appliance
- Patented algorithm for On-the-Fly resistance estimation (US Patent No. 6,366,865)

MCAT Tool

Motor Control Application Tuning tool

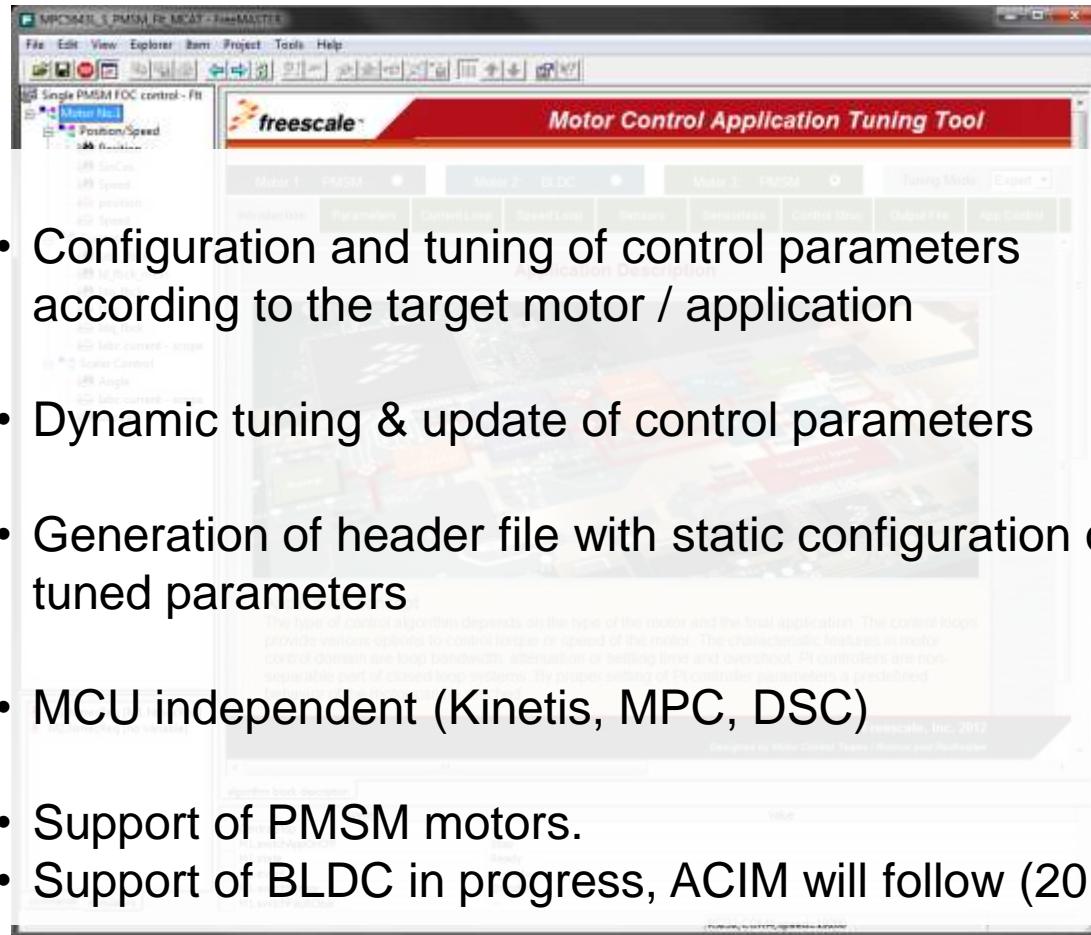


Motivation

- Existing Freescale motor control solutions are often demos / reference designs that often require expertise know-how to be reused by customers
- More and more un-experienced customers build motor control applications and require turn-key solution
- Our competition offers / claims easy-to-use MC s/w

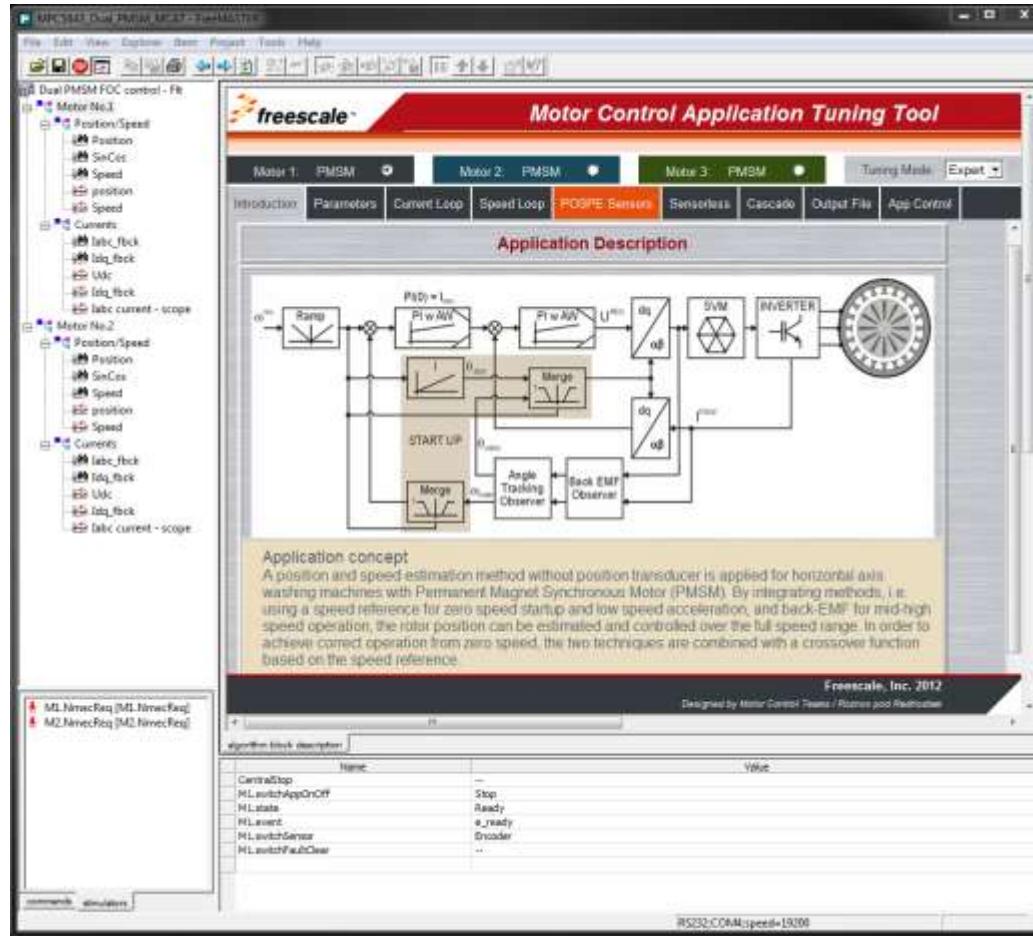
CUSTOMERS NEED WELL TESTED, EASY-TO-USE & EASY TO CONFIGURE MOTOR CONTROL S/W

MCAT



- Configuration and tuning of control parameters according to the target motor / application
- Dynamic tuning & update of control parameters
- Generation of header file with static configuration of the tuned parameters
- MCU independent (Kinetis, MPC, DSC)
- Support of PMSM motors.
- Support of BLDC in progress, ACIM will follow (2013)

FreeMASTER with MCAT



Steps to Tune Control Loops

Introduction Parameters Current Loop Speed Loop POSPE Sensors Sensorless Cascade Output File App Control

Input Application Parameters

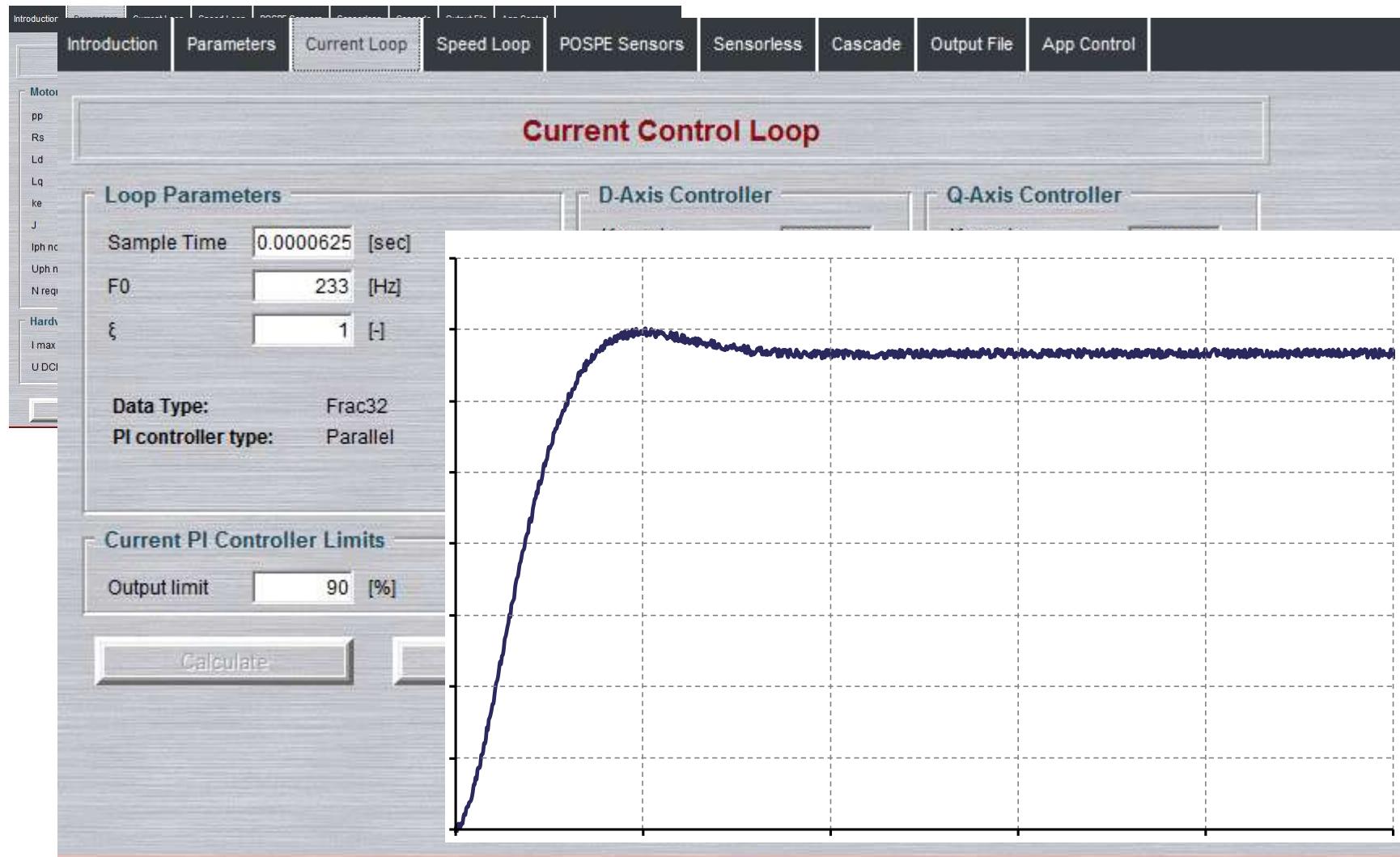
Motor Parameters			Application Scales		
pp	3	[-]	U DCB trip	28.8	[V]
Rs	0.288	[Ω]	U DCB under	14.4	[V]
Ld	0.000468	[H]	U DCB over	28.8	[V]
Lq	0.000618	[H]	N max	3300.0	[rpm]
ke	0.0577	[V.sec/rad]	U max	20.8	[V]
J	0.000025	[kg.m ²]	E max	59.82	[V]
Iph nom	5	[A]	Kt	0.04711	[Nm/A]
Uph nom	18	[V]	Alignment		
N required max	3000	[rpm]	Align current	0.50	[A]
Hardware Scales			Align duration	0.00132	[sec]
I max	8	[A]	<input type="button" value="Update FRM"/>		
U DCB max	36	[V]			

Steps to Tune Control Loops

The screenshot shows the 'Current Control Loop' configuration page within the Freescale Motor Control Configuration software. The top navigation bar includes tabs for Introduction, Parameters, Current Loop (which is selected), Speed Loop, POSPE Sensors, Sensorless, Cascade, Output File, and App Control. On the left, a vertical stack of motor parameters is visible, including Motor, pp, Rs, Ld, Lq, ke, J, Iph nc, Uph n, N req, Hardv, I max, U DCI. The main area is titled 'Current Control Loop' and contains the following sections:

- Loop Parameters:**
 - Sample Time: 0.0000625 [sec]
 - F0: 233 [Hz]
 - ξ : 1 [-]
 - Data Type: Frac32
 - PI controller type: Parallel
- D-Axis Controller:** Includes Kp gain input field.
- Q-Axis Controller:** Includes Kp gain input field.
- Current PI Controller Limits:**
 - Output limit: 90 [%]
 - Calculate button

Steps to Tune Control Loops



Steps to Tune Control Loops

Generate Configuration File

File Name: M1_PMSM_appconfig.h
File Source: D:\
Date: October 23, 2012, 12:30:39
Description: Automatically generated file for static configuration of the PMSM FOC application

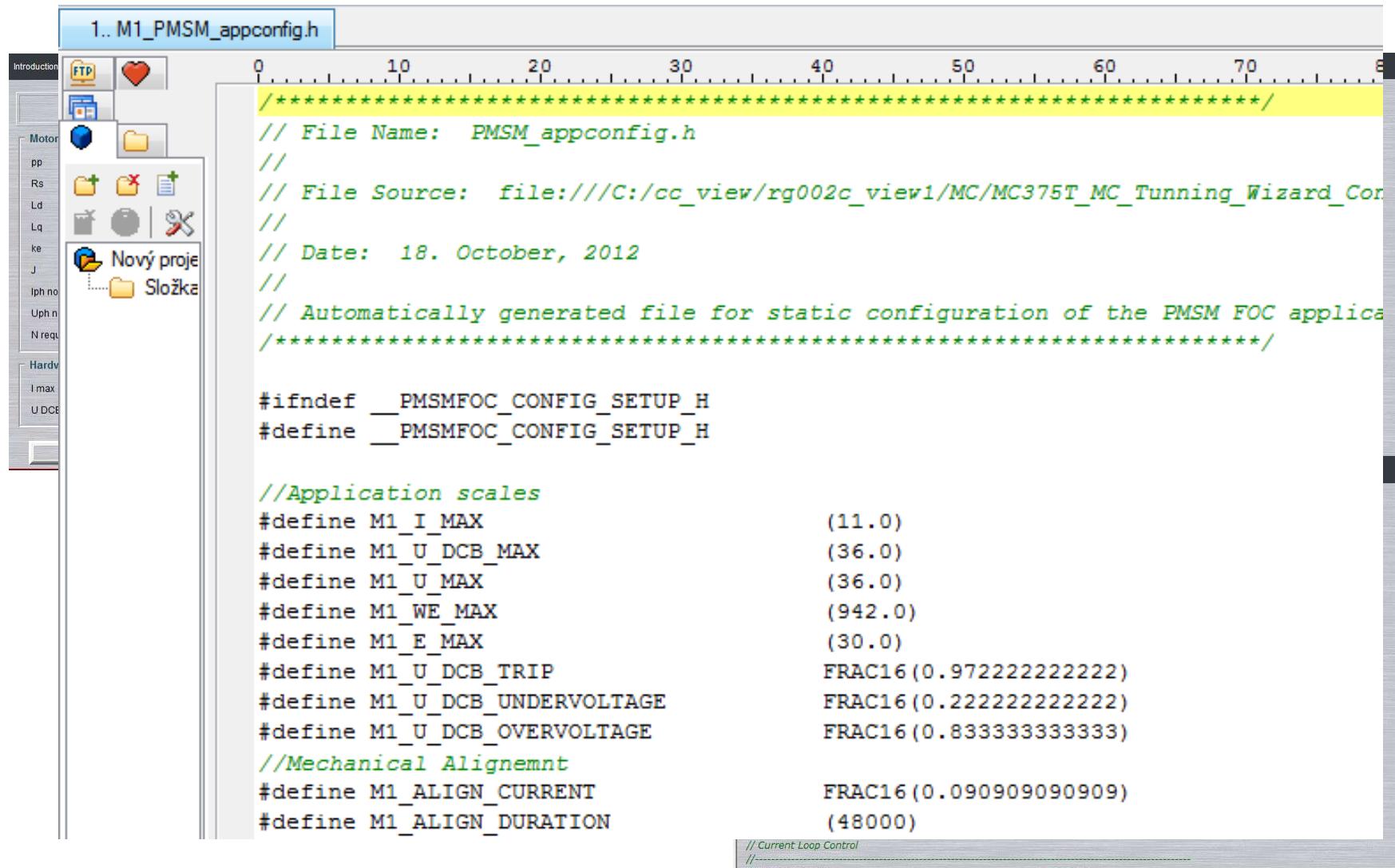
```
// Application Scales
//-
#define M1_I_MAX (11.0)
#define M1_U_DC_B_MAX (36.0)
#define M1_U_MAX (36.0)
#define M1_W_E_MAX (942.0)
#define M1_E_MAX (30.0)

#define M1_U_DC_B_TRIP FRAC16(0.972222222222)
#define M1_U_DC_B_UNDERVOLTAGE FRAC16(0.222222222222)
#define M1_U_DC_B_OVERVOLTAGE FRAC16(0.833333333333)

// Mechanical alignment
//-
#define M1_ALIGN_DURATION (48000)
#define M1_ALIGN_CURRENT FRAC16(0.090909090909)

// Current Loop Control
//-
// Loop bandwidth
- 200 (Hz)
```

Steps to Tune Control Loops



The screenshot shows the MC375T MC Tuning Wizard software interface with the file "1.. M1_PMSM_appconfig.h" open. The left sidebar contains project management icons like FTP, heart, and folder, along with a tree view of the project structure. The main window displays the C code for the application configuration.

```
1.. M1_PMSM_appconfig.h

// File Name: PMSM_appconfig.h
//
// File Source: file:///C:/cc_view/rg002c_view1/MC/MC375T_MC_Tunning_Wizard_Co...
// Date: 18. October, 2012
//
// Automatically generated file for static configuration of the PMSM FOC applica...
// ****

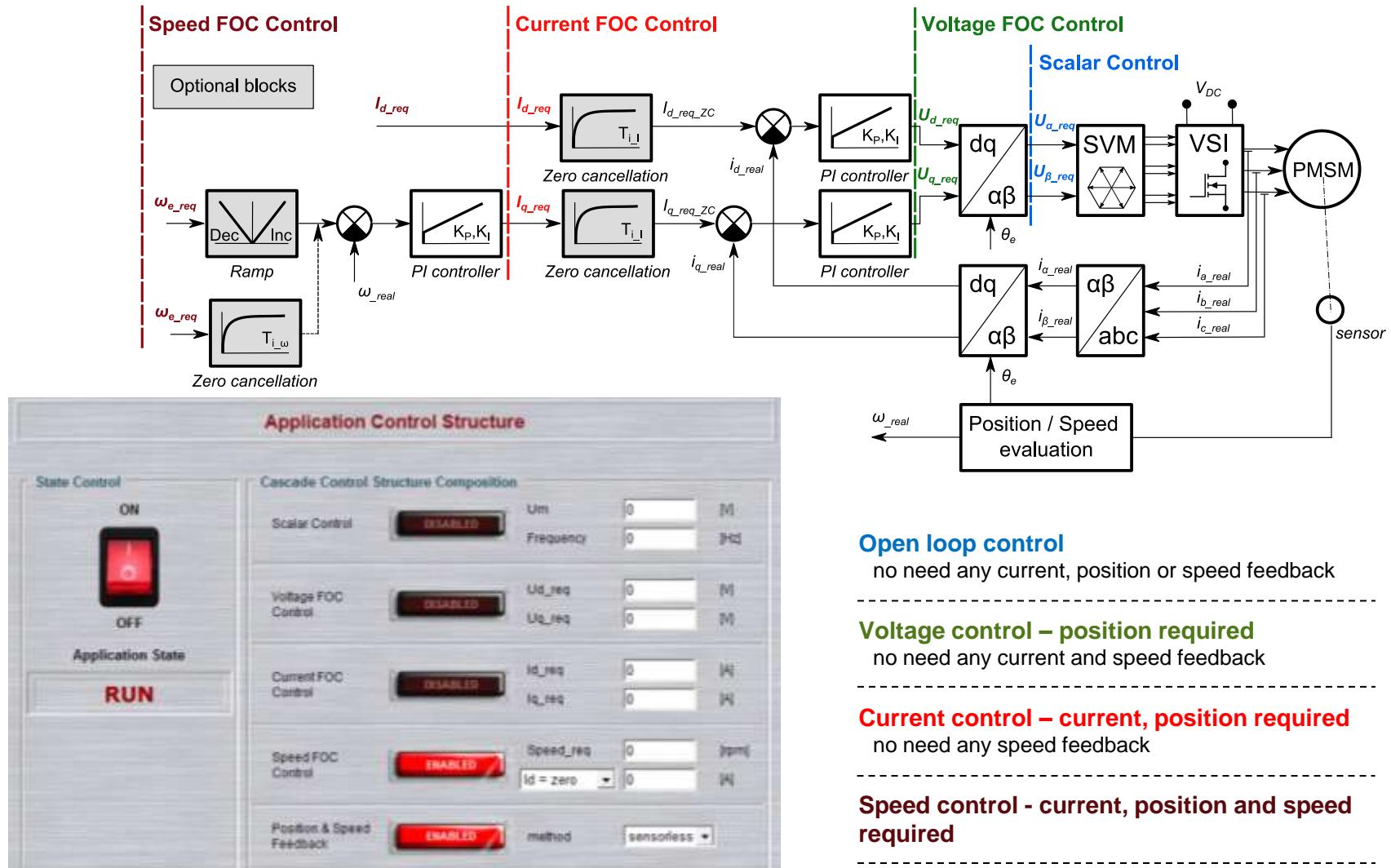
#ifndef __PMSMFOC_CONFIG_SETUP_H
#define __PMSMFOC_CONFIG_SETUP_H

//Application scales
#define M1_I_MAX (11.0)
#define M1_U_DC_B_MAX (36.0)
#define M1_U_MAX (36.0)
#define M1_W_E_MAX (942.0)
#define M1_E_MAX (30.0)
#define M1_U_DC_B_TRIP FRAC16(0.972222222222)
#define M1_U_DC_B_UNDERVOLTAGE FRAC16(0.222222222222)
#define M1_U_DC_B_OVERVOLTAGE FRAC16(0.833333333333)

//Mechanical Alignemnt
#define M1_ALIGN_CURRENT FRAC16(0.090909090909)
#define M1_ALIGN_DURATION (48000)

// Current Loop Control
//-----
//Loop bandwidth = 200 (Hz)
```

MCAT Control Structure Selector



Open loop control

no need any current, position or speed feedback

Voltage control – position required

no need any current and speed feedback

Current control – current, position required

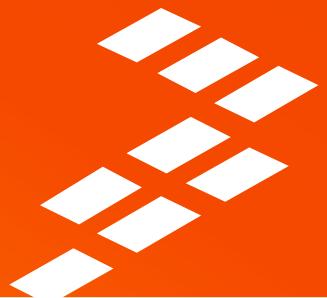
no need any speed feedback

Speed control - current, position and speed required

What will be Coming in Enablement?

- Focus on easy-to-use solutions
 - MCAT for BLDC and ACIM
 - Automated measurement of motor parameters
- Extend offering for Kinetis V portfolio
 - Optimized libraries for CM0+
 - Floating point libraries and applications
 - Sensorless ACIM applications
- Extend range of MC H/W support
 - Offer High Voltage Motor Control Power Stage

Q & A



Designing with Freescale

**Tailored live, hands-on
training in a city near you**

2014 seminar topics include

- QorIQ product family update
- Kinetis K, L, E, V series MCU product training

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