

**SEA-DOO®**



THE MOST WATER FUN **EVER**

# TOWABLE USER MANUAL & SAFETY INSTRUCTIONS

- IMPORTANT INFORMATION INSIDE  
Read this User Manual carefully  
before using your SEA-DOO® Towable product
- Also for information on warranty,  
customer service, maintenance



## QUICK START INSTRUCTIONS

1. CAREFULLY read this manual and follow all instructions.
2. Unfold the product and spread out flat onto grassy or sandy area with NO sharp objects.
3. GENTLY inflate the chambers in the recommended sequence (Refer to Inflation Sequence table to the right).
4. To inflate the main chamber of this product, the following type of pumps are recommended:
  - a) SEA-DOO® Dual Action Pump
  - b) SEA-DOO® Electric Pump
  - c) Bellows style foot pump

**The SEA-DOO® Dual Action Pump and SEA-DOO® Electric Pump can be purchased online separately, please go to [www.seadooinflatable.com](http://www.seadooinflatable.com) for more information.**

5. Close the valves COMPLETELY.

**Please make sure NOT to over inflate this product. The inflatable unit should be FULL, but NOT TOO FIRM. During the daytime or under hot temperatures, the air inside the product can heat up and expand causing an increase in pressure and a possible rupture. To avoid rupture on the product, air pressure can be released by letting out small amounts of air through the valves. BE SURE there are no people on the product during inflation and deflation.**

### Safety warning labels:

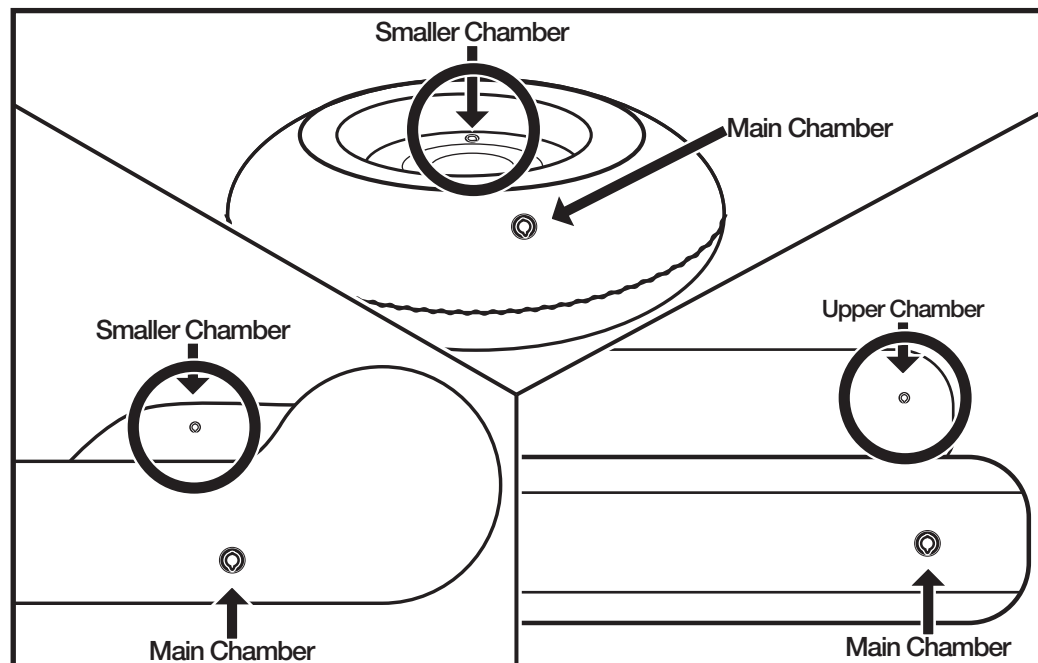
While assembling this product, take a few moments to read the warning labels for Safety Instructions.

### USING THE DUAL ACTION PUMP OR ELECTRIC PUMP (Pump is not included with this purchase)

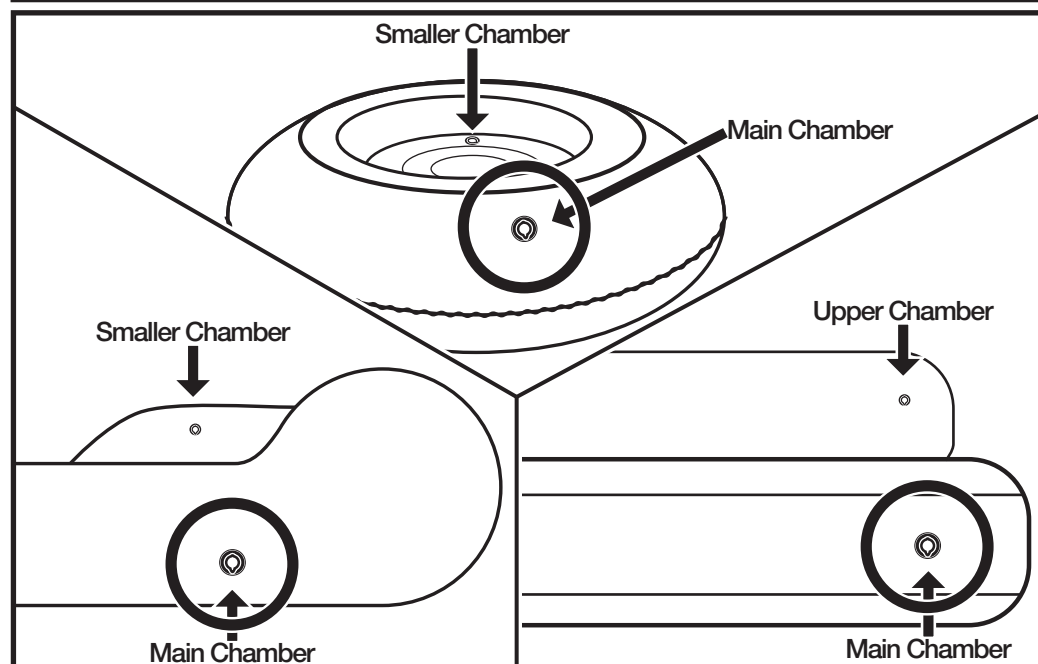
- ALWAYS read the User Manual packaged with the pump prior use.
- DO NOT over inflate.
- KEEP CHECKING the inflatable product while inflating.
- The Dual Action Pump will pump air in the same direction on both up and down strokes of the pump handle. To inflate, simply connect the hose to the attachment point marked "Inflate" on the pump. To deflate, connect hose to the attachment point marked "Deflate".
- Keep Electric Pump AWAY from water when in use.
- DO NOT leave Electric Pump close to another heat source or exposed to direct sunlight for long periods of time.

## INFLATION SEQUENCE TABLE

Inflate the chambers in following sequence:



1. Always inflate **FIRST** the smaller or upper level chamber(s) if applicable to your particular product.



2. **SECONDLY**, inflate the main or base chamber.

## USER MANUAL AND SAFETY INSTRUCTIONS

This product is constructed using the highest grade material standards. Water sports are fun and challenging but involve inherent risks of injury or death. To increase your enjoyment of the water sport and reduce your risks, use common sense and follow the rules and guidelines indicated in this manual. Disregarding any of the safety precautions and instructions contained in the User Manual and Safety Instructions and on the Product Warning Labels could cause injury, including the possibility of death. The tow vehicle driver has the responsibility to inform the rider(s) of safety precautions and instructions. This manual contains pertinent information which if followed will provide you with the necessary knowledge to help you fully enjoy the pleasures of this product. Some rules may be new to you while others may be common sense or obvious. We ask you to please take a few minutes of your time to read these safety instructions completely before you use this product.

### **WARNING**

#### Use of this product and participation in the sport involves inherent risks of injury or death.

- Read the User Manual CAREFULLY before using this product.
- DO NOT ride tube or operate watercraft under the influence of alcohol or drugs.
- This product should NEVER be used by children except under adult supervision.
- NOT to be used by children under the age of fourteen (14).
- This is NOT a personal floatation device.
- This is NOT a life saving device.
- ALWAYS wear a life vest (personal floatation device - PFD) approved by your local authorities: (U.S. Coast Guard Type III vest in the US or Canadian Coast Guard approved life vest in Canada or SAI Approval PFD in Australia or CE Approved PFD in Europe).
- NEVER place wrists or feet through handles or towing harness. Ensure tow rope is clear of body parts prior to or during use.
- DO NOT exceed the manufacturers recommended number of riders for your particular tube.
- Rider should keep hands and feet OUT OF WATER.
- Tow vehicle driver is RESPONSIBLE for the rider on the tube since the tube cannot be controlled by the rider, and since the rider's vision can be impaired by the spray from the tube.
- ALWAYS have a person, other than the driver, on the boat as an observer.
- Tow vehicle driver and observer MUST use caution and common sense.
- Tow vehicle driver should AVOID excessive speed or sharp turns, because the tube will accelerate and arc around corners, which might cause the tube to flip over abruptly, resulting in serious injury or death to the rider(s).
- DO NOT use at speeds that exceed the skills of the rider. NEVER exceed 20 mph (32 km/h) when towing an adult or 15 mph (24 km/h) for children.
- DO NOT tow in shallow water or near shore, docks, pilings, bridges, swimmers or other boats.
- Use a tow rope as SPECIFIED BELOW.
- Tow rope MUST be at least 50 ft (15 m) in length, not to exceed 65 ft (20 m).
- The stress on the rope is different from the stress on the tube, and will vary with the weight of the passengers, design and surface area of the tube.
- Use a tow rope of at least 1500 lb (680 kg) average tensile strength for pulling a single person, 2375 lb (1080 kg) average tensile strength for pulling two people, 3350 lb (1520 kg) average tensile strength for pulling three people and 4100 lb (1860 kg) tensile strength for pulling four people on an inflatable tube. The tow rope should be at least 50 feet (15 m) in length but not to exceed 65 feet (20 m). (Refer to table below)
- This tube is to be used with the included cover only.

### **WARNING**

The stress on the rope is different from the stress on this product,  
and will vary with the weight of the passengers, design, and surface area of the tube.

**DO NOT exceed the manufacturers recommended number of riders for your particular product  
(Refer to the table below and Warning Label on your particular product)**

Number of rider(s)	Maximum combined weight of rider(s)	Minimum rope tensile strength
One (1)	170 lb (77 kg)	1500 lb (680 kg)
Two (2)	340 lb (154 kg)	2375 lb (1077 kg)
Three (3)	510 lb (231 kg)	3350 lb (1519 kg)
Four (4)	680 lb (308 kg)	4100 lb (1859 kg)

## **Watersports are fun and challenging but involve inherent risks of injury or death.**

**To increase your enjoyment of the sport and to reduce your risks, use common sense and follow these rules:**

### **Before you start**

- CAREFULLY read this manual and follow all instructions.
- Familiarize yourself with all applicable federal, state and local laws, the risks inherent in the sport and the proper use of the equipment.
- Know the waterways, and exercise caution and common sense.
- ALWAYS have a person other than the driver as an observer on the tow vehicle.
- Rider, observer and driver MUST agree on hand signals.
- NEVER start out until rider signals he/she is ready.
- Carbon Monoxide (CO) poisoning from engine exhaust may cause injury or death. DO NOT sit on the boat transom or boarding platform while the engine is running. These activities may lead to excessive CO exposure which may cause injury or death. If you can smell engine exhaust while in the boat, DO NOT stay seated in that position for prolonged periods. NEVER "Platform Drag" by holding onto the boarding platform or be dragged directly behind the boat. An improperly tuned engine will produce excessive exhaust. Have your engine checked and corrected by a mechanic. Changing boat speed or direction relative to the wind can reduce or increase boat exhaust from accumulating near the boat and rider. Consult your boat Owners Manual, (or the United States Coast Guard's website: [www.uscgboating.org](http://www.uscgboating.org) (for US Only) for more information on how to help protect others and yourself from the dangers of CO poisoning.
- DO NOT exceed the weight guidelines of your boat. ONLY use water ballast and people for additional weight. DO NOT allow passengers to hang outside the boat or sit on the gunwales outside the normal seating area of the boat. Uneven weight distribution or additional weight may affect the handling of the boat. NEVER allow water to overflow the gunwales of your boat.

## **TO REDUCE THE RISK OF INJURY OR DEATH, FOLLOW THESE GUIDELINES:**

### **Product instructions and Warnings:**

- CAREFULLY read this manual and follow all instructions.
- ONLY use this product with a responsible tow vehicle operator who knows how to operate a watercraft properly.
- Take all reasonable precautions in the use and operation of this product and boat.
- Teach anyone using this product how to attach it to the rope, how to ride it, and how to maintain it.
- Use a single tube for not more than one rider and no more than two riders for a double tube. DO NOT exceed the manufacturer's recommended number of riders for your particular tube.
- If this product is designed for more than one rider, take extra precaution to avoid passengers colliding with one another.
- The stress on the rope is different from the stress on this product, and will vary with the weight of the passengers, design, and surface area of the tube.
- NEVER strap or attach anyone to the tube or cover. NEVER put your feet or hands through the strapping of the towing system or handles. Never wedge your hands or feet under the cover or between the cover and the tube.
- NEVER attempt jumps or dangerous tricks with this product.
- Scout the area before use to avoid any debris or obstacles that might present a safety hazard.
- Know your own limits. Stop when you are tired. Act responsibly. Be in good physical condition and be cautious in your use of this or any other towable tube.
- Check the rope and connector for frays, cuts, sharp edges, knots, or wear before each use. Discard rope if any such condition exists or if rope appears to be worn. Such conditions may lead to breaks.
- DO NOT use tow rope with elastic or bungee material to pull riders. Such an addition can break or stretch which may lead to injury of users or boat occupants.
- Rope is subject to deterioration when exposed to direct sunlight. The life of the product will be extended when stored away from sunlight.
- The tow rope should be replaced when signs of deterioration appear, indicated by the existence of discoloration, wearing, fraying or raveling.
- DO NOT add hardware or attachments that are not otherwise supplied by the manufacturer.
- ALWAYS have a person, other than the tow vehicle driver, as an observer to monitor the rider, waterway, and other objects and riders in the water.
- The tow vehicle driver must refrain from reckless, "bounce-em-'till-they-fall-off" driving.
- MAKE SURE all slack is out of the tow rope before accelerating the watercraft.

### **Your equipment and your tow rope:**

- Inspect all equipment prior to use. Check tube, attachment point, and floatation device prior to each use. DO NOT use if damaged.
- ALWAYS wear a life vest (personal floatation device- PFD) approved by your local authorities: (U.S. Coast Guard Type III vest in the US or Canadian Coast Guard approved life vest in Canada). Read the label on your vest. Certain Type III PFDs are NOT approved for use on towed devices.
- Rope should be attached to the tow vehicle in an approved fashion with hardware designed for towing. Refer to your tow vehicle Owner's Manual for instructions on proper tow rope attachment.
- Tow ropes stretch during use. If a rope breaks or is suddenly released, it can snap back striking boat occupants or the user(s) which could result in injury or death. Warn all riders and occupants of the danger of rope recoil.
- When in the boat, keep away from the tow rope to avoid injury. Passengers can be hit, or become entangled in the rope.

- Inspect tow rope and its attachments before using. DO NOT use tow rope if frayed, knotted or damaged. Replace when signs of excessive deterioration are indicated by discoloration, broken filaments, unraveling or other obvious signs of wear on the rope or hardware.
- Use proper tow rope for the activity. (A ski rope is NOT designed for towing an inflatable tube). DO NOT use a tow rope with elastic or bungee material to pull tube rider.
- Ensure tow rope is clear of all body parts prior to starting out or during use.
- Keep persons and ropes away from propeller when engine is running, even in neutral. Should rope become entangled in propeller, SHUT OFF ENGINE AND REMOVE IGNITION KEY BEFORE RETRIEVING ROPE.
- Tow ropes and tubes are subject to deterioration when exposed to direct sunlight. The life of the product will be extended when stored away from sunlight.

### **When you ride:**

- Attempting land or dock starts can increase the risk of injury or death. USE THIS PRODUCT ONLY ON WATER.
- ALWAYS remove any slack in the rope between tow vehicle and rider before starting. Sudden shock loads may cause injury to rider or failure of rope, resulting in snap-back or breakage.
- DO NOT ride in shallow water, near shore, pilings, docks, rafts, swimmers, other boats or other obstacles. Such obstacles are examples of risks that are inherent in the sport.
- The driver and rider must watch for and be able to stop or turn to avoid obstacles.
- ALWAYS ride in control and at speeds appropriate for your ability. Ride within your limits.
- DO NOT use this product over ramps or jumps.
- Know your own limits and ride this product responsibly.
- Stop when you are tired. You should be in good physical condition and be cautious in your use of this or any other towable tube.
- Falling and the injuries that may result are inherent risks in the sport.
- Use a flag to signal to others that a rider is in the water.
- Driver MUST use extra caution approaching a fallen rider and keep eye contact on fallen rider at all times.
- Put the boat in neutral when near a fallen rider. Turn the engine off when people are getting into or out of the boat, or in the water near the boat.
- DO NOT operate boat, or ride tubes under the influence of alcohol or drugs.

THE WARNINGS AND PRACTICES SET FORTH ABOVE IN THE WATERSPORTS SAFETY CODE REPRESENT SOME COMMON RISKS ENCOUNTERED BY USERS. THE CODE DOES NOT PURPORT TO COVER ALL INSTANCES OF RISK OR DANGER. PLEASE USE COMMON SENSE AND GOOD JUDGMENT.

### **Maintenance of this product**

1. After use, clean debris from this product by spraying it with FRESH CLEAN WATER. This is especially important if it has been used in salt water, or in an area where this product has been exposed to gasoline or oil.
2. After cleaning, ALLOW the product time to dry completely.
3. Deflate the product.
4. Store this product deflated, in a COOL, DRY AREA.

#### ***Important note:***

- NEVER use harsh detergents or chemicals to clean the product. Use ONLY mild dish-washing soap.

### **Repairing the Inflatable**

Even though this product is made of durable PVC, punctures may occur. A repair kit is included to help patch the product.

1. Locate the puncture and begin by removing the inner bladder from the nylon cover where applicable. This can be done by inflating the inflatable product and looking for air bubbles.
2. Deflate the inflatable product.
3. Clean area thoroughly where repair is to be made. Make sure it is completely clean and dry.
4. Flatten the surface around the punctured area.
5. Cut patch material to size.
6. Use only enough liquid cement to wet the back to repair area.
7. Press tightly to repair area and let it dry.
8. Do not inflate for 12 hours.
9. Inflate the inflatable and check that there is NO air leakage before use.
10. Reinsert the bladder into nylon cover.

#### ***Important note:***

- If you notice the product is slowly deflating by itself, check FIRST that the valve and cap are on and sealed tight.

Please contact us if you have any questions on the proper selection, function, or safe use of this product.

**For more information on other SEA-DOO® Towable Products and also the information shown in this manual, PLEASE VISIT [www.seadootowable.com](http://www.seadootowable.com)**

# WARRANTY

**Distributors ONLY warrant products with an active Warranty Registration**

**ALWAYS ACTIVATE YOUR WARRANTY IMMEDIATELY ON  
[www.seadootowable.com/warranty.html](http://www.seadootowable.com/warranty.html)**

Distributors in the United States and Canada provide a standard Limited Warranty for 90 days from the date of purchase for new products. If you are not located in the United States or Canada, please contact your local distributor for warranty arrangements in your territory. Please visit [www.seadootowable.com](http://www.seadootowable.com) for Distributor / Customer Service Center details. Distributors ONLY warrant the products purchased from an authorized distributor or authorized dealer.

Ask your Local Distributor for the warranty period in your region by calling their Customer Service Center. Any part of the product supplied by the Distributor and found in the reasonable judgment of the Distributor to be defective in material or workmanship will be repaired or replaced by the Distributor without charge for parts or labour. The defective part must be sent to the Distributor / Customer Service Center within the warranty period. The customer is responsible for the cost of delivering the product to the Distributor / Customer Service Center. The Distributor will pay for the expense of returning the product to the customer.

This product is warranted to the original retail purchaser to be free from defects in materials and workmanship except as otherwise provided herein. These warranties are NOT TRANSFERABLE and are effective from the date of original retail purchase. Authorized dealers do not have authority to make any warranties in addition to or inconsistent with the terms of condition set forth in this warranty.

All implied warranties are limited in the duration to the warranty period. And such implied warranties including merchantability, fitness for a particular purpose, or otherwise, are disclaimed in their entirety after the expiration of the appropriate warranty period. The distributor's obligation under the warranty is strictly and exclusively limited to the repair or replacement of defective parts and return of the product to the customer. The distributor does not assume or authorize anyone to assume for them any other obligation.

The distributor assumes no responsibility for incidental, consequential or other damages including, but not limited to expense of returning the product to the distributor, loss of use of product and loss of time or inconvenience.

## CUSTOMER INQUIRIES

Please refer to your User Manual before contacting your Local Distributor / Customer Service Center. For any damage or repair work required, please do not return your product to the store where it was purchased.

## WHAT IS COVERED

- During the 90 days, the Distributor / Customer Service Center will, at its option, repair or replace defective parts or components, including labour and cost of shipment to the consumer.

## WHAT IS NOT COVERED

- Cost of shipment to Distributor / Customer Service Center.
- Normal wear and tear, including scratches and fading.
- Damage caused by alterations, modifications or changes not approved by Distributor / Customer Service Center due to unauthorized service and / or due to abuse, improper use, neglect or failure to perform normal maintenance (See instructions in this manual)

- Damage caused by extended exposure to sun, striking solid objects or beaches, over inflation and tears or punctures of this product and failure to follow instruction provided in this manual.
- Consequential damages, incidental damages or expenses, including damages to property. Some States do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you.

**THIS PRODUCT IS DESIGNED AND INTENDED FOR PERSONAL RECREATIONAL USE ONLY!  
THIS PRODUCT IS NOT WARRANTED FOR COMMERCIAL OR RENTAL USE!**

## WARRANTY REPAIR POLICY

### RETURN / REPAIR PROCEDURE

1. Customers MUST complete a claim form and send it to their local Distributor / Customer Service Center to request a return/repair authorization number.
2. Go to "[www.stallionsport.com/claim/](http://www.stallionsport.com/claim/)" and download the claim form for your territory and get in touch with a local Distributor / Customer Service Center representative.
3. Complete the claim form and return it to your local Distributor / Customer Service Center by using the email address on the claim form.
4. ONLY pack and return individual components specifically requested by your Local Distributor / Customer Service Center.
5. MUST include a copy of your claim form, proof of purchase (receipt) and the Return/Repair Authorization Number inside the box.
6. Ship the package to your Local Distributor / Customer Service Center

**PLEASE NOTE:** Deliveries that do not have the documentation mentioned in Procedure Point 5 will not be accepted by your Local Distributor / Customer Service Center.

**For any questions or queries you may have regarding your SEA-DOO® Towable, please follow the steps listed below for easy and fast resolution:**

- STEP 1- Please read your User Manual. For a copy of the User Manual, please visit [www.seadootowable.com/manual.html](http://www.seadootowable.com/manual.html)
- STEP 2- Go to our FAQ section <http://www.seadootowable.com/faq.html> for instant answers.
- STEP 3- Go to [www.seadootowable.com/customer\\_service.html](http://www.seadootowable.com/customer_service.html) for Local Distributor / Customer Service Center contact details.



[www.stallionsport.com](http://www.stallionsport.com)



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