

### Analog In 16 Bit RTD 2 Channels IC220ALG620

GFK-2013 January 2004

Module IC220ALG620 provides two-input channels for resistive temperature sensors. It supports platinum or nickel sensors according to the DIN standard and SAMA Directive. In addition, CU10, CU50, CU53, KTY81 and KTY84 sensors are supported.



### Module with the I/O Terminal Strip plugged in

Module IC220ALG620 requires one (1) I/O Terminal Strip, IC220TBK061, ordered separately. See the ordering information below.

### **Features**

- Two inputs for resistive temperature sensors
- Configuration of the independent channels
- Three data formats
- Connection of 2-, 3-, and 4-wire sensors

### **Ordering Information**

IC220ALG620 Analog In 16 Bit RTD 2 Channels
IC220TBK061 I/O Terminal Strip with Shield, qty 5

Module Specifications	5
Housing dimensions (width x height x depth)	12.2mm x 120mm x 66.6mm (0.480in. x 4.724in. x 2.622in.)
Connection style	2- , 3-, and 4-wire
Operating temperature	-25°C to +55°C (-13°F to +131°F)
Storage temperature	-25°C to +85°C (-13°F to +185°F)
Operating humidity	75% on average. Take appropriate measures against increased humidity (> 85%).
Storage humidity	75% on average
Degree of protection	IP20 according to IEC 60529
Class of protection	Class 3 according to VDE 0106, IEC 60536

Power Consumption	
Communications power U <sub>L</sub>	7.5V
Current consumption from local bus U <sub>L</sub>	43mA, typical
I/O supply voltage U <sub>ANA</sub>	24VDC
Current consumption from analog bus U <sub>ANA</sub>	11mA, typical
Total power consumption	0.59W, typical

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#### Installation Instructions

High current flowing through the segment and main power busses raises the temperature of the components within the module. To keep the current flowing through the potential jumpers of the analog modules as low as possible, a separate main circuit should be used for analog modules. If analog modules must be used in a main circuit together with other modules place the analog modules to the right of the standard modules, at the end of the main circuit.

During installation, ensure that no isolating voltage is specified between the analog inputs and the bus. Provide signals with safe isolation for the thermistor detection, if required.

#### **Connections**

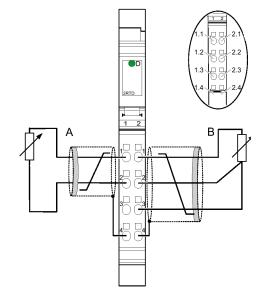
Always connect temperature shunts using shielded, twisted-pair cables.

Connect the shield at the module using the shield connector clamp. The clamp connects the shield directly to FE on the terminal side. Additional wiring is not necessary. Isolate the shield at the sensor. ,

A 4-wire sensor can only be connected to channel 1; only one 4-wire sensor can be connected to the module.

LED	Color	Meaning
D	Green	Bus diagnostics

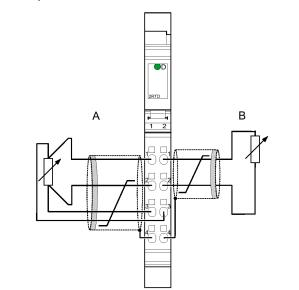
### Example: 2-Wire and 3-Wire Sensors



- A. Channel 1: 2-wire sensor
- Channel 2: 3-wire sensor

Terminal	Signal	Assignment						
1.1	l1+	RTD sensor 1						
1.2	l1-	Constant current supply						
1.3	U1-	Measuring input sensor 1						
2.1	12+	RTD sensor 2						
2.2	12-	Constant current supply						
2.3	U2-	Measuring input sensor 2						
1.4, 2.4	Shield	Shield connection (ch 1 and 2)						

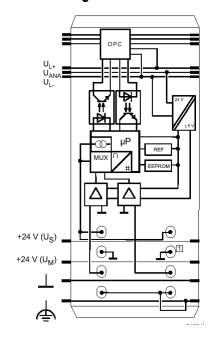
# Example: 4-Wire and 2-Wire Sensors



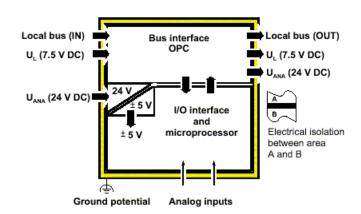
- Channel 1: 4-wire sensor
- Channel 2: 2-wire sensor

Terminal	Signal	Assignment
1.1	l1+	RTD sensor 1
1.2	l1-	Constant current supply
1.3	U1-	Measuring input sensor 1
2.1	U1+	Measuring input sensor 1
2.2	12+	RTD sensor 2
2.3	12-	Constant current supply
1.4, 2.4	Shield	Shield connection (ch 1 and 2)

### Internal Circuit Diagram



### Electrical Isolation





Protocol chip (bus logic including voltage conditioning)



Optocoupler



DC/DC converter with electrical isolation



Microprocessor with multiplexer and analog/digital converter



Reference voltage



Electrically erasable programmable readonly memory Amplifier



### Programming Data

ID code	7F hex (127 decimal )
Length code	02 hex
Input address area	4 bytes
Output address area	4 bytes
Parameter channel (PCP)	0 bytes
Register length (bus)	4 bytes

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### **Output Data Words for Channel Configuration**

The module receives two output data words. These data words can be used to configure the module. The module's default configuration can be used without change, or each channel can be configured independently. This configuration setting is not saved, and must be transmitted in each logic scan.

Default channel configuration

Connection type: 3-wire sensors
Reference resistance: 100 Ohms
Resolution: 0.1 degree C.
Sensor type: PT 100 (DIN)

Data format: Extended diagnostics mode

The following parameters can be configured:

- Sensor connection type: 2-wire, 3-wire, or 4-wire \*
- Value of the reference resistance
- Resolution
- Format for representing the measured values
- Sensor type

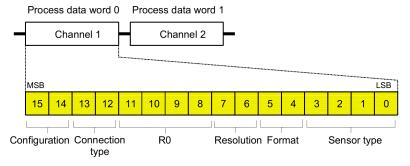
### **Configuration Diagnostics**

In the default format, the following configuration errors are indicated by an error code. If the data format is changed, extended diagnostics are not available.

- After powerup, the message "measured value invalid" (error code 8004 hex) appears in the input data. After 1 second (maximum) the preset configuration is accepted and the first measured value is available.
- If the channel configuration is changed, the corresponding channel is re-initialized. The message "measured value invalid" (error code 8004 hex ) appears in the input data for 100mS (maximum).
- If the configuration is invalid, the message "Configuration invalid" appears (error code 8010 hex).

### Process Data Output Format

Each channel has one process data output word associated with it. You must set bit 15 of the corresponding output word to 1 to reconfigure the channel. If bit 15 = 0, the default configuration is used. Bit 14 should always be set to 0.



<sup>\*</sup> Only channel 1 can be configured for a 4-wire sensor. If that is done, channel 2 can only be used for a 2-wire sensor.

To configure a channel, set bit 15 of that output word to 1. If bit 15 is zero, the preset configuration is active.

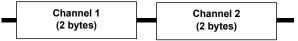
Bit	Assignment	Decimal	Binary	Description
15	Configuration	0	0	Default configuration
	J	1	1	Change configuration data
14		0	0	Must be zero.
13, 12	Connection	0	00	3-wire, Default
-,	type	1	01	2-wire, if channel 1 is 4-wire, channel 2 must be 2-wire
		2	10	4-wire, Channel 1 only
		3	11	reserved
11 - 8	Reference	0	0000	100 Ohms, Default
	resistance (in	1	0001	10
	Ohms), Ro	2	0010	20
		3	0011	30
		4	0100	50
		5	0101	120
		6	0110	150
		7	0111	200
		8	1000	240
		9	1001	300
		10	1010	400
		11	1011	500
		12	1100	1000
		13	1101	1500
		14 15	1110	2000
7.6	Decelution for	15	1111	3000 (adjustable)
7, 6	Resolution for sensor type: resolution			Sensor type value in bits 3 – 0 is: 0 - 10
				Resolution is:
	depends on	0	00	0.1 deg. C   1%   0.1 Ohm   1 Ohm
	setting for	1	01	0.01deg. C 0.1% 0.01 Ohm 0.1 Ohm
	sensor type in bits 3 – 0 (see	2	10	0.1 deg E
	below)	3	11	0.01 deg F Reserved
5, 4	Format	0	00	Signed, 15-bit resolution with extended diagnostics. Default
-,		1	01	12 bit resolution with 3 diagnostic bits
		2	10	Standardized Format: 15 bit resolution, no diagnostics
		3	11	Reserved
3 - 0	Sensor type	0	0000	Pt DIN, Default
		1	0001	Pt SAMA
		2	0010	Ni DIN
		3	0011	Ni SAMA
		4	0100	Cu10
		5	0101	Cu50
		6	0110	Cu53
		7	0111	Ni 1000 (L & G)
		8	1000	Ni 500 (Viessmann)
		9	1001	KTY 81-110
		10	1010	KTY 84
		11, 12	1011, 1100	Reserved
		13	1101	Potentiometer (%)
		14	1110	Linear R: 0 through 400 Ohms
		15	1111	Linear R: 0 through 4000 Ohms
	I .			Linear La Ganoagii 1000 Cinio

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### Process Data Input Words

The measured input values are transmitted, per channel, to the controller. The figure below shows the sequence of the input data words.



For each channel, the format of the input data can be independently configured in three input data formats as shown below and on the following pages.

### Default Input Data Format: Signed, 15-Bit Resolution with Extended Diagnostics

This format can be selected for each channel using bits 5 and 4 (bit combination 0 0 ) of the corresponding process data output word. In the input data, bit 15 can be used as a sign bit; bits 14 to 0 contain the analog value.

15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
Sign							Ana	log Va	alue						

#### **Channel Error Codes**

The default format supports extended diagnostics. Values greater than 8000H indicate an error.

Hex	Decimal	Error
8001	-32767	Over range
8002	-32766	Open circuit or short circuit (available only in the temperature range)
8004	-32764	Measured value invalid or no valid measured value available
8010	-32752	Configuration invalid
8040	-32704	Module defective
8080	-32640	Under range

### Open Circuit/Short-Circuit Detection

Open circuit is detected according to the conditions listed below:

Yes open circuit/short circuit is detected

-- the cable is not connected for this type

No open circuit/short circuit is not detected because the measured value is valid.

Faulty Sensor	Temperature	e measurin	g Range	Resistance Measuring range				
Cable	2-wire	3-wire	3-wire 4-wire		3-wire	4-wire		
l+	Yes	Yes	Yes	Yes	Yes	No		
<b> -</b>	Yes	Yes	Yes	Yes	Yes	No		
U+			Yes			Yes		
U-		Yes	Yes		Yes	Yes		

### Significant Measured Values in the Default Data Format

The table below shows typical hexadecimal and corresponding decimal values in the default data format. Values are shown for the different combinations of configured sensor type and resolution.

Typical Input Values		RTD	inputs	Potentio	meter %		ar R : Ohms	Linear R; 0 – 4000 Ohms		
Hex	Decimal	0.1 degree resolution	0.01 degree resolution	1% 0.1% resolution		0.1 Ohm resolution resolution		1 Ohm resolution	0.1 Ohm resolution	
8002	-	open circuit	open circuit	-	ı	ı	ı	ı	ı	
8001	-	over range	>325.12 Over range	-	ı	400	325.12	4000	3251.2	
2710	10000	1000.0	100.00	-	1000.0 (10x R <sub>0</sub> )	ı	100.00	ı	1000.0	
0FA0	4000	400.0	1	4000 (40x R <sub>0</sub> )	ı	400	ı	4000	ı	
03E8	4000	-	10.00	-	100.0 (1x R₀)	ı	10.00	ı	100.0	
00A0	10	1.0	1	10.0 (0.10x R <sub>0</sub> )	ı	1.0	ı	10	ı	
0001	1	0.1	0.01	1 (0.01x R <sub>0</sub> )	0.1 (0.01xR <sub>0</sub> )	0.1	0.01	1	0.1	
0000	0	0	0	0	0	0	0	0	0	
FFFF	-1	-0.1	-0.01	-	-	-	-	-	1	
FC18	-1000	-100.0	-	-	-	-	-	-	-	
D8F0	-10000	-	-100.00	-	-	1	-	-	-	
8080	-	under range	under range	-	-	-	-	-	-	
8002	-	short circuit	short circuit	-	-	-	-	-	-	

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### Standardized Input Data Format: 15 Bit Resolution, No Diagnostics

This format can be selected for each channel using bits 5 and 4 (bit combination 1 0 ) of the corresponding process data output word. In this format, the measured value is represented in bits 14 to 0. Bit 15 is available as a sign bit.

15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
Sign							Ana	log Va	alue						

### Significant Measured Values in Standardized Representation Format

The table below shows typical hexadecimal and corresponding decimal values in Standardized Representation format. Values are shown for the different combinations of configured sensor type and resolution.

Typical Input Values		RTD	inputs	Linear R; 0 – 4000 Ohms		
Hex	Decimal	0.1 deg resolution	0.01 dec resolution	1 Ohm resolution	0.1 Ohm resolution	
7FFF	32767	-	-	->2048	>4096	
Upper limit value +1 LSB		over range	over range	-	-	
7D00	32000	-	320.00	2000	4000	
2710	10000	1000.0	100.0	625	1250	
000A	10	1	-	0.625	-	
0001	1	0.1	0.01	0.0625	0.125	
0000	0	0	0	0	0	
FFFF	-1	-0.1	-1.0	-	-	
FC18	-1000	-100.0	-	-	-	
D8F0	-10000	-	-100.00	-	-	
	nit value LSB	under range	under range	-	-	
lower limit value		open / short circuit	open / short circuit	-	-	

### 12-Bit Input Data with Diagnostics

This format can be selected for each channel using bits 5 and 4 (bit combination 0 1) of the corresponding process data output word. The measured value is represented in input bits 14 through 3. Input bit 15 is the sign bit. Bit 1 indicates open circuit/short circuit. For an open circuit or short circuit, bit 1 is set to 1. Bit 0 indicates an over range condition. If the measured value is outside the representation area of the process data, bit 0 is set to 1.

15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
Sign		Analog Value						0	OC	OR					

### Significant Measured Values in 12-Bit Resolution Format

The table below compares typical hexadecimal and corresponding decimal values in 12-bit resolution format.

Typical Input	Values	RTD	inputs
Hex	Decimal	0.1 deg resolution	0.01 deg resolution
xxxx xxxx xxxx xxx1 <sub>bin</sub>			range in the table on next page)
2710	10000	1000.0	100.0
03E8	1000	100.0	10.00
8000	8	0.8	0.08
0000	0	0	0
FFF8	-8	-0.8	-0.08
FC18	-1000	-100.0	-10.00
xxxx xxxx xxxx xxx1 <sub>bin</sub>			range in the table on next page)
xxxx xxxx xxxx xx1x <sub>bin</sub>		·	/ short circuit in the table on next page)

### Measuring Ranges for Temperature Sensors

The module's measuring range for temperature sensors depends on the configured resolution. The resolution chosen should be appropriate for the expected temperature range of the sensors, as shown in the bottom table.

Resolution	Measuring Range
0.1 degree C	-273 degrees C to +3276.8 degrees C
0.01 degree C	-273 degrees C to +327.68 degrees C
0.1 degree F	-459 degrees F to +3276.8 degrees F
0.01 degree F	-459 degrees F to +327.68 degrees F

To convert Celsius measurements to Fahrenheit, the following formula can be used in the application:

Degrees F = Degrees C  $\times$  (9/5 + 32)

### Input Measuring Ranges

The ranges shown below are supported for the different types of configurable input measurements. If the input data format being used (see previous pages) supports diagnostics, input measurements that are outside the low and high limits are reported as under range or over range.

Sensor Type	Low Limit	High Limit
Pt R <sub>0</sub> 10Ω to 3000Ω DIN, Default	-200C (-328F)	+850C (+1562F)
Pt R <sub>0</sub> 10Ω to 3000Ω, SAMA	-200C (-328F)	+850C (+1562F)
Ni R₀ 10Ω to 3000Ω, DIN	-60C (-76F)	+180C (+356F)
Ni R <sub>0</sub> 10 $\Omega$ to 3000 $\Omega$ , SAMA	-60C (-76F)	+180C (+356F)
Cu10	-70C (-94F)	+500C (+932F)
Cu50	-50C (-58F)	+200C (+392F)
Cu53	-50C (-58F)	+180C (+356F)
Ni 1000 (L & G)	-50C (-58F)	+160C (+320F)
Ni 500 (Viessmann)	-60C (-76F)	+250C (+482F)
KTY 81-110	-55C (-67F)	+150C (+302F)
KTY 84	-40C (-40F)	+300C (+572F)
Reserved	-	-
Potentiometer (%)	0%	4kΩ / R <sub>0</sub> x100% (400% maximum)
Linear Resistance: 0 through 400 Ohms	0Ω	400Ω
Linear Resistance: 0 through 4000 Ohms	0Ω	4000Ω

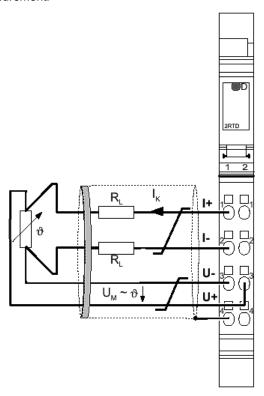
### Measuring Errors

When measuring temperatures with resistance thermometers, measuring errors may cause incorrect results.

### 4-Wire Sensor Measurement Errors

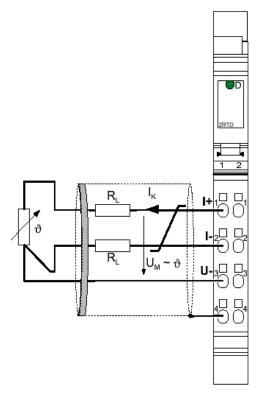
4-wire sensors provide the most precise measurements.

A constant current is sent through the sensor via the I+ and I- cables. Two additional cables, U+ and U-, can be used to tap and measure the temperature-related voltage at the sensor. The cable resistances have no effect on the measurement.



### 3-Wire Sensor Measurement Errors

3-wire sensors provide measurements that are nearly as precise as measurements taken with 4-wire sensors. However, 3-wire sensors are more vulnerable to interference in noisy environments.



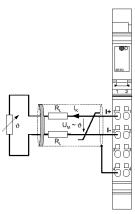
With 3-wire sensors, the effect of cable resistance on the measurements in the module is eliminated or minimized by multiple measuring of the temperature-related voltage and corresponding calculations.

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#### 2-Wire Sensor Measurement Errors

2-wire sensors provide cost-effective connections. The U+ and U- cable connections are not used. The temperature-related voltage is not directly measured at the sensor, so it is not affected by cable resistances  $R_L$ .



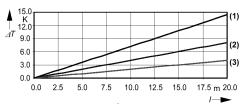
Measurement errors can occur with 2-wire sensors as a result of cable resistance. The following examples describe the impact of various installation factors on measurement accuracy. In each example, measurement error was found for:

PT 100 sensor copper cable  $\chi = 57 \text{m/}\Omega \text{mm}^2$ , temperature = 25 degrees C (77F)

In all cases, using PT 1000 sensors would improve measurement accuracy by ten times over the PT 100 sensor, due to the higher temperature coefficient of the PT 1000 sensor:

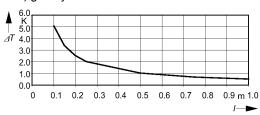
PT 100: ( $\alpha = 0.385\Omega/K$ ) PT 1000 ( $\alpha = 3.85 \Omega/K$ )

Resistance increases with cable length, so cables should be kept as short as possible when using 2-wire sensors. The diagram below compares the increase in temperature measurement error ( $\Delta T$ ) with the increase in cable length for cables of three different diameters.

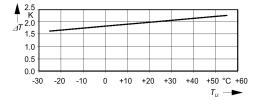


- 1. Diameter =  $0.14 \text{mm}^2$  (AWG 26)
- 2. Diameter = 0.25mm<sup>2</sup> (AWG 24)
- 3. Diameter 0.50mm<sup>2</sup> (AWG 20)

Measurement accuracy also increases as cable diameter increases. Using cables with a diameter less than 0.5mm<sup>2</sup> (20AWG) greatly increases measurement errors:



Finally, higher ambient temperature also increases cable resistance. However, the impact is slight.



### Calculating Cable Resistance

Cable resistance can be calculated using the following equation:

$$R_{L} = R_{L20} \times (1 + 0.0043 \frac{1}{K} \times T_{U})$$

$$R_{L} = \frac{I}{\gamma \times A} \times (1 + 0.0043 \frac{1}{K} \times T_{U})$$

Where:

R<sub>L</sub> Cable resistance in Ohms

R<sub>L20</sub>- Resistance at 20 deg. C (68F) in Ohms

Cable length in m

 $\chi$  Specific electrical resistance of copper

in  $\Omega$ mm<sup>2</sup>/m

A Cable diameter in mm<sup>2</sup>

0.0043 1/K Temperature coefficient for copper

T<sub>U</sub> Ambient (cable) temperature in deg C

Because there are two cable resistances in the measuring system (forward and return), the value must be doubled.

The absolute measuring error in Kelvin |K| is provided for platinum sensors according to DIN using the average temperature coefficient  $\alpha$  ( $\alpha$  = 0.385 $\Omega$ /K for PT 100; a = 3.85 $\Omega$ /K for PT1000).

### **Tolerance and Temperature Response**

Typical Measuring Tolerances at 25C (77F)

ar modearing r			•	0.147		4.14%		
	α at 100C	2-Wire Sensors		3-Wire S	ensors	4-Wire Sensors		
	(212F)	Relative (%)	Absolute	Relative (%)	Absolute	Relative (%)	Absolute	
Temperature Se	nsors							
PT 100	0.385Ω/K	+/-0.03 + X	+/-0.26K + X	+/-0.03	+/-0.26K	+/-0.02	+/-0.2K	
PT 1000	3.85Ω/K	+/-0.04 + X	+/-0.31K + X	+/-0.04	+/-0.31K	+/-0.03	+/-0.26K	
Ni 100	0.617Ω/K	+/-0.09 + X	+/-0.16K + X	+/-0.09	+/-0.16K	+/-0.07	+/-0.12K	
Ni 1000	6.17Ω/K	+/-0.11 + X	+/-0.2K + X	+/-0.11	+/-0.2K	+/-0.09	+/-0.16K	
Cu 50	0.213Ω/K	+/-0.24 + X	+/-0.47K + X	+/-0.24	+/-0.47K	+/-0.18	+/-0.35K	
Ni 1000 L&G	5.6Ω/K	+/-0.13 + X	+/-0.21K + X	+/-0.13	+/-0.21K	+/-0.11	+/-0.18K	
Ni 500	2.8Ω/K	+/-0.17 X	+/-0.43K + X	+/-0.17	+/-0.43K	+/-0.14	+/-0.36K	
Viessmann								
KTY 81-110	10.7Ω/K	+/-0.07+ X	+/-0.11K + X	+/-0.07	+/-0.11K	+/-0.06	+/-0.09K	
KTY 84	6.2Ω/K	+/-0.06 + X	+/-0.19K + X	+/-0.06	+/-0.19K	+/-0.05	+/-0.16K	
Linear resistanc	e							
$0\Omega$ to $400\Omega$		+/-0.025 + X	+/-100mΩ + X	+/-0.025	+/-100m $\Omega$	+/-0.019	+/-75 mΩ	
$0\Omega$ to $4k\Omega$		+/-0.03 + X	+/-1.2Ω + X	+/-0.03	+/-1.2Ω	+/-0.025	+/-1Ω	

 $<sup>\</sup>alpha$  = Average sensitivity for the calculation of tolerance values

Maximum Measuring Tolerances at 25C (77F)

	α at 100C	2-Wire Sensors		3-Wire S	Sensors	4-Wire Sensors	
	(212F)	Relative (%)	Absolute	Relative (%)	Absolute	Relative (%)	Absolute
Temperature Sensors							
PT 100	0.385Ω/K	+/-0.12 + X	+/-1.04K + X	+/-0.12	+/-1.04K	+/-0.10	+/-0.83K
PT 1000	3.85Ω/K	+/-0.15 + X	+/-1.3K + X	+/-0.15	+/-1.3K	+/-0.12	+/-1.04 K
Ni 100	0.617Ω/K	+/-0.36 + X	+/-0.65K + X	+/-0.36	+/-0.65K	+/-0.29	+/-0.52K
Ni 1000	6.17Ω/K	+/-0.45 + X	+/-0.81K + X	+/-0.45	+/-0.81K	+/-0.36	+/-0.65K
Cu 50	0.213Ω/K	+/-0.47 + X	+/-0.94K + X	+/-0.47	+/-0.94K	+/-0.38	+/-0.75K
Ni 1000 L&G	5.6Ω/K	+/-0.56 + X	+/-0.89K + X	+/-0.56	+/-0.89K	+/-0.44	+/-0.71K
Ni 500 Viessmann	2.8Ω/Κ	+/-0.72 + X	+/-1.79 K + X	+/-0.72	+/-1.79 K	+/-0.57	+/-1.43K
Υ	10.7Ω/K	+/-0.31+ X	+/-0.47K + X	+/-0.31	+/-0.47K	+/-0.25	+/-0.37K
KTY 84	6.2Ω/K	+/-0.27 + X	+/-0.81K + X	+/-0.27	+/-0.81K	+/-0.22	+/-0.65K
Linear resistant	се						
$0\Omega$ to $400\Omega$		+/-0.10 + X	+/-400mΩ + X	+/-0.10	+/-400m $\Omega$	+/-0.08	+/-320 m $\Omega$
$0\Omega$ to $4k\Omega$		+/-0.13 + X	+/-5Ω + X	+/-0.13	+/-5Ω	+/-0.10	+/-4Ω

 $<sup>\</sup>alpha$  = Average sensitivity for the calculation of tolerance values

### Temperature Response at -25C to 55C (-13F to 131F)

For 2, 3, and 4-wire sensors: Typical = +/- 12ppm/degree C/ Maximum = +/- 45ppm / degree C.

 $<sup>\</sup>chi$  = Additional error due to connection for 2-wire sensors

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## Analog In 16 Bit RTD 2 Channels IC220ALG620

GFK-2013 January 2004

### Technical Data

Analog Inputs	
Number	Two inputs for resistive temperature sensors
Connection of the signals	2, 3, or 4-wire, shielded sensor cable
Sensor types that can be used	Pt, Ni, Cu, KTY
Standards for characteristic curves	According to DIN / according to SAMA
Conversion time of the A/D converter	120μs typical
Process data update	Depends on connection method
Both channels with 2-wire sensors	20mS
One channel with 2-wire sensor and	20mS
one channel with 4-wire sensor	
Both channels with 3-wire sensors	32mS

### Safety Devices

None

### Electrical Isolation

To provide electrical isolation between the logic level and the I/O area it is necessary to supply the bus module and the sensors using a power terminal from separate power supplies. Interconnection of power supply units in the 24V range is not allowed. (For detailed information refer to the NIU User's Manual.)

### Common potentials

24V main power, 24V segment voltage, and GND have the same potential. FE (functional earth ground) is a separate potential area.

### Isolated Voltages in the RTD Module

- Test distance	- Test voltage
7.5V supply (bus logic) / 24V supply (analog I/O)	500VAC, 50Hz, 1min.
7.5V supply (bus logic) / functional earth ground	500VAC, 50Hz, 1min.
24V supply (analog I/O) / functional earth ground	500VAC, 50Hz, 1min.

Error Messages to the Control System			
Breakdown of the internal voltage supply	Yes		
Failure or dropping of communications voltage	Yes, I/O error message to the NIU module		

Error Messages via Process Data	
I/O error / user error	Yes