

DISCLAIMER:

This product is not intended to diagnose, treat, cure or prevent disease. IonChi.com and Kraft Global, LLC makes no medical claims and makes no statements of validation. Always consult with your professional Health Care provider before beginning any health care regimen.

Never operate any electrical or electronic devices while you are undergoing your foot bath session.

The IonChi™ Foot Spa has not been evaluated or authorized by the United States Food and Drug Administration or The American Medical Association. This product and health program is not intended to diagnose, prevent, treat or cure any disease.

CUSTOMER SERVICE

Customer Service is available

Monday—Friday 9am—5pm EST.

Email: info@ionchi.com

Toll Free: 1-800-367-4082

IonChi™ is a subsidiary of
Kraft Global, LLC
90 West Afton Street PMB 143
Morrisville, PA 19067

Phone: 1.800.682.3618
Email: info@kraftglobal.com

The IonChi™ Foot Spa (Series #5 Model)

**A Safe And Effective Ionic Foot Spa
Perfect For Professional Or Home Use!**



USER MANUAL



The IonChi™ Foot Spa (Series #5 Model) is a self-contained ionic water detoxification system that cleanses your body from the inside like no other detox system. It is easy to use and requires no special training to perform. It is an ion generating device which uses electricity, stainless steel electrodes, salt and water to create a healthy and nourishing ionic bath. It is used to cleanse, balance and enhance the bio-energy at a cellular level in your body. The patented automated programming infuses the footbath with 70% negative and 30% positive ions delivering optimal health benefits to the user.

CONTENTS OF BOX

IonChi™ Foot Spa Complete Set Includes Aluminum Carrying Case, Plastic Basin, Basin Liners & 2 Additional Arrays .

- (1) IonChi™ Unit (110 Volt)
- (1) IonChi™ Plastic Basin
- (1) IonChi™ Pure Atlantic Sea Salt
- (1) IonChi™ Plastic Liners (1 rolls of 35)
- (1) Array + (1) FREE Array (\$29.95 value)!
- (1) Power Cord
- (1) Aluminum Case w/ Keys
- (1) User Manual

*IonChi™ Foot Spa in Aluminum Carrying Case will not include salt, liners or basin and will come with 2 arrays.

The IonChi™ Foot Spa (Series #5 Model)

One Year Warranty

This warranty covers the original consumer purchaser only and is not transferable. It covers products that fail to function properly UNDER NORMAL USAGE due to defects in material or workmanship. Your product will be repaired at no charge for parts or labor for a period of one year.

What is Not Covered by Warranty?

This warranty does not cover damages or malfunctions not resulting from defects in material or workmanship and damages or malfunctions from other than normal use, including but not limited to, repair by unauthorized parties, tampering, and modification or accident. The warranty covers the main unit only and does NOT cover the power cord or wrist strap. Return shipping for repairs will be at the customers expense. Shipping back to the customer will be paid by Kraft Global, LLC.

For service contact customer service via email or phone.

Email: info@ionchi.com / Phone: 1-800-367-4082

Please register your machine for Warranty coverage by detaching this portion and returning to:

IonChi
90 West Afton Street PMB 143
Morrisville, PA 19067

Name: _____

Reseller Opportunity, Wholesale and Multi-Unit Discounts:

If you are interested in becoming a reseller of the IonChi™ Foot Spa please contact customer service. Resellers are entitled to commissions based on referrals.

Wholesale pricing is available for resellers that wish to purchase multiple machines for resale.

Multi-Unit discounts are available for professionals purchasing more than 2 machines for professional use.

For Details: Email: info@ionchi.com or call 1-800-367-4082

Return Policy:

You may return the unit within 30 days of delivery for a full refund minus a \$49 restocking fee plus the cost of non-returnable items (arrays). Return shipping and insurance is the responsibility of the buyer.

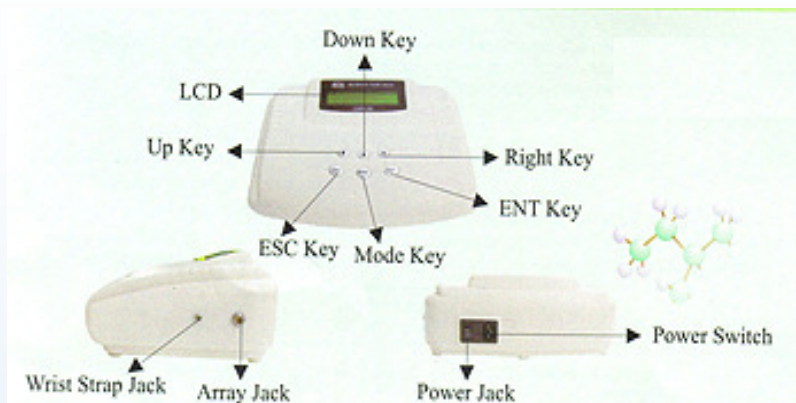
Arrays are non-returnable items and if a unit is returned you will be charged a discounted rate of \$14.94 for each array. We do not accept returns of arrays for health reasons. Please DO NOT ship any arrays with returns as they are unusable once received by a customer (even if they are not used).

*When shipping back a unit please be sure to include all components except for arrays.

Please contact customer service to submit a request for a return before shipping your return. Please include your name, phone number and date of purchase. Once confirmed, you will receive a RMA# to return the unit along with shipping instructions.

WWW.IONCHI.COM

INPUTS & CONTROLS



HOW TO READ THE SCREEN

The screen displays as follows after turning power on:

```
Enter Time 10-30
Time=30 ver4.0
```

Now enter the time of detoxification via the Key (↑), Key (↓), and the initial time is 30 minutes. Press ENT to confirm the time you entered and start to detoxify, and then it displays as follows:

```
Time =08:26 pos+
T=30 M=3 E=2.0
```

Time = 08:26 represents the detox time, POS+ represents the polarity of ions while POS+ means positive and NEG means negative; T = 30 represents the detoxification you set; M = 3 means it works in the 3rd mode; E = 2.0 indicates the energy used for detoxification; when reaching the set time, the device will stop automatically and end one procedure of detoxification.

The device can work in mode 1, 2, or 3, with energy value of 1.6, 1.8 or 2.0. The work Mode is 3 in preset, which can be changed by pressing Key "MODE". In a certain mode, the energy value is constant. Users can add proper quantity of salt to adjust the strength of detoxification according to the water quality. Press Key ESC to quit the procedure of detoxification.



WWW.IONCHI.COM

The IonChi™ Foot Spa Step-by-Step Instructions

The IonChi™ Detoxification foot spa is programmed by default for a 30 minute session and will alternate between negative and positive charges throughout the duration of the session. The patented 70/30 ionizing program has been tested for maximum ionization of the water and the ultimate health benefit to the user.

Step 1: Insert power cord and array into corresponding jacks on the side and back of the main unit. Plug the power cord into your wall jack.

Step 2: Get your salt and have it ready nearby to salt the water. Fill your plastic basin with tap water about half way.

Step 3: Place the array and your feet into basin and turn the power on by pressing the black power button on the back of the machine.

Step 4: Press enter, and your session will begin on mode 3. Now read the "E=" on the bottom right of screen and add salt until it reads between "E = 2.0 & 2.4" and you are ready. **E=2.4 is the optimal setting for complete ionization.**

***Add the salt slowly and give it about 30 seconds to pick up the salt reading.**

IMPORTANT: If too much salt is added to the water the machine may read "**EnergyOver**". This is because the conductivity of the water is too high due to "over salting" the water. In this case please discard the water and start over with fresh water.

**Enjoy your detox session!
Sit back and relax for 30 Minutes!**

IonChi™ Universal Foot Spa Trouble Shooting

Trouble Shooting:

If your machine is giving you an message "**Circuit Error**" it is because there is a disconnect between you and the machine and the water.

Please check the following:

1. The power cord is connected securely to the unit.
2. The array may be disconnected from the machine or be faulty so check the cord first and if that doesn't work then try using another array. If the array is faulty please discard the array and do not attempt to use it again. If it is not the array it has to be one of the above issues or the motherboard has malfunctioned.
3. If you have checked all of the above and taken the necessary steps to pinpoint the issue without success then please contact customer service. If you are within the 1 year warranty window you may schedule a return for repairs or replacement.

If you hear something rattling around inside the main unit: Occasionally hardened glue used to secure wire connections inside the unit can come free. This will not affect performance. In this instance you may be required to remove the six bottom feet and screws and remove the loose piece from the unit housing. Please call customer service if your are apprehensive to open your machine and we can walk your through this simple procedure.

IonChi™ Universal Foot Spa Recommended Usage Schedule

Recommended Usage Schedule:

Frequency of Use:

Adults under 50 yrs of age - once every other day for 2 weeks and then take two weeks off.

Adults 50 yrs of age or older - once every 3 days for 2 weeks and then take two weeks off.

*Like anything else, moderation is good and over indulgence is bad. Do NOT detox for more than 3 consecutive days and do NOT detox more than 2 times per day.

Usage of the IonChi™ is NOT recommended for:

- Children under age 15.
- Persons with a Pacemaker or any other battery-operated or electrical implant.
- Person who is on heartbeat regulating medication;
- Pregnant women and breast-feeding mothers.
- Organ transplant recipients.
- Persons having an organ removed, especially the colon.
- Persons taking a medication, the absence of which would mentally or physically incapacitate them, e.g., psychotic episodes, seizures, et cetera.

There may be other situations in which you should not use this unit. Please consult your health care provider if you are uncertain.

How to Clean the IonChi™ Universal Foot Spa Arrays

Array Cleaning Instructions :

Be sure to Clean your array after each use.

Clean with mild soap and water. You can use a soft brush if necessary. You may also soak in white vinegar; soak in 100% white vinegar for 10 minutes or soak in 50/50 water and vinegar for 30 minutes.

If you have more than one person using the array, you can soak in a hospital grade disinfectant for 10 to 30 minutes, rinse with water and let air dry.

Note: You can take the top off the array to clean the inside but be very careful not to damage the attached wires.

Array Usage & Ordering Replacement Arrays

Arrays erode and break down with continued use and will need to be replaced.

Customers report ranges from 35 - 55 uses per array with the average array lifespan being (40) 30 minute sessions per array. **To keep track of use you can view how many sessions you have used on your IonChi unit;** with the power off, press and hold the arrow up key and ENT key on the unit and then turn the unit on. The reading will display the total number of sessions plus the total number of minutes.

New IonChi™ arrays can be ordered online by visiting www.ionchi.com and clicking on "PRODUCTS" or by calling customer service. BEST pricing is guaranteed!

Toll Free: 1-800-367-4082

Why Detoxify Your Body?

Ever increasing exposure to toxicity in and around us makes ongoing periodic detoxification essential in order to maintain health and prevent disease. The IonChi™ Foot Spa, in combination with a healthy lifestyle, provides a thorough and efficient way to maintain high energy levels and promote long term wellness.

The IonChi™ gives you energy and that extra energy has the ability to trigger the self-healing processes in your body. Wherever your body needs the healing energy, is where the energy is directed.

Using the IonChi™ machine, your energy levels will start to rise, allowing you to enjoy a more balanced quality of life. IonChi™ is for EVERYONE, not just the sick. People from all walks of life and ages can enjoy the benefits of IonChi™.

Gives You More Energy

Improves Your State of Mind

Promotes Healthy Weight Loss

Rejuvenates the Entire Body

Restores Your Health

Water:

Tap water is suitable for your foot spa treatment. Most all water that comes from a public tap has its own impurities which due to the electrolysis are separated or recombined from their original state of soluble suspension in the water. Common tap water can contain varying amounts of suspended solids. These impurities are found in very small and safe amounts in tap water. In the presence of electrolysis, these impurities clump together to such a size as to be visible. Highly filtered waters such as reverse osmosis, distilled, and drinking often produce much less color and seem to have lower visual activity. They are also not very conductive and require more salt. These types of waters are not the best choice to produce the ionization in the most efficient way.

Alloy content:

All the array plates, rings, etc. on the market are made of an alloy of stainless steel. The process of electrolysis does lots of recombining of molecules. The stainless steel has electrolytic reactions with the actual water, the sea salts, and suspended solids in the water. As the plates break down they recombine with the solids to come out of a soluble state and appear to the eye as debris. The composition of the chosen alloy stains these items and creates a multitude of colors.

Sea Salt

Sea salt is an integral part of the process. First, it allows for control of the conductivity of the water, more salt, more current; the user can control the rate with the level in the bath. Secondly, its structure allows for the saturation of the bath with ionization. Without the salt, the bath will produce electrolysis but will often not saturate with ionization.