70 Series

pH/Conductivity Portable Meter

Manual

PH 70 Portable pH Meter	
COND 70 Portable Cond. Meter	
PC 70 Portable pH/Cond. Meter	

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#### 1. Introduction

Thanks for purchasing 70 series portable pH/Conductivity meter.

This meter is perfect combination of the most advanced electronics, sensor technology and software design, and is the most cost effective portable electrochemical meter suited for industrial and mining enterprises, power plant, water treatment engineering, environmental protection industry, etc, especially suited for application in field.

In order to use and maintain the instrument properly, please read the manual thoroughly before use.

To improve instrument performance constantly, we reserve the right to change the manual and accessories without giving notice in advance.

1.1. Measurement parameters

Measurement parameters	pH70	COND70	PC70
pH/mV	$\checkmark$		$\checkmark$
Conductivity/TDS		$\checkmark$	$\checkmark$
Temperature	$\checkmark$	$\checkmark$	$\checkmark$

#### 1.2. Basic features

- The microprocessor-based portable meter features automatic calibration, automatic temperature compensation, function set-up, self-diagnostics, due calibration reminding, calibration date checking, automatic power-off and low voltage display.
- Meet GLP, clock display, manual storage and automatic timing storage, USB port.
- The meter's digital filter improves measurement speed and accuracy. There is reading stability display.
- The package includes portable case, meter, electrode, standard solutions and all accessories, convenient to use in field.
- The meter is dust-proof and water-proof, meeting the IP57 rating.
- Temperature calibration function.

1.3. pH measurement features (suited for model PH70 and PC70)

- 1-3 point automatic calibration, the meter provides calibration guide and automatic checking function.
- The meter is able to recognize up to 8 types of pH standard buffer solutions. There are three options of standard buffer solution: USA series, NIST series and customer-defined solution set-up.
- The meter provides reading stability criteria.

1.4. Conductivity measurement features (suited for model COND70 and PC70)

- 1-4 point automatic calibration, the meter provides calibration guide and automatic checking function.
- The meter is able to switch among conductivity, TDS and salinity measurement mode.

- The meter is able to switch between conductivity and TDS measurement mode.
- The meter is able to recognize up to 4 types of conductivity standard solutions. There is customer-defined solution set-up.

#### 2. Specifications

### 2.1. Main specifications

	Specifications			
	Range	(-2.00 ~ 16.00) pH		
	Resolution	0.1/0.01 pH		
	Accuracy	±0.01 pH ±1digit		
рН	Temperature compensation	(0 ~ 100) °C (manual or automatic)		
	Multi-point calibration	1-3 point	PH 70	
	Buffer value	USA: 1,68-4,00-7,00-10,01pH NIST: 1,68-4,01-6,86-9,18pH 2 value CUSTOMER	PC 70	
	Range	±1,999mV		
mV	Resolution	±200 mV : 0.1 mV ; others: 1mV		
	Accuracy	±0.1% FS ±1digit		
	Range	Conductivity: 0~200 mS/cm, divided into five ranges: (0.00~19.99) μS/cm (20.0~199.9) μS/cm (200~1999) μS/cm (2.00~19.99) mS/cm (20.0~199.9) mS/cm TDS: (0 ~ 100) g/L, Salinity: (0 – 100) ppt		
Conductivity	Resolution         0.01/0.1/1µS/cm         0.01/0.1 mS/cm			
	Accuracy	±1.0% FS ±1digit	COND 70	
eenadourny	Temperature compensation	(0 ~ 100) °C (manual or automatic)	PC 70	
	Multi-point calibration	1-4 point		
	Standard solution	84 μS/cm, 1413 μS/cm, 12.88, 111,9 mS/cm 1 customer value		
	Electrode constant	0.1 / 1 / 10 cm <sup>-1</sup>		
	Range -10~110°C		PH 70	
Temperature	Resolution	0.1°C	COND 70	
	Accuracy	±0.5℃±1digit	PC 70	
Reading	stability criteria	Low:1.2mV/10 sec., Medium:0.6mV/10 sec., High:0.3mV/10 seconds	PH 70 PC 70	
Due calibration Remind due calibration		PH 70 PC 70		

		PH 70
Out of test	Electrode provides error	PC 70

2.2. Other specifications:

Data storage	500 groups	
Storage content	Serial number, date, time, measuring value, measuring unit and temperature value	
Output	USB	
Power	AAA batteries × 3 (1.5V× 3) / 220 V with USB power supply	
IP rating	IP57	
Dimension & Weight	Meter: (86×196×33 )mm / 335g	

#### 3. Instrument description

3.1. LCD display:



Diagram-1

- (1) Parameter mode icons
- (2) Measurement reading
- (3) Timing storage icon. When this icon appears, the meter is in the automatic storage mode
- (4) Time (appears with (5), and prompts of special display mode
- (5) Date (appears with (4))
- (6) Units of measurement
- (7) Temperature units (°C and °F)
- (8) Units of pH and conductivity calibration value (appears with(9))
- (9) pH and conductivity calibration value (appears with (8)), the serial number for storage and recall (appears with (10)), and prompts of special display mode
- (10) Storage and recall icons
  - M+ Measurement to be stored icon, RM Reading to be recalled icon

- (11) Temperature value (appears with (7)), and prompts of special display mode
- (12) Temperature compensation icons

ATC — automatic temperature compensation, MTC — manual temperature compensation

- (13) Calibration guide icon
- (14) USB icon, when this icon appears, the meter connects the computer
- (15) Stability icon of readings
- (16) —Low battery icon, when this icon appears, please renew the battery

#### 3.2. Keypad functions



Diagram-2

3.2.1. Keypad operations

Momentary press ----- <1.5 seconds, Long press ----- >1.5 seconds.

#### 3.2.2. Turn on the meter

Press  $\bigotimes$  to turn on the meter: LCD full display  $\rightarrow$  display some parameters  $\rightarrow$  display the last measurement mode (backlight for one minute).

#### 3.2.3. Turn off the meter

In the measurement mode, press (%) and hold for 2 seconds to turn off the meter.

Note: In the calibration mode or the parameter set-up mode, pressing  $\bigotimes$  is invalid. Please press CAL/MEAS key to return to the measurement mode, then press  $\bigotimes$  to turn off the meter.

## Chart - 1 Keypad operations and descriptions

Keypad	Operations	Descriptions
	Momentary <ul> <li>In the power-off mode, press this key to turn on the mete</li> <li>In the measurement mode, press this key to turn on</li> </ul>	
0*	press	backlight display.
	Long press	<ul> <li>In the measurement mode, press and hold this key for 2 seconds to turn off the meter.</li> </ul>
	Momentary	<ul> <li>Measurement mode:</li> <li>● PH70 pH meter: pH → mV,</li> </ul>
MODE	press	<ul> <li>COND70 Conductivity meter: COND → TDS → SAL,</li> <li>PC70 pH/Conductivity meter: pH → mV → COND → TDS → SAL</li> </ul>
		In the measurement mode, press this key to enter in the
CAL MEAS	Momentary press	<ul> <li>calibration mode</li> <li>In the calibration mode or the parameter set-up mode, press this key to return to the measurement mode</li> </ul>
(T)	Momentary press	<ul> <li>In the measurement mode, press this key to enter in the parameter set-up main menu</li> <li>In the calibration mode, press this key to make calibration</li> </ul>
(M+)	Momentary/ long press	<ul> <li>In the parameter set-up mode, press this key to select programs</li> <li>In the mode of manual temperature compensation (MTC), when press and hold this key, the temperature value flashes, then press this key to change the temperature value, and press (error) to confirm</li> <li>In the measurement mode, press this key to store the measuring value.</li> <li>In the recall mode (RM), press momentarily this key to change the number quickly</li> <li>In the parameter set-up mode, press this key to change the serial number of the main menu and the submenu</li> <li>In the submenu mode, press this key to change parameters and set-up</li> </ul>
RM	Momentary/ long press	<ul> <li>In the mode of manual temperature compensation (MTC), when press and hold this key, the temperature value flashes, then press this key to change the temperature value, and press server to confirm</li> <li>In the measurement mode, press this key to recall the stored measuring value.</li> <li>In the recall mode (RM), press momentarily this key to change the storage serial number, press and hold this key to change the number quickly</li> <li>In the parameter set-up mode, press this key to change the serial number of the main menu and the submenu</li> <li>In the submenu mode, press this key to change parameters and set-up</li> </ul>

#### 3.3. Meter socket

Electrode socket uses BNC and RCA. USB socket uses standard type. The following chart is socket for model PH70, COND70 and PC70:

Models	Photos	Description	
PH70 pH meter		<ul> <li>BNC socket (right) — connect pH electrode or ORP electrode,</li> <li>RCA socket (middle) — connect temperature probe</li> </ul>	
COND70 Conductivity meter		<ul> <li>BNC socket (left) — connect conductivity electrode,</li> <li>RCA socket (middle) — connect temperature probe</li> </ul>	
PC70 pH/Conductivity meter		<ul> <li>BNC socket (right) — connect pH electrode or ORP electrode,</li> <li>BNC socket(left) — connect conductivity electrode,</li> <li>RCA socket (middle) — connect temperature probe</li> </ul>	
3.4. Reading stability display mode			
When the measuring value is stable, smiley icon (C) appears on LCD,			

Chart - 2 Sockets for meters

When the measuring value is stable, smiley icon  $\bigcirc$  appears on LCD, see Diagram – 3. If the  $\bigcirc$  icon does not appear or flash, please do not get the reading value or make calibration until the measuring value is stable. Per parameter P1.6, there are 3 criteria for stability standard: **npr** (Normal), **Hi** (High) and **Lp** (Low). The factory default is set "Normal". "High" is set for stability for longer time, "Low" is set for stability for shorter time. User can select suitable stability criteria according to different testing requirement.

3.5. Store, recall and clear readings

information, see Diagram - 4.

3.5.2. Automatic timing storage

3.5.1. Manual storage



Diagram - 3



Diagram - 4



Diagram - 5

icon appears on LCD and the meter enters into the timing storage mode. When press momentarily () key, () key flashes and the first measuring value is stored. After 3 minutes, the 2<sup>nd</sup> measuring value is stored. See Diagram – 5: the meter stores automatically eight measuring values. When press momentarily () key, () icon

When the measurement is stable, press momentarily  $(\clubsuit)$  key,

Set the storage timing (eg. 3 minutes) per parameter P6.3,

M+ icon and storage serial number appear on LCD, storing measuring

stops flashing and the meter stops automatic storage. In automatic storage mode, manual storage does not work. Set time 0 per parameter P6.3 to exit from the automatic storage mode.

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3.5.3. Recall stored value In the measurement mode, press  $(\mathbf{x}_{MM})$  key to recall the last stored measuring value. See Diagram – 6: display **RM** icon and storage serial number. Continue pressing  $(\mathbf{x}_{MM})$  key and  $(\mathbf{x}_{MM})$  key to recall successively the stored measuring value. Press and hold  $(\mathbf{x}_{MM})$  key and  $(\mathbf{x}_{MM})$  key to recall quickly the stored measuring value.



Diagram - 6

#### 3.5.4. Clear stored value

Select YES per parameter P6.7 to clear all stored value, refer to clause 7.6.

#### 3.6. Automatic power-off

The meter will be power-off after the meter stops operation for 20 minutes. **During Auto Logging Automatic power-off disable.** 

#### 4. pH measurement

#### 4.1. pH electrode information

The meter matches 201T-F plastic three-in-on combination pH electrode with built-in temperature sensor to realize automatic temperature compensation. Electrode housing adopts polycarbonate engineering plastics which is corrosion and impact resistant. The BNC socket of electrode connects pH socket, RCA socket connects temperature socket. When dip the electrode in the solution, please stir the solution briefly and allow it to stay in the solution until a stable reading is reached.

4.2. pH calibration consideration

#### 4.2.1. Standard buffer solution

The meter uses two series of standard buffer solution: USA series and NIST series, and also customer-defined solution. Please see Chart - 3 for the two series of standard buffer solution. For customer-defined solution, please select it per parameter P1.1 and refer to clause 7.3 for details.

lcons		pH standard buffer solution series	
		USA Series	NIST series
	L	1.68 pH and 4.00 pH	1.68 pH and 4.01 pH
Three-point calibration	M	7.00 pH	6.86pH
	H	10.01 pH	9.18 pH

Chart - 3 pH standard bu	ffer solution series
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#### 4.2.2. Three-point calibration

The instrument can perform 1-3 point calibration. The first point calibration must use 7.00 pH (or 6.86 pH) standard solution, then select other standard solution to perform the second and the third point calibration, see Chart-4. During the calibration process, the instrument displays the electrode slope of acidity range and alkalinity range respectively.

	USA standard	NIST standard	Icons	Suited range
One-point calibration	7.00 pH	6.86 pH	M	Accuracy ≼ ±0.1pH
Two-point calibration	7.00 pH, 4.00 pH or 1.68 pH	6.86 pH, 4.01 pH or 1.68 pH		Range<7.00pH
	7.00 pH and 10.01pH	6.86 pH and 9.18pH	M H	Range>7.00pH
Three-point calibration	7.00 pH, 4.00 pH or 1.68 pH, 10.01 pH	6.86 pH, 4.01 pH or 1.68 pH, 9.18 pH		Large Range

Chart - 4 Three-point calibration mode

#### 4.2.3. Calibration intervals

Calibration intervals depend on the sample, the electrode performance, and the required accuracy. For high accuracy measurements ( $\leq \pm 0.02$ pH), the meter should be calibrated immediately before taking a measurement. For general accuracy ( $\geq \pm 0.1$ pH), the meter can be calibrated and used for approximately one week before the next calibration.

The meter must be recalibrated in the following situations:

(a) New probe, or probe that is unused for a long period of time

(b) After measuring acids (pH<2) or alkaline solutions (pH>12)

(c) After measuring a solution that contains fluoride or a concentrated organic solution

(d) If the solution's temperature differs greatly from the calibration solution temperature

#### 4.2.4. Due calibration

Pre-set calibration interval (begin from the date of last calibration) to remind due calibration in a preset period per parameter P1.2 (clause 7.3). During due calibration, **Er 7** icon appears on LCD (see Diagram – 7). The meter can not continue operation and **Er 7** icon disappears until the calibration is done, or when select **No** per parameter P1.2.



Diagram - 7

#### 4.2.5. Check calibration date

Check the date and time of last calibration to decide whether new calibration is needed. Please refer to parameter setting P1.3 (clause 7.3).

4.3. pH calibration (take an example of three-point calibration) 4.3.1. Press (CAL) key to enter into the calibration mode, "CAL 1" blinks at the top right of LCD and "7.00 pH "blinks at the bottom right of LCD, indicating using pH 7.00 buffer solution to make the 1<sup>st</sup> point calibration.

4.3.2. Rinse pH electrode in pure water, allow it to dry, and submerge it in pH7.00 buffer solution. Stir the solution briefly and allow it to stay in the buffer solution until a stable reading is reached. The meter's display will show scanning and locking process of calibration buffer solution at the bottom right of LCD. Er 2 displays if press (SETUP) key before the value is locked. See Chart - 5.

4.3.3. When the meter locks 7.00 pH, stable  $(\bigcirc)$  icon displays on LCD. Press  $\left(\frac{serup}{r}\right)$  key to calibrate the meter. **End** icon appears after calibration is done. The 1<sup>st</sup> point calibration is finished, meanwhile, the meter's display will show at the top right a blinking CAL2, and show at the bottom right blinking 4.00pH and 10.01pH alternately, indicating using pH4.00 or pH10.01 buffer solution to make the 2<sup>nd</sup> point calibration.

4.3.4. Take out pH electrode, rinse it in pure water, allow it to dry, and submerge it in pH4.00 buffer solution. Stir the solution briefly and allow it to stay in the buffer solution until a stable reading is reached. The meter's display will show scanning and locking process of calibration buffer solution at the bottom right of LCD. When the meter locks 4.00 pH, stable (:) icon displays on LCD. Press (serup) key to calibrate the meter. End icon and electrode slope of acidity range display after calibration is done, meanwhile, the meter's display will show at the top right a blinking CAL3, and show at the bottom right blinking 10.01pH, indicating using pH10.01 buffer solution to make the 3<sup>rd</sup> point calibration.

4.3.5. Take out pH electrode, rinse it in pure water, allow it to dry, and submerge it in pH10.01 buffer solution. Stir the solution briefly and allow it to stay in the buffer solution until a stable reading is reached. The meter's

display will show scanning and locking process of calibration buffer solution at the bottom right of LCD. When the meter locks 10.01 pH, stable 💓 icon displays on LCD. Press (SETUP) key to calibrate the meter. End icon and electrode slope of alkalinity range display after calibration is done. The meter goes to the measurement mode, displays stable measuring value and calibration guide icons.Please see Diagram – 8 for the above calibration process.

4.3.6. During the calibration process, press  $\frac{(CAL)}{(MEAS)}$  key to exit from the calibration mode. The meter can perform one-point, two-point and three-point calibration. Calibration guide icons appear on LCD.

4.4. Customer-defined calibration (take an example of 1.60pH and 6.50pH calibration solution)

4.4.1. Select CUS per parameter P1.1 (please refer to clause 7.3 for customer-defined solution). The meter enters into Customer-defined calibration mode. Press (CAL MEAS) key, the meter's display show a blinking CAL1 icon at the top right of LCD, indicating the meter enters into the 1<sup>st</sup> point customer-defined



Diagram - 8

calibration.

4.4.2. Rinse pH electrode in pure water, allow it to dry, and submerge it in pH1.60 buffer solution. Stir the solution briefly and allow it to stay in the buffer solution until a stable reading is reached. For automatic temperature compensation (ATC), the temperature value does not blink. When press  $\underbrace{\text{strup}}_{+1}$  key, the main value blinks. Press  $\underbrace{\text{key}}_{+1}$  key or  $\underbrace{\text{key}}_{+1}$  key to adjust the main value to 1.60, then press  $\underbrace{\text{strup}}_{+1}$  key to calibrate the meter. After calibration is done, LCD at the top right shows blinking CAL2 icon, indicating the meter enters into the 2<sup>nd</sup> point customer-defined calibration.

Note: For manual temperature compensation (MTC), when LCD displays the stable measuring value and  $\bigcirc$  icon, press  $\underbrace{\text{strue}}_{-}$  key, then the temperature value blinks, Press  $\textcircled{\text{strue}}_{+}$  key or  $\underbrace{\text{strue}}_{+}$  key to adjust the temperature value, and press  $\underbrace{\text{strue}}_{+}$  key to confirm it. Then the main value blinks. Follow the above procedures to adjust the main value and calibrate the meter.

4.4.3. Rinse pH electrode in pure water, allow it to dry, and submerge it in pH 6.50 buffer solution. Stir the solution briefly and allow it to stay in the buffer solution until a stable reading is reached. For automatic temperature compensation (ATC), the temperature value does not blink. When press (I) key, the main value blinks. Press (I) key or (I) key to adjust the main value to 6.50, then press (I) key to calibrate the meter. After calibration is done, the meter goes to the measurement mode. For customer-defined calibration, LCD does not show electrode calibration guide icons.

Note: For manual temperature compensation (MTC), when LCD displays the stable measuring value and smiley icon, press (I) key and the temperature value blinks. Press (I) key or (I) key to adjust the temperature value, and press (I) to confirm it. Then the main value blinks. Follow the above procedures to adjust the main value and calibrate the meter.

#### 4.4.4. Notes

(a) The meter can perform 1-2 point customer-defined calibration. When the 1<sup>st</sup> point calibration is done, press  $\binom{cAL}{MEAS}$  key, the meter exits from calibration mode. This is one-point customer-defined calibration.

(b) The value set in "Customer-defined" is at a fixed temperature. The meter has to perform calibration and measurement at the same temperature to avoid large error. The meter cannot recognize customer-defined calibration solution.

#### 4.5. Sample test

4.5.1. Rinse pH electrode in pure water, allow it to dry, and submerge it in tested solution. Stir the solution briefly and allow it to stay in the tested solution until  $\bigcirc$  icon appears on LCD and a stable reading is reached which is pH value of tested solution.

Diagram – 9 is the calibration and measurement process of pH meter



Diagram - 9 Calibration and measurement process of pH meter

#### 4.5.2. Self-diagnosis information

During the process of calibration and measurement, the meter has self-diagnosis functions, indicating the relative information as below, please refer to Chart - 5.

Display Icons	Contents	Checking
Er I	Wrong pH buffer solution or the meter recognition of calibration solution out of range	<ol> <li>Check whether pH buffer solution is correct.</li> <li>Check whether the meter connects the electrode well.</li> <li>Check whether the electrode is damaged.</li> </ol>
ErZ	Press key when measuring value is not stable during calibration.	Press 🖃 key when 😳 icon appears
Er3	During calibration, the measuring value is not stable for ≥3min.	<ol> <li>Check whether there are bubbles in glass bulb.</li> <li>Replace with new pH electrode.</li> </ol>
ЕгЧ	Electrode zero electric potential out of range (<-60mV or >60mV)	1.Check whether there are bubbles in glass bulb. 2.Check whether pH buffer solution is correct.
Er5	Electrode slope out of range (<85% or >110%)	3.Replace with new pH electrode.
Er 6	pH measuring range out of range(<-2.00 pH or >16.00pH)	<ol> <li>Check whether the electrode is suspended.</li> <li>Check whether the meter connects the electrode well.</li> <li>Check whether the electrode is damaged</li> </ol>
Er 7	Enter in pre-set due calibration to remind due calibration	Press (REAL) key to perform calibration or cancel due calibration setup per parameter P1.2

Chart – 5 Self-diagnosis information of	of pH measurement mode
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#### 4.5.3. pH temperature principle

Note that the closer the temperature of the sample solution to the calibration solution, the more accurate readings

#### 4.5.4. Factory default setting

For factory default setting, please refer to parameter P1.5 (clause 7.3). Per parameter P1.5, all calibration data is deleted and the meter restores to the theory value (zero electric potential of pH is 7.00, the slope is 100%). Some functions restore to the original value (refer to appendix -1). When calibration or measurement fails, please restore the meter to factory default setting and then perform re-calibration or measurement. Please note once set the factory default, all the data deleted will not be retrievable.

#### 4.6. pH electrode maintenance

#### 4.6.1. Daily maintenance

The soaking solution contained in the supplied protective bottle is used to maintain activation in the glass bulb and junction. Loosen the capsule, remove the electrode and rinse in pure water before taking a measurement. Insert the electrode and tighten the capsule after measurements to prevent the solution from leaking. If the soak solution is turbid or moldy, replace the solution.

The electrode should not be soaked in pure water, protein solution or acid fluoride solution for long periods of time. In addition, do not soak the electrode in organic silicon lipids.

For best accuracy, always keep the meter clean and dry, especially the meter's electrode and electrode jack. Clean with medical cotton and alcohol if necessary.

#### 4.6.2. Calibration buffer solution

For calibration accuracy, the pH of the standard buffer solution must be reliable. The buffer solution should be refreshed often, especially after heavy use.

#### 4.6.3. Protect glass bulb

The sensitive glass bulb at the front of the combination electrode should not come in contact with hard surfaces. Scratches or cracks on the electrode will cause inaccurate readings. Before and after each measurement, the electrode should be washed with pure water and dried. Do not clean the glass bulb with a tissue for it will affect the stability of the electrode potential and increase the response time. The electrode should be thoroughly cleaned if a sample sticks to the electrode. Use a solvent if the solution does not appear clean after washing.

#### 4.6.4. Renew glass bulb

Electrodes that have been used over a long period of time, will become ageing. Submerge the electrode in 0.1mol/L hydrochloric acid for 24 hours, then wash the electrode in pure water, then submerge it in soaking solution for 24 hours.

The method to prepare 0.1mol/L hydrochloric acid: dilute 9mL hydrochloric acid in pure water to 1000mL. For serious passivation, submerge the bulb in 4% HF (hydrofluoric acid) for 3-5 seconds, and wash it in pure water, then submerge it in the soaking solution for 24 hours to renew it.

4.6.5. Clean contaminated glass bulb and junction (please refer to Chart - 6)

Contamination	Abluent
Inorganic metal oxide	Dilute acid less than 1mol/L
Organic lipid	Dilute detergent (weak alkaline)
Resin macromolecule	Dilute alcohol, acetone, ether
Proteinic haematocyte sediment	Acidic enzymatic solution (saccharated yeast tablets)
Paint	Dilute bleacher, peroxide

#### Chart - 6 Clean contaminated glass bulb and junction

Note: The electrode housing is polycarbonate. When use abluent, take cautions on carbon tetrachloride, trichlorethylene, tetrahydrofuran, acetone, etc which will dissolve the housing and invalidate the electrode.

#### 5. mV measurement:

5.1. Press (more) key, and switch the meter to mV measurement mode. Connect ORP electrode (need purchase it separately) and dip it in sample solution, stir the solution briefly and allow it to stay in the solution until () icon appears and get the reading which is ORP value.

ORP means Oxidation Reduction Potential. The unit is mV.

#### 5.2. Notes

5.2.1. ORP measurement does not require calibration. When the user is not sure about ORP electrode quality or measuring value, use ORP standard solution to test mV value and see whether ORP electrode or meter works properly.

#### 5.2.2. Clean and activate ORP electrode

After the electrode has been used over long period of time, the platinum surface will get polluted which causes inaccurate measurement and slow response. Please refer to the following methods to clean and activate ORP electrode:

(a) For inorganic pollutant, submerge the electrode in 0.1mol/L dilute hydrochloric acid for 30 minutes, then wash it in pure water, then submerge it in the soaking solution for 6 hours.

(b) For organic or lipid pollutant, clean the platinum surface with detergent, then wash it in pure water, then submerge it in the soaking solution for 6 hours.

(c) For heavily polluted platinum surface on which there is oxidation film, polish the platinum surface with toothpaste, then wash it in pure water, then submerge it in the soaking solution for 6 hours.

#### 6. Conductivity Measurement:

#### 6.1. Conductivity electrode information

#### 6.1.1. Conductivity electrode

Model 2301T-F plastic conductivity electrode with constant K=1.0 and built-in temperature sensor, can realize automatic temperature compensation. The electrode housing is polycarbonate plastic which is corrosion resistant and impact resistant. BNC jack of electrode connects to the meter's conductivity input jack, RCA jack connects temperature jack. When submerge the conductivity electrode in solution, stir the solution briefly to eliminate the air bubbles and improve response and stability.

#### 6.1.2. Conductivity electrode constant

The meter matches conductivity electrodes of three constants: K=0.1, K=1.0 and K=10.0. Please refer to chart-7 for measuring range. Set constant per parameter P2.1 and refer to clause 7.4.

Range	<20 µS/cm	0.5µS/cm~100mS/cm		>100mS/cm	
Conductivity electrode constant	K=0.1 cm <sup>-1</sup>	K=1.0 cm <sup>-1</sup>		K=10 cm <sup>-1</sup>	
Standard solution	84µS/cm	84µS/cm	1413 µS/cm	12.88 mS/cm	111.9 mS/cm

#### 6.2. Conductivity calibration consideration

#### 6.2.1. Conductivity calibration solutions

The meter uses conductivity standard solution:  $84\mu$ S/cm,  $1413\mu$ S/cm, 12.88 mS/cm, 111.9 mS/cm and customer-defined solution. Select the standard solution per parameter P2.2 (refer to clause 7.4). The meter can recognize the standard solution automatically, can perform one-point or multi-point calibration (the maximum is four-point calibration). The calibration guide icons at the bottom left of LCD correspond to the four standard values. See chart – 8:

Chart – 8	Conductivity	/ standard	solution	series
Undit 0	Conductivity	y olandara	00101011	001100

Calibration guide icons	Calibration solution series	Range
L	84 µS/cm	0-200 µS/cm
M	1413 µS/cm	200-2,000 µS/cm
	12.88 mS/cm	2-20 mS/cm
(H)	111.9 mS/cm	20-200 mS/cm

#### 6.2.2. Calibration intervals

(a) The meter is calibrated before leaving the factory and can generally be used right out of the box.

(b) Normally perform calibration per month.

(c) For high accuracy measurements or large temperature deviation from the reference temperature (25°C), perform calibration per week.

(d) Use conductivity standard solution to check whether there is error. Perform calibration for large error.

(e) For new electrode or factory default setting, perform 3-point or 4-point calibration. Choose closer standard solution to the sample solution to perform 1- point or 2-point calibration. For example: 1413  $\mu$ S/cm standard solution is suited for range 0-2,000  $\mu$ S/cm.

#### 6.2.3. One-point and multi-point calibration

For 1-point calibration after 3-point or 4-point calibration, the previous calibration value in the same range will be replaced, meanwhile, the meter will show the calibration guide icon of this point, other two calibration guide icons will be deleted, but the chip will reserve the last calibration data. After the meter restores to factory default setting, all the calibration data is deleted and the meter restores to theory value. When choose multi-point calibration, perform calibration from low to high concentration to avoid standard solution of low concentration being contaminated.

#### 6.2.4. Reference temperature

Reference temperature of factory default is 25°C. Other reference temperature can also be set for range 15°C – 30°C. Select per parameter P2.5 and see clause 7.4.

#### 6.2.5. Temperature coefficient

The temperature compensation coefficient of the meter setting is 2.0%. However, the conductivity temperature coefficient is different for solutions of a different variety and concentration. Please refer to chart – 9 and the data collected during testing. Set per parameter P2.6. and see clause 7.4.

## Note: When the coefficient for the temperature compensation is set to 0.00 (no compensation), the measurment value will be based on the current temperature.

Solution	Temperature compensation coefficient
NaCl salt solution	2.12%/°C
5%NaOH solution	1.72%/°C
Dilute ammonia solution	1.88%/°C
10% hydrochloric acid solution	1.32%/°C
5% sulfuric acid solution	0.96%/°C

#### Chart - 9 Temperature compensation coefficient of special solutions

#### 6.2.7. Avoid contamination of standard solution

Conductivity standard solution has no buffer. Please avoid being contaminated during usage. Submerge the electrode in standard solution before wash the electrode and allow it dry. Please renew conductivity standard solution frequently especially for standard solution of low concentration 84µS/cm. The contaminated standard solution can affect accuracy.

#### 6.2.8. Due calibration

Pre-set calibration interval (begin from the date of last calibration) to remind due calibration in a preset period per parameter P2.3 (clause 7.3). During due calibration, **Er 7** icon appears on LCD (see Diagram – 10). The meter cannot continue operation and **Er 7** icon disappears until the calibration is done, or when select **No** per parameter P2.3.



Diagram - 10

PC70 Version1.4

6.2.9. Check the calibration date

Check the last calibration date to see whether a new calibration is needed per parameter P2.4. (clause 7.4.)

6.3. Conductivity calibration (take an example of calibration with 1413µS/cm)

6.3.1. Rinse pH electrode in pure water, allow it to dry, wash with a little of standard solution and submerge it in standard solution. Stir the solution briefly and allow it to stay in the solution until a stable reading is reached.

6.3.3. When the meter locks 1413  $\mu$ S, stable  $\bigcirc$  icon displays on LCD. Press key to calibrate the meter. **End** icon appears after calibration is done. The meter returns to the measurement mode and LCD shows **M** icon at the bottom left. See Diagram – 11 for calibration process.

6.3.4. If return from calibration mode without calibration, press  $\frac{CAL}{MEAS}$  key to return to the measurement mode without calibration.

6.3.5. For multi-point calibration, please repeat clause 6.3.1-6.3.3 until all the calibration is done. The meter can repeat calibration in the same calibration solution until the stable value is reached.

 Image: Signal for the second seco

Diagram - 11

6.4. Relations among TDS, salinity and conductivity

6.4.1. TDS and conductivity is linear related, the conversion factor is 0.40-1.00. Adjust per parameter P3.1. The factory default setting is 0.71 per clause 7.5. The meter can only be calibrated in Conductivity mode and not TDS mode. After calibration of conductivity, the meter can switch from conductivity to TDS or salinity.

6.4.2. Adjust TDS conversion factor per parameter P3.1 according to the data collected during testing. See chart – 10: commonly used TDS conversion factors.

Conductivity of solution	TDS conversion factor
0-100 µS/cm	0.60
100-1,000 µS/cm	0.71
1-10 mS/cm	0.81
10-100 mS/cm	0.94

6.5. Customer-defined calibration (take an example of 10.50µS/cm standard solution)

6.5.1.Select CUS per parameter P2.2 (please refer to clause 9.5 for customer-defined solution). The meter enters into Customer-defined calibration mode. When press (AL), LCD shows blinking CUS at the top right, indicating that the meter enters into customer-defined calibration.

6.5.2. Rinse the electrode in pure water, allow it to dry, and submerge it in 10.50  $\mu$ S/cm standard solution. Stir the solution briefly and allow it to stay in the solution until a stable reading is reached and  $\bigcirc$  icon appears on LCD.

6.5.3. When press  $\underbrace{\text{serue}}_{=}$  key, the measuring value blinks. "CUS" icon appears at the right top of the screen. Press  $\underbrace{\text{serue}}_{=}$  key or  $\underbrace{\text{serue}}_{=}$  key to adjust the measuring value to 10.50 µS/cm, Press  $\underbrace{\text{serue}}_{=}$  key to calibrate the meter. After the calibration is done, the screen shows "End" icon and returns to the measurement mode. For customer-defined calibration, the electrode calibration guide icons do not appear in conductivity measurement mode.

Note: When there is no temperature sensor and manual temperature compensation (MTC) is adopted, the temperature value blinks when press (I) key, press (I) key or (I) key to adjust the temperature value, and when press (I) key, conductivity value blinks.

6.5.4. Only one-point calibration for customer-defined calibration. The value set in "Customer-defined" is at a fixed temperature. There is no regulation of temperature coefficient and reference temperature. The meter has to perform calibration and measurement at the same temperature to avoid large error. The meter cannot recognize customer-defined calibration solution.

#### 6.6. Sample test

6.6.1. Rinse conductivity electrode in pure water, allow it to dry, and submerge it in the sample solution.Stir the solution briefly and allow it to stay in the sample solution until a stable reading is reached andicon appears on LCD, then get the reading value which is the conductivity value of the solution.

6.6.2. Press (wode) key to switch to TDS and salinity.

6.6.3. During the process of calibration and measurement, the meter has self-diagnosis functions, indicating the relative information as below: chart – 11.

Display Icons	Contents	Checking
Er l	Wrong conductivity calibration solution or the recognition range of calibration solution exceeds standard.	<ol> <li>Check whether conductivity calibration solution is correct.</li> <li>Check whether the meter connects the electrode well.</li> <li>Check whether the electrode is damaged.</li> </ol>
ErZ	Press key when measuring value is not stable during calibration.	Press key when 😳 icon appears
Er 3	During calibration, the measuring value is not stable for ≥3min.	<ol> <li>Shake the electrode to eliminate bubbles in electrode head.</li> <li>Replace with new pH electrode.</li> </ol>
Er 7	Enter in pre-set due calibration to remind due calibration	Press (CAL) key to perform calibration or cancel due calibration setup per parameter P2.3.

#### Chart - 11 Self-diagnosis information of conductivity measurement mode

#### 6.6.4. Factory default setting

For factory default setting, please refer to parameter P2.8 (clause 7.4). All calibration data is deleted and the meter restores to the theory value. Some functions restore to the original value (refer to appendix -1). When calibration or measurement fails, please restore the meter to factory default setting and then perform re-calibration or measurement. Please note once set the factory default, all the data deleted will not be retrievable.

#### 6.7. Conductivity electrode maintenance

6.7.1. Always keep the conductivity electrode clean. Before taking a measurement, rinse the electrode in pure water and then rinse it in the sample solution. When submerge the electrode in solution, stir the solution briefly to eliminate air bubbles and allow it to stay until a stable reading is reached. For conductivity electrode which keeps dry, soak the electrode in pure water for 5-10 minutes. Rinse the electrode in pure water after measurement.

6.7.2. The interaction pole of Model 2301T-F conductivity electrode is coated with platinum black to minimize electrode polarization and expand measuring range. Do not polish the surface of platinum black, only stir the electrode in pure water to avoid the damage of platinum black coating. Clean organic stain on the electrode in warm water with detergent, or alcohol.

6.7.3. If the electrode coated with platinum black is invalid, immerse it in 10% nitric acid solution or 10% hydrochloric acid solution for 2 minutes, then rinse the electrode in pure water. If the electrode still does not work, replace with a new conductivity electrode.

7. Parameter setting

7.1. Main menu

In the measurement mode, press  $\underbrace{\text{strup}}_{\blacksquare}$  key to enter in P1.0, then press  $\underbrace{\textcircled{}}_{\blacksquare}$  or  $\underbrace{\textcircled{}}_{\blacksquare}$  to switch to main menu: P1.0 $\rightarrow$ P2.0 $\rightarrow$ P3.0 $\rightarrow$ P6.0. Please refer to chart – 12.

P1.0: pH parameter setting menu,

P2.0: Conductivity parameter setting menu,

P3.0: TDS parameter setting menu,

P6.0: Basic parameter setting menu.

#### 7.2.Submenu

7.2.1. In P1.0 mode, press key to enter in submenu P1.1 of pH parameter setting, then press and  $(\mathbf{r}, \mathbf{r}, \mathbf{r})$  key to switch among submenu: P1.1 $\rightarrow$ P1.2 $\rightarrow$ P1.3 $\rightarrow$ P1.4 $\rightarrow$ P1.5 $\rightarrow$ P1.6 $\rightarrow$ P1.7, see Diagram – 12.

7.2.2. In P2.0 mode, press key to enter in submenu P2.1 of conductivity parameter setting, then press  $(\mathbf{M}, \mathbf{M})$  and  $(\mathbf{M}, \mathbf{M})$  key to switch among submenu: P2.1 $\rightarrow$ P2.2 $\rightarrow$ P2.3 $\rightarrow$ P2.4 $\rightarrow$ P2.5 $\rightarrow$ P2.8 $\rightarrow$ P2.9, see Diagram – 12.

7.2.3. In P3.0 mode, press key to enter in submenu P3.1 of TDS parameter setting, see Diagram – 12.

7.2.4. In P6.0 mode, press key to enter in submenu P6.1 of basic parameter setting, then press

and  $\swarrow$  key to switch among submenu: P6.1 $\rightarrow$ P6.2 $\rightarrow$ P6.3 $\rightarrow$ P6.4 $\rightarrow$ P6.5 $\rightarrow$ P6.7 $\rightarrow$ P6.8, see Diagram – 12.



Diagram - 12 Main menu and submenu of parameter setting

## 7.3. Submenu of pH parameter setting (press $(A_{M^*})$ or $(V_{M^*})$ key to switch)

	P1.1 Select pH standard solution (USA-NIST-CUS)
ा <u>Ви</u> Ви Ц5Я	<ol> <li>In P1.0 mode, press serve to enter in P1.1, refer to the left Diagram.</li> <li>When press serve key, USA blinks, press key to select blinking NIS→CUS. When parameter blinks, press serve to confirm (USA series: 1.68 pH, 4.00 pH, 7.00 pH, 10.01 pH; NIST series: 1.68 pH, 4.01 pH, 6.86 pH, 9.18 pH; CUS – customer-defined).</li> <li>After confirm parameter, press key to enter in P1.2 mode, or press seven key to return to the measurement mode.</li> </ol>
	P1.2. – Set due calibration (NO – H00 – D00)
	<ol> <li>When press strup key, No blinks, then press key, H blinks, then press key, D blinks. NO – no setup, H00 – set 0-99 hours, D00 – set 0-99 days.</li> <li>When H blinks, press strup key, 00 blinks. Press key to adjust hours, press strup key to confirm. When D blinks, press strup key, 00 blinks. Adjust key to adjust days, press strup key to confirm. When No blinks, press strup to confirm.</li> <li>After confirm parameter (parameter stops blinking), press key to enter in P1.3 mode, or press call.</li> </ol>
■ (8:08 Time) <b>       </b> <u>6:08</u>  2	<ul> <li>P1.3 Check the date of the last calibration</li> <li>1. The time for calibration shown on the left Diagram: 18:08 pm on June 8, 2012.</li> <li>2. Press ( key to enter in P1.4 mode, or press ( CAL) ( MEAS) key to return to the measurement mode.</li> </ul>
	<ul> <li>P1.4 Select resolution (0.01 - 0.1)</li> <li>1. Press (serue)/(→) key, 0.01 blinks, press (here)/(→) key, 0.1 blinks, when parameter blinks, press (serue)/(→) key to confirm.</li> <li>2. After confirm parameter, press (here)/(here)/(here) key to enter in P1.5 mode, or press (call meas) to return to the measurement mode.</li> </ul>
F5	<ul> <li>P1.5 Restore to factory default setting (NO - Yes)</li> <li>1. Press (Arrow key, No blinks, then press (Arrow key, Yes blinks. When press (Arrow key to confirm, the meter returns to the measurement mode. No - Not restore to factory default setting, Yes - restore to factory default setting.</li> <li>2. Press (Arrow key to enter in P1.6. mode, or press (CAL) key to return to the measurement mode.</li> </ul>

<sup>™</sup> 5[ <b>P 15</b> nor	<ul> <li>P1.6 Set reading stability criteria (Normal - High - Low)</li> <li>1. Press key, nor blinks. Press key, Hi blinks, then press key, Lo blinks. When parameter blinks, press for to confirm. Nor - Normal, Hi - High, Lo - Low.</li> <li>2. When confirm the parameter, press key to enter in mode P1.7 or press key to return to the measurement mode.</li> </ul>
E RL	<ul> <li>P1.7 Temperature Calibration ( Calibration range ± 5°C)</li> <li>Press (server) key, the temperature value blinks, press (key or key to adjust the temperature value, press (server) key to confirm.</li> <li>When parameter is confirmed, press (call measurement mode.</li> <li>Note: When make calibration, insert the temperature probe in the standard temperature source (eg. thermostatic bath) and calibrate until the display</li> </ul>
	value is stable. The calibration range is $\pm 5^{\circ}$ C. When set up "Yes" in P1.5, the temperature value restores to factory setting.

7.4. Submenu of conductivity parameter setting (switch between key and key)

	P2.1. – Select electrode constant (1.0-10.0-0.1)
COND EELL	1. In P2.0 mode, press $\underbrace{\text{serve}}_{\downarrow}$ key to enter in P2.1 mode, please refer to
	the left Diagram.
	2. Press $\frac{(1)}{1}$ key, <b>1.0</b> blinks, then press $(1)$ key to select blinking
	10.0 $\rightarrow$ 0.1, when parameter blinks, press (serve) key to confirm.
	3. After confirm the parameter, press $(\clubsuit)$ key to enter in P2.2 mode, or
	press (REAS) key to return to the measurement mode.
	P2.2. – Select conductivity standard solution
	(Standard: 84µS/cm, 1413µS/cm, 12.88 mS/cm, 111.9 mS/cm – CUS)
	1. Press key, <b>Std</b> blinks, then press (A) key, <b>CUS</b> blinks. When
	parameter blinks, press server key to confirm. Std – Standard series,
SEd	CUS – customer defined.
	2. After confirm the parameter, press 🌨 key to enter in P2.3 mode, or
	press (CAL) MEAS key to return to the measurement mode.
	P2.3. – Set due calibration (No – H00 – D00)
	1. Press SETUP key, No blinks, then press M+ key, H blinks, then press
	M+ key, D blinks. <b>NO</b> – no setup, H00 – set 0-99 hours, D00 – set
COND dL	0-99 days.
	2. When <b>H</b> blinks, press 🔛 key, <b>00</b> blinks. Press 🏠 key to adjust
	hours, press $\underbrace{(\text{serue})}_{\downarrow}$ key to confirm. When <b>D</b> blinks, press $\underbrace{(\text{serue})}_{\downarrow}$ key, <b>00</b>
 	blinks. Adjust 🧑 key to adjust days, press 💷 key to confirm.
	When <b>No</b> blinks, press (serue) to confirm.
	3. After confirm parameter (parameter stops blinking), press ( ) key to
	enter in P2.4 mode, or press (CAL) key to return to the measurement
	mode.

<u>ست 2:50 مسر</u> <b>بال جرم ا</b> 80.6 اک	<ul> <li>P2.4. – Check the date of the last calibration</li> <li>1. The date of the last calibration shown on the left Diagram: 12:00 pm on June 6, 2012.</li> <li>2. Press  key to enter in P2.5 mode, or press  key to return to the measurement mode.</li> </ul>
	<ul> <li>P2.5 Select reference temperature (15.0°C-30.0°C)</li> <li>1. Press ( key, 25.0°C blinks, then press ( ) or ( ) key to adjust temperature value 15.0-30.0, press ( ) key to confirm.</li> <li>2. After confirm parameter, press ( ) key to enter in P2.6 mode, or press ( ) key to return to the measurement mode.</li> </ul>
	<ul> <li>P2.6. – Adjust temperature compensation coefficient (0.00 -9.99%)</li> <li>Press  €TUP key, 2.00 blinks, press  key or  key to adjust temperature compensation coefficient 0.00 – 9.99, press  key to confirm.</li> <li>After confirm the parameter, press  key to enter in P2.8 mode, or press  key to return to the measurement mode.</li> </ul>
F5 <b>P2B</b> no	<ul> <li>P2.8 Restore to factory default setting (NO - Yes)</li> <li>Press strue key, No blinks, then press key, Yes blinks. When press key to confirm, the meter returns to the measurement mode. No - Not restore to factory default setting, Yes - restore to factory default setting.</li> <li>When confirm the parameter, press key to enter in mode P2.9, or press cat key to return to the measurement mode.</li> </ul>
	<ul> <li>P2.9 – Temperature Calibration ( Calibration range ±5°C)</li> <li>Press key, the temperature value blinks, press or key to adjust the temperature value, press key to confirm.</li> <li>When parameter is confirmed, press key to return to the measurement mode.</li> <li>Note: When make calibration, insert the temperature probe in the standard temperature source (eg. thermostatic bath) and calibrate until the display value is stable. The calibration range is ±5°C. When set up "Yes" in P2.8, the temperature value restores to factory setting.</li> </ul>

## 7.5. Submenu of TDS parameter setting (switch between (A) or (V) key)



### P3.1. – Adjust TDS coefficient (0.40 – 1.00)

- In P3.0 mode, press serue key to enter in P3.1 mode, please refer to the left Diagram. Press serue key, 0.71 blinks, then press key and key to adjust TDS coefficient, press serue key to confirm.
   After confirm the parameter press (a) key to return to the
- 2. After confirm the parameter, press (CAL) key to return to the measurement mode.

## 7.6. Submenu of basic parameter setting (switch between () and () key)

	P6.1. – Select temperature unit (°C—°F).
<i>P6. !</i>	<ol> <li>In P6.0 mode, press key to enter in P6.1 mode, please refer to the left Diagram. Press key, °C blinks, then press key, °F blinks. When parameter blinks, press key to confirm.</li> <li>After confirm the parameter, press key to enter in P6.2 mode or press key to return to the measurement mode.</li> </ol>
	<ul> <li>P6.2 Select backlight timing (1-2-3 minutes-On)</li> <li>1. When press (serue) key, "1" blinks, then press (key to select 2→3 minutes→On. When parameter blinks, press (serue) key to confirm. Select On to turn on backlight, the timing unit is minute.</li> <li>2. After confirm the parameter, press (key to enter in P6.3 mode or press (call mass) key to return to the measurement mode.</li> </ul>
	<ul> <li>P6.3 Adjust timing storage time</li> <li>1. When press key, ":00" blinks, then press key, "0:" blinks. When number blinks, press key and key and key to adjust timing and press key to confirm. "0:": adjust hours (0-99), ":00": adjust minutes (0-59).</li> <li>2. After confirm the parameter, press key to enter in P6.4 mode or press (CAL MEAS key to return to the measurement mode.</li> </ul>
9.06 <sup>Date</sup> 	<ul> <li>P6.4. – Adjust date</li> <li>1. When press (and "Date" blinks, then press (and "Month" blinks, then press (and "Year" blinks. When the number blinks, press (and key and (and "Year" blinks. When the number blinks, press (and key and (and the adjust date, then press (and the confirm.</li> <li>2. After confirm the above parameters (the numbers stop blinking), press (and key to enter in P6.5 mode or press (and key to return to the measurement mode.</li> </ul>
9.05 <sup>Date</sup> 75.4 12 12 12 12 12	<ol> <li>When press key, "Date" blinks, then press and "Month" blinks, then press key and "Year" blinks. When the number blinks, press key and key to adjust date, then press blinks to confirm.</li> <li>After confirm the above parameters (the numbers stop blinking), press key to enter in P6.5 mode or press key to return to</li> </ol>

P58	P6.8 – Automatic power-off setup (On-Off) 1. Press (SETUP) key, <b>On</b> blinks, press (key, <b>Off</b> blinks. When parameter blinks, press (key to confirm.
<u> </u>	On – turn on automatic power-off, Off – turn off automatic power-off.
	2. After confirm the parameter, press <i>(REAS)</i> key to return to the measurement mode.

8. USB communication

#### 8.1 Software requirement

The meter uses "PC-Link" software to realize USB. This software requires the computer to meet such requirement: Personal computer (Microsoft Excel 2000 or the version of higher rank) which can operate Windows XP operation system, PC – IBM compatible with XT and CD-ROM driver, USB communication port.

#### 8.2 Software interface

Software interface: see Diagram-13.

	1		2	)			
PC-Link (P	C70101044:	127000)				X	]
SN	Date	Time	Mode	Value	Temp	_ _	
0001	1.01	17:01	рН	4.23 pH	25.1??C		
0002	1.01	17:20	рΗ	14.88 pH	25.0??C	Clear	
0003	1.01	17:20	рН	14.88 pH	25.0??C		
0004	1.01	17:27	рН	7.72 pH	25.0??C		
0005	1.01	17:27	рН	7.72 pH	25.0??C		
0006	1.01	17:27	рН	7.72 pH	25.0??C	Download	
0007	1.01	17:27	рΗ	7.72 pH	25.0??C		
0008	1.01	17:27	рΗ	7.72 pH	25.0??C		
0009	1.01	17:28	рΗ	7.72 pH	25.0??C	Export	
0010	1.01	17:27	mΥ	-50.1 mV	25.0??C		
0011	1.01	17:27	mΥ	-50.1 mV	25.0??C		
0012	1.01	17:27	mΥ	-50.1 mV	25.0??C		
0013	1.01	17:22	COND	751 uS/cm	25.0??C	Exit	
0014	1.01	17:22	COND	575 uS/cm	25.0??C		
0015	1.01	17:27	COND	0.00 uS/cm	25.0??C		
0016	1.01	17:27	COND	0.00 uS/cm	25.0??C		
0017	1.01	17:27	TDS	0.00 mg/L	25.0??C		
0018	1.01	17:27	TDS	0.00 mg/L	25.0??C		
0019	1.01	17:27	TDS	0.00 mg/L	25.0??C		
						<b>•</b>	

Diagram -13

- 1 Meter serial number
- 2 Stored value
- 3 Keys

Clear - press this key to clear the data

- Download press this key to download the data from the meter to the computer
- Export press this key to export the stored value to Microsoft Excel file
- Exit press this key, PC-Link program exits from the computer interface
- 8.3 Load the software

Please follow the steps as below to load PC-Link to the computer:

Open "PC-Link" file $\rightarrow$ double click "Setup" program  $\rightarrow$  click "OK" $\rightarrow$  click icons (see Diagram – 14)  $\rightarrow$  click "Continue" $\rightarrow$  click "Confirm".

🛃 ALILIS PC-Link Setup	×
Begin the installation by clicking the button below.	
Click this button to install ALILIS PC-I specified destination directory.	ink software to the
Directory:	
C:\Program Files\Project1\	Change Directory
Exit Setup	

Diagram – 14

#### 8.4. Automatic connection port

Connect USB cable to the meter and the computer, open PC-Link program, program interface shows on the computer, automatic connection is done after a few seconds. Icon shows at the left bottom of LCD.

# Note: for re-connection after turn-off, the computer can not recognize the software automatically and please re-open the software interface.

Besides, this software only recognizes 1-16 port numbers. For other port numbers, please set in " device manager" of the computer.

#### 8.5. Operation software

8.5.1. Upload the stored value

Press "**Download**" key, all the data stored in the meter is downloaded to the computer. pH, mV, COND and TDS are sorted in the program.

#### 8.5.2. Storage during operation

During operation, press ( key to store or set timing storage. The measuring information is downloaded

to the computer through USB and will not be stored in the meter. The stored data during operation is the same as the data shown on the meter.

#### 8.5.3. Data processing

Press "**Export** " key to export the stored value to Microsoft Excel file and then analyze or print the stored data.

#### 9. Meter Kits

No.	Include	Quantity	pH 70	COND 70	PC 70
1.1	PH70 portable pH meter	1 set	$\checkmark$		
1.2	CD70 portable conductivity meter	1 set		$\checkmark$	
1.3	PC70 portable pH/conductivity meter	1 set			$\checkmark$
2.1	201T-F plastic three-in-on pH electrode	1 pc	$\checkmark$		$\checkmark$
2.2	2301T-F plastic conductivity electrode	1 pc		$\checkmark$	$\checkmark$
3.1	pH standard buffer solution (4.00/7.00pH/mL) (4.00/7.00pH/mL)	1 bottle each	$\checkmark$		~
3.2	Conductivity calibration solution (1413 µS/cm/12.88 mS/cm /mL)	1 bottle each		~	$\checkmark$
4.1	PC-Link communication software disk	1 pc	$\checkmark$	$\checkmark$	$\checkmark$
4.2	USB communication cable	1 pc	$\checkmark$	$\checkmark$	$\checkmark$
4.3	Portable case	1 pc	$\checkmark$	$\checkmark$	$\checkmark$
4.4	Manual	1 book	$\checkmark$	$\checkmark$	$\checkmark$

#### 10. Warranty

We warrant this instrument to be free of defects in parts and workmanship for **one year** from date of shipment (a six month limited warranty applies to sensors and cables). If it should become necessary to return the instrument for service during or beyond the warranty period, the sender is responsible for shipping charges, freight, insurance and proper packaging to prevent damage in transit. This warranty does not apply to defects resulting from action of the user such as misuse, improper wiring, operation outside of specification, improper maintenance or repair, or unauthorized modification.

Modes	Prompts	Parameter setting items	Abbreviation	Description	Restore to factory default
					setting
	P1.1	Select pH buffer solution	ЬuF	USA-NIS-CUS	USA
	P1.2	Set due calibration	d[	No-H00-D00	No
	P1.3	Check the date of the last calibration	/	-	_
	P1.4	Select resolution	r E S	0.01-0.1	0.01
P1.0 pH	P1.5	Restore factory default setting	FS	No – Yes	No
	P1.6	Set reading stability criteria	SE	Norm – High – Low	Normal
	P1.7	Temperature calibration	FEAF	Calibration range $\pm 5^{\circ}$ C	Factory default value
	P2.1	Select electrode constant	EELL	1.0-10.0-0.1	1.0
	P2.2	Select conductivity standard solution	50L	Standard—CUS	Standard
	P2.3	Set due calibration	36	No – H00 – D00	No
P2.0	P2.4	Check the date of the last calibration	/	_	-
Conductivity	P2.5	Select reference temperature	£rEF	(15~30)°C	25°C
	P2.6	Adjust temperature compensation coefficient	FEE	0.00~9.99	2.00
	P2.8	Restore factory default setting	FS	No – Yes	No
	P2.9	Temperature calibration	FEUR	Calibration range $\pm 5^{\circ}C$	Factory default value
P3.0 TDS	P3.1	Adjust TDS coefficient	292	0.40~1.00	0.71
P6.0 Basic	P6.1	Select temperature unit	/	°C−°F	C
parameters	P6.2	Select backlight timing	ЬL	1-2-3-On	1minute
	P6.3	Adjust storage timing	/	_	0:00
	P6.4	Adjust date	/	_	_
	P6.5	Adjust time	/	_	_

Appendix I: Parameter setting and factory default setting

P6.8 Automatic Power-off setup RoFF On – Off On	P6.7	Clear stored data	ELr	No – Yes	No
	P6.8	Automatic Power-off setup	RoFF	On – Off	On

#### Appendix II: Abbreviation Glossary

Modes	Prompts	Code and abbreviation	In English	Description
	P1.1	ЬuF	Standard buffers	Standard buffer solution
	P1.2	д[	Due Calibration	Remind due calibration
P1.0	P1.3	/		
pH	P1.4	rE5	Resolution	Resolution
	P1.5	FS	Factory default setting	Factory default setting
	P1.6	SE	Set reading stability criteria	Set reading stability criteria
	P1.7	FEUR	Temperature Calibration	Temperature Calibration
	P2.1	EELL	Cell	Constant Cell
	P2.2	50L	Calibration solution	Calibration solution
	P2.3	д[	Due Calibration	Remind due calibration
P2.0 Conductivity	P2.4	/		
Conductivity	P2.5	£rEF	Reference temperature	Reference temperature
	P2.6	FEE	Temperature compensation coefficient	Temperature compensation coefficient
	P2.8	FS	Factory default setting	Factory default setting
	P2.9	FEUR	Temperature Calibration	Temperature Calibration
P3.0 TDS	P3.1	Ed S	Total Dissolved Solid	Total Dissolved Solid
	P6.1	/		
	P6.2	ЪL	Backlight	Backlight
P6.0	P6.3	/		
Basic	P6.4	/		
parameters	P6.5	/		
	P6.7	Elr	Clear readings	Clear readings
	P6.8	RoFF	Automatic Power-off	Automatic Power-off

lcons	Self-diagnosis information	рН	Conductivity
Er l	Wrong pH buffer solution or the meter recognition of calibration solution out of range	$\checkmark$	$\checkmark$
Er2	Press <b>SETUP</b> key when measuring value is not stable during calibration.	$\checkmark$	$\checkmark$
Er3	During calibration, the measuring value is not stable for ≥3min.	$\checkmark$	$\checkmark$
ЕгЧ	Electrode zero electric potential out of range (<-60mV or >60mV)	$\checkmark$	
Er5	Electrode slope out of range (<85% or >110%)	$\checkmark$	
ЕгБ	pH measuring range out of range (<-2.00 pH or >16.00pH)	$\checkmark$	
Er 7	Enter in pre-set due calibration to remind due calibration	$\checkmark$	$\checkmark$

### Appendix III: Self-diagnosis information