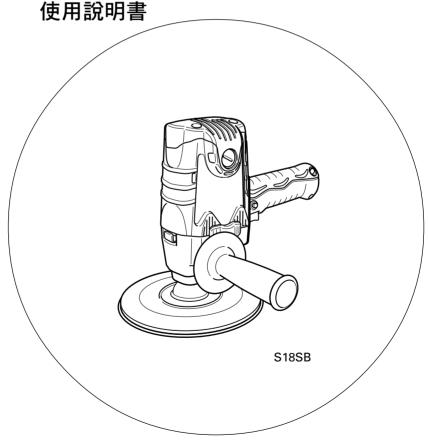
HITACHI

Disc Sander 日立牌圓形砂紙磨光機

S 18SB · S 15SB

HANDLING INSTRUCTIONS

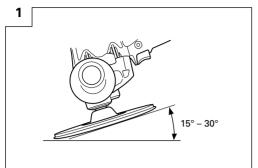


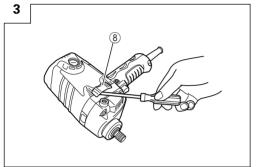


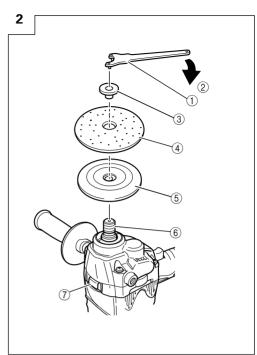
Read through carefully and understand these instructions before use.

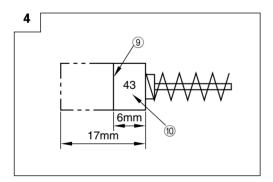
使用前務請詳加閱讀。

Hitachi Koki









1	Wrench
2	Tighten
3	Washer nut
4	Sanding disc
(5)	Rubber pad
6	Spindle
7	Lock lever
8	Air cover
9	Wear limit
10	No. of carbon brush

GENERAL SAFETY RULES

WARNING!

Read all instructions

Failure to follow all instructions listed below may result in electric shock, fire and/or serious injury.

The term "power tool" in all of the warnings listed below refers to your mains operated (corded) power tool or battery operated (cordless) power tool.

SAVE THESE INSTRUCTIONS

1) Work area

a) Keep work area clean and well lit.

Cluttered and dark areas invite accidents.

b) Do not operate power tools in explosive atmospheres, such as in the presence of flammable

liquids, gases or dust.

Power tools create sparks which may ignite the dust of fumes.

 Keep children and bystanders away while operating a power tool.

Distractions can cause you to lose control.

2) Electrical safety

a) Power tool plugs must match the outlet. Never modify the plug in any way.

Do not use any adapter plugs with earthed (grounded) power tools.

Unmodified plugs and matching outlets will reduce risk of electric shock.

 Avoid body contact with earthed or grounded surfaces such as pipes, radiators, ranges and refrigerators.

There is an increased risk of electric shock if your body is earthed or grounded.

- c) Do not expose power tools to rain or wet conditions. Water entering a power tool will increase the risk of electric shock.
- d) Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts.

Damaged or entangled cords increase the risk of electric shock.

e) When operating a power tool outdoors, use an extension cord suitable for outdoor use.

Use of a cord suitable for outdoor use reduces

the risk of electric shock.

3) Personal safety

- a) Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication. A moment of inattention while operating power tools may result in serious personal injury.
- b) Use safety equipment. Always wear eye protection. Safety equipment such as dust mask, non-skid safety shoes, hard hat, or hearing protection used for appropriate conditions will reduce personal injuries.
- c) Avoid accidental starting. Ensure the switch is in the off position before plugging in.

Carrying power tools with your finger on the switch or plugging in power tools that have the switch on invites accidents.

d) Remove any adjusting key or wrench before turning the power tool on.

A wrench or a key left attached to a rotating part of the power tool may result in personal injury.

e) Do not overreach. Keep proper footing and balance at all times.

This enables better central of the power teel in

This enables better control of the power tool in unexpected situations.

f) Dress properly. Do not wear loose clothing or jewellery. Keep your hair, clothing and gloves away from moving parts.

Loose clothes, jewellery or long hair can be caught in moving parts.

g) If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used.

Use of these devices can reduce dust related hazards.

4) Power tool use and care

a) Do not force the power tool. Use the correct power tool for your application.

The correct power tool will do the job better and safer at the rate for which it was designed.

b) Do not use the power tool if the switch does not turn it on and off.

Any power tool that cannot be controlled with the switch is dangerous and must be repaired.

c) Disconnect the plug from the power source before making any adjustments, changing accessories, or storing power tools.

Such preventive safety measures reduce the risk of starting the power tool accidentally.

d) Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool.

Power tools are dangerous in the hands of untrained users.

 Maintain power tools. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tools operation.

If damaged, have the power tool repaired before use.

Many accidents are caused by poorly maintained power tools.

f) Keep cutting tools sharp and clean.

Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.

g) Use the power tool, accessories and tool bits etc., in accordance with these instructions and in the manner intended for the particular type of power tool, taking into account the working conditions and the work to be performed.

Use of the power tool for operations different from intended could result in a hazardous situation.

5) Service

 Have your power tool serviced by a qualified repair person using only identical replacement parts.

This will ensure that the safety of the power tool is maintained.

PRECAUTION

Keep children and infirm persons away.

When not in use, tools should be stored out of reach of children and infirm persons.

PRECAUTIONS ON USING DISC SANDER

- 1. Keep away from a revoling sanding disc.
- 2. Pay strict attention to sparks.
- 3. Hold the disc sander firmly.
- Do not leave the revolving disc sander unattended on the floor.
- 5. Be careful those around one while operating.
- 6. Follow the procedures of these handling instructions on sanding disc replacement.
- 7. Never mount a depressed center wheel on this tool and attempt to use it as a disc grinder.

SPECIFICATIONS

Model	S18SB	S15SB						
Voltage (by areas)*	(110V, 115V, 120V, 127	(V, 220V, 230V, 240V)						
Power Input*	70	5W						
No-Load Speed	4500/min.							
Rubber pad outer dia.	180 mm	150 mm						
Weight (only main body)	2.0) kg						

^{*}Be sure to check the nameplate on product as it is subject to change by areas.

STANDARD ACCESSORIES

Model	S18SB	S15SB
180 mm Sanding disc*1	1	_
150 mm Sanding disc*1	_	1
Rubber Pad		1
Wrench		1
Side Handle		1

^{*1} Grain size : P50

Standard accessories are subject to change without notice.

OPTIONAL ACCESSORIES (sold separately)

<For Model S18SB>

O 180 mm Sanding disc

There are eleven different kinds of sanding disc, having grain sizes of P16, P20, P24, P30, P36, P40, P50, P60, P80, P100, P120. When placing your order, please specify the grain size of the disc desired.

<For Model S15SB>

O 150 mm Sanding disc

There are eleven different kinds of sanding disc, having grain sizes of P16, P20, P24, P30, P36, P40, P50, P60, P80, P100, P120. When placing your order, please specify the grain size of the disc desired.

Optional accessories are subject to change without notice.

APPLICATIONS

- Sanding metal surfaces.
- Preliminary sanding of metal surfaces before painting, rust removal, removing old paint before repainting.
- Finishing woodwork, correcting projections of timbers from joints or assemblies.
- Preliminary sanding of wood surfaces before applying paint.

PRIOR TO OPERATION

1. Power source

Ensure that the power source to be utilized conforms to the power requirements specified on the product nameplate.

2. Power switch

Ensure that the power switch is in the OFF position. If the plug is connected to a receptacle while the power switch is in the ON position, the power tool will start operating immediately, inviting serious accident.

3. Extension cord

When the work area is removed from the power source, use an extension cord of sufficient thickness and rated capacity. The extension cord should be kept as short as practicable.

CAUTION:

Damaged cord must be replaced or repaired.

4. Attaching sanding disc

For attachment/removal of the sanding disc, refer to "ATTACHMENT/REMOVAL OF SANDING DISC". Many types of sanding discs are available; select one appropriate to the work.

5. Fixing the side handle

Screw the side handle into the housing.

6. Confirm the lock lever

Confirm that the lock lever is disengaged by pushing lock lever two or three times before switching the power tool on (See **Fig. 2**)

7. Install the air cover on the air vent on the side where the side handle is attached to divert the cooling air flow of the motor during operation as much as possible. Hook tab of the air cover to the air vent and push in the tab when installing. Use a screwdriver etc. to pull as shown in Fig. 3 when removing.

PRACTICAL SANDER APPLICATIONS

 Do not heavily push the sanding disc to the surface to be ground. Grinding operation can be achieved with the weight of the machine alone, so maintain the sanding disc to an extent that it lightly touches the surface to be ground. When the sanding disc is pushed 4

heavily, its revolving speed drops, creating an unevenly finished surface and causing motor seizure from overload.

 Rather than applying the entire disc surface to the metal surface to be gorund, use the sander by inclining it approximately 15° – 30° to grind with the disc peripheral portion. (Fig. 1)

3. Switching on the sander

The switch is of the quick-break trigger system. When the trigger is pulled, the switch turns on; and when it is released, the switch turns off.

When it is desired to keep the power on for a prolonged period in continuous use, the stopper can be used to keep the switch on even after the trigger has been released. (First pull the trigger, and then press the stopper.) To turn the switch off, first pull the trigger again to disengage the stopper.

4. Precaution after use

Do not lay the sander down immediately after using on a place where there are many shavings, much dirt and dust until it has completely stopped revolving.

CAUTION

When the disc sander is not in use, the pwer source should be disconnected.

ATTACHMENT/REMOVAL OF SANDING DISC (Fig. 2)

CAUTION: Be sure to switch power OFF and disconnect the attachment plug from the receptacle to avoid serious trouble.

- (1) Attach wahser, rubber pad and sanding disc on the spindle, in that order.
- (2) While pushing the lock lever with one hand, lock the spindle by turning the rubber pad slowly with the other hand.

Tighten the wheel washer by using the supplied wrench.

 Remove the sanding disc in the reverse order to attachment.

CAUTION: Confirm that the lock lever is disengaged by pushing lock lever two or three times before switching the disc sander on.

MAINTENANCE AND INSPECTION

1. Inspecting the mounting screws

Regularly inspect all mounting screws and ensure that they are properly tightened. Should any of the screws be loose, retighten them immediately. Failure to do so could result in serious hazard.

2. Maintenance of the motor

The motor unit winding is the very "heart" of the power tool. Exercise due care to ensure the winding does not become damaged and/or wet with oil or water.

3. Inspecting the carbon brushes (Fig. 4)

The motor employs carbon brushes which are consumable parts. Since an excessively worn carbon brush could result in motor trouble, replace the carbon brushes with new ones which have the same carbon brush No. shown in the figure when they become worn to or near the "wear limit". In addition, always keep carbon brushes clean and ensure that they slide freely within the brush holders.

4. Replacing carbon brushes

Disassemble the brush caps with a slotted-head screwdriver. The carbon brushes can then be easily removed.

5. Service parts list

A: Item No.

B: Code No.

C: No. Used

D: Remarks

CAUTION

Repair, modification and inspection of Hitachi Power Tools must be carried out by a Hitachi Authorized Service Center.

This Parts List will be helpful if presented with the tool to the Hitachi Authorized Service Center when requesting repair or other maintenance.

In the operation and maintenance of power tools, the safety regulations and standards prescribed in each country must be observed.

MODIFICATION

Hitachi Power Tools are constantly being improved and modified to incorporate the latest technological advancements.

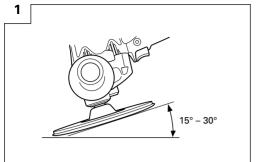
Accordingly, some parts (i.e. code numbers and/or design) may be changed without prior notice.

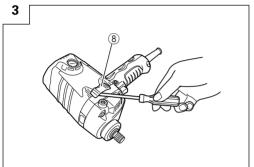
NOTE

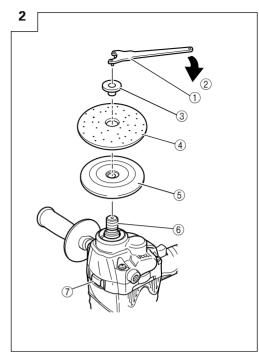
Due to HITACHI's continuing program of research and development, the specifications herein are subject to change without prior notice.

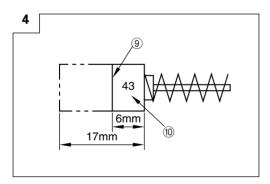












1	扳手
2	緊
3	墊片螺帽
4	砂盤
(5)	橡膠墊圈
6	主軸
7	鎖定桿
8	空氣保護罩
9	磨損極限
10	碳刷號

一般安全規則

警告!

請通讀本說明書

若不遵守下列注意事項,可能會導致電擊、火災及/或 嚴重傷害。

下述警告中的術語「電動工具」,指插電 (有線) 電動工具或電池 (無線) 電動工具。

請妥善保管本說明書

- 1) 工作場所
 - a) 工作場所應打掃乾淨,並保持充分的亮度。 雜亂無章及光線昏暗容易導致事故。
 - b) 請勿在易爆炸的環境中操作電動工具,如存在 易燃液體、氣體或粉塵的環境中。 電動工具產牛的火花可能會點燃煙塵。
 - c) 操作電動工具時,孩童與旁觀者勿靠近工作場 所。 工作時分神可能會造成工具失控。

2) 電氣安全

- a) 電動工具插頭必須與插座相配。 不得以任何形式改裝插頭。 不得對接地的電動工具使用任何轉接插頭。 原裝插頭及相配插座將會減少電擊的危險。
- b) 應避免身體與大地或接地表面,如管道、散熱器、爐灶、冰箱等的接觸。 若身體接觸大地或接地表面,更會增加電擊的 危險。
- c) 電動工具不可任其風吹雨打,或置於潮濕的環境中。

水准入雷動工具也會增加電擊的危險。

d) 要小心使用電線。不要用電線提拉電動工具, 或拉扯電線來拆除工具的插頭。 電線應遠離熱源、油液,並避免接觸到銳利邊

緣或轉動部分。 電線損壞或攪纏在一起會增加電擊的危險。

e) 在室外操作電動工具時,請使用專用延伸線。 使用專用延伸線可降低電擊的危險。

3) 人身安全

a) 保持高度警覺,充分掌握情況,以正常的判斷 力從事作業。

疲勞狀態或服藥、飲酒後,請勿使用電動工 具。

操作電動工具時,一時的疏忽都可能造成嚴重 的人身傷害。

b) 使用安全設備。始終配戴安全眼鏡。 在適用條件下,使用防塵面罩、防滑膠鞋、安 全帽或聽覺保護裝置等安全設備,都會減少人 身傷害。 c) 謹防誤開動。插接電源前,請先確認開關是否 已切斷。

搬移電動工具時指頭接觸開關,或接通開關狀態下插上電源插座,都容易導致事故。

- d) 開動前務必把調整用鍵和扳手類拆除下來。 扳手或鍵留在轉動部分上,可能會造成人身傷 害。
- e) 要在力所能及的範圍內進行作業。作業時腳步 要站穩,身體姿勢要保持平衡。

這樣在意外情況下可以更好地控制工具。

f) 工作時衣服穿戴要合適。不要穿著過於寬鬆的 衣服或佩帶首飾。頭髮、衣角和手套等應遠離 轉動部分。

鬆散的衣角、首飾或長髮都可能會捲入轉動部 分。

g) 如果提供連接除塵和集塵的設備,請確認是否 已經連接好並且使用正常。 使用這些設備可降低粉塵引起的危險。

4) 電動工具的使用和維護

- a) 不要使勁用力推壓。應正確使用電動工具。 正確使用才能讓工具按設計條件有效而安全地 工作。
- b) 如果電動工具不能正常開闢,切勿使用。 無法控制開闢的電動工具非常危險,必須進行 修理。
- c) 進行調整、更換附件或存放工具前,請拆除電源插頭。

此類預防安全措施可減少誤開動工具的危險。

d) 閒置不用的工具,應存放在孩童夠不到的地方;不熟悉電動工具或本說明書的人員,不允許操作本工具。

未經培訓的人員使用電動工具非常危險。

e) 妥善維護工具。檢查轉動部分的對準、連接, 各零件有無異常,及其他足以給工作帶來不良 影響的情況。

如有損壞,必須修理後才能使用。

許多事故都是因工具維護不良引起的。

- f) 保持工具鋒利、清潔。 正確維護工具,使其保持鋒利,作業順暢,便 於控制。
- g)請根據本說明書,按照特殊類型電動工具的方式,使用本工具、附件及鑽頭,並考慮作業條件及具體的作業情況。

電動工具用於規定外的作業,可能會導致危險 狀況。

5) 維修

a) 本電動工具的維修必須由專業人員使用純正配件進行。

這樣才能確保電動工具的安全性。

注意事項:

不可讓孩童和體弱人士靠近工作場所。

應將不使用的工具存放在孩童和體弱人士伸手不及的 地方。

使用圓形砂紙磨光機時的注意事項

- 1. 請遠離下在旋轉的砂盤。
- 2. 嚴密注意打火花。

- 3. 使用時握牢砂紙機。
- 4. 請勿將正在旋轉的圓形砂紙磨光機放在無人看管的 地板上。
- 5. 操作時當心周圍的人。
- 6. 更換砂盤時, 請遵循有關使用說明書上所規定的 順序。
- 7. 切勿將磨輪裝在本工具上而將本工具當作磨光機來 使用。

規 格

型號	S18SB	S15SB							
電壓(按地區)*	(110V, 115V, 120V, 127V, 220V, 230V, 240V)								
輸入工具*	705	5W							
額定輸出功率	360W								
無負荷速度	4500	轉/分							
橡膠墊圈外徑	180 mm	150 mm							
重量(僅限於本體)	2.0	kg							

^{*}當須改變地區時應檢查產品上的銘牌。

進 附 件

型式	S18SB	S15SB
180 mm 砂盤*1	1	
150 mm 砂盤*1	_	1
橡膠墊圈	1	
扳手	1	l
側柄	1	

標準附件可能不預先通告而徑予更改。

選購附件(分開銷售)

〈用於 S18SB 機型〉

○ 180 mm 砂盤

砂盤共有11種, 粒度分別為P16、P20、 P24、 P30、P36、P40、P50、P60、P80、P100和 P120。定購時,請指明所需砂盤的粒度。

〈用於 S15SB 機型〉

○ 150 mm 砂盤

有十一種砂盤可供選購, 其粒度大小分別為 P16、 P20, P24, P30, P36, P40, P50, P60, P80, P100 及 P120。訂購砂盤時,請指定您所需要的 **粉度大小。**

選購附件可能不預先涌告而徑予更改。

涂 用

- 〇 固定金屬表面
- 涂漆、除鏽前先固定金屬表面,除去舊漆後再重新 涂漆。
- 完成木工工作後,修正木材接縫或匯合處的突出部 分。
- 涂漆前先固定木材表面。

作 業 之 前

1. 雷源

確認所使用的電源與工具銘牌上標示的規格是否相 符。

2. 電源開關

確認電源開關是否切斷。若電源開關接通,則插頭 插入電源插座時電動工具將出其不意地立刻轉動, 從而招致嚴重事故。

3. 延伸線纜

注意:損壞和導線一定要更換或修理。

4. 安裝砂盤

安裝或拆卸砂盤時,請參照"砂盤的安裝/拆卸" 一節的內容。有多種砂盤可供選購,請選擇最適合 於您的研磨工作的砂盤。

5. 固定側柄

把側柄旋淮罩中。

6. 檢查鎖定桿

在打開電源開關之前按兩三下鎖定桿,檢查它是否 已被釋放(參照圖 2)。

7. 將空氣護單安裝到側面裝有手柄的通風口,從而在 運轉期間盡可能轉移電動機的冷風氣流。將空氣護 單凸起掛到通風口,然後在安裝時將其推入。取出 時,請按照圖 3所示用螺絲刀等工具將其拉出。

圓形砂紙磨光機的實際應用

- 1. 請勿用力將砂盤壓在打磨表面,只要依靠圓形砂紙 磨光機本身的重量即可達到打磨目的。因此,操作 時,只要將砂盤輕觸打磨表面即可。用力壓砂盤的 話,砂盤的轉速會降低,同時會使打磨表面粗糙不 平。另外,馬達也會因過載而發生故障。
- 2. 不必將砂盤的整個表面壓在要打磨的金屬表面上, 請將砂盤稍微傾斜一點,使其與打磨表面約成 15 -30°(**圖1**)。

3. 圓形砂紙磨光機的開關

本工具中,採用子快斷式扳機來開關圓形砂紙磨光 機。拉起扳機時,開關便被打開,而松開扳機時, 開關便被關上。若想使開關長時間開著以便於連續 操作,可使用停止銷。使用停止銷的話。即使松開 扳機,開關也不會被關掉。

(先拉起扳機開關,然後按下停止銷。)若想關掉 開關,請再一次拉起扳機。這樣停止銷便會被松 開。

4. 使用須知

使用本工具之後,在砂盤沒有完全停止之前,請勿將其立即放在有許多細層、髒物和灰塵的地方。

注意:圓形砂紙磨光機不用時,應將電源關掉。

砂盤的安裝/拆卸(圖2)

注意:確認開關已斷開並且從電源插座中拔去附件 的電源插頭以避免嚴重事故。

- (1) 將墊片、橡膠墊圈及砂盤依次裝在主軸上。
- (2) 用一只手按鎖定桿,同時用另一只手慢慢轉動橡膠 墊圈鎖住主軸。

用附帶的扳手旋緊輪狀墊片。

○ 請按與上述相反的順序來拆卸砂盤。

注意:確認鎖定桿被解除鎖定;可在打開圓形砂 紙磨光機之前通過撳兩三下鎖定桿進行 檢查。

維護和檢查

1. 檢查安裝螺釘

要經常檢查安裝螺釘是否緊固妥善。若發現螺釘鬆了,應立即重新扭緊,否則會導致嚴重的事故。

2. 電動機的維護

電動機繞線是電動工具的心臟部。應仔細檢查有無 損傷,是否被油液或水沾濕。

3. 檢查碳刷(圖4)

馬達使用碳刷,它是消耗部品,因為使用過久的碳刷將會導致馬達故障,用具有相同碳刷號的新碳刷去更換舊的,碳刷編號用數字表示碳刷何時用舊或接近於磨損極限此外,要經常保持碳刷清潔以及保証它在刷握裡能自由滑動。

4. 更換碳刷

用無頭螺絲刀卸下碳刷蓋,然後可以很容易地取下 碳刷。

5. 維修部件目錄

A: 項目號碼

B: 代碼號碼

C: 所使用號碼

D: 備注

注意:

日立電動工具的修理、維護和檢查必須由日立所認 可的維修中心進行。

當尋求修理或其他維護時,將本部件目錄與工具一 起提交給日立所認可的維修中心會對您有所幫助。 在操作和維護電動工具中,必須遵守各國的安全規 則和標准規定。

改進:

日立電動工具隨時都在進行改進以適應最新的技術進步。

因此,有些部件(如,代碼號碼和/或設計)可能 未預先通知而進行改進。

注:為求改進,本手冊所載規格可能不預先通告而 徑予更改。

С

S18SB

"EUROPE, CHN" "EUROPE, MAL, CHN" D4 ×16

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