

Operation

1. DISCONNECT BUFFER FROM POWER!
2. Install the sanding drum on the buffer shaft using the spacers and flanges included with the buffer (**Figure 2**).

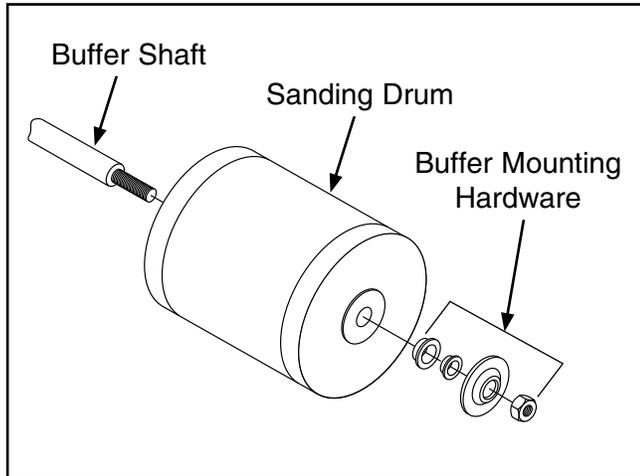
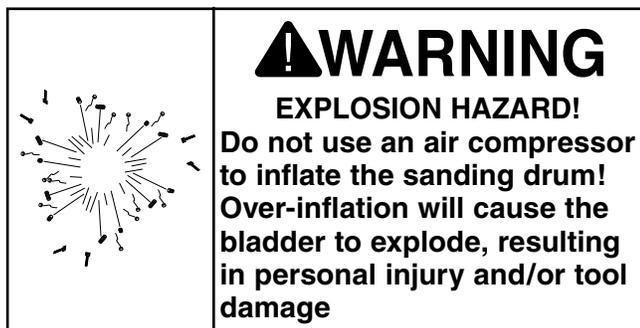


Figure 2. Mounting drum to shaft.

3. Slide the sanding sleeve over the sanding drum.
4. Use a bicycle pump (or other manual pump) to inflate the drum until the sanding sleeve is secure. Do not exceed the 10 PSI maximum rating.



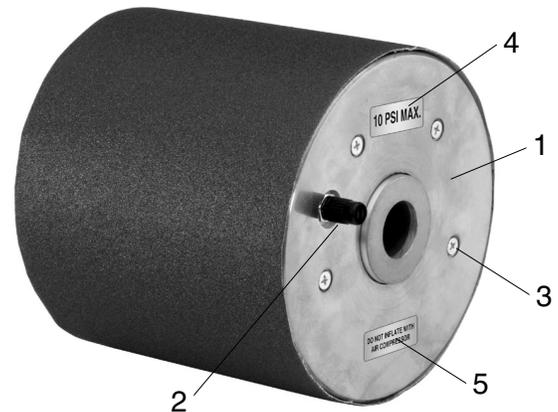
Operation Tips

- Adjust the pressure in the drum to fine-tune its firmness for sanding contours.
- Always hold the workpiece firmly—the soft surface of the drum will exert more force on the workpiece than a traditional sanding drum.
- Deflate the drum when not in use.

Replacement Sanding Sleeves

- G1973** 3" x 6" x 100 Grit Silicon Carbide
- G1974** 3" x 6" x 150 Grit Silicon Carbide
- G1975** 4" x 6" x 100 Grit Silicon Carbide
- G1976** 4" x 6" x 150 Grit Silicon Carbide
- G1977** 6" x 6" x 100 Grit Silicon Carbide
- G1978** 6" x 6" x 150 Grit Silicon Carbide

Parts Breakdown & List



MODEL	REF	PART #	DESCRIPTION
G1970	1	P1970001	RUBBER DRUM 3"
	2	P1970002	VALVE STEM
	3	PFH08	FLAT HD SCR 10-24 X 1/2
	4	P1970004	10 PSI MAX. LABEL
	5	P1970005	AIR COMPRESSOR LABEL
G1971	1	P1971001	RUBBER DRUM 4"
	2	P1971002	VALVE STEM
	3	PFH08	FLAT HD SCR 10-24 X 1/2
	4	P1970004	10 PSI MAX. LABEL
	5	P1970005	AIR COMPRESSOR LABEL
G1972	1	P1972001	RUBBER DRUM 6"
	2	P1972002	VALVE STEM
	3	PFH08	FLAT HD SCR 10-24 X 1/2
	4	P1970004	10 PSI MAX. LABEL
	5	P1970005	AIR COMPRESSOR LABEL

If you need help with your new pneumatic tool, call our Tech Support at: (570) 546-9663.

