SÜTRON
visualization | control | communication

User Manual

Maritime emPower Line Touch Panel

Part Number:	80860.754
Version:	1
Date:	2009-12-02
Valid for:	TPM65XiT-10/3201xxxx TPM104XiT-10/3201xxxx TPM121XiT-10/3201xxxx TPM151XiT-10/3201xxxx

visualization | control | communication

Version	Date	Modifications
1	01.12.2009	First Edition

Overall Table of Contents

1 Important Notes

1.1 Symbols

The symbols in this manual are used to draw your attention on notes and dangers.

1.1.1 General Symbols

Danger
This symbol is used to refer to instructions which, if ignored or not carefully followed could result in personal injury.

Note
This symbol indicates application tips or supplementary notes.

Reference to source of information
This symbol refers to detailed sources of information on the current topic.

1.1.2 Specific Symbols

The following symbols indicate specific dangers which could result in damage to equipment or personal injury or even up to the death of the operator.

Danger - Electric Shock

Danger - Corrosive

Danger - Toxic

Danger - Explosive

Danger - Fire

Danger - Infrared Light

Danger - Electrostatic Charge

1.2 Safety Notes

- Read this manual carefully before using the operating device. Keep this manual in a place where it is always accessible to all users.
- Proper transportation, handling and storage, placement and installation of this product are prerequisites for its subsequent flawless and safe operation.
- This user manual contains the most important information for the safe operation of the device.
- The user manual, in particular the safety notes, must be observed by all personnel working with the device.
- Observe the accident prevention rules and regulations that apply to the operating site.
- Installation and operation must only be carried out by qualified and trained personnel.

1.3 Intended Use

- The device is designed for use in maritime areas.
- The device is state-of-the art and has been built to the latest standard safety requirements. However, dangerous situations or damage to the machine itself or other property can arise from the use of this device.
- The device fulfills the requirements of the EMC directives and harmonized European standards. Any modifications to the system can influence the EMC behavior.

This is a class A device. This device may cause radio interference in residential areas. In this case, the user may be required to introduce appropriate countermeasures, and to bear the cost of same.

1.4 Target Group

All configuration, programming, installation, commissioning, operating and maintenance work in connection with the automation system must be performed by trained personnel only (e.g. qualified electricians, electrical engineers, etc.).

The configuration and programming personnel must be familiar with the safety concepts of automation technology.

The operating personnel must have been trained in handling the controller and be familiar with the operating instructions.

The installation, commissioning and maintenance personnel must have an education which entitles them to work on automation systems.

2 Installation and Commissioning

2.1 Unpacking the Device

Unpack all parts carefully and check the contents for any visible damage in transit. Also check whether the shipment matches the specifications on your delivery note.

If you notice damages in transit or discrepancies, please contact our sales department immediately.

2.2 Mounting the Device

The following safety distances to a compass must be kept depending on the display size of the operating device:

	Display <= 7"	Display > 7"
Standard compass	0.75 m (29.527")	2.2 m (86.614")
Steering compass	0.45 m (17.716")	1.35 m (53.149")

When installing the device, leave a gap of at least 30 mm (1.181") around the device to ensure sufficient air circulation.

When the operating device is installed horizontally, please note that additional sources of heat beneath the operating device may result in heat accumulation. Make sure to allow sufficient heat dissipation!
Comply with the allowable temperature range listed in the technical data for the use of the operating device!

To ensure the specified degree of protection, make sure that the seal rests flat on the mounting surface and the threaded pins of the mounting brackets are uniformly tightened.

The device can be easily and quickly mounted from the rear of the device. Ideally, the device should be installed in switch panels with a plate thickness of approx. 1 mm to 6 mm (0.039" to 0.236").

1. Insert the device in the mounting cutout from the front.

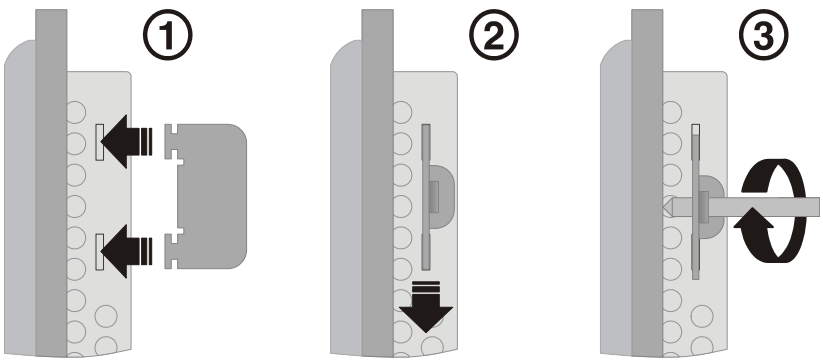


Figure 2-1 Mounting the device using a mounting bracket

2. Insert the mounting brackets into the appropriate openings (figure 1) and pull the brackets downwards until they lock in place (figure 2).
3. Fasten the device into position using the threaded pins (figure 3).

2.2.1 Front Panel Dimensions

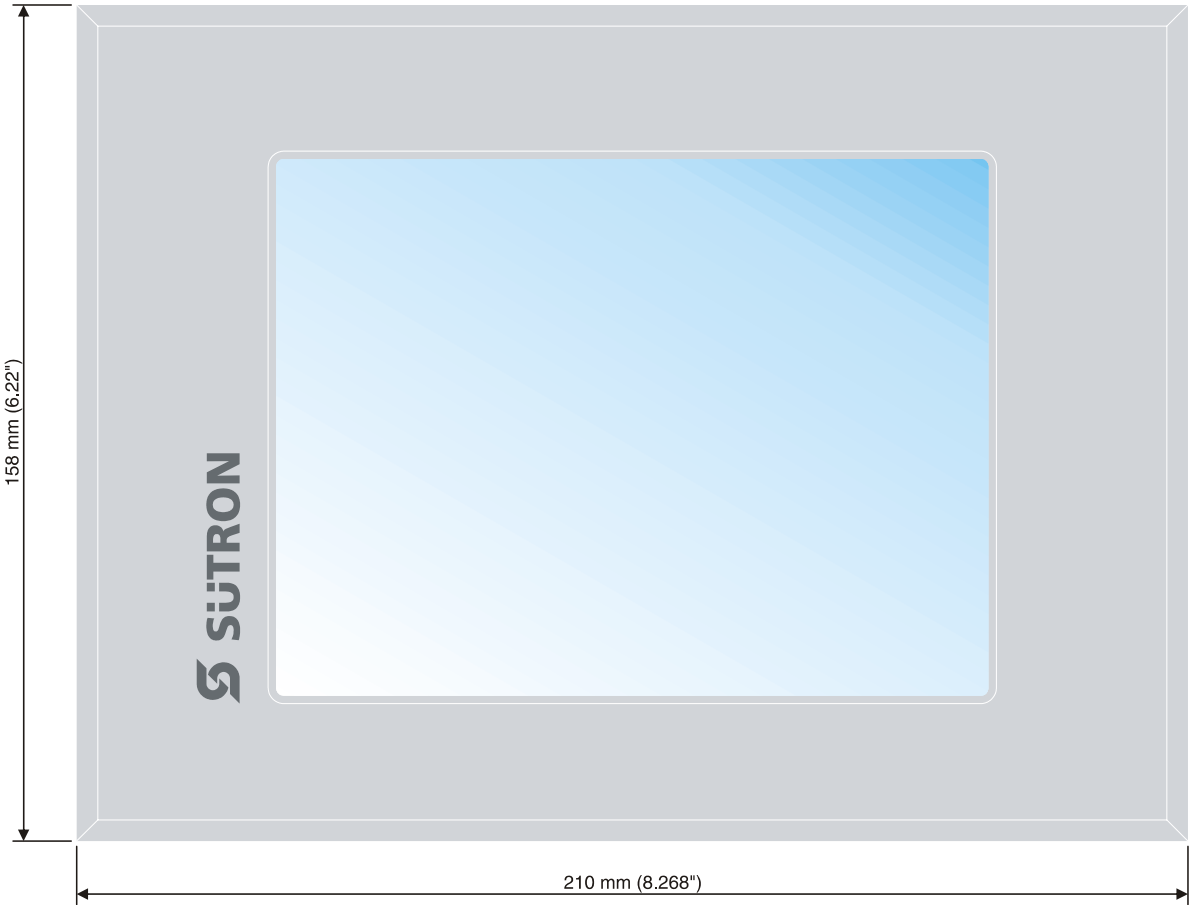


Figure 2-2 TPM65XiT

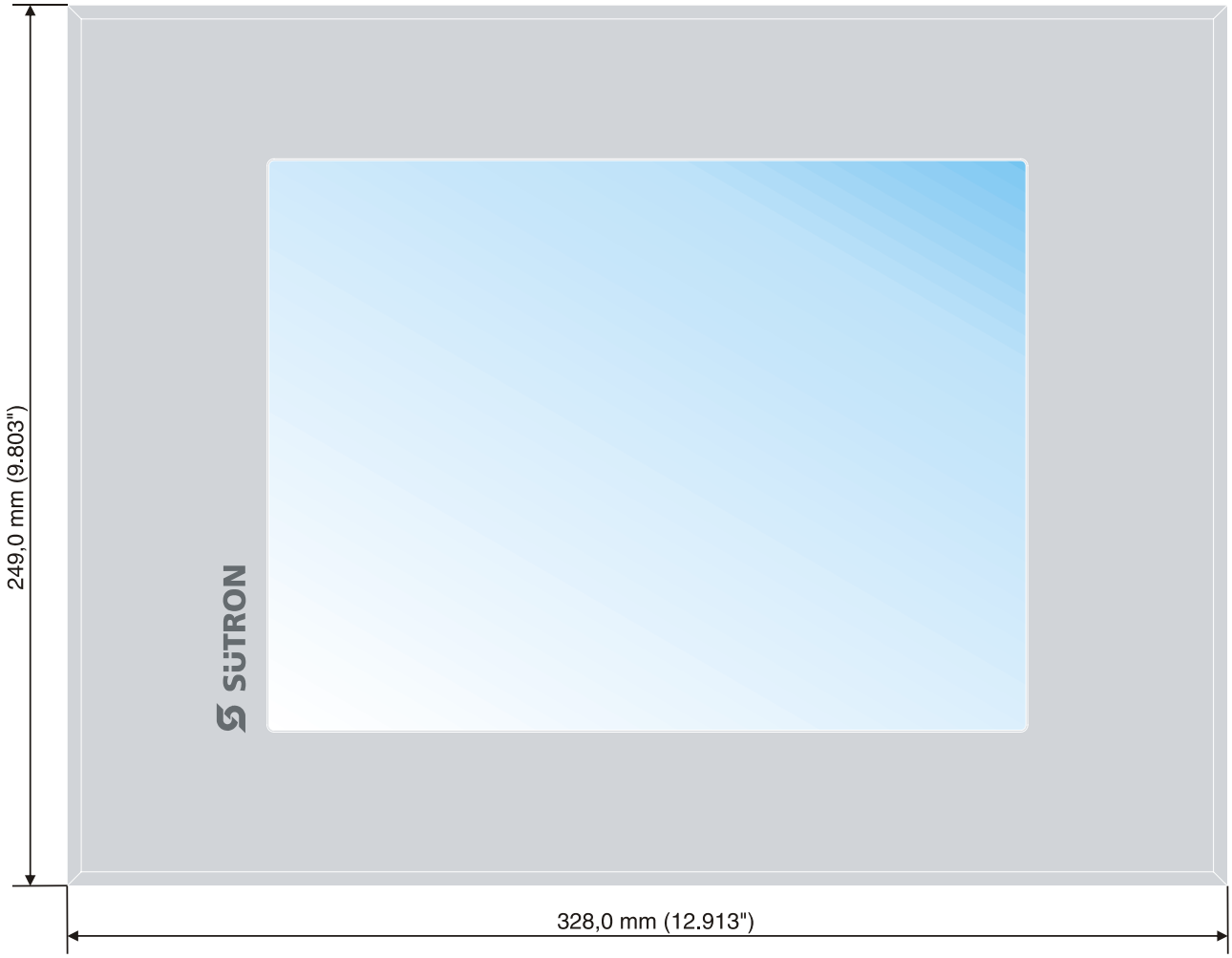


Figure 2-3 TPM104XiT

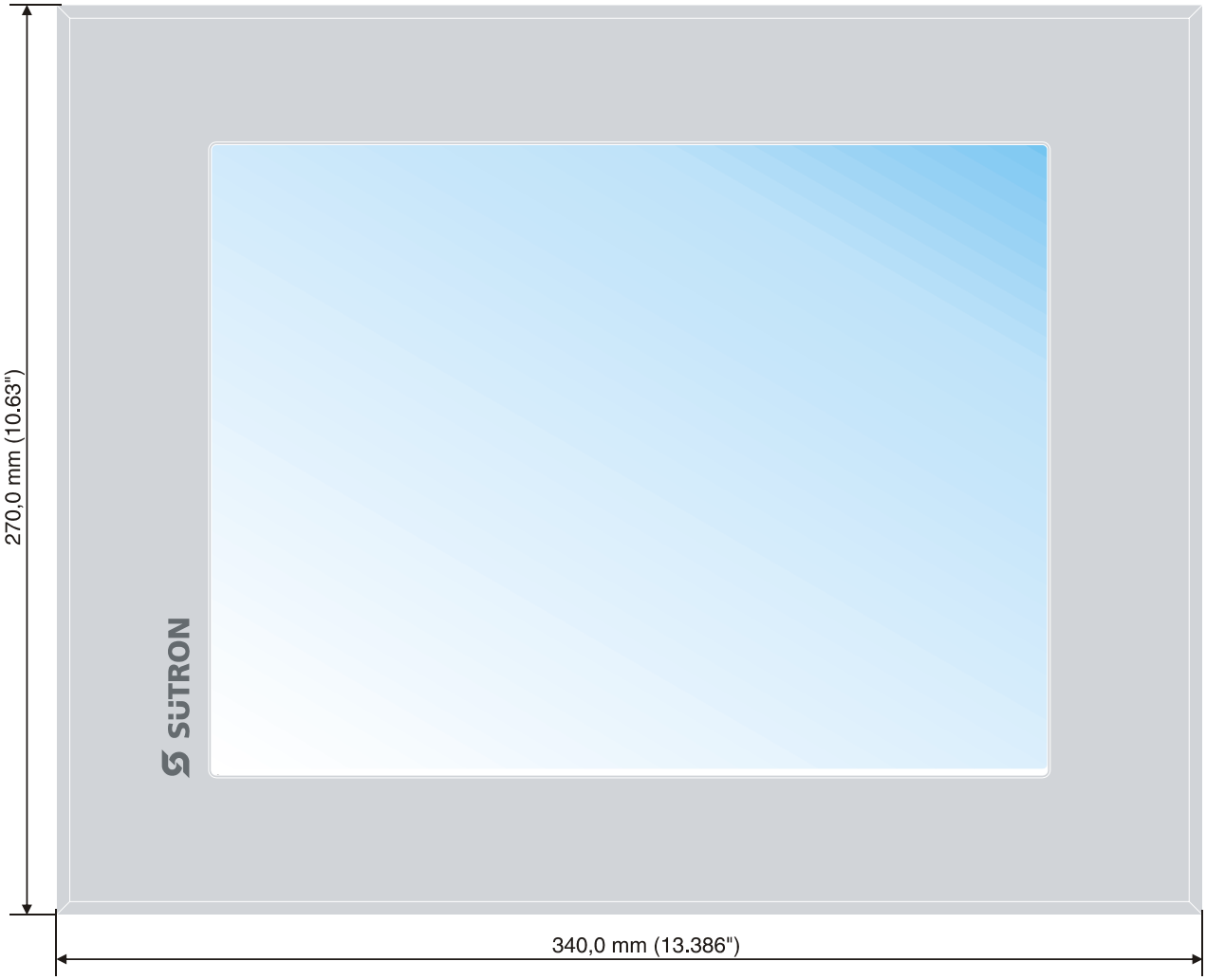


Figure 2-4 TPM121XiT

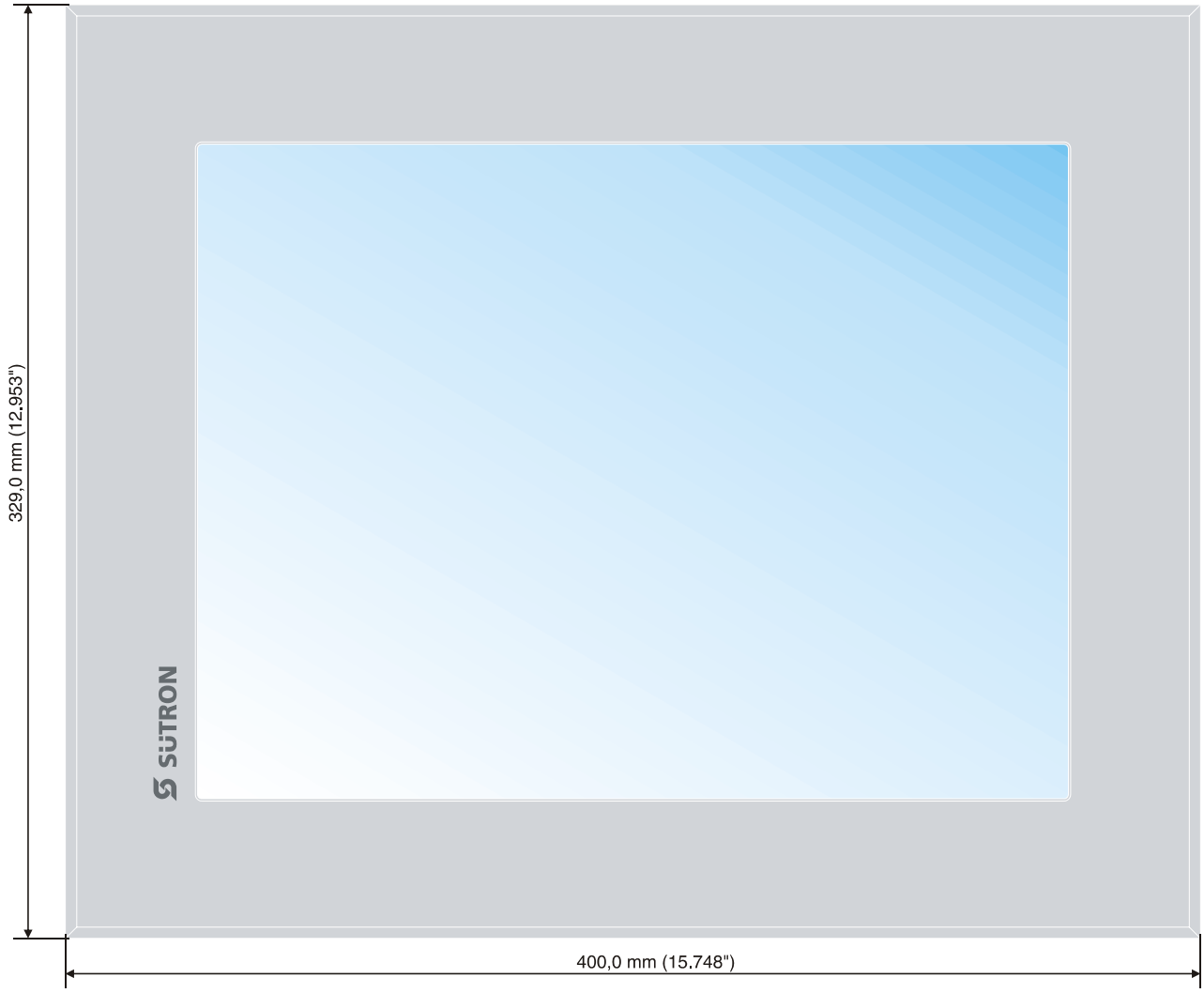


Figure 2-5 TPM151XiT

2.2.2 Mounting Cutout

Figure 2-6 TPM65XiT

A Mounting Cutout
B Front Panel

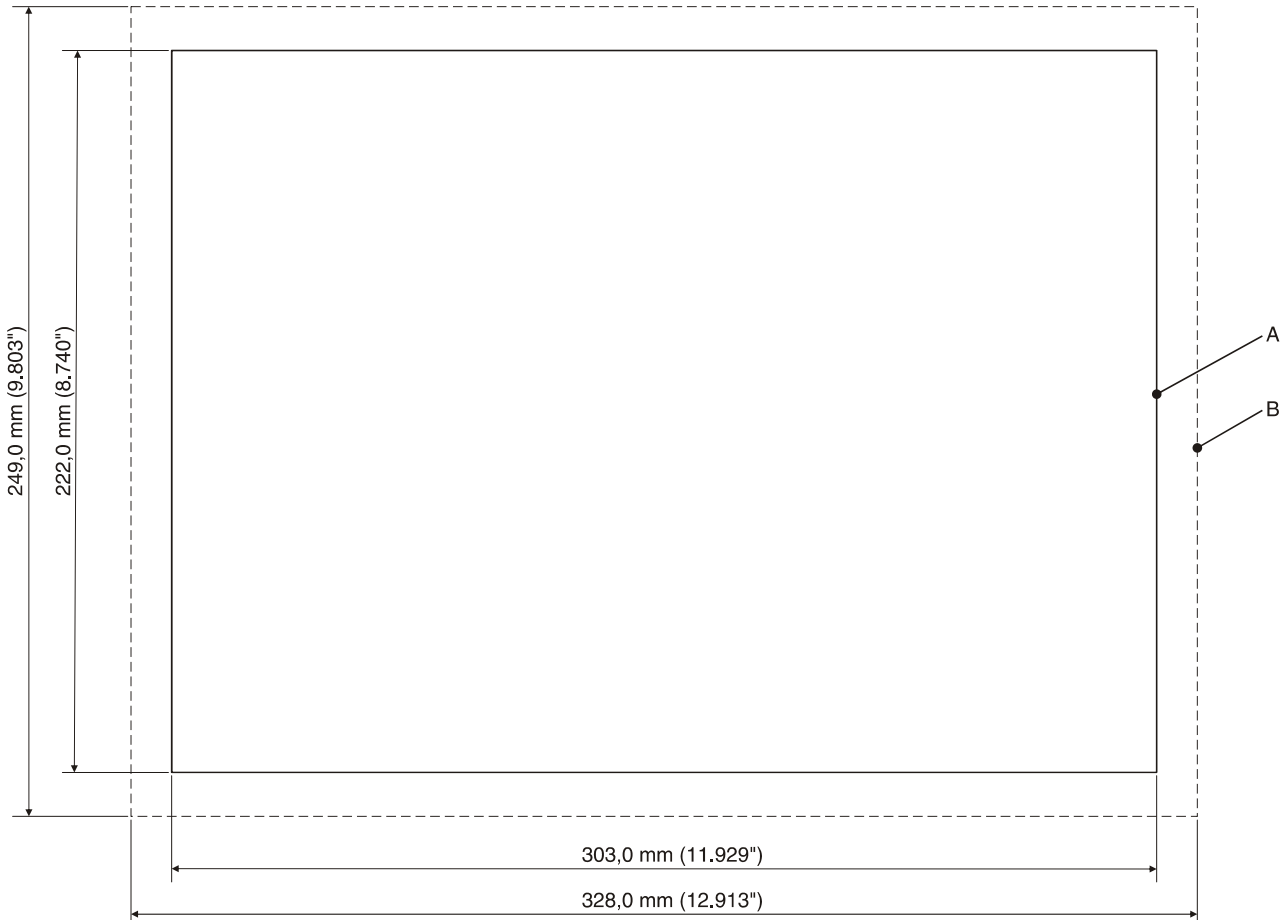


Figure 2-7 TPM104XiT

A Mounting Cutout
B Front Panel

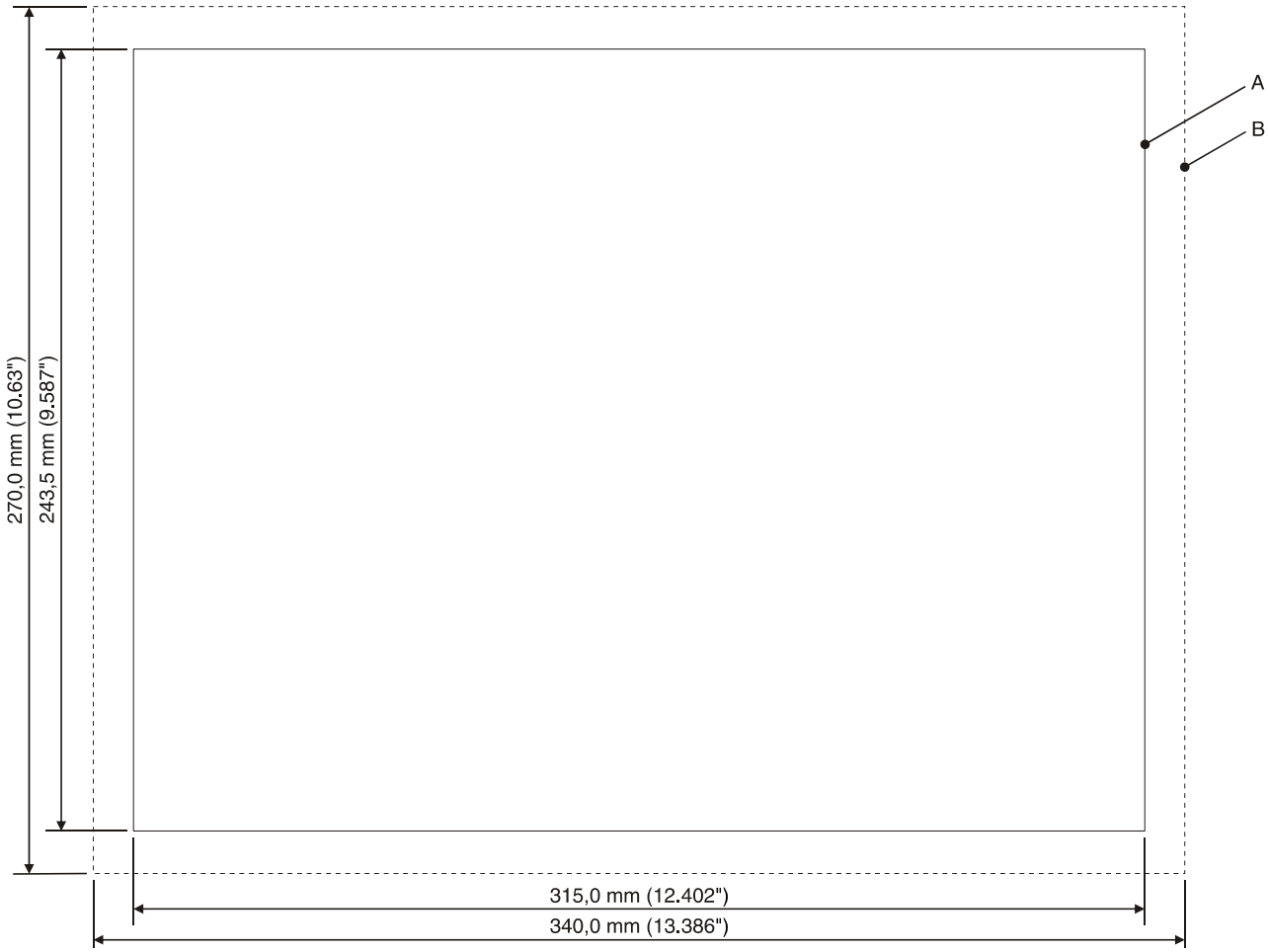


Figure 2-8 TPM121XiT

A Mounting Cutout
B Front Panel

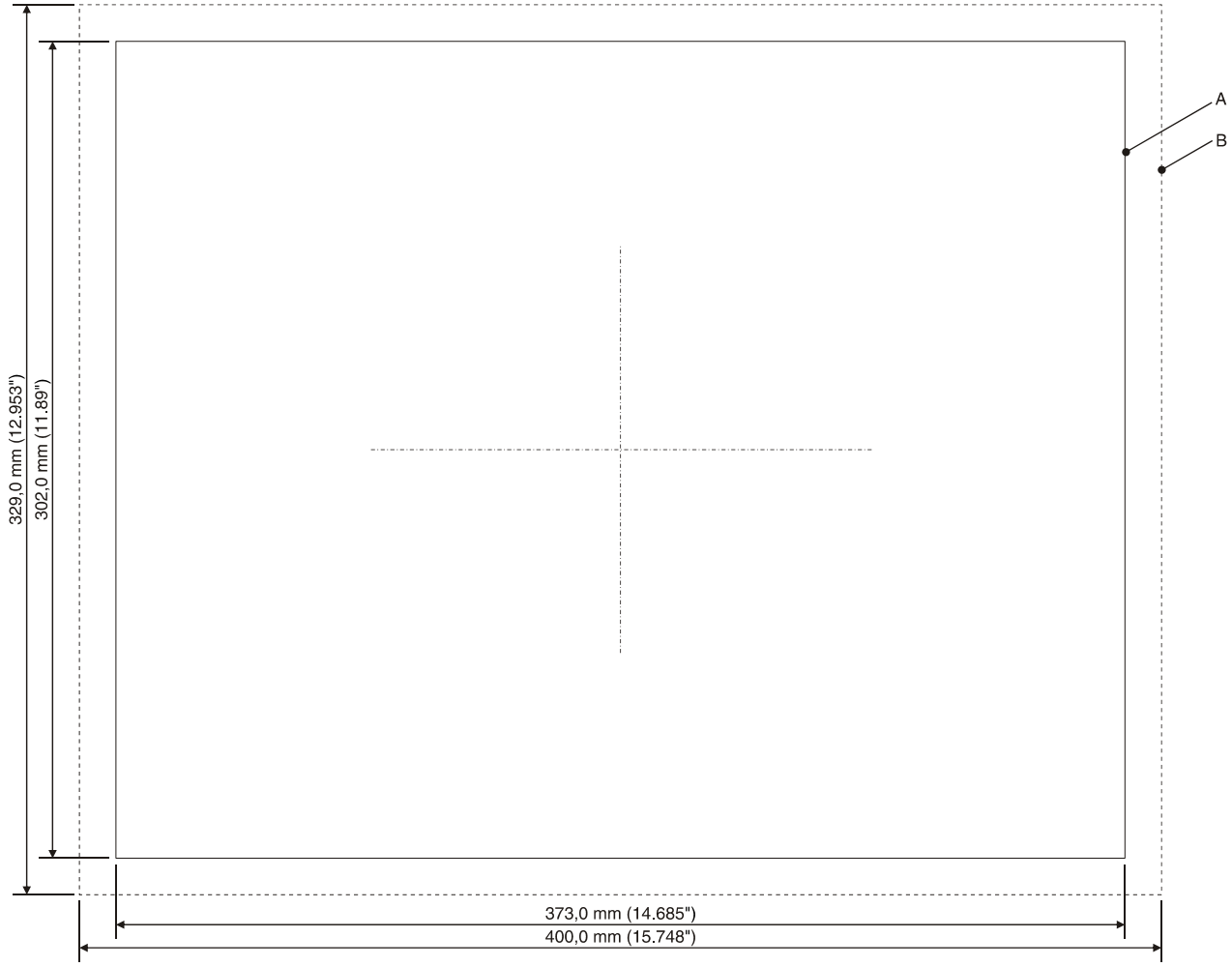


Figure 2-9 TPM151XiT

A Mounting Cutout
B Front Panel

2.2.3 Side View, Mounting Depth

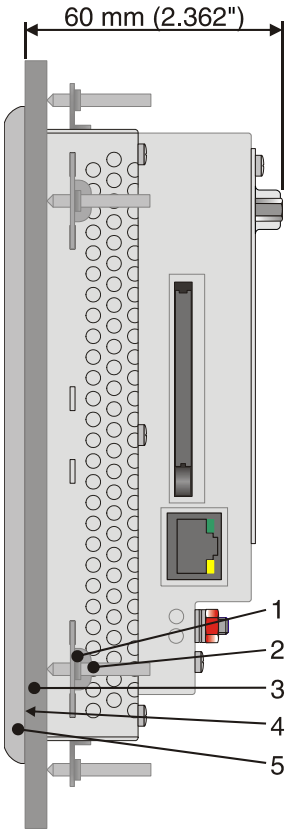


Figure 2-10 TPM65XiT

1 Mounting Bracket
2 Threaded Pin
3 Mounting Surface Thickness 1 mm to 6 mm
4 Circumferential Seal
5 Front Panel

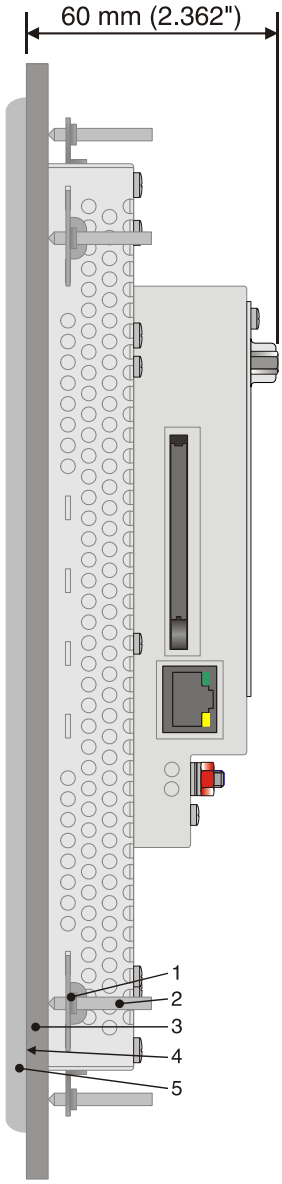


Figure 2-11 TPM104XiT

1 Mounting Bracket
2 Threaded Pin
3 Mounting Surface Thickness 1 mm to 6 mm
4 Circumferential Seal
5 Front Panel

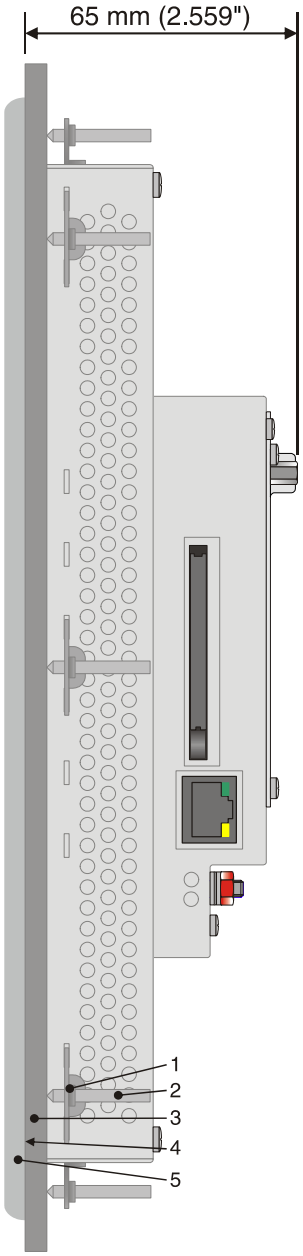


Figure 2-12 TPM121XiT

1 Mounting Bracket
2 Threaded Pin
3 Mounting Surface Thickness 1 mm to 6 mm
4 Circumferential Seal
5 Front Panel

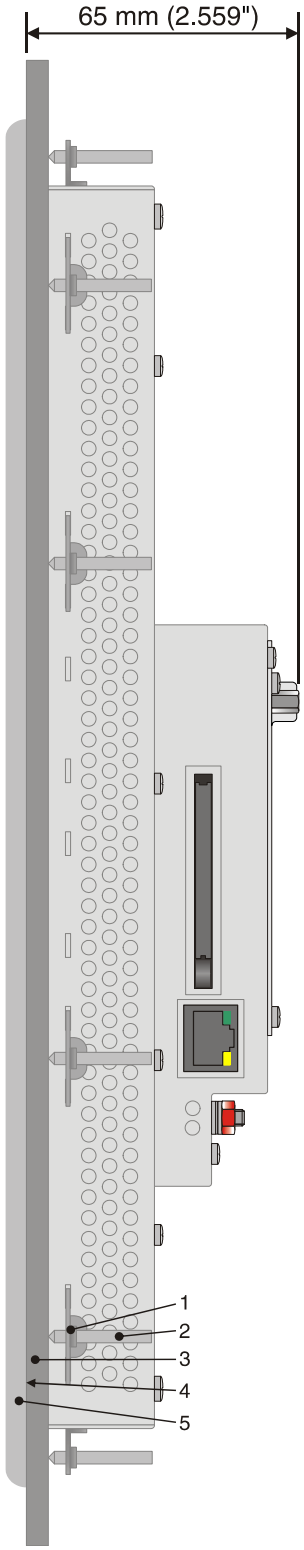


Figure 2-13 TPM151XiT

1 Mounting Bracket
2 Threaded Pin
3 Mounting Surface Thickness 1 mm to 6 mm
4 Circumferential Seal
5 Front Panel

2.3 Connecting the Device

2.3.1 Supply Voltage 24 V

The supply voltage is supplied via connector X1.

The device has reverse polarity protection. In case of wrong polarity, the device will not operate.

This is a protection class I device. For safe operation, safety extra-low voltage (SELV) in accordance with DIN EN 61131 must be used for the supply voltage.

Connector in the operating device: 3 pin connector

Table 2-1 Pin assignment supply voltage

Pin	Designation	Function
1	⏚	Low-Noise Ground
2	0 V	Supply Voltage 0 V
3	24 VDC	Supply Voltage 24 VDC

A suitable female connector strip is supplied.

Cables with finely stranded conductors with a minimum cross-section of 0.75 mm² (18 AWG) and a maximum cross-section of 2.5 mm² (14 AWG) must be used for the supply voltage.

Hazardous voltages can exist inside electrical installations that can pose a danger to humans. Coming in contact with live parts **may result in electric shock!**

Use the following procedure to connect the device to the supply voltage:

1. Strip approx. 30 mm (1.181") off the outer cable sheath and approx. 5 mm (0.197") off the wires.

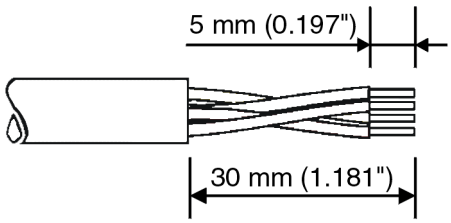


Figure 2-14 Preparing the cable

2. Fit the wires with wire end ferrules and connect the wires to the connector.

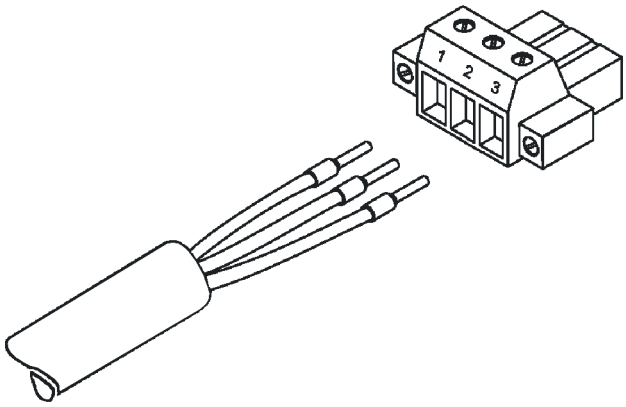


Figure 2-15 Connecting the female connector strip

If shielded connecting cables are used in the supply voltage area, the shield should be connected to pin 1.

3. Plug the female connector strip onto connector X1.

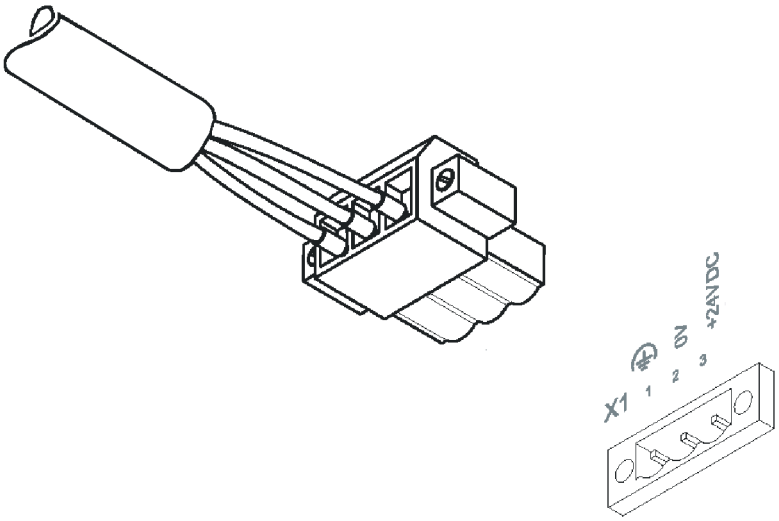


Figure 2-16 Female connector strip is plugged on

4. Secure the female connector strip in place with a screw-type locking to prevent it from slipping out.

A separate conductor must always be provided for the protective grounding at the threaded bolt. The conductor must have a minimum cross-section of 1.5 mm² (16 AWG) and must be kept as short as possible.

2.4 Switching On

The Windows CE operating system is installed on the operating device. Running on the operating system is the visualization runtime software TSvisRT.

2.4.1 Loading Procedure on Windows CE Operating System

The program allows you to use the buttons to make changes to the configuration.

The operating device has 3 operating modes:

– Normal (no button is pressed)
– Setup Main (Button **Press For Setup Main Menu** was pressed)
– Administration (**Admin** button was pressed)

2.4.1.1 Launch Overview

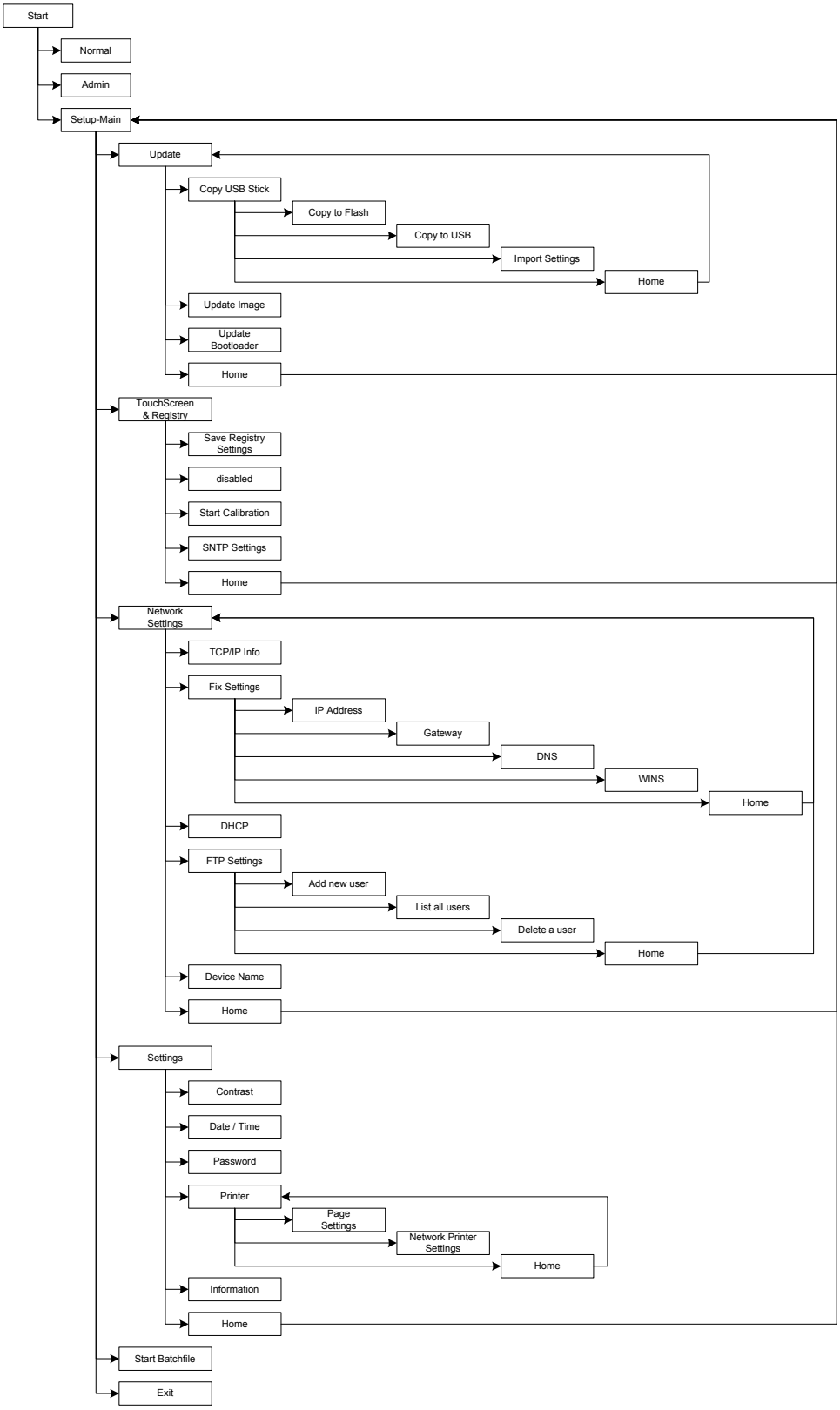


Figure 2-17 Launch overview

2.4.1.2 Normal Mode

The program AppStarter.exe starts from the internal Flash memory.

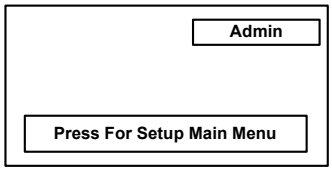


Figure 2-18 Display after startup

The following message is issued if the AppStarter.exe file does not exist.

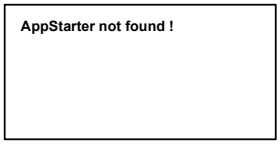


Figure 2-19 Error message after startup

2.4.1.3 Setup Main Mode

If you press the **Press For Setup Main Menu** button during the startup phase, the "Setup Main" mode starts.

Some settings are password-protected. The password is "+-+-".

Update:

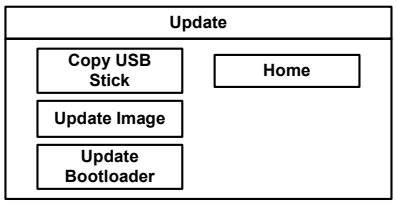


Figure 2-20 Update

Update, Copy USB-Stick:

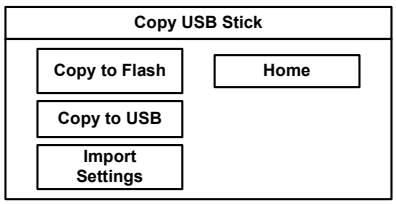


Figure 2-21 Copy USB Stick

Update, Copy USB-Stick, Copy to Flash:

This function copies the data from the USB stick to the internal flash file system.

Several projects can be managed in subdirectories below the directory TSvisRT. If more than one project is in different subdirectories, a choice dialog is displayed. Only directories which contain a project file (*.cb) are listed.

The entire TSvisRT directory or the corresponding subdirectory and the AppStarter.exe are copied into the target directory of the flash file system.

Update, Copy USB Stick, Copy to USB:

Copies the content of the flash file system to the „backup“ directory of the USB stick. This excludes protected system files. A log file is also transferred, which can be used to restore system settings via the „Import Settings“ item.

Update, Copy USB Stick, Import Settings:

An automatically generated log file can be used to restore the system settings. If the „backup“ directory of the USB stick contains a corresponding log file, these settings can be restored.
This is possible only when using identical device types.

Update, Update Image:

If the „image“ subdirectory on the memory stick contains a „*.nb0“ file, this file is used to perform the image update. There must only be one „*.nb0“ file in this directory.
In this case, the flash registry is always deactivated so that the image is processed with a new default registry.

Update, Update Bootloader:

If the „bootloader“ subdirectory on the memory stick contains a „*.nb0“ file, this file is used to perform the bootloader update. There must only be one „*.nb0“ file in this directory.
The user is informed that the update has been successfully completed.

Touch Screen & Registry:

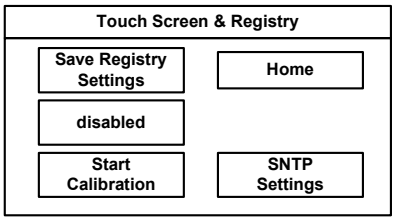


Figure 2-22 Touch Screen & Registry

Touch Screen & Registry, Save Registry Settings:

The entire registry is saved.

Touch Screen & Registry, Change Display Mode:

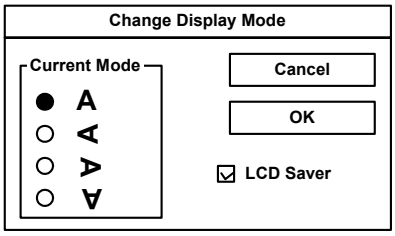


Figure 2-23 Change Display Mode

Set-up of display adjustment.

LCD Saver switches the brightness to the lowest value, if no user operation occures for at least one hour.

This entry is password-protected.

Touch Screen & Registry, Start Calibration:

The touch calibration is started. After the calibration the values are stored automatically in the registry.

Registry, SNTP Settings:

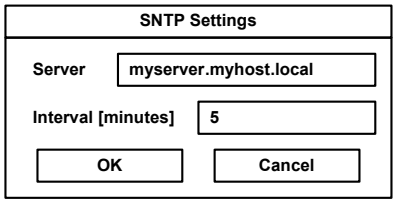


Figure 2-24 Registry, SNTP Settings

You can enter the address of a time server located in the intranet or Internet. The synchronization interval is specified in minutes.

This entry is password-protected.

Network Settings:

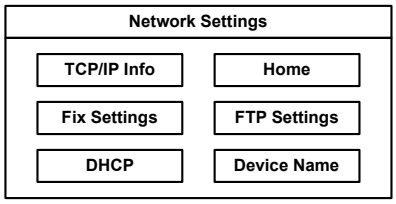


Figure 2-25 Network Settings

TCP/IP Info:

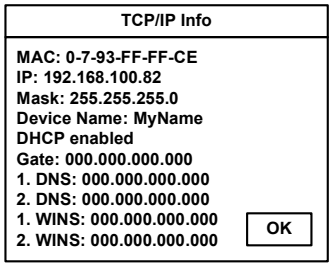


Figure 2-26 TCP/IP Info

The following informations are displayed:

– MAC address
– IP address,
– Subnet mask address,
– Device name,
– DHCP status,
– Gateway address,
– 1. DNS address,
– 2. DNS address,
– 1. WINS address,
– 2. WINS address.

Network Settings, Fix Settings, IP Address:

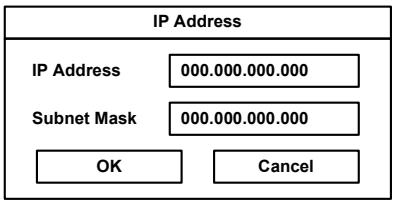


Figure 2-27 IP Address

The system deselects DHCP and enters the settings from the IPSetting.ini file of the USB stick. This file must exist in the root directory of the USB stick.
If no USB stick is connected the information is read from the registry.

This entry is password-protected.

Contents of the IPSetting.ini file:

```
[IPCONFIG]
IPAddress=172.016.042.150
SubnetMask=255.255.255.000
```

All addresses must be given in the format "xxx.xxx.xxx.xxx".
Numbers smaller than 100 you have to fill up with zeros.
(Example: 192.168.42.1 -> 192.168.042.001)

Network Settings, Fix Settings, Gateway:

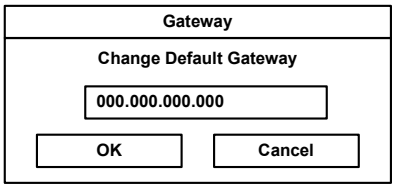


Figure 2-28 Gateway

The system deselects DHCP and enters the settings from the IPSetting.ini file of the USB stick. This file must exist in the root directory of the USB stick.
If no USB stick is connected the information is read from the registry.

This entry is password-protected.

Contents of the IPSetting.ini file:

```
[IPCONFIG]
Gateway=172.016.042.150
```

All addresses must be given in the format "xxx.xxx.xxx.xxx".
Numbers smaller than 100 you have to fill up with zeros.
(Example: 192.168.42.1 -> 192.168.042.001)

Network Settings, Fix Settings, DNS:

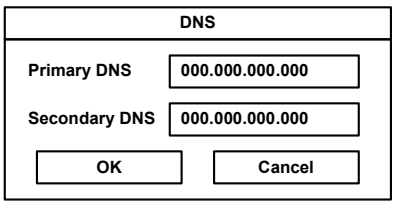


Figure 2-29 DNS

The system deselects DHCP and enters the settings from the IPSetting.ini file of the USB stick. This file must exist in the root directory of the USB stick.
If no USB stick is connected the information is read from the registry.

This entry is password-protected.

Contents of the IPSetting.ini file:

```
[IPCONFIG]
PrimaryDNS=172.016.042.150
SecondaryDNS=172.016.042.151
```

All addresses must be given in the format "xxx.xxx.xxx.xxx".
Numbers smaller than 100 you have to fill up with zeros.
(Example: 192.168.42.1 -> 192.168.042.001)

Network Settings, Fix Settings, WINS:

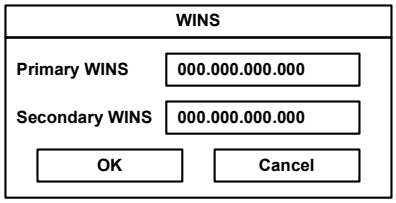


Figure 2-30 WINS

The system deselects DHCP and enters the settings from the IPSetting.ini file of the USB stick. This file must exist in the root directory of the USB stick.
If no USB stick is connected the information is read from the registry.

This entry is password-protected.

Contents of the IPSetting.ini file:

```
[IPCONFIG]
PrimaryWINS=172.016.042.150
SecondaryWINS=172.016.042.151
```

All addresses must be given in the format "xxx.xxx.xxx.xxx".
Numbers smaller than 100 you have to fill up with zeros.
(Example: 192.168.42.1 -> 192.168.042.001)

Network Settings, DHCP:

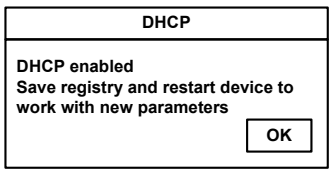


Figure 2-31 DHCP

You may enable DHCP service. You must save this setting when exiting of by using „Save Registry Settings“.

This entry is password-protected.

Network Settings, FTP Settings, Add new user:

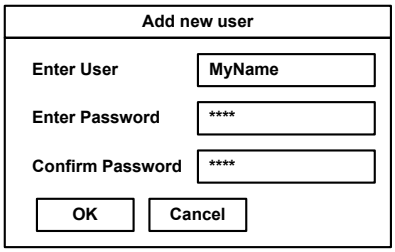


Figure 2-32 Add new user

You may enter a new user name. You have to assign a password to the user name and to confirm it.

If at least one user name is added you cannot login to the FTP server as anonymous anymore.

Network Settings, FTP Settings, List all users:

All users are listed within a DOS box.

Network Settings, FTP Settings, Delete a user:

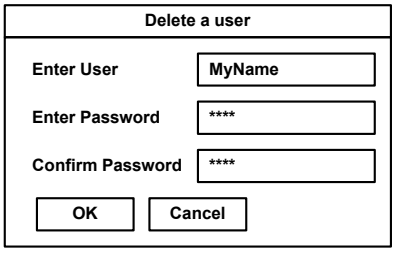


Figure 2-33 Delete a user

You may enter the user name you like to delete.

This entry is password-protected.

Network Settings, Device Name:

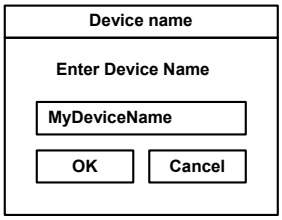


Figure 2-34 Device Name

You can define a device name with up to 14 characters. Via a FTP connection you can access the device with the device name instead of the IP address.

This entry is password-protected.

Settings:

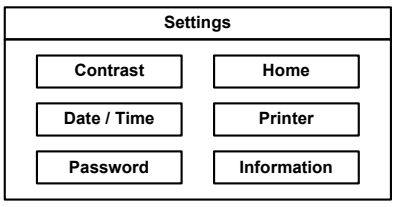


Figure 2-35 Settings

Settings, Contrast:

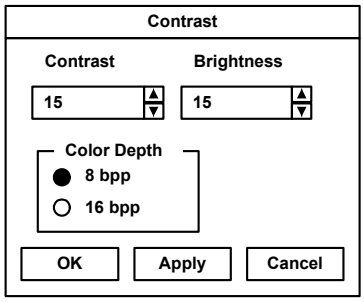


Figure 2-36 Contrast

The operating mode setup main is displayed with default values for contrast and brightness to ensure reading also at faulty values. If you change a value, you have to confirm this in a dialog. If you press **Cancel** or 5 seconds pass without any action the value is not accepted.
Depending on the display type different values can be influenced:

Table 2-2

Display Type	Contrast	Brightness
STN (mono)	X	-
STN (color)	X	X
TFT	-	X

Selection of color depth for TFT displays.

This entry is password-protected.

Settings, Date / Time:

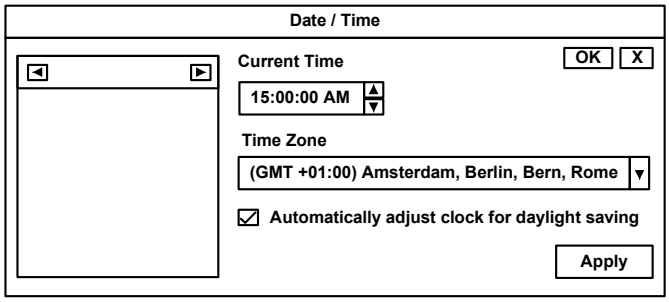


Figure 2-37 Date / Time

Set the date, time and time zone.

Settings, Password:

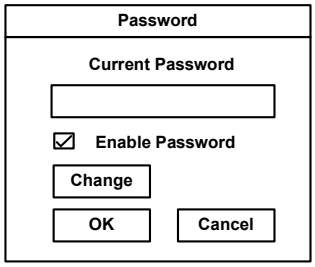


Figure 2-38 Password

The password can be activated, deactivated or redefined. When the password is activated, all password-protected dialog boxes can only be accessed if the password has been entered successfully.

This entry is password-protected.

Settings, Printer:

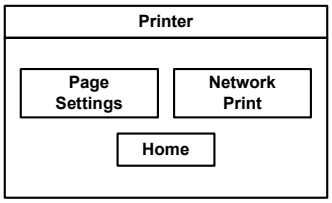


Figure 2-39 Printer

Branching to „Page Settings“ and „Network Print“.

This entry is password-protected.

Settings, Printer, Page Settings:

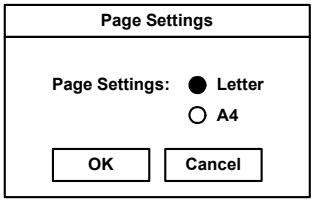


Figure 2-40 Page Settings

Select the paper format, "Letter" or "A4", "Letter" is default.

This entry is automatically stored in the registry.

Settings, Printer, Network Print:

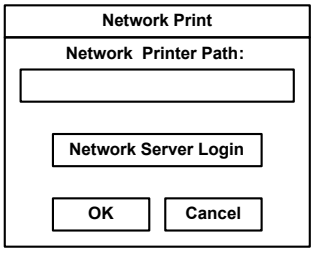


Figure 2-41 Network Print

Enter the network printer path.

This entry is automatically stored in the registry.

Settings, Printer, Network Print, Network Server Login:

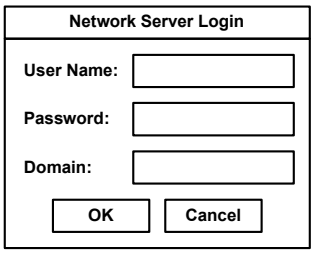


Figure 2-42 Network Server Login

You may perform a network login.

Enter a user name, password and domain.

This entry is automatically stored in the registry.

Settings, Information:

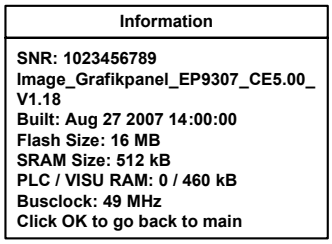


Figure 2-43 Information

The following informations are displayed:

– Serial number,
– Product ID,
– Image version,
– Built version,
– Built date,
– Size of flash,
– Size of SRAM,
– Size of PLC / Visu RAM,
– Bus clock speed.

Start Batchfile:

The **project.bat** file in the **FlashDrv** directory starts, if available.

2.4.1.4 Administration Operating Mode

If you press the **Admin** button during the startup phase, the Administration mode of operation starts.

You can use the Admin.ini file to manage the device. This file must exist in the root directory of the USB stick.

This file is used as a dongle to prevent users from changing the device during normal operation.

Possible contents for the Admin.ini file:

Observe upper and lower case for all entries!

Explorer=Off	Deactivates the Explorer in the registry. The change becomes effective on the next device reboot.
Explorer=On	Activates the Explorer in the registry. The change becomes effective on the next device reboot.
Start=explorer.exe	Starts the explorer
Start=MyProgram.exe	Starts the application MyProgram.exe Initial directory is windows. Use the following syntax to start an application on the usb stick: Start=\\\\HardDisk\\MyProgram.exe Use multiple entries to start several applications.
Registry=Default	Destroys the current registry and activates the default registry of the image. The change becomes effective on the next device reboot.
StartRepllog=On	Enables automatic startup of the Repllog.exe program in the registry. The change becomes effective on the next device reboot.
StartRepllog=Off	Disables automatic startup of the Repllog.exe program in the registry. The change becomes effective on the next device reboot.
LaunchTouch=On	The touch variant of the launch will start at devices with keyboard. The change becomes effective on the next device reboot.
LaunchTouch=Off	The standard variant for the device will start. The change becomes effective on the next device reboot.
Lock=On	The buttons **Press for Setup Main Menu** and **Admin** are disabled. If the file „Admin.ini“ is found on the usb stick the button **Admin** is enabled. Therefore the deactivation of the lock is possible. The change becomes effective on the next device reboot.
Lock=Off	All buttons enabled. The change becomes effective on the next device reboot.
Mode=Development	The shell has full functionality. The change becomes effective on the next device reboot.

Mode=Standard	The Shell is restricted: No task bar and task switch available. Desktop contains the launch icon only. The change becomes effective on the next device reboot.
DeviceName=MyName	Defines the device name of the operating device
;DeviceName=MyName	Comment, no impact

2.5 Identification

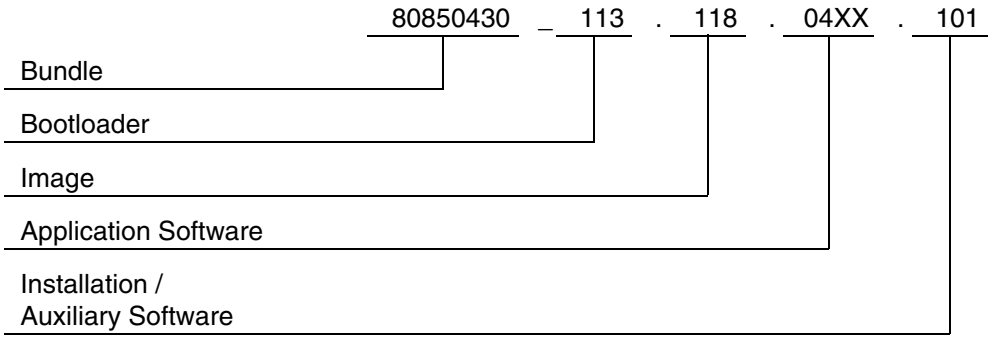
The operating device can be identified using the nameplate on the rear of the device.

Figure 2-44 Nameplate (example)

1 Order number
2 Version key (at time of delivery)
3 MAC address
4 Voltage and power specification
5 Serial number

2.5.1 Version Key

The version key provides information on the version level of various components at time of delivery.



3 Control and Display Elements

3.1 Touch Screen

The device is equipped with a resistive 4 wire touch screen. You operate the device using this touch screen.

Pointed or sharp objects, such as pens or fingernails, can lead to irreparable damages of the touch screen. Exclusively therefore use the fingertips or the aids indicated in the technical data for the operation.

To protect the touch screen you can use special protection foils. You receive corresponding protection foils directly from Sütron electronic.

3.2 Key "Reset"

The reset key is located on the rear of the device. You can use this key to restart the device.

3.3 Display

Danger - Toxic!
If the display is damaged, avoid touching, swallowing or breathing in the liquids or gases which may leak out!

Danger - Corrosive!
If the display is damaged, avoid touching, swallowing or breathing in the liquids or gases which may leak out!

The operating device is equipped with different displays depending on variant.

4 Interfaces of the Device

The following figures show the TP104XiT exemplarily for all operating devices described in this manual.

4.1 Standard Interfaces

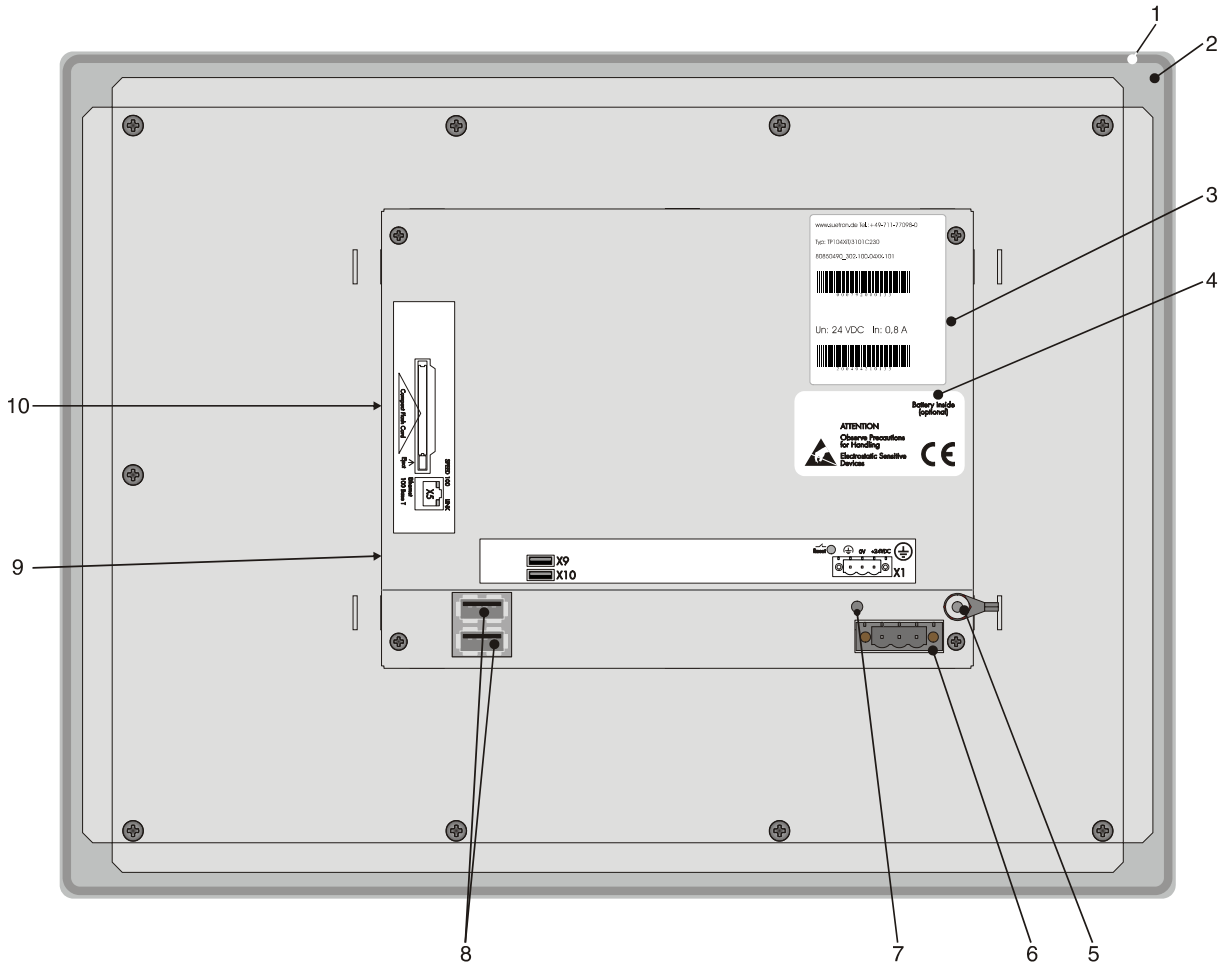


Figure 4-1 Rear view TPM104XiT

1 Seal
2 Front Panel
3 Nameplate
4 Battery Information
5 Threaded Bolt For Protective Grounding
6 Connector X1 (Supply Voltage)
7 Reset Key
8 Female Connector X9, X10 (USB Host - Type A)
9 Female Connector X5 (Ethernet) on the Side of the Operating Device
10 Compact Flash, Inserted on the Side on the Operating Device

4.1.1 Ethernet (X5)

A 10/100 Base-T Ethernet interface is located on the side of the operating device.

4.1.1.1 Pin Assignment

Connector in the operating device: RJ45 female connector.

Table 4-1 Assignment of the Ethernet interface

Pin	Designation	Function
1	Tx+	Transmitted Data, Positive Polarity
2	Tx-	Transmitted Data, Negative Polarity
3	Rx+	Received Data, Positive Polarity
4	n.c.	Not Connected
5	n.c.	Not Connected
6	Rx-	Received Data, Negative Polarity
7	n.c.	Not Connected
8	n.c.	Not Connected

4.1.1.2 Cable

A twisted pair cable of the category 5 (CAT 5) type must be used. The maximum cable length is 100 m (328.084 feet).

See the IEEE 802.3 standard for further information.

4.1.1.3 Diagnosis

Ethernet diagnostics LEDs are located at the side of the operating device.

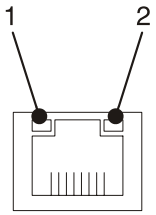


Figure 4-2 Arrangement of the ethernet diagnostics LEDs

Table 4-2 Ethernet diagnostics LEDs

No.	Color	State	Designation	Function
1	Green	On	LNK 100	Operation in mode 100 MBit/s and proper connection with 100BASE-T hub
2	Yellow	On	ACT	Sending / receiving ethernet data telegram

4.1.2 USB (X9, X10)

Two host interfaces are available on the operating device.

Using the USB interfaces while normal operating mode is not permitted for maritime applications!
For maritime applications the use of the USB interfaces is allowed for servicing operations only!

Using input devices not suitable for industrial use (e.g. keyboard, mouse) may decrease safety of operation. This includes input devices inteded for home and office use.

4.1.2.1 Cable

For the specification of a suitable cable, please refer to the „Universal Serial Bus Specification Rev. 1.1“.

The maximum cable length for the cable used is 2.5 m (8.202 feet).

4.2 Memory Card

You can insert a CompactFlash card on the side of your operating device. The CompactFlash card allows you to exchange projects between the PC and the operating device.

You can recognize the rear side of a CompactFlash card by the notches on each side of the card.

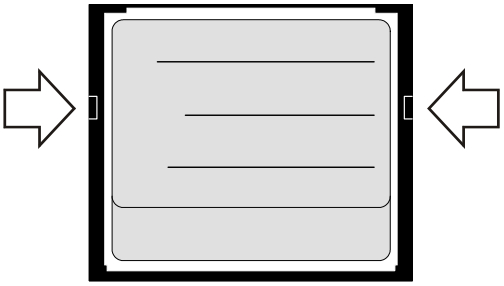


Figure 4-3 Rear view of the memory card

4.2.1 Inserting the Memory Card

When you insert the card from the rear side of the operating device, make sure the front side of the card is visible. Insert the card until it snaps into place.

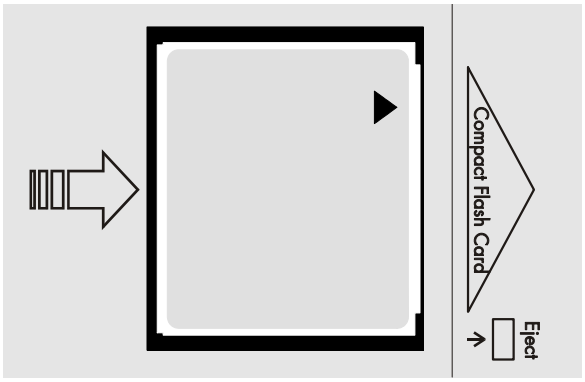


Figure 4-4 Inserting the memory card

4.2.2 Ejecting the Memory Card

To remove the card, press the ejection button on the operating device.

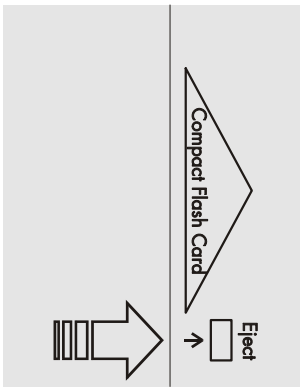


Figure 4-5 Ejecting the memory card

5 Maintenance and Servicing

5.1 Maintenance Interval

The following maintenance intervals are recommended for this operating device:

Table 5-1

Maintenance work	Interval
Changing the Battery	4 Years

5.2 Front Panel

Only use a damp cloth to remove any dirt from the front panel.

5.3 Fuse

The semiconductor fuse cannot be replaced!

A semiconductor fuse is used to protect the device. Once the fuse has been tripped, the device must be disconnected from the supply voltage to allow the semiconductor fuse to regenerate. At an ambient temperature of 20 °C (68 °F), the regeneration takes approximately 20 seconds. The higher the ambient temperature, the longer the regeneration takes.

5.4 Battery (Option)

The built-in battery supplies the real-time clock. The minimum battery life is 5 years, even under unfavorable operating conditions.

We recommend to change the battery approximately every 4 years as part of the regular maintenance work. A prepared battery including connector can be obtained directly from Sütron electronic.

Carry out the following to check the battery status:

1. Press the Servicetool button on your operating device.
2. Open Systeminfo by double-clicking (double-tapping) the appropriate icon.
3. Select the Battery tab.

You can display the following statuses:

Battery OK	Battery is ready for operation
No battery found	Battery is empty or there is no battery at all

5.4.1 Changing the Battery

Batteries must only be changed by authorized and trained experts!

For changing the battery you may only use replacement batteries of Sütron electronic.

Electrostatic discharge can damage electronic components! **Observe the ESD protective measures!**

Do not throw lithium batteries into fire, do not heat to 100 °C or higher and do not recharge. **Danger - Explosive!**

Do not open lithium batteries. **Danger - Toxic!**

To ensure the the time is preserved, it is possible to change the battery under operating voltage. Observe the safety notes!

1. Disconnect the connector strip of the supply voltage.
2. Remove the screws (see figure) on the rear panel of the device.
3. Remove the interface plate if necessary (foursquare).
4. Lift off the enclosure.
5. Plug in the connector strip of the supply voltage.
6. Disconnect the connector strip of the battery an remove the dead battery.
7. Clean the inside of the enclosure to remove rests of glue if necessary.
8. Plug in the cable for the new battery.
9. Remove the liner from the adhesive pad of the battery.
10. Fasten the new battery on the inside of the enclosure.
11. Disconnect the connector strip of the supply voltage.
12. Place the enclosure back onto the device.
13. Place the interface plate onto the enclosure if necessary.

While mounting the enclosure observe that all nibs are fitting into the corresponding notches of the underneath enclosure.

14. Carefully tighten the screws of the enclosure and then the screws of the interface plate.

15. Plug in the connector strip of the supply voltage.

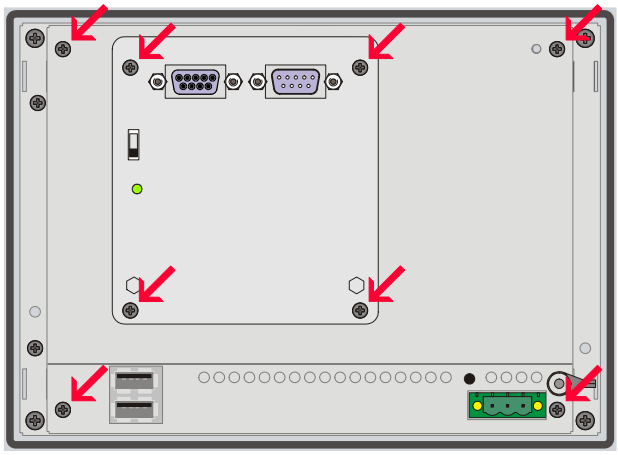


Figure 5-1 Screws on the operating device

5.4.2 Battery Disposal

To prevent short circuitry in the collection boxes, insulate the poles of each battery with insulation tape or put each single battery into a plastic bag.

You must always return old batteries to a dealer or to a returns depot set up for this purpose by the public waste disposal body or a licensed battery dealer for recycling. Only dispose of dead batteries in public or commercial collection boxes. The battery is drained when the message „Change battery“ appears on the display of the device.

6 Technical Data

Display	TPM65XiT
Type	TFT (color)
Resolution (pixels)	640 x 480
Colors	65535
Reading angle (vertical / horizontal)	120° / 140°
Half-life backlighting	70.000 h
Brightness in cd/m^2	400
Display area (H x W) in mm (Inch)	99 x 132 (3.897 x 5.196)

Display	TPM104XiT	TPM121XiT	TPM151XiT
Type	TFT (color)	TFT (color)	TFT (color)
Resolution (pixels)	640 x 480	800 x 600	1024 x 768
Colors	65535		
Reading angle (vertical / horizontal)	110° / 140°	110° / 140°	135° / 160°
Contrast setting	-		
Half-life backlighting	50,000 h		
Brightness in cd/m^2	350	300	480
Display area (H x W) in mm (Inch)	158 x 211 (6.22 x 8.307)	185 x 246 (7.283 x 9.685)	228 x 304 (8.976 x 11.969)

Touch Screen	
Type	Analog resistive, 4 wire technology
Activation force	15 g (Standard) With R8 HS60 silicon rubber
Durability	No damages or malfunctions after 3 million keystrokes as the following: Keystroke element: R8, HS40 silicon rubber Keystroke load: 150 g Keystroke frequency: 3 Hz

Electrical Data	TPM65XiT
Supply voltage	24 V DC (SELV in accordance with DIN EN 61131)
Residual ripple	10 % maximum
Minimum voltage	18 V

Electrical Data (Forts.)	TPM65XiT
Maximum voltage	30 V
Power consumption (typical at 24 V)	0.7 A
Power consumption (maximum)	1.0 A
Connected load	16.8 W
Fuse	Semiconductor fuse, self-resetting
Protection against polarity reversal	Integrated

Electrical Data	TPM104XiT	TPM121XiT	TPM151XiT
Supply voltage	24 V DC (SELV in accordance with DIN EN 61131)		
Residual ripple	10 % maximum		
Minimum voltage	18 V		
Maximum voltage	30 V		
Power consumption (typical at 24 V)	0.7 A	0.7 A	1.0 A
Power consumption (maximum)	1.0 A	1.0 A	1.4 A
Connected load	16.8 W	16.8 W	24 W
Fuse	Semiconductor fuse, self-resetting		
Protection against polarity reversal	Integrated		

Ethernet	
X5 Ethernet	10/100 Base-T

USB	
Corresponds to the "Universal serial bus specification Rev. 1.1“	
X9, X10 Host	Min.: 1.5 Mbit/s Max.: 12 Mbit/s Max. output current 100 mA per output

Central Processing Unit	
Central processing unit	RISC CPU PXA320
Clock frequency	806 MHz

Memory	
Flash (Internal)	1 GByte
SDRAM	128 MByte
SRAM	1 MByte
CompactFlash interface for CompactFlash type I and II	

Connection System
Male connector strip Phoenix COMBICON, 3 pin
Male connector strip Phoenix MINI-COMBICON, 2 pin
RJ45 female connector
USB female connector A

Environmental Conditions	
Temperature during operation	0 °C to 50 °C (32 °F to 122 °F)
Temperature during storage, transport	- 25 °C to + 70 °C (- 13 °F to 158 °F)
Relative air humidity for operation and storage	20 % to 85 %, no condensation
Application area	Degree of pollution 1, overvoltage category II

Standards and Guidelines	
Interference immunity	EN 61000-4-2 EN 61000-4-3 EN 61000-4-4 EN 61000-4-5 EN 61000-4-6 EN 61000-6-2
Emitted interference	EN 50011 limit class value A
Equipment requirements	EN 61131
Storage and transportation	EN 61131 part 2
Power supply	EN 61131 part 2
Electromagnetic compatibility	2004/108/EG
Degree of protection	EN 60529
Impact load, shocks	EN 60068 part 2-27
Sinusoidal vibrations	EN 60068 part 2-6
Corrosion protection	IEC 60068

This is a class A device. This device may cause radio interference in residential areas. In this case, the user may be required to introduce appropriate countermeasures, and to bear the cost of same.

Approvals
ABS, BV, CE, DNV, GL, LR

Front Panel and Enclosure	TPM65XiT
Enclosure	Steel sheet, galvanized
Front panel material	Aluminium, brushed, anodized natural finish
Front panel (H x W x D) in mm (Inch)	158 x 210 x 5 (6.22 x 8.267 x 0.196)
Seal	Circumferential rubber seal on the rear
Mounting cutout (H x W) in mm (Inch)	150 x 202 (5.905 x 7.952)
Mounting depth (without connectors)	About 60 mm (2.362")
Degree of protection	Front: IP65 Rear: IP20
Total weight	About 1300 g

Front Panel and Enclosure	TPM104XiT	TPM121XiT	TPM151XiT
Enclosure	Steel sheet, galvanized		
Front panel material	Aluminium, brushed, black anodized		
Front panel (H x W x D) in mm (Inch)	265 x 328 x 5 (10.433 x 12.913 x 0.197)	285 x 340 x 5 (11.220 x 13.386 x 0.197)	338 x 400 x 5 (13.307 x 15.748 x 0.197)
Seal	Circumferential rubber seal on the rear		
Mounting cutout (H x W) in mm (Inch)	238 x 303 (9.370 x 11.929)	259 x 315 (10.197 x 12.402)	312 x 373 (12.283 x 14.685)
Mounting depth in mm (Inch)	57 (2.244)	62 (2.44)	62 (2.44)
Degree of protection	Front: IP65 Rear: IP20		
Total weight	About 2200 g	About 2500 g	About 3600 g

7 Ordering Data

Table 7-1 Accessories

Description	Part No.
CompactFlash card 256 MB	81152.255
CompactFlash adaptor for laptops	81166.000
CompactFlash adaptor for PC	81167.000
USB 2.0 stick 1 GB	81152.100
Battery, assembled with cable and connector (Type CR2450)	66779.000
Protective foil for touch screen 6.5" (Set with 10 protective foils, scraper and instructions)	81251.065
Protective foil for touch screen 10.4" (Set with 10 protective foils, scraper and instructions)	81251.104
Protective foil for touch screen 12.1" (Set with 10 protective foils, scraper and instructions)	81251.121
Protective foil for touch screen 15" (Set with 10 protective foils, scraper and instructions)	81251.150

A Index

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