Serial Data Communications Module

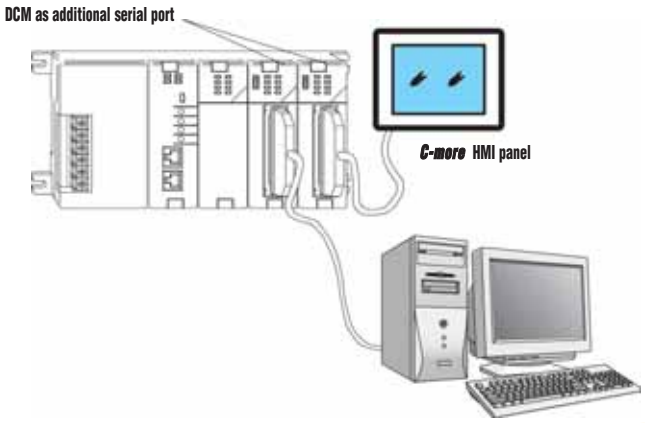
Data Communications Module

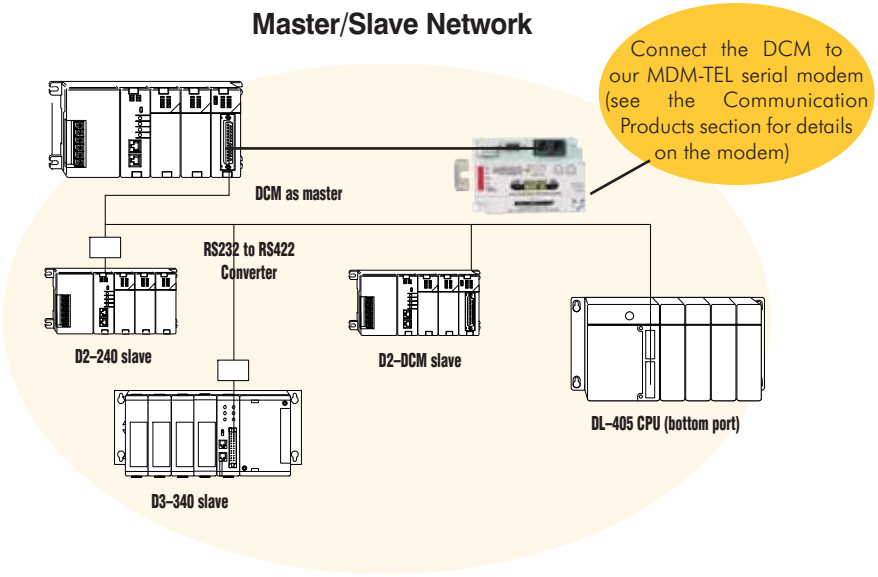
D2-DCM <--->

The D2-DCM Data Communications Module is used primarily for three reasons:

- Extra communications port to connect a PC, operator interface, etc.
- Network interface to *Direct*NET
- Network interface to a Modbus® network using the RTU protocol

Specifications	
Module Type	Intelligent
Modules per CPU	7 maximum, slot 1 or higher
CPUs Supported	D2-240 (firmware V1.8 or later), D2-250-1 and D2-260
Communications	RS-232/422 signal levels, *Direct*NET Master/Slave, K-sequence or Modbus RTU Slave protocol, Baud rate selectable from 300 baud to 38.4 Kbaud, Odd or No parity, *Direct*NET HEX or ASCII mode
Recommended Cable	Belden 9729 or equivalent (for RS-422)
Field Wiring Connector	25-pin D-shell connector
Internal Power Consumption	300 mA maximum at 5 VDC, (supplied by base power supply)
Operating Environment	0ºC to 60ºC (32ºF to 140ºF), 5% to 95% humidity (non-condensing)
Manufacturer	Koyo Electronics





Extra communications port

If additional communication ports are needed, they can easily be added by installing DCM modules. This allows additional connections of devices, such as operator interfaces, PCs, etc. Since the DCM does not require any programming, you can set the DCM communication parameters, connect the cables, and start transferring data. Make sure the device has a DL205 compatible driver.

*Direct*NET network interface

The DCM can be used as a network interface for applications requiring data to be shared between PLCs, or between PLCs and an intelligent device such as a host PC. The DCM connects easily to *Direct*NET. This network allows you to upload or download virtually any type of system data including Timer/Counter data, I/O information, and V-memory information from any *Direct*LOGIC or compatible PLC. The DCM allows the DL205 to function as a network master or network slave.

Modbus RTU interface

The DCM can be used as a slave station interface to connect your DL205 system to a Modbus® network using the Modbus RTU protocol. The host system must be capable of issuing the Modbus commands to read or write the appropriate data. Remember that the bottom port on the D2-250-1 and D2-260 CPUs can act as a Modbus master.

Serial Module for WinPLC and EBC Systems

Serial Communications Module for WinPLCs & EBCs

H2-SERIO <--->

H2-SERIO Specifications	
Module Type	Intelligent module for use with H2–WPLC*-** or PC/EBC system
# of Serial Ports per Module	3
# of modules supported per WinPLC	3
# of modules supported per EBC node	3
Protocols Supported	Serial ASCII and Modbus RTU slave
Connector	RJ12 jack
Power Consumption	210 mA @ 5 VDC
Operating Environment	0 to 60°C (32°F to 140°F), 5% to 95% RH (non-condensing)
Manufacturer	Host Automation Products, L.L.C.

Serial I/O module for WinPLCs

Add serial ports to your WinPLC system by simply plugging the H2-SERIO modules into the DL205 I/O base. This serial module is used exclusively with the WinPLC. The WinPLC communicates with the H2–SERIO module across the DL205 backplane.

Up to ten serial ports on a WinPLC system

The WinPLC has one built-in serial port. You can add as many as nine additional serial ports for Think & Do Studio or Think & Do Live! applications requiring multiple serial devices, such as barcode scanners. Connect to just about any serial device that communicates ASCII protocol. The H2-SERIO can also serve as a Modbus RTU slave.

Processing large amounts of serial data with a WinPLC

While the H2-SERIO module will support virtually any serial device, processing large amounts of serial data will increase the system response time. This is important to consider when using multiple H2-SERIO modules, especially in a WinPLC local base with an H2-ERM or H2-CTRIO.

Separate communications parameters for each port

Use Think & Do software packages to set baud rate, parity, data bits, and stop bits for each serial port. Choose from 300 baud to 57.6K baud communication speeds. Think & Do Studio or Think & Do Live! allows each port to be designated as a Modbus slave or a generic serial device. Each port on the H2–SERIO module is capable of full hardware handshaking.

Easy serial communications

All Think & Do PC control software products include advanced string and array functions that make transmitting, receiving and manipulating serial data a snap.

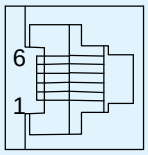
Using H2-SERIO in a PC-based control EBC system

Think & Do Studio version 6.5 supports the use of up to three H2-SERIO modules per EBC node in a PC-based control system. The master must be a PC running Studio 6.5 or later. This does not apply to a WinPLC system with an ERM module used for remote I/O.

The Think & Do features listed on this page for the WinPLC (receiving and manipulating data) also apply to a PC running the Think & Do software.

Pin Assignments for H2-SERIO ports

1	***0V***	***Power (-) Connection (GND)***
2	***CTS***	***Clear to Send***
3	***RXD***	***Receive Data (RS-232)***
4	***TXD***	***Transmit Data (RS-232)***
5	***RTS***	***Request to Send***
6	***0V***	***Signal Ground (GND)***



RJ12 (6P6C) Female Modular Connector

Ethernet Communications Modules

Ethernet Communications Module

H2-ECOM <--->
H2-ECOM100 <--->
H2-ECOM-F <--->

Overview

Ethernet Communications Modules offer features such as:

- High-speed peer-to-peer networking of PLCs
- Fast updates with *Direct*SOFT Programming Software
- High-performance access for Human Machine Interface (HMI), ERP, MES or other Windows-based software
- Industry standard Modbus TCP Client/Server Protocol (H2-ECOM100)
- Free SDK for custom drivers
- Easy setup

The Ethernet Communication (ECOM) Modules represent a price breakthrough for high-speed peer-to-peer networking of PLCs. No longer are you forced to designate a single PLC to be the network master. Any PLC can initiate communications with any other PLC. Link your PLCs with PCs using industry standard Modbus TCP protocol connected through standard cables, hubs, and repeaters. Or, use our KEP*Direct* I/O Server to link to your favorite HMI/SCADA, data historian, MES or ERP software to *Direct*LOGIC PLCs. Our Lookout*Direct* HMI and our DataWorx data collection software include ECOM drivers. *Direct*SOFT Programming Software can be used to monitor or update the program in any *Direct*LOGIC PLC on the network.

Simple connections

Use Category 5 UTP cables or 62.5/125 ST-style fiber optic cables depending on the requirements of your application. Inexpensive UTP cables can be run up to 100 meters between nodes, and fiber optic cables can be run up to 2,000 meters. Fiber optic cables virtually eliminate electrical noise problems. Use repeaters to extend distances and expand the number of nodes.

Our HA-TADP (10/100Base-T) PC network adapter card and E-SW05U Ethernet switch is compatible with the ECOM modules. See the Communications Products section for information on these items.

ECOM starter kit

The H2-ECOM-START gives you everything you need to make your first Ethernet network simple to build. It contains an H2-ECOM module and instruction manual, a network adapter card (PCI) for your PC, a crossover cable, and a Software Product Showcase Demo CD. The CD contains demo versions of our software products that support the ECOM Modules. See the Software Products section for information on the available software packages.

See the Communications section for details on the E-SW05U Ethernet Switch

H2-ECOM100 *IBox* communications instructions

Over 25 Communications *IBox* instructions are available when using the H2-ECOM100 with a DL250-1 or DL260 PLC and *Direct*SOFT5 programming software. These easy-to-use instructions allow you to:

- Enable/disable module DHCP
- Read/write module IP, Gateway and Subnet Mask addresses
- Read/write module ID, Name and Description
- Send E-mail messages
- Read/Write PLC memory to networked Hx-ECOM100 modules
- Read/Write PLC memory to networked Hx-ECOM(-F) modules

See the following page for example Communications *IBox* instructions.

The H2-ECOM100 supports the Industry Standard Modbus TCP Client/Server Protocol

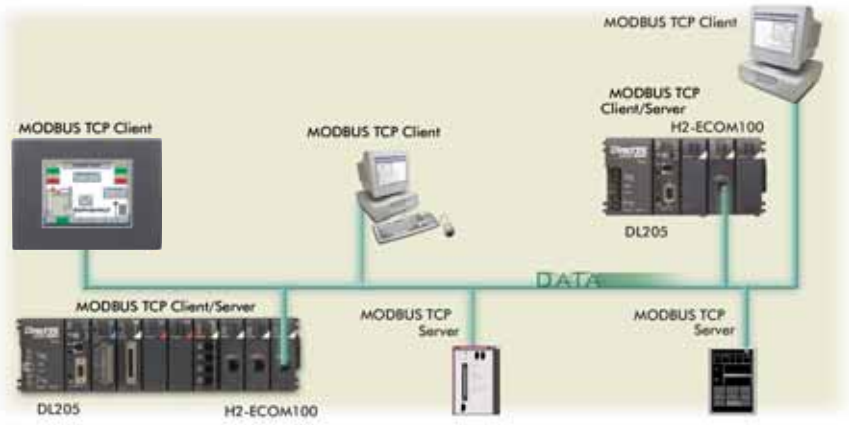
Specifications	H2-ECOM	H2-ECOM100	H2-ECOM-F
Communications	10Base-T Ethernet	10/100Base-T Ethernet	10Base-FL Ethernet
Data Transfer Rate	10 Mbps max.	100 Mbps max.	10 Mbps max.
Link Distance	100 meters (328 ft)	100 meters (328 ft)	2,000 meters (6,560 ft)
Ethernet Port	RJ45	RJ45	ST-style fiber optic
Ethernet Protocols	TCP/IP, IPX	TCP/IP, IPX, Modbus TCP, DHCP, HTML configuration	TCP/IP, IPX
Power Consumption	450 mA @ 5VDC	300 mA @ 5 VDC	640 mA @ 5 VDC
Manufacturer	Host Automation Products, L.L.C.		

Ethernet Communications Modules

Modbus TCP support

The H2-ECOM100 supports the industry standard Modbus TCP Client/Server protocol in addition to the standard IP and IPX protocols. This allows the DL205 PLC with an H2-ECOM100 module to serve as a client (master) or as a server (slave) on a Modbus TCP Ethernet network. The H2-ECOM100 can actively issue Modbus commands to other nodes or devices on the Modbus TCP network or simply respond to connected Modbus TCP clients.

Modbus TCP communications architecture



PLC-to-PLC communications

PLC-to-PLC or PLC to a Modbus TCP device communications can be accomplished using standard Read from Network (RX) and Write to Network (WX) instructions (DL240/250-1/260, all H2 series ECOMs and all *Direct*SOFT versions). If you're using our new DirectSOFT5 programming software, a DL250-1 or DL260 PLC and an H2-ECOM100, you can use fill-in-the-blank *IBox* instructions to simplify your communications programming. The H2-ECOM100 supports the ECOM100 Configuration *IBox* for use with the ECRX and ECWX *IBox* instructions to read/write to other ECOM(100)s. All H2 series ECOM modules support the NETCFG Configuration *IBox* for use with the NETRX and NETWX *IBox* instructions to read/write to other ECOM modules (remember DL250-1/260 and DSOFT5 required). The Communications *IBox* instructions execute with built-in interlocking to greatly simplify communications programming.

H2-ECOM100 has e-mail capability!

The H2-ECOM100 Send EMail (ECEMAIL) *IBox* instruction allows the module to behave as an e-mail client and send an SMTP request to your SMTP Server to send a specified e-mail message to the e-mail addresses in the in *IBox*'s To: field. The Body: field allows you to embed real-time data in your e-mail message. The DL50-1/260 CPU and *Direct*SOFT5 are required to use the *IBox* instructions.

ECOM100 Configuration IBox

ECOM100 Config

ECOM100	IB-710
ECOM100 #	K0
Slot	K1
Status	V400
Workspace	V400
Msg Buffer (65 WORDs)	V400

ECOM100 Read Network IBox

ECOM100 RX Network Read

ECRX	IB-740
ECOM100 #	K0
Workspace	V400
Slave ID	K0
From Slave Element (Src)	C0
Number Of Bytes	K1
To Master Element (Dest)	TA0
Success	C0
Error	C0

ECOM100 Send EMail IBox

ECOM100 Send EMail

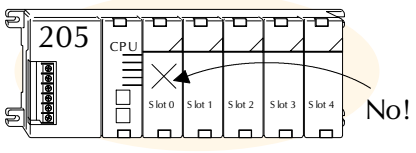
ECEMAIL	IB-711
ECOM100 #	K0
Workspace	V400
Success	C0
Error	C1
Error Code	V400
To	steve@work.com
Subject	Machine Offline
Body	"Machine #" V5010:B "went offline at" _time:24 "on" _date:us

NetEdit3 software

NetEdit3 Software ships free with the ECOM User Manual. Use NetEdit3 to configure the ECOM modules for your network. Flexible addressing allows you to use your choice of protocols and identifying methods. Assign each module a number or a name or both. You don't have to use an IP address, but you can if it's necessary for your network. NetEdit3 uses two protocols for PC-to-PLC communications: IPX and TCP/IP. The NetEdit3 screen displays all identifiers and troubleshooting information for each module on the network. You can use NetEdit3 to adjust parameters for PLC-to-PLC communications by clicking on Advanced Settings. The network identifiers can also be changed from *Direct*SOFT Programming Software.

Choose your slot

The ECOM modules plug into any I/O slot (excluding slot 0) of any local DL205 I/O base. The module maintains identification data, descriptive information, and communication parameters for PLC-to-PLC communications in flash memory. Disconnect power before installing or removing any PLC module.



Note: Use D2-240, D2-250, D2-250-1 or D2-260 CPUs with the ECOM modules. The D2-230 CPU and D2-CM bases do not support the ECOM modules.