料號:75-1000-0242\_A1 原料號:75-1000-0229\_A2 材質:100g書寫紙-白色

尺寸:A5

印刷:黑白雙面印刷

\*page11修改/增加字樣,增加ENB;EVT改為EXT

RJ-11 Remote port for CR-8 (Remote controller)

P5 最後一行 (12V)刪除 (A0)

P9 O/P over load -----restart **4** times . (A0)

O/P short circuit ----- restart 4 times . (A0)

P12 Shut-down ----- 55修改為83 (A1)

Restar ----- 45修改為53 (A1)

以上敘述非本文





# SE350 Series Pure Sine Wave Inverter User's Manual





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## 1. Important Safety Information



#### **WARNING!**

Before installing and using the Inverter, you need to read the following safety information carefully.

正式文件,妥



## 1-1. General Safety Precautions

- 1-1-1. Do not expose the Inverter to rain, snow, spray, bilge or dust. To reduce risk of hazard, do not cover or obstruct the ventilation openings. Do not install the Inverter in a zero-clearance compartment. Over heating may result.
- 1-1-2. To avoid a risk of fire and electronic shock. Make sure that existing wiring is in good electrical condition; and that wire size is not undersized.
  - Do not operate the Inverter with damaged or substandard Wiring.
- 1-1-3. This equipment contains components which can produce arcs or sparks. To prevent fire or explosion do not install in compartments containing batteries or Flammable materials or in locations which require ignition protected equipment. This includes any space containing gasoline-powered machinery, fuel tanks, or joints, fittings, or other connection between components of the fuel system.

## 1-2. Precautions When Working with Batteries

- 1-2-1. If battery acid contacts skin or clothing, wash immediately with soap and water. If acid enters eye, immediately flood eye with running cold water for at least 20 minutes and get medical attention immediately.
- 1-2-2. Never smoke or allow a spark or flame in vicinity of battery or engine.
- 1-2-3. Do not drop a metal tool on the battery. The resulting spark or short-circuit on the battery of other electrical part may cause an explosion.
- 1-2-4. Remove personal metal items such as rings, bracelets, necklaces, and watches when working with a lead-acid battery, A lead-acid battery produces a short-circuit current high enough to weld a ring or the like to metal, causing a severe burn.



## 2. Features

- Pure sine wave output (THD < 3%@ linear load)
- Output frequency: 50 / 60Hz switch selectable
- Output voltage / power saving mode selectable
- Low power saving mode < 1W</p>
- Input & output completely isolated design
- High efficiency
- Capable of driving inductive & capacitive loads at the start moment.
- A LED Indicator with twin color displays all operation status.
- Loading and temperature controlled cooling fan.
- Built in advanced microprocessor to make friendly interface with user.
- Protection: Input low voltage Overload Short circuit

Low battery alarm Input over voltage Over temperature







## 2-1. Electrical Performance

MODEL	SE350-112	SE350-124	SE350-148	SE350-212	SE350-224	SE350-248	
Output Voltage	100 /110 / 115 / 120 Vac ±5% 200 / 2				0 / 240 Vac±5	%	
Rated Power	350W				T + 1 + 1/4	6 × 10 +	
Surge Power	700W				正式文件,	安吾保仔	
Waveform	True sine wav	e ( THD<3% @	) linear load )				
Frequency	50 / 60 Hz ± 0	.1%					
Input Voltage	12Vdc	24Vdc	48Vdc	12Vdc	24Vdc	48Vdc	
Input Voltage Range	10.0~15.5Vdc	20.0~31.0Vdc	40.0~62.0Vdc	10.0~15.5Vdc	20.0~31.0Vdc	40.0~62.0Vdc	
Efficiency (@ full load)*1	86%	87%	88%	87%	89%	90%	
No load power consumption	@12Vdc	@24Vdc	@48Vdc	@12Vdc	@24Vdc	@48Vdc	
On mode @ save mode	90 mA(min.)	60 mA(min.)	40 mA(min.)	90 mA(min.)	60 mA(min.)	40 mA(min.)	
On mode @ no load mode	< 0.65A	< 0.32A	< 0.16A	< 0.9A	< 0.5A	< 0.25A	
Shut down voltage low battery	10V ± 0.25V	20V ± 0.5V	40V ± 1V	10V ± 0.25V	20V ± 0.5V	40V ± 1V	
Voltage low battery	10.5V ± 0.25V	21V ± 0.5V	42V ± 1V	10.5V ± 0.25V	21V ± 0.5V	42V ± 1V	
Restart voltage low battery	12V ± 0.25V	24V ± 0.5V	48V ± 1V	12V ± 0.25V	24V ± 0.5V	48V ± 1V	
Voltage high battery	15V ± 0.25V	30V ± 0.5V	60V ± 1V	15V ± 0.25V	30V ± 0.5V	60V ± 1V	
Shut down voltage high battery	15.5V ± 0.25V	31V ± 0.5V	62V ± 1V	15.5V ± 0.25V	31V ± 0.5V	62V ± 1V	
Restart voltage high battery	14.5V ± 0.25V	29V ± 0.5V	58V ± 1V	14.5V ± 0.25V	29V ± 0.5V	58V ± 1V	
Protections	Overload , short circuit , DC over / under voltage , over Temperature						
Reversed polarity protection	No , may lea	d to permane	nt damage				
Operating Temp.	-20°C ~ +40°	°C					
Storage Temp.	-30°C ~ +70°	°C					
Working Humidity	Max. 90% , non-condensing						
Safety Standards	EN61000-3-	06+A1:2007 2:2006 Class -2,3,4,5,6,8,1	A,EN61000-3	-3:2008			
1. 文管中心!				EN60950-1:20	005 Second Ed	lition	
Dimension (L*W*H)(mm)	187.5x150x68	3 mm (7.38x5.9	91x2.68 inch)	-			
Cooling 以仁立	Loading(53±5	5%) or tempera	ture(55±5°ℂ) co	ontrolled cooling	g fan		
Weight 放 1 平	1.33KG			1.21 KG			
Power Saving		witch in position		er saving mode	is active after	25 seconds	

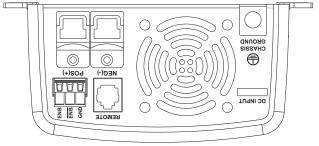
Note: The specifications are subject to change without notice.

<sup>\*1 :</sup> This test condition is normal DC input and temperature 25  $^\circ\!\mathbb{C}$  .

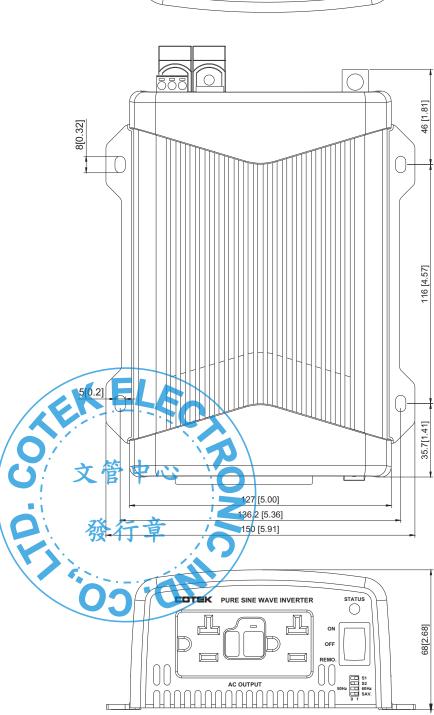


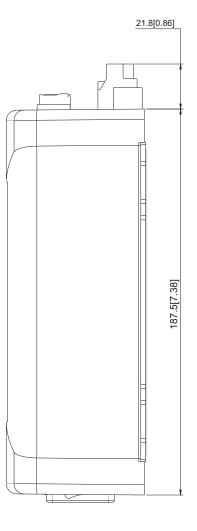
## 2-2. Mechanical Drawing of Socket

unit: mm / [inch]









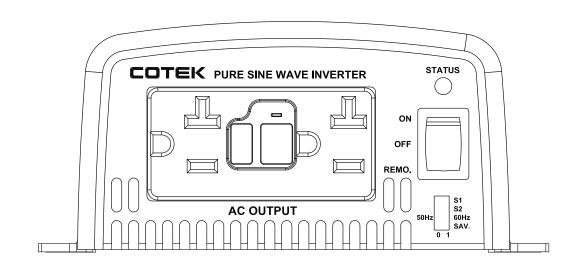


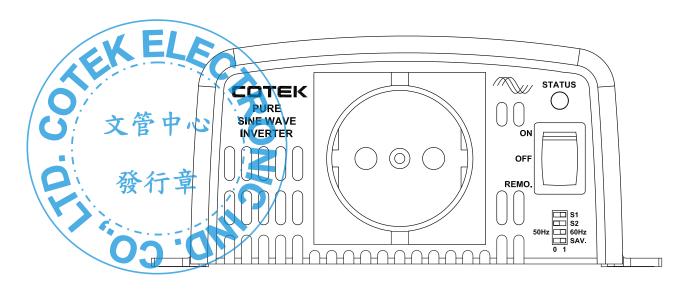
## 3. Instructions

This power inverter series is a the member of the most advanced line of mobile AC power systems available.

To get the most out of the power inverter, it must be installed and used properly. Please read the instructions in this manual before installation and operation this model.

## 3-1. Front Panel Operation:





3-1-1. ON / OFF / REMOTE Main Switch.



# 3-1-2.Power Saving, AC Frequency& Output Voltage: Selected by Dip Switch

Power Saving	Dip Switch 正式文件	<b>「巨K</b> ,妥善保存
ON	1	
OFF	0	

Frequency	Dip Switch
50 HZ	0
60HZ	1

Output Voltage	S1	S2
ELE 100Vac	0	0
<b>9</b> 文管中心 110Vac	0	1
2 115Vac	1	0
120Vac	1	1
03.0		



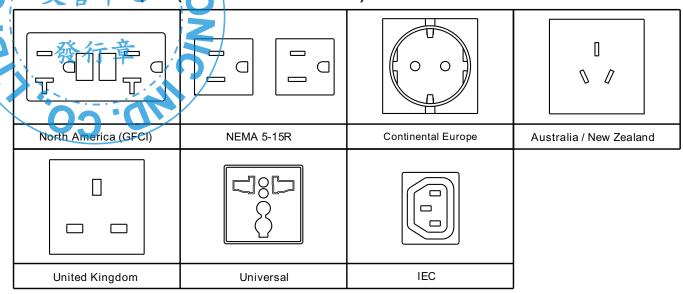
#### 3-1-3. Status: Display Power & Fault Status

Status	LED Signal
Power on	G O R G
Normal	G
Saving mode	G 正式文件,至美保存
O/P over load (100%~115%)	R
O/P short circuit	<u>R</u>
Over temperature	<u>R</u>
Shut down high battery	R
High battery	0
Low battery	<u> </u>
Shut down low battery	<u> </u>

<sup>\*</sup>Note: LED Status G=Green R=Red O=Orange

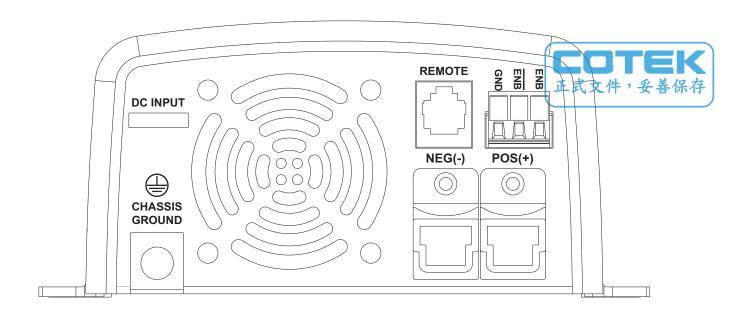
- Power on: Beep twice, LED shows green -> orange -> red -> green.
- · Normal:LED green light.
- **Saving mode**:LED Flashing green light once every two seconds, shut down after 30 minutes.
- O/P over load (100%~115%):LED red light, two short beep, shut down after 30 seconds and restart 4 times.
- O/P short circuit:LED red light, two short beep, shut down after two seconds and restart 4 times.
- Over temperature: LED Flashing red light quickly twice every 1.6 seconds.
- Shut down high battery: LED Flashing red light quickly, shut down.
- · High battery:LED Flashing orange light quickly.
- Low battery LED Flashing orange light slowly and 5 short beeps every 15 sec.
- Shut down low battery:LED Flashing red light slowly, shut down.

## 3-1-4. AC Output (available Sockets):

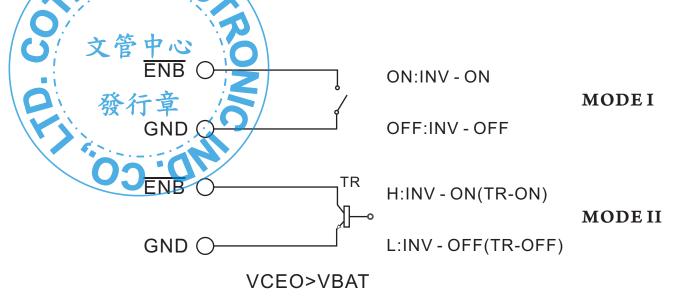




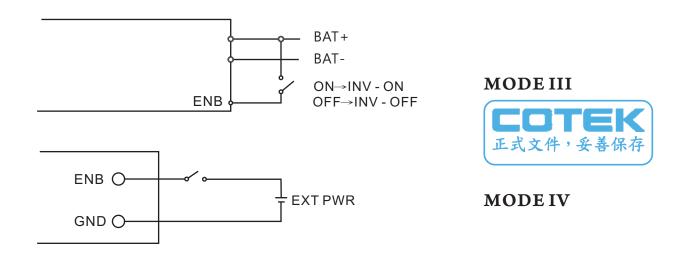
## 3-2. Rear Panel Operation:



- **3-2-1.** Before installing the inverter, make sure the main switch must be "OFF".
- **3-2-2.** Before using the remote unit, make sure the main switch must be "REMOTE".
- **3-2-3.** Ensure the remote control contact is off.
- **3-2-4.** Remote Port: Place 0.75mm2 and Screw type cable between the remote port and the panel.
- 3 2 5. Remote port ON/OFF inverter setup status







#### RJ-11 Remote port for CR-8 (Remote controller)

\*NOTE: Only one of control mode can be presented. When operating.

## 3-2-6. DC Input Terminals:

Connect to 12V / 24V / 48V battery or the other power sources. [+] is positive, [-] is negative. Reverse polarity connection will blow internal fuse and may damage inverter permanently.

Model	DC Input Voltage			
Model	Minimum	Maximum		
K ELEI2V	10.0	15.5		
文 管 中心	20.0	31.0		
48V	40.0	62.0		

3-2-7. Chassis Ground: using # 8 AWG wire to connect vehicle chassis.



#### **WARNING!**

Operation of the inverter without a proper ground connection may result in an electrical safety hazard.



#### 3-3. Protections Features:

	DC Input (VDC)					Over Temperature Protection		
Model	Over Voltage		Under Voltage		INTERIOR			
Model	Shut- down	Restar	Voltage Alarm	Shut- down	Restar	Shut-down	式文件,妥善保 Restar	
12V	15.5± 0.25V	14.5± 0.25V	10.5± 0.25V	10±0.25V	12±0.25V			
24V	31±0.5V	29±0.5V	21±0.5V	20±0.5V	24±0.5V	83±5℃	53±5℃	
48V	62±1V	58±1V	42±1V	40±1V	48±1V			

<sup>\*</sup>Note: The specifications are subject to change without notice.

#### 3-4. Installation:

Where to install. The power inverter should be installed in a location that Meets the following requirements:

- **3-4-1.** Dry Do not allow water to drip or splash on the inverter.
- **3-4-2.** Cool Ambient air temperature should be between -20°C and 40°C, the cooler the better.
- 3-4-3 Safe Do not install in a battery compartment or other areas where flammable fumes may exist, such as fuel storage areas or engine compartments.
- 3-4-4. Tentilated Allow at least one inch of clearance around the inverter for air flow. Ensure the ventilation openings on the rear and front around the inverter.
- 3-4-5. Dust Do not install the Inverter in a dusty environments where are dust, wood particles or other filings/shavings are present.

  These dust can be pulled into the unit when the cooling fan is operating.



**3-4-6.** Close to batteries – Avoid excessive cable lengths but do not install the Inverter in the same compartment as batteries.

Use the recommended wire lengths and sizes (see section 3-5)

Also do not mount the Inverter where it will be exposed to the 国家 gases produced by the battery.

These gases are very corrosive and prolonged exposure also will damage the Inverter.

#### **WARNING!**



Shock Hazard. Before proceeding further, carefully check that the Inverter is NOT connected to any batteries, and that all wiring is disconnected from any electrical sources. Do not connect the output terminals of the Inverter to an incoming AC source.

## 3-5. Making DC Wiring Connections:

Follow this procedure to connect the battery cables to the DC input terminals of the Inverter. Your cables should be as short as possible (Ideally, less than 6 feet / 1.8 meters) enough to handle the required current in accordance with the electrical codes or regulations application. Cables are not an adequate gauge (too narrow) or too long will decrease the inverter performances such as poor surge capability and low input voltage warnings frequently and shutdowns. UVP warning presents due to DC voltage drop across the cables from the inverter to the batteries.

The longer or narrower the cables, the greater the voltage drop. Increasing your DC cable size will help improve the situation.

Following cable recommendations for the best performance of inverter.

(Apply both 110V and 230V versions)

## WARNING!



The installation of a fuse must be on positive cable. Failure to place a fuse on "+" cables running between the inverter and battery may cause damage to the inverter and will void warranty.



## 3-6. AC Safety Grounding:

The AC output ground wire should go to the grounding point for your loads (for example, a distribution panel ground bus).

#### 3-6-1. Neutral Grounding (GFCI'S):

3-6-1-1. 110V models: The neutral conductor of the AC output circuit of the Inverter is automatically connected to the safety ground during inverter operation. In accordance with the National Electrical Code requirements that separately derived AC sources (such as inverter and generators) have their neutral conductors tied to ground in the same way that the neutral conductor from the utility is tied to ground at the AC breaker panel. For models configured with a transfer relay, while AC utility power is presenting and the Inverter is in bypass mode, this connection (neutral of the Inverter's AC output to input safety ground) is not present so that the utility neutral is only connected to ground at your breaker panel, as required.

**3-6-1-2. 230V models:** There is no connection made inverter interior between either the line or neutral conductor to the safety ground.

## WARNING!

文中

Risk of electronic shock. Use only Pass and Seymour, type 2095-W or 7899-W, ground – fault circuit-interrupter receptacles. Others may fail in operating the inverter when connecting to the inverter's equipment.



#### **Ground Fault Circuit Interrupters (GFCI):**

Installations in Recreational Vehicles (for North American approvals) will require GFCI protection of all branch circuit connected to the AC output of the hardwire terminal equipped Inverter. In addition, electrical codes require GFCI protection of certain receptacles in residential installations. While the pure sine wave output of the Inverter is equivalent to the waveform provided by utilities, compliance with UL standards requires us to test and recommend specific GFCI.

Cotek has tested the following GFCI – protected 20A receptacles and found that they functioned properly when connected to the output of the Inverter.

## 3-7. Inverter Operation:

To operate the power inverter, turn the main switch ON. The power inverter is now ready to deliver AC power to your loads. If there is several loads use, turn them on separately after the inverter has been "ON" in order to prevent the OVP present caused by the surge power.

- **3-7-1.** Set the power switch to the "ON" position and the buzzer will send out "Beep" sounds at the moment the inverter will do self-diagnosis, then the Power Status LED indicators will also appear various colors. Finally the buzzer will sound another "Beep" and the Power Status LED indicators will turn to "Green" color, the inverter starts working successfully.
- 3-7-2. Set the power switch to the OFF position, the inverter stops and all the lights that are On, go Off.
- 3-7-3. Set power inverter switch to the ON position and turn the test load

  On The inverter should supply power to the load. If you plan to accurately measure the true output r.m.s. voltage of inverter, a meter such as FLUKE 45 BECKMAN 4410 or TRIPLETT 4200 must be used.



# 4. Troubleshooting guide:



#### **WARNING!**

Do not open or disassemble the Inverter. Attempting to service the unit yourself may resultinha 妥善保ィ risk of electrical shock or fire.



Problems and Symptoms	Possible Cause	Solutions
"No AC Power Output"		
STATUS illuminates the red LED		
a. Blinking fast	Over input voltage. (OVP)	Check input voltage. Reduce input voltage
b. Blinking slow.	Low input voltage. ( UVP )	Recharge battery. Check connections and cable.
c. Blinking Intermittently.	Thermal shutdown. (OTP)	Improve ventilation. Make sure ventilation openings in inverter are not obstructed. Reduce ambient temperature.
d. Solid ON	Short circuit or Wiring error. Overload.(OLP)	Check AC wiring for short circuit. Reduce load.



## 5. Maintenance:

Very little maintenance is required to keep your inverter operating properly.

You should clean the exterior of the unit periodically with a damp cloth to prevent accumulation of dust and dirt.

At the same time, tighten the screws on the DC input terminals.

# 6. Warranty:

We warrant this product against defects in materials and workmanship for a period of 36 months from the date of purchase and will repair or replace any defective Power Inverter when directly returned, postage paid, to us.

This warranty will be considered void if the unit has suffered any obvious physical damage or alteration either internally or externally and does not cover damage arising from improper use such as plugging.

The unit into an unsuitable power sources attempts to operate products with excessive power consumption requirements, or use in unsuitable environments. This is the only warranty that the company makes.

No other warranties express or imply including warranties of merchantability and fitness for a particular purpose.

Repair and replacement are your sole remedies and the company shall not be liable for damages, whether direct, incidental, special or consequential, even though caused by negligence or other fault.







## COTEK

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料號:75-1000-0242\_A1 原料號:75-1000-0229\_A2 材質:100g書寫紙-白色

尺寸:A5

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Restar

----- 45修改為53 (A1)

|※以上敘述非本文※



# SE350 Series Pure Sine Wave Inverter User's Manual



不須ECR\ECN更新圖檔明細表

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\*上述資料不需附ECR\ECN

確認: 新教如 1/9

