

MICROTECH

ENERGY 200

Electronic Control for mono & bi-Compressor CHILLERS

User Manual



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2 HOW TO USE THIS MANUAL

This manual is designed to permit quick, easy reference with the following features:

References

References column:

A column to the left of the text contains *references* to subjects discussed in the text to help you locate the information you need quickly and easily.

Cross references

Cross references:

All words written in *italics* are referenced in the subject index to help you find the page containing details on this subject; supposing you read the following text:

"when the alarm is triggered, the *compressors* will be shut down"

The italics mean that you will find a reference to the page on the topic of *compressors* listed under the item *compressors* in the index.

If you are consulting the manual "on-line" (using a computer), words which appear in italics are hyperlinks: just click on a word in italics with the mouse to go directly to the part of the manual that discusses this topic.

Icons for emphasis:



Take note: information on the topic under discussion which the user ought to keep in mind



Tip: a recommendation which may help the user to understand and make use of the information supplied on the topic under discussion



Warning! : information which is essential for preventing negative consequences for the system or a hazard to personnel, instruments, data, etc., and which users **MUST** read with care.

3 INTRODUCTION

Energy 200 is a compact device that permits control of air conditioning units of the following types:

- air-air
- air-water
- water-water
- motor-condensing

single-circuit, with 1 or 2 *compressors* (steps).

It is possible to control *condensation fan* speed proportionately for currents of up to 2 A without using external devices.

Main characteristics:

- Temperature control based on inflowing or outflowing probe, depending on the type of machine and its configuration
- Condensation control
- Input may be configured for an NTC temperature probe or for a 4...20 mA signal (through *parameters*)
- Automatic change-over
- *Boiler* or supplementary electrical heater control for *heating*
- *Internal fan control* up to 3 steps in the air-air application
- *Dynamic set point*
- Parameter setting from the *keyboard* or through a personal computer
- *Copy card* for uploading and downloading parameter maps
- *Remote keyboard* (up to 100 m) which may be connected up directly without a serial interface
- 4-20 mA or 0-10 V output (optional internal card)
- *User interface* with a menu featuring 2 different levels of access through password management
- Interface menu may be fully configured from a PC.
- Only for *Energy 2xxB* devices it is available the instrument control through modbus protocol

3.1 Components

We will now look at the basic *components* and accessories in the system and how they are connected.

3.1.1 Basic module

The *basic module* is an electronic board, to be connected up as illustrated in the *connection diagrams*.

3.1.2 Keyboards

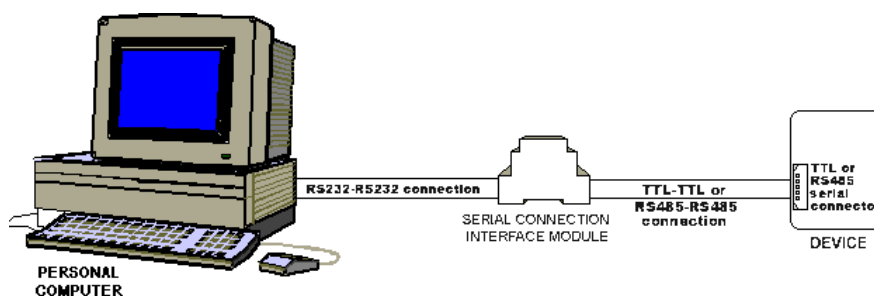
Two types of *keyboard* are available:

- Panel *keyboard*
- Wall-mounted *keyboard*

3.1.3 Interface module

A device which permits the controller to interface with a Personal Computer

It must be connected up as illustrated in the figure



The PC must be connected with the *interface module*, and the *interface module* with the device, with no power on to any of the devices, and in compliance with current safety *regulations*. Be careful to avoid electrostatic shocks, especially on exposed metal parts of the devices; allow electrostatic shocks to discharge into the ground before handling.

3.2 Copy Card

A device which may be used to upload and download the Energy 200 parameter map.

3.2.1 Fan modules

May be used to connect fans to Energy 200's low voltage outputs.

3.2.2 Param Manager

If you have an adequate Personal Computer with Windows 95 or a more recent operating system, the *Param Manager* software, and adequate *interface module* and proper wiring, you can have full control over all Energy 200 *parameters* via Personal Computer.

The instrument can be programmed easily and quickly using a series of interfaces which permit a logical, guided approach.

4 INSTALLATION



Before proceeding with any operation, first make sure that you have connected up the power supply to the device through an appropriate external [current transformer](#).

Always follow these rules when connecting boards to one another and to the application:

Never apply [loads](#) which exceed the limits set forth in these specifications to outputs;

Always comply with [connection diagrams](#) when connecting up [loads](#);

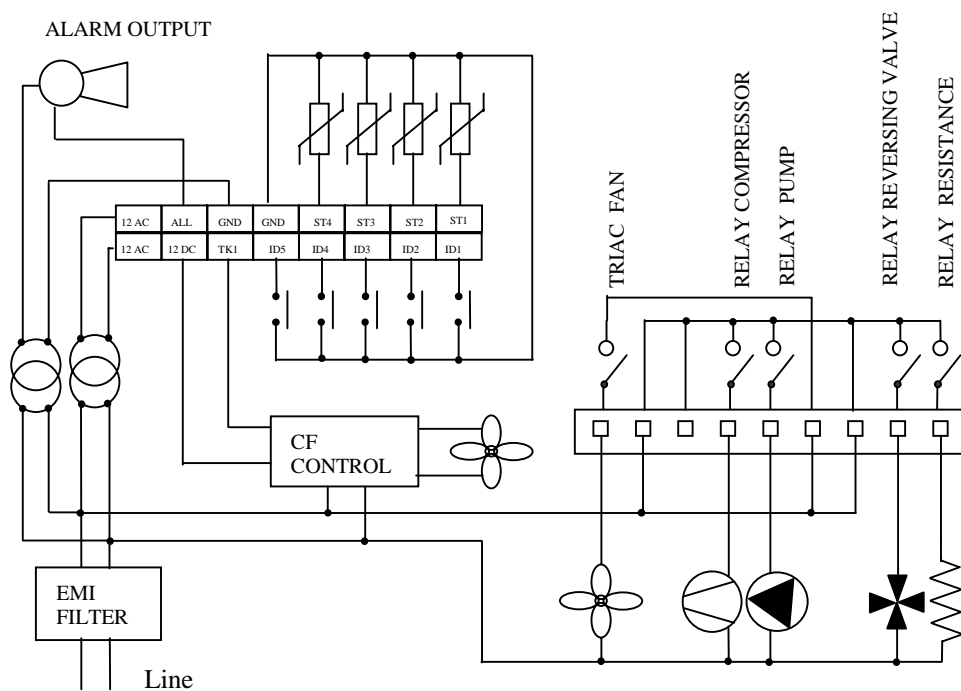
To prevent electrical couplings, always wire low voltage [loads](#) separately from high voltage [loads](#);

4.1 Connection diagrams

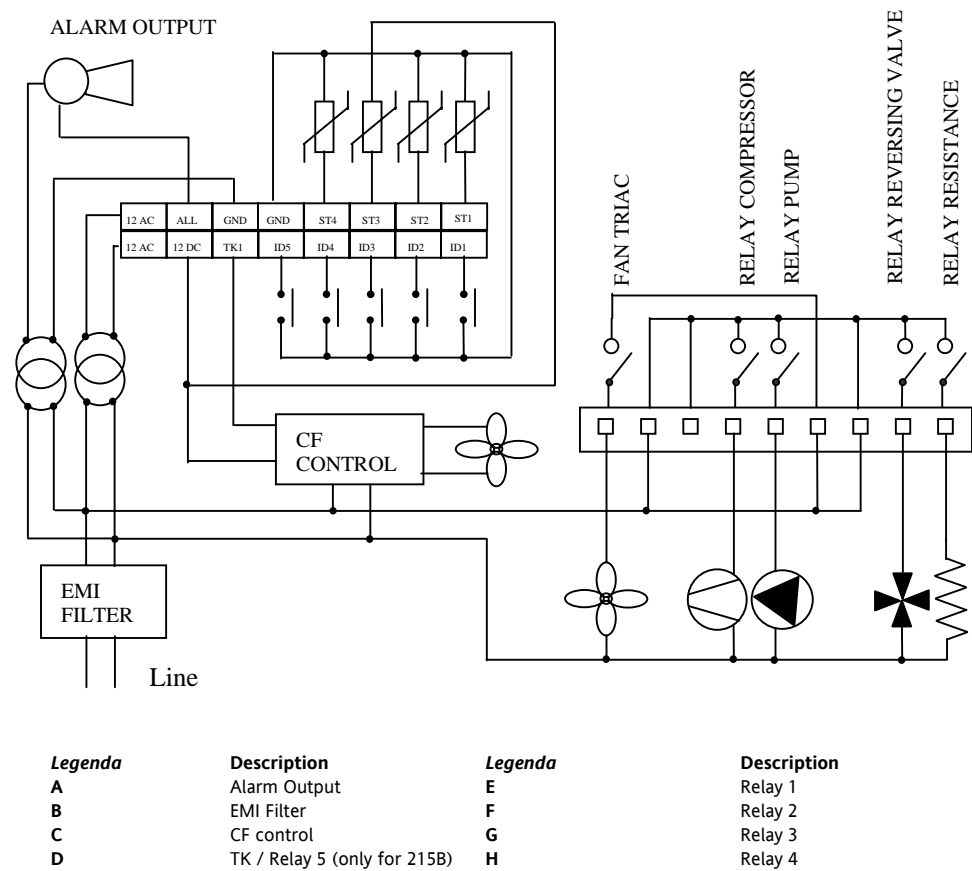
There are three models of Energy 200:

- Energy 210 : 2 step chiller
- Energy 211B:2 step heat pump + ext. proport. fan +modbus
- Energy 215B:2 step heat pump+ fan on/off with int. relay+modbus
- Energy 210A :optional analogue output
- Energy 210B :2 step cool + int. proport. fan + modbus
- Energy 211 : 2 step heat pump
- Energy 210BA :analogue output + modbus

Connection with ST3 probe configured as NTC



Connection with ST3 probe configured as 4..20mA



Instrument configuration is determined by the values of the [parameters](#) associated with inputs and outputs.

4.2 Configuration of analogue inputs

Analogue inputs

There are 4 analogue inputs:

- 3 NTC type temperature probes
- 1 input which may be configured for an NTC probe or a 4...20 mA signal.

The inputs, which shall henceforth be referred to as ST1...ST4, are configured as shown in the table below:

Analogue inputs: configuration table

Pa.	Description	Value					
		0	1	2	3	4	5
Pa H05	Configuration of analogue input ST1	Probe absent	NTC input Inflowing water/air	Digital input Request for heating	Digital input Request for regulation algorithm	NTC input Differential	(*) on Remote Keyboard
Pa H06	Configuration of analogue input ST2	Probe absent	NTC input Outflowing water/air, anti-freeze	Digital input Request for cooling	Not permitted	Not permitted	Not permitted
Pa H07	Configuration of analogue input ST3	Probe absent	NTC input Condensation	4...20 mA input for condensation	4...20 mA input for dynamic set point	NTC input Anti-freeze for water-water machines with automatic (internal) reversing of coolant gas	NTC probe Regulation algorithm in heating mode for water-water machines with manual reversal on water side
Pa H08	Configuration of analogue input ST4	Probe absent	NTC input Condensation	Multifunction al digital input	NTC input Outdoor temperature	(*) NTC input Anti-freeze for water-water machines with automatic (internal) reversing of coolant gas	Not permitted

* Energy 2xxB models only

If input ST3 is defined as a 4...20 mA input, the scale bottom value of the pressure input is also significant: [Pa H09](#), maximum input value; set the corresponding value to a current of 20 mA

4.3 Configuration of digital inputs

Digital inputs

There are 5 digital inputs, which will henceforth be identified as ID1...ID5.

ST1, ST2 and ST4 may be added to these if they are configured as digital inputs (through [parameters Pa H05](#), [Pa H06](#), and [Pa H08](#)).

A total of 8 digital inputs is thus available.

Digital inputs: polarity

The polarity of digital inputs is determined by the [parameters](#) listed below:

Parameter	Description	Value	
		0	1
Pa H10	Polarity of digital input ID1	Active if closed	Active if open
Pa H11	Polarity of digital input ID2	Active if closed	Active if open
Pa H12	Polarity of digital input ID3	Active if closed	Active if open
Pa H13	Polarity of digital input ID4	Active if closed	Active if open
Pa H14	Polarity of digital input ID5	Active if closed	Active if open
Pa H15	Polarity of input ST1 (configured as digital)	Active if closed	Active if open
Pa H16	Polarity of input ST2 (configured as digital)	Active if closed	Active if open
Pa H17	Polarity of input ST4 (configured as digital)	Active if closed	Active if open

Inputs ID1 and ID2 cannot be configured and fulfil the following [functions](#):

ID1 : High pressure input

ID2 : Low pressure input

The [functions](#) of the other inputs may be configured using [parameters](#):

ST1, ST2: (Refer to Analogue inputs: configuration table)

ID3, ID4, ID5 and ST4: as shown in the table below

Digital inputs: configuration table

Digital input configuration parameter	Parameter code	Value						
		0	1	2	3	4	5	6

Configuration parameter ID3	Pa H18	Thermal switch compressor 1	Thermal switch fan	Flow switch	Remote heat cool	Remote On-off	Thermal switch compressor 2	Request step 2
Configuration parameter ID4	Pa H19	Thermal switch compressor 1	Thermal switch fan	Flow switch	Remote heat cool	Remote On-off	Thermal switch compressor 2	Request step 2
Configuration parameter ID5	Pa H20	Thermal switch compressor 1	Thermal switch fan	Flow switch	Remote heat cool	Remote On-off	Thermal switch compressor 2	Request step 2
Configuration parameter ST4	Pa H21	Thermal switch compressor 1	Thermal switch fan	Flow switch	Remote heat cool	Remote On-off	Thermal switch compressor 2	Request step 2

If more than one of the [parameters](#) appearing in table 3 is configured with the same value, the function will be called up in response to at least one of the inputs.

4.4 Configuration of outputs

Outputs

The instrument has the following outputs:

- 4 relay contacts (5 relay contacts for Energy 215B model)
- triac outputs (all models except 215B)
- [optional output](#)
- 1 [keyboard](#) output
- [Fan module pilot output](#)

4.4.1 Relays

- **RL1** - compressor, 2 A resistive 250V~ (¼ HP at 240V~, 1/8 HP 120V~).
- **RL2** - configurable, 2 A resistive 250V~ (¼ HP at 240V~, 1/8 HP 120V~).
- **RL3** - configurable, 2 A resistive 250V~ (¼ HP at 240V~, 1/8 HP 120V~).
- **RL4** - configurable, 2 A resistive 250V~ (¼ HP at 240V~, 1/8 HP 120V~).
- **RL5** - on-off fan, 2 A resistive 250V~ (¼ HP at 240V~, 1/8 HP 120V~) (**only Energy 215B model**).

Outputs RL2, RL3, and RL4 may be configured as shown in the table below:

[Relays](#): configuration table

Pa.	Description	Value			
		0	1	2	3
Pa H22	Configuration of relay RL2	Pump	Internal fan speed 1	Not permitted	Not permitted
Pa H23	Configuration of relay RL3	Reversing valve	Internal fan speed 3	Second compressor or capacity step	Not permitted
Pa H24	Configuration of relay RL4	Anti-freeze electrical heaters	Internal fan speed 2	Boiler	Not permitted



If multiple outputs are configured to run the same resource, the outputs will be activated in parallel.

4.4.2 Triac/(Relay 5 ; Energy 215B model)

- **TK** - Control of [condensation fan](#) or supplementary anti-freeze heaters, maximum current 2 A 250V~
The TK output may be configured as shown below:

TK output: configuration table

Pa.	Description	Value			
		0	1	2	3
Pa F01	Configuration of TK output	Proportional condensation fan control	ON-OFF temperature fan control	Anti-freeze electrical heaters for water-water machines with gas reversal	ON-OFF fan control in response to compressor

- **ALL** - 12-24 V~ output for alarm, maximum current 500 mA.

For [Energy 2xxB](#) models there are available the following [parameters](#):

- [Pa H56](#) = defines the alarm output polarity:
0 = the output is active (close contact) when is the alarm is active & when the device is in off mode.
1 = in the same conditions, open contact
- [Pa H57](#) = defines if the alarm is active when the device is in off mode, set by [keyboard](#), with remote off & in [stand-by](#) mode
0 = output alarm not activated in OFF mode or [stand-by](#) mode
1 = active alarm output in OFF mode or [stand-by](#) mode.



The power supply to the alarm output must be kept separate from the controller power supply.

4.4.3 Fan module pilot output

- TK TTL – Low voltage output piloting external fan control modules.

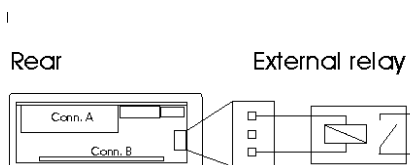
4.4.4 Optional output

OPZ – optional internal output with configurable output.

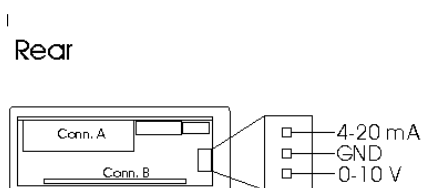
There are two types of *optional output* for the Energy 200, corresponding to two different versions:

Open collector output

open collector output for piloting compressor 2 relay



4-20 mA and 0-10 V output: may be used with either 4-20 output or 0-10 by setting parameter H25



Parameter **H25** must be configured to suit the version used, as shown in the table below:

Optional output: configuration table

Pa.	Description	Value		
		0	1	2
Pa H25	Optional output configuration parameter	Open Collector output for compressor 2	Proportional <i>condensation fan control</i> , 4-20 mA	Proportional <i>condensation fan control</i> , 0-10 V

The analogue output value is directly proportionate to the external fan control. For example:

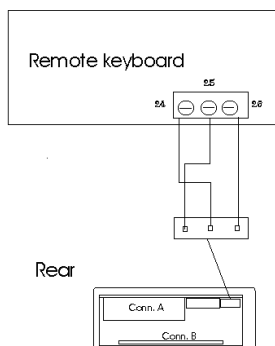
if the external fan control has an output of 50%,

- with *Pa H25* = 1, the 4...20 mA output will have a value of 12 mA (50% calculated on the *range* 4...20), while the 0-10 V output will not be significant
- if *Pa H25* = 2, the 0-10 V output will have a value of 5 V (50% of the *range* 0...10), while the 4...20 mA will not have a significant value.

4.4.5 Additional keyboard output

The *keyboard* output may be used for an additional *keyboard*.

Connect as shown in the diagram below.:



4.5 Physical quantities and units of measurement

4.5.1 Temperature- or pressure-based operation

Parameter [Pa H49](#) may be used to select two different types of machine: operated on the basis of temperature or of pressure.

- If [Pa H49](#)= 0, parameter [Pa H07](#)=0 (probe ST3 absent), [Pa F01](#) = 3 (operation in response to a request from the compressor) .

Temperature-based operation

- if [Pa H49](#)= 1 (temperature-based operation), [parameters Pa H07](#), [F01](#) are forced as follows: [H07](#)= 1 (probe ST3 operating on the basis of temperature), [F01](#)= 3 (operation in response to a request from the compressor). During [defrosting](#), [Pa d08](#) will be used as the [defrost start](#) temperature, and [Pa d09](#) as the [defrost end](#) temperature.

Pressure-based operation

- if [Pa H49](#)= 2 (pressure-based operation), [parameters Pa H07](#), [F01](#) will be forced as follows: [H07](#)= 2 (probe ST3 operating on the basis of pressure), [F01](#)= 0 (proportional operation). During [defrosting](#) parameter [Pa d02](#) will be used as the [defrost start](#) pressure and [Pa d04](#) as the [defrost end](#) pressure.
- if [Pa H49](#)= 3, there are no constraints on the [parameters](#).

[Temperature- or pressure-based operation](#): configuration table

Pa H49	Pa H07	Pa F01
0	0 probe ST3 absent	3 operation in response to a request from the compressor
1	1 probe ST3 temperature	3 operation in response to a request from the compressor
2	2 probe ST3 pressure	0 proportional operation
3	No constraints	No constraints

4.5.2 Units of measurement

Control temperature may be displayed in:

- degrees °C, with decimal point
- degrees °F without decimal point.

The unit of measurement is determined by setting parameter [H52](#):

Pa H52	Unit of measurement
0	Degrees °C
1	Degrees °F

4.6 Serial outputs

There are 2 asynchronous outputs on the control:

- channel for serial communication with a personal computer through a Microtech [interface module](#)
- channel for serial communication with a standard Microtech [keyboard](#). Power supply 12 VDC (2400, and 8,1).

4.6.1 Copy card device

A [copy card](#) for reading and writing parameter maps may be connected to the serial connector.

- Copying the parameter map to the internal memory using the [copy card](#): turn the power on to the instrument with the [copy card](#) already in place.
- Downloading the parameter map from the internal memory to the [copy card](#): first connect the [copy card](#) to the instrument, entering the password corresponding to parameter [Pa H47](#). While it is downloading data the instrument will [display](#) the label **Occ**. Disconnect the [copy card](#) when finished.

5 USER INTERFACE

The interface on the front panel of the instrument can be used to carry out all the operations connected to the use of the instrument, and in particular to:

- Set operating mode
- Respond to alarm situations
- Check the state of resources

Keyboard

Front panel of the instrument



5.1 Keys

Mode



Selects operating mode:

If the *heating* mode is enabled, each time the key is pressed the following sequence occurs:
Stand-by → *cooling* → *heating* → *stand-by*

if *heating* mode is not enabled:
Stand-by → *cooling* → *stand-by*

In menu mode, this key acts as a *SCROLL UP* or UP key (increasing value).

On-off – Reset alarms



Resets *alarms*, and turns the instrument on and off.

Press once to *reset* all manually *reset alarms* not currently active.

Hold down the key for 2 seconds to turn the instrument from on to off or vice versa. When it is off, only the decimal point remains on the *display*. In menu mode this key acts as a *SCROLL DOWN* or DOWN key (decreasing value)

Mode – on-off key combination



Pressing the “mode” and “on-off” *keys* at the same time.

If you press both *keys* at the same time and then release within 2 seconds, you will move one level deeper in the *display* menu.

If you press both *keys* for more than 2 seconds you will move one level up.

If you are currently viewing the lowest level in the menu and you press both *keys* and release within 2 seconds, you will go up one level.

5.2 Displays

The device can provide information of all kinds on its status, configuration, and *alarms* through a *display* and leds on the front panel.

5.2.1 Display

Normal *display* shows:

- regulation temperature in tenths of degrees celsius with a decimal point, or in degrees fahrenheit without a decimal point.
- the alarm code, if at least one alarm is active. If multiple *alarms* are active, the one with greater priority will be displayed, according to the *Table of Alarms*.
- If temperature control is not analogue and depends on the status of a digital input (ST1 or ST2 configured as digital inputs), the “On” or “Off” label will be displayed, depending on whether temperature control is active or not.
- When in menu mode, the *display* depends on the current position; labels and codes are used to help the user identify the current function.
- Decimal point: when displaying hours of operation, indicates that the value must be multiplied x 100



5.2.2 Led

Led 1 compressor 1.

- ON if compressor 1 is active
- OFF if compressore 1 is off
- *BLINK* if *safety timing* is in progress



Compressor 2 (or capacity step) *led*

- ON if compressor (capacity step) is on
- OFF if compressor (capacity step) is off
- *BLINK* if *safety timing* is in progress





Defrost *led*

- ON if *defrosting* is in progress
- OFF if *defrosting* is disabled or has been completed
- *BLINK* if timing is in progress (defrost interval)



Electrical heater/*boiler led*

- ON if the internal anti-freeze electrical heater or *boiler* is on
- OFF if the internal anti-freeze electrical heater or *boiler* is off



Heating *led*

- ON if the device is in *heating* mode



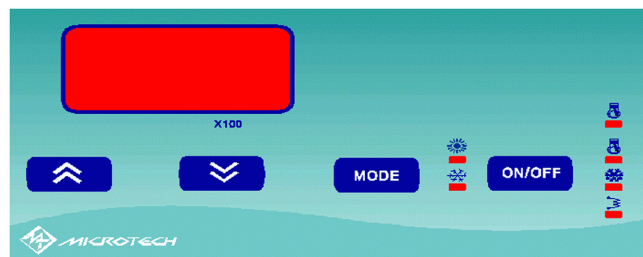
Cooling *led*

- ON if the controller is in *cooling* mode

If neither the *HEATING led* nor the *COOLING led* is on, the controller is in *STAND-BY* mode

5.3 Remote keyboard

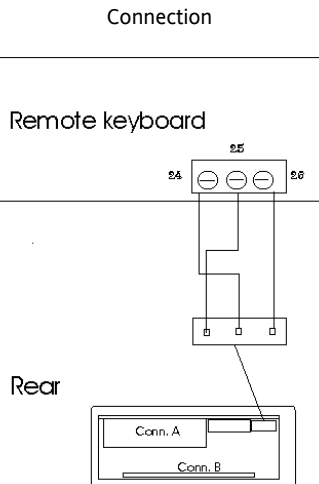
The *remote keyboard* on the *display* is an exact copy of the information displayed on the instrument, with the same leds; *Remote keyboard*



It performs exactly the same *functions* as those described in the *display* section.

The only difference is in use of the UP and DOWN *keys* (to increase and decrease value), which are separate from the MODE and ON/OFF *keys*.

Connection with the controller is illustrated below:



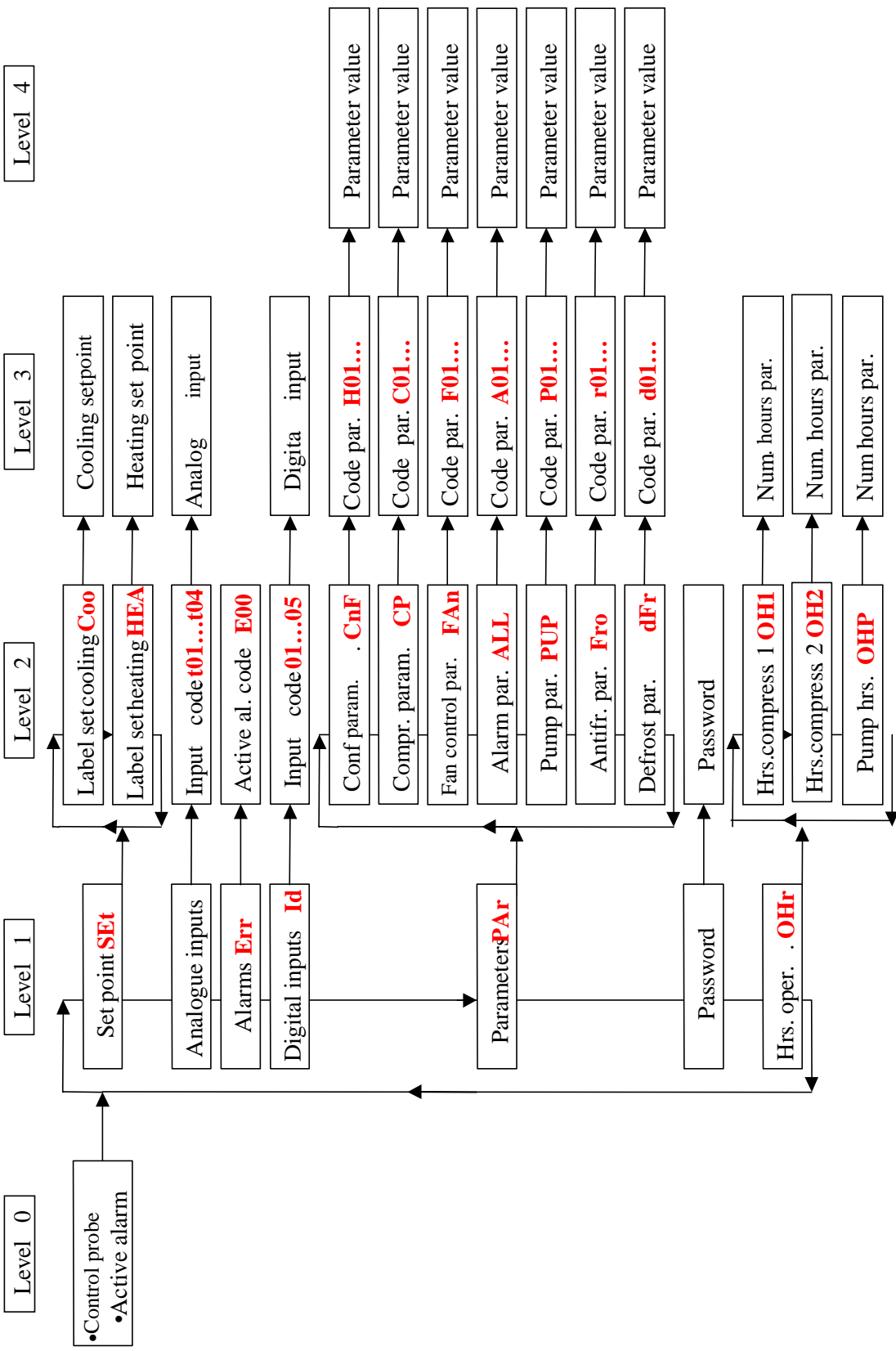
5.4 Parameter programming – Menu levels

Device *parameters* may be modified using a Personal Computer (with the required software, interface key and cables), or using the HyperCodex91 keyboard.

If using the *keyboard*, access to *parameters* is arranged in a hierarchy of levels which may be accessed by pressing the “mode and “on-off” *keys* at the same time (as described above).

Each menu level is identified by a mnemonic code which appears on the *display*.

The structure is set up as shown in the diagram below:



5.4.1 Visibility of parameters and sub-menus

With a personal computer, interface key, suitable cables and the “*Param Manager*” software, it is possible to restrict the visibility and modification of *parameters* and entire submenus.

A “visibility value” may be assigned to each parameter, as described below:

Value	Meaning
0003	Parameter or label visible at all times
0258	Parameter or label visible if user password entered correctly (password = <i>Pa</i> <i>H46</i>)
0770	Parameter or label visible if user password entered correctly (password = <i>Pa</i> <i>H46</i>). Parameter cannot be modified.
0768	Parameter visible from PC only.

Some visibility settings are factory set.

For more information, please refer to the “*Param Manager*” instructions.

6 SYSTEM CONFIGURATION

In this section we will look at how to configure *parameters* for various *loads* on the basis of the type of *installation* to be controlled.

6.1 Compressors

Energy 200 can control systems consisting of one *cooling* circuit with 1 or 2 *compressors*.

If there is a capacity step, it will be considered as a compressor.

Each compressor is piloted by a device relay.

Compressors will be turned on or off depending on the temperatures detected and the *temperature control functions* that have been set (refer to the section on Compressor controls – regulation algorithm)

6.1.1 Compressor configuration

Power step The first compressor must be connected to output RL1;

The second compressor, if there is one, must be connected to output RL3, with the following parameter settings:

- *Pa H48*=2 (2 *compressors* per circuit)
- *Pa H23*=2 (output RL3 configured as compressor/capacity step) or *Pa H25*=0 (open collector output for the second compressor/capacity step).

If the open collector output is used, an external relay will be required for compressor management.

Polarity of RL3



If RL3 is configured as a second compressor/capacity step output, polarity may be selected using the parameter *Pa H51*, polarity of compressor 2/ capacity step output (on relay 3 only).

- 0= relay ON if compressor 2/ capacity step ON,
- 1= relay ON if compressor 2/ capacity step OFF.

The polarity of RL1 is unvariable:

- relay ON if compressor 1/ capacity step ON

6.1.2 Compressor on/off sequence

The order in which the *compressors* come on may be modified using parameter *Pa H50*, compressor on sequence:

- *Pa H50*=0 *compressors* come on depending on the number of hours of operation (balancing hours of operation)
- *Pa H50* = 1 compressor 1 is turned on first, then compressor (or capacity step) 2 (unvaried sequence).

Balancing hours of operation

If *Pa H50*= 0, the compressor with the least hours of operation comes on first, unless it is subject to:

- a current compressor shutdown alarm (refer to *table of alarms*)
- *safety timing* in progress.

If *Pa H50*= 0, the compressor with the most hours of operation is turned off first.

Unvaried sequence

If *Pa H50*= 1:

compressor 2 (capacity step) is turned on only if compressor 1 is already on.

compressor 1 is turned off only if compressor 2 (capacity step) is already off. If there is a compressor 1 shutdown alarm, compressor 2 will be turned off immediately.

6.1.3 Compressor timing

Safety timing

The turning on and off of *compressors* must comply with safety times which may be set by the user using the *parameters* specified below:

Off-on timing

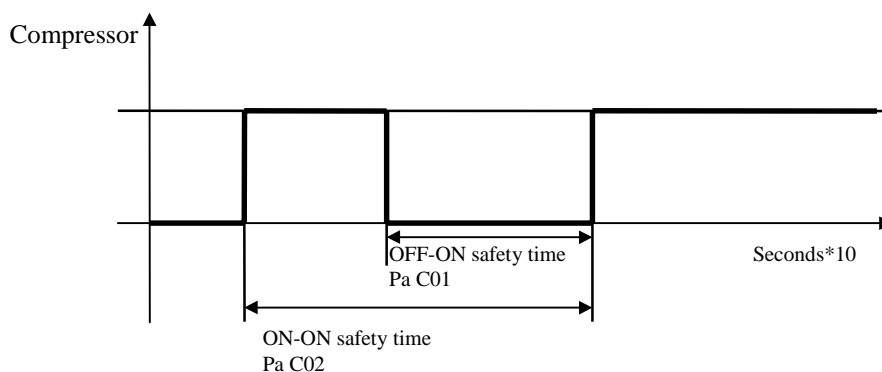
There is a safety interval between the time a compressor goes off and the time the same compressor comes back on (compressor on...off safety time, controlled by parameter *Pa C01*);

This interval of time must elapse when the "Energy 200" is turned on.

On-on timing

There is a safety interval between the time a compressor is turned on and the time it is turned on again (compressor on...on safety time, controlled by parameter *Pa C02*).

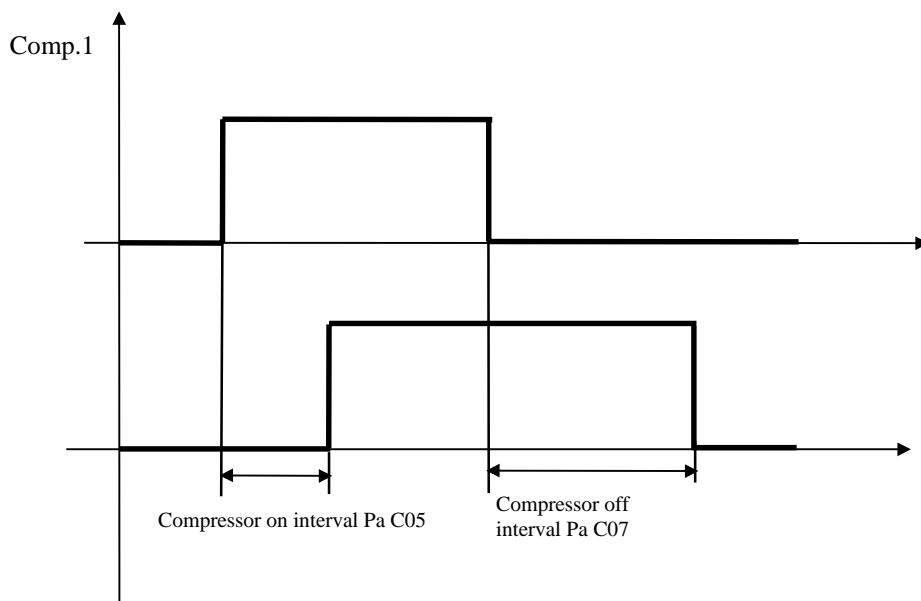
Off-on and on-on comp. diagram



On-on and off-off diagram for 2 comp.

If the system includes 2 **compressors** (or capacity steps) there are intervals of time which must pass between turning on of the 2 **compressors** (**Pa C06**) and turning off of the 2 **compressors** (**Pa C07**). An amount of time determined by parameter **Pa D11** (compressor on delay during **defrosting**) must pass between turning on a compressor and a capacity step. The off time interval between **compressors** is not applied in the event of a **compressor shutdown alarm**, in which case they stop immediately.

On-on and off-off diagram for 2 comp.



6.2 Condensation fan

"Energy 200" may be connected with various types of fan piloting units, depending on the models available, as shown in the table below:

	TK	TK-TTL	4-20mA	0-10V
Energy 210	*	*		
Energy 210A			*	*
Energy 211	*	*		

Legend:

- TK: 230Vac/2A command
- TK-TTL: control signal for fan control modules (500w,1500w,2200w)
- 4-20mA or 0-10V: standard command for fan control through external module (inverter).



- On model Energy 210, the fan may be controlled with a proportionate output with a maximum load of 2A.
- On model Energy 211/210A, only the ON/OFF command is available for remote control (500 mA max)



6.2.1 Fan configuration

The reference is to the fan control unit located outside near the heat exchanger which normally acts as a condenser. If a heat pump is used, the exchanger will operate as an evaporator.

First of all, connect the fan up correctly to the appropriate output (refer to **connection diagrams**).

The fan output may be configured to work proportionately or as ON-OFF.

Pa F01 – Selection of triac output mode (**TK and TK TTL**):

- 0= proportional fan output (TK)
- 1= ON-OFF fan output; in this mode the fan will be off if the proportional control has an output of 0 , on at maximum speed (no capacity step) if control output is greater than 0.
- 2= **external anti-freeze electrical heater control**, for water-water machines with gas reversal
- 3= fan command for ON-OFF operation in response to compressor request. In this mode the fan is turned off and on depending on compressor status.

The fan may also be controlled by the output associated with the optional board:

Pa H25 – configuration of optional board:

- 0= Open Collector output for second compressor
- 1= 4...20 mA fan speed output
- 2= 0-10 V fan speed output

If the output is configured as proportional TK the **PICK-UP**, **PHASE SHIFT** and **IMPULSE DURATION parameters** are also significant.

Pick-up

Every time the external fan is started up, power is supplied to the exchanger fan at maximum voltage, and the fan operates at maximum speed, for an amount of time equal to **Pa F02** seconds; after this time the fan operates at the speed set by the regulator.

	<p>$Pa F02$ = Fan <i>pick-up</i> time (seconds)</p>
Phase shift	<p>Determines a delay during which it is possible to compensate the different electrical characteristics of the fan drive motors:</p> <p>$Pa F03$ = duration of fan <i>phase shift</i>, expressed as $\mu\text{Seconds} \times 200$.</p>
Impulse duration	<p>Determines the duration of the TK output piloting impulse in $\mu\text{seconds} \times 200$</p> <p>$Pa F04$ = triak piloting <i>impulse duration</i></p>
	<h3>6.3 Reversing valve</h3> <p>The <i>reversing valve</i> is used only when operating in “heat pump” mode.</p> <p>It is active if:</p> <ul style="list-style-type: none"> • relay 3 configuration parameter $Pa H23$ = 0. • heat pump is enabled, $Pa H28$ = 1. <p>The <i>reversing valve</i> is off if the instrument is OFF or on <i>stand-by</i>.</p>
Polarity	<p>Polarity may be configured using the following parameter:</p> <p>$Pa H38$ = <i>Reversing valve</i> polarity</p> <ul style="list-style-type: none"> • 0: relay active in cool mode • 1: relay active in heat mode <p>In <i>cooling</i> mode the <i>reversing valve</i> is never active.</p>
	<h3>6.4 Hydraulic pump</h3> <p>The <i>hydraulic pump</i> must be connected to the output of relay RL2 (refer to connection diagram). It is active only if the corresponding parameter, $Pa H22$, is set to 0.</p> <p>The pump may be configured to function in three different ways using parameter $Pa P01$:</p> <ul style="list-style-type: none"> • $Pa P01$ = 0 : continuous operation • $Pa P01$ = 1 : operation when called up by regulation algorithm (compressor) • $Pa P01$ = 2 : <i>cyclic operation</i>
Continuous operation	<p>CONTINUOUS OPERATION:</p> <p>Pump is on at all times.</p>
Operation in response to request	<p>OPERATION IN RESPONSE TO REQUEST:</p> <ul style="list-style-type: none"> • The pump comes on in response to a request from the regulation algorithm. • The compressor comes on following a delay ($Pa P02$) after the time the pump comes on. • The pump goes off following a delay ($Pa P03$) after the regulation algorithm has OFF status. • During <i>defrosting</i>, when the compressor is OFF, the pump stays on.
	<p>The diagram illustrates the timing of the pump and compressor relative to the regulation algorithm. The top axis shows the Regulation status (ON/OFF). The middle axis shows the Compressor status (ON/OFF). The bottom axis shows the Pump status (ON/OFF). The Pump turns on when Regulation turns on. The Compressor turns on after a delay $Pa P02$ from the Pump turning on. The Pump turns off after a delay $Pa P03$ from the Compressor turning off. During defrosting, the Compressor is OFF but the Pump remains ON.</p>
Cyclic operation	<p>CYCLIC OPERATION:</p> <p>The pump is turned on and off independently of the regulation algorithm. It operates for constant intervals of time, as described below:</p> <ul style="list-style-type: none"> • the pump stays on for an amount of time equal to $Pa P02$ (seconds*10),



- the pump is then turned off and stays off for an amount of time equal to *Pa P03* (seconds*10).

The pump is turned off if:

- there is an alarm comporting pump shutdown, such as a **manually reset flow switch alarm**
- the instrument is on *stand-by* or OFF



When there is a current flow switch alarm with **automatic resetting** (refer to *table of alarms*), the pump will remain on even if the compressor is OFF due to the alarm..



For Energy 2xxB there are the following rules:

- with anti-freeze alarm on, the pump is on
- with electrical heaters on, the pump is turned on
- with anti-freeze heaters off (in off mode) the pump is turned on

6.5 Internal anti-freeze/supplementary electrical heaters

Anti-freeze/supplementary heaters are connected up to relay output RL4 (refer to connection diagram). They are active only if the corresponding parameter, *Pa H24*, is set to 0.

If the output is configured this way, it will command the electrical heaters to come on and go off in accordance with the electrical heater *configuration parameters*, *r01...r06*, as described in the table below:

configuration

Pa.	Description	Value	
		0	1
<i>Pa r01</i>	Defrost configuration	comes on only when requested by control	always on during defrost
<i>Pa r02</i>	<i>Cooling</i> mode configuration	off during <i>cooling</i>	on during <i>cooling</i> (depending on anti-freeze electrical heater control)
<i>Pa r03</i>	<i>Heating</i> mode configuration	off during <i>heating</i>	on during <i>heating</i> (depending on anti-freeze electrical heater control)
<i>Pa r04</i>	Configuration of electrical heater control probe in <i>heating</i> mode	controlled on the basis of ST1 (refer to <i>connection diagrams</i>) if <i>Pa H05</i> (config. ST1)= 1 otherwise off	controlled on the basis of ST2 (refer to <i>connection diagrams</i>) if <i>Pa H06</i> (config. ST2)= 1 otherwise off
<i>Pa r05</i>	Configuration of control probe in <i>cooling</i> mode	controlled on the basis of ST1 (refer to <i>connection diagrams</i>) if <i>Pa H05</i> (config. ST1)= 1 otherwise off	controlled on the basis of ST2 (refer to <i>connection diagrams</i>) if <i>Pa H06</i> (config. ST2)= 1 otherwise off
<i>Pa r06</i>	Configuration when OFF or on <i>stand-by</i>	Off when instrument is OFF or on <i>stand-by</i>	On when instrument is OFF or on <i>stand-by</i>

6.6 Supplementary electrical heaters

If *Pa r15* =1 the electrical heaters will have the double meaning of di *External anti-freeze electrical heaters* and *Supplementary electrical heaters*

Their functionality are decribed in Configuration of *Supplementary Electrical Heaters* paragraph

6.7 External anti-freeze electrical heaters

External anti-freeze electrical heaters are used on water-water machines with gas reversal.

They are connected to the triac TK output (refer to connection diagram) and controlled on the basis of probe ST3 (refer to analogue inputs) .

They are active only if:

- output TK is configured for anti-freeze electrical heaters, on a water-water machine with gas reversal (*Pa F01*= 2)
- ST3 is configured as an NTC anti-freeze input on a water-water machine with gas reversal (*Pa H07*= 4)

6.8 Boiler

The output for *boiler controller* is relay RL4 (refer to connection diagram) with a suitable configuration.

The *boiler* output may operate in two different ways:

- to supplement another *heating* resource
- to provide *heating* with *boiler* only.

SUPPLEMENTARY *BOILER*:

The output is active if:

- relay 4 configuration parameter, *Pa H24*= 2.
- heat pump is declared present, *Pa H28*= 1.
- ST4 is configured as an outdoor probe, *Pa H08*= 3.

HEATING BOILER:

The output is active if:

relay 4 configuration parameter, *Pa H24*= 2.

heat pump is declared not present (**H28**= 0)

The *boiler* is off if:

- the device is operating in *cooling* mode
- the device is on *stand-by* or OFF
- there is a *boiler* shutdown alarm (refer to *table of alarms*)

6.9 Internal fan

Outputs RL2, RL3, RL4 (refer to connection diagram) may be used for the *internal fan*, depending on the “fan control step” to be used.

- 1 fan control step** The *internal fan* output is active **only if**:
- relay 2 configuration parameter *Pa H22*= 1.

- 2 fan control steps** 2 fan control steps are active if:
- relay RL2 configuration parameter *Pa H22*= 1
relay RL4 configuration parameter *Pa H24*= 1

- 3 fan control steps** 3 fan control steps are active if:
- relay RL2 configuration parameter *Pa H22*= 1
relay RL4 configuration parameter *Pa H24*= 1
relay RL3 configuration parameter *Pa H23*= 1

7 TEMPERATURE CONTROL FUNCTIONS

Once Energy 200 has been configured, *loads* may be controlled on the basis of temperature and pressure conditions detected by probes and *temperature control functions* which may be defined using the appropriate *parameters*.

Operating modes

There are 4 possible *operating modes*:

- *cooling*
- *heating*
- *stand-by*
- off

Cooling

Cooling: this is the “summer” operating mode; the machine is configured for *cooling*.

Heating

Heating: this is the “winter” operating mode; the machine is configured for *heating*

Stand-by

Stand-by: the machine does not govern any temperature control function; it continues to signal *alarms*

Device off

Off: the machine is turned off.

The operating mode is determined by settings entered on the *keyboard* and by the following

Parameters:

- Operating mode parameter (Pa H27)
- Heat pump parameter (*Pa H28*)
- Configuration parameter ST1 (Pa H05) (refer to Analogue inputs: configuration table)
- Configuration parameter ST2 (Pa H06) (refer to Analogue inputs: configuration table)

Operating mode selection parameter (Pa H27)

0= Selection from *keyboard*

1= Selection from digital input (refer to digital inputs)

2= Selection from analogue input (probe ST4)

Heat pump parameter (*Pa H10*)

0 = Heat pump not present

1= Heat pump present



Heating mode is permitted only if:

- heat pump is present (*Pa H28*= 1) or
- relay RL4 is configured as *boiler* output (*Pa H24*= 2).

Combinations of these *parameters* will generate the following rules:

Operating modes: configuration table

Operating mode	Mode selection parameter <i>Pa H27</i>	Configuration parameter ST1 <i>Pa H05</i>	Configuration parameter ST2 <i>Pa H06</i>
Mode selection from <i>keyboard</i>	0	Other than 2	Other than 2
Mode selection from digital input.	1	Other than 2	Other than 2
If input ST1 is on, operating mode is <i>heating</i> ; if not, <i>stand-by</i>	Any	2	Other than 2
If input ST2 is on, operating mode is <i>cooling</i> ; if not, <i>stand-by</i>	Any	Other than 2	2
If input ST1 is on, operating mode is <i>heating</i> ; if ST2 is on, operating mode is <i>cooling</i> ; if ST1 and ST2 are both on, there is a configuration error; if neither is on, operating mode is <i>stand-by</i>	Any	2	2

7.1 Selection of operating mode from analogue input

The controller permits selection of operating mode on the basis of the temperature detected and supplied by input ST4 (refer to analogue inputs).

This is permitted if both of the following conditions apply:

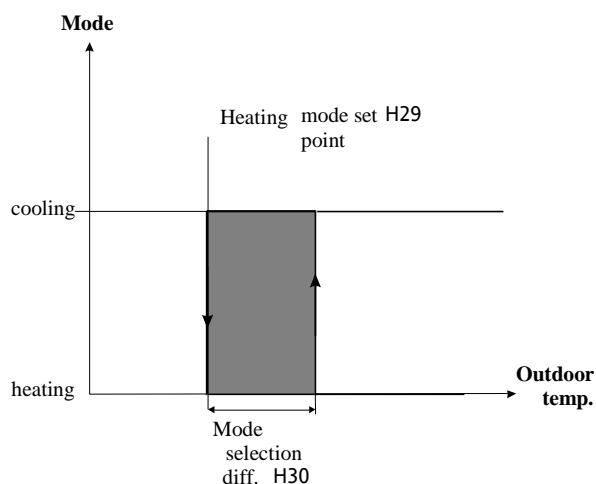
- probe ST4 is configured as an outdoor temperature probe (*Pa H08*= 3)
- mode selection parameter *Pa H27*= 2

In this case mode is selected automatically, on the basis of the following regulation algorithm *parameters*:

- *Heating* mode *set point Pa H29*
- Mode selection differential *Pa H30*.

An example of operation is provided in the diagram below:

Diagram



Mode may be changed from the [keyboard](#) for temperatures which fall within the mode selection differential (determined by parameter H30).

If this is not done:

- If the outdoor temperature is less than **H29**, the instrument will operate in [heating](#) mode,
- If the outdoor temperature is greater than **H29+H30**, the instrument will operate in [cooling](#) mode.

7.2 Setting set points

[Loads](#) are turned on and off dynamically on the basis of [temperature control functions](#), temperature/pressure values detected by probes, and [set points](#).

There are two [set point](#) values:

[Cooling set point](#): this is the [set point](#) used as a reference when the device is in [cooling](#) mode

[Heating set point](#): this is the [set point](#) used as a reference when the device is in [cooling](#) mode

[Set points](#) may be modified using the [keyboard](#), by accessing the "SET" sub-menu (refer to [menu structure](#)).

They may be given values within a [range](#) determined by [parameters Pa H02 – Pa H01](#) ([Heating](#)) and [Pa H04 – Pa H03](#) ([Cooling](#)).

7.3 Dynamic set point

The regulation algorithm may be used to modify the [set point](#) automatically on the basis of outdoor conditions.

This modification is achieved by adding a positive or negative offset value to the [set point](#), depending on:

- 4-20 mA analogue input (proportionate to a signal set by the user)

or

- temperature of outdoor probe

This function has two purposes: to save energy, or to operate the machine under particularly harsh outdoor temperature conditions.

The [dynamic set point](#) is active if:

- Activation parameter [Pa H31](#) = 1
- probe ST3 (analogue inputs) is configured as a current input for a [dynamic set point](#) ([Pa H07](#) = 3) or probe ST4 (analogue inputs) is configured as an outdoor temperature probe ([Pa H08](#) = 3)

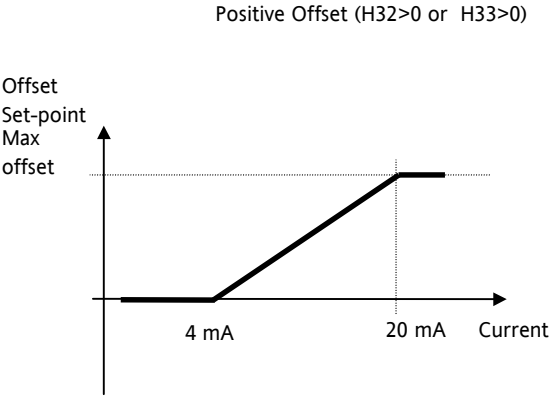
[Dynamic set point](#) control [parameters](#):

- [Pa H32](#)= Max. offset during [cooling](#).
- [Pa H33](#)= Max. offset during [heating](#)
- [Pa H34](#)= Outdoor temperature [set point](#) during [cooling](#)
- [Pa H35](#)= Outdoor temperature [set point](#) during [heating](#)
- [Pa H36](#)= Delta of [cooling](#) temperature
- [Pa H37](#)= Delta of [heating](#) temperature

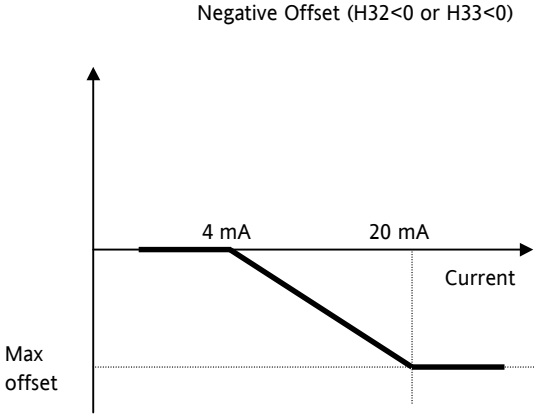
Control
parameters

The interaction of these [parameters](#) is illustrated in the graphs below:

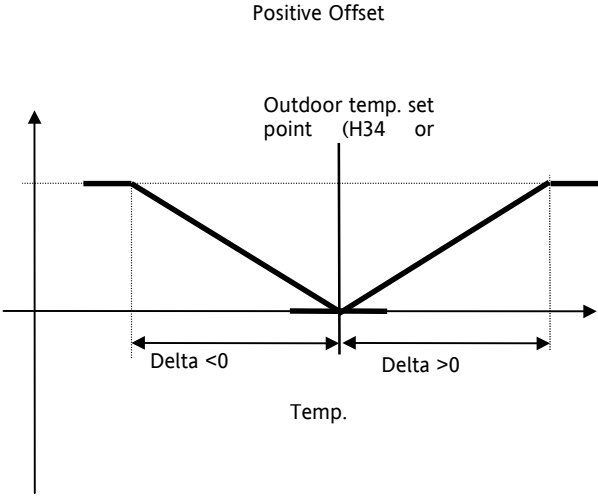
Modification depending on current input with positive offset



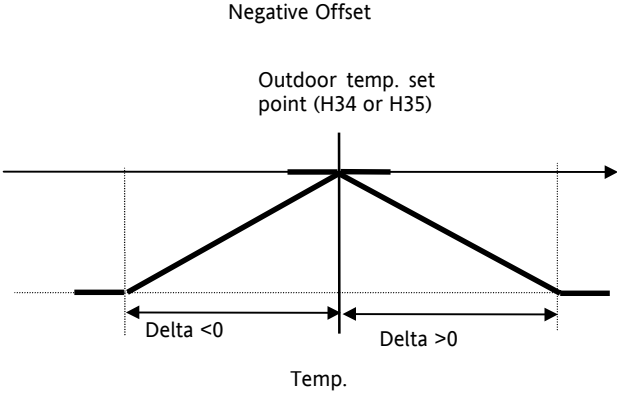
Modification depending on current input with negative offset



Modification depending on outdoor temperature with positive offset



Modification depending on outdoor temperature with negative offset



7.4 Differential temperature control

This function may be used to control temperature according to both ST1 and ST4. The function is active if:

- ST1 is configured as a differential NTC input (*Pa H05*= 4) (refer to analogue inputs)
- ST4 is configured as an outdoor temperature input (*Pa H08*= 3) (refer to analogue inputs)

In this case, the controller will not control on the basis of ST1, but on the basis of the difference between ST1-ST4.

If the ST3 configuration parameter *Pa H07* = 5 (*heating* control for water-water machines with water reversal), the controller will always control on the basis of ST3.



Differential temperature control can be used, for instance, to maintain a fluid (in *heating* or *cooling* mode) at the temperature of the outdoor environment plus a constant differential (positive or negative) determined by the user.

7.5 Switching from digital input

Digital inputs ID3, ID4, ID5 and ST4 (analogue inputs) may be configured to give an ON-OFF command. If this type of input is activated, the instrument will turn off all *loads* and show "E00" on the *display*.

7.6 Load control

The *parameters* used to control *loads* on the basis of the temperature/pressure conditions detected by the probes are described below.

7.6.1 Compressor control – regulation algorithm

The regulation algorithm calculates the load to be supplied through the *compressors* for both *heating* and *cooling*.

REGULATION ALGORITHM IN COOL MODE

If probe ST2 (analogue inputs) is not configured as a digital input for requests for *cooling* (*Pa H06*=2) or probe ST1 (analogue inputs) as a digital input for regulation algorithm requests (*Pa H05*=3), compressor management will depend on ambient temperature and a *SET POINT* which may be entered using the *keyboard*.

ST1 = temperature of inflowing water or inlet air

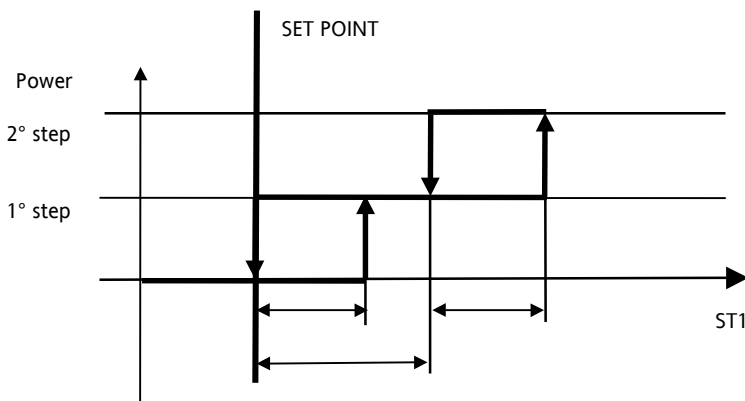
SET COOL= *cooling set point* set from *keyboard*

Pa C03 = *hysteresis* of *cooling* thermostat

Pa C05 = delta of *power step* intervention

Regulation
algorithm in cool
mode

Cooling diagram



If *Pa H05*= 3, the compressor will be turned off and on depending on the status of input ST1.

If *Pa H06*= 2, the compressor will be turned off and on depending on the status of input ST2.

If a digital input is configured as a second step request (*H18* or *H19* or *H20* or *H21*= 6), the response will depend on this input. This function is active only if *Pa H05*= 3 or *Pa H06*= 2.

REGULATION ALGORITHM IN HEAT MODE

If probe ST1 (analogue inputs) is not configured as a digital input for requests for heat (*Pa H05*=2) or as a digital input for regulation algorithm requests (*Pa H05*=3), compressor management will depend on:

- temperature ST3 (analogue inputs), if configuration parameter ST3 *Pa H07*= 5 (for water-water machines with water reversal)
- otherwise, temperature ST1 (analogue inputs)
- a *HEATING SET POINT* which may be set from the *keyboard*

ST1/ST3 = Temperature of inflowing water or inlet air

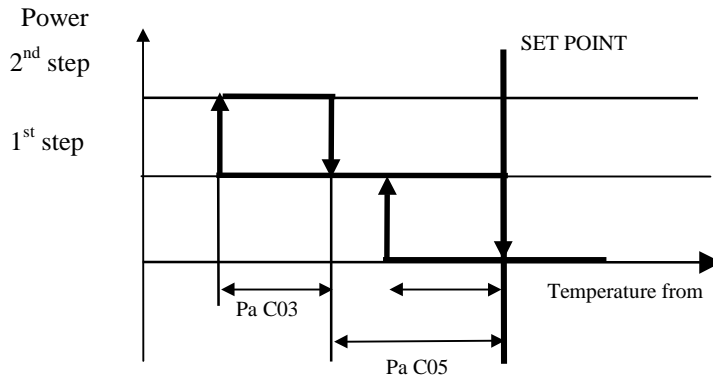
SET HEATING= *Heating set point* set using the *keyboard*

Pa C04 = *Hysteresis* of *heating* thermostat

Pa C05 = Delta of step intervention

Regulation
algorithm in heat
mode

Heating diagram



If **Pa H05**= 2 or 3, the compressor is turned off and on depending on the status of input ST1.

If a digital input is configured as a second step request (**Pa H18** or **Pa H19** or **Pa H20** or **Pa H21**= 6), the response depends on this input. This function is active only if **Pa H05**= 2 or 3.



A compressor will always be off if:

- It is not associated with a relay (power output)
- The compressor has been shut down (refer to [table of alarms](#))
- [Safety timing](#) is in progress
- The [boiler](#) is on
- The time lapse between pump on and compressor on is in progress ([safety timing](#))
- Preventilation is in progress in [cooling](#) mode
- Energy 200 is on [stand-by](#) or off
- The parameter for configuration of probe ST1 **Pa H05** = 0 (probe absent)

7.6.2 Condensation fan control

Condensation control is dependent on the condensation temperature or pressure for the circuit.

Fan control will be on if:

- at least one probe per circuit is configured as a condensation probe (pressure or temperature); if not, the fan for the circuit will come ON and go OFF in response to the circuit [compressors](#).

Fan control may be independent of the compressor, or it may be carried out in response to requests from HyperCodex152compressors;

Operating mode is determined by parameter **Pa F05**:

	Value	
	0	1
Pa F05: fan output mode	if the compressor is off, the fan is off	condensation control is independent of the compressor

When the compressor is started up, if the proportional control requests fan [cut-off](#), the [cut-off](#) may be excluded for an amount of time equal to **Pa F12** beginning when the compressor is turned on. If the controller requests [cut-off](#) during this time period, the fan will run at minimum speed.

If parameter **Pa F05** is set to 1, condensation control will be dependent on condensation temperature or pressure, depending on how the following [parameters](#) are set:

Silent speed

The fan control unit may have a minimum speed, a maximum speed, and a "silent" speed (for silent operation, for instance during the night), as well as a proportional band within these values.



The fan will always be off if:

- there is an alarm indicating that a [condensation fan](#) has shut down (refer to [table of alarms](#)).
- Energy 200 is on [stand-by](#) or off

Cool mode

CONDENSATION FAN CONTROL IN COOL MODE

Pa F06 = Minimum fan speed in COOL mode;

Pa F07 = Maximum silent fan speed in COOL mode

Pa F08 = Minimum fan speed temperature/pressure [set point](#) in COOL mode

Pa F09 = Fan prop. band in COOL mode

Pa F10 = Fan [cut-off](#) delta

Pa F11 = [Cut-off hysteresis](#).

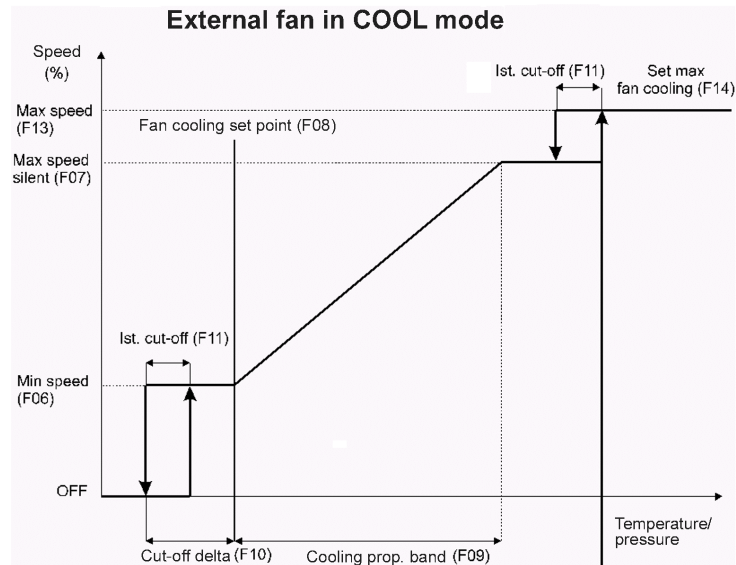
Pa F13 = Maximum fan speed in COOL mode

Pa F14 = Maximum fan speed temperature/pressure [set point](#) in COOL mode

An example of interaction of these [parameters](#) is shown in the figure below:

Fan control in cool mode: diagram

Fan control in cool mode



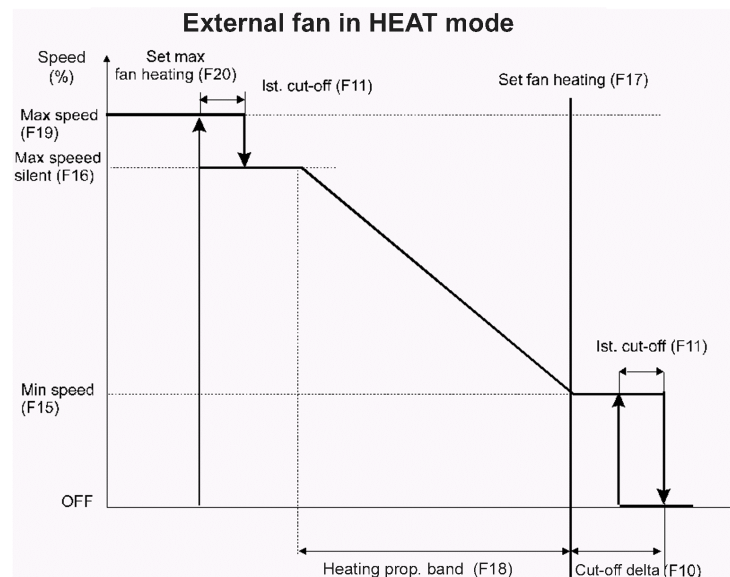
Modalità heat Heat mode

CONDENSATION FAN CONTROL IN HEAT MODE

Pa F15 = Minimum fan speed in HEAT mode;
Pa F16 = Maximum silent fan speed in HEAT mode;
Pa F17 = Minimum fan speed temperature/pressure *set point* in HEAT mode;
Pa F18 = Fan prop. band in HEAT mode;
Pa F10 = Fan *cut-off* delta;
Pa F11 = *Cut-off hysteresis*;
Pa F19 = Maximum fan speed in HEAT mode;
Pa F20 = Maximum fan speed temperature/pressure *set point* in HEAT mode.
 An example of interaction of these *parameters* is shown in the figure below:

Fan control in heat mode: diagram

Fan control in heat mode



Control is not active if: :

- *defrosting* is in progress
- the *boiler* is on



For *Energy 2xxB* models, in drip phase, the fans work at maximum speed

7.6.3 Reversing valve control

Refer to section on *reversing valves*.

7.6.4 Hydraulic pump control

Refer to section on the *hydraulic pump*.

7.6.5 Anti-freeze/supplementary electrical heater control

Electrical heater control employs two separate *set points*, one for *heating* mode and one for *cooling* mode:

- *Pa r07*: electrical heater 1 *set point* in *heating* mode
- *Pa r08*: electrical heater 1 *set point* 1 in *cooling* mode

The two *set points* of the anti-freeze electrical heaters fall between minimum and maximum values which the user may set using the following *parameters*:

- *Pa r09*: maximum *set point* of anti-freeze electrical heaters
- *Pa r10*: minimum *set point* of anti-freeze electrical heaters



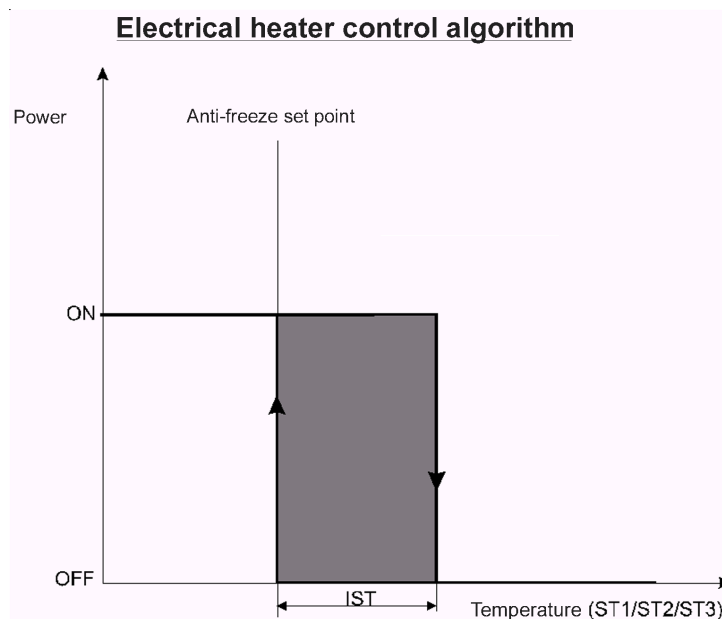
When off or on *stand-by*, control is based on the *cooling set point*, using the control probe used in the *heating* mode.

Parameter *Pa R11* determines the hysteresis around the *set points* for the anti-freeze/*supplementary electrical heaters*.

An example of operation is shown in the diagram below:

diagram

Diagram illustrating *anti-freeze/supplementary electrical heater control*



7.6.6 External anti-freeze electrical heater control

Control is based on probe ST3 with a *set point* which may be set using parameter *Pa r12* and a *hysteresis* of *Pa r11*. Control is similar to that of internal electrical heaters.

7.6.7 Supplementary Electrical Heaters

If *Pa r15*=1 in *heating* mode, the electrical heaters, are activate on their regulator and also if *ST1* < (SET *Heating Pa r14*). Regulator *hysteresis* is *Pa C04* (*Heating* regulation algorithm *hysteresis*)

7.6.8 Boiler control

SUPPLEMENTARY *BOILER*:

The *boiler* is turned on in *heating* mode if outdoor temperature drops below *Pa r13*.

In this case the compressor and fan are turned off and *heating* is achieved using only the *boiler*.

The heat pump is turned back on if the outdoor temperature exceeds *Pa r14*+*Pa r13*.

If the *boiler* is working, temperature control is achieved using the *boiler* output; control is similar to compressor control in *HEATING* mode.

BOILER IN *HEATING* MODE:.

Temperature control in *heating* mode makes use of the *boiler* output, and is similar to compressor control in *heating* mode;

The compressor and the external fan are turned off.



The *boiler* is turned off if:

- in *cooling* mode
- on *stand-by* or OFF
- there is a *boiler* shutdown alarm (refer to *table of alarms*)

7.6.9 Internal fan control

INTERNAL FAN IN COOLING MODE:

The *internal fan* is turned off if:

- probe ST1 configuration parameter *Pa H05* $\neq 1$
- there is a circuit shutdown alarm
- the instrument is OFF or on *stand-by*.

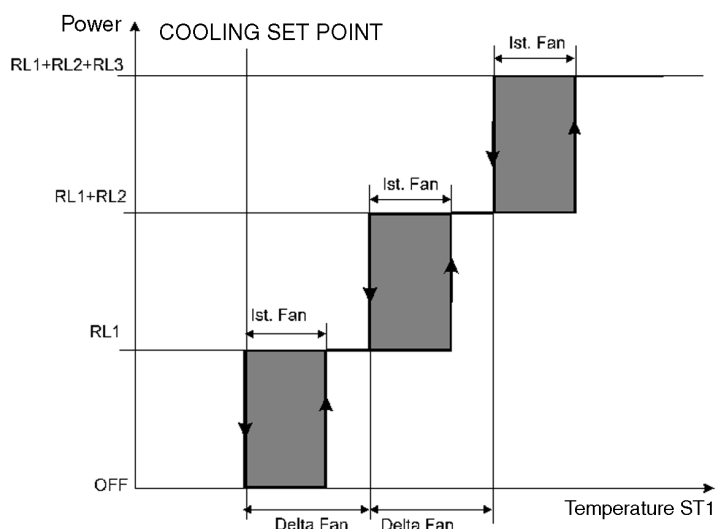
It is turned on at a speed depending on the difference between temperature ST1 and the *COOLING set point*. *Parameters:*

Pa F21 = Fan control step differential

Pa F22 = Fan control step *hysteresis*

Diagram illustrating internal fan control in *cooling* mode

Internal fan regulation algorithm in COOLING mode



INTERNAL FAN CONTROL IN HEATING MODE:

The *internal fan* is turned off if:

- there is a hot start shutdown
- the heat pump is not present (*Pa H28* = 0)

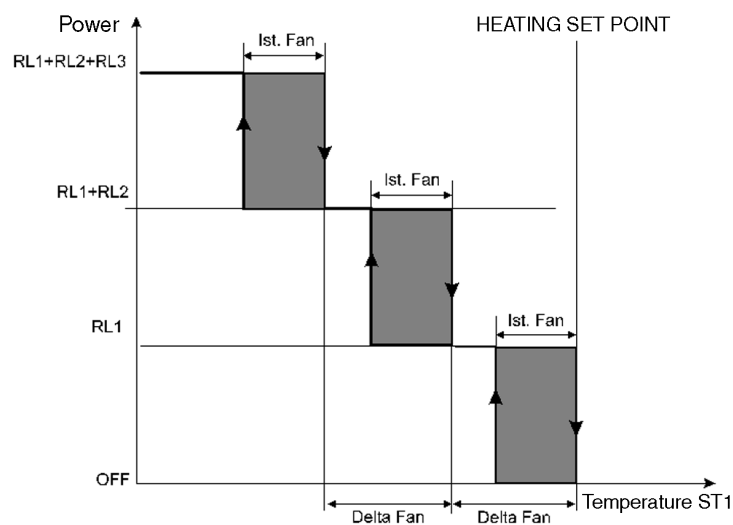
Otherwise it is on, at a speed which depends on the difference between temperature ST1 and the *HEATING set point*. *Parameters:*

Pa F20 = Fan control step differential

Pa F21 = Fan control step *hysteresis*

Diagram illustrating *internal fan control* in *cooling* mode

Internal fan regulation algorithm in HEATING mode



For Energy 2xxB models, with anti-freeze alarm on, the *internal fan* is on

For Energy 2xxB models, with electrical heaters on, the *internal fan* is on



For *Energy 2xxB* models it is available parameter *Pa P01* with these meanings:

0= fan always on

1= fan stops with the compressor

2= fan always on in *cooling* mode, fan in response to a request from the regulation algorithm, in *heating* mode

3 = fan always on attivo in *cooling* mode, fan in response to a request from the regulation algorithm in *heating* mode

4 = fan always on in *heating* mode in response to a request from the regulation algorithm, in *cooling* mode

8 FUNCTIONS

8.1 Recording hours of operation

The device stores the number of hours of operation of the following in *permanent memory*:

- *hydraulic pump*
- *compressors*

It is precise to within one minute.

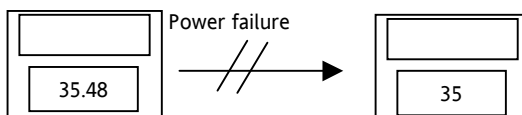
Hours of operation may be displayed by entering the appropriate menu with the label Ohr (refer to *menu structure*).

The whole value is displayed if it is less than 999 hours; if it exceeds this value, the hundreds of hours will be shown and the decimal point will appear:

For example, 1234 hours will be displayed as follows:



To set the number of hours to zero, hold the DOWN key (refer to *keys*) down for two seconds while displaying the number of hours of operation.



In the event of a *power failure*, the latest fraction of an hour recorded is set to 0, so that duration is rounded down

8.2 Defrosting

The defrost function is active in *heating* mode only.

It is used to prevent ice formation on the surface of the external exchanger, which can occur in locations with low temperatures and high humidity and will considerably reduce the machine's thermodynamic performance, creating a risk of damage to the machine.

Defrosting is enabled if:

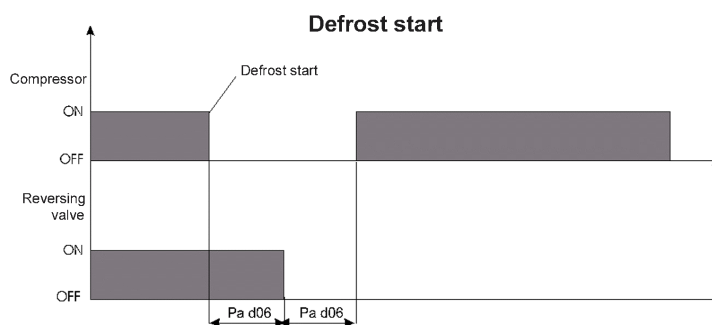
- it is enabled by the parameter (*Pa d01* = 1)
- there is at least one condensation probe (*Pa H07*, for input ST3= 1 or 2, or *Pa H08*, for input ST4= 1)
- the *reversing valve* is present

Defrosting may be controlled on the basis of temperature or pressure, depending on how the machine is configured in *Pa H49*.

Defrost start and stop commands are given on the basis of condensation probe readings and parameter settings, as described below:

8.2.1 Defrost start

- If condensation temperature/pressure drops below *Pa d02* (*Defrost start* temperature) and the compressor is ON, the response counter starts (*Pa d03*, defrost response time).
- When duration *Pa d03* has expired, the instrument begins *defrosting*.
- At this point, if *Pa d06* (compressor...valve delay time) = 0, the compressor will stay on. If not, the control illustrated in the diagram below will be applied:



This delay prevents liquid from flowing back into the compressor.

If the machine is configured with 2 *compressors*, both *compressors* (steps) will be on during *defrosting*.

This will not be the case if a thermal switch alarm has been given for one of the [compressors](#).

Compressor safety times are ignored during the defrost cycle.

The pressure (or temperature) values corresponding to [defrost start](#) and end conditions are determined by:

- [defrost start](#): parameter [Pa d02](#)
 - [defrost end](#): parameter [Pa d04](#)
- this only applies if parameter [Pa H49](#)= 3 or 2.

If [Pa H49](#)= 1 (temperature-based operation), temperature values are determined by:

- [Pa d08](#), start defrost
- [Pa d09](#), stop defrost.

If [Pa H49](#)= 0, [defrosting](#) is not permitted (probe ST3 absent).

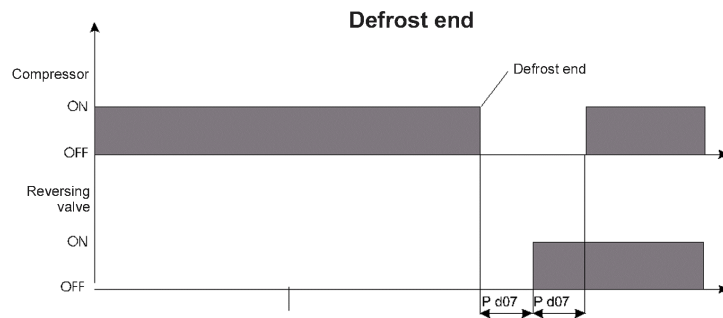
8.2.2 Defrost end

Defrost will end if:

- temperature/pressure rises above [Pa d04](#) ([defrost end](#) temperature/pressure).
- duration of [defrosting](#) reaches [Pa d05](#) (max defrost time)

at the end of [defrosting](#), if drip time [Pa d07](#)= 0, the compressor will stay on; if not, the control illustrated in the figure will be applied:

diagram



8.2.3 Counter mode

- The defrost interval counter is interrupted when temperature/pressure rises above [Pa d02](#) ([defrost start](#) temperature/pressure) or the compressor is turned off.
- The counter is set to zero after one of the following events: defrost cycle performed; power off; change in operating mode.
- The counter is also set to zero when the temperature/pressure rises above [Pa d04](#) ([defrost end](#) temperature/pressure).

8.3 Hot start function

This function is provided in [HEATING](#) mode only, using the [internal fan](#), only when the internal exchanger is sufficiently hot. It prevents an unpleasant draft of cold air.

The function is active if:

- internal ventilation is active
- configuration parameter ST2 [Pa H06](#)= 1 (NTC probe outflowing water/air)
- in [heating](#) mode

The diagram below illustrates the function:

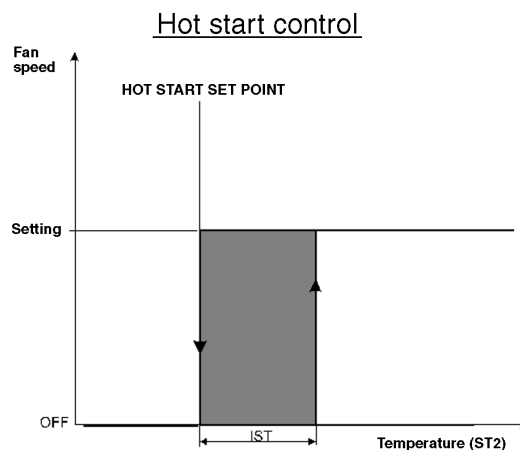
Regulation algorithm

ST2= water/air temperature probe

[Pa F23](#)= HOT START [set point](#);

[Pa F24](#)= HOT START [hysteresis](#)

diagram



8.4 Machine out of coolant signal

In all *operating modes* except *boiler* in operation or *defrosting*, machine *functions* are controlled to detect leakage in the coolant circuit or breakage of the *reversing valves* (if used as a heat pump).

The signal is given with code **E44** (refer to *table of alarms*).

The regulation algorithm is enabled by *Pa A23*= 1; and ST2 (analogue inputs) must be configured as outflowing water input (*Pa H06*= 1).

The alarm is triggered if one of the following conditions apply continuously for an amount of time exceeding *Pa A22*:

- in *heating* mode: the difference in temperature represented by ST2-ST1 (analogue inputs) is less than *Pa A20*
- in *cooling* mode: the difference in temperature represented by ST1-ST2 (analogue inputs) is less than *Pa A20*

The machine out of coolant alarm is always manually *reset*.

The timer is set to zero every time operating mode is changed and whenever the compressor is turned off. The counter is stopped for an amount of time which may be set using parameter *Pa A21* whenever the compressor is turned on.

8.5 Power failure

In the event of a *power failure*, when the power is restored the control will return to the status it had before the power went out.

If *defrosting* is underway, it will be cancelled. All timing in progress when the power goes out will be cancelled and started again.

9 PARAMETERS

Parameters make the "Energy 200" a fully configurable device.

They may be modified through:

- instrument *keyboard*
- memory card
- personal computer (with a suitable connection and "*Param manager*" software)

9.1 Description of parameters

We will now look at *parameters* in detail, divided by category.

9.1.1 Configuration parameters

Determine the features of the machine. If one or more *parameters* in this category are modified, the controller must be switched off after the modification and switched on again to ensure correct operation.

Pa H01	Maximum <i>set point</i> during "heating" Upper limit on <i>set point</i> in "heating" mode
Pa H02	Minimum <i>set point</i> during "heating" Lower limit on <i>set point</i> in "heating" mode
Pa H03	Maximum <i>set point</i> during "cooling" Upper limit on <i>set point</i> in "cooling" mode
Pa H04	Minimum <i>set point</i> during "cooling" Lower limit on <i>set point</i> in "cooling" mode
Pa H05	ST1 configuration Used to configure analogue input ST1 0= No probe 1= Inflowing water/air analogue input 2= <i>Heating</i> request digital input 3= Regulation algorithm request digital input 4= NTC differential input
Pa H06	ST2 configuration 0= No probe 1= Outflowing water/antifreeze/inlet air analogue input 2= <i>Cooling</i> request digital input
Pa H07	ST3 configuration 0= No probe 1= Condensation control analogue input 2= 4...20 mA condensation input 3= 4...20 mA <i>dynamic set point</i> input 4= Antifreeze analogue input for water-water machines with gas reversal 5= Regulation algorithm input in "heating" mode for water-water machines with manual reversal
Pa H08	ST4 configuration 0= No probe 1= Condensation control NTC input 2= Multifunctional digital input 3= Outdoor temperature NTC input
Pa H09	Bottom of scale pressure value Maximum inflowing value; determines the value corresponding to a current of 20 mA
Pa H10	Polarity of digital input ID1
Pa H11	Polarity of digital input ID2
Pa H12	Polarity of digital input ID3
Pa H13	Polarity of digital input ID4
Pa H14	Polarity of digital input ID5 0= Active when contact closed 1= Active when contact open
Pa H15	Polarity of analogue input ST1
Pa H16	Polarity of analogue input ST2
Pa H17	Polarity of analogue input ST4 If configured as digital inputs: 0= Active when contact closed 1= Active when contact open
Pa H18	Configuration of digital input ID3
Pa H19	Configuration of digital input ID4
Pa H20	Configuration of digital input ID5 0= Compressor 1 thermal switch 1= Fan thermal switch 2= Flow switch 3= Remote Heat/Cool 4= Remote ON-OFF 5= Compressor 2 thermal switch 6= Request for second compressor (step)
Pa H21	ST4 configuration if configured as digital input (Pa H08=2) 0= Compressor thermal switch 1= Fan thermal switch 2= Flow switch 3= Remote Heat/Cool 4= Remote ON-OFF 5= Compressor 2 thermal switch 6= Request for second compressor (step)

Pa H22	Configuration of output RL2 0= Pump 1= Internal fan step 1
Pa H23	Configuration of output relay RL3 0= Reversal 1= Internal fan step 3 2= second compressor (step)
Pa H24	Configuration of output relay RL4 0= Anti-freeze electrical heaters 1= Internal fan step 2 2= Boiler
Pa H25	Optional analogue output configuration 0= Open Collector output for 2nd comporessor 1= fan speed 4-20 mA output 2= fan speed 0-10 V output
Pa H26	Serial protocol configuration (not used) 0= Standard 1= Microtech
Pa H27	Selection of operating mode May be used to select which input determines operation in Heating/Cooling mode 0= Selection from keyboard 1= Selection from digital input 2= Selection from analogue input (probe ST4)
Pa H28	Heat pump 0= Heat pump absent 1= Heat pump present
Pa H29	Heating mode set point If mode selection from analogue input is enabled, this is the value of ST4 below which the control will switch to “ heating ” mode
Pa H30	Mode selection differential If mode selection from analogue input is enabled, this is the temperature differential for switching to “ cooling ” mode
Pa H31	Enable dynamic set point Enables the function 0= Dynamic set point disabled 1= Dynamic set point enabled
Pa H32	Dynamic set point offset in cooling mode The maximum value that may be added to the set point in “ cooling ” mode
Pa H33	Dynamic set point offset in heating mode The maximum value that may be added to the set point in “ heating ” mode
Pa H34	Outdoor temperature dynamic set point in cooling mode The temperature above which the set point offset is zero in cooling mode.
Pa H35	Outdoor temperature dynamic set point in heating mode The temperature above which the set point offset is zero in heating mode.
Pa H36	Outdoor temperature dynamic set point differential in cooling mode May be used to set the differential for the outdoor temperature below which the maximum set point offset applies
Pa H37	Outdoor temperature dynamic set point differential in heating mode May be used to set the differential for the outdoor temperature above which the maximum offset applies.
Pa H38	Reversing valve polarity relay ON in cool relay ON in heat
Pa H39	Offset ST1,
Pa H40	Offset ST2,
Pa H42	Offset ST4 These parameters may be used to compensate the error that may occur between the temperature reading and the actual temperature or pressure.
Pa H41	Offset ST3 This parameter may be used to compensate the error that may occur between the temperature or pressure reading and the actual temperature or pressure.
Pa H43	mains frequency 0=mains frequency 50 Hz 1=mains frequency 60 Hz
Pa H44	Family serial address,
Pa H45	Device serial address May be used to select serial address. Both normally 0.
Pa H46	User password May be used to enter a parameter for access to level two parameters .
Pa H47	Copy card write password The password that must be entered to copy parameters to the copy card .
Pa H48	Number of compressors per circuit 1= 1 compressor 2= 2 compressori (or 2 steps)
Pa H49	Enable pressure / temperature-based operation 0= parameters Pa H07 =0 (probe ST3 absent) and Pa F01 = 3 (functioning in response to request from compressor) are forced. 1= temperature-based operation; parameters Pa H07 , Pa F01 are forced to: Pa H07 = 1 (probe ST3 temperature), Pa F01 = 3 (functioning in response to request from compressor). 2= pressure-based operation; parameters Pa H07 , Pa F01 are forced to: Pa H07 = 2 (probe ST3 pressure), F01 = 0 (proportional functioning). 3= no constraints are set on parameters
Pa H50	Compressor on sequence

	0= compressors come on on the basis of number of hours of operation (balancing hours of operation) 1= compressor 1 is turned on first, followed by compressor (or capacity step) 2 (unvaried sequence).
Pa H51	Compressor 2 or capacity step relay polarity 0= relay ON if compressor 2/capacity step ON 1= relay ON if compressor 2/ capacity step OFF
Pa H52	selection of degrees °C or °F 0= degrees °C 1= degrees °F
<hr/>	
Pa H53	Only for Energy 2xxB models: Displaying SET air/air devices To help the User Interface , in air-air versions, setting the parameter PAH53=1, the set regarding the selected mode, will be shown
Pa H54	Client Code 1 The user could assign this numberr, for internal use. Ranbge 0..999
PA H55	Client Code 2 The user could assign this numberr, for internal use. Ranbge 0..999
Pa H56	Alarm output polarity <ul style="list-style-type: none"> 0 = the output is active (close contact) when is the alarm is active & when the device is in off mode. 1 = in the same conditions, open contact
PA H57	Activation Alarm output in off mode <ul style="list-style-type: none"> 0= alarm output not activated in OFF or stand-by mode 1= active alarm output in OFF or stand-by mode
9.1.2 Alarm parameters	
Pa A01	Low pressure pressure switch bypass time. Determines the delay between starting up the compressor and starting up the low pressure digital alarm diagnostics . Expressed in seconds.
Pa A02	Low pressure alarm events per hour Used to set the number of low pressure digital alarm events per hour beyond which the system will switch from automatic reset to manual reset .
Pa A03	Bypass flow switch after pump on Determines the delay between activation of the hydraulic pump and activation of the flow switch alarm diagnostics . Expressed in seconds.
Pa A04	Duration of active flow switch input May be used to set the amount of time for which the flow switch digital input must remain <i>active</i> to generate a flow switch alarm. The timer starts after the flow switch by-pass time. Expressed in seconds.
Pa A05	Duration of inactive flow switch input May be used to set the time for which the flow switch digital input must remain <i>inactive</i> to be included in the corresponding alarm. Expressed in seconds.
Pa A06	Number of flow switch alarms/hour May be used to set the number of flow switch digital alarms per hour after which the alarm is switched from automatic to manual reset . When this occurs, the hydraulic pump is deactivated.
Pa A07	Compressor thermal switch bypass following compressor on Determines the delay between compressor activation and activation of the compressor thermal switch digital diagnostics alarm. Expressed in seconds.
Pa A08	Compressor 1/2 thermal switch alarm events per hour May be used to set a number of compressor thermal switch alarm events per hour beyond which the alarm is switched from automatic to manual reset ..
Pa A09	Fan thermal switch alarm events per hour May be used to set a number of fan thermal switch alarm events per hour beyond which the alarm is switched from automatic to manual reset .
Pa A10	Anti-freeze alarm by-pass Determines the delay between turning on the machine and activation of the anti-freeze alarm. Active only in heating mode.Expressed in minutes.
Pa A11	Anti-freeze alarm set point May be used to set the temperature below which the anti-freeze alarm is triggered.
Pa A12	Anti-freeze alarm differential May be used to set the anti-freeze alarm differential.
Pa A13	Anti-freeze alarm events per hour May be used to set a number of anti-freeze alarm events per hour beyond which the alarm is switched from automatic to manual reset .
Pa A14	Analogue input high pressure set point May be used to set a condensation pressure/temperature value beyond which the high pressure alarm will be triggered.
Pa A15	Analogue input high pressure hysteresis May be used to set the differential for the analogue high pressure alarm.
Pa A16	Analogue input low pressure bypass Determines the delay after turning on the compressor before activation of the analogue input low pressure alarm. Expressed in seconds.
Pa A17	Analogue input low pressure set point May be used to set a temperature/pressure value below which the low pressure alarm will be triggered.
Pa A18	Analogue input low pressure hysteresis May be used to set the differential for the analogue low pressure alarm.
Pa A19	Analogue input low pressure alarm events/hour May be used to set a number of low pressure analogue alarm events per hour beyond which the alarm will be switched from automatic to manual reset .
Pa A20	Machine out of coolant differential If the difference, in absolute value, between ST2 and ST1 is lower, in heating mode, or exceeds in cooling mode, the machine out of coolant timer will be count..

Pa A21	Machine out of coolant bypass Determines the delay between the turning on of the first compressor in the corresponding cooling circuit and activation of the machine out of coolant alarm diagnostics . Expressed in minutes.
Pa A22	Machine out of coolant duration Determines the amount of time beyond which the machine out of coolant alarm will be triggered.
Pa A23	Machine out of coolant alarm activation Enables machine out of coolant alarm
Pa A24	Enable low pressure alarm during defrosting Enables the minimum alarm during defrosting . If 0, the low pressure alarm is disabled during defrosting .
Pa A25	Over-temperature set point Temperature value ST1 above which the over-temperature alarm E46 is triggered.
Pa A26	Over-temperature ON duration Determines the duration of the condition ST1>A25 beyond which alarm E46 is triggered.
9.1.3 Compressor parameters	
Pa C01	OFF-ON safety time The minimum amount of time that must pass between turning off the compressor and turning it on again. Expressed in tens of seconds.
Pa C02	ON-ON safety time The minimum amount of time that must pass between turning the compressor on and turning it on again. Expressed in tens of seconds.
Pa C03	Cooling regulation algorithm hysteresis May be used to select intervention differential in cooling mode.
Pa C04	Heating regulation algorithm hysteresis May be used to select intervention differential in heating mode.
Pa C05	Regulation algorithm step intervention differential May be used to set a temperature differential in relation to the set point beyond which the second step is activated.
Pa C06	Compressor 1 - compressor 2 (step) on interval May be used to set a delay between turning on of two steps.
Pa C07	Compressor 1 - compressor 2 (step) off interval May be used to set a delay between turning off of two steps.
9.1.4 Fan control parameters	
Pa F01	Fan output configuration 0: proportional condensation control TK output 1: ON-OFF TK output 2: anti-freeze electrical heater output for water-water machines with gas reversal 3: TK ON-OFF output on compressor
Pa F02	Fan pick-up time Time for which fan runs at maximum speed after starting up. Expressed in seconds/10.
Pa F03	Fan phase shift May be used to adapt output to various types of fans.
Pa F04	Impulse duration of triac on May be used to vary the length of the impulse from the triac.
Pa F05	Functioning in response to compressor request 0: if compressor is off, fan is off 1: condensation control independent of compressor
Pa F06	Minimum speed during cooling Minimum value of proportional fan control during cooling . Expressed as a percentage of the maximum permitted voltage, from 0 to 100%.
Pa F07	Maximum silent speed during cooling Maximum value of proportional fan control during cooling . Expressed as a percentage of the maximum permitted voltage, from 0 to 100%.
Pa F08	Minimum fan speed temperature/pressure set point during cooling Condensation pressure/temperature value below which the fan runs at minimum cooling speed.
Pa F09	Proportional band during cooling Temperature/pressure differential corresponding to change from minimum to silent maximum fan speed during cooling .
Pa F10	Cut-off differential Condensation temperature/pressure differential within which fan continues to run at low speed.
Pa F11	Cut-off hysteresis Condensation temperature/pressure differential for fan cut-off .
Pa F12	Cut-off bypass time Determines the amount of time after fan start-up during which fan cut-off is excluded. Expressed in seconds.
Pa F13	Maximum speed during cooling May be used to set a speed step corresponding to a given temperature/pressure value during cooling .
Pa F14	Maximum fan speed temperature/pressure set point in cooling mode Condensation temperature/pressure corresponding to the fan speed determined by par. F13.
Pa F15	Minimum speed during heating Minimum proportional fan control value in heating mode. Expressed as a percentage of the maximum permitted voltage, from 0 to 100%.
Pa F16	Maximum silent speed during heating Maximum value of proportional fan control during heating . Expressed as a percentage of the maximum permitted voltage, from 0 to 100%.
Pa F17	Minimum fan speed temperature/pressure set point during heating Condensation temperature/pressure value above which the fan operates at minimum speed in heating mode.
Pa F18	Proportional band during heating Temperature/pressure differential corresponding to a change from minimum to maximum silent fan speed during heating .
Pa F19	Maximum speed during heating May be used to set a speed step corresponding to a given temperature/pressure value during heating .

Pa F20	Maximum fan speed temperature/pressure set point during heating Condensation temperature/pressure value corresponding to the fan speed set for par. F19.
Pa F21	Internal fan step differential May be used to set a temperature differential between one step of fan control and the next for internal fan control .
Pa F22	Internal fan step hysteresis May be used to set a hysteresis for each fan control step cut-off .
Pa F23	Hot start set point May be used to set a temperature value for probe ST2 below which internal fan control is shut down.
Pa F24	Hot start hysteresis May be used to set a hysteresis for the hot start function .
Pa F25	Preventilation in cooling mode May be used to set a preventilation time in cooling mode before the compressor is turned on.
9.1.5 Pump parameters	
Pa P01	Pump operating mode May be used to determine pump operating mode: 0=continuous operation 1=operation in response to a request from the regulation algorithm 2= cyclic operation
Pa P01 For Energy 2xxB	Pump operating mode May be used to determine pump or fan operating mode: 0=(pump) continuous operation (fan) fan always on 1=(pump) operation in response to a request from the regulation algorithm (fan) fan stops with the compressor 2= cyclic operation (fan) fan always on in cooling mode, in response to a request from the regulation algorithm in heating mode 3 = (fan) fan always on in cooling mode, in response to a request from the regulation algorithm in heating mode 4 = (fan) fan always on in heating mode, in response to a request from the regulation algorithm in cooling mode
Pa P02	Delay between pump ON and compressor ON May be used to set a delay between starting a pump and starting a compressor, expressed in seconds.
Pa P03	Delay between compressor OFF and pump OFF May be used to set a delay between turning off a compressor and turning off a pump, expressed in seconds.
9.1.6 Anti-freeze/boiler parameters	
Pa r01	Configuration of electrical heaters in defrost mode Determines electrical heater operation during defrosting 0=come on only in response to a request from the regulation algorithm 1=always on during defrosting
Pa r02	Configuration of electrical heaters on in cooling mode Determines electrical heater operation in cooling mode 0=off during cooling 1=on during cooling (in response to anti-freeze electrical heater regulation algorithm)
Par 03	Configuration of electrical heaters on in heating mode Determines electrical heater operation in heating mode 0=off during heating 1= on during heating (in response to anti-freeze electrical heater regulation algorithm)
Par 04	Configuration of anti-freeze electrical heater control probe in heating mode Determines electrical heater control probe in heating mode 0=Controls on the basis of probe ST1 1= Controls on the basis of probe ST2
Pa r05	Configuration of anti-freeze electrical heater control probe in cooling mode Determines electrical heater control probe in cooling mode 0= Controls on the basis of probe ST1 1= Controls on the basis of probe ST2
Pa r06	Configuration of electrical heaters when OFF or on stand-by Determines the status of electrical heaters when the instrument is OFF or on stand-by 0=Always off when OFF or on stand-by 1=On when OFF or on stand-by (in response to anti-freeze electrical heater control algorithm)
Pa r07	Set point of anti-freeze electrical heaters in heating mode Temperature value below which anti-freeze electrical heaters come on in heating mode.
Pa r08	Set point of anti-freeze electrical heaters in cooling mode Temperature value below which anti-freeze electrical heaters come on in cooling mode.
Pa r09	Maximum set point of anti-freeze electrical heaters Determines the maximum setting of the anti-freeze electrical heater set point .
Pa r10	Minimum set point of anti-freeze electrical heaters Determines the minimum setting of the anti-freeze electrical heater set points .
Pa r11	Anti-freeze heater hysteresis Anti-freeze electrical heater control algorithm hysteresis .
Pa r12	Set point of external anti-freeze electrical heaters Temperature below which external anti-freeze electrical heaters come on.
Pa r13	Outdoor temperature set point for boiler on The temperature below which the boiler is turned on and the heat pump is turned off.
Pa r14	Boiler off differential Boiler off differential . If outdoor temperature exceeds $Pa\ r14 + Pa\ r13$, the boiler will be turned off and the heat pump will be turned on.
Pa r15	Configuration of Supplementary Electrical Heaters If this parameter =1 The electrical heaters will have the double function of anti-freeze and supplementary heaters Otherwise ($Pa\ r15=0$) the electrical heaters will have anti-freeze function only

9.1.7 Defrost parameters

- Pa d01 Defrost enabled**
0= defrost function disabled
1= defrost function enabled
- Pa d02 Defrost start temperature / pressure**
Temperature/pressure below which the defrost cycle is started.
- Pa d03 Defrost interval (response time)**
Duration for which probe remains below *defrost start* temperature/pressure, expressed in minutes.
- Pa d04 Defrost end temperature/pressure**
Temperature/pressure above which *defrost ends*.
- Pa d05 Maximum defrost time (time-out)**
Maximum duration of defrost in minutes.
- Pa d06 Compressor-reversing valve wait time (anti-bleeding)**
Wait time between compressor going off and reversal of the 4-way valve at the beginning of the defrost cycle.
- Pa d07 Drip time**
Wait time at the end of the defrost cycle between turning off the compressor and reversing the 4-way valve.
- Pa d08 Temperature at which *defrost starts* if *Pa H49*= 1**
Temperature below which the defrost cycle is started.
- Pa d09 Temperature at which *defrost ends* if *Pa H49*=1**
Temperature above which the defrost cycle is ended.

Only for *Energy 2xxB* models:

- Pa d10 Defrost enabled compensation**
See temperature *defrost start*
- Pa d11 Offset Defrost compensation temperature/pressure**
See temperature *defrost start* The user could assign this numberr, for internal use. Ranbge 0..999
- Pa d12 Set compensation temperature/pressure**
See temperature *defrost start*
- Pa d13 Delta compensation temperature/pressure**
See temperature *defrost start*

9.2 Table of parameters

All "Energy 200" *parameters* are listed in the table below.

Configuration
parameters

CONFIGURATION PARAMETERS*				
Par.	Description	Value	Limits	Unit of measurement
<i>Pa H01</i>	Maximum <i>set point</i> during <i>heating</i>		<i>Pa H02</i> ÷ 90.0	°C
<i>Pa H02</i>	Minimum <i>set point</i> during <i>heating</i>		-40.0 ÷ <i>Pa H01</i>	°C
<i>Pa H03</i>	Maximum <i>set point</i> during <i>cooling</i>		<i>Pa H04</i> ÷ 90.0	°C
<i>Pa H04</i>	Minimum <i>set point</i> during <i>cooling</i>		-40.0 ÷ <i>Pa H03</i>	°C
<i>Pa H05</i>	Configuration ST1		0 ÷ 4 (5)	Num
<i>Pa H06</i>	Configuration ST2		0 ÷ 3	Num
<i>Pa H07</i>	Configuration ST3		0 ÷ 5	Num
<i>Pa H08</i>	Configuration ST4		0 ÷ 3 (4)	Num
<i>Pa H09</i>	Bottom of scale pressure value		0-350	kPa*10
<i>Pa H10</i>	Polarity ID1		0 ÷ 1	Flag
<i>Pa H11</i>	Polarity ID2		0 ÷ 1	Flag
<i>Pa H12</i>	Polarity ID3		0 ÷ 1	Flag
<i>Pa H13</i>	Polarity ID4		0 ÷ 1	Flag
<i>Pa H14</i>	Polarity ID5		0 ÷ 1	Flag
<i>Pa H15</i>	Polarity ST1		0 ÷ 1	Flag
<i>Pa H16</i>	Polarity ST2		0 ÷ 1	Flag
<i>Pa H17</i>	Polarity ST4		0 ÷ 1	Flag
<i>Pa H18</i>	Configuration ID3		0 ÷ 6	Num
<i>Pa H19</i>	Configuration ID4		0 ÷ 6	Num
<i>Pa H20</i>	Configuration ID5		0 ÷ 6	Num
<i>Pa H21</i>	Configuration ST4 if digital input		0 ÷ 6	Num
<i>Pa H22</i>	Configuration relay 2		0 ÷ 1	Num
<i>Pa H23</i>	Configuration relay 3		0 ÷ 2	Num
<i>Pa H24</i>	Configuration relay 4		0 ÷ 2	Num
<i>Pa H25</i>	Configuration of <i>optional output</i>		0 ÷ 2	Num
<i>Pa H26</i>	Configuration of serial protocol (not used)		0 ÷ 1	Num
<i>Pa H27</i>	Selection of operating mode		0 ÷ 2	Num
<i>Pa H28</i>	Presence of heat pump		0 ÷ 1	Flag
<i>Pa H29</i>	<i>Heating</i> mode <i>set point</i>		0 ÷ 255	°C
<i>Pa H30</i>	Mode selection differential		0 ÷ 25.5	°C
<i>Pa H31</i>	Enable <i>dynamic set point</i>		0 ÷ 1	Flag
<i>Pa H32</i>	<i>Dynamic set point</i> offset in <i>cooling</i> mode		-12.7 ÷ 12.7	°C
<i>Pa H33</i>	<i>Dynamic set point</i> offset in <i>heating</i> mode		-12.7 ÷ 12.7	°C
<i>Pa H34</i>	Outdoor temperature <i>set point</i> in <i>cooling</i> mode		0 ÷ 255	°C

Pa H35	Outdoor temperature set point in heating mode		0 ÷ 255	°C
Pa H36	Outdoor temp. dynamic set point differential in cooling		-12.7 ÷ 12.7	°C
Pa H37	Outdoor temp. dynamic set point differential in heating		-12.7 ÷ 12.7	°C
Pa H38	Reversing valve polarity		0 ÷ 1	Flag
Pa H39	Offset ST1		-12.7 ÷ 12.7	°C
Pa H40	Offset ST2		-12.7 ÷ 12.7	°C
Pa H41	Offset ST3		-12.7 ÷ 12.7	°C
Pa H42	Offset ST4		-12.7 ÷ 12.7	°C
Pa H43	Mains frequency		0 ÷ 1	Flag
Pa H44	Family serial address		0 ÷ 14	Num.
Pa H45	Device serial address		0 ÷ 14	Num.
Pa H46	User password		0 ÷ 255	Num.
Pa H47	Copy card write password		0 ÷ 255	Num.
Pa H48	Number of compressors per circuit		1 ÷ 2	Num.
Pa H49	Enable pressure/temperature based operation		0÷2	Num.
Pa H50	Compressor on sequence		0÷1	Num.
Pa H51	Compressor 2 or capacity step polarity		0÷1	Num.
Pa H52	Selection of degrees °C or °F		0÷1	Num.
Pa H53	Displaying SET air/air devices		0÷1	Num.
Pa H54	Client Code 1		0÷999	Num.
Pa H55	Client Code 2		0÷999	Num.
Pa H56	Alarm Otuput Polarity		0÷1	Num.
Pa H57	Activation Alarm output in off mode		0÷1	Num.

* If [parameters](#) in this category are modified, the controller must be turned off after the modification and turned on again to guarantee correct functioning.

Table of
parameters: alarm
parameters

ALARM PARAMETERS				
Par.	Description	Value	Limits	Unit of measurement
Pa A01	Low pressure pressure switch bypass time after comp. on		0 ÷ 255	Seconds
Pa A02	Low pressure alarm events per hour		0 ÷ 255	Num
Pa A03	Bypass flow switch after pump on		0 ÷ 255	Seconds
Pa A04	Duration of active flow switch input		0 ÷ 255	Seconds
Pa A05	Duration of inactive flow switch input		0 ÷ 255	Seconds
Pa A06	Number of flow switch alarm events per hour		0 ÷ 255	Num
Pa A07	Compressor thermal switch bypass following comp. on		0 ÷ 255	Seconds
Pa A08	Compressor 1/2 thermal switch alarm events per hour		0 ÷ 255	Num
Pa A09	Fan thermal switch alarm events per hour		0 ÷ 255	Num
Pa A10	Anti-freeze alarm bypass after ON-OFF		0 ÷ 255	Minutes
Pa A11	Anti-freeze alarm set point		-12.7 ÷ 12.7	°C
Pa A12	Anti-freeze alarm hysteresis		0 ÷ 25.5	°C
Pa A13	Anti-freeze alarm events per hour		0 ÷ 255	Num
Pa A14	Analogue input high pressure set point		0 ÷ 900	°C/10-kPa*10
Pa A15	Analogue input high pressure hysteresis		0 ÷ 255	°C/10 – kPa*10
Pa A16	Analogue input low pressure bypass		0 ÷ 255	Seconds
Pa A17	Analogue input low pressure set point		-500 ÷ 800	°C/10-kPa*10
Pa A18	Analogue input low pressure hysteresis		0 ÷ 255	°C/10-kPa*10
Pa A19	Analogue input low pressure alarm events per hour		0 ÷ 255	Num
Pa A20	Machine out of coolant differential		0 ÷ 255	°C
Pa A21	Machine out of coolant bypass		0 ÷ 255	Minutes
Pa A22	Machine out of coolant duration		0 ÷ 255	Minutes
Pa A23	Machine out of coolant alarm activation		0 ÷ 1	Flag
Pa A24	Enable low pressure alarm during defrosting		0 ÷ 1	Flag
Pa A25	Over-temperature set point		0 ÷ 255	°C
Pa A26	Over-temperature ON duration		0 - 255	Seconds10

Table of
parameters:
compressor
parameters

COMPRESSOR PARAMETERS				
Par.	Description	Value	Limits	Unit of measurement
Pa C01	ON-OFF safety time	3	0 ÷ 255	Seconds*10
Pa C02	ON-ON safety time	3	0 ÷ 255	Seconds*10
Pa C03	Cooling regulation algorithm hysteresis	1.5	0 ÷ 25.5	°C
Pa C04	Heating regulation algorithm hysteresis	1.5	0 ÷ 25.5	°C
Pa C05	Regulation algorithm step intervention differential	CC	0 ÷ 25.5	°C
Pa C06	Compressor 1 – compressor 2 (step) on interval		0 ÷ 255	Seconds
Pa C07	Compressor 1 – compressor 2 (step) off interval		0 ÷ 255	Seconds

Table of
parameters: fan
control
parameters

FAN CONTROL PARAMETERS				
Par.	Description	Value	Limits	Unit of measurement
Pa F01	Fan output configuration	0	0 ÷ 3	Num.
Pa F02	Fan pick-up time	50	0 ÷ 255	Seconds/10
Pa F03	Fan phase shift	5	0 ÷ 100	µseconds*200
Pa F04	Impulse duration of triac on	3	0 ÷ 255	µseconds*200

Pa F05	Functioning in response to compressor request	1	0 ÷ 1	Flag
Pa F06	Minimum speed during cooling	22	0 ÷ 100	%
Pa F07	Silent speed during cooling	70	0 ÷ 100	%
Pa F08	Minimum fan speed temperature/pressure set point during cooling	400	-500 ÷ 800	°C/10 – kPa*10
Pa F09	Prop. band during cooling	100	0 ÷ 255	°C/10 – kPa*10
Pa F10	Cut-off differential	30	0 ÷ 255	°C/10 – kPa*10
Pa F11	Cut-off hysteresis	10	0 ÷ 255	°C/10 – kPa*10
Pa F12	Cut-off bypass time	20	0 ÷ 255	Seconds
Pa F13	Maximum speed during cooling	89	0 ÷ 100	%
Pa F14	Maximum fan speed temperature/pressure set point in cooling mode	700	-500 ÷ 800	°C/10 – kPa*10
Pa F15	Minimum speed during heating	30	0 ÷ 100	%
Pa F16	Silent speed during heating	70	0 ÷ 100	%
Pa F17	Minimum fan speed temperature/pressure set point during heating	100	-500 ÷ 800	°C/10 – kPa*10
Pa F18	Proportional band during heating	50	0 ÷ 255	°C/10 – kPa*10
Pa F19	Maximum speed during heating	90	0 ÷ 100	%
Pa F20	Maximum fan speed temperature/pressure set point during heating	50	-500 ÷ 800	°C/10 – kPa*10
Pa F21	Internal fan step differential	20	0 ÷ 25.5	°C
Pa F22	Internal fan step hysteresis	10	0 ÷ 25.5	°C
Pa F23	Hot start set point	50	0 ÷ 255	°C
Pa F24	Hot start hysteresis	10	0 ÷ 25.5	°C
Pa F25	Preventilation in cooling mode	20	0 ÷ 255	Seconds

Table of
parameters: pump
parameters

PUMP PARAMETERS				
Par.	Description	Value	Limits	Unit of measurement
Pa P01	Pump operating mode Pump or fan operating mode	1	0 ÷ 2 0 ÷ 4	Num.
Pa P02	Delay between pump ON and compressor ON	200	0 ÷ 255	Seconds
Pa P03	Delay between compressor OFF and pump OFF	230	0 ÷ 255	Seconds

Table of
parameters: anti-
freeze/boiler
parameters

ANTI-FREEZE/BOILER PARAMETERS				
Par.	Description	Value	Limits	Unit of measurement
Pa r01	Configuration of electrical heaters in defrost mode	1	0 ÷ 1	Flag
Pa r02	Configuration of electrical heaters on in cooling mode	1	0 ÷ 1	Flag
Pa r03	Configuration of electrical heaters on in heating mode	1	0 ÷ 1	Flag
Pa r04	Configuration of anti-freeze electrical heater control probe in heating mode	1	0 ÷ 1	Flag
Pa r05	Configuration of anti-freeze electrical heater control probe in cooling mode	1	0 ÷ 1	Flag
Pa r06	Configuration of electrical heaters when OFF or on stand-by	1	0 ÷ 1	Flag
Pa r07	Set point of anti-freeze electrical heaters in heating mode	2	Pa r09 ÷ Pa r10	°C
Pa r08	Set point of anti-freeze electrical heaters in cooling mode	1	Pa r09 ÷ Pa r10	°C
Pa r09	Maximum set point of anti-freeze electrical heaters	90	Pa r10 ÷127	°C
Pa r10	Minimum set point of anti-freeze electrical heaters	-10	-127÷ Pa r09	°C
Pa r11	Anti-freeze heater hysteresis	1.0	0 ÷ 25.5	°C
Pa r12	Set point of external anti-freeze electrical heaters	5	Pa r09 ÷ Pa r10	°C
Pa r13	Outdoor temperature set point for boiler on	10	-127 ÷ 127	°C
Pa r14	Outdoor temperature differential for boiler off	20	0 ÷ 25.5	°C
Pa r15	Configuration of Supplementary Electrical Heaters	0	0 ÷ 1	°C

Table of
parameters:
defrost
parameters

DEFROST PARAMETERS				
Par.	Description	Value	Limits	Unit of measurement
Pa d01	Defrost enabled		0 ÷ 1	Flag
Pa d02	Defrost start temperature/pressure		-500 ÷ 800	°C/10 - kPa*10
Pa d03	Defrost interval (response time)		0 ÷ 255	Minutes
Pa d04	Defrost end temperature/pressure		-500 ÷ 800	°C/10 - kPa*10
Pa d05	Maximum defrost time		0 ÷ 255	Minutes
Pa d06	Compressor- reversing valve wait time		0 ÷ 255	Seconds
Pa d07	Drip time		0 ÷ 255	Seconds
Pa d08	Temperature at which defrost starts if Pa H49 = 1		-50.0 ÷ 80.0	°C/10
Pa d09	Temperature at which defrost ends if Pa H49 = 1		-500 ÷ 80.0	°C/10
Pa d10	Defrost enabled compensation		0 ÷ 1	Flag

<i>Pa d11</i>	Offset Defrost compensation temperature/pressure		-255 ÷ 255	°C/10 - kPa*10
<i>Pa d12</i>	Set compensation temperature/pressure		-127 ÷ 127	°C
<i>Pa d13</i>	Delta compensation temperature/pressure		-255 ÷ 255	°C

10 DIAGNOSTICS

Alarms

Alarm events per hour

“Energy 200” can perform full systems *diagnostics* and signal a series of *alarms*.

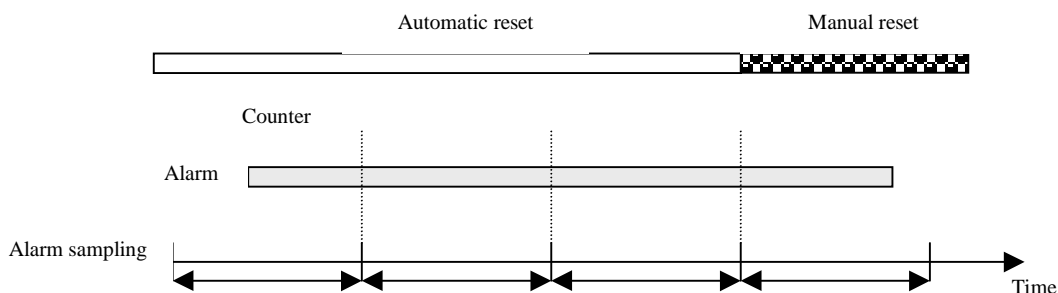
Alarm trigger and *reset* modes are set using *parameters Pa A01 – Pa A26*.

For some *alarms* the signal will not be given for a certain amount of time, determined by a parameter.

For some *alarms* the number of alarm events is counted; if the number of alarm events in the past hour exceeds a certain threshold set by a parameter, the alarm will switch from automatic to *manual reset*.

Alarms are sampled every 225 seconds;

Example: if the number of events/hour is set to 3, the duration of an alarm must fall between 2×225 seconds and 3×225 seconds for the alarm to be switched from automatic to *manual reset*.



If an alarm is triggered more than once within one sampling period (225 seconds), only one alarm will be counted.

Alarms with *manual reset* are *reset* by pressing the ON-OFF button and releasing.



Manual reset shuts down corresponding *loads* and requires an operator to intervene (*reset* the alarm using the ON-OFF control).

Manual reset alarms are used mainly to identify problems which could result in damage to the system.

10.1 List of alarms

When an alarm is triggered, two things occur:

- The corresponding *loads* are shut down
- The alarm appears on the *keyboard display*

The alarm message consists of a code with the format “Enn” (where nn is a 2-digit number identifying the type of alarm, such as: E00, E25, E39....).

All possible *alarms* are listed in the table below, along with their codes and the corresponding *loads* that will be shut down:

Table of alarms

CODE	SIGNAL	DESCRIPTION	LOADS SHUT DOWN						
			COMP.1	COMP.2	EXT. FAN	INT. FAN	PUMP	RES.1	RES.2
E00	Remote Off	<ul style="list-style-type: none">• All loads will be shut down;• Triggered by the digital input configured as “Remote ON-OFF ” (refer to digital inputs)	YES	YES	YES	YES	YES	YES	YES
E01	High pressure (digital)	<ul style="list-style-type: none">• Compressors in the circuit will be shut down;• Always manually reset	YES	YES					
E02	Low pressure (digital)	<ul style="list-style-type: none">• Compressors and... will be shut down• Triggered by digital input ID2 (refer to digital inputs);• Automatically reset unless alarm events per hour reaches the value of parameter Pa A02, after which manually reset;• Inactive during timer Pa A01 after a compressor is turned on or the 4-way valve (reversing valve) is reversed.• Inactive during defrosting if Pa 24=0.	YES	YES	YES	YES			
E03	Thermal switch protection compressor 1	<ul style="list-style-type: none">• Compressor 1 will be shut down;• Triggered by the digital input configured as “Compressor 1 thermal switch” (refer to digital inputs);• Automatically reset unless alarm events per hour reaches the value of parameter Pa A08, after which manually reset;• Inactive during timer Pa A07 after compressor is turned on.	YES						
E04	Thermal switch protection condenser fan	<ul style="list-style-type: none">• Compressors and fans will be shut down;• Triggered by the digital input configured as “Fan thermal switch” (refer to digital inputs);• Automatically reset unless alarm events per hour reaches the value of parameter Pa A09, after which manually reset;	YES	YES	YES	YES			
E05	Anti-freeze	<ul style="list-style-type: none">• External fans and compressors will be shut down;• Active if analogue probe ST2 (refer to analogue inputs) is configured as an anti-freeze probe (Pa H06 = 1);• Triggered when probe ST2 detects a value below Pa A11;• Goes off if ST2 detects a value greater than Pa A11 + Pa A12;• Automatically reset unless alarm events per hour reaches the value of parameter Pa A13, after which manually reset;• In heating mode,inactive during timer Pa A10 after Energy 200 is turned on using the On-OFF key (refer to keyboard) or digital ON-OFF input (refer to digital inputs)	YES	YES	YES				
E06	Probe ST2 fault	<ul style="list-style-type: none">• All loads will be shut down;• Triggered if probe ST2, configured as an analogue input, shorts or is cut off or probe limits are exceeded (-50°C.. 100°C).	YES	YES	YES	YES	YES	YES	YES
E07	Probe ST3 fault	<ul style="list-style-type: none">• All loads will be shut down;• Triggered if probe ST3, configured as an analogue input, shorts or is cut off or probe limits are exceeded (-50°C.. 100°C).	YES	YES	YES	YES	YES	YES	YES
E11	High pressure / high temperature (analogue)	<ul style="list-style-type: none">• Compressors will be shut down;• Active if at least one probe is configured for condensation control (refer to analogue inputs)• Triggered when the condensation probe detects a value in excess of Pa A14• Turned off if temperature/pressure falls below Pa A14 – Pa	YES	YES					

		<ul style="list-style-type: none"> If ST1 is configured as a request for <i>heating</i> digital input and ST2 as a request for <i>cooling</i> input (refer to analogue inputs), the alarm will be triggered if both inputs are active. 										
E46	Over-temperature	<ul style="list-style-type: none"> <i>Compressors</i> will be shut down Triggered if probe ST1 (refer to analogue inputs) has a value over <i>Pa A25</i> for an amount of time in excess of <i>Pa A26</i>; 	YES	YES								

³ Only if manually *reset*



outputs defined as capacity steps will be off if there is an alarm for the compressor to which they belong.

The tables below list [alarms](#) by type (digital or analogue).

Digital alarms

TABLE OF [DIGITAL ALARMS](#):

Alarm name	Bypass trigger event	Bypass time	Trigger duration	Deactivation duration	N. alarm events/hour
High pressure alarm	None	absent	absent	absent	Manual reset
Low pressure alarm	A compressor coming on in the circuit or reversal of 4-way valve	Pa A01	absent	absent	Pa A02
Flow switch alarm	Pump coming on	Pa A03	Pa A04	Pa A05	Pa A06
Compressor 1,2 thermal switch alarm	Compressor coming on	Pa A07	absent	absent	Pa A08
Fan thermal switch alarm	None	absent	absent	absent	Pa A13

Analogue alarms

TABLE OF [ANALOGUE ALARMS](#):

Alarm name	Event	Bypass time	Trigger set point	Hysteresis	N. alarm events/hour	Regulation probe
Anti-freeze alarm	On Off, input in heating mode, remote on off	Pa A10	Pa A11	Pa A12 positive	Pa A13	ST2 if configuration parameter Pa H06 = 1, otherwise alarm is inactive
Low condensation pressure/temperature alarm	Compressor turned on or reversal of 4-way valve	Par A16	Pa A17	Pa A18 positive	Pa A19	Probe configured for condensation control
High condensation pressure/temperature alarm	None	absent	Pa A14	Pa A15 negative	Manual reset	Probe configured for condensation control
Over-temperature alarm	None	Trigger duration must exceed Pa A26	Pa A25	Pa A12 negative	Automatic reset	ST1
Anti-freeze external alarm	None	None	Pa A11	Pa A12 positive	Pa A13	ST3 if Pa H07 =4

11 TECHNICAL FEATURES

11.1 Technical data

	Typical	Min.	Max.
Power supply voltage	12V~	10V~	14V~
Power supply frequency	50Hz/60Hz	---	---
Power	5VA	---	---
Insulation class	1	---	---
Protection grade	Front panel IP0	---	---
Operating temperature	25°C	0°C	60°C
Operating humidity (non-condensing)	30%	10%	90%
Storage temperature	25°C	-20°C	85°C
Storage humidity (non-condensing)	30%	10%	90%

11.2 Electromechanical features

120/240 V digital outputs	<ul style="list-style-type: none">n. 4 (n. 5 for Energy 215B)- 2A ¼ hp 240V~ <i>relays</i>; 1/8 hp 120V~1 TRIAC 2 A (all models except Energy 215B)
24 V~ outputs	<ul style="list-style-type: none">1 TRIAC output, no optic insulation; max. 500 mA.
Analogue inputs	<ul style="list-style-type: none">3 temperature sensors, <i>range</i> -30°C ÷ 90°C;1 configurable input: 4...20 mA transducer or temperature sensor, <i>range</i> -30°C ÷ 90°C;
Digital inputs	<ul style="list-style-type: none">n° 5 voltage-free digital inputs
Terminals and connectors	<ul style="list-style-type: none">1 9-way snap-on high voltage connector AWG 16-281 16 way snap-on low voltage connector, thread 4.2, AWG 16-281 p2,5 5-way remote control and <i>copy card</i> connector, AWG 24-301 p 2 3-way <i>remote keyboard</i> or optional relay connector, AWG 22-30;
<i>Display</i> and leds	<ul style="list-style-type: none">3 digits + sign;5 red leds
<i>Keys</i>	<ul style="list-style-type: none">2 <i>keys</i>
Serials	<ul style="list-style-type: none">n° 1 serial 9600n° 1 serial 2400

current
transformer

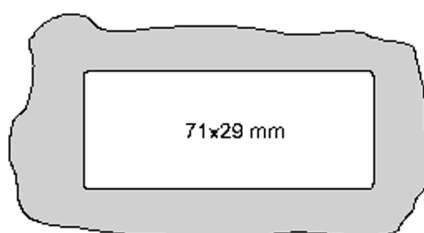
The instrument must be powered with a suitable *current transformer* with the following features:

- Primary voltage: 230V~-10%; 110V~±10%
- Secondary voltage: 12V~
- Power supply frequency: 50Hz; 60Hz
- Power: 5VA;

11.3 Dimensions

Dimensions: Front panel 76x34, depth 58mm
Container: PC+ABS plastic resin with V0 extinguishing classification
Assembly: Panel, on 71x29mm hole

dimensions



11.4 Regulations

The product complies with the following European Community Directives:

- Council Directive 73/23/CEE and subsequent modifications
- Council directive 89/336/CEE and subsequent modifications

and complies with the following harmonised *regulations*:

- LOW VOLTAGE: EN60730
- EMISSION: EN50081-1 (EN55022)
- IMMUNITY: EN50082-2 (IEC 1000-4-2/3/4/5)

12 USE OF THE DEVICE

12.1 Permitted use

This product is used to control single circuit chillers and heat pumps.

To ensure safety, the controller must be installed and operated in accordance with the instructions supplied, and access to high voltage [components](#) must be prevented under regular operating conditions. The device shall be properly protected against water and dust and shall be accessible by using a tool only. The device is suitable for incorporation in a household appliance and/or similar air conditioning device.

According to the reference [regulations](#), it is classified:

- In terms of construction, as an automatic electronic control device to be incorporated with independent assembly or integrated;
- In terms of automatic operating features, as a type 1 action control device, with reference to manufacturing tolerances and drifts;
- As a class 2 device in relation to protection against electrical shock;
- As a class A device in relation to software structure and class.

12.2 Forbidden use

Any use other than the [permitted use](#) is forbidden.

Please note that relay contacts supplied are functional and are subject to fault (in that they are controlled by an electronic component and may be shorted or remain open); protection devices recommended by product standards or suggested by common sense in response to evident safety requirements shall be implemented outside of the instrument.

13 RESPONSIBILITY AND RESIDUAL RISKS

Microtech shall not be held liable for any damage incurred as a result of:

- *installation*/use other than those intended, and, in particular, failure to comply with the safety instructions specified by applicable *regulations* and/or provided in this document;
- use with equipment which does not provide adequate protection against electric shocks, water and dust under the effective conditions of *installation*;
- use with equipment which permits access to hazardous parts without the use of tools;
- *installation*/use with equipment which does not comply with current *regulations* and legislation.

14 GLOSSARY

Logical OR	Multiple inputs with an OR relationship to one another are equivalent to a single input with the following status: <ul style="list-style-type: none"> • Active if at least one input is active • Inactive if no input is active
Scroll up	To “ <i>Scroll up</i> ” a menu means listing the various <i>parameters</i> from the bottom up (Pa10 -> Pa 09 -> Pa 08)
Stand-by	Indicates that the instrument is waiting, in <i>stand-by</i> mode; all <i>functions</i> are suspended.
Reset	Set to zero.
Reset alarm	Resetting an alarm means reactivating it ready for a new signal.
Manual reset	A <i>manual reset alarm</i> must be <i>reset</i> using the <i>keyboard</i> .
Scroll down	To “ <i>Scroll down</i> ” in a menu is to list <i>parameters</i> from the top down (Pa08 -> Pa 09 -> Pa 10)
BLINK	Means flashing; normally refers to leds
Average number of hours	<i>Average number of hours</i> is the ratio between the total number of hours for which the <i>compressors</i> are available and the number of <i>compressors</i> in the circuit
Loads	Devices in the system, including <i>compressors</i> , fans, <i>hydraulic pump</i> , electrical anti-freeze heaters...
Set Point	A reference value (set by the user) defining the system's operating status, such as the thermostat that controls temperature in the home: if we want to maintain a temperature of 20 °C we set the <i>set point</i> to 20°C (the <i>heating</i> system will come on if the temperature in the house falls below 20°C, and go off if it exceeds this value).
Range	Values falling within a given interval; <i>Range</i> 1...100 indicates all values between 1 and 100
Hysteresis	A <i>hysteresis</i> is normally defined around a <i>set point</i> to prevent frequent oscillation of the change of status of the load being controlled; Example: suppose we have a <i>set point</i> of 20 °C on a probe for measurement of room temperature, above which a compressor will be started up; When room temperature nears the <i>set point</i> (20 °C) there will be an unstable phase during which the relay which starts up the compressor will frequently switch from ON to OFF and vice versa, which could result in serious damage to the system. To prevent this problem a <i>hysteresis</i> is defined: an interval of tolerance within which there will be no change in status; in our example, we could set a <i>hysteresis</i> of 1 °C, in which case the compressor would be started up at 21 °C (<i>set point</i> + <i>hysteresis</i>) and turned off at 19 °C (<i>set point</i> – <i>hysteresis</i>)
Permanent memory	Memory in which data is maintained even when the device is turned off (as distinct from temporary memory, the data in which is lost when the device is turned off.)
Cut-off	Temperature/pressure below or above which proportional output is cut off.

A		D	
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