
Lithium Ion Battery Specifications

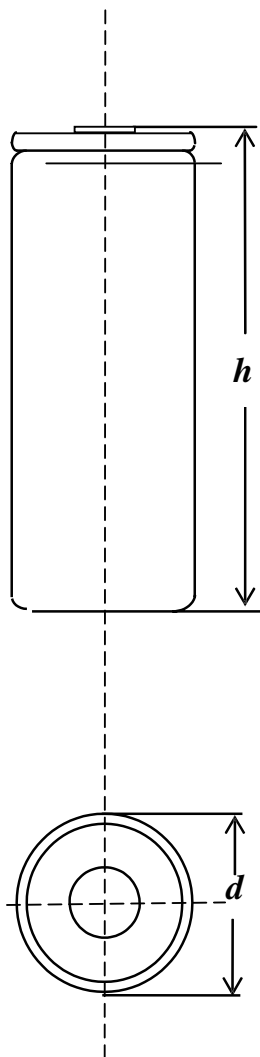
Type: Cylindrical Lithium Iron Phosphate Battery

Model: LFP18650-1500

AA Portable Power Corp

Prepared by	Checked by	Approved by

Product Specifications



Type -----Cylindrical Lithium Iron Phosphate Battery

Model -----LFP18650-1500

Dimension (Including shrink sleeve/label)

Diameter, d ----- 18.1±0.2mm

Height , h ----- 64.5±1.0mm

Mass ----- 41g (Approx)

Nominal voltage ----- 3.2V

Capacity 0.2C discharge

Nominal ----- 1400 mAh

Maximum ----- 1500 mAh

CV Charge voltage

Recommend ----- 3.65V

Maximum ----- 3.90V

Maximum continuous charge current----- 1400 mA

Maximum discharge current

Continuous----- 4200mA

Pulse (10Sec) ----- 8400mA

Discharge cut-off voltage ----- 2.5V

Internal impedance (23±2°C)----- ≤ 50mΩ

Operation temperature

Discharge----- -20-60°C

Charge ----- 0-45°C

Storage temperature

non-condensing

Within 1month ----- 0-45°C

1-3months ----- 0-35°C

3-12months ----- 0-25°C

1. Scope

This specification shall be applied to Lithium ion rechargeable battery cell

2. Testing environment

Unless otherwise specified, all tests stated in this document shall be performed at $23\pm 2^{\circ}\text{C}$.

3. Performance and test conditions

Standard charge: $0.5C=700\text{mA}$ constant current (CC) charge to 3.65V , followed by 3.65V constant voltage (CV) charge until current taper to $\leq 0.01C$.

。

Standard discharge: $0.5C=700\text{mA}$ CC discharge to the end of discharge voltage.

No.	Test item	Test conditions	Requirements
3.1	Outside Appearance	Visual check	No prominent stain and deformation, nor damage.
3.2	Outside Dimensions	Vernier clippers	Diameter $18.1\pm 0.2\text{ mm}$ Height $64.5\pm 1.0\text{ mm}$
3.3	Open circuit voltage at delivery	Voltage within 1 week after delivery	3.2V or more
3.4	Internal resistance at delivery	The cell impedance shall be measured by AC method (1kHz) within 1 week after delivery.	$50\text{m}\Omega$ or less
3.5	Nominal capacity	At standard charging(CH) and discharging at $0.2C$	1400mAh or more
3.6	Temperature-rate performance	1) Standard CH at R.T Keep batteries in a icebox with ambient temperature of -20°C for 4 hours. DCH at $0.2C$ to the end of DCH voltage at -20°C , Calculate the capacity ratio with the nominal capacity. 2) Standard CH at R.T	Capacity ratio $\geq 50\%$

5. Safety Evaluation

No.	Test Item	Test Conditions	Specifications
5.1	External short circuit	The cell shall be standard charged. The plus and minus terminals of the cell shall be short circuited with a wire having 50mΩ or less resistance, and left for 1 hour.	No explosion and flame, nor deformation.
5.2	Over charge	After standard charged, the cell shall be charged for 2.5 hours using 10V, 1400mA power supply.	No fire, nor explosion
5.3	Over discharge	The cell shall be standard charged, and discharged with 50Ω resistor load for 24 hours.	No explosion and flame, nor deformation.
5.4	Hot Oven Test	The charged batteries are heated in a gravity convection or circulating air oven. The temperature of the oven is to be raised at a rate of 5±2°C per minute. The oven is to remain for 30 minutes at 150±2°C before the test is discontinued.	No fire, nor explosion
5.5	Nail Test	A nail with a diameter of 2.5 to 5mm is penetrated vertically through the center of the fully charged battery.	No fire, nor explosion
5.6	Impact test	A test sample battery is to be placed on a flat surface. A 5/8 inch (15.8mm) diameter bar is to be placed across the center of the sample. A 20 pound (9.1kg) weight is to be dropped from a height of 24+1 inch (610mm) onto the sample.	No fire, nor explosion
5.7	Crush test	The force for the crushing is to be applied by a hydraulic ram with a 1.25 inch (32mm) diameter piston. The crushing is to be continued until a pressure reading of 17.2MPa is reached on the hydraulic ram, applied force of 13kN.	No fire, nor explosion

6. Welding allowable part on a cell

Welding is not allowed on cell side wall.

7. Insulation

Can top face (positive terminal) and side is covered with insulation tubing.

8. Charge State of Battery before shipment

Approximately 30% charged baseline.

9. Storage

Store the battery at low temperature (below 20°C is recommended), low humidity, no dust and no corrosive gas atmosphere.

10. Warranty

Our corporation will repair the cells or batteries for free or replace with new product if there is any fault which is due to material or workmanship during 3 months from the date of delivery.

Handling Precaution and Prohibitions of Lithium Ion Rechargeable Cells and Batteries

[Danger!]

■ Electrical misuseage

Use dedicated charger.

Use or charge the battery only in the dedicated application.

Don't charge the battery reversely.

■ Environmental misuseage

Don't leave the battery near the fire or a heated source.

Don't throw the battery into the fire.

Don't charge or use the battery in a car or similar place where inside of temperature may be over 60°C.

Don't immerse, throw, wet the battery in water / seawater. .

■ Others

Don't store the battery in a pocket or a bag together with metallic objects such as keys, necklaces, hairpins, coins, or screws.

Don't short circuit (+) and (-) terminals with metallic object intentionally.

Don't heat partial area of the battery with heated objects such as soldering iron.

Don't hit with heavy objects such as a hammer, weight.

Don't step on the battery and throw or drop the battery on the hard floor to avoid mechanical shock.

Don't disassemble the battery or modify the battery design including electric circuit.

Don't use seriously scared or deformed battery.

Don't put the battery into a microwave oven, dryer or high-pressure container.

Don't use or assemble the battery with other makers' batteries, different types and/or models of batteries such as dry batteries, nickel-metal hydride batteries, or nickel-cadmium batteries.

[Warning!]

Don't use or assemble old and new batteries together.

Stop charging the battery if charging isn't completed within the specified time.

Stop using the battery if the battery becomes abnormally hot, discoloration, deformation, or abnormal conditions are detected during use, charge, or storage.

Keep away from fire immediately when leakage or foul odors are detected.

If liquid leaks onto your skin or cloths, wash well with fresh water immediately. If liquid leaking from the battery gets into your eyes, don't rub your eyes and wash them with clean water and go to see a doctor immediately.

If the terminals of the battery become dirty, wipe with a dry cloth before using the battery.

The battery can be used within the following temperature ranges. Don't exceed these ranges.

Charge temperature ranges: 0~45°C

Discharge Temperature ranges: -20~60°C

Store the battery at temperature below 60°C

[Caution!]

■ Electrical misuse

Battery must be charged with constant current-constant voltage (CC/CV).

Charge current must be controlled by specified value in Cell specification.

Discharge current must be controlled by specified value in Cell's specification. Cut-off voltage of discharging must be over 2.25V/cell.

Keep the battery away from babies and children to avoid any accidents such as swallow. If younger children use the battery, their guardians should explain the proper handling method and precaution before using.

Before using the battery, be sure to read the user's manual and precaution of it's handling.

Before using charger, be sure to read the user's manual of the charger.

Before installing and removing the battery from application, be sure to read user's manual of the application.

Replace the battery when using time of battery becomes much shorter than usual. Cover terminals with insulating tape before proper disposal.

If the battery is needed to be stored for a long period, battery should be removed from the application and stored in a place where humidity and temperature are low.

While the battery is charged, used and stored, keep it away from object materials with static electric chargers.

Design of positioning the battery pack in application and charger

To prevent the deterioration of the battery performance caused by heat, battery shall be positioned away from the area where heat is generated in the application and the charger.

Please email us at sales@batteryspace.com or call 510-525-2328 when you need any help including safety concerns.