



IQAN ***Electronics*** *Simplicity now, not in the future*

Catalog HY14-1825/US



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IQAN

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Simplicity now, not in the future



The state-of-the-art IQAN system is a unique, totally electronic approach that replaces mechanical and electromechanical systems for controlling and monitoring hydraulics in mobile machines. With Parker's IQAN you have complete freedom to design customized software without advanced programming skills. The functions available within the IQAN system are so flexible that sophisticated applications are quickly programmed and optimized.

The wide range of outdoor modules with flexible I/O available with IQAN ensures complete machine management. The system offers a building-block approach that simplifies component design and installation and reduces development time and expense. IQAN hardware is tested for robust operation and compatibility with mobile hydraulic equipment. In addition, it meets industry and government standards for operation in severe conditions that include extremely high or low temperatures, vibrations, mechanical impact and electromagnetic interference.

IQANdesign and IQANdevelop offer system designers a complete set of tools for building competitive features and functionality into their hydraulic machine controls. IQANdesign and IQANdevelop are high-level graphical software tools that simplify application design and dramatically reduce development time by allowing the machine designer to program IQAN.

IQAN by Parker offers a complete range of control products to meet your needs. The TOC2 and analog joystick products are for basic valve driver applications. The TOC8 is a standalone controller with a flexible I/O setup and J1939 communication for a small machine system. The MDM, MDL and MC2 are CANbus master units. When combined with our versatile expansion modules, such as the XA2 and XT2, you can build a complete control system for a larger, more complicated machine.

IQAN is:

Mobility

Hardware designed and tested for mobile hydraulic equipment.

Simplicity

Implement complex machine functionality without any specialized programming knowledge.

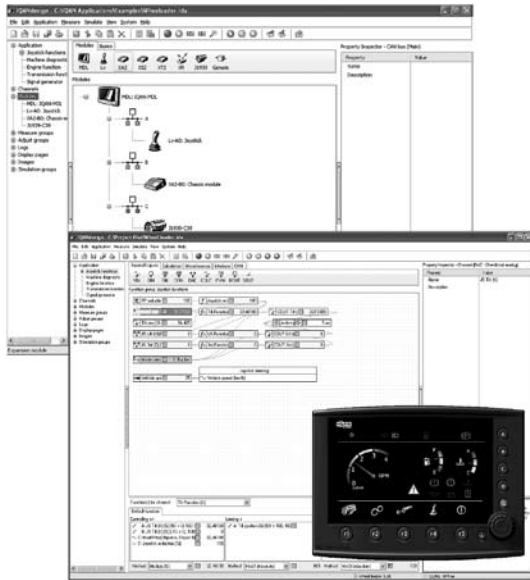
Time to Market

Reduce development time using IQAN programming tools and standard hardware.

Machine management

Connection and communication capabilities for complete machine management.





Contents

When ordering IQANdesign, the following items are included:

- IQANdesign software CD-ROM
- 1 licence
- 1 USB cable

The user's manual for IQANdesign is provided in electronic format and may be downloaded from our website, www.iqan.com. For a printed manual, contact Parker Catalog Services.

Requirements

- CPU** PC compatible, Pentium® II 233 MHz or better
- RAM** minimum 256 Mbyte (512 Mbyte recommended)
- HD** 100 Mbyte storage space available
- Ports** serial port, RS232 or USB port
- Display** XVGA (1280x1024 recommended)
- Software** Windows® 2000, XP (Windows® XP is recommended)

Upgrade

It is always possible to download the latest version from our web site www.iqan.com.

Application

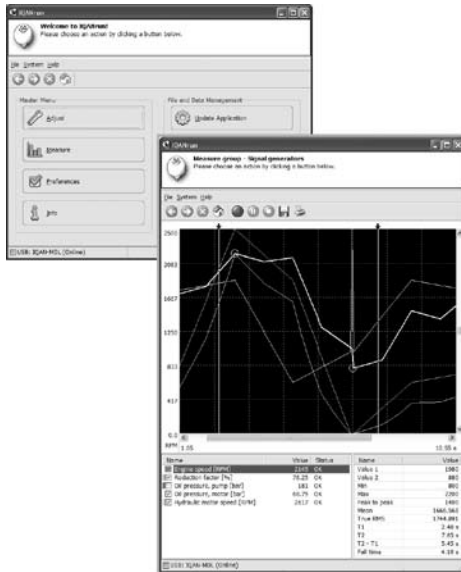
IQANdesign is a high level graphical design tool which dramatically simplifies application development for your mobile machine. This software is used with the newest master units in the IQAN product family, such as the IQAN-MD3, -MDL and -MC2. Simulation of the control system is easy and takes place in parallel with the programming of desired machine functionality.

With IQANdesign you create an application file that consists of information about the system's modules, busses, addresses, inputs, outputs and internal channels. By connecting channels, creating functions and adding modules you can easily create your machine's application.

In IQANdesign there are no hard and fast rules on what to do first. You can start to design the functionality by creating channels and conditions or if you prefer, you can add the modules you expect to use and then connect the channels. Choose the method that suits you the best.

IQANdesign is an excellent tool for measuring and troubleshooting IQAN systems. Remote fault analysis and troubleshooting is easily handled using IQAN software. This also allows easy updates and tuning of your machine. The Simulate for IQANdesign plug-in may be added to the basic software to perform a virtual test of your application before installing it on the machine.

Description	Ordering PN
IQANdesign	20016293
Simulate for IQANdesign	20016294



Contents

When ordering IQANrun, the following items are included:

- IQANrun software CD-ROM
- 1 licence
- 1 USB cable

The user's manual for IQANrun is provided in electronic format and may be downloaded from our website, www.iqan.com. For a printed manual, contact Parker Catalog Services.

Requirements

- CPU** PC compatible, Pentium® II 233 MHz or better
- RAM** minimum 256 Mbyte (512 Mbyte recommended)
- HD** 100 Mbyte storage space available
- Ports** serial port, RS232 or USB port
- Display** XVGA (1280x1024 recommended)
- Software** Windows® 2000, XP (Windows® XP is recommended)

Upgrade

It is always possible to download the latest version from our web site www.iqan.com.

Application

IQANrun is a high level service tool which dramatically simplifies setup during production or after sale service for your IQAN controlled mobile machine. This software is used with the newest master units in the IQAN product family, such as the IQAN-MD3, -MDL and -MC2.

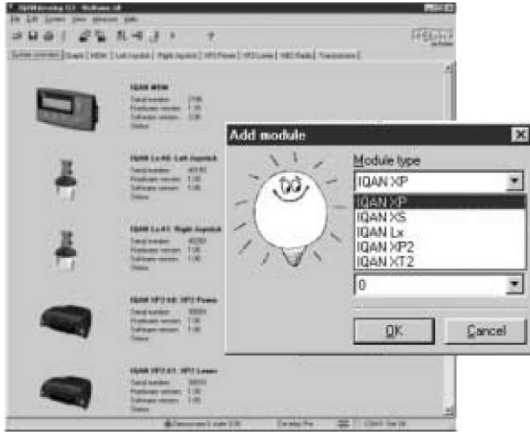
Using our design software tool, IQANdesign, you prepare your machine application for IQANrun by creating measure groups, adjustment groups and logs. These features are then easily accessed with the IQANrun software by production employees and service personnel to fine tune and troubleshoot your machine's operation.

IQANrun is an excellent tool for measuring and troubleshooting IQAN systems. Remote fault analysis and troubleshooting is easily handled using this software. IQANrun also allows easy updates and tuning of your machine.

By connecting a modem to your PC, you can use IQANrun to communicate with a remote IQAN system. Using a modem, it is possible to update applications, measure and do all the things you can do when communicating with a local system via a serial or USB port.

Description
 IQANrun

Ordering PN
 20070897



Contents

When ordering IQANdevelop, the following items are included:

- IQANdevelop software CD-ROM
- 1 licence
- 1 serial cable
- 1 simulation cable (PRO version only)

The user's manual for IQANdevelop is available in electronic format and may be downloaded from our website, www.iqan.com.

Requirements

- CPU** PC compatible, Pentium® II 233 MHz or better
- RAM** minimum 256 Mbyte (512 Mbyte recommended)
- HD** 100 Mbyte storage space available
- Ports** serial port, RS232 or USB port
- Display** XVGA (1280x1024 recommended)
- Software** Windows® 2000, XP (Windows® XP is recommended)

Upgrade

It is always possible to download the latest version from our web site www.iqan.com.

Application

IQANdevelop is a software tool for adding modules and channels to the IQAN control system in order to build functions for the developer's mobile machine application.

The software is based on the different modules' block diagrams. To add a new module, you create a new block diagram. From the block diagram it is easy to set/edit channel parameters and measure the IQAN system.

With the navigator function in IQANdevelop you get an overview of the connected channels in a specific function. In this way it is easy to see how the channels interact with each other.

IQANdevelop is also a tool for measuring and troubleshooting IQAN systems. With a logging function, measurements can be viewed graphically. IQANdevelop PRO also includes IQANsimulate, for performing a virtual test of your application before installing it on the machine. IQANsimulate requires a National Instruments CAN communication card in order to operate.

IQANdevelop Change is a service tool which simplifies setup during production or after-sales service for your IQAN controlled mobile machine. Features that have been set as adjustable are easily accessed with the Change software by production employees and service personnel to fine tune and troubleshoot your machine's operation.

Description

- IQANdevelop PRO
- IQANdevelop Change

Ordering PN

- 20005607
- 20005606



General

Weight	0.3 Kg
Operating temperature	-30 to +60 °C -25>LCD off >+75 °C
Protection	outdoor use
Voltage supply	11- 32 Vdc
Current consumption (idle)	130 mA (28 Vdc) 190 mA (14 Vdc)

Performance

Processor	32-bit (144 MHz)
Logging	80K records
Sample time	min 10ms
Software tools	IQANdesign family

Communication interfaces

CAN (ISO 11898) Protocols	2 ICP, SAE J1939, CANopen, etc
RS-232 Protocols	1 AT-Hayes,GSM07.07, GSM07.05, IDP
USB 2.0 (full speed)	1

Outputs

Digital output	1
Type	high side switch
Max load	200 mA

Inputs

Voltage inputs	7
Signal range	0 - 5 Vdc
Resolution	1.2 mV
Digital inputs	(7) ¹
Signal high	4 Vdc
Signal low	1 Vdc

1) The voltage and digital inputs share the same physical pins. The user defines the channels/pins with IQANdesign.

Application

The IQAN-MD3 is a master unit that works with a variety of expansion modules in the IQANdesign platform control system. The MD3 is fully programmable for use in any machine application, as a graphical user interface and as a CAN gateway.

The IQAN-MD3 is constructed to be weatherproof for outdoor use. The MD3 will display vehicle data and system information.

The IQAN-MD3 has a 3.5" transfective TFT color display. There are five navigation buttons and four 'soft' function buttons to make interaction with the control simple for the operator.

The unit is designed to be easily mounted in a vehicle dashboard or exterior control panel. The unit has two sealed and keyed Deutsch DTM 12 position connectors.

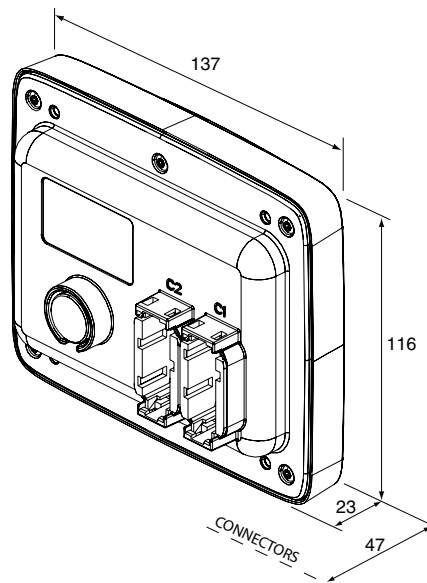
For time critical functions the MD3's sample rate can be set as low as 10 ms. The unit has a large internal memory for events and logging that is capable of storing 80,000 records.

The MD3 analog inputs accept 0-5V signals from input devices or sensors. These inputs can also be set up as on-off inputs. A digital output is available and may be used for alarm or alert signals.

The MD3 is connected to other units by two CAN busses. All CAN busses may be configured as ICP (IQAN CAN Protocol), SAE J1939 or Generic CAN. The unit supports RS232 for modem (remote diagnostic) connection and USB for communication with a PC.

Description
IQAN-MD3

Ordering PN
20072409





General

Weight 0.7 Kg
 Operating temperature -40 to +70 °C
 Protection in-cab use
 Voltage supply 11 - 32 VDC
 Current consumption (idle) 180 mA (28 VDC)
 170 mA (14 VDC)

Data interface Parker ICP
 Type (IQAN CAN Protocol) J1939, generic, etc.

Communication ports RS232, USB
 Type Modem
 Type GSM triband (900/1800/1900 MHz)

Outputs

Proportional outputs current - closed-loop
 Type PWM mode voltage - open-loop
 Signal range 50 - 2000 mA
 Dither frequency 25 - 333 Hz
 Resolution 1 mA
 Digital outputs high side switch
 Type 2 A
 Max load

Inputs

Voltage inputs 0 - 5 VDC
 Signal range 5 mV
 Resolution
 Frequency inputs
 Signal range (speed mode) 2 - 30000 Hz
 (position mode) 0 - 30000 Hz
 Quadrature inputs
 Signal range (speed mode) 2 - 30000 Hz
 (position mode) 0 - 30000 Hz
 Digital inputs
 DIN-A thru -D, DIN-M thru -P
 Signal high >2 VDC
 Signal low <0.8 VDC
 DIN-E thru -L
 Signal high >3 VDC
 Signal low <2.5 VDC

Application

The IQAN-MDL is a central unit that works with a variety of expansion modules in an IQAN control system. The MDL works as a master, displays information, provides a data gateway and has a variety of flexible I/O channels.

The IQAN-MDL is intended for the in-cab environment and will display vehicle data and system information. In most applications the display will replace all mechanical dial type instruments. The MDL has a 6.5" transreflective TFT color display that has very high optical performance across a wide range of operating conditions.

The MDL can control proportional valves using current mode (current closed-loop) or PWM mode (voltage open-loop) signals. The analog inputs accept 0-5V signals from input devices or sensors. These inputs can also be set up to accept one frequency or directional frequency (quadrature) input. Many outputs may alternatively be used as digital inputs for switches. The unit also has 4 CAN interfaces, all of which are user configurable. The MDL is connected to other units by a CAN bus. The unit has two RS232 ports for communication, a USB port and an embedded GSM triband modem.

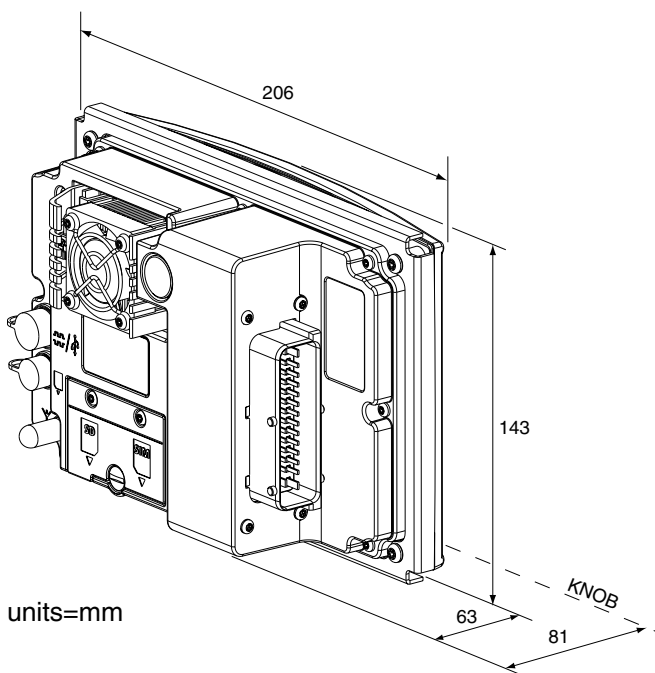
The back of the unit has an SD memory slot for convenient data logging, a SIM card slot and an SMA antenna connection for the modem. The MDL is ready for advanced telematic functions.

Description

IQAN-MDL

Ordering PN

20016753





General

Weight	0.7 Kg
Temperature range	-40 to +70 °C
Protection	outdoor use
Voltage supply	11- 32 VDC
Current consumption (idle)	160 mA (28 VDC) 200 mA (14 VDC)
Data interface	
Type	Parker ICP (IQAN CAN Protocol) J1939, Generic CAN
Communication port	
Type	USB 1.1

Outputs

Proportional outputs	
Type current mode	current - closed-loop
PWM mode	voltage - open-loop
Signal range	100 - 2000 mA
Dither frequency	25 - 333 Hz
Resolution	1 mA
Digital outputs	
Type	high side switch
Max load	2000 mA

Inputs

Voltage inputs	
Signal range	0 - 5 VDC
Resolution	5 mV
Frequency inputs	
Signal range (speed mode)	2 - 20000 Hz
(position mode)	0 - 20000 Hz
Digital inputs	
Signal high	4 VDC - V _{BAT}
Signal low	0 - 1 VDC

Application

The IQAN-MC2 is a flexible master unit for the IQAN bus system. This unit is suitable for use as either a Bus master or standalone control. The IQAN-MC2 has new I/O flexibility that allows the user greater freedom in defining signals for both measurement and control.

The different input types are voltage, on/off, pulse and frequency. The outputs are proportional and on/off. The unit also has two CAN interfaces for bus communication using IQAN CAN Protocol (ICP) and SAE J1939 or Generic CAN.

The MC2 is equipped with a Real Time Clock and can perform data logging functions.

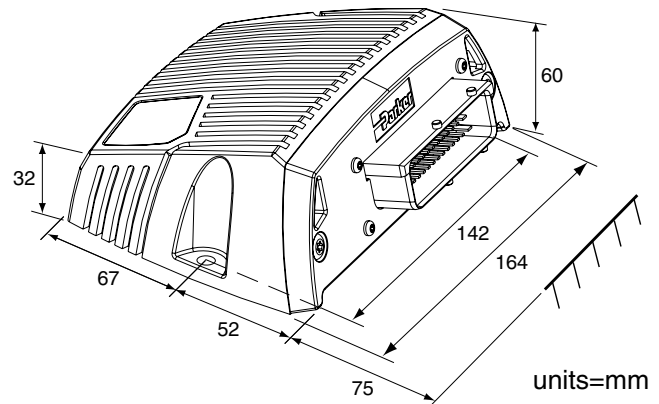
The IQAN-MC2 can control proportional valves using current mode (current closed-loop) or PWM mode (voltage open-loop) signals. The analog inputs will accept 0-5V signals from input devices or sensors. The inputs can also be configured for 5 frequency inputs. Some outputs may alternatively be used as voltage inputs or digital inputs for switches. For communication and diagnostics the MC2 has a USB interface.

The aluminum housing is designed to be rugged, but light and has a sealed, automotive AMP/Tyco power timer connector. The IQAN-MC2 has a membrane to prevent condensation inside the housing. Additional protection allows the unit to be steam-cleaned. This controller is designed for the outdoor environment.

Diagnostics: If an error is detected an LED on the top of the controller flashes a sequence to indicate the nature of the error.

Description
IQAN-MC2

Ordering PN
20070899





General

Weight	0,2 kg
Operating temperature (reduced display update)	-30 to +70 °C (-30 to 0 °C)
Protection	outdoor use
Voltage supply	11 - 32 VDC
Current consumption	max 0,1 A (28 VDC), max 0,18 A (14 VDC)
Data interface	Parker ICP (IQAN CAN Protocol)

Display

Type	LED back-lit LCD
Resolution	202x32 pixels

Digital output

Number	1 pcs
Type	high side switch
Output	max 1,2 Adc

Serial communication

Interface	RS232 "handshake"
Bit rate	57,6 Kbit/s
Protocol	PARKER IDP

Application

The IQAN-MDM works as the central unit, together with expansion modules in an IQAN control system. The MDM works both as a master and a display unit. It is possible to download a sample application from our website for crane control. This application can easily be modified, by means of IQANdevelop software, to include functions such as; overload protection, end position damping, envelope control etc.

With the three function buttons, a decrease/increase value-button and an escape-button, it is easy to adjust, calibrate and measure the IQAN system. In case of an error the display will alert the operator with a signal and a message on the display.

The MDM has a back-lit graphic LCD. The display also contains a real time clock, an alarm output and can present text in 10 different languages.

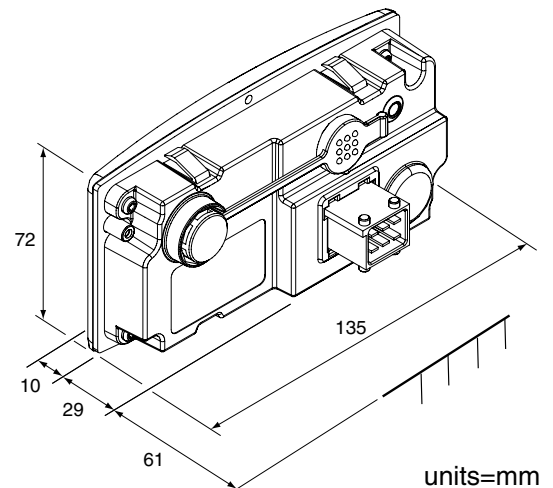
IQAN-MDM is designed for in-cab as well as outdoor use. IQAN-MDM is connected to other modules via a CAN bus which makes data exchange more efficient, simplifies installation and increases noise immunity. The unit has an RS232 port for communication with a PC.

Description

IQAN-MDM

Ordering PN

5010010



units=mm



General

Weight	0.7 Kg
Operating temperature	-40 to +70 °C
Protection	outdoor use
Voltage supply	11- 32 VDC
Current consumption (idle)	180 mA (28 VDC) 170 mA (14 VDC)
Data interface	Parker ICP (IQAN CAN Protocol)

Outputs

Proportional outputs	
Type current mode	current - closed-loop
PWM mode	voltage - open-loop
Signal range	100 - 2000 mA
Dither frequency	25 - 333 Hz
Resolution	1 mA
Digital outputs	
Type	high side switch
Max load	2 A

Inputs

Voltage inputs	
Signal range	0 - 5 VDC
Resolution	5 mV
Frequency inputs	
Signal range (speed mode)	2 - 30000 Hz
(position mode)	0 - 30000 Hz
Quadrature inputs	
Signal range (speed mode)	2 - 30000 Hz
(position mode)	0 - 30000 Hz
Digital inputs	
Signal high	4 VDC - V_{BAT}
Signal low	0 - 1 VDC

Application

The IQAN-XA2 is the next generation of expansion module in the IQAN product group. This unit is designed for high digital I/O count, weather resistance, and safety.

All IQAN expansion modules communicate with a master over a CAN bus. The XA2 module has new I/O flexibility that allows the user greater freedom in defining signals for measurement and control.

The IQAN-XA2 can control proportional valves using current mode (current closed-loop) or PWM mode (voltage open-loop) signals. The analog inputs accept 0-5V signals from input devices or sensors. These inputs can also be set up to accept 4 frequency or 2 directional frequency (quadrature) inputs. Many outputs may alternatively be used as digital inputs for switches. The XA2 also has a number of high power digital (on-off) outputs.

The aluminum housing is designed to be rugged, but light and has a sealed, automotive AMP/Tyco power timer connector. The XA2 has a membrane to prevent condensation inside the housing. This controller is designed for the outdoor environment.

The unit executes a self-test during start up and cyclic operation. An internal watch dog checks for software errors and will interrupt outputs if errors are detected. The IQAN-XA2 is made using selected components and conforms to strict international requirements.

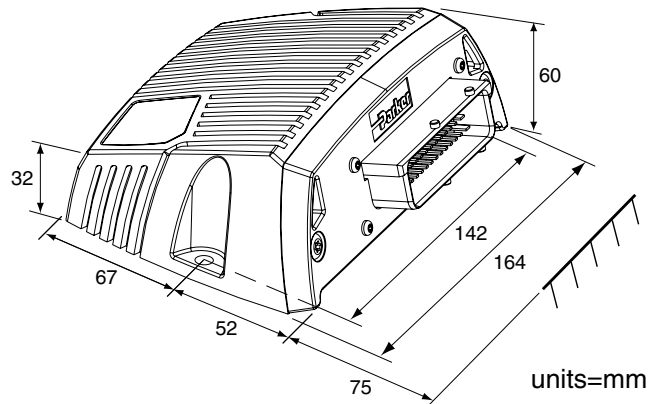
Diagnostics: If an error is detected an LED on the top of the controller flashes a sequence to indicate the nature of the error.

Description

IQAN-XA2

Ordering PN

5010033





General

Weight	0.7 Kg
Operating temperature	-40 to +70 °C
Protection	outdoor use
Voltage supply	11- 32 VDC
Current consumption (idle)	180 mA (28 VDC) 170 mA (14 VDC)
Data interface	Parker ICP (IQAN CAN Protocol)

Outputs

Digital outputs	
Type	high side switch
Max load	2 A

Inputs

Voltage inputs	
Signal range	0 - 5 VDC
Resolution	5 mV
Digital inputs	
Signal high	4 VDC - V_{BAT}
Signal low	0 - 1 VDC

Application

The IQAN-XS2 is the next generation of expansion module in the IQAN product group. This unit is designed for high digital I/O count, weather resistance, and safety.

All IQAN expansion modules communicate with a master over a CAN bus. The XS2 module has a large number of inputs and outputs that allows the user to have fewer modules for digital signals.

The IQAN-XS2 can control valves using digital (on-off) output signals. The analog inputs accept 0-5V signals from input devices or sensors. These analog inputs may alternatively be used as high impedance digital inputs for switches. The XS2 also has a number of dedicated digital (on-off) inputs.

The aluminum housing is designed to be rugged, but light and has a sealed, automotive AMP/Tyco power timer connector. The XS2 has a membrane to prevent condensation inside the housing. This controller is designed for the outdoor environment.

The unit executes a self-test during start up and cyclic operation. An internal watch dog checks for software errors and will interrupt outputs if errors are detected. The IQAN-XS2 is made using selected components and conforms to strict international requirements.

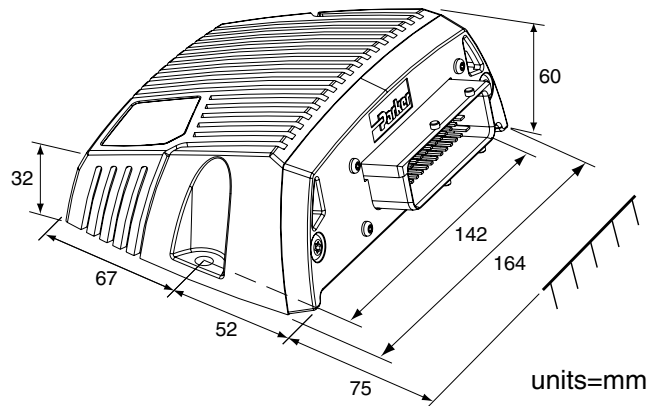
Diagnostics: If an error is detected an LED on the top of the controller flashes a sequence to indicate the nature of the error.

Description

IQAN-XS2

Ordering PN

5010017





General

Weight	0.7 Kg
Operating temperature	-40 to +70 °C
Protection	outdoor use
Voltage supply	9 - 34 VDC
Current consumption (idle)	180 mA (28 VDC) 170 mA (14 VDC)
Data interface	Parker ICP (IQAN CAN Protocol)
Additional CAN hub	J1939 or other byte aligned CAN protocol

Outputs

Proportional current outputs	
Number	2 double
Signal range	60 - 1800 mA
Dither frequency	25 - 150 Hz
Dither amplitude	0 - 500 mA
Resolution	0.7 mA
Digital/ PWM (no current feedback)	
Number	6 / 3 double
Type	high side switch
Max load	3 A
PWM frequency	25 - 2000 Hz
E-gas/Servo motor output (PWM H-bridge)	
Number	1
Signal Range	0-100% rated power
Max load	2,5A

Inputs

Voltage/Frequency	
Number	10/3
Signal range	0 - 5 VDC
Resolution	5 mV
Frequency range	1-10 000 Hz

Application

IQAN-XT2 is one of the “rugged generation” of IQAN expansion modules. Key improvements for this generation of modules are flexibility, weather resistance and safety.

All IQAN expansion modules communicate with a master over a CAN-BUS serial link. The XT2 has an additional CAN hub designed to interface with J1939 diesel engines on mobile machinery and has a dedicated output for electronic throttle control.

The XT2 module has a flexible I/O interface which gives system designers increased options. The same physical pin can be used for different types of inputs or outputs. New types of I/O such as E-gas and PWM outputs increase the flexibility of the module. Digital outputs now have features such as softstart and peak & hold. The J1939 CAN hub allows the XT2 to communicate directly with an electronic engine control bus.

The aluminum housing is designed to be rugged, but light and has a sealed, automotive AMP/Tyco power timer connector. The XT2 has a membrane to prevent condensation inside the housing. This controller is designed for the outdoor environment.

The unit executes a self-test during start up and cyclic operation. An internal watch dog checks for software errors and will interrupt outputs if errors are detected. The IQAN-XT2 is made using selected components and conforms to strict international requirements.

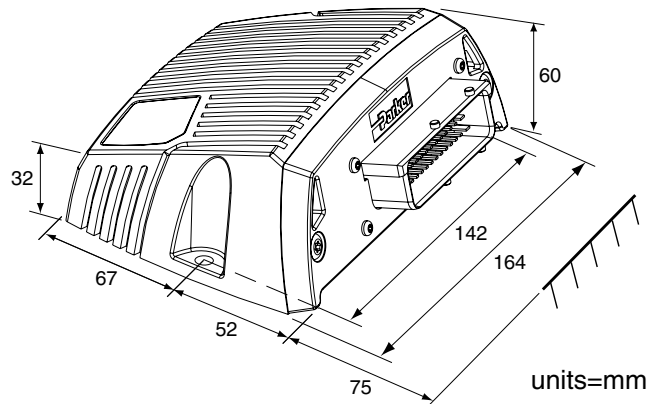
Diagnostics: If an error is detected an LED on the top of the controller flashes a sequence to indicate the nature of the error.

Description

IQAN-XT2

Ordering PN

5010018





General

Weight	LM 0,4 Kg, LL 0,9 Kg
Rated power supply	12 – 24 VDC
Min/max power	9 / 32 VDC
Operating temperature	-30 to +70 °C
Protection	in-cab use
Current consumption (idle)	57 mA (28 VDC), 46 mA (14 VDC)
Data interface	Parker ICP (IQAN CAN Protocol)

Axis sensors

Number	max 3 pcs, inductive
Resolution	9 bit

Neutral position detection

Signal	IR-sensor, on/off
--------	-------------------

Digital inputs

Number	10 pcs, 4 internal, 6 external (differs according to handle)
Signal range	0 – 5 VDC 0 – 32 VDC
Active range	"0" = 0,0 – 1,0 VDC, "1" = 2,0 – 32,0 VDC

Analog inputs

Number	2 pcs
Signal range	0 – 5 VDC 0 – 32 VDC
Active range	0,5 – 4,5 VDC
Resolution	5 mV

Digital outputs

Number (takes place of 1 digital input)	1 pc
Signal	200 mA

Application

IQAN-LM is especially suitable for continuous duty machine operations such as in forestry and construction work. The combination of a mini-lever and armrest provide substantial ergonomic benefits.

IQAN-LL is designed for rough handling. The ergonomic design gives good support to the arms and wrists and assures a comfortable grip from several angles. The design allows operators to quickly become familiar with the lever.

Both levers are designed for in-cab use, one type for connection to both 12 VDC and 24 VDC systems. All inputs and outputs are protected against short circuit to ground and to main power supply.

The IQAN levers are connected to other modules through a CAN bus which makes data exchange more efficient, simplifies installation and increases noise immunity. The lever units are lightweight with small installation dimensions and have low, well-adapted actuating forces.

All proportional inputs are of contactless inductive type with neutral position sensors to provide high safety and reliability. A LED indicator shows supply voltage and internal operation.

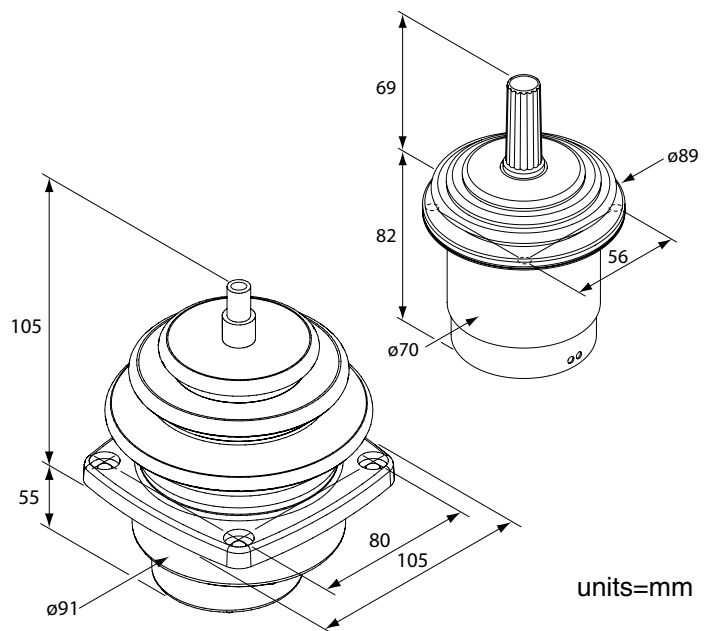
A number of different handle types are available.

Description

Ordering PN

IQAN-LL-2U (no handle)	20005961
IQAN-LM-2A (stick handle)	20005963

Consult datasheet and pricelist for other handle options and ordering part numbers.





General

Weight	0.7 Kg
Operating temperature	-40 to +70 °C
Protection	outdoor use
Voltage supply	9 - 34 VDC
Current consumption (idle)	105 mA (28 VDC) 90 mA (14 VDC)
Data interface	Parker ICP (IQAN CAN Protocol)

Outputs

Proportional current outputs	
Number	4 double
Signal range	60 - 1800 mA
Dither frequency	25 - 150 Hz
Dither amplitude	0 - 500 mA
Resolution	0.7 mA
Digital/ PWM (no current feedback)	
Number	4/ 2 double
Type	high side switch
Max load	3 A
PWM frequency	25 - 2000 Hz

Inputs

Voltage/Frequency	
Number	4/2
Signal range	0 - 5 VDC
Resolution	5 mV
Frequency range	1-30000 Hz

Application

IQAN-XP2 is the first of the “rugged generation” of IQAN expansion modules. Key improvements for this generation of modules are flexibility, weather resistance and safety.

All IQAN expansion modules communicate with a master over a CAN-BUS serial link. Mobile machine I/O is controlled by selecting the appropriate expansion module from the IQAN product family.

The XP2 module has a flexible I/O interface which gives system designers increased options. The same physical pin can be used for different types of I/O.

New types of I/O such as PWM outputs increase the flexibility of the module. Digital outputs now have new features including softstart and peak & hold.

The aluminum housing is designed to be rugged, but light and has a sealed, automotive AMP/Tyco power timer connector. The XP2 has a membrane to prevent condensation inside the housing. This controller is designed for the outdoor environment.

The unit executes a self-test during start up and cyclic operation. An internal watch dog checks for software errors and will interrupt outputs if errors are detected. The IQAN-XP2 is made using selected components and conforms to strict international requirements.

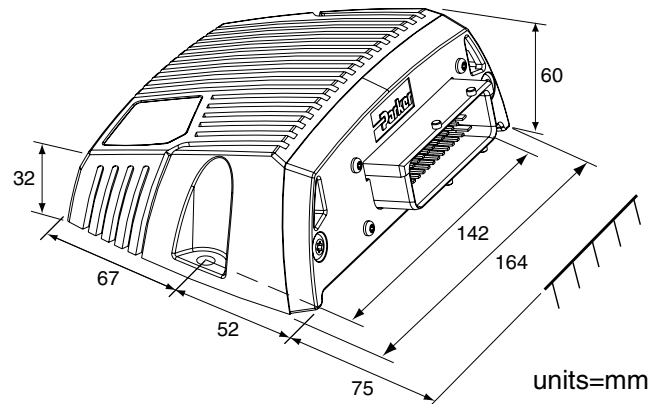
Diagnostics: If an error is detected an LED on the top of the controller flashes a sequence to indicate the nature of the error.

Description

IQAN-XP2

Ordering PN

5010016





General

Weight	0.7 Kg
Operating temperature	-40 to +70 °C
Protection	outdoor use
Voltage supply	9 - 34 VDC
Current consumption (idle)	180 mA (28 VDC) 170 mA (14 VDC)
Data interface	RS232 (using IQANdevelop)
CAN hub	J1939 or other byte aligned CAN protocol

Outputs

Proportional current outputs	
Number	2 double
Signal range	60 - 1800 mA
Dither frequency	25 - 150 Hz
Dither amplitude	0 - 500 mA
Resolution	0.7 mA
Digital/ PWM (no current feedback)	
Number	6 / 3 double
Type	high side switch
Max load	3 A
PWM frequency	25 - 2000 Hz

Inputs

Voltage/Frequency	
Number	10/4
Signal range	0 - 5 VDC
Resolution	5 mV
Frequency range	2-10 000 Hz

Application

IQAN-TOC8 is from the same family as the "rugged" generation of expansion modules in the IQAN product group. These modules focus on flexibility, weather resistance and safety.

IQAN-TOC8 is a general purpose controller and communicates with a variety of input and output devices. It connects to a laptop PC and is programmed with IQANdevelop software. No Master module is required. It has proportional current outputs for valve control, digital/PWM outputs for auxiliary functions and analog/digital inputs for signals like pressure, RPM or temperature. The unit has a CAN hub designed to interface with a SAE J1939 network.

The IQAN-TOC8 has a flexible I/O interface. The same physical pin can be used for different types of I/O. New types of I/O such as digital PWM outputs increase the flexibility of the controller. The digital outputs have new features such as softstart and peak & hold.

The aluminum housing is designed to be rugged, but light and has a sealed, automotive AMP/Tyco power timer connector. The TOC8 has a membrane to prevent condensation inside the housing. This controller is designed for the outdoor environment.

The unit executes a self-test during start up and cyclic operation. An internal watch dog checks for software errors and will interrupt outputs if errors are detected. The IQAN-TOC8 is made using selected components and conforms to strict international requirements.

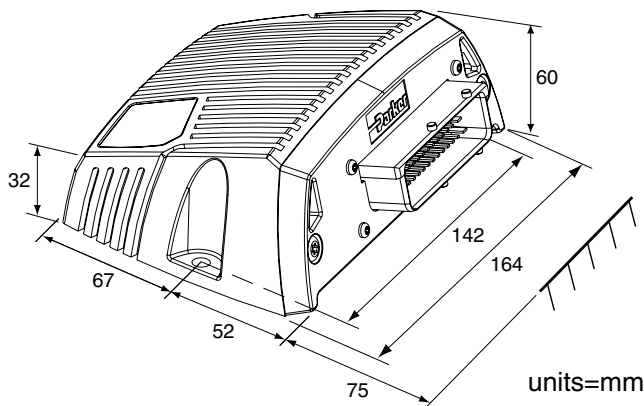
Diagnostics: If an error is detected an LED on the top of the controller flashes a sequence to indicate the nature of the error.

Description

IQAN-TOC8

Ordering PN

5010024





General

Weight	0.2 Kg
Operating temperature	-40 to +70 °C
Protection	outdoor use
Voltage supply	9 - 34 VDC
Current consumption (idle)	60 mA (28 VDC) 40 mA (14 VDC)
Data interface	mechanical encoder or RS232 (using IQANdevelop)
VREF output	4.9 - 5.1 VDC 30 mA (28 VDC)

Outputs

Current / PWM outputs	
Number	2 double
Type current mode	current - closed loop
PWM mode	voltage - open loop
Min. threshold	50 mA
Max. load	3000 mA
Dither frequency	25 - 333 Hz
Resolution	1 mA

Inputs

Voltage inputs	
Number	2
Signal range	0 - 5 VDC
Resolution	5 mV
Digital inputs	
Number	2
Signal high	4 VDC - V _{BAT}
Signal low	0 - 1 VDC

Application

The IQAN-TOC2 is a simple task oriented controller in the IQAN product group. This unit is designed for ease of setup, weather resistance, and safety.

The TOC2 is a general purpose unit that can control two bi-directional valve sections or two cartridge solenoids simultaneously. The IQAN-TOC2 communicates with a variety of input and output devices. It has current mode (current closed-loop) or PWM mode (voltage open-loop) output for valve control. The analog inputs accept signals from joysticks or potentiometers. Two digital inputs can be used to read switches.

The IQAN-TOC2 has a simple mechanical interface for calibration. With a preloaded personality from the factory, setup can be easily performed on the machine using a screwdriver. Adjustments possible include threshold, maximum output and slopes. The TOC2 may also be connected to a PC or Palm device and programmed using IQANdevelop software to change the functionality of the controller. This advanced feature allows the TOC2 to be used in more demanding applications.

The housing is designed to be rugged, but light and has a sealed, automotive AMP junior-power timer connector. The IQAN-TOC2 has a membrane to prevent condensation inside the housing. This controller is designed for the outdoor environment.

The TOC2 is made using selected components and conforms to strict international requirements.

Diagnostics: If an error is detected an LED on the top of the controller flashes a sequence to indicate the nature of the error.

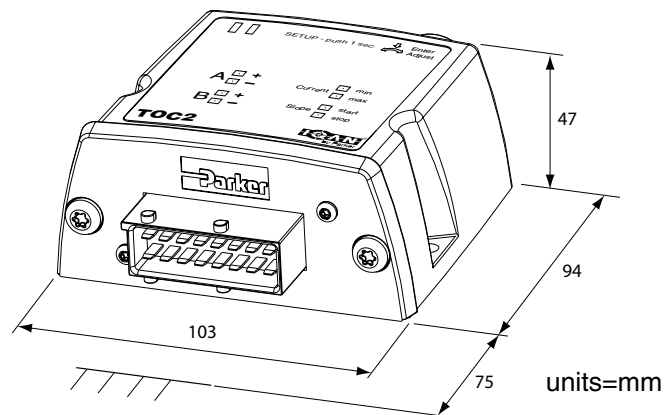
Description

IQAN-TOC2 (100 hz)

Ordering PN

5010028

Consult pricelist for other TOC2 factory preloaded personalities and their ordering part numbers.





General

Weight (LSL)	0.22 Kg
Weight (LST)	0.04 Kg
Rated power supply (V _s)	5 VDC
Load resistive (min.)	1K ohm
Load capacitive (max.)	1 µF
Current consumption	16 mA

Mechanical

Angle of movement (LSL)	±20°
Angle of movement (LST)	±30°
Expected life (operations)	5 million

Environment

Operating temperature	-40 to +70 °C
Sealing above flange	IP65
Sealing with DN option	IP44
Sealing (LST)	IP66

Analog outputs

Active range (VDC out)	10%-90% V _s
Resolution	<2mV

LSL Options

Handle switch, top E1	V _{BAT} (+12V, +24V)
Mechanical detent DN	Neutral only
Solenoid detents	V _{BAT} (+24V)
Type L1	B(-)
Type L2	A(+) and B(-)
Type L3	75% B(-)

Application

The IQAN-LSL is a linear lever and the IQAN-LST is a linear, paddle style, mini-lever in the IQAN product group. These levers focus on compact design, weather resistance and safety.

Both levers are single-axis joysticks, 0.5 - 4.5 VDC, intended for the proportional control of one double-acting hydraulic function. The LSL has several options including a manual neutral detent, a switch in the top of the handle and solenoid detents at full stroke in either the B (minus) direction or both A (plus) and B (minus) directions. A solenoid detent at 75% in the B (minus) direction is also available. The LSL and LST can be mounted in the armrest or on the dashboard in mobile vehicles. they have comfortable grips and are easily actuated for good ergonomics.

The IQAN-LSL and LST are lightweight with small installation dimensions. The levers are covered with friction rubber on either side, to prevent the fingers from slipping and to provide a comfortable feel. Mounting screws are installed from underneath for a clean appearance of dashboard, panel or armrest.

The IQAN-LSL has an IP65 rating above the flange and the IQAN-LST with potted electronics, has an IP66 rating. The cables for the levers have a sealed, automotive type AMP junior-power timer connector. Both units are designed for the outdoor environment.

The IQAN-LSL and LST are spring centered, dual sensor devices. The dual sensors provide 0.5 - 4.5 VDC and 4.5 - 0.5 VDC outputs which allows error checking to meet high safety requirements. The optional switch in the top of the LSL handle can be used to detect operator presence. All inputs and outputs are protected against short circuit to ground.

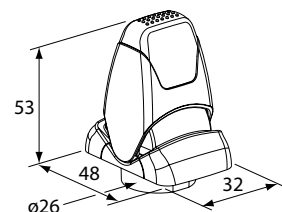
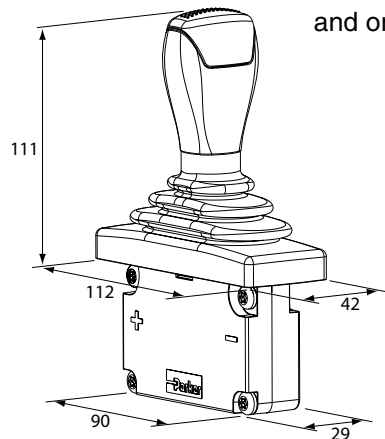
Description

IQAN-LSL-E0-// -//
 IQAN-LST

Ordering PN

20011365
 20011381

Consult datasheet and pricelist for other LSL options and ordering part numbers.



units=mm



General

Weight	0.060 kg
Connector	AMP JPT (-S) Deutsch DT (-D)
Pressure connection	DIN G1/4" (-S) SAE 6, 9/16"-18 (-D)
Operating temperature	-40 to +125°C
Enclosure	IP65

Performance

Pressure range	0 - 35 bar, 0 - 500 bar
Total error (-40°C to 105°C) ¹⁾	Max 4.0 % FS
Total error (40°C to 80°C) ¹⁾	Max 1.0 % FS
Response time ²⁾	5.0 msec
Over pressure SP035	Max 100 bar
Over pressure SP500	Max 1050 bar
Burst pressure SP035	Min 150 bar
Burst pressure SP500	Min 1500 bar

- 1) Total accuracy includes non- linearity, hysteresis, repeatability and temperature effects.
- 2) Measured from initial value to output at 90%.

Electrical specifications

Output at FS ³⁾	4.5 VDC
Zero output ³⁾	0.5 VDC
Supply Voltage(Vs)	5.0 ±10% VDC ⁴⁾
Current supply	Max 12.5 mA
Load resistor	Min 5k ohm
Load capacitor	Max 0.1 µF

- 3) The output is ratiometric to supply voltage (Vs)
- 4) The max supply voltage with sensor operating is 6 Volt. (switch off app. 6.2 Volt)

Application

The IQAN-SP pressure transducers belong to the family of IQAN accessories developed to complement IQAN control systems. IQAN-SP is a new range of 0-5V pressure transducers for mobile hydraulic applications. These transducers are available in two pressure ranges; 35 bar (500 psi) and 500 bar (7300 psi).

The IQAN-SP has stainless steel construction for strength. The sensor cells use thin film technology with no internal o-rings or fluid. The sensors are very robust and able to withstand heavy vibrations.

The design of the IQAN-SP has an EMI cap that separates the sensor electronics from the connector to ensure a high level of EMI protection.

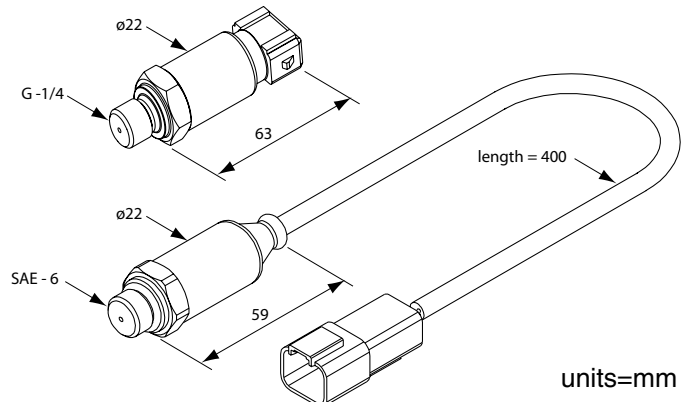
The two interface types of the IQAN-SP are well designed for the mobile hydraulics industry. The first type, -S, has a G1/4 thread. The hex of the transducer has an integrated face seal to eliminate sealing washers. The integral 3 pin connector is a sealed AMP Junior Power Timer type designed for automotive use. The second type, -D, has a SAE 6 (9/16"-18) thread. The connector on this type is a 4 pin Deutsch DT style and is attached via a short cable. Both connector types give the sensors IP65 protection for exposed outdoor applications.

Description

IQAN-SP035-S
IQAN-SP500-S
IQAN-SP035-D
IQAN-SP500-D

Ordering PN

5020026
5020027
2820008
2820009



Tools

5031061

Medium duty service kit
 contents: 3 crimping tools
 1 5031057 pin box
 1 5035003 extractor set
crimping tools not sold separately



5031057

Pin box, JPT and MT parts
 contents: qty AMP/Tyco PN
 100 962945-2
 100 963531-1
 100 963530-1
 100 963711-2
 50 927779-1
 25 927777-1
 25 828922-1
 25 929938-1
 50 929940-1
 25 2-963745-1
 50 828904-1
 25 828905-1



AMP parts not sold separately

5035003

Set of 3 extraction tools, stamped
 contents: 1 JPT extractor (yellow)
 1 MT extractor (blue)
 1 pin extractor (red)



12000199

Extraction tool, hardened alloy
 contents: 1 MT extractor (blue)



12003099

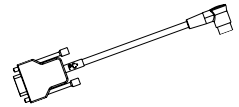
Extraction tool, hardened alloy
 contents: 1 JPT extractor (yellow)



Communication cables

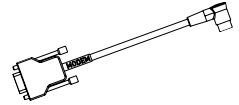
5030024

RS232-cable
 length: 1,5 meters
 use with: IQAN-MDM, -TOC8,
 -TOC2 (TOC's require adapter)



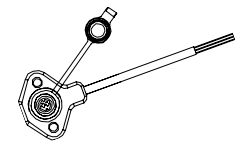
5030080

Remote diagnostics-cable
 length: 1,5 meters
 use with: IQAN-MDM, -TOC8,
 -TOC2 (TOC's require adapter)



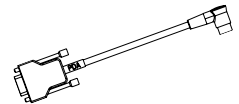
5030089

Adapter-cable, panel mount
 length: 0,4 meters
 use with: IQAN-TOC8, -TOC2



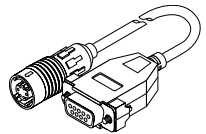
5030096

Palm PDA-cable (for T, T2, T3)
 length: 1,5 meters
 use with: IQAN-MDM, -TOC8,
 -TOC2 (TOC's require adapter)



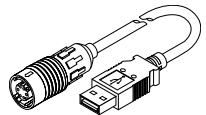
5030103

RS232-cable
 length: 1,5 meters
 use with: IQAN-MDL



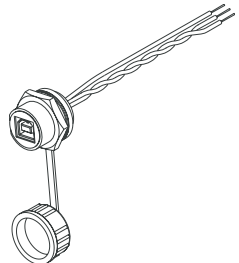
5030110

USB-cable
 length: 1,5 meters
 use with: IQAN-MDL



5030124

USB adapter-cable, panel mount
 length: 0,4 meters
 use with: IQAN-MC2, -MD3

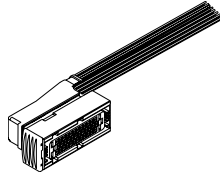


Consult "IQAN accessories" datasheet and pricelist for other accessory items and ordering part numbers.

Prototype installation cables

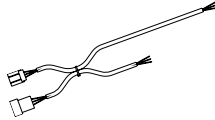
5030025

C1-cable, no seals
length: 2,5 meters
use with: IQAN-MDL



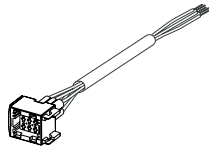
5030027

CAN/PWR/IO-cable, no seals
length: 2,5 meters
use with: IQAN-LL, -LM



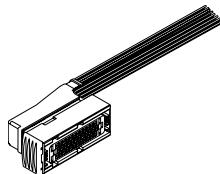
5030029

C1-cable, with seals
length: 2,5 meters
use with: IQAN-MDM



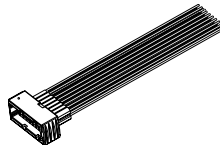
5030030

C1-cable, with seals
length: 2,5 meters
use with: IQAN-XA2, -XS2, -XT2,
-XP2, -TOC8, -MC2



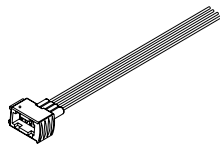
5030090

C1-cable, with seals
length: 2,5 meters
use with: IQAN-TOC2



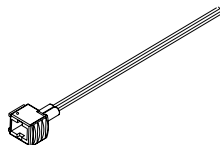
5030094

C1-cable, with seals
length: 2,5 meters
use with: IQAN-LST, -LSL



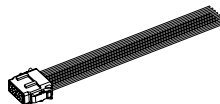
5030095

C2-cable, with seals
length: 2,5 meters
use with: IQAN-LSL options



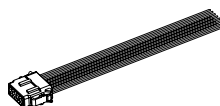
5030125

C1-cable, sealed
length: 2,5 meters
use with: IQAN-MD3



5030126

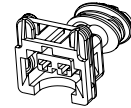
C2-cable, sealed
length: 2,5 meters
use with: IQAN-MD3



Connector kits

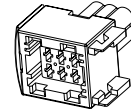
5031007

C1-connector, 2 position
use with: Temperature sensor



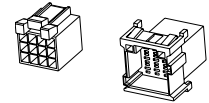
5031022

C1-connector, 6 position
use with: IQAN-MDM



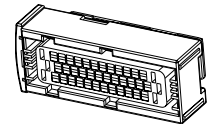
5031048

C1 and C2 -connectors, 12 pos.
use with: IQAN-LL, -LM



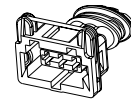
5031063

C1-connector, 42 position
use with: IQAN-XA2, -XS2, -XT2,
-XP2, -TOC8, -MDL, -MC2



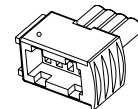
5031086

C1-connector, 3 position
use with: IQAN-SPxxx-S



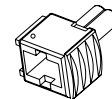
5031097

C1-connector, 4 position
use with: IQAN-LST, -LSL



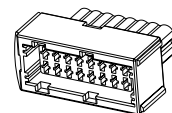
5031098

C2-connector, 2 position
use with: IQAN-LSL options



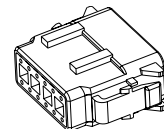
5031105

C1-connector, 16 position
use with: IQAN-TOC2



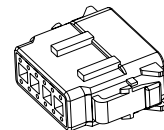
20072406

C1-connector, 12 position
use with: IQAN-MD3










20072407

C2-connector, 12 position
use with: IQAN-MD3



Consult "IQAN accessories" datasheet and pricelist for other accessory items and ordering part numbers.

IQAN compatibility matrix

Software and CAN modules		CAN system Masters				Standalone units	
		MDL	MD3	MDM	MC2	TOC8	TOC2
	IQAN design	✓	✓		✓		
	IQAN develop					✓	✓
	XA2	✓	✓		✓		
	XS2	✓	✓		✓		
	XT2	✓	✓	✓	✓		
	Lx	✓	✓	✓	✓		
	XP2			✓			

F A B

F <u>FEATURES</u>	A <u>DVANTAGES</u>	B <u>NEFITS</u>
Mobility	<p>Tested for rugged mobile environments.</p> <p>Integrated mobile interfaces.</p>	<p>Hardware tested to mobile standards and designed to control proportional hydraulics increases the machine's effectiveness.</p>
Simplicity	<p>User-friendly, graphical software tools.</p> <p>Graphical, easy to use diagnostic tools.</p> <p>Software simulation.</p>	<p>User programmable tools reduce personnel costs. Specialized programmers are not needed.</p> <p>Software simulation reduces testing time and increases safety.</p>
Time to market	<p>Product development based on standard hardware.</p> <p>Easy to use graphical programming tools.</p>	<p>Standard, tested hardware for mobile environments reduces development time.</p> <p>User-friendly software tools reduce programming time.</p>
Machine management	<p>Easy to use fault finding and diagnostic tools.</p> <p>Data storage and transfer.</p> <p>Remote diagnostics via modem.</p>	<p>Clear text error messages, error logging and diagnostics reduce field personnel skill levels. Technicians do not need to be engineers.</p> <p>Modem connection allows remote diagnostics and application updates to eliminate service trips.</p>

L C S

L IFE CYCLE	C OST	S AVINGS
Development	Design engineering, developing a controller program, prototyping and testing are typically huge investments of time and resources. Maintaining a dedicated programming staff (or hiring temporarily) is also expensive.	IQAN hardware is tested to mobile standards, user programmable software and software simulation reduces development and test time. With IQAN, no specialized programmers are needed.
Production	Many controllers that are put into real world conditions are not reliable enough to build consistently in serial production, resulting in delays and redesigns. Others may work, but are difficult to optimize for the task at hand.	IQAN's reliable, robust hardware withstands the rigors of outdoor use and enhance production. Our hardware is designed for mobile machine functions and is easy to tune; to make every machine more effective and productive.
After-sale support	Travel costs to service machines and the parts and labor involved make field service calls expensive. Training a field service force is also a costly undertaking, especially when they need to be Electrical Engineers to deal with the intricacies of a control system.	IQAN modem connectivity allows remote diagnostics and application updates to reduce or eliminate service trips. Our reliable, modular hardware decreases parts and labor costs. Clear text error messages, error logging and diagnostics reduce field personnel skill levels. Technicians do not need to be engineers.
Machine owner/operator	Unreliable and difficult to diagnose systems increase downtime and reduce overall productivity.	IQAN is designed and tested for rugged mobile environments. Easy to use graphical diagnostic tools and graphical operator interfaces reduce diagnostic time.

Offer of Sale

The items described in this document and other documents or descriptions provided by Parker Hannifin Corporation, its subsidiaries and its authorized distributors are hereby offered for sale at prices to be established by Parker Hannifin Corporation, its subsidiaries and its authorized distributors. This offer and its acceptance by any customer ("Buyer") shall be governed by all of the following Terms and Conditions. Buyer's order for any such items, when communicated to Parker Hannifin Corporation, its subsidiary or an authorized distributor ("Seller") verbally or in writing, shall constitute acceptance of this offer.

1. Terms and Conditions of Sale: All descriptions, quotations, proposals, offers, acknowledgments, acceptances and sales of Seller's products are subject to and shall be governed exclusively by the terms and conditions stated herein. Buyer's acceptance of any offer to sell is limited to these terms and conditions. Any terms or conditions in addition to, or inconsistent with those stated herein, proposed by Buyer in any acceptance of an offer by Seller, are hereby objected to. No such additional, different or inconsistent terms and conditions shall become part of the contract between Buyer and Seller unless expressly accepted in writing by Seller. Seller's acceptance of any offer to purchase by Buyer is expressly conditional upon Buyer's assent to all the terms and conditions stated herein, including any terms in addition to, or inconsistent with those contained in Buyer's offer. Acceptance of Seller's products shall in all events constitute such assent.

2. Payment: Payment shall be made by Buyer net 30 days from the date of delivery of the items purchased hereunder. Amounts not timely paid shall bear interest at the maximum rate permitted by law for each month or portion thereof that the Buyer is late in making payment. Any claims by Buyer for omissions or shortages in a shipment shall be waived unless Seller receives notice thereof within 30 days after Buyer's receipt of the shipment.

3. Delivery: Unless otherwise provided on the face hereof, delivery shall be made F.O.B. Seller's plant. Regardless of the method of delivery, however, risk of loss shall pass to Buyer upon Seller's delivery to a carrier. Any delivery dates shown are approximate only and Seller shall have no liability for any delays in delivery.

4. Warranty: Seller warrants that the items sold hereunder shall be free from defects in material or workmanship for a period of 18 months from date of shipment from Parker Hannifin Corporation. **THIS WARRANTY COMPRISES THE SOLE AND ENTIRE WARRANTY PERTAINING TO ITEMS PROVIDED HEREUNDER. SELLER MAKES NO OTHER WARRANTY, GUARANTEE, OR REPRESENTATION OF ANY KIND WHATSOEVER. ALL OTHER WARRANTIES, INCLUDING BUT NOT LIMITED TO, MERCHANTABILITY AND FITNESS FOR PURPOSE, WHETHER EXPRESS, IMPLIED, OR ARISING BY OPERATION OF LAW, TRADE USAGE, OR COURSE OF DEALING ARE HEREBY DISCLAIMED.**

NOTWITHSTANDING THE FOREGOING, THERE ARE NO WARRANTIES WHATSOEVER ON ITEMS BUILT OR ACQUIRED WHOLLY OR PARTIALLY, TO BUYER'S DESIGNS OR SPECIFICATIONS.

5. Limitation Of Remedy: SELLER'S LIABILITY ARISING FROM OR IN ANY WAY CONNECTED WITH THE ITEMS SOLD OR THIS CONTRACT SHALL BE LIMITED EXCLUSIVELY TO REPAIR OR REPLACEMENT OF THE ITEMS SOLD OR REFUND OF THE PURCHASE PRICE PAID BY BUYER, AT SELLER'S SOLE OPTION. IN NO EVENT SHALL SELLER BE LIABLE FOR ANY INCIDENTAL, CONSEQUENTIAL OR SPECIAL DAMAGES OF ANY KIND OR NATURE WHATSOEVER, INCLUDING BUT NOT LIMITED TO LOST PROFITS ARISING FROM OR IN ANY WAY CONNECTED WITH THIS AGREEMENT OR ITEMS SOLD HEREUNDER, WHETHER ALLEGED TO ARISE FROM BREACH OF CONTRACT, EXPRESS OR IMPLIED WARRANTY, OR IN TORT, INCLUDING WITHOUT LIMITATION, NEGLIGENCE, FAILURE TO WARN OR STRICT LIABILITY.

6. Changes, Reschedules and Cancellations: Buyer may request to modify the designs or specifications for the items sold hereunder as well as the quantities and delivery dates thereof, or may request to cancel all or part of this order, however, no such requested modification or cancellation shall become part of the contract between Buyer and Seller unless accepted by Seller in a written amendment to this Agreement. Acceptance of any such requested modification or cancellation shall be at Seller's discretion, and shall be upon such terms and conditions as Seller may require.

7. Special Tooling: A tooling charge may be imposed for any special tooling, including without limitation, dies, fixtures, molds and patterns, acquired to manufacture items sold pursuant to this contract. Such special tooling shall be and remain Seller's property notwithstanding payment of any charges by Buyer. In no event will Buyer acquire any interest in apparatus belonging to Seller which is utilized in the notwithstanding any charges paid by Buyer. Unless otherwise agreed, Seller shall have the right to alter, discard or otherwise dispose of any special tooling or other property in its sole discretion at any time.

8. Buyer's Property: Any designs, tools, patterns, materials, drawings, confidential information or equipment furnished by Buyer or any other items which become Buyer's property, may be considered obsolete and may be destroyed by Seller after two (2) consecutive years have elapsed without Buyer placing an order for the items which are manufactured using such property, Seller shall not be responsible for any loss or damage to such property while it is in Seller's possession or control.

9. Taxes: Unless otherwise indicated on the face hereof, all prices and charges are exclusive of excise, sales, use, property, occupational or like taxes which may be imposed by any taxing authority upon the manufacture, sale or delivery of the items sold hereunder. If any such taxes must be paid by Seller or if Seller is liable for the collection of such tax, the amount thereof shall be in addition to the amounts for the items sold. Buyer agrees to pay all such taxes or to reimburse Seller therefore upon receipt of its invoice. If Buyer claims exemption from any sales, use or other tax imposed by any taxing authority, Buyer shall save Seller harmless from and against any such tax, together with any interest or penalties thereon which may be assessed if the items are held to be taxable.

10. Indemnity For Infringement of Intellectual Property Rights: Seller shall have no liability for infringement of any patents, trademarks, copyrights, trade dress, trade secrets or similar rights except as provided in this Part 10. Seller will defend and indemnify Buyer against allegations of infringement of U.S. Patents, U.S. Trademarks, copyrights, trade dress and trade secrets (hereinafter 'Intellectual Property Rights'). Seller will defend at its expense and will pay the cost of any settlement or damages awarded in an action brought against Buyer based on an allegation that an item sold pursuant to this contract infringes the Intellectual Property Rights of a third party. Seller's obligation to defend and indemnify Buyer is contingent on Buyer notifying Seller within ten (10) days after Buyer becomes aware of such allegations of infringement, and Seller having sole control over the defense of any allegations or actions including all negotiations for settlement or compromise. If an item sold hereunder is subject to a claim that it infringes the Intellectual Property Rights of a third party, Seller may, at its sole expense and option, procure for Buyer the right to continue using said item, replace or modify said item so as to make it noninfringing, or offer to accept return of said item and return the purchase price less a reasonable allowance for depreciation. Notwithstanding the foregoing, Seller shall have no liability for claims of infringement based on information provided by Buyer, or directed to items delivered hereunder for which the designs are specified in whole or part by Buyer, or infringements resulting from the modification, combination or use in a system of any item sold hereunder. The foregoing provisions of this Part 10 shall constitute Seller's sole and exclusive liability and Buyer's sole and exclusive remedy for infringement of Intellectual Property Rights.

If a claim is based on information provided by Buyer or if the design for an item delivered hereunder is specified in whole or in part by Buyer, Buyer shall defend and indemnify Seller for all costs, expenses or judgments resulting from any claim that such item infringes any patent, trademark, copyright, trade dress, trade secret or any similar right.

11. Force Majeure: Seller does not assume the risk of and shall not be liable for delay or failure to perform any of Seller's obligations by reason of circumstances beyond the reasonable control of Seller (hereinafter 'Events of Force Majeure'). Events of Force Majeure shall include without limitation, accidents, acts of God, strikes or labor disputes, acts, laws, rules or regulations of any government or government agency, fires, floods, delays or failures in delivery of carriers or suppliers, shortages of materials and any other cause beyond Seller's control.

12. Entire Agreement/Governing Law: The terms and conditions set forth herein, together with any amendments, modifications and any different terms or conditions expressly accepted by Seller in writing, shall constitute the entire Agreement concerning the items sold, and there are no oral or other representations or agreements which pertain thereto. This Agreement shall be governed in all respects by the law of the State of Ohio. No actions arising out of the sale of the items sold hereunder or this Agreement may be brought by either party more than two (2) years after the cause of action accrues.

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