

Designed to make your job easier

MSA 2.0 and MSA 2.1
Electrofusion Units



Your challenges are our drive

Customers are asking for high efficiency, low cost of ownership, low weight and ease of use. These requirements have driven our engineering team in designing the new MSA 2 family. The MSA 2.0 and MSA 2.1 electrofusion units are the results of our effort.

+ Strong in details

Comfortable, anti-shock plastic handle with hooks to quickly wrap the cables

Graphic display, with large fonts and adjustable contrast to read in all light conditions

Emergency switch, to interrupt the on-going process in case of problems in the trench (MSA 2.1)

Fast USB port for software updates and protocols export (MSA 2.1)

Service friendly, long lasting and easy-to-operate keypad, ISO12176-2 compliant

Sturdy aluminum die-cast housing, to protect the unit against dust, splash and spray water

Plastic feet to keep the electronic core out of mud and dust

Self-protected from accidental damage during the fusion process, thanks to sensors for controlling the internal heating and two fuses

Active cooling, with radial air flow solution to keep the unit safer



Our state-of-the-art electrofusion units for welding in all circumstances

+ Intuitive, reliable and cost effective



No matter what your application requires, MSA 2.0 and MSA 2.1 electrofusion units are the right choice.

Maximum performance in all weather conditions from -20°C to +50°C.

Intuitive

- Intuitive user interface, based on icons, big characters and international symbols.
- Quick user guide, language independent, in addition to the user manual, for operating the machine in a snap
- Clear error messages, audible signals and remote START/STOP commands on a badge, to interact from 3m away
- USB type A port for fusion record transfer (MSA 2.1 only) with simple lock/unlock position, to extract the fusion protocols right away

Cost effective

- Barcode scanner as standard, not as expensive option
- High power efficiency, to weld with small power generators
- Very compact, to save space in your van
- Mechanical parts exchange done by the customer himself, to save time and costs

Delivering state-of-the-art solutions

- Inverter technology inside, with forced ventilation to weld large couplers in series
- Fast USB connectivity only, to get rid of obsolete optical pen emulation interface
- Large graphical display, with adjustable brightness, to adapt to sunlight

We protect your investment

MSA 2.0 and MSA 2.1 greatly enhance your daily operations. These units encompass numerous features which support safety, speed and reliability. From automatic temperature compensation to a detailed fusion report, the machines work hand in hand with the operator on the construction site. And when training and after-sales service are needed, you can rely on our experts and worldwide service center network.



Simply handy

The entire fusion process is automatically supervised by the MSA 2.0/MSA 2.1.

The installer just has to connect the leads to the fitting, scan the fusion parameters and leave the control to the machine.

Depending on the ambient temperature, the welding time is automatically adjusted for the correct distribution of energy to the fitting, a soft start is applied to minimize the load on the power generator, and fusion is carried out to completion.

In case of anomalies, like inadequate input current or fitting wires fault, the machine stops immediately and informs the operator with a specific error message.

In case of a damaged barcode label on the fitting, the installer can switch right away to manual mode by pressing the START button and then inserting fusion time and voltage.



Simple handling

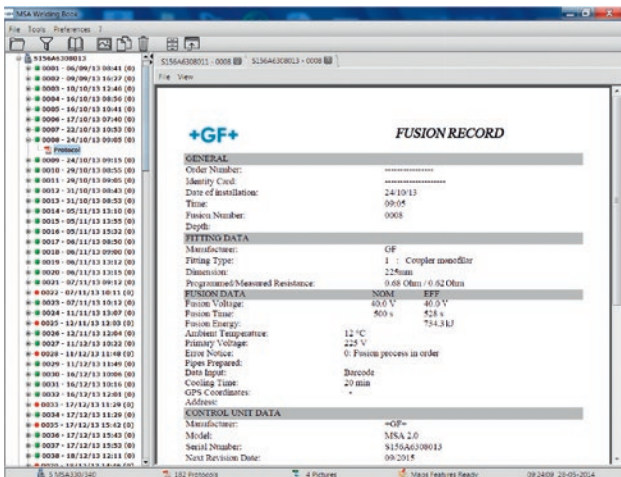
The cables are wound on separate sides of the machine and can be quickly wrapped when moving from joint to joint. Two hooks are integrated in the handle for convenient storage of fusion and power cables.

The fusion unit is ideally balanced in weight and the design of the handle ensures ergonomic handling and transportation. The professional storage box – suitable for even the roughest conditions – completes the package.

The robust design of the long-lasting aluminum housing protects the electronics of the MSA 2.0 and MSA 2.1, providing excellent heat dissipation to weld in series. All annoying sharp edges have been eliminated and thanks to the compact housing, usage in cramped spaces is facilitated.

Our electrofusion units track your success

+ Good memory, universal communication



At construction sites, jointing is done in a professional manner. MSA 2.0 and MSA 2.1 record the fusion data to ensure traceability and long term quality.

Fusion data recording

Both machines allow fusion data recording to an internal memory. Fusion data can be browsed by just pressing MENU and the arrow buttons. Data sets are in compliance with ISO 12176-2, using the same symbols of ISO 13950 (Automatic recognition systems for electrofusion joints).

Data printout

The MSA 2.1 allows data to be easily copied on a standard USB memory stick, without special formatting. Files can be read with any personal computer, Windows or OS X based, for printing out in a simple PDF format, without additional data management software.

Compatible with MSA App Suite

MSA 2.1 data can be included in a digital archive based on a mini-MSA Welding Book. There the user can prepare extended PDF files, in different languages, including protocols belonging to many electrofusion units. Furthermore, fusion data captured by the MSA 2.1 can be combined with photographs taken during the pipe preparation process, using the powerful functionalities of the MSA Welding Book.

Technical overview

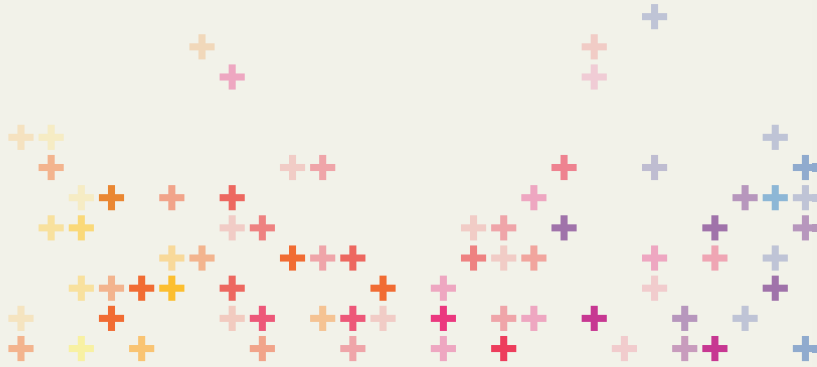
The MSA 2 family gives you the freedom to choose the appropriate type for your daily business – a significant cost advantage for you.



MSA 2 Family Overview	MSA 2.0	MSA 2.1
Fittings dimension range (Ø mm)	20 – 1200 (*)	20 – 1200 (*)
Multiple weldings in sequence	✓	✓
Operating procedures check		
Automatic ambient temperature compensation	✓	✓
Fusion current monitoring (short/interrupt)	✓	✓
Emergency switch		✓
Fusion data		
Barcode scanner (ISO 13950 format)	✓	✓
Manual fusion input	✓	✓
Data recording		
Documentation of fusion	✓	✓
Fusion protocol export		✓
Mini-Welding Book Software		optional
MSA App Suite		optional
Operations control		
Display brightness configurable	✓	✓
Acoustic alert	✓	✓
Serviceability		
Programmable maintenance interval	✓	✓
Software upload via USB memory stick	✓	✓
Usability		
Problem recognition (fittings, generators)	✓	✓
Clear messages to the operator in the display	✓	✓
Command via barcode scanner	✓	✓
User guidance	✓	✓
Indication of energy, fusion and cooling time	✓	✓
Data protocol format (bin, pdf) Windows® independent		✓
Separate cable winding support	✓	✓
Transport box	✓	✓

Specifications

Engineering at its best: High-quality components and materials combined with effective work flow.



Technical specifications	MSA 2.0	MSA 2.1
Operating conditions		
Working temperature range	min. -20 °C, max. +50 °C	min. -20 °C, max. +50 °C
Electrical data		
Input voltage range (Vac)	190 – 265	190 – 265
Frequency range (Hz)	40 – 70	40 – 70
Current consumption (Max, A)	16 A	16 A
Output voltage (V ac)	8 – 42 [48]	8 – 42 [48]
Output current (max, A)	90	90
Input power (KW)	3.5	3.5
Type of protection	IP65	IP65
Protection class	I	I
Unit fuse	20A slow blow	20A slow blow
Data and operation control		
Data recording capacity (Number of protocols)	350	500
Communication port	USB Type A	USB Type A
Buttons	5+Start+Stop	5+Start+Stop
Display	graphical LCD	graphical LCD
Mechanical data		
Dimensions (mm)	280x280x420	280x280x420
Weight (Kg)	11.9	11.9
Case material	Aluminium	Aluminium
Mains cable length	4 m	4 m
Fusion cable length	3 m	4 m
Mains plug	Schuko 16A	Schuko 16A
Connectors	4 mm	4 mm
Adapters [90°]	4.0 – 4.0 mm	4.0 – 4.0 mm/4.0 – 4.7 mm
Norms compliance		
EMC (EN61000)	✓	✓
Safety (EN60335)	✓	✓
ISO12176-2	✓	✓

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