

WIC-2402

Enrange Wireless CAN Module



MAGNETEK
E N R A N G E

September 2013

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Your New Radio

Thank you for your purchase of Magnetek's Enrange™ WIC-2402 Radio Controller. Magnetek has set a whole new standard in wireless control performance, dependability, and value with this unique line of Radio Controllers.

If your product ever needs modification or service, please contact one of our representatives at the following locations:

U.S. Service Information

For questions regarding service or technical information contact:

1.866.MAG.SERV
(1.866.624.7378).

International Service:

+1.262.783.3500

World Headquarters:

Magnetek, Inc.
N49 W13650 Campbell Drive
Menomonee Falls, WI 53051

Telephone: +1.800.288.8178

Website: www.magnetekmobilehydraulic.com
e-mail: info@magnetekmh.com

Fax Numbers:

Main: +1.800.298.3503
Sales: +1.262.783.3510
Service: +1.262.783.3508

Canada Service Information:

4090B Sladeview Crescent
Mississauga, Ontario
L5L 5Y5 Canada
Phone: +1.800.792.7253
Fax: +1.905.828.5707
+1.416.424.7617 (24/7 Service pager)

EU Market Contact:

Brian Preston
Magnetek (UK) Ltd.
Unit 3 Bedford Business Centre, Mile Road
Bedford, MK42 9TW UK
Phone: +44.1234.349191
Fax: +44.1234.268955

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1.0 INTRODUCTION

Thank you for your purchase of Magnetek's Enrange® brand WIC-2402.

These instructions are to be used as a reference for personnel operating the Enrange® brand WIC-2402 and the equipment that this Enrange® brand WIC-2402 is attached to.

The user of these instructions should have basic knowledge in the handling of electronic equipment.

1.1 PRODUCT MANUAL SAFETY INFORMATION

Magnetek, Inc. (Magnetek) offers a broad range of radio remote control products, control products, adjustable frequency drives, and industrial braking systems for overhead material handling applications. This manual has been prepared by Magnetek to provide information and recommendations for the installation, use, operation and service of Magnetek's material handling products and systems (Magnetek Products). Anyone who uses, operates, maintains, services, installs or owns Magnetek Products should know, understand and follow the instructions and safety recommendations in this manual for Magnetek Products.

The recommendations in this manual do not take precedence over any of the following requirements relating to cranes, hoists and lifting devices:

- Instructions, manuals, and safety warnings of the manufacturers of the equipment where the radio system is used,
- Plant safety rules and procedures of the employers and the owners of facilities where the Magnetek Products are being used,
- Regulations issued by the Occupational Health and Safety Administration (OSHA),
- Applicable local, state or federal codes, ordinances, standards and requirements, or
- Safety standards and practices for the overhead material handling industry.

This manual does not include or address the specific instructions and safety warnings of these manufacturers or any of the other requirements listed above. It is the responsibility of the owners, users and operators of the Magnetek Products to know, understand and follow all of these requirements. It is the responsibility of the owner of the Magnetek Products to make its employees aware of all of the above listed requirements and to make certain that all operators are properly trained. **No one should use Magnetek Products prior to becoming familiar with and being trained in these requirements.**

WARRANTY INFORMATION

FOR INFORMATION ON MAGNETEK'S PRODUCT WARRANTIES BY PRODUCT TYPE, PLEASE VISIT WWW.MAGNETEKMObILEHYDRAULIC.COM.

1.2 WARNINGS and CAUTIONS

Throughout this document WARNING and CAUTION statements have been deliberately placed to highlight items critical to the protection of personnel and equipment.

WARNING – A warning highlights an essential operating or maintenance procedure, practice, etc. which if not strictly observed, could result in injury or death of personnel, or long term physical hazards. Warnings are highlighted as shown below:



CAUTION – A caution highlights an essential operating or maintenance procedure, practice, etc. which if not strictly observed, could result in damage to, or destruction of equipment, or loss of functional effectiveness. Cautions are highlighted as shown below:



WARNINGS and CAUTIONS SHOULD NEVER BE DISREGARDED.

The safety rules in this section are not intended to replace any rules or regulations of any applicable local, state, or federal governing organizations. Always follow your local lockout and tagout procedure when maintaining any radio equipment. The following information is intended to be used in conjunction with other rules or regulations already in existence. It is important to read all of the safety information contained in this section before installing or operating the Radio Control System.



WARNING

PRIOR TO INSTALLATION AND OPERATION OF THIS EQUIPMENT, READ AND DEVELOP AN UNDERSTANDING OF THE CONTENTS OF THIS MANUAL AND THE OPERATION MANUAL OF THE EQUIPMENT OR DEVICE TO WHICH THIS EQUIPMENT WILL BE INTERFACED. FAILURE TO FOLLOW THIS WARNING COULD RESULT IN SERIOUS INJURY OR DEATH AND DAMAGE TO EQUIPMENT.

ALL EQUIPMENT MUST HAVE A MAINLINE CONTACTOR INSTALLED AND ALL TRACKED CRANES, HOISTS, LIFTING DEVICES AND SIMILAR EQUIPMENT MUST HAVE A BRAKE INSTALLED. FAILURE TO FOLLOW THIS WARNING COULD RESULT IN SERIOUS INJURY OR DEATH AND DAMAGE TO EQUIPMENT.

AN AUDIBLE AND/OR VISUAL WARNING MEANS MUST BE PROVIDED ON ALL REMOTE CONTROLLED EQUIPMENT AS REQUIRED BY CODE, REGULATION, OR INDUSTRY STANDARD. THESE AUDIBLE AND/OR VISUAL WARNING DEVICES MUST MEET ALL GOVERNMENTAL REQUIREMENTS. FAILURE TO FOLLOW THIS WARNING COULD RESULT IN SERIOUS INJURY OR DEATH AND DAMAGE TO EQUIPMENT.

FOLLOW YOUR LOCAL LOCKOUT TAGOUT PROCEDURE BEFORE MAINTAINING ANY REMOTE CONTROLLED EQUIPMENT. ALWAYS REMOVE ALL ELECTRICAL POWER FROM THE CRANE, HOIST, LIFTING DEVICE OR SIMILAR EQUIPMENT BEFORE ATTEMPTING ANY INSTALLATION PROCEDURES. DE-ENERGIZE AND TAGOUT ALL SOURCES OF ELECTRICAL POWER BEFORE TOUCH-TESTING ANY EQUIPMENT. FAILURE TO FOLLOW THIS WARNING COULD RESULT IN SERIOUS INJURY OR DEATH AND DAMAGE TO EQUIPMENT.

THE DIRECT OUTPUTS OF THIS PRODUCT ARE NOT DESIGNED TO INTERFACE DIRECTLY TO TWO STATE SAFETY CRITICAL MAINTAINED FUNCTIONS, I.E., MAGNETS, VACUUM LIFTS, PUMPS, EMERGENCY EQUIPMENT, ETC. A MECHANICALLY LOCKING INTERMEDIATE RELAY SYSTEM WITH SEPARATE POWER CONSIDERATIONS MUST BE PROVIDED. FAILURE TO FOLLOW THIS WARNING COULD RESULT IN SERIOUS INJURY OR DEATH OR DAMAGE TO EQUIPMENT.

2.1 GENERAL

Radio controlled material handling equipment operates in several directions. Cranes, hoists, lifting devices and other material handling equipment can be large, and operate at high speeds. Quite frequently, the equipment is operated in areas where people are working in close proximity to the material handling equipment. **The operator must exercise extreme caution at all times.** Workers must constantly be alert to avoid accidents. The following recommendations have been included to indicate how careful and thoughtful actions may prevent injuries, damage to equipment, or even save a life.

2.2 PERSONS AUTHORIZED TO OPERATE RADIO CONTROLLED EQUIPMENT

Only properly trained persons designated by management should be permitted to operate radio controlled equipment.

Radio controlled cranes, hoists, lifting devices and other material handling equipment should not be operated by any person who cannot read or understand signs, notices and operating instructions that pertain to the equipment.

Radio controlled equipment should not be operated by any person with insufficient eyesight or hearing or by any person who may be suffering from a disorder or illness, is taking any medication that may cause loss of equipment control, or is under the influence of alcohol or drugs.

2.3 SAFETY INFORMATION & RECOMMENDED TRAINING FOR RADIO CONTROLLED EQUIPMENT OPERATORS

Anyone being trained to operate radio controlled equipment should possess as a minimum the following knowledge and skills before using the radio controlled equipment.

The operator should:

- Have knowledge of hazards pertaining to equipment operation
- Have knowledge of safety rules for radio controlled equipment
- Have the ability to judge distance of moving objects
- Know how to properly test prior to operation
- Have knowledge of the use of equipment warning lights and alarms
- Be trained how and when to report unsafe or unusual operating conditions
- Test the system emergency stop and all warning devices prior to operation; testing should be done on each shift, without a load
- Be thoroughly trained and knowledgeable in proper and safe operation of the crane, hoist, lifting device, or other material handling equipment that utilizes the radio control
- Know how to keep the operator and other people clear of lifted loads and to avoid “pinch” points
- Continuously watch and monitor status of lifted loads
- Know and follow cable and hook inspection procedures
- Know and follow the local lockout and tagout procedures when servicing radio controlled equipment
- Know and follow all applicable operating and maintenance manuals, safety procedures, regulatory requirements, and industry standards and codes

The operator shall not:

- Lift or move more than the rated load
- Operate the material handling equipment if the direction of travel or function engaged does not agree with what is indicated on the controller
- Use the crane, hoist or lifting device to lift, support or transport people
- Lift or carry any loads over people
- Operate the crane, hoist or lifting device unless all persons, including the operator, are and remain clear of the supported load and any potential pinch points
- Operate a crane, hoist or lifting device when the device is not centered over the load
- Operate a crane, hoist or lifting device if the chain or wire rope is not seated properly in the sprockets, drum or sheave
- Operate any damaged or malfunctioning crane, hoist, lifting device or other material handling equipment
- Change any settings or controls without authorization and proper training
- Remove or obscure any warning or safety labels or tags
- Leave any load unattended while lifted
- Leave power on the radio controlled equipment when the equipment is not in operation
- Operate any material handling equipment using a damaged controller because the unit may be unsafe

- Operate manual motions with other than manual power
- Operate radio controlled equipment when low battery indicator is on



WARNING

THE OPERATOR SHOULD NOT ATTEMPT TO REPAIR ANY RADIO CONTROLLER. IF ANY PRODUCT PERFORMANCE OR SAFETY CONCERNS ARE OBSERVED, THE EQUIPMENT SHOULD IMMEDIATELY BE TAKEN OUT OF SERVICE AND BE REPORTED TO THE SUPERVISOR. DAMAGED AND INOPERABLE RADIO CONTROLLER EQUIPMENT SHOULD BE RETURNED TO MAGNETEK FOR EVALUATION AND REPAIR. FAILURE TO FOLLOW THIS WARNING COULD RESULT IN SERIOUS INJURY OR DEATH AND DAMAGE TO EQUIPMENT.



WARNING

TO AVOID ELECTROSTATIC DISCHARGE THAT COULD DAMAGE THE PRODUCT, THE OPERATOR SHOULD AVOID CONTACT WITH THE CONTROLLER ANTENNA PORT.

2.4 PRE-OPERATION TEST

At the start of each work shift, or when a new operator takes control of the crane, operators should do, as a minimum, the following steps before making lifts with any crane or hoist:

Test all warning devices.

Test all direction and speed controls.

Test the system emergency stop.

3.0 WIC-2402 INSTALLATION



WARNING

BEFORE OPERATING THE SYSTEM, FAMILIARIZE YOURSELF WITH ALL SAFETY INFORMATION IN THIS MANUAL, APPROPRIATE MANUAL SUPPLEMENTS AND ANY OTHER LOCAL, STATE, OR FEDERAL RULES OR REGULATIONS ALREADY IN EXISTENCE. FAILURE TO FOLLOW THIS WARNING COULD RESULT IN SERIOUS INJURY OR DEATH AND DAMAGE TO EQUIPMENT.

3.1 PRE-INSTALLATION

1. The server and client access code and channel must match before the system will communicate.
2. Be aware of other radio channels in the surrounding area - set your system to a unique channel.
3. Make sure that your equipment is working properly in manual mode prior to system installation.
4. Make sure the power to the unit is the correct DC voltage.
5. Disconnect equipment power prior to system installation.

3.2 MECHANICAL DRAWINGS

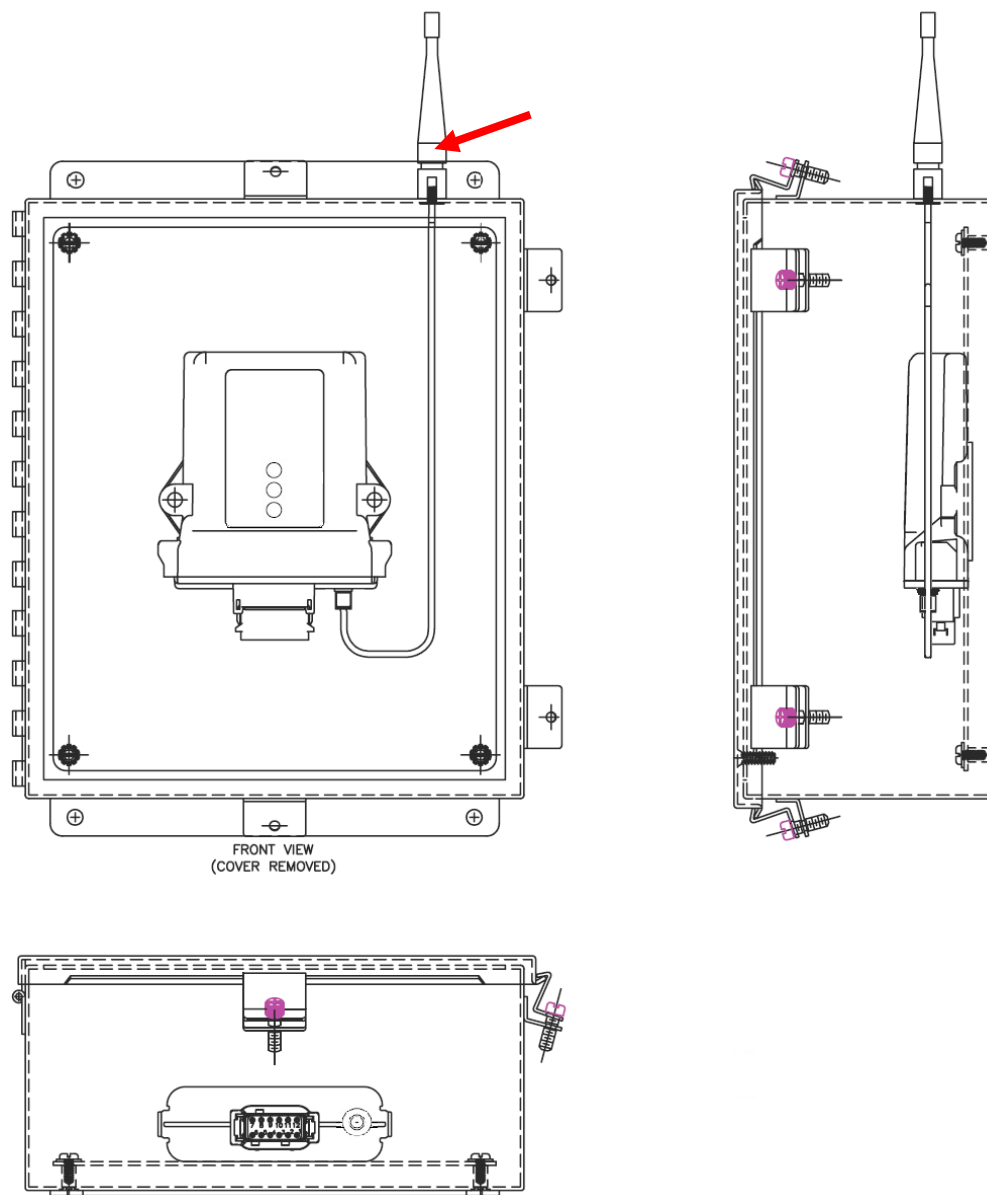


Figure 01: Remote Antenna (marked in red)

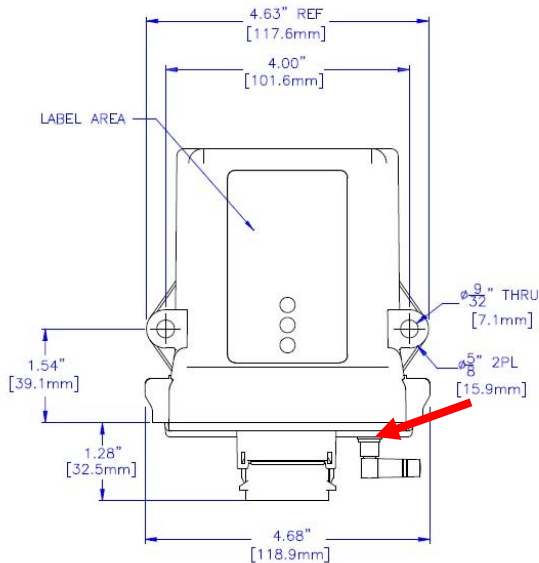


Figure 02: WIC-2402 with external antenna (red)

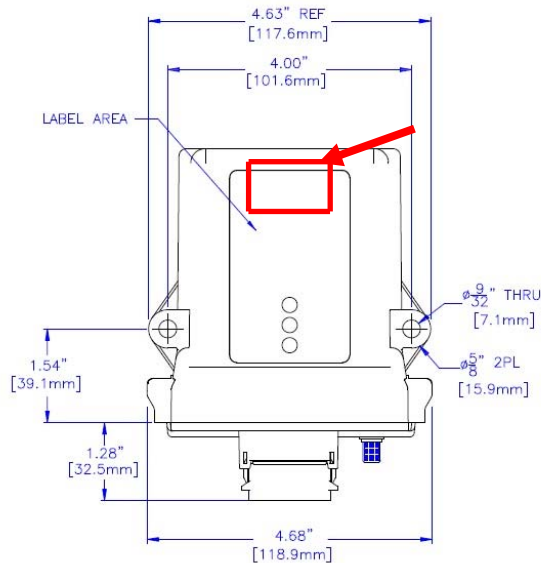


Figure 03: WIC-2402 with internal antenna (red)

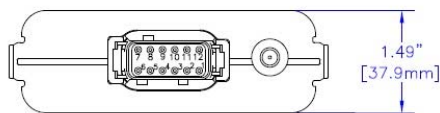


Figure 04: WIC-2402 Bottom View

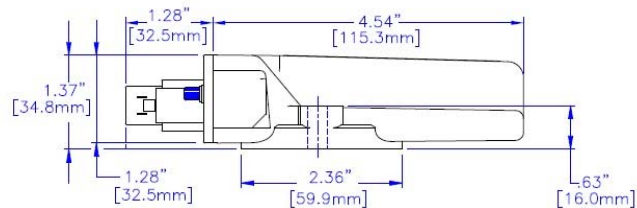


Figure 05: WIC-2402 Side View

3.3 INSTALLATION

1. Determine the location of your antenna from Figures 01 through 03 (the antenna is designated with the red arrow). **Be sure to mount the antenna in direct line-of-sight of the operator and free from all obstructions.**
2. Do not mount the WIC-2402 near high levels of electric noise, such as an unshielded variable frequency drive, as it may cause minor interference. When mounting the WIC-2402 near unshielded variable frequency drive, **Magnetek recommends that the WIC-2402 and all antenna cable routing be mounted a minimum of 24 inches from all unshielded variable frequency drives and cables.**
3. Allow adequate room for mounting the unit. Make sure to allow a minimum of 5" between connector and nearest surface to allow for cable harness connections.
4. For best reception and to help protect connectors from moisture and water damage, mount the unit in an upright position.
5. If obstructions cannot be cleared, or the unit must be mounted inside a metal enclosure, the remote antenna should be used (see Figure 01).
6. Do not enclose the antenna in steel. For best reception, keep all metal objects away from the antenna. **Consult the factory for more information regarding your application.**
7. The power supply to the WIC-2402 system must have a master disconnect.

NOTE: Magnetek strongly recommends the use of circuit disconnects for all WIC-2402 units. Consult factory for more information.

3.4 REMOVAL OF WIC-2402 FROM HOUSING

It might be necessary to access the internal circuit board to adjust the CAN terminating resistor jumper.

To remove the WIC-2402 from the housing, first remove power from the WIC-2402 by turning off the master disconnect. Remove the connectors from the bottom of the unit by squeezing in the release tabs on both sides of the connector. The bottom connector plate with the internal circuit board is removed by inserting a flat screwdriver into the top slots for the two side release tabs and giving a gentle twist.



Figure 06: WIC-2402 housing removal procedure

After releasing both sides, one at a time, gently pull the circuit board from the housing (this may require gently rocking it side to side as it is being removed).

3.5 CAN TERMINATING RESISTOR SETTING

For CAN signaling to work correctly, the first and last devices on the CAN bus must have terminating resistors of 120 ohms. The WIC-2402 has a built-in terminating resistor that can be enabled or disabled by a built-in jumper.

After removing the WIC-2402 from the housing, locate the terminating resistor jumper (P2) on the PCB near the main connector in the lower right, as seen in Figure 07.

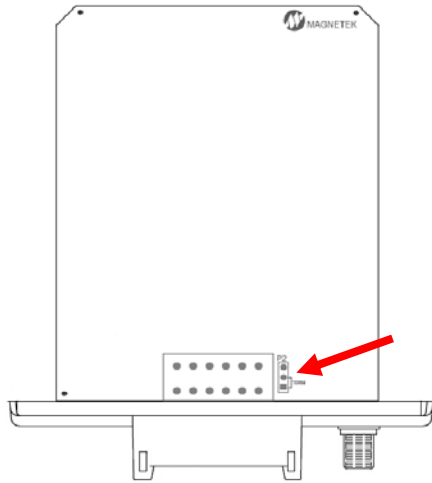


Figure 07: WIC-2402 Terminating Resistor Location

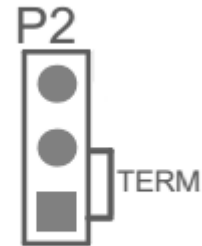


Figure 08: Terminating Resistor Setting

When the jumper is matched to the “TERM” position the terminating resistor is enabled. When the jumper is in any other position it is disabled.

3.6 REINSTALLATION OF WIC-2402 TO HOUSING

To reinstall, slide the board and connector plate into the housing and press firmly to fully seat the bottom connector plate onto the housing.

3.7 PIN OUT DIAGRAM AND DEFINITIONS

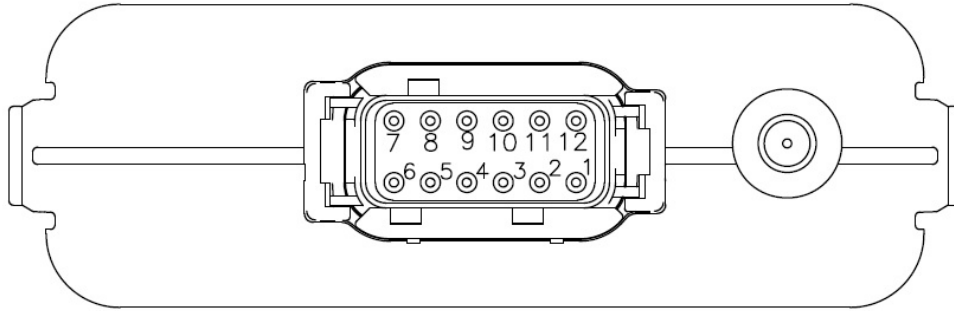


Figure 09: Pin out diagram

Table 1: Connector Connections

PIN	FUNCTION	DESCRIPTION
1	CANL	CANL
2	CANH	CANH
3	CAN_REF	Common
4	CANL	CANL
5	CANH	CANH
6	-VBATT	Common
7	+VBATT	+12-24 VDC Power
8	USB D+	USB Data
9	USB D-	USB Data
10	USB REF	USB Common
11	OUTPUT1	Output/ESTOP 1
12	OUTPUT2	Output/ESTOP 2

+VBATT (Pin 7)

The WIC-2402 is designed to work in any 12-24 VDC nominal (9-36 VDC max) powered equipment. The +VBATT pins should be connected to the positive terminal of the machine power supply through an approved Emergency Stop device.

-VBATT (Pin 6)

The -VBATT connections must be made directly to the negative supply and not to the chassis ground.

Machine Stop Outputs (Pins 11 and 12)

In order to ensure maximum safety of the equipment controlled by the WIC-2402, a Machine Stop output is recommended. Pins 11 and 12 can be set as Machine Stop outputs for redundancy, or pin 12 can be set as a single Machine stop output. Pins 11 and 12 are high side switch outputs that can supply a current of up to 6 Amps per output. When programmed, the pin 11 and 12 outputs (or pin 12 alone) are normally closed and will go to an open state in the event of an unsafe condition, such as loss of communications.

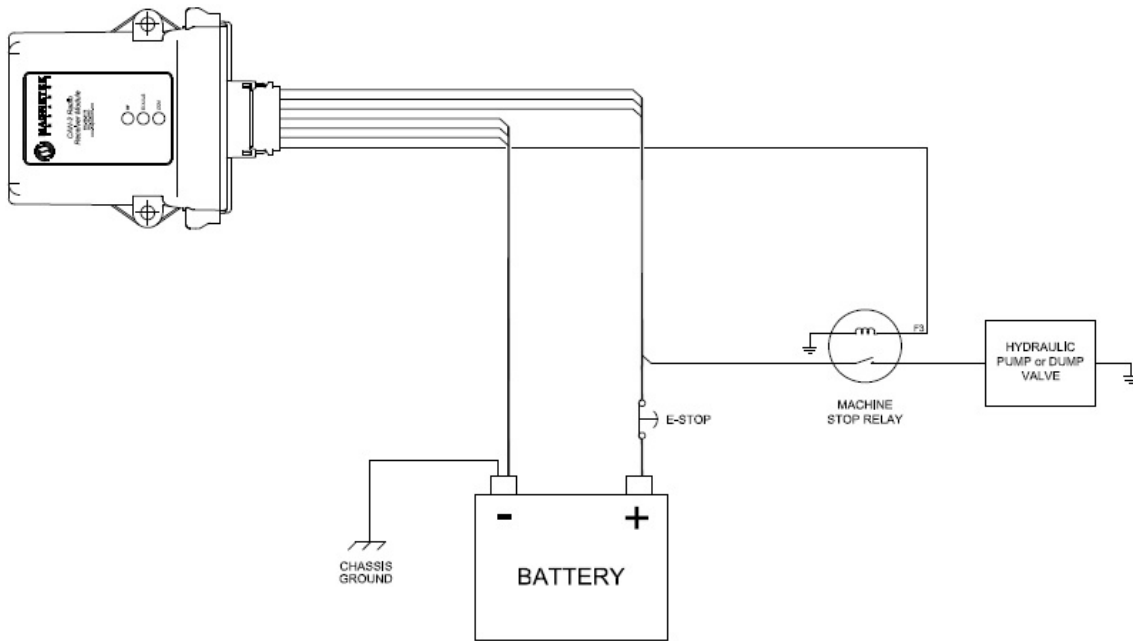


Figure 10: WIC-2402 Machine Stop Wiring

Additionally, make sure that a Machine Stop is provided elsewhere on the equipment in which the WIC-2402 is installed in order to comply with all applicable Machinery Directives.

CAN (Pins 1, 2, 4, and 5)

There is only one CAN bus on the WIC-2402. There are 2 sets of pins to support proper daisy chained connections to a CAN network.

CAN Reference (Pin 3)

On isolated WIC-2402 devices pin 3 should be connected to the common pin of the device using the isolated CAN bus. On non-isolated WIC-2402 units this pin can be connected to the system common.

3.8 CONNECTOR COMPONENT INFORMATION

Table 2: Connector Part Numbers

DEUTCH Connector Information	DEUTCH Part #	Magnetek Part #
Connector Housing	DTM06-12SA	01-525-0029E
Wedge Lock	WM-12S	01-525-0030E
Crimp (16-22 AWG)	1062-20-0122-PS	01-550-0029E
Connector Boot	DTM12S-BT (Gray)	20-990-0092E
Connector Kit (all components above)	N/A	25-04-030-163E
CAN RX 6' Harness Assembly	N/A	25-04-030-173E

4.0 OPERATION

A WIC system is used to wirelessly connect two (physically separated) CAN buses into one (virtual) CAN bus. Each of the physically separated CAN buses can be as simple as one device, or a complete network of devices. Each separate CAN bus must have proper termination, since bus termination cannot transfer through the virtual WIC CAN bus.



Figure 11: Basic wireless CAN bus communication between two devices

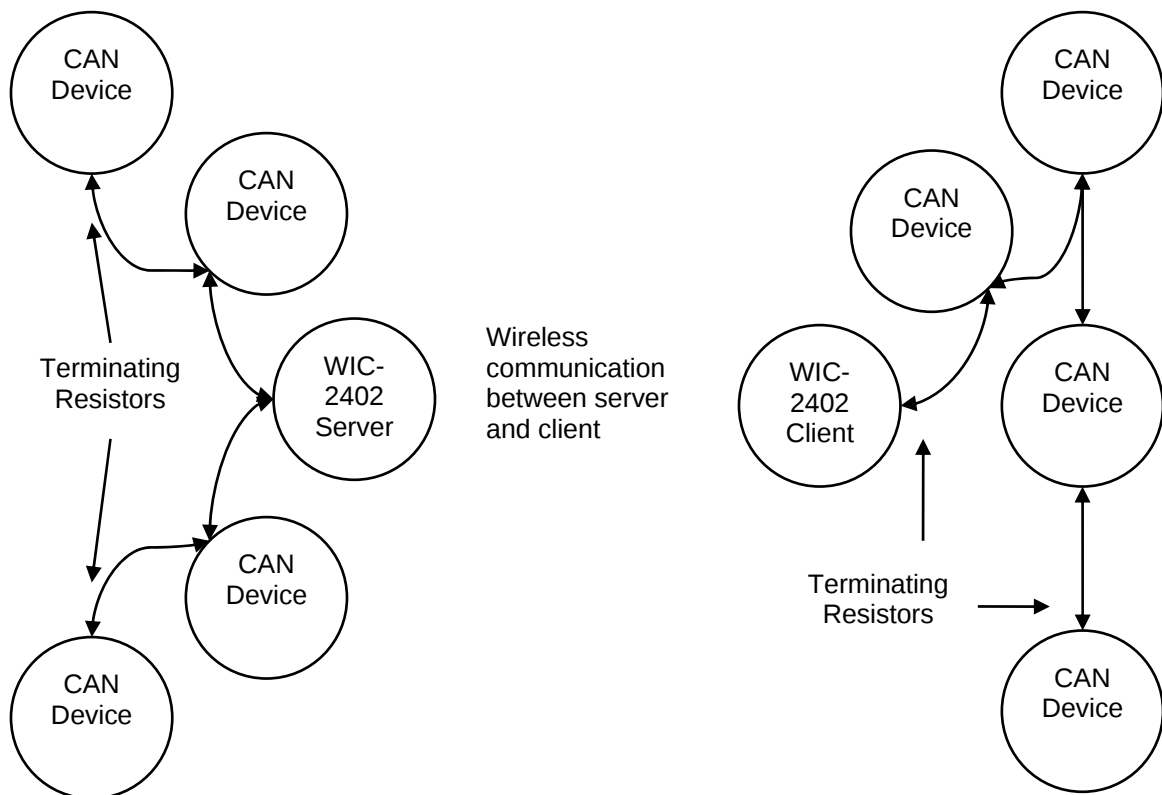


Figure 12: Wireless CAN bus communication between two multi-device networks

When compared to a wired CAN bus, the WIC virtual CAN bus connection has reduced bandwidth, which must be accounted for within the customer's system design. The standard WIC system can send up to four CAN messages every 20mS. If this rate is exceeded, CAN messages will be lost. To help alleviate this concern, up to sixteen custom CAN receiver filters can be set through the Magnetek Radio Control Programmer (RCP) software. These filters allow the customer to set up which CAN messages will go through the WIC system, and which ones will be blocked. Refer to section 5.3.1 for more information on setting the filters via RCP.

When compared to a wired CAN bus, the WIC virtual CAN bus connection has increased latency, which must be accounted for within the customer's system design. The latency is typically 10-30mS, which is the time between when the first WIC-2402 receives a CAN message to when the second WIC-2402 transmits the same CAN message out on the other CAN bus. Unfortunately, this is inherent with the wireless connection, so it cannot be modified.

When a valid radio link is established between the WIC units both of the machine stop outputs will become active on each WIC-2402 unit, if configured as machine stops. During normal operation each WIC-2402 unit will receive commands from the other unit and convert them to CAN signals. During these operations, the operator can verify that the system is online and functioning by interpreting the status LED lights on the front of the WIC-2402 units. If there are errors during operation, the LED lights can help troubleshoot the problem.

NOTE: Some WIC applications are custom engineered, so refer to your system drawings for any application-specific logic that could differ from the above description.

4.1 INITIALIZATION

During startup of the WIC-2402 module, the signal strength/error code LED will illuminate to provide initialization status.

Slow Blink Green = Initialization ok, no errors present

Blinking Red = Start up initialization error

After initialization is complete, the LED will then illuminate the signal strength and error code status as part of the normal operation.

4.2 NORMAL OPERATION

During normal operation each WIC-2402 unit will receive commands from the other unit and convert them to CAN signals. During these operations, the operator can verify that the system is online and functioning by interpreting the status LED lights on the front of the WIC-2402 units.

4.3 LED STATUS INDICATION

The WIC-2402 has three LEDs for indicating the unit status at a glance during normal operation:

- The center LED labeled STATUS indicates the WIC-2402's signal strength/error codes
- The top LED (RF) indicates receiving of RF messages
- The bottom LED (COM) indicates received CAN data.

4.3.1 RF Messages LED (Labeled RF on WIC-2402 Faceplate)

- Green Slow Blinks = Transmitter is offline (watchdog indicator)
- Green Fast Blinks = Each blink is a valid RF message
- Red Solid = Error occurred; refer to Error Code LED's blink code

4.3.2 Signal Strength/Error Code LED (Labeled STATUS on WIC-2402 Faceplate)

- Solid Green = Good RF signal strength to between units
- Solid Yellow = Average RF signal strength to between units
- Solid Red = Low RF signal strength to between units
- Blinking Red = Error (code is picked up from number of blinks)
 - o Red 2 Blinks – Commanded Power Down
 - o Red 3 Blinks – RF Data Timeout
 - o Red 4 Blinks – CAN bus Timeout
 - o Red 5 Blinks – Initialization / Hardware Error
 - o Red 6 Blinks – Machine Stop Power Down
 - o Red 7 Blinks – Invalid RF Firmware

Refer to Section 7.0 for the troubleshooting table to interpret error codes.

NOTE: SIGNAL STRENGTH/ERROR CODE LED only illuminates green when both WIC-2402 units are communicating with each other. The SIGNAL STRENGTH/ERROR CODE LED will not illuminate green if one of the WIC-2402 units goes offline

4.3.3 Communication LED (Labeled COM on WIC-2402 Faceplate)

During normal operation, if there is CAN data currently being received on the bus this LED will light solid blue as an indication that the CAN bus is connected properly.

4.4 INFRARED COMMUNICATION

The IR port is accessible when the board is within the housing. There is no need to remove the board from the housing to utilize the IR pairing feature. See Figure 13 for the location of the IR port on the WIC-2402.

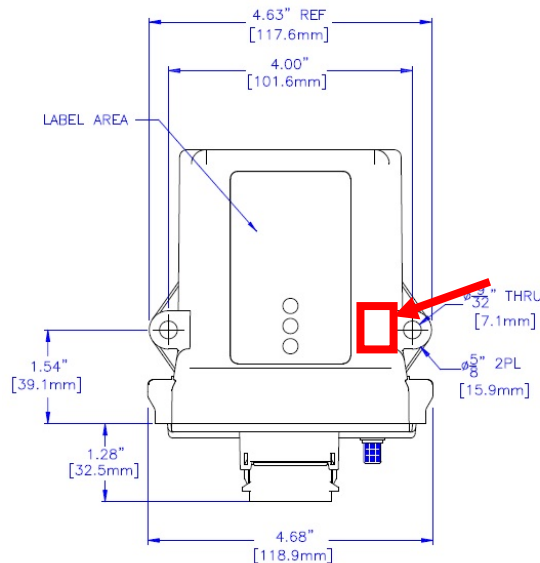


Figure 13: WIC-2402 Infrared Port Location (red)

5.0 PROGRAMMING WITH RCP

Using the RCP software allows for simple configuration of the WIC-2402, and allows for settings to be saved for future reference.



WARNING

THE USE OF RCP (RADIO CONTROL PROGRAMMER) IS INTENDED FOR USE BY AUTHORIZED PERSONS ONLY. CHANGES TO ANY RADIO DATA VALUE MAY LEAD TO UNEXPECTED, UNDESIRABLE, OR UNSAFE OPERATION OF EQUIPMENT AND FURTHERMORE MAY LEAD TO EQUIPMENT DAMAGE, PERSONAL INJURY, OR EVEN DEATH. ALL EQUIPMENT OPERATORS AND/OR PERSONNEL SHOULD BE NOTIFIED OF ANY RADIO DATA VALUE CHANGES THAT MAY AFFECT OPERATION.

5.1 ACCESS CODES

WIC-2402 units must be programmed with the same access code to properly communicate with each other.



WARNING

TWO OPERATIONAL WIC SYSTEMS WITH THE SAME ACCESS CODES OPERATING AT THE SAME TIME IS A DEFINITE SAFETY HAZARD – DO NOT OPERATE THEM AT THE SAME TIME. FAILURE TO FOLLOW THIS WARNING COULD RESULT IN SERIOUS INJURY OR DEATH AND DAMAGE TO EQUIPMENT.

5.2 CONNECTING THE WIC-2402 TO A COMPUTER

The WIC-2402 contains circuits that permit communication with a computer system via USB. If the WIC-2402 was ordered with the Pre-Wired Cable kit, the 195-50539 USB cable can be added by simply plugging in the connector. This option provides a USB-mini B plug for connection to a computer system.

If not using the WIC-2402 Pre-Wired Cable Kit, the WIC-2402 can be wired for USB connection using the pin outs in Figure 14.

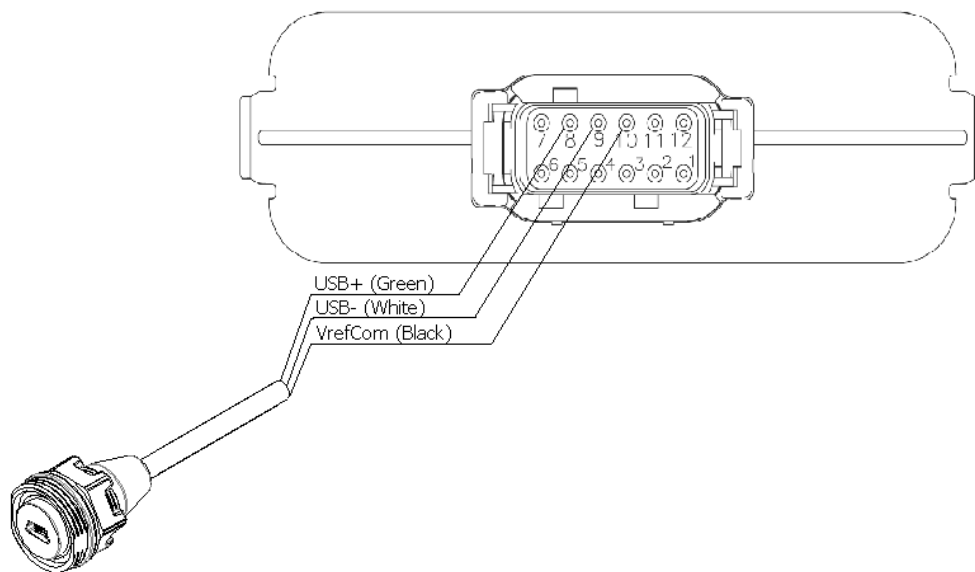


Figure 14: USB Connection Wiring

When plugging in a WIC-2402 controller to a computer system, it is strongly recommended that a USB isolation hub, like Magnetek part 195-50645, is used between the WIC-2402 and the computer system.



WARNING

WIC-2402 UNITS UTILIZING A DIFFERENT POWER SOURCE FROM THE COMPUTER SYSTEM BEING CONNECTED TO IT CAN HAVE A DIFFERENT GROUND POTENTIAL FROM THE COMPUTER SYSTEM. DIFFERENT GROUND POTENTIALS WILL DAMAGE EITHER THE COMPUTER SYSTEM OR THE WIC UNIT. AN ISOLATED USB HUB MUST BE UTILIZED TO PREVENT DAMAGE TO THE WIC-2402, THE COMPUTER SYSTEM BEING CONNECTED TO THE WIC-2402, OR BOTH.

5.3 PROGRAMMING WITH RCP

Magnetek RCP software makes the programming of the WIC-2402 easier and allows the programmer to store all of the WIC-2402 settings in files for later use or reference. Help is provided for each function at the bottom of the RCP screen. The RCP software allows one to select frequency, access code, and communication configuration. Follow the steps below:

NOTE: Older versions of RCP may show the WIC-2402 as CAN-2-WIC. If using a version of RCP that shows this, please update RCP by visiting the download section of the Magnetek website to get the latest version.

Install the RCP Software

Install the RCP software onto your computer. The software is self-installing; simply insert the USB stick into a USB slot on your computer and follow the onscreen prompts. Refer to the installation instruction sheet for help. You will be prompted to enter an activation code. The code can be found within the packaging that the USB stick came with. The software can be used 10 times before product activation is required.

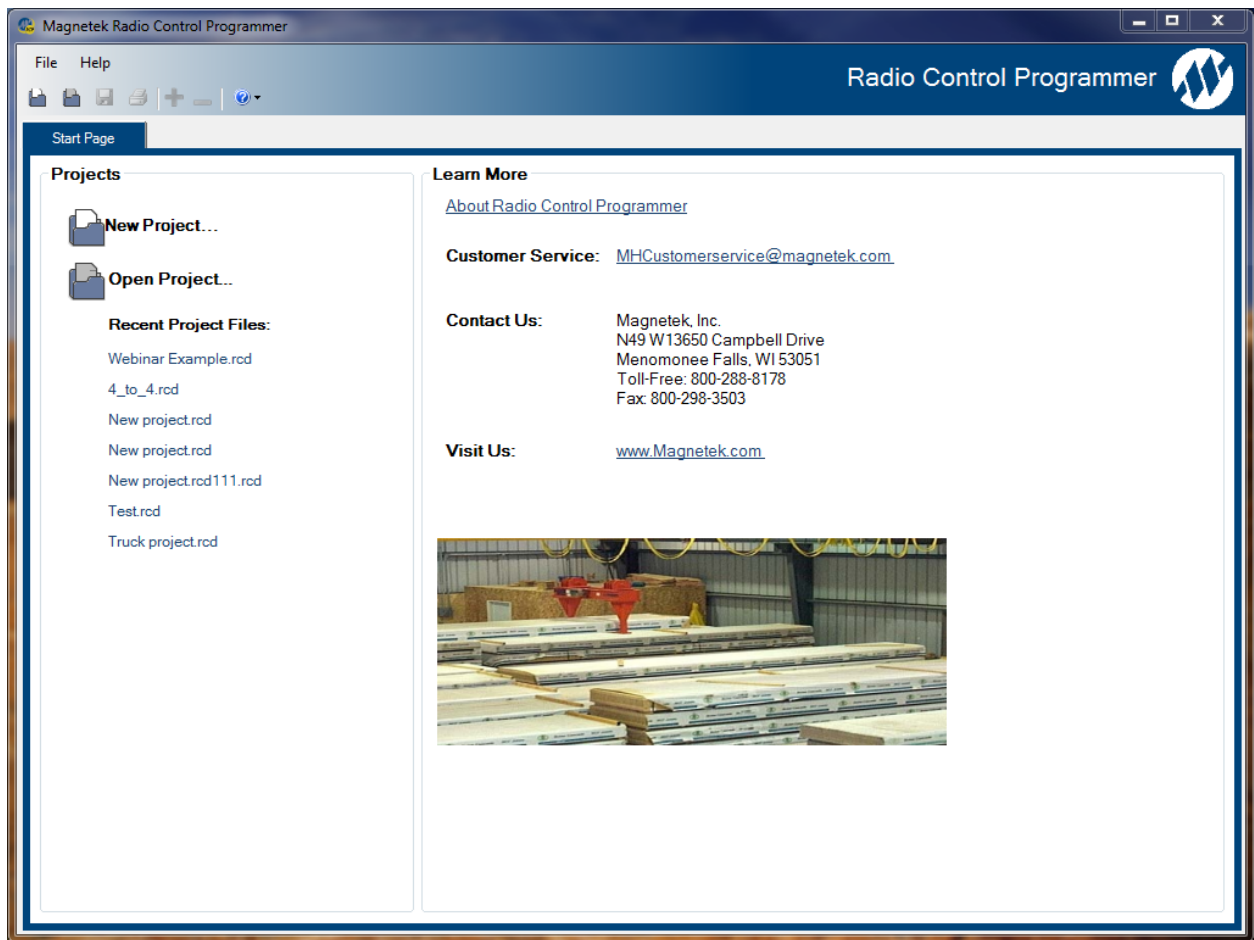
Run the RCP Software

After installation of the RCP Software, double-click the RCP icon to launch the program.



New Project or Open Project

Select “New Project” if you are creating a new program file or select “Open Project” if you want to retrieve an existing program file. A list of recent projects will appear under Open Project. Clicking on one of these will open that project. It is recommended that you create a folder in which to save all programming files.



For New Projects, Select Device Type

After the New Projects icon is selected, a menu will open listing the available device types. Select the device type that matches the product you wish to program (selecting a project type will display a picture of the product for verification).

Receive Device Data Checkbox

At the bottom of the New Project window there is a check box that allows the system to automatically upload the setting values from the device upon connection.

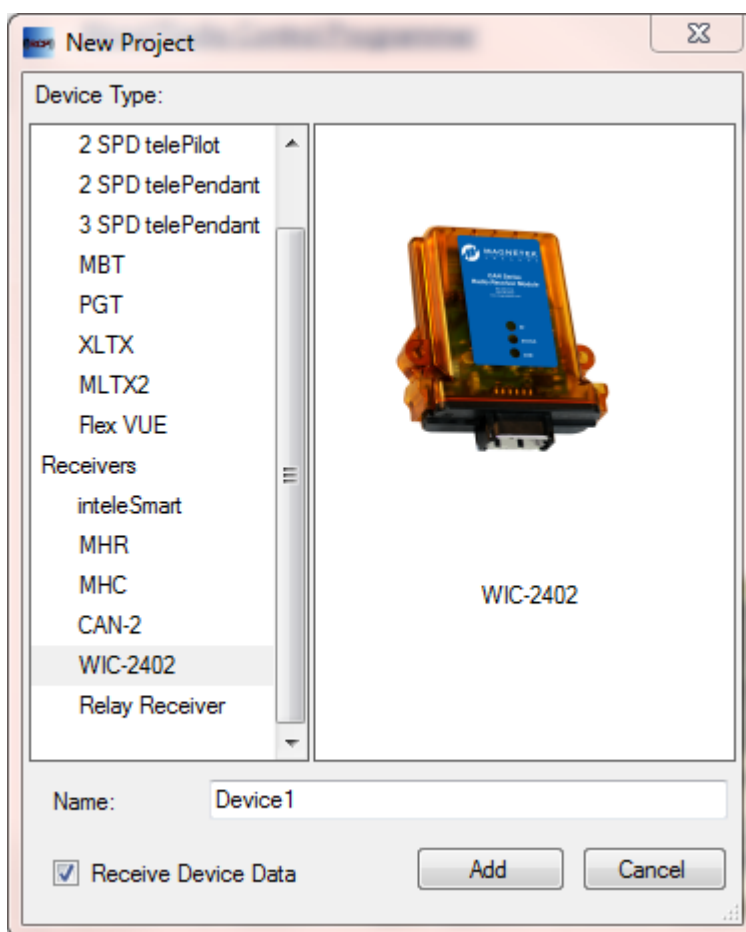
NOTE: This check box is selected by default.

Having "Receive Device Data" checked will cause the program to automatically read the data that is current on the device upon clicking the Add button.



WARNING

IF THE "RECEIVE DEVICE DATA" CHECK BOX IS UNCHECKED, THE RCP PROGRAM WILL OVERWRITE ALL SETTING VALUES ON THE DEVICE WITH DEFAULT VALUES AND ANY SETTINGS CHANGED BY THE OPERATOR UPON SENDING THE PROGRAM TO THE DEVICE. ALL STORED VALUE SETTINGS WITHIN THE DEVICE WILL BE REPLACED, INCLUDING ANY PROJECT-SPECIFIC VALUES. MAGNETEK STRONGLY RECOMMENDS THAT THE "RECEIVE DEVICE DATA" CHECK BOX BE LEFT CHECKED.



This screen also allows the programmer to create a specific name for the device to help keep track of device settings and changes. It is recommended that a unique name is chosen for each device programmed with RCP.

5.3.1 WIC-2402 Configuration Tabs

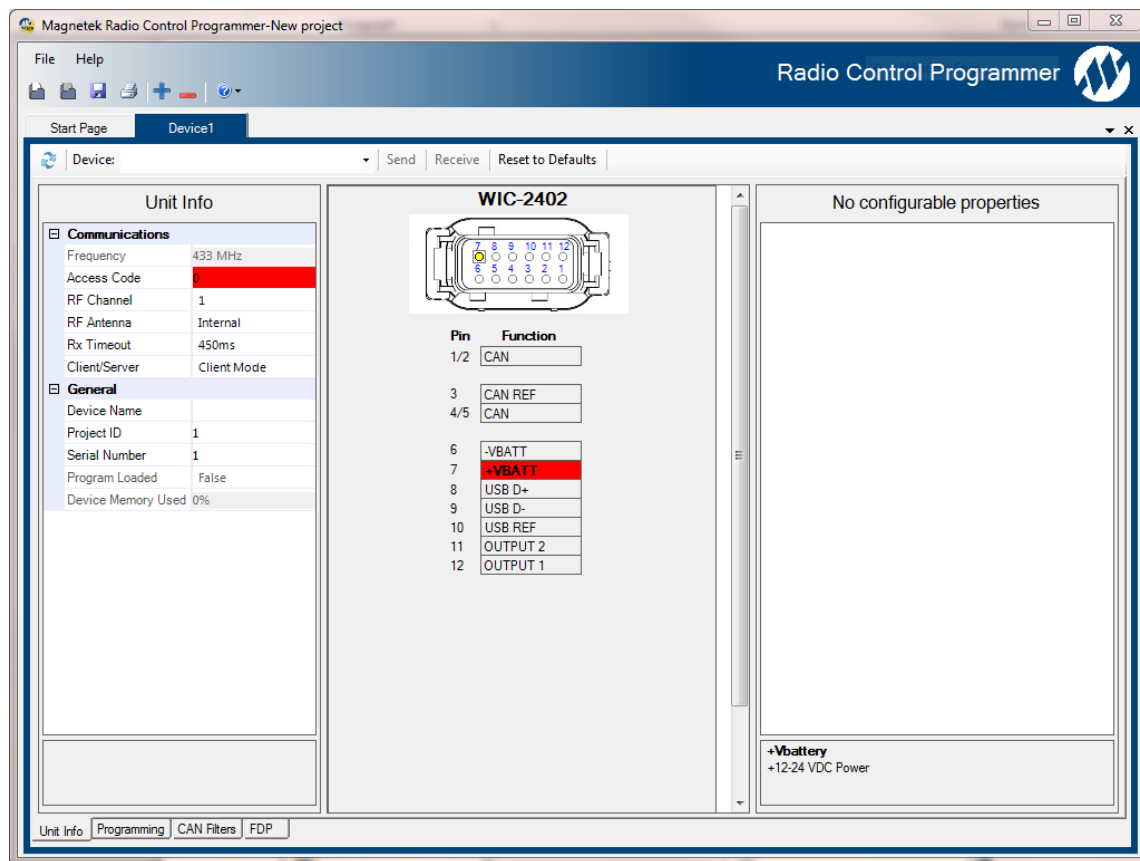
The WIC-2402 has up to four configuration tabs that are used to configure and program the device. The first tab is the Unit Info tab, which permits configuration of general settings as well as

the CAN port configuration. The second tab is the Programming tab, which permits custom programming of the device. The third tab is the CAN filter tab which allows the user to filter which CAN messages are transmitted between WIC-2402 units. The fourth tab is the FDP tab which is used to program new firmware into the device. For more information on the Programming and FDP tabs, please refer to the RCP Users Guide. Details on the CAN Filters tab can be found below.

Unit Info Tab

This page allows the user to view the receiver Project ID and serial number. The user can modify the receiver name, access code, RF channel, receiver timeout, and whether to use an internal or external RF antenna. CAN bus properties are able to be set in this page as well.

NOTE: Changing any of these details will require a reboot of the WIC-2402 after the new information has been sent to the device.



The Unit Info page is broken into three sections. The leftmost section is the Unit Info Properties grid. The middle section, which is the Device Block Diagram, shows the pinout of the unit and each pin's function. Clicking on a pin or function will show any configurable properties in the Pin Properties Grid, which is the rightmost section. Each section is described in greater detail in the following pages.

Unit Info Properties

Unit Info	
☐ Communications	
Frequency	433 MHz
Access Code	12345
RF Channel	1
RF Antenna	Internal
Rx Timeout	450ms
☐ General	
Device Name	CAN-2
Project ID	11111
Serial Number	12345
Program Loaded	False
Device Memory Used	0%

Frequency

This field displays the operating frequency band of the unit. The unit Radio Frequency is set by the factory and cannot be modified by the user.

Access Code

The access code acts as the unit address. The WIC-2402 will only listen to other WIC-2402s with the same access code. This feature is selectable by the user.

NOTE: Both WIC-2402 units must be set with the same access code to properly communicate with each other.



WARNING

THE ACCESS CODES IN THE UNIT ARE UNIQUE AND FACTORY PRESET. DO NOT CHANGE THESE ACCESS CODES UNLESS YOU ARE REPLACING AN EXISTING UNIT AND ITS ACCESS CODE. CHANGING THIS CODE COULD MAKE IT COMMON WITH ANOTHER UNIT ACCESS CODE, WHICH COULD MOVE OTHER EQUIPMENT. NO TWO SYSTEMS IN ANY LOCATION SHOULD EVER HAVE THE SAME ACCESS CODES INDEPENDENT OF FREQUENCY. FAILURE TO FOLLOW THIS WARNING COULD RESULT IN SERIOUS INJURY OR DEATH, AND DAMAGE TO EQUIPMENT.

RF Channel

The RF channel is user selectable through the pull down menu. This function is used to prevent interference with other radio devices. The user selectable channels for a 2.4 GHz system are 1 through 32.

RF Antenna

This section allows the user to select between using the internal antenna that is built into the unit or use the external antenna attachment (if available).

NOTE: Selecting the external antenna when one isn't available will result in reduced RF performance.

Rx Timeout

The Rx Timeout is the amount of time the unit will keep the machine stop outputs closed after the receiver has stopped receiving data from the transmitter.

Device Name

The name field allows the user to create a custom name for the unit. The name can be up to 16 ASCII characters long.

Project ID

This section displays the Project ID for the unit. The Project ID is set by the factory and cannot be modified by the user.

Serial Number

This section displays the serial number for the unit. The serial number of the unit is set by the factory and cannot be modified by the user.

Pin Properties Grid

By clicking on one of the CAN functions in the Device Block Diagram, the Pin Properties Grid will permit the user to change the configuration of the CAN interfaces.

CAN Configuration	
☐ CAN Configuration	
Source Address	0
Baud Rate	50K

Source Address

This is the address that the WIC-2402 will use as the source address when transmitting messages on the CAN bus network.

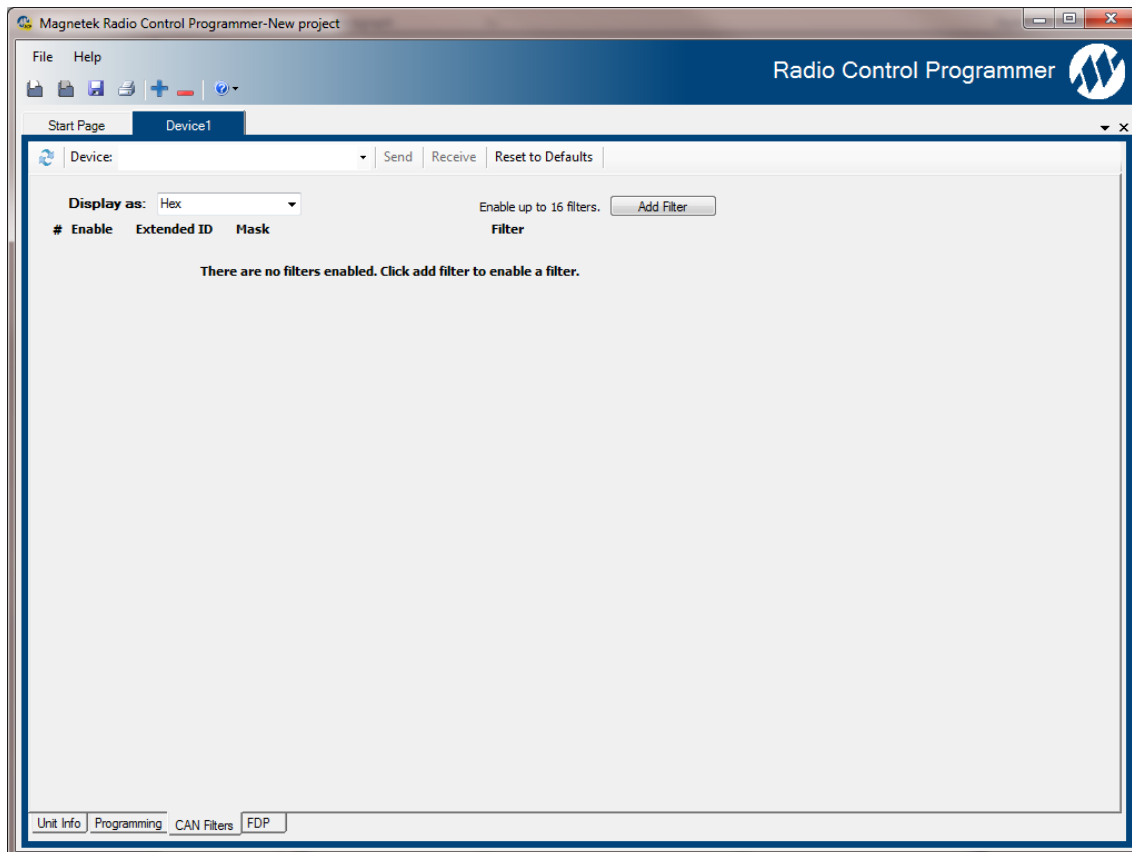
Baud Rate

This pull-down menu allows the user to modify the communication speed of the CAN bus network. The user selectable options are 50k, 125k, 250k, and 500k.

CAN Filters Tab

By default the WIC-2402 system will allow all CAN packets to pass through and be transmitted between WIC-2402 modules. Utilizing the filters will limit the messages that are accepted and transmitted via RF by the WIC-2402 module. Filters are extremely beneficial as they assist in preventing the RF link from becoming saturated with CAN messages.

The filters utilized by the WIC-2402 are acceptance filters that allow messages which match these filters to be transmitted via RF to the other WIC-2402 unit(s) within the system. Filters look at the header bits of the CAN message to determine if a message is permitted to be accepted by the WIC-2402.



When you create a filter and update the WIC-2402 with the filter information, the WIC-2402 will no longer accept all CAN messages. It will only allow those messages which match the CAN filter to be transmitted via RF. The WIC-2402 can have up to 16 different filters added to permit the acceptance of CAN messages.

The “Display as:” option adjusts how the “Mask” and “Filter” values are displayed. They can be displayed as Decimal, Binary, or Hex representations.

To add a filter:

1. Click the “Add Filter” button to add a new filter/mask combination to the configuration.
2. If the headers for the CAN messages utilize the extended header format, click the checkbox for the Extended ID. Otherwise leave the checkbox blank.
3. Enter the “mask”. The mask determines which bits in the header will be verified against the filter bits.

4. Enter the “filter” bits. The filter bits determine the value that the bits in the header need to be.
5. Repeat steps 1-4 until all of the desired filters have been entered.
6. After the filters have been entered, click the “Send” button to update the WIC-2402.

To delete a filter:

1. Click the “Delete” button next to the filter that should be deleted.
2. Repeat the above step until all of the desired filters have been deleted.
3. Click the “Send” button to update the WIC-2402.

The “mask/filter Result:” box shows the result of the filter/mask configuration chosen. The value shown here is an indicator of what messages will be allowed to pass the filter and be processed by the WIC-2402. A value of X indicates that those bits will not be considered for matching the filter.

Example:

To add a filter that will only permit a J1939 CAN message with a PGN of 12345 to pass, follow the steps below.

1. Click the “Add Filter” button.
2. Since J1939 utilizes the extended header format, click the check box for the “Extended ID” of the newly created filter.
3. Create the “Mask” to only look at the PGN portion of the CAN message header. You will need to know the exact bits in the header that this affects.
 - a. Hex: 00FFFF00
 - b. Binary: 0000011111111111111100000000
 - c. Decimal: 016776960
4. Set the “Filter” to only accept PGN 12345.
 - a. Hex: 00303900
 - b. Binary: 00000001100000011100100000000
 - c. Decimal: 003160320
5. Click the “Send” button to update the WIC-2402.



WARNING

INCORRECT FILTER SETTINGS COULD RESULT IN LOSS OF CAN DATA OR REDUCED PERFORMANCE. ONLY PROPERLY TRAINED USERS SHOULD MODIFY CAN FILTER SETTINGS

5.3.2 Programming & Other RCP Software Functions

NOTE: To program or read data from the WIC-2402 the unit must be turned on.

Saving the Programming File

Once programming is complete, click the file tab at the top of the RCP screen to open the file menu. File location and name can be selected from this menu. Old files can be deleted, called up, modified and renamed by this same menu.



WARNING

AFTER EVERY PROGRAMMING OF THE UNIT, TEST THE UNIT BY UTILIZING THE APPROPRIATE TRANSMITTER. IF THE UNIT DOES NOT RESPOND, DO NOT ACTIVATE A FUNCTION BUTTON! THE UNIT MAY HAVE INCORRECT PROGRAMMING. RE-CHECK THE PROGRAMMING IN THE UNIT AND RETEST. AFTER ACTIVATION OF THE UNIT, FUNCTIONALLY TEST ALL COMMANDS ON THE TRANSFORMER BY INITIALLY JOGGING THE BUTTONS, THEN WITH A FULL MOVEMENT BEFORE RETURNING TO SERVICE. FAILURE TO FOLLOW THIS WARNING COULD RESULT IN SERIOUS INJURY OR DEATH AND DAMAGE TO EQUIPMENT.

To send a program file to an WIC-2402

1. Plug in the USB programming cable or position.
2. Click the send button on the RCP screen. A dialog box will pop up confirming that you want to proceed. Check the box marked "I accept," and then click the button "Continue send to radio." On-screen prompts will confirm that the unit has been programmed or if there are any issues.
3. Data will need to be sent separately for the Unit Info and CAN Configuration screens.
4. The LEDs on the unit will blink 3 times when the new data is received and saved.

Receiving (Reading) the WIC-2402 Programming

To read a program file from the WIC-2402:

1. Plug in the USB programming cable.
2. Click "Receive" and follow on-screen prompts.
3. RCP will confirm reception and automatically display current programming in the WIC-2402 unit.

Reading the RCP Software Version

1. Select "Help."
2. Select "About."
3. RCP Software Version number will be displayed.

Resetting WIC-2402 Back to Factory Default Settings

1. Select the "Reset to Defaults" button.
2. A dialog box will pop up confirming that you want to proceed. Click the button "OK" to restore the factory default settings. On-screen prompts will confirm that the unit has been reset to defaults or if there are any issues.
3. Power cycle the WIC-2402 to implement the factory default values.

6.0 CHANNEL AND FREQUENCY DESIGNATIONS

6.1 2.4 GHz: FHSS

Channel sets are designated between 1 and 32. The frequency range is between 2402-2478 MHz. The frequency hopping protocol does not use one particular frequency to transmit a message. Messages are transmitted over multiple frequencies in a predefined sequence or channel set. In doing so, this protocol is able to compensate for interference that may be present on a single frequency by sending the message across multiple frequencies.

6.2 FCC Statements

Compliance Statement (Part 15.19)

This device complies with Part 15 of FCC rules.

Operation is subject to the following two conditions:

1. This device may not cause harmful interference, and
2. This device must accept any interference received, including interference that may cause undesired operation.

Warning (Part 15.21)

Changes or modifications not expressly approved by the party responsible for compliance should void the user's authority to operate the equipment.

This portable transmitter with its antenna complies with FCC's RF exposure limits for general population/uncontrolled exposure.

7.0 TROUBLESHOOTING

7.1 TROUBLESHOOTING TABLE

Problems	Possible Reasons	Suggestions
Unit will not turn on	Supplied voltage is out of the acceptable range	Ensure the voltage is within 12-24VDC nominal (9-36VDC max).
	Internal fuse has blown	Contact the factory.
WIC-2402 units will not communicate	Incorrect system RF channel	Make sure the receiver and transmitter unit are both set to the same RF channel.
	Incorrect system access code	Make sure the receiver and transmitter both have the same access code.
	System out of range	Make sure that the startup procedure is initiated within 300 feet from the receiver location. If equipped with the Signal Strength Indicator, make sure the level is greater than 0%.
	The antenna on the receiver is missing, damaged, or improperly installed	Inspect the antenna on the receiver for damage and try to place the antenna in a location that is visible when operating the equipment at all times.
	The antenna setting on the receiver is incorrect	Make sure the antenna setting (internal or external) is for the antenna type being used.

CAN messages are not being received by the receiver	The CAN message being sent is not supported	Use the supported messages OR contact your supplier to inquire about a software update.
	Termination resistor has an incorrect value	Verify that the setting of the terminating resistor is correct for the application.
	Incorrect baud rate	Ensure the correct baud rate is set by all devices on the bus.
CAN messages transmitted by the receiver are not being received	Incorrect source address	Make sure that the source address of the receiver is set correctly.
	The termination resistor is set incorrectly	Ensure the termination resistor is appropriately set.
	Incorrect baud rate	Ensure the correct baud rate is set by all devices on the bus.
Outputs not functioning	Faulty Wiring	Check all wires for loose or damaged connections.
	Output is shorted or opened	Check all wires and connections for damaged insulation.

7.2 ASSEMBLY AND REPLACEMENT PARTS

If your system ever needs repair, we always recommend that you have Magnetek perform the repair. If you need to refer to a parts list, refer to your receiver's drawing that was included in the shipment of your receiver. Please contact Magnetek's service department at 1.866.MAG.SERV for information regarding parts and service.

8.0 EU DECLARATION OF CONFORMITY



MAGNETEK

EU Declaration of Conformity Certificate

For the following equipment:

Product : Enrange Series Radio Remote Control
Manufacturer's Name : Magnetek, Inc.
Manufacturer's Address : N49 W13650 Campbell Drive
Menomonee Falls, WI 53051 USA

The undersigned hereby declares on behalf of Magnetek, that the above-referenced product, to which this declaration relates, is in conformity with the provisions of CE Mark Directive (93/68/EEC), Machinery Safety Directive (MD) 2006/42/EC, Low Voltage Directive (LVD) 2006/95/EC, and Radio and Telecommunications Equipment Directive (R&TTE) 1999/5/EC.

The standards relevant for the evaluation of the product referenced above conformity to the directive requirements are as follows:

EN 301 489-1 v1.8.1 2008-04	EN 300 220-2 v2.1.2 2007-06
EN 301 489-3 v1.4.1 as modified by EN 62061	EN 300 328-2 v1.7.1 2006-05
EN 301 489-17 v2.1.1 2009-05	EN 60204-1 2006
EN 61010-1 2010	EN 60204-32 2008
EN ISO 13849-1	EN 13557 2009-05
EN 60950-1 2006	EN 60529 1992

The Technical Construction File is maintained at:	Magnetek, Inc N49 W13650 Campbell Drive Menomonee Falls, WI 53051 USA
The European contact for technical documentation is:	Brian Preston Magnetek Unit 3, Bedford Business Centre Mile Road Bedford MK42 9TW United Kingdom

Per Annex II.B of the Machinery Directive (2006/42/EC):

The machinery, product, assembly or sub-assembly covered by this Declaration of Conformity must not be put into service until the machinery into which it is to be incorporated has been declared in conformity with the provisions of the applicable Directive(s). This statement is only necessary where the product is to be incorporated into a machine or system (e.g. a safety component).

Signature of Authorized Person:

Ben Stoller / Director - Radio Controls
For Magnetek, Inc.
Menomonee Falls, WI USA

March 26, 2013
Date of Issuance