

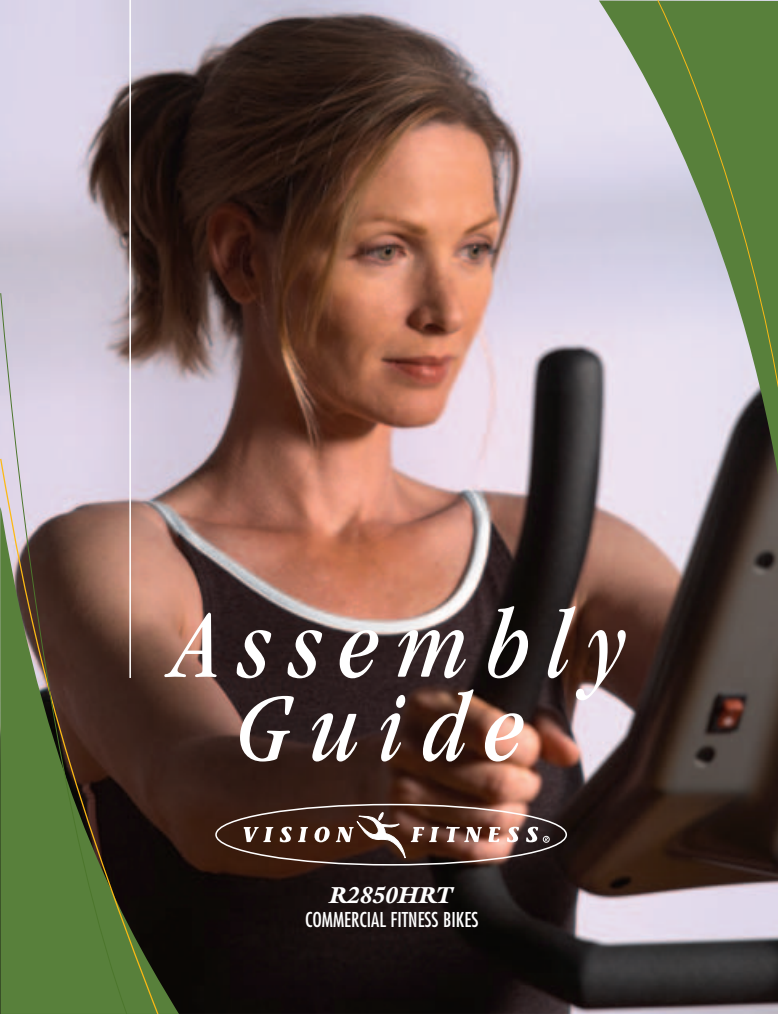
*it all
starts
with a
vision*



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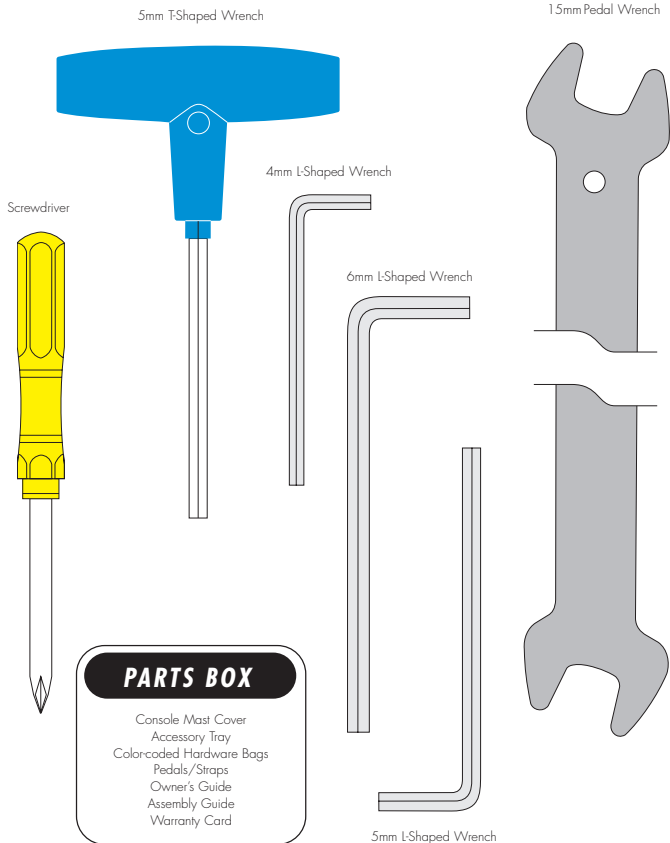


*Assembly
Guide*

VISION  FITNESS®


R2850HRT
COMMERCIAL FITNESS BIKES

TOOLS & PARTS INCLUDED




HARDWARE INCLUDED


ORANGE BAG



M8 x 65L Bolt
Quantity: 2




M8 x 20L Bolt
Quantity: 2




M8 Lock Washer
Quantity: 4

BLUE BAG




M8 x 15L Bolt
Quantity: 6



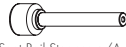
M10 x 12L Set Screw
Quantity: 1

PINK BAG




M8 x 15L Bolt
Quantity: 4


GREEN BAG




Seat Rail Stopper w/Axle
illustration not to scale
Quantity: 1



M5 x 8L Bolt
Quantity: 4




M5 x 16 Flat Washer
Quantity: 1




M4 x 10L Bolt
Quantity: 1


BLACK BAG




M6 Lock Washer
Quantity: 8




M8 x 20L Socket Head Cap Bolt
Quantity: 4



M8 Lock Washer
Quantity: 4

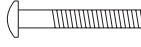


M6 x 15L Bolt
Quantity: 4




M6 x 55L Bolt
Quantity: 4

YELLOW BAG



M5 x 35L Bolt
Quantity: 2



M5 Lock Washer
Quantity: 2

Assembly Guide

R2850HRT COMMERCIAL FITNESS BIKE

To avoid possible damage to this Fitness Bike, please follow these assembly steps in the correct order. Before proceeding, find your new Fitness Bike's serial number located on the front axle tube, and enter here:

Refer to this number when calling for service, and enter this serial number on your Warranty Card and in your own records. Be sure to read your Owner's Guide before using your new Fitness Bike.

If any parts, hardware or tools are missing, please call 1.800.335.4348, Extension 12

NOTE: It is recommended that you apply grease to the threads of each bolt and screw as you assemble your Fitness Bike to prevent loosening and noise. Also, during each assembly step, ensure that ALL bolts and screws are in place and partially threaded in before completely tightening any ONE bolt or screw.

STEP 1 ORANGE BAG

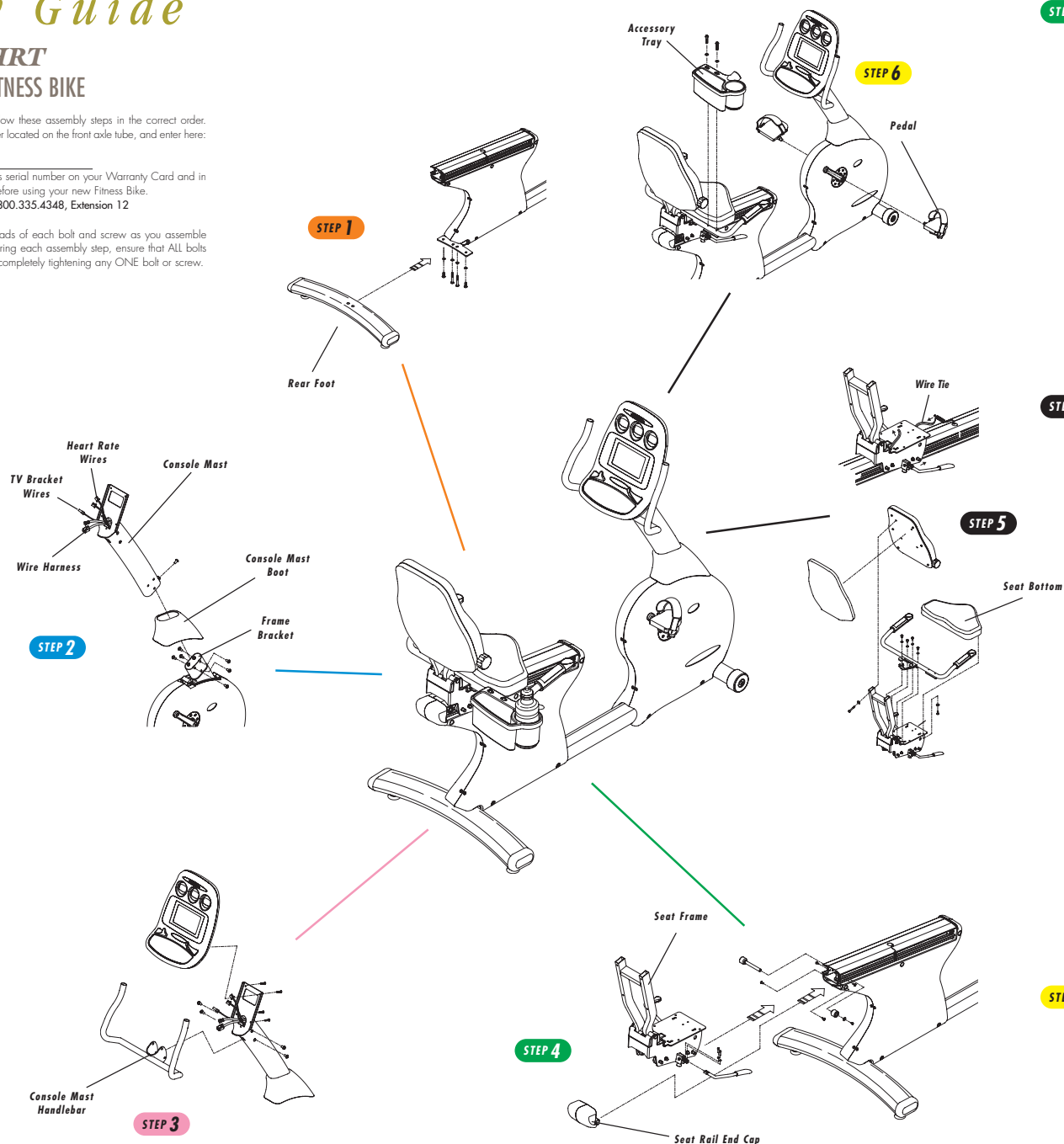
- Install the rear foot with the four lock washers (M8), two inside bolts (M8x6.5L), and two outside bolts (M8x20L). Tighten with the 5mm T-Shaped wrench.

STEP 2 BLUE BAG

- Slide the console mast boot onto the console mast.
- Unfold the wire harness, heart rate wires, coaxial cable, and TV power cable located in the console mast frame bracket. Attach the wire tie coming from the bottom of the console mast to the cables and wires. Pull the wire tie with cables and wires up through the top of the console mast while simultaneously sliding the mast into the frame bracket.
- Secure the console mast to the frame bracket with six bolts (M8x1.5L). Tighten with the 5mm T-Shaped wrench. Insert a set screw (M10x1.2L) to the front edge of the mast and tighten until snug with the 5mm T-shaped wrench.
- Slide the console mast boot down and snap it into place on the side cover.

STEP 3 PINK BAG

- Mount the upper handlebars to the console mast using four bolts (M8x1.5L). Tighten with the 5mm T-Shaped wrench.
- Tuck the coaxial and TV power cables into the console mast. **NOTE:** If you have purchased the TV bracket assembly, remove the screws from the TV bracket cover located at the front of the console mast and remove the cover. Feed the coaxial and TV power cables through the hole at the front of the console mast.
- Remove the four mounting bolts from the back of the console. Connect the wire harnesses and heart rate wires that come from the console mast into the plugs located in the back of the console. Attach the console to the mast with the four bolts removed earlier.



STEP 4 GREEN BAG

- Remove the two socket head cap bolts from the bracket for the seat rail adjustment lever. Slide the seat rail adjustment handle between the teeth of the seat adjustment bracket. Re-insert socket head cap bolts and tighten with the 4mm L-shaped wrench.
- Slide the seat frame on to the back end of the seat rail.
- Slide the seat rail stopper through the hole in the back side of the seat rail. Set the opposite side seat rail stopper in place and attach with a washer (M5x1.6) and bolt (M4x10L). Tighten with the screwdriver.
- Slide the seat rail end cap into place on the back side of the seat rail. Fix in place with two bolts (M5x8L) at the rear of the seat rail and two bolts (M5x8L) to the side covers. Tighten with the screwdriver.

STEP 5 BLACK BAG

- There will be a wire tie that is connected to the front end of the seat frame. Take this wire tie and wrap around the end of the wire harness coming from the seat rail. Simultaneously slide the seat frame forward and pull the wire tie with wire harness up through the hole in the middle of the seat frame. Loop and tie through the hole in the frame and loop it around the wire harness about one inch from the end. Pull the zip tie snug, but not over tight.
- Connect the wire harness from the seat handlebar to the wire harness coming from the seat frame. Slide the connectors and excess wire into the hole in the seat frame.
- Mount the seat handlebars to the seat frame. Make sure to slide the top flange of the seat handlebar plate under the decorative boot of the seat frame. Use four lock washers (M8) and four socket head cap bolts (M8x20L) to secure the handlebar to the frame. Tighten with the 6mm L-shaped wrench.
- Mount the seat bottom cushion to the seat frame with four washers (M6) and four bolts (M6x1.5L). Tighten with the 4mm L-shaped wrench.
- Mount the seatback cushion to the seat frame with four washers (M6) and four bolts (M6x5.5L). Tighten with the 4mm L-shaped wrench. Snap the black plastic cover onto the back side of the seatback cushion.

STEP 6 YELLOW BAG

- Attach the left and right pedals to the left and right crank arms. Tighten the pedals using the 15mm pedal wrench.
- Secure the accessory tray to the seat handlebar with two bolts (M5x3.5L) and two lock washers (M5). Be careful when inserting the bolts to clear the wires inside the handlebar to prevent damage. Tighten with the screwdriver.