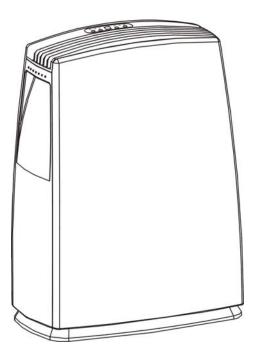
XDimplex®

GDDE12/GDDE16/GDDE20 DEHUMIDIFIER USER MANUAL



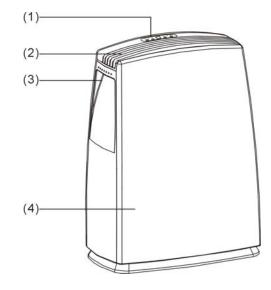
SAFETY INFORMATION

- 1. Please read the operating instructions carefully before using your dehumidifier for the first time and keep them in a safe place.
- Never immerse the appliance in water or other liquids.
- Never operate the appliance if a cable or connector has been damaged, after appliance malfunction or if the appliance was dropped or otherwise damaged.
- 4. Electric appliance may only be repaired by qualified personal, improper repair work can be a source of considerable danger for the users.
- Children are not aware of the hazards of electric appliance. Therefore, never allow children to manipulate electric appliance unless properly supervised.
- Disconnect the appliance from mains power whenever it is not in use, before relocating it, and before cleaning,
- 7. Operate the appliance only at the voltage specified on the type plate.
- 8. Use the appliance only in the household, and only for the purpose it was designed for.
- 9. Do not place heavy objects on the appliance.
- 10. To prevent spillage, empty the water tank before relocating the appliance.
- 11. Do not tip the appliance to any side as escaping water could damage the appliance.
- 12. This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety. Children should be supervised to ensure that they do not play with the appliance.
- 13. When the supply cord is damaged, it must be replaced by the manufacturer, its service agent or similarly qualified persons in order to avoid a hazard.
- 14. The devices should be installed at minimum distant of 50CM from the wall or other obstacle.
- 15. Unplug the appliance before cleaning.

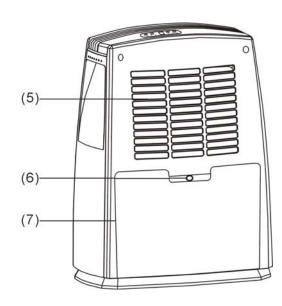
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OPERATING INSTRUCTIONS

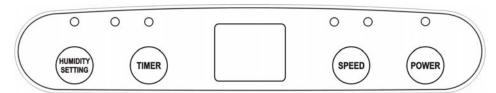
- 1. Control panel
- 2. Air outlet
- 3. Handle
- 4. Front panel



- 5. Back panel
- 6. Water outlet hole
- 7. Water tank



CONTROL PANEL DESCRIPTION



OPERATION INSTRUCTION

1. POWER KEY

Press to turn unit "ON" or "OFF".

2. FAN SPEED

Press the key to select fan speed "HI" or "LOW".

3. TIMER

- a. Press the key to setting timer desired (1~24 hour).
- b. Once the set time has come to an end.

The unit will turn off automatically.

c. Pressing the "POWER" key before the set time has been reached, the set time will be canceled when the unit turn off.

4. HUMIDITY SETTING

Press the key to setting the humidity desired (RH50%, 60%, 70%, 80%, AU, CO.)

When the room humidity less than the setting humidity 3% then the compressor of unit will turn off automatically , until the room humidity is high than the setting humidity 3% again.

Comfort mode (indicate AU)

- a. when ambient temperature is below 5°C, compressor stop working
- b. when ambient temperature is at or above 5° C and at or below 20° C, it will automatically set humidity level at 60°
- c. when ambient temperature is above 20 $^{\circ}$ C and at or below 27 $^{\circ}$ C, it will automatically set humidity level at 55%

TANK FULL

If this indicator illuminates, it means tank is full of water, and unit will operate with fan only (The compressor will stop running automatically, until the tank was empty)

PRECAUTIONS

- 1. The dehumidifier shall not operate if the humidity setting is higher than the ambient humidity.
- Drain the water in the water storage tank when the water in the tank is full and the water level indicator light illuminates. And then install the empty water tank back to its position, so the unit can continue its operation.
- 3. When the unit stops, you have to wait for 3 minutes before you can restart the unit to protect the compressor from damage.
- 4. The operational temperature range for this unit is 5-32℃.
- 5. If the dehumidifier does not start (the operational light does not illuminate) or the dehumidifier makes intermediate stop on unknown reasons, please check the plug and power supply for poor connection. If the plug and power supply are in normal condition, wait for 10 minutes and restart the unit (because take about 10 minutes to reposition). If the unit still does not start in 10 minutes, please contact your local distributor service station for repair.
- When the dehumidifier is in operation, the running compressor will produce heat and make the room temperature higher. This is normal condition.

7. Defrost light on is to indicate the operation of defrost is start. During this operation mode, compressor will be switched off and air motor will be turned on.

DRAINAGE INSTRUCTION

The extracted water can be collected by water tank, or drained continuously with a PVC hose (not available):

USE OF WATER TANK:

When the water full indicator illuminates, the tank is full, and the compressor and the fan will stop operation, please empty the water tank:

- 1. Remove the water tank as Fig 01. and empty it.
- 2. Insert gently the water tank into the unit reach to its original position.

CONTINUOUS DRAINAGE

When you want to use this function, please pull
out the water tank, and plug the discharge water
pipe in "Water out hole" (See Fig.02). Replace
the water tank into the unit, then you can
operate the unit.



Filter Removal

- •The filter can be removed from its slot by gripping the filter handle and sliding it out from the back of the appliance.
- Every 2 weeks, remove the filter and clean it

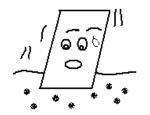
 with warm water, below 40°C. Allow it to dry natural



with warm water, below 40°C. Allow it to dry naturally and then replace.

Maintenance Instruction

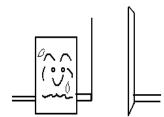
- The unit is not allowed to be located on the floor of soft and uneven surface when the unit is in operation to avoid occurrence of vibration and noise.
- 2. Never insert any slim rod and hard object into the unit body to avoid occurrence of hazard or unit failure.
- 3. During power off or when not in use for a long time, please pull out the power cord from the outlet.







- 4. For a better dehumidifying effect, the areas in front and rear of the unit should be clear and free from obstacles, which will block the air flow for the unit.
- 5. Clean the filtering net once every two weeks (never use alcohol, gasoline, on or hot water with a temperature of 40 degrees C).





SPECIFICATIONS

MODEL SPECIFICATIONS	GDDE12	GDDE16	GDDE20
POWER SUPPLY	220-240V~50Hz		
POWER INPUT(EN60335)	260W	410W	480W
RUNNING CURRENT	1.2A	2.1A	2.2A
NET WEIGHT	11.2Kg	13.3Kg	13.7Kg
MOISTURE REMOVAL (30℃ RH80%)	12 liters/day	16 liters/day	20 liters/day
CABINETDIMEMSION	365Wx220D x490H		
TEMP. RANGE FOR USE	5℃~32℃		
WATER TANK CAPACITY	2.3L		

(CE) N 842/2006:

R134A is a kind of fluorinated greenhouse gases covered by

the Kyoto Protocol.

Its total global warming potential (GWP) is 1300

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