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# 1. INTRODUCTION

#### **1.1 General Description**

The Inverter/ Charger (solar charge controller as optional), a powerful all-in-one solution, delivers unsurpassed clean true sine wave output power and combines this with a selectable multistage battery charging current. Applicable for any kind of loads such as air conditioner, home appliances, consumer electronic and office equipments. This series features a durable&continuous 24 operation.

The built-in 5-stage intelligent charger automatically charges any type of batteries without the risk of overcharge. The compact&modular design makes utility interactive installations easier and more cost effective. It is a high quality product that offers the best price/performance ratio in the industry.

#### 1.2 Key features

- 1. Multiple microprocessor design base.
- 2. Compatible with both linear&non-linear load.
- 3. Stronger charger to support batteries of 500AH up.
- 4. 24 hours operation on the inverter.
- 5. DC start and automatic self-diagnostic function.
- 6. THD less than 3%.
- 7. High efficiency design to save electricity.
- 8. Low heat dissipation in long time operation
- 9. Design to operate under harsh environment
- 10. 3U 19" Rack Mount or WALL Mounted design
- 11. DC priority or AC priority selectable

#### **1.3 Important Notices**

- 1. Read instructions carefully before operating the Inverter/ Charger.
- 2. Inverter/ Charger power connect instruction should be followed.
- 3. Please don't open the case to prevent danger.
- 4. Maximum solar charging current: 50AMP
- 5. Retain the load within the rating of Inverter/ Charger to prevent faults.
- 6. Keep the Inverter/ Charger clean and dry.

# 2. SAFTY INSTRUCTION

## 2.1 Transporting

- 1. Disconnect all power cables if necessary.
- 2. Be careful not to damage the Inverter/ Charger while transporting.
- 3. Don't move the Inverter/ Charger upside down.
- 4. Please transport the Inverter/ Charger system only in the original packaging (to protect against shock and impact).

#### 2.2 Positioning

- 1. Do not put the Inverter/ Charger on rugged or declined surface.
- 2. Do not install the Inverter/ Charger near water or in damp environments.
- 3. Do not install the Inverter/ Charger where it would be exposed to direct sunlight or near heat.
- 4. Do not block off ventilation openings in the Inverter/ Charger system's housing and don't leave objects on the top of the Inverter/ Charger.
- 5. Keep the Inverter/ Charger far away from heat emitting sources.
- 6. Do not expose it to corrosive gas.
- 7. Ambient temperature :  $0^{\circ}$ C  $40^{\circ}$ C

#### 2.3 Installation

- 1. Connect the Inverter/ Charger only to an earthed shockproof socket outlet.
- 2. Place cables in such a way that no one can step on or trip over them.

#### 2.4 Operation

- Do not disconnect the mains cable on the Inverter/ Charger or the building wiring socket outlet during operations since this would cancel the protective earthing of the Inverter/ Charger and of all connected loads.
- 2. Ensure that no fluids or other foreign objects can enter the Inverter/ Charger system.

#### 2.5 Maintenance and Service

1. Caution - risk of electric shock.

Even after the unit is disconnected from the mains power supply (building wiring socket outlet), components inside the Inverter/ Charger are still connected to the battery and are still electrically live and dangerous. Before carrying out any kind of servicing and/or maintenance, disconnect the batteries and verify that no current is present.

- 2. Batteries may cause electric shock and have a high short-circuit current. Please take the precautionary measures specified below and any other measures necessary when working with batteries:
  - remove wristwatches, rings and other metal objects
  - use only tools with insulated grips and handles.

# **3. CABLE CONNECTION**

## **3.1 Inspection**

- 1. The system may be installed and wired only by qualified electricians in accordance with applicable safety regulations.
- 2. When installing the electrical wiring, please note the nominal amperage of your incoming feeder.
- 3. Inspect the packaging carton and its contents for damage. Please inform the transport agency immediately should you find signs of damage. Please keep the packaging in a safe place for future use.

## **3.2** Connection

1. Inverter/ Charger Input Connection

If the Inverter/ Charger is connected via the power cord, please use a proper socket with protection against electric current, and pay attention to the capacity of the socket.

2. Inverter/ Charger Output Connection

The output of this model is with terminal block. Simply wire the load power cord to the output terminal to complete connection.

# 4. SYSTEM DESCRIPTION

#### 4.1 Front Panel Description for LCD Model



- LCD Display: This indicates the Inverter/ Charger operation information, including UPS status, input/output voltage, input/output frequency, battery voltage, battery capacity left, output load, inside temperature, and the times of history events.
- 2. Up-key: Use to select upward the Inverter/ Charger status on LCD Display.
- 3. Down-key: Use to select downward the Inverter/ Charger status on LCD Display. Beside, press it simultaneously with the Up-key to switch off the Inverter/ Charger.
- 4. Enter-Key: It is pressed with the Down-key to turn on the Inverter/ Charger. In battery operation mode, press it with Up-key at the same time to disable the buzzer. Beside, it is pressed to confirm and enter the item selected.
- 5. Fault LED (red): To indicate the Inverter/ Charger is in fault condition because of inverter shutdown or over-temperature.
- 6. Warning LED (yellow): To indicate the Inverter/ Charger is in the status of overload, bypass and battery back-up.
- 7. Normal LED (green): To indicate the Inverter/ Charger is operating normally.
- 8. ON/TEST/MUTE key: It should be pressed with the control key simultaneously to switch on Inverter/ Charger, do auto-test in normal AC mode and turn off the buzzer in battery operation.

# **4.2Outline Description**

# 800W Rack Mount Type



## 1600W / 2400W Rack Mount Type



#### 800W Wall Mounted Type

#### 1600W / 2400W Wall Mounted Type





#### 4000W / 6000W / 8000W Wall Mounted Type



## 800W Wall Mounted Type (Black case)



## **<u>1600W / 2400W Wall Mounted Type (Black Case)</u>**



# 5. OPERATION

# 5.1 Check Prior to Start Up

- 1. Ensure the Inverter/ Charger is in a suitable positioning.
- 2. Check input cord is secured.
- 3. Make sure the load is disconnected or in the "OFF" position.
- 4. Check if input voltage meets the Inverter/ Charger rating required.

## 5.2 Storage Instruction

Disconnect input power in rear panel if you will not use it for long period. If the Inverter/ Charger is stored over 3 months, please keep supplying power to the Inverter/ Charger for at least 24 hours to ensure battery fully recharged.

# **5.3 Operation Procedure for LCD Model**

Please follow the instructions below for Inverter/ Charger operation.

	_			
W.		12222	10000	
c	>	0	0	
Æ	2	A	A	

- Once the AC source is connected, the LCD Display shall light up immediately to display first the main menu of greeting context and the Normal LED is blinking to indicate ready to switch on the inverter.
- 2. By pressing the Enter-key and the Down-key simultaneously for 3 seconds, the Inverter/ Charger will start up after two beeps and Normal LED lights up to indicate the power is from its inverter to the load.
- 3. When the Down-key and the Up-key are pressed simultaneously for 3 seconds, the inverter will be turned off after two beeps and the Inverter/ Charger is on the standby status (LCD display illuminates and Normal LED is blinking) until AC source is disconnected.

#### 5.4 LCD Display Menu

Use Up/Down key to select menu-displays of the LCD described below. This screen will refresh once the system power is enabled.

#### Rated Spec

FAULT WARNING NORMAL

#### <u>Status</u>



## <u>Voltage</u>



#### Frequency



#### **Battery Status**



#### Output Power



#### Temperature



## History Record



# 5.5 GREEN POWER SETTING

FAULT WARNING NORMAL FAULT WARNING NORMAL OFF ON ON SYSTEM TEST/ MUTE	After the startup screen, the LCD will display the main menu as shown in the photo.
FAULT WARNING NORMAL	Press the ▼ key in the middle continuously until seeing the same display as shown in the photo.
TING HE NORMA	Then press the enter key at right, and there will be a cursor (→) shown between SETTING and AC TO AC
FAULT WARNING MORMAL	Press enter key again so the cursor will move down to the position between GREEN and OFF.

FAULT WARNING NORMAL	Press the V key in the middle once, the LCD Display shall now display GREEN →ON 30sec
FAULT WARNING NORMAL	Press the enter key at right again, and the cursor shall move to the right and now pointing 30sec. There are 4 options (15sec, 30sec, 45sec, 60sec) for how often to run the detection.
FAULT WARNING NORMAL	After completing the setting, press the enter key at right. The LCD Display shall display "FUNCTION SETTING SAVE? NO" as shown in photo.
FUNCTION SETTING SAUE? YES	Press the ▼ key in the middle, the text "NO" shall now become "YES", then press the enter key again to confirm the setting.

FAULT WARNING NORMAL	The same screen as shown in the photo shall be displaying, and the inverter will automatically run the detection on GREEN POWER every 30 sec.
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# • Remark:

When AC IN source is connected, the Normal LED will light up; when AC IN source is not connected, the Warning LED will light up.

## 5.6 DC TO AC SETTING

FAULT WARNING NORMAL	After startup, we can change the LCD display by the ▲ & ▼ key
FAULT WARNING NORMAL	Press the ▼ key till you see the display shown in the picture.
FAULT WARNING NORMAL	Press the "Enter" key < at right, and then you will be able to see an arrow between SETTING and AC TO AC
FAULT WARNING NORMAL	Press the ▼ key, and switch AC TO AC to DC TO AC



# Remark:

In DC TO AC mode, AC will not be operated until the DC IN is shut down. in other words, AC will not start working such as charging or outputting until switching back to AC IN. When the system detects that the AC IN is gone, it will switch back to DC TO AC automatically. It is running as loop.

#### 5.7 AC INPUT VOLTAGE SETTING





# Remark:

## Low voltage

110V system – Range: 60V~100V 220V system – Range 120V~200V

## High voltage

110V system –Range: 125V~140V 220V system –Range 250V~280V

#### 5.8 OUTPUT VOLTAGE AND FREQUENCY ADJUSTMENT SETTING





# Remark:

**Four setup values for 110V**– 100V \cdot 110V \cdot 115V \cdot 120V

Four setup values for 220V– 200V 、220V 、230V 、240V

# Two options for frequency change:

- 50HZ
- 60HZ

#### 5.9 LOW VOLTAGE SHUTDOWN SETTING





# Remark:

Three different setup values for low voltage shutdown protection.
HIGH: 42V.
MIDDLE: 40V
LOW: 38V
Default Value: MIDDLE - 40V

#### 5.10 BATTERY CHARGE CURRENT SETTING





# Remark:

Three different setup values for battery charging current. HIGH: 100A. MIDDLE: 80A LOW: 60A **Default Value:** MIDDLE - 80A

# 6. TROUBLE SHOOTING GUIDE

# 6.1 For LCD Model

The following guideline may be helpful for basic problem solving.

No.	UPS STATUS	POSSIBLE CAUSE	ACTION
1	AC utility power is normal. Inverter/ Charger is running normally, but fault LED lits up. Buzzer beeps continuously.	<ol> <li>Charger PCB is damaged.</li> <li>Fan is damaged.</li> <li>Unknown</li> </ol>	<ol> <li>Replace the charger PCB.</li> <li>Replace the fan.</li> <li>Restart</li> </ol>
2	AC utility power is normal but Inverter/ Charger is overloaded. Warning LED lits up and buzzer beeps per second.	Overload 100%< load< 125%	Please reduce the critical load to <100%.
3	AC utility power is normal. Warning LED does not fade out and buzzer beeps per 0.5 second.	Overload 125%< load<150%	Please reduce the critical load to <100%.
4	AC utility power is normal. Warning LED lits up and buzzer beeps continuously.	Overload 150%< load	Please reduce the critical load to <100%.

No.	UPS STATUS	POSSIBLE CAUSE	ACTION
5	AC utility power fails .The load is supplied by battery power. Buzzer alarm sounds every 4 seconds.	<ol> <li>AC utility power failure.</li> <li>AC input connection may be not correct.</li> </ol>	<ol> <li>Reduce the less critical load in order to extend backup time.</li> <li>Please check the rated input or connected line.</li> </ol>
6	AC utility fails. Inverter/ Charger is in battery backup mode. Buzzer alarm beeps every second.	Battery power is approaching low level.	Inverter/ Charger will shut down automatically. Please save data or turn off the loads soon.
7	AC utility power fails. Inverter/ Charger has shut down automatically.	Battery runs out	Inverter/ Charger will restart up when AC utility power is restored.

# 7. OPERATION MODES

#### 7.1 Inverter/ Charger System Block Diagram



#### 7.2 Normal Operation (AC Priority)

There are two main loops when AC utility is normal: the AC loop and the battery charging loop. The AC output power comes from AC utility input and passes through static switch to support power to load. The battery charging voltage comes from AC utility input and converted by AC/DC charger to support battery-charging power.



#### 7.3 AC Utility Failure (Battery Mode)

The AC output comes from battery, passing through DC/AC inverter and static switch within the battery backup time.



#### 7.4 Normal Operation (DC Priority)

The AC output comes from battery, passing through DC/AC inverter and static switch within the battery backup time.



#### 7.5 DC Utility Failure (Out-Of-Battery Mode)

The AC output power comes from AC utility input and passes through static switch to support power to load. The battery charging voltage comes from AC utility input and converted by AC/DC charger to support battery-charging power.



\*\*please refer to P.17 -5.6 DC to AC SETTING

# 8. SPECIFICATION

Model			INVERTER 800W	INVERTER 1600W	INVERTER 2400W		
Capacity	VA / Watt			1.2KVA / 800W	2.4KVA / 1600W	3.6KVA / 2400W	
	Nominal Voltage				220Vac; 110Vac		
		Ace Vo Rai	ceptable ltage 1ge	120-280Vac ; 60-140Vac			
		Fre	quency	50Hz / 60Hz (45Hz - 70Hz)			
Input	Voltage Range	Lin Tra	e Low Insfer	$120VAC \pm 2\%$ ; $60VAC \pm 2\%$			
	itunge	Lin Ret	e Low turn	130VA	$C \pm 2\%$ ; 65V	$AC \pm 2\%$	
		Lin Tra	e High nsfer	280VA0	$C \pm 2\%$ ; 140V	$AC \pm 2\%$	
		Lin Ret	e High turn	260VA0	$C \pm 2\%$ ; 130V	$AC \pm 2\%$	
	Voltage			200 / 220 / 230 / 240Vac re-settable via LCD panel) 100 / 110 / 115 / 120Vac re-settable via LCD panel)			
	Voltage Regulation (Batt. Mode)			< 3% RM\$	S for entire bat range	tery voltage	
	Frequency				50Hz or 60Hz		
	Frequency Regulation (Batt. Mode)				±0.1Hz		
Output	Power Factor				0.67		
	Waveform			Pure Sinewave			
	Effiecincy			> 75%	> 8	80%	
	Overload	Overload		Circuit Breaker		r	
	Protection	n	Battery Mode	110% ~ 150% for 30 sec. , >150% for 200ms		,>150% for	
Transfer Time	Typical		< 8 ms.				
	Battery Voltage			24Vdc (20~32)			
Battery	Backup Time (at full load)			loi	ng time availal	ole	
	Max. Charging Current (3 steps selectable)		60 / 80 / 100 Amp				

Model		INVERTER 800W	INVERTER 1600W	INVERTER 2400W
	Battery Voltage	24V		
	Charge Vlotage	27.7V		
	Solar Maximum Peak Voltage	50.0V		
(SLU)	Solar Charge Working Voltage	24.0V		
	Maximum Charging Current	50A		
	Polarity Protect		YES	
	Back Flow Protect		YES	
Display LCD	ICD	UPS status, I/	P&O/P Voltag Load%,	ge Frequency,
		Battery Voltage & %, Charge current, Temperature, Model		
	LED	Normal (Green), Warning (Yellow), Fault (Red)		
	Battery Mode	Beep	ing every 4 sec	conds
Audible	Low Battery	Beeping every second		
Alarm	UPS Fault	Beeping Continuously		
	Overload	Beeping twice per second		
	Operation Temperature	0-40 degree C; 32-104 degree		degree F
Environment	Relative Humidity	0-95% non-dondensing		
	Audible Noise	Less 1	than 55dBA (a	t 1M)
	Net Weigh (Kgs)	14	21	23
	(WxHxD)mm Black Case	298*400*155	298*450*150	298*450*150
Physical	(WxHxD)mm Rack Mount	440*132*290	440*132*360	440*132*360
	(WxHxD)mm Wall Mounted	298*400*150	298*450*190	298*450*190

• Specifications are subjected to change without prior notice.

Model		INVERTER 4000W	INVERTER 6000W	INVERTER 8000W		
Capacity	VA / Watt			5KVA / 4000W	6KVA / 6000W	8KVA / 8000W
	Nominal	Vol	tage	220Vac; 110Vac 220Vac		220Vac only
		A V Ra	cceptable oltage ange	120-280Vac ; 60-140Vac		120-280Vac
		Frequency		50Hz / 60Hz 70Hz) (45Hz -		50Hz / 60Hz ( 45Hz - 70Hz)
Input	Voltage Range	Li Ti	ne Low ransfer	$120 \text{VAC} \pm 2$	2%; 60VAC ±	$\begin{array}{c} 120 \text{VAC} \pm \\ 2\% \end{array}$
		Li Re	ne Low eturn	$130\text{VAC} \pm 2$	2%; 65VAC ±	$\frac{130\text{VAC} \pm 2\%}{2\%}$
		Li Ti	ne High ransfer	$\begin{array}{c} 280 \text{VAC} \pm 2\\ \pm 2\end{array}$	2%; 140VAC 2%	$\frac{280 \text{VAC} \pm 2\%}{2\%}$
		Li Re	ne High eturn	$\begin{array}{c} 260 \text{VAC} \pm 2 \\ \pm 2 \end{array}$	2%; 130VAC 2%	$\begin{array}{c} 260VAC \pm \\ 2\% \end{array}$
	Voltage			200 / 220 / 23 re-settable via 100 / 110 / 11 re-settable via	0 / 240Vac LCD panel) 5 / 120Vac LCD panel)	200 / 220 / 230 / 240Vac re-settable via LCD panel
	Voltage Regulation (Batt. Mode)			< 3% RMS	S for entire bat range	tery voltage
	Frequency				50Hz or 60Hz	
Output	Frequency Regulation (Batt. Mode)				±0.1Hz	
	Power Factor			0.8 1.0		
	Waveform			Pure Sinewave		
	Effiecincy			> 80%		
	Overload		Line Mode	c Circuit Breaker		r
	Protection		Battery Mode	110%	$5 \sim 150\%$ for 3 150% for 200m	0 sec. ns
Transfer Time	Typical	1			< 8 ms.	
	Battery V	<sup>7</sup> olta	nge	24Vdc (20~32)	48V (42~	/dc -62)
Battery	Backup 7	Гim	e (at full load)	lo	ng time availat	ole
	Max. Charging Current (3 steps selectable)			60 / 80 / 100 Amp		

	Model	INVERTER 4000W	INVERTER 6000W	INVERTER 8000W
	Battery Voltage	24V	48	V
Solar Charge (SLU)	Charge Vlotage	27.7V	55.2V	
	Solar Maximum Peak Voltage	50.0V	100V	
	Solar Charge Working Voltage	24.0V	44.0V	
	Maximum Charging Current		50A	
	Polarity Protect	YES		
	Back Flow Protect	YES		
Display LCD	LCD	UPS status, I/P&O/P Voltage Frequency, Load%, Battery Voltage & %, Charge current, Temperature, Model		
	LED	Normal (Gree	en), Warning ( (Red)	Yellow), Fault
	Battery Mode	Beep	ing every 4 see	conds
Audible	Low Battery	Beeping every second		
Alarm	UPS Fault	Beeping Continuously		
	Overload	Beeping twice per second		
	Operation Temperature	0-40 degree C; 32-104 degree F		
Environment	Relative Humidity	0-95% non-dondensing		nsing
	Audible Noise	Less than 55dBA (at 1M)		
	Net Weigh (Kgs)	49.2Kg	51.4Kg	55Kg
Physical	(WxHxD)mm Wall Mounted	415*600*260 415*600*260 415*600*2		415*600*260

• Specifications are subjected to change without prior notice.