

Cycle end

Purpose of the cycle end

Automatic control of the roughing time and measure time i.e. the end of cycle.

- Cycle end: operator Operator stops the cycle ().
- Cycle end: automatic Cycle is stopped automatically.

The default value is « operator ».

Note: If Cycle end is automatic, both parameters roughing and measure times are automatic.

Access authorization  *Do you have access to this operation /function?*  C 30

Activate the cycle end

Reminder  *Operating principle of the control panel*  C 20

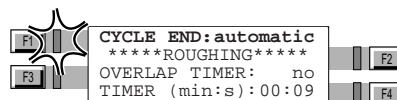
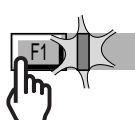
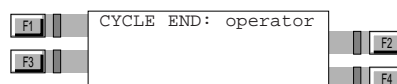
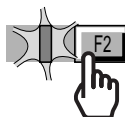
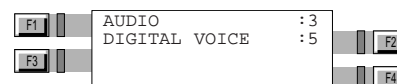


Press the key



activated

SET POINTS



Activate and adjust roughing timer:
please follow the procedure described below.

Cycle end

Roughing timer

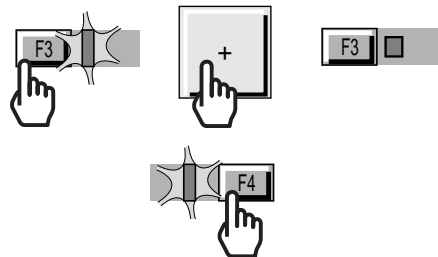
If Cycle end is activated (automatic), user could activate or not the roughing timer.

Roughing timer determines maximum authorized roughing time before the tested part is considered as bad.

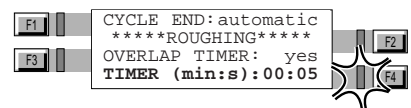
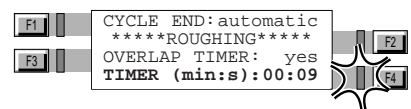
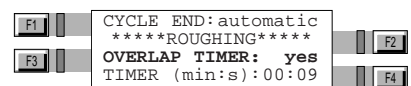
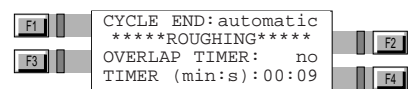
To consider the tested part as bad, it is necessary to activate the Memo function.

- Activate the roughing timer ⇨ see below
- Not activate the roughing timer ⇨ see "Measure" paragraph.

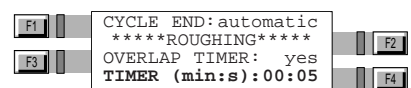
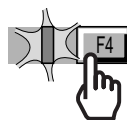
Activate the roughing timer



Adjust roughing timer.



Adjustment of a value C 20



Adjust measure timer: see "Measure" paragraph.

Please follow the procedure with "Memo function" paragraph.

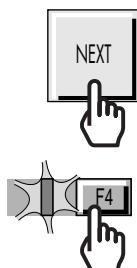
Measure

If Cycle end is activated (automatic), user should adjust the measure timer i.e. the cycle end.

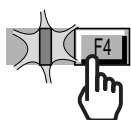
The measure timer corresponds to the time allowed to the leak detector to remain in test. When it is reached, the measure flashes.

Cycle end

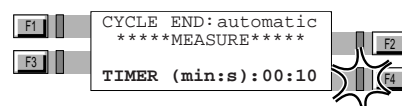
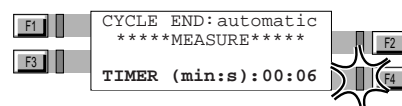
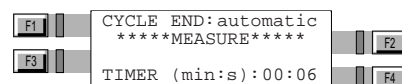
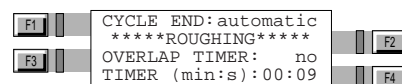
Measure (Continued)



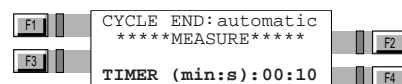
Adjust measure timer.



Access to memo function:
please follow the procedure with "memo function" paragraph.



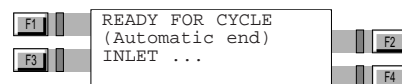
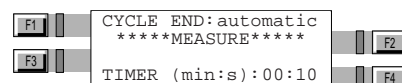
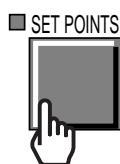
? Adjustment of a value C 20



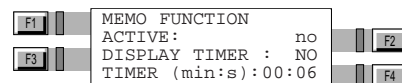
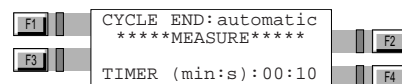
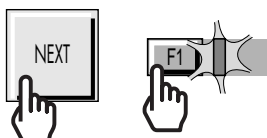
Memo function

Without leaving the SET POINTS Menu, user can adjust Memo function if necessary:

■ Not access to memo function



■ Access to memo function



? To adjust memo function C 130

Deactivate the cycle end

The procedure is the same as for activating the Cycle end but instead of pressing , press .