# Design Techniques to Implement Reconfigurable Hardware Watch-Points for Hardware/Software Co-Debugging

Karen A. Tomko and Anurag Tiwari {ktomko, atiwari}@ececs.uc.edu Department of Electrical and Computer Engineering and Computer Science University of Cincinnati, Cincinnati, OH 45221-0030

Abstract- Application Development for FPGA based reconfigurable systems includes hardware design, for circuitry to be mapped on FPGAs, and software design for a general-purpose processor. A significant part of the application development for reconfigurable systems is debugging and validation of the hardware and software design. Hardware/software co-debugging and development of techniques for reducing the hardware debugging time is an important issue. This paper describes how reconfigurable hardware watch-points in the FPGA designs can be used in a hardware/software debugging environment and can expedite the hardware debugging. We have described the techniques to add watch-point logic at many different steps in the FPGA design flow. We also discuss how these techniques can be automated, and how new debugging tools such as Jbits and Jroute can be used to modify the watch-point logic and further reduce the hardware debugging time. Using one of the proposed techniques it is observed that watch-point logic modification has a speedup ranging from 5 to 12 times for different benchmark circuits.

### **1** Introduction

A typical reconfigurable computing application consists of hardware running on one or more FPGA devices present on a co-processor board and software running on the general-purpose processor. Debugging of these applications involves debugging of both the hardware and software components. Hardware simulation is one of the most widely used techniques for hardware debugging and validation before design implementation. Hardware simulation allows the designer to examine the circuit in detail, but can be prohibitively slow. It can take hours to days for the designer to reach a desired point of interest. This process of debugging can be very time consuming at initial stages of the design, when multiple simulation runs may be required to correct an error. Thus, isolated debugging of hardware and software components using simulators can be a time consuming process. Besides, the final application after integration may still not work because of the errors induced after integration of these two components.

The problem of lengthy hardware debugging time can be mitigated by running the hardware directly on the target platform; Since, for reconfigurable computing applications the target platform is available before the design is completed. There has been some research done in the area of debugging for reconfigurable computing using the target platform [1][2][3]. The key feature behind these debugging efforts is the use of the *readback* capability provided in some of the FPGAs [4][5][6]. A readback operation can acquire internal state of FPGA internal elements such as the LUTs, flip-flop and IOBs and can match that acquired state with the symbolic name in the original design. Thus, the user can use readback to analyze the values of the signals during execution. The readback operation can be used to get the circuit state at any point during the design execution. The clock supplied to the design is halted before the readback operation is initiated. Once the clock is suspended, the signal values can be sampled out by stepping the clock one by one (single-stepping) or after stepping many clock cycles at once (multi-stepping). The readback capability while allowing the designer to debug the design on the target platform has a few drawbacks. For example, the designer cannot initiate the readback operation without stopping the design execution or halting the clock. Another problem with design readback is that it is a slow operation; Configuration readback of the complete design takes around 1 second, which makes it too slow to check a signal value every clock cycle.

To overcome the slow speed of the readback operation, an additional debugging circuit can be added into the design. The added debugging circuit (watch-point) provides the designer with observability and controllability, while the design executes at or close to normal speed. The design running in the FPGA can be executed until the user desired point without stopping in between. Then the readback operation can be initiated to observe and analyze the circuit status. The additional debugging circuit is removed from the design, when the whole debugging and validation process is completed. Thus, final design after validation process has the same area and speed as the design before adding debugging circuit. The hardware watch-points enable a controlled execution of the hardware design and speed up the debugging procedure by minimizing the user intervention in debugging.

One of the most obvious ways of adding debugging logic in the design would be to add it before the design is synthesized. The debugging logic can be added in HDL, schematic entry or in its netlist. However, if the debugging logic is added in the top most level in the design flow, any modification in that logic will entail a complete recompilation of the design, which is a time consuming process and can take up to a few hours for big designs. Many debugging logic modification iterations may be required if the designed being debugged is at an initial stage of development. However, the large recompilation time can make this complete debugging process very slow.

In this paper, we have proposed different techniques to add debugging logic into the design. The use of Jbits and Jroute to further reduce the modification time of debugging logic by altering the configuration bit file is also discussed.

## 2 Related Work

The addition of debugging logic in FPGA designs for debugging and validation purposes has also been proposed by other researchers [7][8]. For example, in [7] a design level scan chain is proposed for complete design debugging. However, area overhead of this design chain can reach up to 100%, which may restrict this technique to less congested designs. In [8], a technique to modify debugging logic is proposed using a java based design environment. This technique limits designers to a java based structural design environment, which is less familiar than a behavioral HDL/Schematic environment. The technique proposed in [8] allows instrumenting the debugging logic at bit-level, but in some cases the modification can be guite frequent, and thus time to make the new bitstream and time to load the bitstream on target FPGA may make the debugging process slow.

Many commercial tools provide more automated and powerful features to add and modify the debugging logic in the design. Xilinx has a tool named Chipscope[9], which allows the designers to put embedded logic analyzer(ELA) cores in their designs. These ELA can monitor design signals during design execution and can produce a trigger if the signals meet some predefined condition. The trigger conditions and signals monitored can be changed without any design recompilation. Chipscope needs a logic analyzer to view the signal status and a port on the reconfigurable computing board to connect it. In addition, the area overhead of ELA is fixed, i.e. even if designer needs only few signals to be monitored, the area overhead will be the same. Altera also has a product named SignalTap[10][11], which is a logic analyzer embedded into the design running on the FPGA. SignalTap is similar to Chipscope in operation, however any modification in the debugging logic except for changing the trigger condition requires complete recompilation of the design.

Validation and debugging of the design by adding debugging logic is not limited to FPGAs. For example, Triscend E5 configurable system on chip platform [12] has on-chip debugging support using an additional breakpoint logic unit kept on the chip. This breakpoint unit monitors the user specified combinations of address and data control. The MCU freezes at the end of the current condition, whenever a breakpoint condition occurs. The breakpoint unit, though aids the user in debugging is limited only to the data, control and DMA signals. SIDSA also has a system on chip known as FIPSOC [13], which also has the hardware breakpoint capability [14]. The breakpoint mechanism in FIPSOC is similar to that in Triscend E5, i.e. breakpoint can be set only on user specified data and address values.

In [3], a software watch-point facility is presented. In this technique, the comparison between user specified condition and actual value design signals is performed in the software running on general purpose processor. This operation of comparing FPGA design signals in software entails readback of the design signals at every clock cycle (single-stepping) or after every fixed number of clock cycles (multi-stepping). Single stepping the clock makes the whole debugging procedure very slow, as each readback operation takes around 1 second with software overheads. On the other hand multi-stepping the clock can completely miss a user-desired event.

## 3 Reconfigurable Hardware Watchpoints

Just as in software debugging tools and hardware simulators, watch-points can be introduced in hardware designs running on the FPGAs present on a co-processor board. These watch-points can monitor signal(s) for any user specified event or condition. The user can specify the signal(s) present in the design to be monitored for a particular value and/or an event. Table 1 shows the trigger conditions for which a signal can be monitored. The signals, which are monitored, are compared with the user-defined pattern or an event, and this operation takes place every clock cycle. If there is a match, between the signal value and the user specified trigger condition, the design running on the FPGA stops executing and an interrupt is given to the application program running on a general-purpose processor. Upon getting an interrupt from the FPGA co-processor board the software running on the general-purpose computer may initiate a readback operation to obtain the internal state of the circuit. The hardware execution cessation is achieved by disconnecting the processing element clock from the FPGA design. To provide the similar watch-point capability as software debugging tools, the design should be able to restart from the same point after the watch-point condition is reached. This requires control over the system clock, which should be disconnected from the design whenever the user specified condition occurs, and should be connected back to design after the readback operation. This clock control is implemented with some simple Finite State Machines (FSMs) and a gated clock. An FSM takes input from all the signals monitored for a particular condition/event and when the desired condition is reached the FSM outputs an interrupt. This control FSM gives input to another FSM, which controls when to enable or disable the clock. Once the interrupt has been acknowledged by the

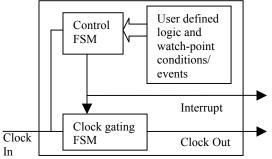


Fig.1. Diagram of clock control operation

Software running on the general-purpose computer the control FSM can enable the clock. This operation is illustrated in figure 1. Any signal can be set to a variety of trigger conditions, also if there are multiple trigger conditions for a signal they can be logically ANDed or Ored depending upon the requirement. Similarly, if there are multiple signals with different trigger conditions, they can be ANDed or Ored to make one interrupt output. Table 1 shows the trigger conditions implemented. The trigger conditions mentioned in table 1 provide the user with flexibility in debugging. Any of these conditions can be set such that they should be asserted for some user defined number of clock cycles. This includes two situations, one in which the condition is satisfied for consecutive clock cycles and a second in which the condition must be satisfied for some number of user defined clock cycles (not necessarily in a row).

т:		
Trigger	Description	
Condition		
Greater than	Trigger when signal monitored is	
	greater than watch-point value	
Greater than	Trigger when signal monitored is	
equal to	greater than or equal to watch-point	
	value	
Less than	Trigger when signal monitored is	
	less than watch-point value	
Less than equal	Trigger when signal monitored is	
Less man equal	less than or equal to watch-point	
	value	
Not equal to Trigger only when the signa		
Not equal to	monitored value is not equal to	
<b>F</b> = -1 ( )	watch-point value	
Equal to	Trigger only when the signal	
	monitored value is equal to watch-	
	point value	
Rising edge	Trigger only when a signal	
only	monitored makes rising edge	
	transition	
Falling edge	Trigger only when a signal	
only	monitored makes falling edge	
	transition	
Both edges	Trigger when a signal monitored	
(rising edge or	either makes falling or rising edge	
falling edge)	transition	

Table.1. Watch-point trigger conditions.

## 4 Watch-point logic implementation

Three techniques are described for watch-point logic implementation in this paper. These are discussed in the following sections.

# 4.1 Addition of watch-point constant in HDL (Hardwired condition)

The first technique of adding debugging logic is the addition of watch-point signals with constant value. These constant type signals have the same type as of the signals that are being monitored in the HDL design. The constant signal value is the value, which the watch control logic compares with the monitored signal. In this method the trigger condition for user selected signals is designed and added in the HDL. The modified HDL is then synthesized to implement and optimize the design with debugging logic. Of all the three techniques discussed in this paper, this implementation gives the most area optimized solution for adding the watch-point logic. This technique is well suited for the designs, which have a high area or CLB utilization, and have little room for additional logic. However, any change in the watchpoint logic pattern or condition has to be made in the HDL file itself. This is because after synthesis optimization, placement and routing of FPGA design many signals names are changed; Thus, it is difficult to relate the watch-point constant signals with the signals name generated after synthesis, placement and routing. This procedure of changing watch-point logic can be time consuming for large designs, because each iteration of watch-point logic modification will require the whole of synthesis and place and route time.

# 4.2 Implementation of watch-point logic by instantiating library primitives (Component instantiation)

The watch point logic can also be implemented by instantiating library primitives which can be technology-specific or technology independent. In this research, we have used Xilinx FPGA and so its library primitives such as flip-flops, latches, LUT RAMs and LUTs (use of LUT instantiation in HDL is available in Virtex series only). The user has to manually synthesize the logic when implementing watch point logic using library primitives. For example for constructing an eight-bit register, the user has to connect eight instantiated flip-flops in the VHDL design. Similarly, for mapping any function into Lookup Table (LUT) RAM, LUT ROM or LUT primitive the user has to program them appropriately. This can be done using logical constraints inserted into the HDL design and/or in the constraint file at the time of place and route. If flip-flops are used to implement the watch-points then a flip-flop is instantiated for storing every single watch-point logic bit in the design. The values of these flip-flops are

then compared with the monitored signal using a comparator, which generates an interrupt on match. For example, if there are a total of 32 bits of watchpoint logic (e.g. for monitoring a 32 bit wide signal) in the design, then 32 flip-flops have to be instantiated and are set or reset based on the watchpoint pattern. It has been observed that when design primitives are used in the design, the signal names associated with them are preserved even after synthesis, place and route. Thus, values stored in the flip-flop can be changed in the final binary file, which is generated after place and route, by identifying the respective watch-point signals. To change the value of these flip-flops the user must know where these components are placed in the FPGA. This information can be obtained from parsing the user accessible text file, containing information about placement of all the components in the design. In Xilinx design flow this text file is generated by converting a Native Circuit Description (.NCD) file into text file. Once the user has ascertained the exact location of flip-flops, a script file is written for the Xilinx FPGA Editor [15] to automate the changes in the NCD file. The changing of the watch-point value is fast and efficient in this way, as the user just has to change values in the script file each time a change in the watch-point values is required and then generate a new bitstream from modified NCD file.

Watch-point logic can also be implemented using the LUT RAM/ROM instantiation. For example, for implementing a "greater than" condition, the signal to be monitored is connected on the address lines of a LUT. The LUT is then programmed with logical one for an active high interrupt signal at all the locations greater than the given value and logical zero every where else and vise versa for an active low signal. Similarly for implementing the comparison "less than" the LUT is programmed with a logical one for an active high interrupt signal at all the locations less than the given value and logical zero every where else and vise versa for an active low signal.

For detecting the rising and falling edges, library D flip-flops are instantiated and they are clocked with the monitored signal. For rising-edge, a non-inverted connection is made to the CLK pin and for fallingedge an inverting connection is made to the clock input of the flip flop. The interrupt acknowledge signal is connected to the reset or preset input of the flip-flops to clear the interrupt once it is acknowledged. The last condition, where the signal must satisfy the condition for a given number of clock cycles, is implemented by keeping a counter in the design.

# 4.3 Watch-point logic implementation using register chain (Register chain)

In this approach, watch-point logic is implemented by storing a watch-point signal value in the flip-flops. In this technique, a design level register chain is added in the design, which is analogous to flip-flop scan chain in VLSI testing [16]. All the flip-flops required for implementing watch point logic are connected together to form a register chain. The register chain is formed by connecting output of one flip-flop to the input of other and so on. At the time of initialization, data corresponding to watch-point values are shifted into the respective registers. It takes as many clock cycles to shift the data as there are watch-point values registers in the design. The data coming out of these registers is compared with the user specified signal using a comparator. Whenever the user wants to change the watch point signal pattern, the RESET signal is asserted in the design and appropriate data is given at the memory input port. A control FSM is added into the design to synchronize the operation of shifting the data and enabling the reset logic. Upon receiving RESET signal the controller starts shifting the data serially across the register chain. The advantage of this methodology of register chain is that user can change the watch point signal on-line by just asserting the RESET signal, which can be asserted using software API calls. Moreover, the time consuming synthesis, place and route process is bypassed completely in this technique.

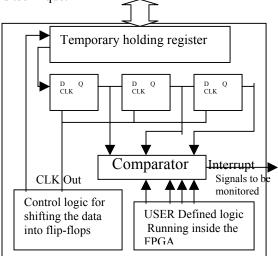


Fig.2. Block diagram showing watch-point technique using register chain

This technique can be easily integrated with an interactive GUI-based hardware/software co-

debugging utility, developed as part of this research. The reason for quick integration of this technique with co-debugging is that the user only has to provide the values stored by the register chain using the GUI; No partial or complete recompilation of design is necessary. Figure 2 illustrates this methodology. This technique, while allowing the user to change the watch-point signal values on-line, does not allow online change in the watch-point conditions. To change a watch-point condition, which is implemented in a comparator, the user can change the LUT values of the LUTs which corresponds to the comparator in the NCD file and then generate a new bit-stream.

### 4.4 Bitstream Modification for Debugging

In all of the above techniques for adding debugging logic in the design, the user cannot change the signals connecting to the debugging logic without complete or partial recompilation of the design. The signals, which connect to the debugging logic, can be changed at the netlist level or after the place and route (PAR) process. Changing of signals connected to the debugging logic requires two steps. First, the original signal has to be disconnected from the debugging logic; second, the new signal has to be connected to the debugging logic. If the signals connectivity has to be changed at the netlist level, the user has to identify the original and the new signal in the netlist and update the netlist for new connectivity; and finally do the place and route of the netlist. This process of updating the netlist and PAR can be time consuming. The signal connectivity can also be changed after the PAR, by opening the Native Circuit Description (.NCD) file in Xilinx FPGA editor [15]. However, identifying and manual routing of signal source and sink can also be a time consuming procedure. To mitigate this problem we have proposed the use of Jbits and Jroute[19] from Xilinx, to change the signal connectivity at configuration bitstream level. The JBits tool suite is a set of Java API to build, test, debug and modify design at the configuration bitstream level. At this level, Jbits gives read and write access to all configurable elements and access to all the routing resources of the FPGA. Modification in the design for changing signal connectivity can be performed in few seconds using the JBits API. The change in signal connectivity is done using JRoute, which is a part of JBits. For changing signal connectivity, first the signal source and sink are identified. This operation can be done using the map report file(.mrp) generated by Xilinx place and route. Then the original net connected to the source is unrouted using the respective API call. Finally, the API call to route a net between source and sink is used, to make new

signal connectivity. Source and sink are the pins attached to a CLB. This operation is elaborate in the excerpt below.

Pin\_Source=(CLB\_Row\_20,CLB\_Column\_12,Out\_S0\_XQ)
Pin\_Sink = (CLB\_Row\_17,CLB\_Column\_9, Input\_S1\_F1)
jroute.unroute(Pin\_Source);
jroute.route(Pin\_Source, Pin\_Sink);

## 5 Comparison and analysis of different techniques implemented and experimental results

The methodologies for watch-point logic introduction, discussed in the sections above have their own advantage and limitations. Table 2 shows the comparison of different watch-point implementation techniques. These techniques are evaluated for the area overhead, ease of modification, time taken to modify watch-point signal patterns and whether they can be modified by a co-debugging interface developed between hardware and software. Since the original design is already constrained (at the time of synthesis and place & route) for the speed requirements, the addition of watch point logic does not slow down the design. In the placement and routing process, the watch-point logic is not constrained so the placer has the flexibility to place it anywhere to meet the original design constraints.

Watch-Point technique	Area Overhead	Time to change watch- point value	Changes in watch-point values possible through co- debug interface
Register chain.	Large	Small	YES
Component instantiation.	Medium	Medium	NO
Hardwired condition	Small	Large	NO

Table.2. Comparison of different watch-points techniques

If the design under test is a stable design without the possibility of many errors and there are only a few signals, which require a watch point, keeping a register chain in the design is the best option as it allows the user to quickly make the modification in watch-point patterns and can be easily incorporated into an interactive co-debugging utility. The register chain technique has the maximum area overhead among all the three techniques, as it requires one flipflop per bit of watch-point value and has an additional area overhead for the logic of the control FSM. Equations (1) and (2) below show an increment in the CLB count by the register chain and the control FSM respectively. It is assumed that N is the number of watch-point logic condition value bits required in the design and thus the number of clock cycles required to shift the data. In our experiments we have used Xilinx FPGAs and each CLB in a Xilinx XC4000 and Virtex series of FPGAs has two flipflops.

$$Count(CLBs) = ceil(N/2)$$
(1)  

$$Count(CLBs) = (ceil(log_2N)+1)/2$$
(2)

The register chain technique also requires more routing resources to connect all the watch-point flipflops together, which may be scattered all throughout the FPGA. Instantiating flip-flops has the same area overhead for keeping watch-point value as in register chain i.e. one flip-flop per bit but in this case the control FSM is not needed and also less routing resources are used. However, in this method, a part of design recompilation is necessary for any change in watch-point logic values.

If the number of watch-point condition bits is large and area is a major concern then instantiating LUT RAM/ROM methodology is an optimum solution. In Xilinx FPGAs a LUT has four address lines therefore a four bit wide watch-point can be programmed in a single LUT. If the signal to be monitored is a bus, it is broken down in four bit wide signals for each LUT output, which are later ANDed together.

The first methodology of making watch-point changes in the HDL design itself is the most area efficient technique among all three techniques discussed. In this methodology synthesis, place and route has full freedom to optimize the watch-point logic thus an optimized implementation is obtained. If the design is very big and densely routed this methodology may still make introduction of watchpoint logic possible, other techniques on the other hand may fail because they consume more area and may require more space to route.

We have used six different benchmark circuits for the implementation of different watch-point insertion techniques. These benchmark circuits are part of the High Level Synthesis (HLSW 92), PREP benchmark suite, and some are freely available processor VHDL models. The largest benchmark circuit is a SPARCS complaint processor obtained from European Space Agency [17]. The target FPGA for these experiments is Xilinx 4085xl; Leon processor, which is the largest benchmark, could not fit into XC4085xl and so we have used Xilinx Virtex series of FPGA 'XCV300'

for it. In its current form, JBits is limited only to support Virtex series of devices. Thus, we mapped the designs also to Virtex series of FPGA to use JRoute. Figure 3 and 4 shows the area overhead for various sizes of watch-point logic for register chain and component instantiation techniques respectively. These graphs were obtained by calculating the CLB overhead obtained from the Map Report File (.mrp), which contains the CLB count of the design after mapping, placement and routing. This file is generated by the Xilinx design implementation tools. The circuit without the debugging logic is placed and routed first. Then the debugging circuit is added in steps of a few bits, and finally the CLB count from the original design and modified design is obtained to calculate the area overhead. Each time the number of bits of the monitored signals is increased, the design has to be recompiled to calculate the accurate CLB count. In the figures, there is a steep increase at the starting point because of the fact that a control FSM is also added at the time of initial watch-point addition. For the first technique i.e. adding signals to the HDL file, it has been found that CLB count increases linearly with the size of the watch-point logic (number of bits).

Benchmark Circuit	Normal Place and route time (minutes)	Guide mode place and route time (minutes)
Leon Processor	25.13	2.18
6502 microcontroller	5.50	1.26
AM2901	1.9	0.37
PREP5	2.51	1.1
PREP4	1.7	0.53
HC11	8.53	1.38

Table 3:	Comparison	between	normal	and	guided
mode plac	e and route for	or differer	nt benchr	nark	circuits

The watch-point logic when implemented using the component instantiation technique mentioned in 4.2. can have its values changed in the final placed and routed design, using guided place and route (PAR) facility provided in the Xilinx implementation tools [18]. Guided PAR can be used to speed up the time consuming place and route process. Guided PAR tool, take an already placed and routed file as an input, and using this information it tries to place and route the modified netlist. Thus, if the netlist has only a few minor additions, guided PAR only has to place and route the additional logic. Place and route of small additional logic takes significantly less time than normal PAR. Guided PAR can be used in technique 4.2 by putting a different LUT RAM/ROM initialization value in the Netlist Constraints File (.ncf) file and then running the place and route and process with the guide file. Table 3, shows the speedup obtained when using guided place and route for technique 4.2

### 6 Conclusion and future work

This paper describes three different approaches to introduce watch-points logic in FPGA design for hardware/software co-debugging environment. These techniques together with the readback capability provide a co-debugging environment which has most of the features of traditional hardware and software debugging systems. Moreover, this process of debugging the hardware design using watch-points is much faster than traditional hardware simulation. Table 4 shows some simulation times of a design with and without the co-processor board model (Wildforce from Annapolis micro systems in this case). The design is simulated at a Pentium 600 Mhz PC with 512 MB of RAM. If there is an error in the design which occurs after 4,194,303 clock cycles a user may have to wait hours when using simulation. Whereas, in the debugging environment using hardware watch-points a user can instantly reach to the point of interest (at the 4,194,303th clock cycle).

Type of Simulation	Run Time		
	Minutes (hours)		
Functional	40.5 (.675)		
Functional with board model	516 (8.6)		
Timing level	46.5 (.775)		

Table 4: ModelSim simulation times for a synchronous counter run for 4,194,303 clock cycles.

In addition, these techniques allow the debugging of the application running on the actual platforms, so there is no need of doing multiple iterations of hardware simulations (i.e. functional and timing with delays back annotated in the design). To modify a watch-point value or its condition a user may have to synthesize, place and route the whole design which can be time consuming process. Table 3 shows 5 to 12 times speedup we get over the normal synthesis, place and route process when using one of techniques proposed for implementing watch-point logic. We have also discussed how we can incorporate JBits and JRoute to further expedite debugging. Our ongoing research focuses on the complete automation of watch-point logic generation; i.e. the relevant HDL code generation, which could be inserted into the original, design and which is generated upon the user specification given using a GUI.

Future work can be done to enhance the debugging techniques discussed in this paper for debugging of the designs having external asynchronous interfaces.

A trace buffer can be kept in the design which will keep history of the data coming through external interface. With the help of data in the trace buffer a user can ascertain the inputs (coming from external interface) which might have caused a malfunction.

#### **Reference:**

[1] B.L. Hutchings et. al. *A CAD suite for high performance FPGA design*, proceedings of IEEE

Symposium on Field-Programmable Custom Computing Machines, April 1999

[2] B.L. Hutchings and Brent E. Nelson. *Unifying Simulation and Execution in a Design enivornment for FPGA Systems* IEEE trans on VLSI Vol 9 No 1, February 2000

[3] K. A. Tomko and A. Tiwari. *Hardware/Software Co-debugging for Reconfigurable Computing* IEEE International High Level Design Validation and Test workshop, Oakland CA, November 2000

[4] Virtex FPGA series configuration and readback. Application Note XAPP138, Xilinx San Jose CA, October 2000

[5] W. Holfich. Using the XC4000 Readback Capability, Xilinx application note XAPP015, Xilinx, San Jose, CA 1994

[6] Lucent Technologies, Allentown, PA, ORCA Series 4 FPGAs, Dec 2000

[7] T. Wheeler et. al. Using design-level scan to improve FPGA design observability and controllability for functional verification FPL'01

[8] Paul Graham et. al. *Instrumenting Bitstreams for Debugging FPGA Circuits* proceedings of IEEE Symposium on Field-Programmable Custom Computing Machines, April 2001

[9] Xilinx, San Jose CA. *ChipScope software and ILA Cores User Manual*, v. 1.1. June 2000

[10] Altera, San Jose CA. *SignalTap Embedded Logic Analyzer Megafunction*, April 2001 ver.2.0

[11] Altera Inc, San Jose CA. Quartus II SOPC Design Software.

http://www.altera.com/products/software/quartus2/qt s-signaltap.html

[12] Triscend Inc. E5 Configurable System-on-Chip Platform data sheet, July 2001 (ver. 1.06)

www.triscend.com/products/dse5csoc.pdf

[13] SIDSA Inc, SF CA, FIPSOC<sup>TM</sup> Mixed Signal System-on- Chip.

http://www.sidsa.com/FIPSOC/Fipsoc%201.2.html

[14]FIPSOC user manual chapter 7, SIDSA Inc. http://www.sidsa.com/FIPSOC/Users\_manual/Chapte r 07.pdf

[15]Xilinx Inc, Xilinx 4 Software Manuals.

http://support.xilinx.com/support/sw\_manuals/xilinx4 [16] M. Abramovici, M.A. Breuer, A.D. Friedman. *Digital Systems testing and testable design pp. 358*  IEEE press 1990 ISBN 0-7803-1062-4 [17]http://www.estec.esa.nl/wsmwww/leon/

[18] Using Xilinx and Synplify for Incremental Designs (ECO), Xilinx application note XAPP164, Xilinx San Jose, CA 1994

[19] http://www.xilinx.com/products/jbits/

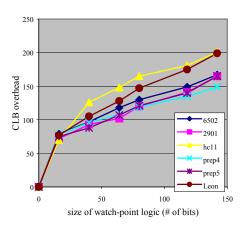


Fig.3. Area overhead for register chain technique

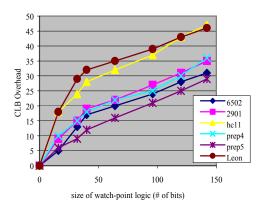


Fig.4. Area overhead for Component instantiation technique