

ENGLISH

	MANUEL DE L'UTILISATEUR CLIMATISEUR	FRANÇAIS
	ANWENDERHANDBUCH KLIMAGERÄT	DEUTSCH
	ISTRUZIONI PER L'USO CONDIZIONATORE D'ARIA	ITALIANO
	MANUAL DEL PROPIETARIO ACONDICIONADOR DE AIRE	ESPAÑOL
	GEBRUIKERSHANDLEIDING AIRCONDITIONING	NEDERLANDS
	MANUAL DO UTILIZADOR APARELHO DE AR CONDICIONADO	PORTUGUÊS
	ΟΔΗΓΙΕΣ ΧΡΗΣΗΣ κλιματιστικο	ΕΛΛΗΝΙΚΑ
РУКОВС	ОДСТВО ПО ЭКСПЛУАТАЦИИ кондиционер воздуха	РУССКИЙ
	KULLANIM KILAVUZU SPLIT KLIMA	TÜRKÇE

SRK20ZIX-S SRK25ZIX-S SRK35ZIX-S SRK50ZIX-S SRK60ZIX-S

CE

This air conditioner complies with \mbox{EMC} Directive 2004/108/EC, LV Directive 2006/95/EC.

Ce climatiseur est conforme à la Directive $\mbox{EMC}:$ 2004/108/EC, LV Directive 2006/95/EC.

Dieses Kimagerät erfüllt die **EMC** Direktiven 2004/108/EC, LV Direktiven 2006/95/EC.

Questo condizionatore d'aria è conforme alla Direttiva **EMC**: 2004/ 108/EC, LV Direttiva 2006/95/EC.

Este acondicionador de aire cumple con la directiva **EMC**: 2004/ 108/EC, LV Directiva 2006/95/EC.

Deze airconditioner voldoet aan \mbox{EMC} Directive 2004/108/EC, LV Directive 2006/95/EC.

Este aparelho de ar condicionado está em conformidade com a Directiva **EMC** 2004/108/EC e a Directiva LV 2006/95/EC.

Thank you for purchasing a MITSUBISHI HEAVY INDUSTRIES, LTD. Air-Conditioner. To get the best long-lasting performance, please read and follow this User's Manual carefully before using your air-conditioner. After reading, please store the Manual in a safe place and refer to it for operational questions or in the event of any irregularities.

This air-conditioner is intended for domestic use.

Do not vent R410A into the atmosphere: R410A is a fluorinated greenhouse gas, covered by the Kyoto Protocol with a Global Warming Potential (GWP) = 1975. Your Air Conditioning product may be marked with this symbol. It means that waste electrical and electronic equipment (WEEE as in directive 2002/ 96/EC) should not be mixed with general household waste. Air conditioners should be treated at an authorized treatment facility for re-use, recycling and recovery and not be disposed of in the municipal waste stream. Please contact the installer or local authority for more information. This symbol printed in the batteries attached to your Air Conditioning product is information for end-users according to the EU directive 2006/66/ EC article 20 annex II. Batteries, at their end-of-life, should be disposed of separately from general household waste. If a chemical symbol is printed beneath the symbol shown above, this chemical symbol means that the batteries contain a heavy metal at a certain concentration. This will be indicated as follows: Hg:mercury(0.0005%), Cd:cadmium(0.002%), Pb:lead(0.004%) Please, dispose of batteries correctly at your local community waste collection or the recycling center.

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ENGLISH

Safety precautions

- Before starting to use the system, please read these "Safety precautions" carefully to ensure proper operation of the system.
- The safety precautions are classified as "A DANGER" and "A CAUTION". Precautions as shown in the column "A DANGER" indicate that improper handling could lead to drastic result like death, serious injury, etc. Even precautions as shown in the column "A CAUTION" might pose a serious problem, depending on the circumstances. Please observe these precautions with great care, since they are essential to your safety.
- Symbols which appear frequently in the text have the following meaning:



• When you have read this instruction manual, please keep it without missing. If someone else takes over as operator, make certain that the manual is also passed on to the new operator.

IINSTALLATION PRECAUTIONS

	<u>∧ DANGER</u>				
The system is for domestic, residential etc. use. If used in severer environments, such as an engineering workplace, the equipment may function poorly.			The system fessional.	must be installed by your dealer or a qualified pro- It is not advisable to install the system by yourself, as faulty handling may cause leakage of water, electric shock or fire.	
	<u></u> ▲C	AU	TION		
Do not inst	all it where flammable gas may leak.			on the place of installation, an earth leakage y be necessary.	
\bigcirc	Gas leaks may cause fire.		0	If you do not install an earth leakage breaker, you may get an electric shock.	
Make sure water is dr	to install the drain hose properly so that all the	I	Make sure	that the system has been properly earthed.	
	Improper installation may lead to water drop in the room resulting in wet furniture.		₿	Earth cables should never be connected to a gas pipe, water pipe, lightning conductor or telephone earth cable. Incorrect installa- tion of the earth cable may produce an electric shock.	

■ OPERATION PRECAUTIONS

<u>△ DANGER</u>				
Do not expose yourself to the cooling Do not insert anything into the air inlet.		Store the remote control out of reach of infants.		
This could affect your physical condition and cause health problems.	This may cause injury, as the inter- nal fan rotates at high speed.	Failure to observe this may result in the batteries being swallowed or other accidents.		
	△ CAUTION			
Only use approved fuses.	Do not handle the switches with wet hands.	Do not swing from the indoor unit.		
Use of steel or copper wire instead of an approved fuse is strictly prohibited, as it may cause a break- down or fire.	This may cause an electric shock.	If the indoor unit falls down, you may get injured.		
Do not place a flammable insecticide or paint spray near the blower, nor spray it directly on the system.	You should not expose any combus- tion appliance directly to the air stream of the air-conditioner.	Do not wash the air-conditioner with wa- ter.		
This may result in a fire.	The appliance may then work inad- equately.	This could cause an electric shock.		

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The system should only be used for its original purpose and not for anything else like, for instance, preservation of food, plants or animals, precision devices or works of art.		Do not place anything containing wa- ter, like vases, on top of the unit.		Do not install the system where the airflow direction is aimed directly at plants or animals.	
\bigcirc	The system is only intended for use in ordinary domestic rooms. Any other use of the system may damage the quality of food, etc.	\bigcirc	Water entering the unit could dam- age the insulation and therefore cause an electric shock.	\bigcirc	This will damage their health.
Do not sit anything o	on the outdoor unit nor put on it.		period of use, check the unit's	Do not touc air heat exc	ch the aluminum fins on the changer.
\bigcirc	If the unit falls down or things drop off it, people could get hurt.	\bigcirc	If you do not repair any damage right away, the unit may fall down and cause personal injury.	\bigcirc	It may result in injury.
ances or	ce household electrical appli- nousehold items under neath or outdoor units.	with a co	erate the system together mbustion appliance, you larly ventilate the indoor air.		ly on a stepladder or other oct when removing the inlet filters.
\bigcirc	Condensation falling from the unit may stain objects and cause accidents or electrical shock.	0	Insufficient ventilation may cause accidents due to oxygen deficiency. 	0	Failure to observe this may result i injury through insecure objects top pling over.
	a clean the system, stop the turn off the power supply.		ce objects near the outdoor		our dealer to clean inside unit, do not attempt to do f.
0	Never open the panel while the internal fan is rotating.	0	If there are objects or leaves around the outdoor unit, small animals may enter unit and contact electri- cal parts and may cause a break- down, smoke or fire.	0	The use of a non-approved detergen or improper washing method may damage the unit's plastic compo nents and cause leaks. Damage smoke, or fire may also happen if th detergent comes in contact with electrical parts or the unit's motor.
Stop the u	nit and turn off the power if		I		

Stop the unit and turn off the power if you hear thunder or there is a danger of lightning.



It may damage the unit.

I PRECAUTIONS FOR RELOCATION OR REPAIRS

Consult your dealer for repairs.



Wrong repairs could cause an electric shock, fire, etc.

In case the air-conditioner is relocated elsewhere, contact your dealer or a professional fitter.

A DANGER



Faulty installation may cause water leakage, electric shock, fire, etc.

If you notice anything abnormal (smell of burning, etc.), stop the system, turn off the power supply and consult your dealer.

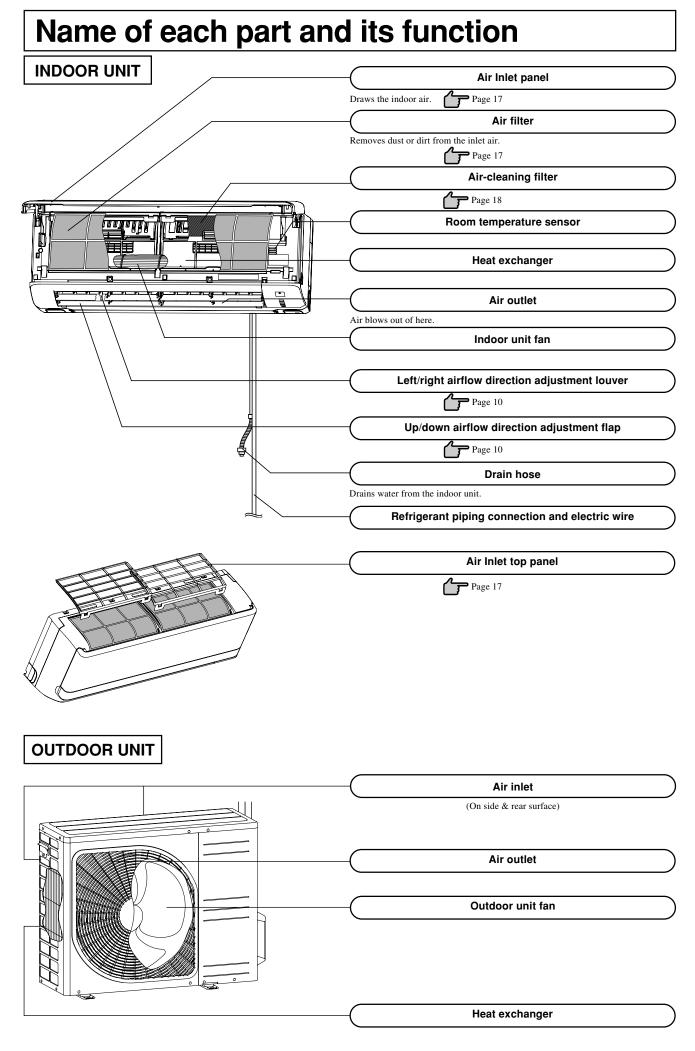


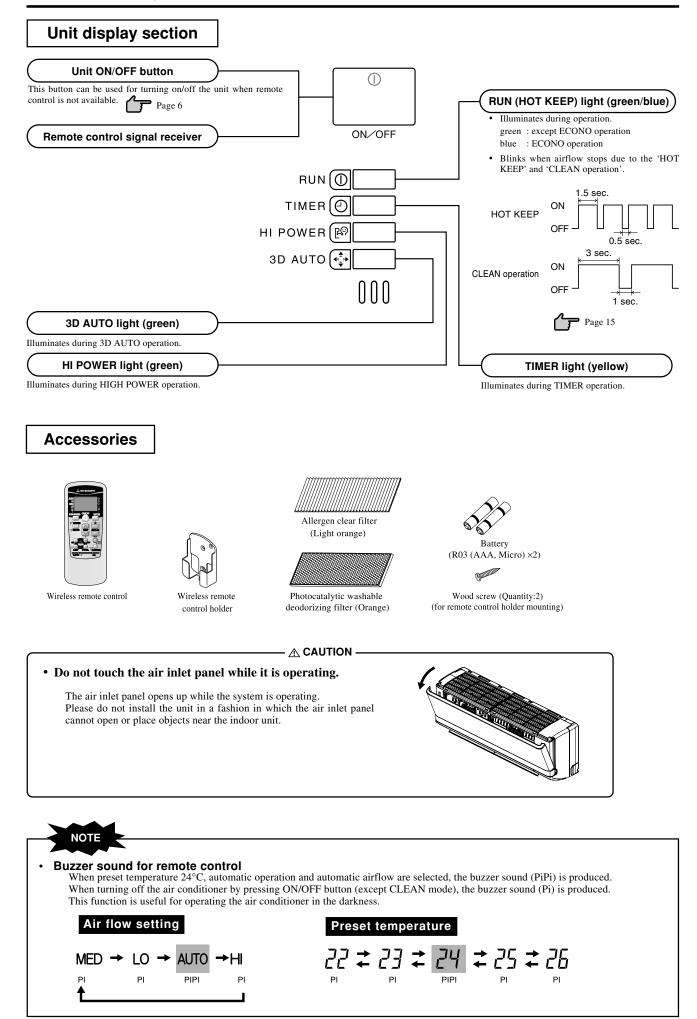
Continued use of the system in abnormal circumstances may result in malfunctioning, electric shock, fire, etc.

If the air-conditioner fails to cool or warm the room, it may have a refrigerant leakage. Contact your dealer. If refrigerant needs to be added, check with your dealer for proper instructions.



The refrigerant used in your air-conditioner is safe. However, if refrigerant unexpectedly leaks from the unit onto a fan heater, stove, hotplate or other heat source, harmful gases could be generated.



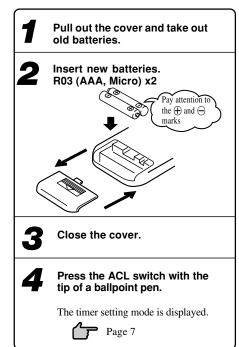


Remote control handling

Replacing the batteries

The following cases signify exhausted batteries. Replace old batteries with new ones.

- Receiving beep is not emitted when a signal is transmitted.
- Display fades away.



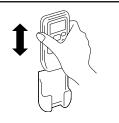


- Do not use old and new batteries together.
- Remove the batteries when the remote control is not used for a long period.
 The recommended effective period of a battery conforming to JIS or IEC should be 6 to 12 months with normal use. If used longer, or when an unspecified battery is used, liquid may leak from the battery, causing the remote control to malfunction.
- The recommendable effective period is printed on the battery. This may be shorter due to manufacturering time to the unit. However, the battery may still be in working order after expiry of its nominal life.
- When the display shows any abnormal condition, Press the ACL switch with the tip of a ballpoint pen.

Using the remote control holder

The remote control can be attached to a wall or pillar by using a remote control holder. Before installing the remote control, check that the air-conditioner receives the signals properly.

For installing or removing the remote control, move it up or down in the holder.



Warning note for remote control handling

	Strictly prohibited	
 Do not go near high temperature places, such as an electric carpe or stove. 		 Do not drop the remote control. Handle with care.
Do not put any obstructing obsta cles between the remote contro and the unit.		Do not place heavy objects on the remote control, or step on it.

Operation failure with the remote control

• Are the batteries running down?

"Replacing the batteries" above.

Replace the batteries with new ones and retry the operation.

If the operation fails, operate the unit with temporary operation function. Contact your dealer to have the remote control checked.

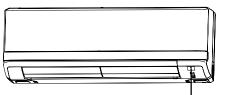
Below

Unit ON/OFF button

Temporary run operation

The unit ON/OFF button on the unit operates ON/OFF temporarily when the remote control is not used.

- Operation program
- OPERATION MODE : AUTOFAN SPEED : AUTO
- AIR FLOW : AUTO

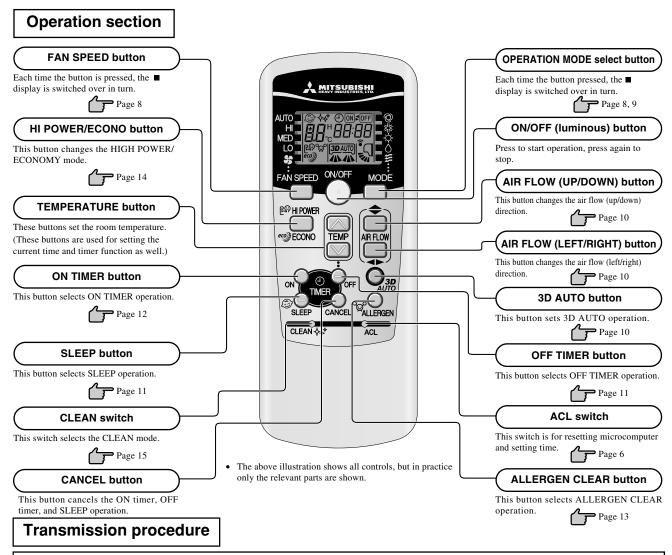


• Operation starts by pressing the unit ON/OFF button; it stops if you press the button again.



Do not hold the Unit ON/OFF button down for more than 5 seconds. (Holding it down longer than 5 seconds sets the automatic cooling used during servicing or when relocating the air-conditioner.)

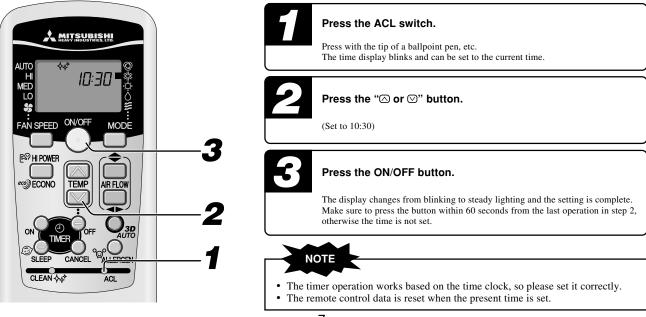
Operation and display section for remote control



When each button on the remote control is pressed – with the remote control pointing towards the air-conditioner unit a signal is transmitted. When the air-conditioner receives the signal correctly, it will beep.

Current time setting

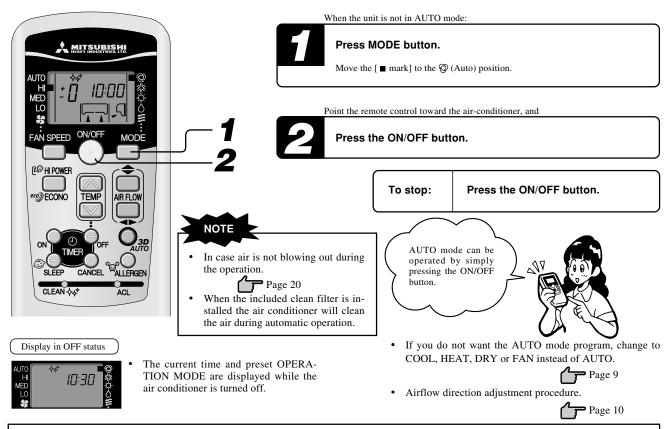
When inserting the batteries, the current time is automatically set to time setting mode. 13:00 is displayed as the current time. Set the clock to the right time.



Example: Set to 10:30.

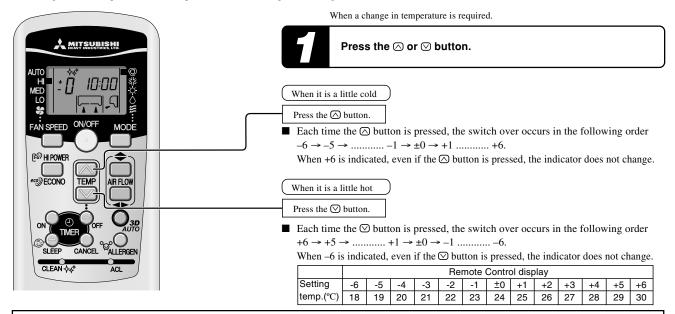
AUTO mode operation

Automatically selects the operation mode (COOL, HEAT, DRY) depending on the room temperature when switched on.



Temperature adjustment during AUTO

Air temperature adjustment is possible even during automatic operation. There are 6 levels of adjustment possible with the → button or the → button. During automatic operation, 24°C is preset both for heating and cooling.



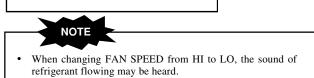
FAN SPEED

• You can choose the capacity of your air-conditioner when heating mode, cooling mode or fan mode.

Operation capacity by your choice	FAN SPEED
Set automatically by microcomputer	AUTO
Powerful operation with high capacity	HI
Standard operation	MED
Energy-saving operation	LO

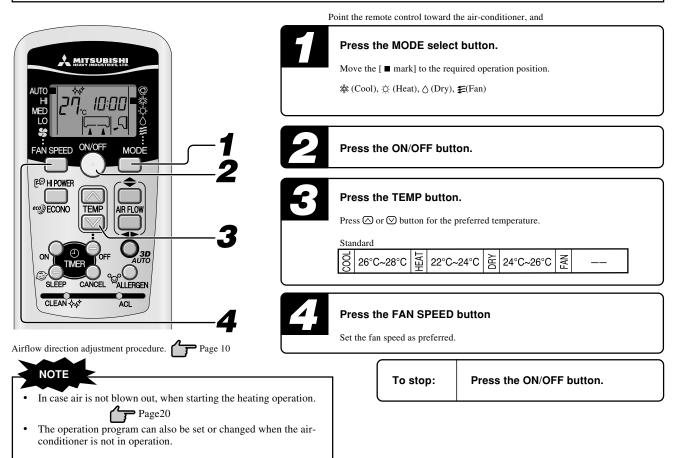
Press the FAN SPEED button.

Move the [\blacksquare mark] to the preferred fan speed position. \rightarrow AUTO \rightarrow HI \rightarrow MED \rightarrow LO \rightarrow



- 8 -

COOL/HEAT/DRY/FAN mode operation



Air-conditioner operable temperature setting

Use within the following operational range. Operating outside of this range may result in the protection devices being activated, preventing the unit from working.

	Cooling operation	Heating operation
Outside temperature	Approximately -15 to 46 °C	Approximately -15 to 21 °C
Inside temperature	Approximately 18 to 32 °C	Approximately 15 to 30 °C
Inside humidity	Below approximately 80% The long-term use of the unit with a humidity level exceeding 80% may result in condensation forming on the surface of the indoor unit, leading to water drips.	_

Characteristics of HEAT mode operation

Mechanism and capacity of HEAT mode operation

Mechanism

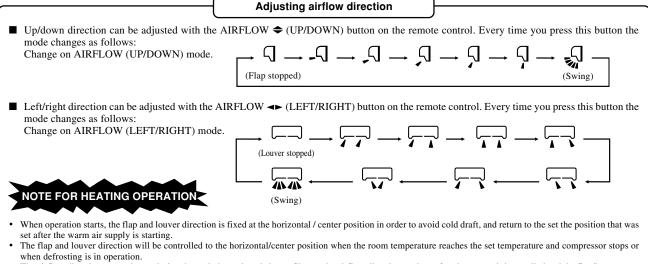
- The unit draws heat from the cold outside air, transfers it to indoors and heats the room. As a characteristic of heat pump system, the heating capacity reduces when the outside air temperature gets colder.
- It may take some time to supply hot air after turning on the air-conditioner.
- If the outside temperature becomes extremely low, it would be better to use an additional source of heating.

Defrosting

If the outside temperature becomes low and humidity is high, the heat exchanger in the outdoor unit may frost over, which prevents efficient heating. If this happens, the automatic defrost function is activated and during defrosting the heating operation stops for 5 to 15 minutes during defrosting.

- Both indoor and outdoor fans stop and the RUN light blinks slowly (1.5 sec. ON, 0.5 sec. OFF) during defrosting.
- The outdoor unit may give off some steam during defrosting. This is to help the defrosting process and is not a defect.
- The HEAT operation resumes as soon as defrosting has been completed.

Airflow direction adjustment



The airflow direction settings after the warm air is supplied and the flap/louver goes to the set position.

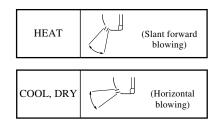
MEMORY FLAP (FLAP OR LOUVER STOPPED)

When you press the AIRFLOW (UP/DOWN or LEFT/RIGHT) button once while the flap or louver is operating, it stops swinging at the position. Since this angle is memorized in the microcomputer, the flap or louver will automatically be set at this angle when the next operation is started.

- \land DANGER —

Do not expose directory to airflow from the air-conditioner for a long time.

• When in COOL or DRY operation, do not operate for a long period with the airflow blowing straight down. Otherwise, condensation may appear on the outlet grill and drip down.

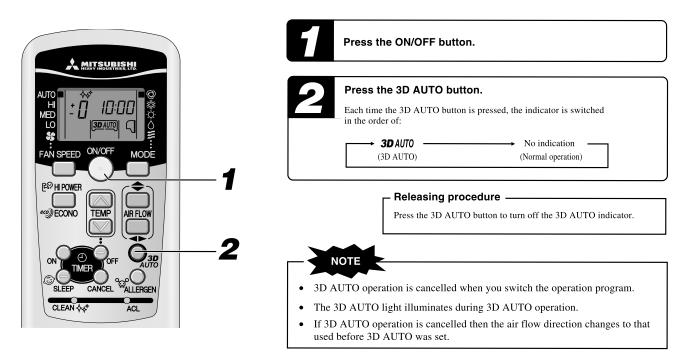


· Recommended angle of the flap when stopping

• Do not try to adjust the flaps and louvers by hand, as the control angle may change or the flap or louver may not be closed completely.

3D AUTO operation

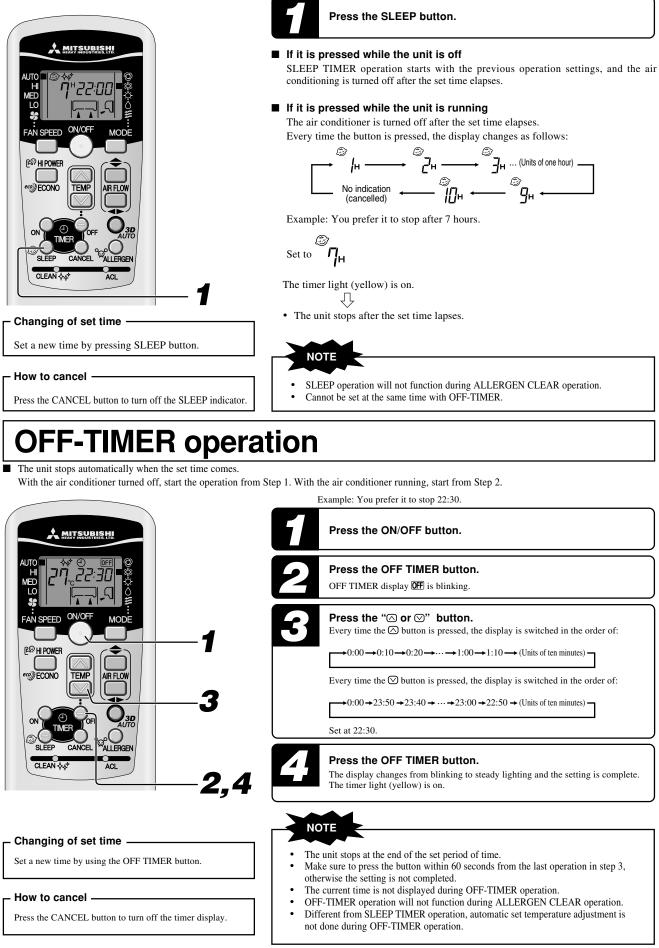
• Fan speed and air flow direction are automatically controlled, allowing the entire room to be efficiently conditioned.



SLEEP TIMER operation

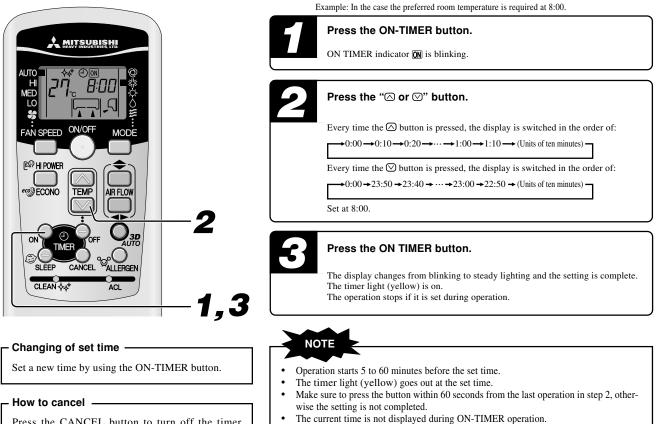
■ The unit stops automatically after the set time lapses.

The set temperature is automatically adjusted according to the elapsed time in order to avoid too much cooling or heating.



ON-TIMER operation

Operation starts 5 to 60 minutes before the set time so that the room temperature reaches the optimum temperature at the set time. ON-TIMER operation can be set regardless of whether the air-conditioner is running or not.



Press the CANCEL button to turn off the timer indicator.

SLEEP TIMER + ON-TIMER operation

Combined timer operation of SLEEP TIMER and ON TIMER.



Changing of set time -

Set a new time by using the SLEEP or ON TIMER button.

Example: When it is required to stop after 3 hours and then start operation at 8:00, near the set temperature.

ON-TIMER operation will not function during ALLERGEN CLEAR operation.

Page 13

SLEEP TIMER setting

Set by the procedures on page 11.

ON TIMER operation setting

Set by the above procedure mentioned in ON TIMER.

The setting of the lighting of the timer light (yellow) of this unit is complete.

- After the SLEEP TIMER set time has elapsed, the operation stops, and it starts from 5 to 60 minutes before the ON TIMER's set time.
- The timer light is turned off when ON TIMER set time comes.

How to cancel

Press the CANCEL button to turn off the timer display.

PROGRAM TIMER operation

The timer operations of the combination of ON and OFF TIMER. Once this has been set the timer operations will be repeated at the same time every day unless the ON/OFF button is pressed.



Example: When it is prefered to stop at 22:30, and then start operation at 8:00, near the set temperature.

OFF TIMER operation setting

Set by the procedures on page 11.

Set to
$$\bigcirc$$
 OFF

ON TIMER operation setting

Set by the procedures on page 12.

Timer light (yellow) on the unit will light when the setting is completed.

The set time will be displayed on the remote control unit. The display will change depending on the operational status.



With ON TIMER, the air conditioner starts running. Then, with OFF TIMER, the air conditioner stops running.



With OFF TIMER, the air conditioner stops running. Then, with ON TIMER, the air conditioner starts running.

Changing of set time

Set a new time by using the OFF TIMER or ON TIMER button.

How to cancel

Press the CANCEL button to turn off the timer display.

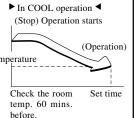
Comfort Start-up

In ON TIMER operation, the unit starts the operation a little earlier, so that the room can approach optimum temperature at ON time. This is so called "Comfort start-up".

- Mechanism The room temperature is checked 60 minutes before the ON time. Depending on the temperature at that time, the operation starts 5 to 60 minutes before the timer is at ON. The function is available for both
- 60 minutes before the timer is at ON.

 The function is available for both COOL and HEAT operation mode (including AUTO). It does not work for DRY mode.

 Check the temp. 60

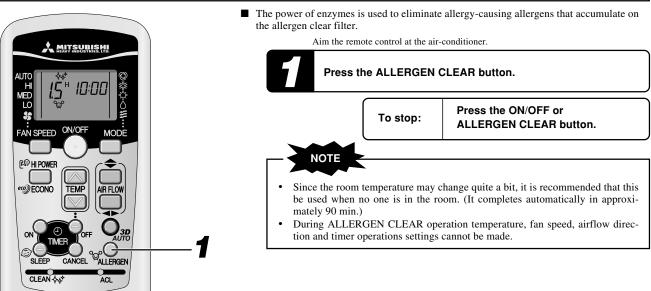


SLEEP TIMER

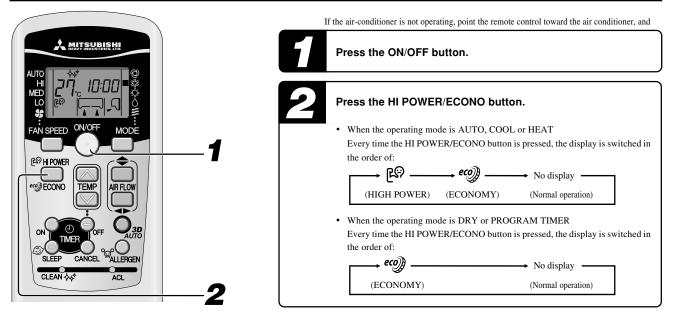
When SLEEP TIMER is selected, the set temperature is automatically adjusted after a while, ensuring that the room is not too cold during cooling or too warm during heating.

- During cooling : the preset temperature is lowered by 1°C at the start of SLEEP operation (when the timer is set). After that, the temperature goes up by 1°C every an hour to become 1°C higher than the present temperature.
- During heating: Preset temperature is lowered by 1°C at the start of SLEEP operation (when the timer is set). After that the temperature to becomes 3°C lower in an hour and 6°C lower in two hours than the present temperature.

ALLERGEN CLEAR operation



HIGH POWER/ECONOMY operation



Concerning HIGH POWER operation

Pressing the HI POWER/ECONO button intensifies the operating power and initiates powerful cooling or heating operation for 15 minutes continuously. The remote control \mathbb{R}^{CP} displays and the FAN SPEED display disappears.



- During the HIGH POWER operation, the room temperature is not controlled. When it causes an excessive cooling or heating,press the HI POWER/ECONO button again to cancel the HIGH POWER operation.
- HIGH POWER operation is not available during the DRY, the program timer and 3D AUTO operations.
- When HIGH POWER operation is set after ON TIMER operation, HIGH POWER operation will start from the set time.
- When the following operations are set, HIGH POWER operation will be canceled.
 - 1 When the HI POWER/ECONO button is pressed again.
 - 2 When the operation mode is changed.
 - ③ When it has been 15 min. since HIGH POWER operation has started.
- ④ When the 3D AUTO button is pressed.
- Not operable while the air conditioner is OFF.

- Concerning ECONOMY operation

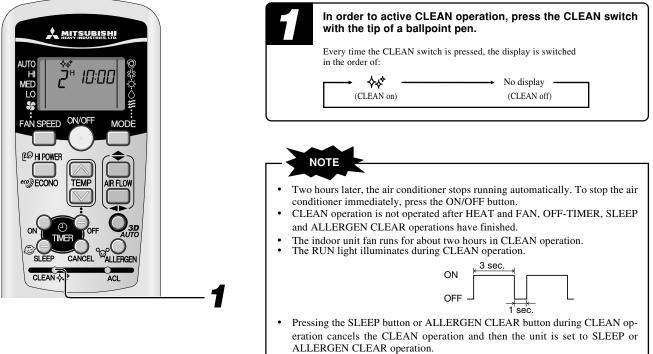
Pressing the HI POWER/ECONO button initiates a soft operation with the power suppressed in order to avoid an excessive cooling or heating. The unit operates 1.5° C higher than the setting temperature during cooling or 2.5° C lower than that during heating. The remote control displays and the FAN SPEED display disappears.



- It will go into ECONOMY operation at the next time the air-conditioner runs in the following case.
 - When the air-conditioner is stopped by ON/OFF button during ECONOMY operation.
 - (2) When the air-conditioner is stopped in SLEEP or OFF TIMER operation during ECONOMY operation.
 - 3 When the operation is retrieved from CLEAN or ALLERGEN CLEAR operation.
- When the following operations are set, ECONOMY operation will be canceled.
 - 1 When the HI POWER/ECONO button is pressed again.
 - 2 When the operation mode is changed DRY to FAN.
- Not operable while the air conditioner is OFF.

SELF CLEAN operation

CLEAN operation should be run after AUTO, COOL and DRY operation to remove the moisture from inside the indoor unit and control the growth of mold and bacteria.



This is not a function for removing mold, germs or grime that have already adhered to the unit.

Auto restart function

What is auto restart function?

- Auto restart function records the operational status of the air-conditioner immediately prior to be switched off by a power cut, and then automatically resumes operations after the power has been restored.
- The following settings will be cancelled:
 - 1 Timer settings
 - 2 HIGH POWER operations

NOTE

- Auto restart function is set at on when the air-conditioner is shipped from the factory. Consult with your dealer if this function needs to be switched off. When power failure occurs, the timer setting is cancelled. Once power is resumed, set the timer again.

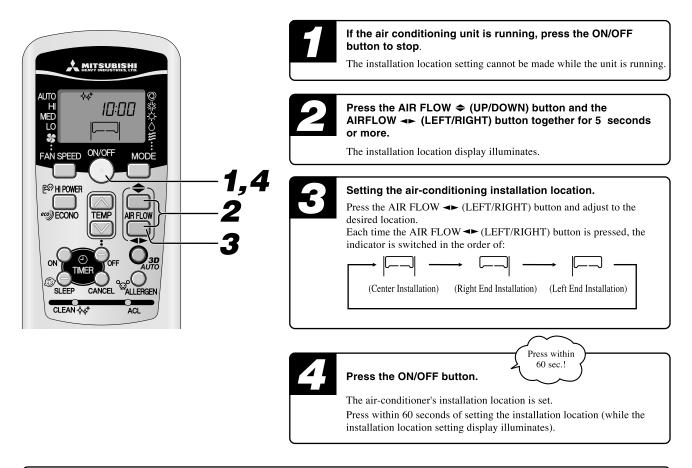
Tips for effective operation

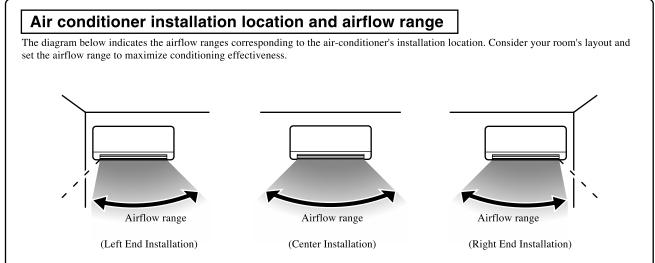
Please observe the following for the most economic and comfortable use of your unit.

Set a suitable room temperature.	Clean the filters frequently.	Avoid direct sunlight and draught.
Excessively high or low temperatures are not good for your health and waste of electricity.	Clogged filters may block the airflow and cause less efficient operation.	Cut out direct sunlight by drawing the cur- tains or blinds when cooling. Keep windows and doors shut, except when ventilating.
Adjust the airflow direction properly.	Operate the unit only when needed.	Keep heat source away when cooling.
Adjust the up/down and left/right airflow to ensure a steady room temperature.	Use the timer properly to operate the unit only when needed.	Keep heat sources out of the room as much as possible.

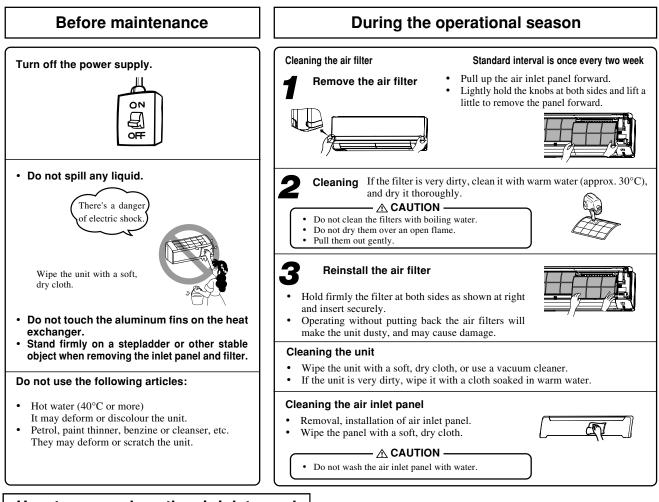
Installation location setting

Take the air conditioning unit's location into account and adjust the left/right airflow range to maximize air-conditioning.





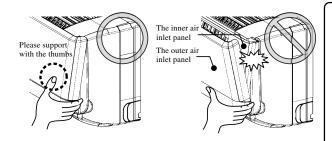
Maintenance



How to open, close the air inlet panel

Open

Place fingers at the recesses on both sides of the panel and pull up the panel forward so that it will be open by about 60 degrees.



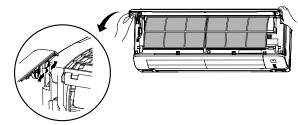
Removal, installation of air inlet panel

Removal

When removing the air inlet panel for internal cleaning or others, open the panel by 80 degrees and then pull it forward.

Installation

Secure the upper edge of the air inlet panel by lightly pushing it in, and then close the panel.



Close

Push both ends evenly and press further lightly at the center.



The air inlet panel consists of two parts, the outer air inlet panel (which can always be seen) and the inner air inlet panel (which is usually hidden from view).

- To open and close the air inlet panel, please place your fingers in the grooves near the bottom on both sides of it and pull. At the same time, please also support the face of the outer air inlet panel with your thumbs. This will prevent the outer air inlet panel from suddenly opening, which can occur without support from the thumbs, as seen in the picture on the right. Proper finger placement can be seen in the picture on the left.
- The outer air inlet panel will automatically shut about 5 seconds after you shut the inner air inlet panel (if the unit is plugged in). Please do not shut forcibly. Doing so will likely damage the unit.
- Please do not wash the air inlet panel.

Removal, installation of air inlet top panel

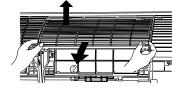
Removal

Remove the air inlet panel. ① Hold the handle of the air inlet top panel and lift up until you hear a click and the tabs come out. ② Pull the panel towards you.

Installation

Align the air inlet top panel with the rail and slide the panel towards the back until in strikes the end. Push the panel in until you hear a click and the tabs lock into place.

(To install the air inlet top panel. Follow the opposite of the removal procedure.)





Cooling/heating is affected by an air filter clogged up with dust etc., and the operation noise becomes louder. It may also use extra electricity. Please clean the air filter at appropriate intervals.

At the beginning of the season		
Make sure that there are no obstacles blocking the airflow around the air intake and outlet openings of the indoor and outdoor units.		
2 Check if there is no corrosion or rust on the base frame of the outdoor unit.		
3 Ensure that the earth wiring is not snapped nor disconnected.		
Ensure that the air filters are clean.		
5 Turn on the power supply.		
6 Insert batteries in the remote control.		

Installing, inspecting, and replacing the air-cleaning filter

1. Open the air inlet panel and remove the air filters.	Page 17
1. Open the an inter panel and remove the an inters.	1 1 1 1 2 2 1 1

2. Remove the filter holders, with the air-cleaning filter installed in the folders, from the air-conditioner.

 (Do not dispose of the filter holders. They are reusable.) 4. Install the air-cleaning filter in the filter holders, and then install the filter holders in the air-conditioner. Install the air-conditioner. Install the allergen clear filter and the photocatalytic washable deodorizing filter may be installed on either the right or left side of the air-conditioner. Install the allergen clear filter with the light orange side front. Install the air filters and closed the air inlet panel. Page 17 C ACUTION The heat exchanger may injure your fingers. For replacement the air-cleaning filter, contact your dealer.
Item Feature Color
Allergen clear filterThe power of enzyme is used to eliminate allergy-causing allergens that accumulate on the filter.Light orange
PhotocatalyticwashableSources of odors on the filter are broken up, resulting in a deodorizing filterOrange

Proper installation

Suitable installation position

- Do not put any obstruction in front of the indoor unit, preventing proper ventilation and functioning.
- Do not install the unit in any of the following places:
 - Where there is a danger of leaking flammable gases.
 - Where there is substantial splashing of oil.
- Malfunctioning due to corrosion may occur if the unit is installed in a spa where sulfide gases are generated, or in a seaside resort exposed to sea breezes. Contact your dealer.
- The air-conditioner and remote control must be at least 1 metre away from a TV set or radio.
- Drain the dehumidified liquid from the indoor unit into a spot that drains well.

Pay attention to operating noises!

- When you install the unit, take care to choose a place that can comfortably stand the weight of the unit and does not increase the operating noise or vibration. If vibration is transmitted through the house, fix the unit with the aid of vibration-proof pads between the unit and the fittings.
- Select a place where cold or hot air, operation noises from the indoor and outdoor units do not cause any inconvenience to your neighbours.
- Do not leave any obstacles near the outlet and inlet of the outdoor unit. This may cause malfunctioning and increased operating noise.
- If you hear an irregular noise during operation, contact your dealer.

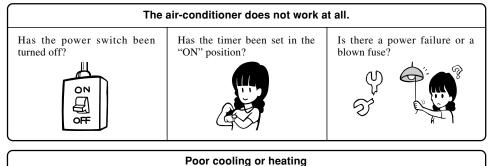
Inspection and maintenance

Depending on operating environment, the inside of the air-conditioner may become dirty after a few year operations. This will reduce performance. In addition to normal cleaning, we would recommend inspection and maintenance. (This may lead the air-conditioner to having a longer life without any trouble.)

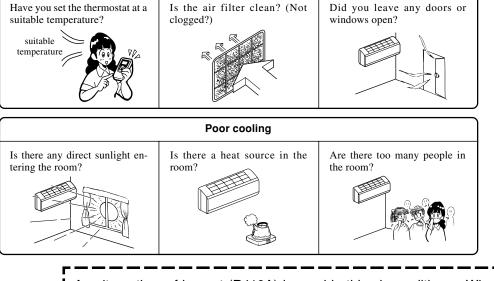
- Contact your dealer, or any distributor, for inspection and maintenance. (There will be a charge for this service).
- We would recommend inspection and maintenance to be carried out during the off-season.
- If the supply cord of this appliance is damaged, it must only be replaced by a repair shop appointed by the manufacturer, because special purpose tools are required.

Troubleshooting

Please carry out the following checks before making a service call.



If the air-conditioner does not operate properly after you have checked the left points, or if any doubt still exists after you have consulted page 20, or if things happen as shown on page 21, switch off the power and contact your dealer.



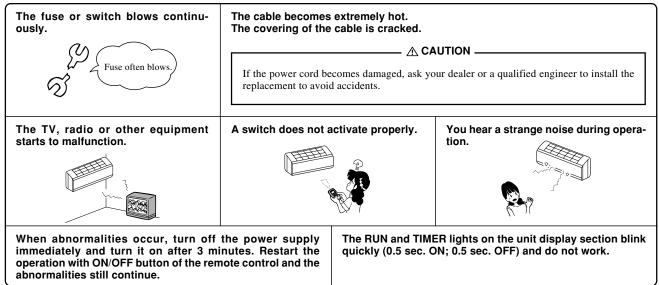
An alternative refrigerant (R410A) is used in this air-conditioner. When asking your dealer for service or inspection and maintenance, explain the dealer about it.

Notice

The unit does not restart immediately after you have stopped it.	Restart is blocked for 3 minutes after you have stopped the operation to protect the unit.	
(RUN light is on)		
Not	Please wait for	
operating?	three minutes.	
	EL XX	
	L Y	
	The three-minute protection timer in the microcomputer automatically	
	starts it up again.	
Airflow is not blown out when starting the HEATING	Airflow has stopped to prevent blowing out of cold air until the indoor	
operation.	heat exchanger has warmed up. (2 to 5 min.) (HOT KEEP program)	
RUN light blinks slowly		
(1.5 sec ON, 0.5 sec OFF)		
Airflow is not blown out for 5 to 10 min. or blown out not	When outdoor temperature is low and humidity is high, the unit some-	
warm wind for a moment at HEATING operation.	times performs defrosting automatically. Please wait. During defrost-	
RUN light blinks slowly (1.5 sec ON, 0.5 sec OFF)	ing, water or steam may escape from the outdoor unit.	
Airflow is not blown out when starting the DRY operation.	The indoor fan may stop to prevent re-evaporation of dehumified	
(RUN light is on)	moisture and to save energy.	
Some steam escapes during COOL operation.	This may occur if the room's temperature and humidity are very high. It disappears as soon as the temperature and humidity decrease.	
	a support as soon as the competiture and numberly decrease.	
There is a slight smell.	Air blown out during operation may smell. This is caused by tobacco	
	or cosmetics adhering to the unit.	
You hear a slight gurgling sound.	This is caused by refrigerating liquid moving within the unit.	
Tou hear a singint gurgining sound.	This is caused by terrigerating inquid moving within the unit.	
/ PACK		
You hear a slight cracking sound.	This is caused by heat expansion or contraction.	
You hear a hissing or clicking sound.	This is caused by the operation of the refrigerant control valves or electric components.	
After a power cut, the unit does not restart even if power has been	If the auto restart function is not set, the unit will not restart	
restored.	automatically. Use the remote control to start the operation again.	
Remote control signals are not received.	Remote control signals may not be received if the signal receiver on	
	the air-conditioner is exposed to direct sunlight or other bright light. If so, cut out the sunlight or reduce the other light.	
	4	
Moisture may form on the air outlet grills	If the unit is operated for a long time in high humidity, moisture may	
Moisture may form on the air outlet grills.	If the unit is operated for a long time in high humidity, moisture may form on the air outlet grills and start dripping.	
	form on the air outlet grills and start dripping.	
Moisture may form on the air outlet grills. Whistling noise is heard from the outdoor unit.	form on the air outlet grills and start dripping. The noise means that the revolution speed of the compressor is	
	form on the air outlet grills and start dripping.	
Whistling noise is heard from the outdoor unit.	form on the air outlet grills and start dripping. The noise means that the revolution speed of the compressor is increasing or decreasing.	
Whistling noise is heard from the outdoor unit. Fan won't stop immediately after unit operation was	form on the air outlet grills and start dripping. The noise means that the revolution speed of the compressor is increasing or decreasing. Indoor fan : Fan will not stop after 2 hours if set to CLEAN operation.	
Whistling noise is heard from the outdoor unit.	form on the air outlet grills and start dripping. The noise means that the revolution speed of the compressor is increasing or decreasing.	
Whistling noise is heard from the outdoor unit. Fan won't stop immediately after unit operation was stopped.	form on the air outlet grills and start dripping. The noise means that the revolution speed of the compressor is increasing or decreasing. Indoor fan : Fan will not stop after 2 hours if set to CLEAN operation. Outdoor fan : Fan will not stop about a 1 minute period in order to	
Whistling noise is heard from the outdoor unit. Fan won't stop immediately after unit operation was	form on the air outlet grills and start dripping. The noise means that the revolution speed of the compressor is increasing or decreasing. Indoor fan : Fan will not stop after 2 hours if set to CLEAN operation. Outdoor fan : Fan will not stop about a 1 minute period in order to	

Contact your dealer

u Turn off the power switch immediately and inform your dealer in any of the following situations:



About the Multiple Air-conditioner

Simultaneous Operation

- The air-conditioners cannot be in different operating modes at the same time, such as one unit being in the "Cool" mode and one unit being in the "Heat" mode.
- When conducting different operations, the air-conditioner that was operated first will be given priority, so the air-conditioner that is operated after that will conduct air blowing operation.
- When you want to give priority to the air-conditioner that was started later, either stop the air-conditioner that has priority or cause the operation type of the unit operated first to match that of the unit operated second.

Automatic Operation

- When the remote control operation switch is in the "Auto" mode the air-conditioner automatically selects either "Cool," "Dry," or "Heat" when operation is started depending on the room temperature.
- During simultaneous operation of air-conditioner units, operation modes may be automatically changed in response to the temperatures of the individual rooms; this will result in the operation of the outdoor unit being stopped. In such a case, COOL or HEAT mode should be used instead of AUTO. (This is only relevant when more than one air-conditioner unit is being used.)

Refrigerant (oil) recovery operation

• If the all of the indoor units are not operated at the same time for an extended period, the cooling or heating performance may temporarily decrease. This is in order to control the recovery of the refrigerant (oil) in the stopped indoor unit(s). At this time, the sound of refrigerant flowing may be heard from the stopped indoor unit(s).

Self diagnosis function We are constantly trying to do better service to our customers by installing such judges that show abnormality of each function as follows:

	(RUN light	Description of trouble	Cause
TIMER light ON	Heat exchanger sensor 1 error	Broken heat exchanger sensor 1 wire, poor connector connection	
	- Room temperature sensor error	Broken room temperature sensor wire, poor connector connection	
	Heat exchanger sensor 3 error	Broken heat exchanger sensor 3 wire, poor connector connection	
	5 time flash	- Active filter voltage error	• Defective power supply
	- Indoor fan motor error	Defective fan motor, poor connector connection	
	Refrigerant is insufficient Closed service valve Heat exchanger sensor 1 error	 Refrigerant is insufficient, leaking Closed serice valve Broken heat exchanger sensor 1 wire, poor connector connection 	
	TIMER light		
1 time flash	Outdoor temperature sensor error	Broken outdoor sensor wire, poor connector connection	
	Outdoor heat exchanger fluid pipe sensor error	• Broken heat exchanger fluid pipe sensor wire, poor connector connection	
RUN light keeps flashing	4 time flash	- Discharge pipe sensor error	• Broken discharge pipe sensor wire, poor connector connection.
5 time flash	Suction pipe sensor error	Broken suction pipe sensor wire, poor connector connection	
2 time flash 3 time flash 4 time flash	Current cut	Compressor locking, open phase on compressor output, shortcircuit on power transistor, closed service valve	
	- Trouble of outdoor unit	 Broken power transistor, broken compressor wire Broken discharge pipe sensor wire, poor connector connection Compressor blockage 	
	Over current	Overload operation, overcharge	
	Power transistor error	Broken power transistor	
RUN light ON	5 time flash	Over heat of compressor	• Gas shortage, defective discharge pipe sensor, closed service valve
6 time flash 7 time flash Keep flashing	Error of signal transmission	Defective power supply, Broken signal wire, defective in/outdoor unit boards	
	Outdoor fan motor error	Defective fan motor, poor connector connection	
	Cooling high pressure protection	Gas over charge, short circuit of outdoor unit	
RUN light 2 time flash	2 time flash	Rotor lock	Defective compressorOpen phase on compressorDefective outdoor unit boards



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