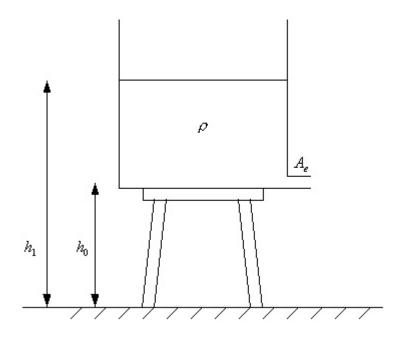
Introduction

A common control problem in petrochemical process industries is the control of liquid levels in storage tanks, chemical blending and reaction vessels. A typical situation is the one that requires supplying fluid at a constant rate q_i . A reservoir can be used with the dual aim of filtering out any variations in the upstream flow and ensuring a temporary supply of reactant in case of process failure upstream of the "hold-up" tank. This may be achieved by a feedback control loop, which maintains a constant level h of fluid in the tank by controlling the input flow rate q_i or the position of a valve in the outlet. Like the modeling of DC motor, this lab is also a setup of the liquid level system for further experiments.

Objective

- To derive the mathematical model which governs the fluid levels in the two-tank system
- To determine the numerical parameters in the model. This is called parameter identification.
- To calibrate the transducers used in the setup.

Prelab:



The system shown above consists of a tank with a liquid of density ρ . Find out the mass flow rate of the liquid leaving the system.

System Description

The experimental setup consists of

- 1 Two hold-up tanks, with orifice 1 draining tank 1 into tank 2, and orifice 2 draining tank 2 into the fluid reservoir for the pump.
- 2 A pump driven by a DC motor to fill tank 1.
- 3 A pressure transducer to measure the pressure in the second tank.
- 4 Power supply.

Tanks

The coupled tank apparatus consists of two transparent Plexiglas tubes 32.5 cm long, each with an inside diameter of 4.5 cm. Deionized water from a reservoir is pumped into the top of tank 1, which drains through orifice 1 into tank 2 below it. Tank 2 then drains via orifice 2 into the fluid reservoir. The entire assembly is mounted on a Plexiglas frame.

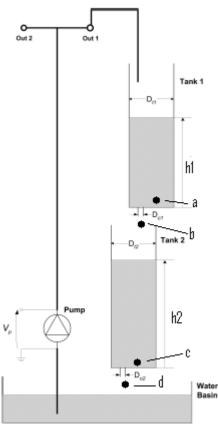


Figure 3 – Quanser coupled tank system (modified from Quanser User Manual)

Pump Unit

MEEN 364

Vijay Alladi, 2001. Aninda Bhattacharya, 2002.

Andrew Rynn, 2002. Justin Mlcak 2005 Last Update: 3 September 2012 by A.G. Parlos

Water is pumped from the reservoir to the first tank by means of a variable speed gear pump driven by an electric motor. The motor changes speed rapidly in response to changes in input voltage compared to the time required for the tank levels to change. Therefore motor dynamics will be neglected. In effect, this means that the motor speed is always proportional to the supply voltage. The flow rate for the pumping unit is proportional to the input voltage.

$$q_i = k v_i \tag{a}$$

The maximum voltage that the motor can tolerate is 12 V. However, since the DAQ can only handle up to 10 V, the voltage supplied to the motor will be limited by a saturation block.

Instrumentation

Pressure transducer

The pressure transducers are located at the bottom of tanks 1 and 2. Note that in this lab we will only be reading pressure from tank 2. The pressure transducers give a voltage proportional to the height of the liquid in the tank.

$$h_2 = k_{pt} v_{pt} \tag{b}$$

Signal Conditioning Board

The output of the pressure transducers are filtered and amplified in the signal conditioning board before they are sent to the DAQ. This processed signal ranges from 0 to 5 V.

NOTE: The pump should not run without water.

Theory

The governing equations of motion can be derived as below. Applying conservation of mass for tanks 1 and 2

$$q_i - q_{12} - A_1 \frac{\partial h_1}{\partial t} = 0$$

$$q_{i} - q_{12} - A_{1} \frac{\partial h_{1}}{\partial t} = 0$$
(1)
$$q_{12} - q_{e} - A_{2} \frac{dh_{2}}{dt} = 0$$
(2)

where q_i is the volume inflow rate from the pump to the tank 1,

 q_{12} is the flow rate from tank 1 to tank 2.

 q_e is the flow rate of fluid coming out from tank2.

 A_1 and A_2 are the cross-sectional areas of tanks 1 and 2, respectively.

 h_1 and h_2 represent the height of liquid in the tanks at any given time.

Applying Bernoulli's equation:

between points a and b gives,

MEEN 364 Vijay Alladi, 2001. Aninda Bhattacharya, 2002. Andrew Rynn, 2002. Justin Mlcak 2005

(3)

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$$\frac{V_a^2}{2} + \frac{P_a}{\rho} = \frac{V_b^2}{2} + \frac{P_b}{\rho}$$

between points c and d gives,

$$\frac{V_c^2}{2} + \frac{P_c}{\rho} = \frac{V_d^2}{2} + \frac{P_d}{\rho}$$
(4)

where

$$P_{a} = \rho g h_{1}, P_{b} = 0, P_{c} = \rho g h_{2}, P_{d} = 0$$

$$V_{a} = 0, V_{c} = 0$$
(5)

The following notation has been used above

V's represent the velocities andP's represent the pressures.ρ represents the density of the liquid being used.

Volumetric flow rates can be determined as

$$q_{12} = V_b A_b \tag{6}$$

$$q_e = V_d A_e \tag{7}$$

inserting (6) into (3) and simplifying we get

$$q_{12} = A_b \sqrt{2gh_1} \tag{8}$$

inserting (7) into (4) and simplifying we get

$$q_e = A_e \sqrt{2gh_2} \tag{9}$$

The actual flow rates are lesser than the theoretical flow rates, by some factor. So we have

$$q_{12} = c_{d1}A_b\sqrt{2gh_1} = c_1\sqrt{h_1}$$
(10)

$$q_{e} = c_{d2}A_{e}\sqrt{2gh_{2}} = c_{2}\sqrt{h_{2}}$$
(11)

Using (10) and (11) in (1) and (2) we get

$$q_{i} - c_{1}\sqrt{h_{1}} - A_{1}\frac{dh_{1}}{dt} = 0$$
(12)

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$$c_{1}\sqrt{h_{1}} - c_{2}\sqrt{h_{2}} - A_{2}\frac{dh_{2}}{dt} = 0$$
(13)
$$q_{i} = kv_{i}$$
(14)

The above equation assumes that for our operating conditions the input-output relation of the pump is linear.

At steady state we have $\frac{d}{dt} = 0$ So we have from (12) and (13)

$$q_{i0} = c_1 \sqrt{h_{10}}$$

$$c_1 \sqrt{h_{10}} = c_2 \sqrt{h_{20}}$$
(15)

$$\Rightarrow q_{i0} = c_2 \sqrt{h_{20}} \tag{16}$$

Rewriting (15) and (16) we get*

$$h_{20} = \left(\frac{q_{i0}}{c_2}\right)^2$$
(17)

$$h_{10} = \left(\frac{q_{i0}}{c_1}\right)^2 \tag{18}$$

Given h_{20} , parameters q_{120}, q_{e0}, h_{10} and q_{i0} can be established.

Now let us linearize the non-linear equations that we obtained in (12), (13), (14) Assuming

where $()_0$ refers to the equilibrium value.

Using Taylor's series of expansion we have

$$\sqrt{h_{1}} = \sqrt{h_{10}} \left(1 + \frac{\delta h_{1}}{2h_{10}} \right)$$

$$\sqrt{h_{2}} = \sqrt{h_{20}} \left(1 + \frac{\delta h_{2}}{2h_{20}} \right)$$
(20)

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Using (19) and (20) in (12), (13) and (14) we arrive at

$$A_1 \frac{d\delta h_1}{dt} + \frac{c_1 \delta h_1}{2\sqrt{h_{10}}} = \delta q_i$$
(21)

$$\frac{c_1 \delta h_1}{2\sqrt{h_{10}}} - \frac{c_2 \delta h_2}{2\sqrt{h_{20}}} = A_2 \frac{d\delta h_2}{dt}$$
(22)

$$\delta q_i = k\delta v_i \tag{23}$$

Let

$$\frac{c_1}{2\sqrt{h_{10}}} = Gv_1; \frac{c_2}{2\sqrt{h_{20}}} = Gv_2;$$
(24)

Hence we arrive at the following set of linearized equations

$$A_{1}\frac{d\delta h_{1}}{dt} + Gv_{1}\delta h_{1} = \delta q_{i}$$
(25)

$$Gv_1\delta h_1 - Gv_2\delta h_2 = A_2 \frac{d\delta h_2}{dt}$$
(26)

$$\delta q_i = k \delta v_i \tag{27}$$

Lab procedure

- **1.** Create a Simulink model capable of sending a constant voltage to the DC motor driving the pump and reading a voltage from the pressure transducer.
 - a) Use Simulation Interface Toolkit and LabVIEW to interface with the hardware.
 - b) Use a simulation step size of 0.01 seconds (a 100 Hz sampling rate).
 - c) Use Analog Output channel 1 on the DAQ to output a voltage to the motor.
 - d) Use Analog Input channel 2 on the DAQ to input the transducer voltage. Note that the white plug corresponds to the pressure transducer in tank 2.
 - e) Use a *numeric indicator* to view the transducer voltage.
 - f) While taking data, be sure the simulation is running to verify steady state and read the transducer voltage.
 - g) Add a saturation block immediately before the "Out" block for the pump motor.. Set the saturation block range as 0 4 V. Also create a numeric control in LabVIEW to control the upper limit of the saturation block. Set this value to 4 when running the VI and to 0 just before stopping the VI. DO NOT STOP THE VI WITHOUT SETTING THIS TO 0.

Vijay Alladi, 2001. Aninda Bhattacharya, 2002.

Andrew Rynn, 2002. Justin Mlcak 2005

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2. Determination of C₁ and C₂

- a) Select five voltages to send to the pump motor as follows:
 - i. If the coupled tanks system does not settle with the maximum motor voltage, determine maximum pump motor voltage at which the coupled tanks system reaches steady state (i.e. does not overflow).
 - ii. Minimum motor voltage that yields a flow into tank 1. Stop the pump if there is air in the suction line.
 - iii. Three additional voltages equally spaced between maximum and minimum voltages.
- b) Send voltages to pump motor in descending order.
- c) Allow coupled tanks system to reach steady state (this will likely take 10 15 minutes).
- d) Record heights of tanks 1 and 2, as well as motor voltage.
- e) Estimate the pump flow constant for the Quanser tanks. Use this information to plot flow rate vs. $h_1^{1/2} \rightarrow C_1$ is slope of linear fit with a **0 intercept**. f) Plot flow rate vs. $(h_2)^{1/2} \rightarrow C_2$ is slope of linear fit with a **0 intercept**.

3. Calibration of Pressure Transducer

- a) Set height of tank 2 to values from 0 20 cm in 1 cm increments.
- b) Record voltage from pressure transducer.
- c) Plot height of tank 2 vs. pressure transducer voltage determine linear calibration equation with a non-zero intercept.

4. Estimation of Steady State Gain – plot h_2 Vs v_{in} to find an estimate of the steady state

gain of the system, \hat{k}_{s} .

Issues to be addressed in the report

- 1. Description of the set up
- 2. Calibration of the pressure transducer
- 3. Parameter identification- All the parameters of the system that you had to find experimentally
- 4. Include all calibration plots.

Things you have learned in this lab

- 1 Modeling of nonlinear systems.
- 2 Taylor series and linearization.
- 3 Calibration of sensors.