



TECHNICAL MANUAL

CHILLER

- EXTERNAL UNITS
- HIGH EFFICIENCY
- POWER SUPPLY 60Hz

NRL free-cooling 080-180



EN



INRLFTY.1409.4086984_04

Dear Customer,

Thank you for choosing AERMEC. It is the fruit of many years of experience and special design studies and has been made of the highest grade materials and with cutting edge technology.

In addition, all our products bear the EC mark indicating that they meet the requirements of the European Machine Directive regarding safety. The standard of quality is permanently being monitored and AERMEC products are therefore a synonym for Safety, Quality and Reliability.

The data may undergo modifications considered necessary for the improvement of the product, at any time and without the obligation for any notice thereof.

Thank you again.
AERMEC S.p.A

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3. CONFIGURATOR

field

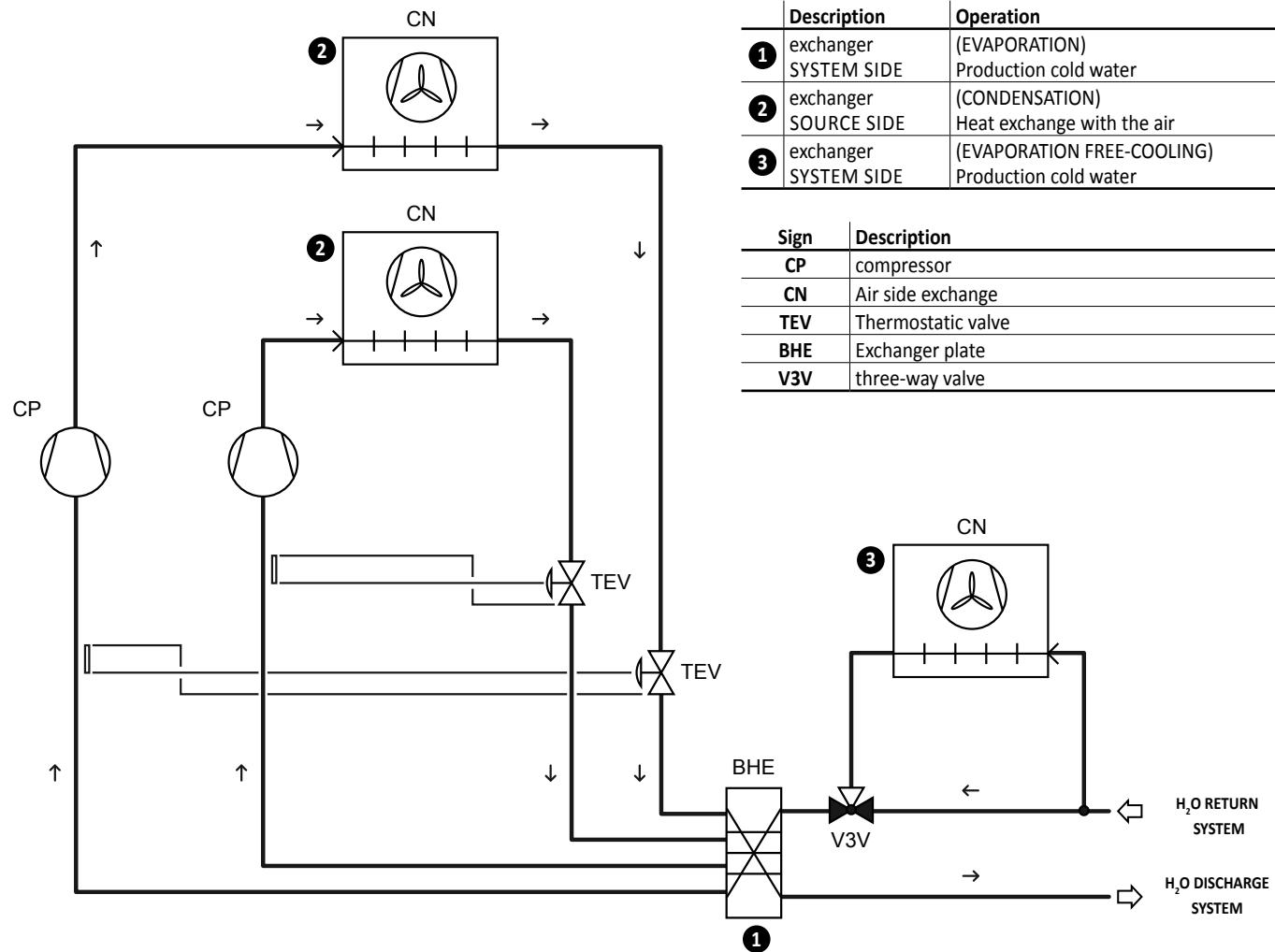
1, 2, 3	Code	NRL
4, 5, 6	Size	080 - 090 - 100 - 125 - 140 - 150 - 165 - 180
7	Compressors	
0		Standard compressor
8	Thermostatic valve	
°		Standard mechanical thermostatic valve with produced water up to 39.2°F / +4°C ⁽¹⁾
Y		Mechanical thermostatic valve with produced water from 39.2°F / +4°C to -42.8°F / -6°C ⁽¹⁾
X		Electronic thermostatic valve with produced water up to 39.2°F / +4°C ⁽¹⁾
9	Model	
F		Free-cooling
10	Heat recovery	
°		Without recovery units
D ⁽²⁾		Desuperheater
11	Version	
A		High efficiency
E ⁽²⁾		High efficiency, silenced version
12	Coils	
°		Made of aluminium
R		Made of copper
S		Tinned copper
V		Painted aluminium (epoxy paint)
13	Ventilation	
I		Fan speed modulating for condensation control
14	Power supply	
6		230V ±10%--3-60Hz available only for NRL 800 size with thermomagnetic switches ⁽²⁾
7		460V ±10%--3-60Hz with thermomagnetic switches
8		575V ±10%--3-60Hz with thermomagnetic switches
9		208V ±5% -3-60Hz with thermomagnetic switches
15, 16	Hydronic kit	
00		Without hydronic kit
03		Water storage tank and high-head single pump
04		Water storage tank, with high-head pump and reserve pump
P3		Without water storage tank, with high-head pump
P4		Without water storage tank, with high-head pump and reserve pump

⁽¹⁾ For lower temperatures, contact the office.

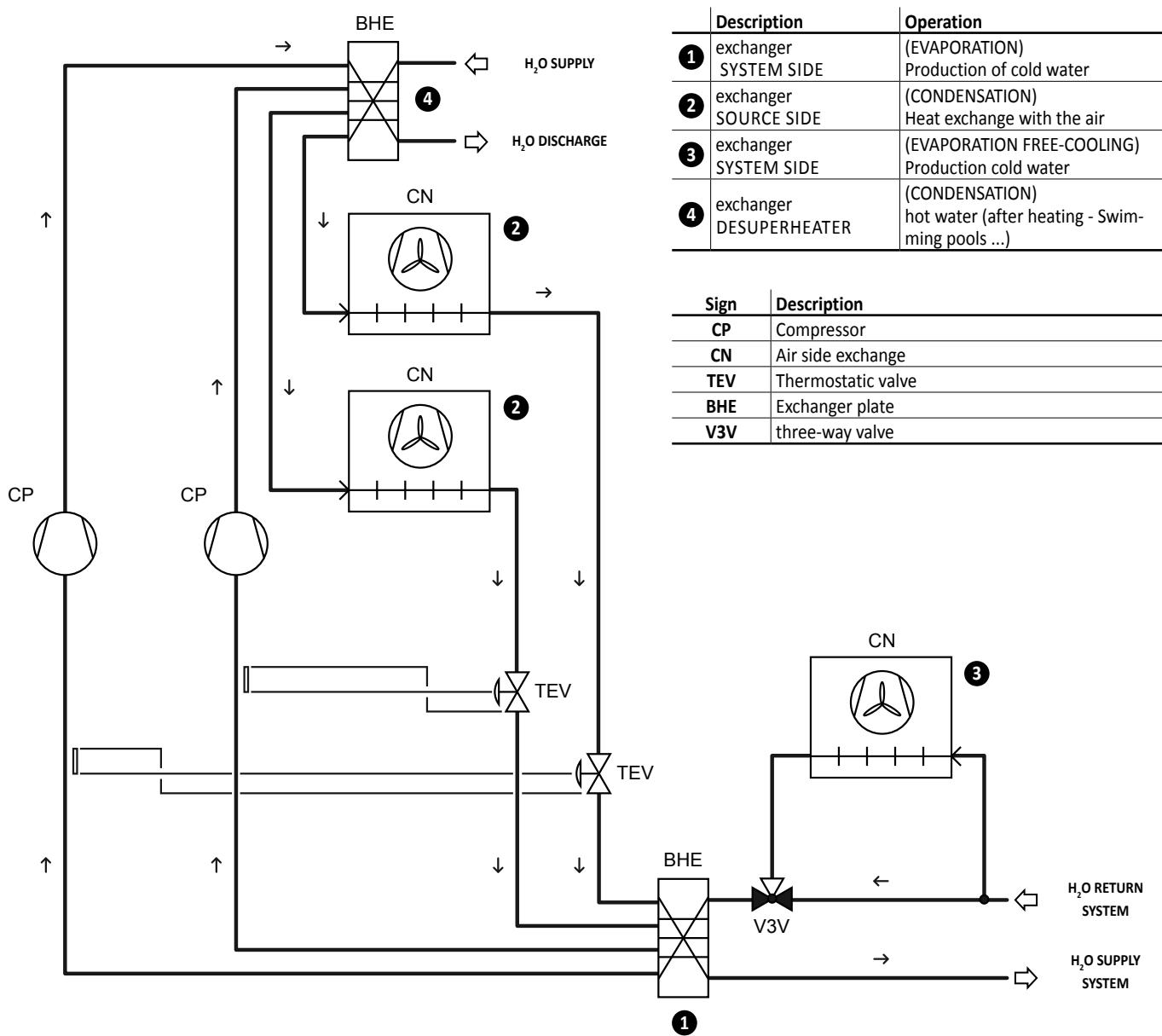
⁽²⁾ Versions available only on demand

4. PRINCIPLE OF OPERATION SCHEMES

4.1. PRODUCTION OF COLD WATER ONLY THE SYSTEM



4.2. COLD WATER PRODUCTION AND THE SYSTEM RECOVERY (DESUPERHEATER)



6. ACCESSORIES

6.1. MECHANICAL ACCESSORIES

AVX

Group of anti-vibration, to be installed under the base.

GP

Protection grille, protects the external coil from accidental knocks.

6.2. ELECTRICAL ACCESORIES

AERWEB300

Accessory AERWEB allows remote control of a chiller through a common PC and an ethernet connection over a common browser; 4 versions available:

- **AERWEB300-6:** Web server to monitor and remote control max. 6 units in RS485 network;

- **AERWEB300-18:** Web server to monitor and remote control max. 18 units in RS485 network;

AERWEB300-6G: Web server to monitor and remote control max. 6 units in RS485 network with integrated GPRS modem;

AERWEB300-18G: Web server to monitor and remote control max. 18 units in RS485 network with integrated GPRS modem;

DRE

It allows the reduction of peak power necessary for the machine during start-up phase.

Accessories can only be fitted in the factory.

DUALCHILLER

Simplified control system to switch on and off, and command, two chillers (using Aermec GR3 command) in a single system, as if they were a single unit.

MULTICHILLER

Control system to switch the individual chillers on and off, and command them, in a system in which several

units are installed in parallel, always ensuring a constant delivery to the evaporators.

PGS:

Daily/Weekly Programmer. Allows you to programme two time bands per day (two switch on/off cycles) and to have differentiated programming for each day of the week.

PRM1-PRM2 FACTORY FITTED ACCESSORY.

It is a manual pressure switch electrically wired in series with the existing automatic high pressure switch on the compressor discharge pipe.

AER485

RS-485 interface for supervision systems with MODBUS protocol.

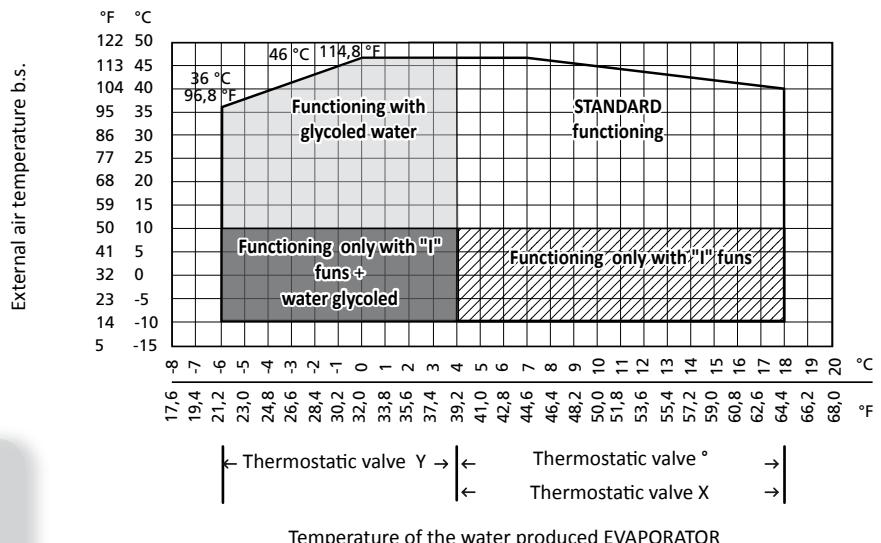
FOR MORE INFORMATION PLEASE CONTACT US

NRL VERSION	NRL0800°F°A°°	NRL0900°F°A°°	NRL1000°F°A°°	NRL1250°F°A°°	NRL1400°F°A°°	NRL1500°F°A°°	NRL1650°F°A°°	NRL1800°F°A°°
AVX 00	AVX 739	AVX 739	AVX 745	AVX 748	AVX 752	AVX 757	AVX 761	AVX 766
AVX P3 / P4	AVX 741	AVX 744	AVX 747	AVX 750	AVX 754	AVX 758	AVX 763	AVX 763
AVX 03 / 04	AVX 740	AVX 743	AVX 746	AVX 749	AVX 753	AVX 753	AVX 762	AVX 762
GP	GP260	GP260	GP260	GP350	GP350	GP350	GP500	GP500

9. OPERATING LIMITS

The devices in their standard configurations are not suitable for installation in salty environments. For the operating limits, refer to diagram, valid for AHRI standard conditions.

Wind breaks should be implemented if the unit is installed in particularly windy areas, to prevent a malfunction of the unit.



ATTENTION
When the unit is installed in particularly
windy areas, we recommend installing
wind barriers if wind speed exceeds 2.5
m/s"

9.1. DESIGN SPECIFICATIONS

REFRIGERANT SIDE		High pressure side	Low pressure side
Acceptable maximum pressure	bar/PSI	45/653	30/435
Acceptable maximum temperature	°C / °F	120 / 248	51 / 131
Acceptable minimum temperature	°C / °F	-30 / -22	-30 / -22

WATER SIDE		
Acceptable maximum pressure	bar/PSI	6/87

Hydraulic circuit safety valve (only in version with storage tank or with pump)

Calibrated at 6/87 bar/PSI and with piped discharge, which intervenes by discharging overpressure if abnormal work pressure occur.



ATTENTION
The units, in standard configuration,
are not suitable for installation in salty
environments.
If the unit is to function beyond the
operational limits, we recommend you
first contact our technical-sales service

Note:

1 N8 In summer mode the unit can be started with external air 46°C/ 114.8°F and water inlet 35°C/95°F. In winter mode the unit can be started with external air -15°C/5 °F and water inlet 10°C/50°F. Operate in such conditions is permitted

only for a short time and to bring the system up to temperature. To reduce the time of this operation, it is recommended to install a three-way valve that allows bypassing water from the system utilities, until the conditions

that allow the unit to work within the permitted operation limits are achieved.

10. CORRECTION FACTORS

10.1. INPUT POWER AND COOLING CAPACITY "HIGH EFFICIENCY VERSION"

The refrigerating capacity yielded and the input electrical capacity in conditions other than rated conditions are obtained by multiplying the rated values (P_f , P_a) by the respective correction coefficients (C_f , C_a).

The following diagrams allow you to obtain the correction coefficients to be used for the various versions of the devices, in cold mode; next to each curve you can see the outside air temperature to which it refers.

KEY

C_f : correction coefficient of the cooling capacity.

C_a : correction coefficient of the input power.



ATTENTION FOR Δt DIFFERENT FROM 10.01°F / 5.56°C

Tab. 9.2 is used for the correction factors of the cooling capacity and input power of the water consumption. To take into account the soiling of the exchanger, apply the relative fouling factors, Tab. 9.3

10.3.1. FREECOOLING CORRECTIVE COEFFICIENTS

The maximum cooling capacity yielded when functioning is completely in free-cooling mode, i.e. all compressors are off, is obtained by multiplying the cooling capacity nominal value (P_f) given in the Technical Data by the respective corrective coefficient, which is obtained from the following diagram on the basis of the temperature of the water produced and the temperature of the external air.

These values refer to the fans in full rev conditions (maximum input power). If the power yielded should result in excess, a modulation will intervene on the number of revs.

10.2. FOR Δt DIFFERENT FROM THE RATED VALUE

The performances given by the technical data refer to AHRI standard conditions: flow rate 0.043l/s per kW (Δt 10.01°F / 5.56°C).

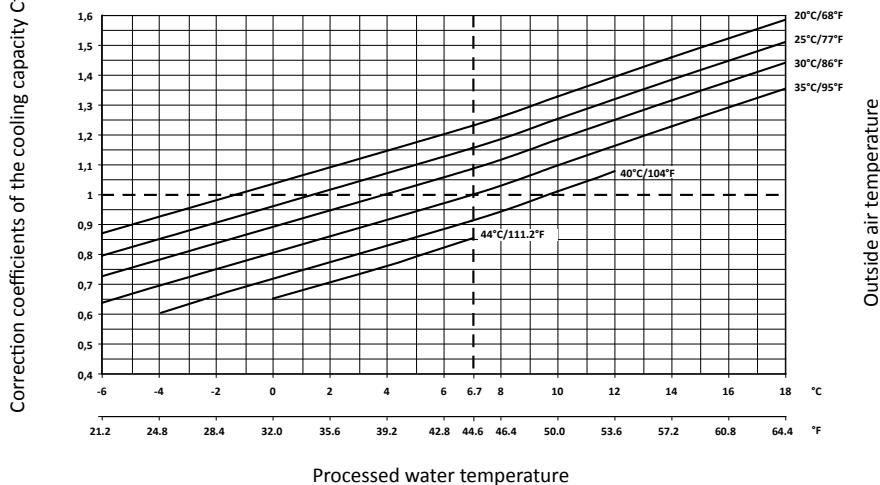
Use table to obtain the corrective factors of the cooling capacity and input power different than Δt 10.01°F / 5.56°C.

10.3. FOULING FACTORS

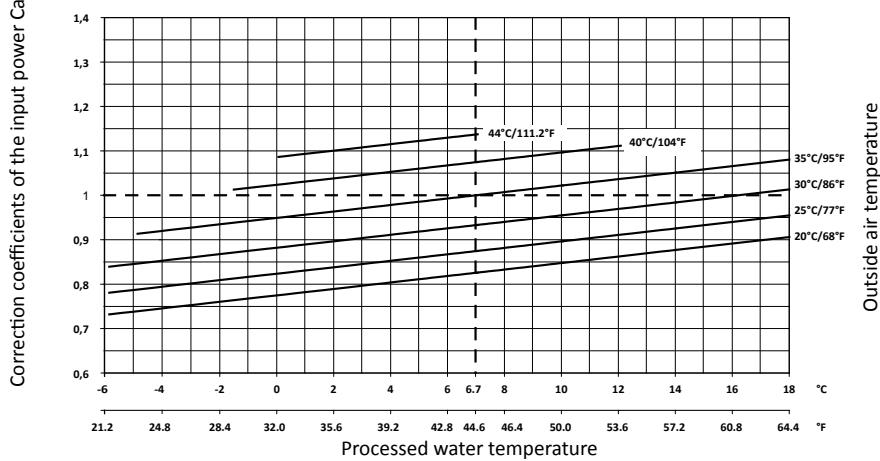
The performance levels given by the technical data refer to conditions with clean tubes, with a fouling factor = 1.

For other fouling factor values, multiply the data of performance table by the coefficients given.

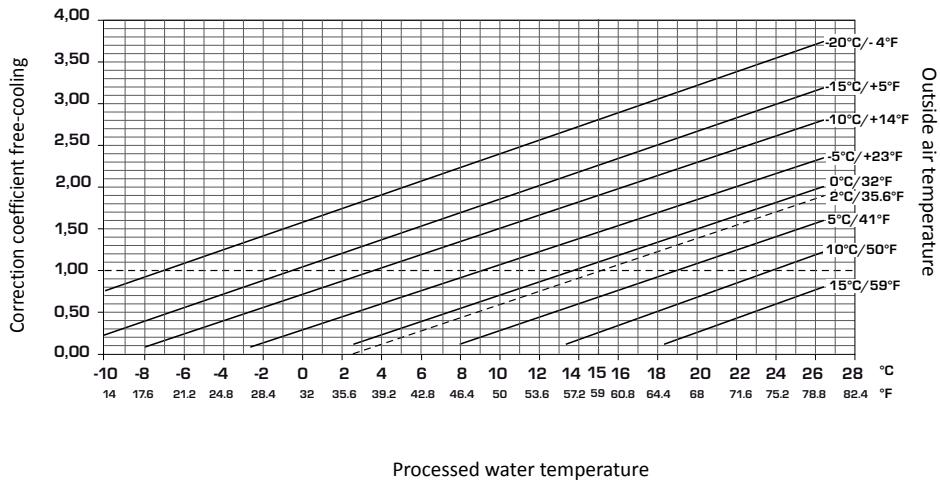
CORRECTION COEFFICIENTS OF THE COOLING CAPACITY



CORRECTION COEFFICIENTS OF THE INPUT POWER IN COOLING MODE



POWER CORRECTION COEFFICIENTS REFRIGERATOR FUNCTIONING ONLY FREE-COOLING



Δt DIFFERENT FROM THE RATED VALUE (Δt 5°C - 10.01°F)	3°C / 5.40°F	5.56°C / 10.01°F	8°C / 14.40°F	10°C / 18°F
Cooling capacity correction factors	0,99	1	1,02	1,03
Input power correction factors	0,99	1	1,01	1,02

FOULING FACTOR [K*M2]/[KW]	0.018	0.05	0.1
Cooling capacity correction factors	1	0.987	0.967
Input power correction factors			

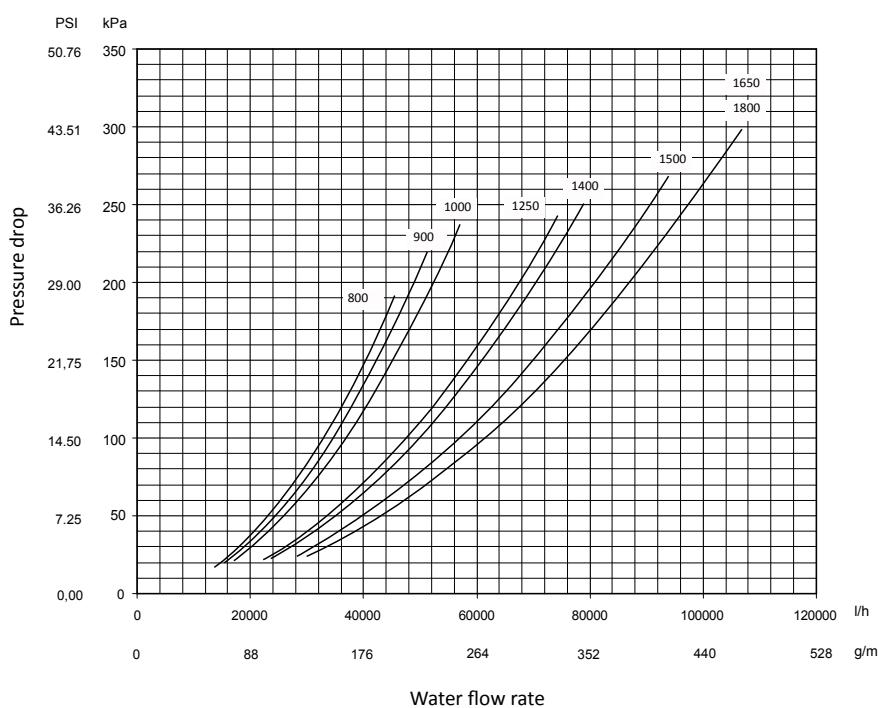
11. TOTAL PRESSURE DROPS

11.1. CHILLER FUNCTION PRESSURE DROP

Inlet temperature	53.6°F
Outlet temperature	44.6°F
Outside air temperature	95°F

Average water temperature	50°F
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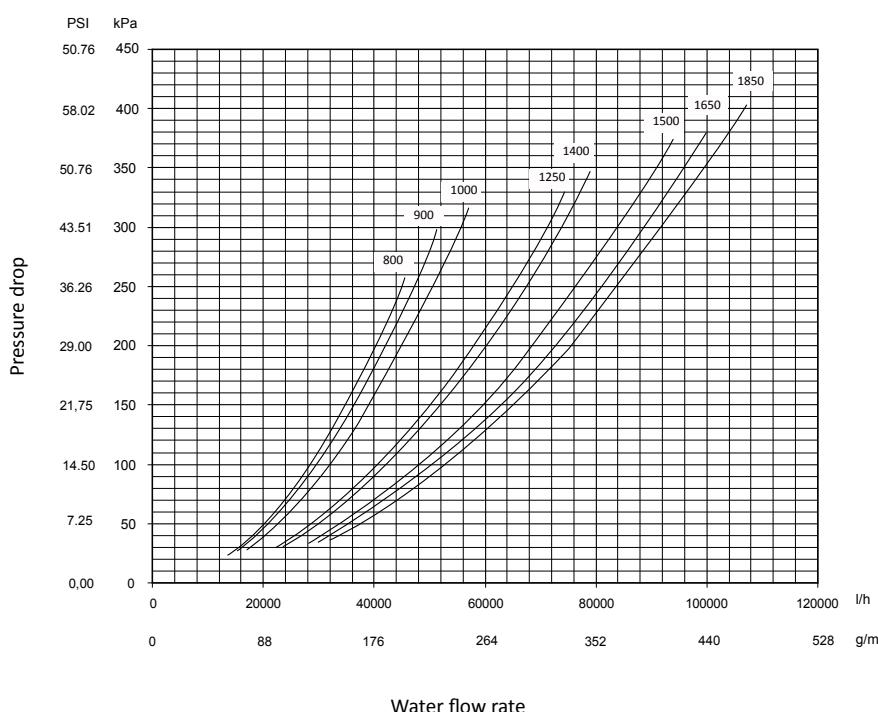
For temperatures other than 50 ° F to use the table of correction factors



Average water temperature °F / °C	41 / 5	50 / 10	59 / 15	68 / 20	86 / 30	104 / 40	122 / 50
Coefficients	1,02	1	0,98	0,97	0,95	0,93	0,91

11.2. FREE-COOLING FUNCTION PRESSURE DROP

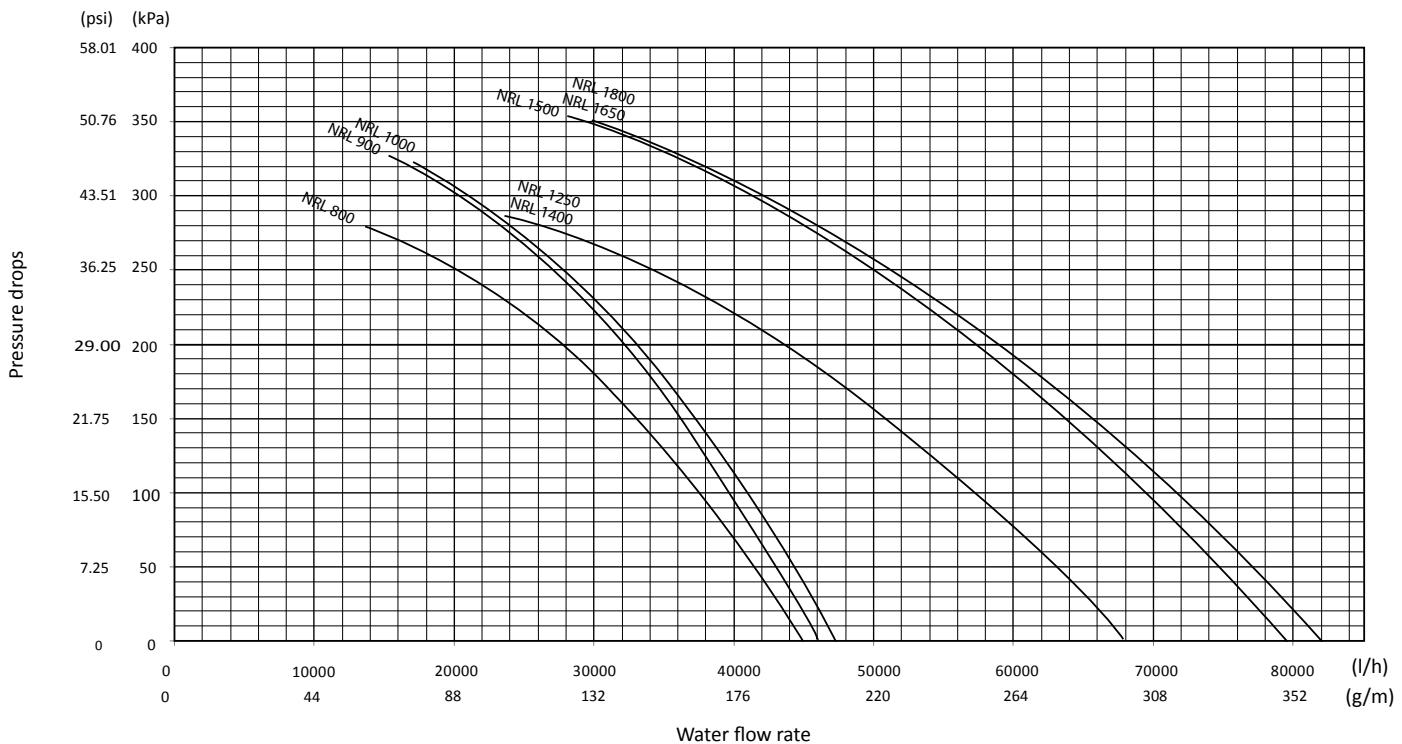
Inlet water temperature	15°C / 59°F
Outside air temperature	2°C / 35.6°F
Rated water flow	
Compressors off	



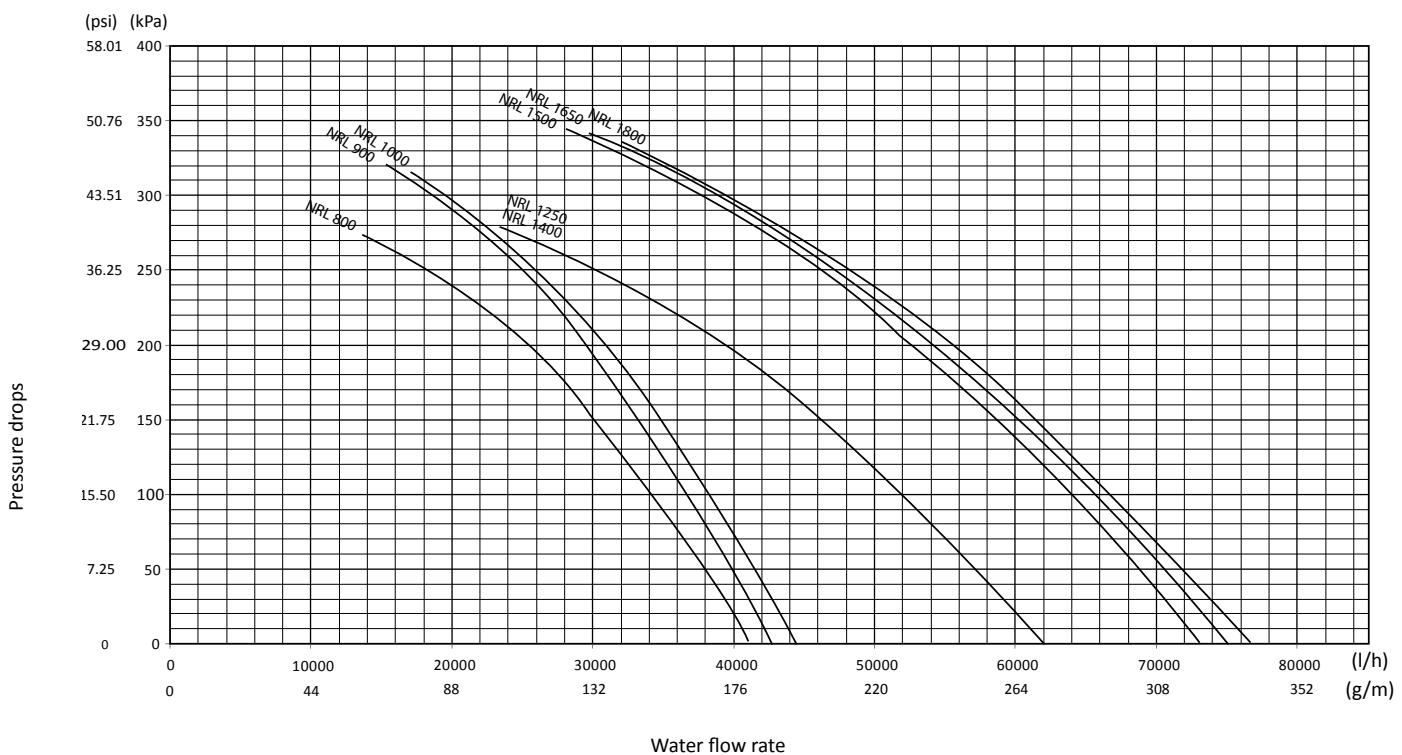
Average water temperature °F / °C	41 / 5	50 / 10	59 / 15	68 / 20	86 / 30	104 / 40	122 / 50
Coefficients	1,02	1	0,98	0,97	0,95	0,93	0,91

12. USEFUL HEADS

12.1. CHILLER FUNCTION USEFUL HEADS



12.2. FREE-COOLING FUNCTION USEFUL HEADS



14. EXPANSION TANK CALIBRATION

The standard pressure value for pre-charging the expansion tank is 1.5 bar, and the volume is 25 litres. Maximum value 6 bar.

The tank must be calibrated according to the maximum difference in height (H) of the device (see figure) according to the formula:

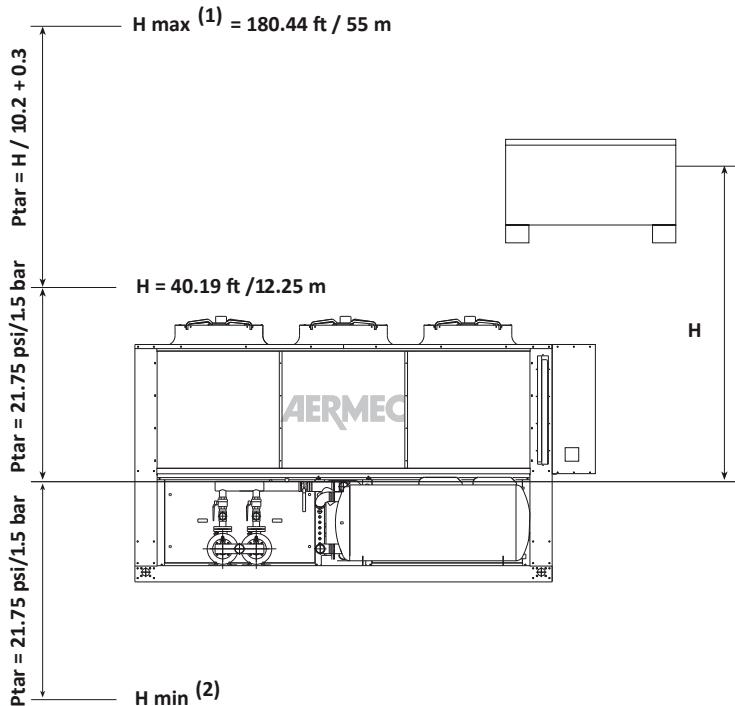
$$p(\text{calibration}) [\text{bar}] = H [\text{m}] / 10.2 + 0.3$$

For example, if the level difference H is 20m, the calibration value of the tank will be 2.3 bar.

If the calibration value obtained from the calculation is lower than 1.5 bar (i.e. for $H < 12.25$), maintain the standard calibration.

KEY:

- (1) Check that the highest user does not exceed a level difference of 180.45ft
- (2) Check that the lowest user can sustain the global pressure acting at that point



KEY:

- (1) Check that the highest user does not exceed a level difference of 55 metres.
- (2) Check that the lowest user can sustain the global pressure acting at that point.

15. MINIMUM WATER CONTENT

NRL	n° Compressor	(1) l/KW	(2) l/KW
0800	4	4	8
0900			
1000		4	8
1250			
1400	5	4	8
1500			
1650		4	8
1800	6		

Key:

(1)	Minimum water content
	Minimum water content in the case of process applications or applications with low outside temperatures and low load.
(2)	Regulation on the temperature outlet water. project Δt less than 5°C.



1. ATTENTION

- It is recommended to design systems with highwater content (minimum recommended values shown in table), to limit:
2. The hourly number of inversions betweenfunctioning modes.
 3. Decrease in water temperature during winter defrost cycles.

16. PARTLOAD

COOLING (AHRI CONDITIONS)

Inlet temperature	53,60 °F
Outlet temperature	44,6 °F
Δt	10,01 °F
External temperature	95 °F

Power steps

COOLING CAPACITY %	1°	2°	3°	4°	5°	6°
800	25	50	75	100	-	-
900	27	53	77	100	-	-
1000	25	50	75	100	-	-
1250	25	50	75	100	-	-
1400	23	44	63	82	100	-
1500	17	34	50	67	84	100
1650	19	37	55	71	86	100
1800	17	34	50	67	84	100
POWER SUPPLY %	1°	2°	3°	4°	5°	6°
800	21	44	71	100	-	-
900	23	47	73	100	-	-
1000	21	44	71	100	-	-
1250	21	44	71	100	-	-
1400	18	37	56	77	100	-
1500	12	26	41	59	79	100
1650	14	29	46	63	81	100
1800	12	26	41	59	79	100



AERMEC S.p.A.
37040 Bevilacqua (VR) Italy—Via Roma, 996
Tel. (+39) 0442 633111
Telefax 0442 93730—(+39) 0442 93566
www.aermec.com - info@aermec.com

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