Obsidian®

LITHIUM SILICATE CERAMIC

STEP 1: Design a crown with your CEREC® software, then put the block in your CEREC mill. For best results, use the recommended design parameters as suggested in the Obsidian Milling Block User Manual and modify those parameters accordingly.*

STEP 2: Crystallize your crown using the Obsidian setting on your furnace. If you do not have an Obsidian program on your furnace, it's easy to add one.**

Attention: Please do not choose the IPS e.max® program on your oven; you must add a setting for Obsidian.

STEP 3: Polish your sample crown with a rubber wheel. A simple hand-polish will make your sample look great. For best results, please use one of the recommended stains from the approved list.*

*   Recommended design parameters, accessories and instructions are specified in the Obsidian Milling Block User Manual, which is available at www.ObsidianCeramic.com/Resources

** Look for a step-by-step instruction guide with this sample, or download other furnace instructions from www.ObsidianCeramic.com/Resources

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