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SUPERCEDES:



mSR100





Important User Information

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MSR Series Product Manual

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REVISON NOTES

REV 1 INITIAL RELEASE 4/30/15





Introduction

The mSR is a linear positioner that fits a miniature foot print but delivers large value for customers looking to move a relatively light payload with high precision. All key components are integral to the unit - residing within the body of the stage to provide a clean looking, reliable, unobstructed package. At the heart of the mSR is an innovative, non-contact linear servo motors. This direct drive motor has been optimized for force, speed, and acceleration, to deliver outstanding performance and response. A variety of high precision non-contact linear encoders provides sub-micron resolution and repeatability. Selectable resolutions range from 10 nanometers to 1 micron. Precision linear 'square rails' provide extremely smooth - precise linear translation. Travel limit and home sensors are conveniently designed into the unit for easy adjustment over the entire travel of the stage. Each stage has been fitted with hi-flex cabling to address cable flexing concerns associated with multi-axis systems.

The mSR is intended to be integrated as a component into a machine with separate power electronics, and motion controller. As such the mSR is an incomplete machine, requiring proper power electronics to be added, as well as necessary machine guarding. The mSR is only rated for use in relatively clean environments moving relatively light payloads (≤12 kg).

General Information

Thank you for your interest in the products and systems offered by Parker Hannifin Electromechanical Automation Division. Our products and systems are recognized around the world for their functionality, performance, and reliability. Our products can be combined to form single or multi-axis systems with a full support of custom applications.

The intent of this guide is to provide general information for our MSR product line., including safety, basic maintenance and features. Not all of this information may be applicable to your product.

If you have any questions or challenges please call our factory support team at 800-245-6903.

It is the responsibility of the end user to ensure that equipment is installed and operated in accordance with both local and federal safety codes and guidelines.

Return Information

Returns

All returns must reference a "Return Material Authorization" (RMA) number. Please call your local authorized distributor or Parker Customer Service Department at 800-245-6903 to obtain a "RMA" number.

Repair Information

Out-of-Warranty Repair

Our Customer Service Department repairs Out-of-Warranty products. All returns must reference a "RMA" number. Please call your local authorized distributor or Parker Customer Service Department at 800-245-6903 to obtain a "RMA" number. You will be notified of any cost prior to making the repair.







Unpacking and General Installation

Carefully remove the positioner from the packaging materials and inspect the unit for any evidence of shipping damage. Report any damage immediately to your local authorized distributor. Please save the shipping container for damage inspection or future transportation.

Incorrect handling of the positioner may adversely affect the performance of the unit in its application. Standard handling and lifting practices should be employed, product may be heavy.

Please observe the following guidelines for handling and mounting of your new positioner.

Proper mounting of the positioneris required to reduce risk of injury and provide optimal performance.

Positioners should be mounted to a flat, stable surface by using thru-holes, counter bored holes, or tapped holes on the base of the unit.

Unless otherwise specified, the standard installation of the linear drive is horizontal.

DO NOT allow the positioner to drop onto any surface. Dropping the positioner can generate impact loads that may result in flat spots on bearing surfaces or misalignment of drive components, drastically effecting the performance of the product.

DO NOT drill holes into the positioner. Drilling holes into the positioner can generate particles and machining forces that may effect the operation of the positioner. Parker will drill holes if necessary; contact your local authorized distributor.

DO NOT subject the unit to impact loads such as hammering, riveting, etc. Impacts loads generated by hammering or riveting may result in flat spots on bearing surfaces or misalignment of drive components, drastically effecting the performance of the product.

DO NOT lift the positioner by cables or cable management system. Lifting positioner by cables or cable management system may effect electrical connections and/or cable management assembly. The unit should be lifted by the base structure only.

DO NOT expose positioner to mist, spray or submersion in liquids.

DO NOT disassemble positioner. Unauthorized adjustments may alter the positioner's specifications and will void the product warranty.

DO NOT transport a long axis without proper support as excessive deflection may occur.





Warnings and Precautions



Hot Surfaces

DO NOT touch motor coils located in the positioner after high duty operation. Motor temperature may approach 60°C. The unit itself may become warm or hot to the touch.



Electrical Shock

DO NOT take apart or touch any internal components of the positioner while unit is plugged into an electrical outlet. SHUT OFF power before replacing components to avoid electrical shock.



High Magnetic Field

Unit may be HAZARDOUS to people with Pace Makers or any other 'magnetically-sensitive' medical devices. Unit may have an effect on 'magnetically-sensitive' applications.



Ferrous Materials

The positioner will NOT keep out small ferrous materials in applications with air born metallic particles. The customer must take additional precautions in these applications to prevent intrusion of these ferrous particles.



Vertical Operation

Depending upon your load and counter balance selection the carriage and load may drop when mounted vertically in power loss situations potentially causing product damage or personal injury.



General Safety

Because linear motors can accelerate up to 3 g's and operate at high speeds, and sometimes positioners move without warning, keep all personnel away from dynamic travel range of positioner. Product does have pinch areas where moving elements relative to each other come together.



Moving Cables

If the cables are to be moving, the use of high flex cabling is recommended to ensure long life .



Strain Relieve Electrical Components

All electrical components (such as motor, halls, encoders and limit/home switches) must be strain relieved. Failure to strain relieve electrical wires or cables may result in component failure and/or possible personal injury.



Pinch Points

Unit may have a pinch point because the top extends over the base of the table as well as moving elements relative to stationary elements. Proper care should be exercised.







Specification Conditions

Environmen	tal Specifications
Storage and Transport Temperature Range	-20 to + 60 Degrees C.
Storage and Transport Humidity Range	10 - 95% Non Condensing
Operation Temperature to Achieve Specifications	20 Degrees C +/- 1 degree C
Operation Temperature range for basic motion ¹	5 to 40 Degrees C.
Operational Humidity Range	10 - 95% Non Condensing
	Operating area is to be clean and free of particulation.
Cleanliness	Normal room dust is acceptable but heavy particulation
	can cause malfunctions and damage.

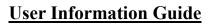
¹ Minimum to maximum continuous operating temperature range (with NO guarantee of any specification except motion)

Mounting Surface Requirements

Proper mounting of the mSR is essential to optimize product performance. All specifications are based on the following conditions:

- The positioner must be bolted down to a flat surface which supports the entire length of the base using all mounting holes provided
- At a minimum for basic motion the positioner must be mounted to a flat, stable surface, with a flatness error less than or equal to 0.025mm/300mm, (specifications will be greatly varied from published specification with this flatness).
- To meet catalog specifications the surface must have a flatness error less than or equal to 0.003mm/300mm for Standard grade and 0.001mm/300mm for Precision grade.







Specifications

Specifications		Units	25	5	0	100		150		200		25	50
Travel		mm	LS	LS	LD	LS	LD	LS	LD	LS	LD	LS	LD
Size (WxH)		mm	100 x 35	100	x 35	100	x 35	100 x 35		100 x 35		100	x 35
Normal Load		kg	12	1	2	1	2	1	2	1	2	1	2
Continuous Thrust		N	11	11	16.7	11	16.7	11	16.7	11	16.7	11	16.7
Peak Thrust (Max)		N	33	33	50	33	50	33	50	33	50	33	50
Duty Cycle		%	100	100		100		100		100		10	00
Acceleration (Max- no I	oad)	G	3	(1)	3		3		3		3		3
Rated Bus Voltage		Volts DC	48	4	8	4	8	4	8	4	.8	4	8
Straightness & Flatness ¹	Standard grade	um	±5	±	5	±	8	±	8	±	:8	±1	10
Precision grade		μm	±3	±	3	±	4	±	4	±	:5	±	5
Carriage Mass		kg	0.34	0.34	0.46	0.34	0.46	0.34	0.46	0.34	0.46	0.34	0.46
Stage Mass		kg	1.06	1.21	1.57	1.45	1.80	1.68	2.03	1.91	2.35	2.23	2.59

							30	0	35	50	40	00	4!	50	50	0
Travel		mm	LS	LD												
Size (WxH)		mm	100	x 35												
Normal Load		kg	12	2	1	2	1	2	1	.2	12	2				
Continuous Thrust		N	11	16.7	11	16.7	11	16.7	11	16.7	11	16.7				
Peak Thrust (Max)		N	33	50	33	50	33	50	33	50	33	50				
Duty Cycle		%	100		100		100		100		10	0				
Acceleration (Max- no lo	oad)	G	3		(1)	3	(1)	3	(1)	3	3					
Rated Bus Voltage		Volts DC	48	3	4	8	4	8	4	.8	48	8				
Ctraightness & Flatness1	Standard grade	11100	±1	.0	±1	12	±1	L6	±2	20	±2	.0				
Straightness & Flatness ¹ Precision grade		μm	±!	5	±	6	±	8	±1	10	±1	2				
Carriage Mass	Carriage Mass		0.34	0.46	0.34	0.46	0.34	0.46	0.34	0.46	0.34	0.46				
Stage Mass		kg	2.47	2.82	2.70	3.05	2.93	3.37	3.25	3.60	3.48	3.84				

¹ Precision grade version stage mounted to granite surface, 0.01 micron optical encoder

Continuo	us Power
Motor	Power (Watts)
LS Motor	57.6
LD motor	104.6





mSR100 Specifications (Travel & Encoder Dependent)

			Travel (mm)											
Specification	Units	25	50	50	100	100	150	150	200	200	250	250		
Specification	Offics	(LS)		(LD)					(LS)	(LD)	(LS)	(LD)		

Magnetic Encoder -1 Micron Resolution

Max. Speed	mm/s	1100	1500	3000	3000	3000	3000	3000	3000	3000	3000	3000
Bi-directional Repeatability	μm						±5.0					
Positional Accuracy	μm	20	30	30	40	40	40	40	50	50	50	50

Optical Encoder- 1 Micron Resolution

Option Lileoner Lili												
Max. Speed	mm/s	1100	1500	3000	3000	3000	3000	3000	3000	3000	3000	3000
Bi-directional							13.0					
Repeatability	μm						±2.0					
Positional Accuracy	μm	10	10	10	10	10	10	10	12	12	14	14
Positional Accuracy	μm	6	6	6	6	6	7	7	7	7	8	8
(Slope Corrected)	μιιι	O	O	U	0	O	,	,	,	,	0	0

Optical Encoder- 0.1 Micron Resolution

Max. Speed	mm/s	300	300	300	300	300	300	300	300	300	300	300
Bi-directional	μm						±0.4					
Repeatability	μιιι						10.4					
Positional Accuracy	μm	9	9	9	9	9	9	9	11	11	13	13
Positional Accuracy (Slope Corrected)	μm	5	5	5	5	5	6	6	6	6	7	7

Optical Encoder- 0.01 Micron Resolution

Optical Efficact 0.03			ation									
Max. Speed	mm/s	30	30	30	30	30	30	30	30	30	30	30
Bi-directional Repeatability	μm						±0.2					
Positional Accuracy	μm	8	8	8	8	8	8	8	10	10	12	12
Positional Accuracy (Slope Corrected)	μm	4	4	4	4	4	5	5	5	5	6	6

BiSS-C Absolute Encoder - 0.05 Micron Resolution

Max. Speed	mm/s	3000	3000	3000	3000	3000	3000	3000	3000	3000	3000	3000
Bi-directional Repeatability	μm						±0.4					
Positional Accuracy	μm	9	9	9	9	9	9	9	11	11	13	13
Positional Accuracy (Slope Corrected)	μm	5	5	5	5	5	6	6	6	6	7	7





						Travel	(mm)				
Specification	Units	300	300	350	350	400	400	450	450	500	500
Specification	Omits	(LS)	(LD)	(LS)	(LD)	(LS)	(LD)	(LS)	(LD)	(LS)	(LD)
Magnetic Encoder -1											
Max. Speed	mm/s	1100	1500	3000	3000	3000	3000	3000	3000	3000	3000
Bi-directional Repeatability	μm					±5	5.0				
Positional Accuracy	μm	60	60	60	60	60	60	60	60	60	60
Optical Encoder- 1 N	licron Re	solutio	n								
Max. Speed	mm/s	1100	1500	3000	3000	3000	3000	3000	3000	3000	3000
Bi-directional Repeatability	μm					±2	0				
Positional Accuracy	μm	16	16	18	18	20	20	22	22	24	24
Positional Accuracy (Slope Corrected)	μm	8	8	9	9	9	9	10	10	10	10
Optical Encoder- 0.1	Micron F	Resolut	ion								
Max. Speed	mm/s	300	300	300	300	300	300	300	300	300	300
Bi-directional Repeatability	μm					±0).4				
Positional Accuracy	μm	15	15	17	17	19	19	21	21	23	23
Positional Accuracy (Slope Corrected)	μm	7	7	8	8	8	8	9	9	9	9
Optical Encoder- 0.0	1 Micron	Resolu	ition								
Max. Speed	mm/s	30	30	30	30	30	30	30	30	30	30
Bi-directional Repeatability	μm					±C).2				
Positional Accuracy	μm	14	14	16	16	18	18	20	20	22	22
Positional Accuracy (Slope Corrected)	μm	6	6	7	7	7	7	8	8	8	8
BiSS-C Absolute Enco	oder - 0.0	5 Micro	on Resc	olution							
Max. Speed	mm/s	30	30	30	30	30	30	30	30	30	30
Bi-directional Repeatability	μm					±C					
Positional Accuracy	μm	15	15	17	17	19	19	21	21	23	23
Positional Accuracy		7	7	0	0	0	0	0	0	0	0



(Slope Corrected)

 μm



Part Number Nomenclature mSR 100

Part
Number
Example:

MSR 100 L 050 P LS E3 H1 L1 CM03 X0

1	Series		(5)	Grade		8	Home Se	nsor
	MSR	Series		P	Precision (Optical, Sine/		H0	No home sensor (BiSS-C
					Cosine, and Biss-C			Absolute only)
2	Size				Absolute only)		H1	Home Sensor ¹
	100	100 mm wide profile		S	Standard (Magnetic		¹ Home se	nsor with M1 option
					Encoder only)		¹Index ma	ark with E1/E2/E3 or SC options
3	Drive Trai	n						
	L	Linear Motor Drive	6	Motor		9	Limit Sen	sor
				LS	Ironless, single		LO	No limit sensor (BiSS-C
4	Stroke Le	ngth (mm)		LD	Ironless, double (50 to 500			Absolute only)
	025	25 mm			mm stroke only)		L1	End-of-travel limit sensors
	050	50 mm						
	100	100 mm	7	Encoder		10	Cable Op	tions
	150	150 mm		E1	1μ optical incremental		CM03	No cable management
	200	200 mm		E2	0.1μ optical incremental			3 meter
	250	250 mm		E3	0.01μ optical incremental		CM13	Single cable carrier,
	300	300 mm		SC	Sine/ Cosine			3 meter
	350	350 mm		M1	1μ magnetic incremental		CM23	Double cable carrier,
	400	400 mm		R1	0.05μ BiSS-C Absolute			3 meter
	450	450 mm				_		



500

500 mm

(1) Other Options

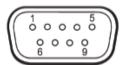
No options

X0

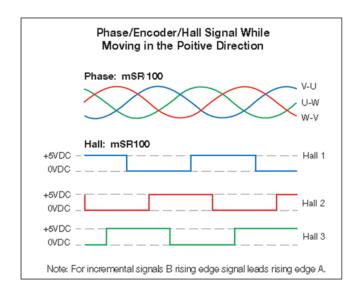
Electrical Specifications

Matay Specifications	Lleita	3 Pole	5 Pole
Motor Specifications	Units	(LS Option)	(LD Option)
Magnetic Pitch	mm	40	40
Continuous Force ¹	N	11	16.7
Peak Force	N	33	50
Continuous Current ¹	A(rms)	1.2	2.18
Peak Current ^{2,3}	A(rms)	3.5	6.5
Voltage Constant ^{2,3}	Volts/m/s	7.7	6.3
Force Constant ²	N/A(rms)	9.4	7.65
Resistance ²	Ohms	6.3	2.82
Inductance⁴	mH	1	0.5
Max Bus Voltage	VDC	48	48
Thermal Resistance	C/Watt	5.5	3.56
Winding Thermal Time Constant	Minutes	1.3	0.8
Motor Thermal Time Constant	Minutes	15	10





- 1 @ 25° C ambient, and winding temperature at 125° C
- 2 Measured line to line
- 3 Value is measured peak of sine
- 4 ±30% Line-to-Line, induction bridge measurement @ 1 Khz



Function	Color	Pin#
Motor Phase U	Red	1
Motor Phase V	Brown	2
Motor Phase W	Orange	3
PE Ground	Green/Yellow	4
Hall Power (+5Volts DC)	Black	5
Hall Ground	White	6
Hall 1	Yellow	7
Hall 2	Blue	8
Hall 3	Green	9







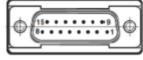
Optical Encoder

Function	Signal	Pin#
Dower	5 Volts DC	8
Power	Ground	2,9
	A+	14
In arom antal Cignals	A-	6
Incremental Signals	B+	13
	B-	5
Defended Monte	Z+	12
Reference Mark	Z-	4
Lineite	Positive Limit	11
Limits	Negative Limit	10
Setup	(Used in installation)	1
Error Output	NPN	3



Function	Signal	Pin #
Dower	5 Volts DC	4, 5
Power	0 Volts DC	12, 13
	Cosine +	9
Incremental Cignals	Cosine -	1
Incremental Signals	Sine +	10
	Sine -	2
Defense Ment	Z+	3
Reference Mark	Z-	11
Lineite	Positive Limit	7
Limits	Negative Limit	8
Setup	(Used in installation)	6
Error Output	NPN	14





Magnetic Encoder

Function	Signal	Pin#
Dower	5 Volts DC	8
Power	Ground	9
	A+	14
Incremental Cianals	A-	6
Incremental Signals	B+	13
	B-	5
Reference Mark	Z+	12
Reference Mark	Z-	4
Limits	Positive Limit	11
Limits	Negative Limit	10
Home	NPN	2
Error Output	NPN	3



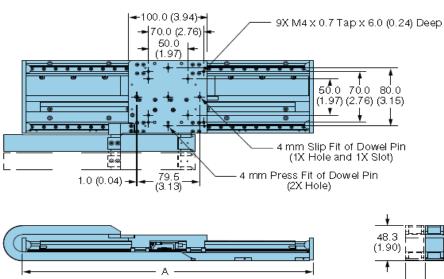
BiSS-C Absolute Encoder

Function	Signal	Color
	5 Volts DC	Brown
Power		Green
	Ground	White
	MA+	Violet
Serial	MA-	Yellow
Communications	SLO+	Grey
	SLO-	Pink
Shield	Inner	Inner Shield
Sillelu	Outer	Case

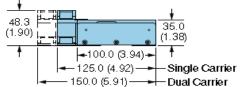


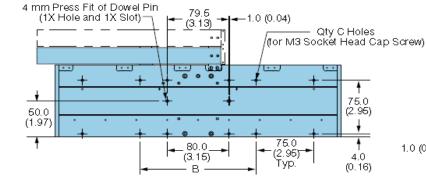


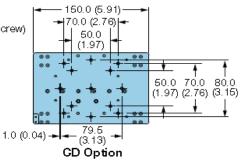
Dimensional Drawings - mSR100 - mm (in)



Mounting Requirements			
Hardware	SCH M3x10		
Torque	12 in-lbs		
Wrench Size	2.5mm Allen		







Dimensions - mm (in)

Trave	l (mm)	^		С
LS Option LD Option		Α	В	(QTY)
25	-	145 (5.71)	100 (3.94)	8
50	-	170 (6.69)	125 (4.92)	8
100	50	220 (8.66)	150 (5.91)	8
150	100	270 (10.63)	200 (7.87)	8
200	150	320 (12.60)	125 (4.92)	8
250	200	370 (14.57)	150 (5.91)	12
300	250	420 (16.54)	200 (7.87)	12
350	300	470 (18.50)	125 (4.92)	12
400	350	520 (20.47)	150 (5.91)	12
450	400	570 (22.44)	200 (7.87)	16
500	450	620 (24.41)	125 (4.92)	16
-	500	670 (26.38)	150 (5.91)	16





Assembly Diagram - mSR100

Dual Precision Square Bails Center Driven Ironless Linear Motor Two precision aligned square rail The mSR 100 offers both a 3 and 5 pole bearings to support the payload and ironless linear motor (mL18)based upon provide superior straightness and the application thrust requirements. flatness. Each of these motors have been Integrated Home and Limit Sensing optimized operate on 48 Volts DC. Home and limit sensors have been integrated into the mSR 100 encoder read head, and signals are passed through the same cable, minimizing the amount of cables requiring cable management. Six Different Linear Encoder Technologies The mSR 100 provides maximum versatility with three different optical encoder resolutions (1, 0.1, and 0.01 micron), an analog Sine/Cosine option as well as an economical 1 micron magnetic option. The mSR 100 also offers a BiSS-C, 0.05 micron **High Flex Cabling** absolute encoder option for application that The mSR uses high flex cabling as require constant positional feedback. standard to ensure maximum life of the stage regardless if it's integrated

Tapped Holes and Dowel Pinning

The mSR has tapped holes in both the top and base for ease of mounting, and dowel pins to ensure repeatable mounting when configuring XY systems made with mSR's.

CE and RoHS Compliance

into a multi axis system.

The mSR conforms to both CE and RoHS directives as standard.











Setting the Optical Encoder Limits

The mSR100 with the optical encoder option comes equipped with adjustable end of travel limit sensors. The sensors are activated by magnetic targets located in a slot on the encoder scale bracket as shown in Image #3 below. The factory setting location of the limit sensor targets provide the full nominal travel of the stage with approximately 2mm of over travel before the stage encounters the hard stop.

To adjust travel, simple loosen the screw on the target ~1/4 turn using a 1.3mm hex wrench, slide the target to the desired position, and tighten the screws.

NOTE: The active length of the target is approximately 9mm. If the target is moved greater than 9 mm from the stage hard stop, the stage can move beyond the active area of the target and shut off on the other side of the target. This can lead to having the stage behind a limit sensor. Caution in setup and programming should be taken to avoid this potential issue.

Limit sensor hysteresis: Limit sensor can have up to 1.5 mm of hysteresis which means after activation the stage must move more than 1.5 mm away from the activation point to release the limit sensor from being active.

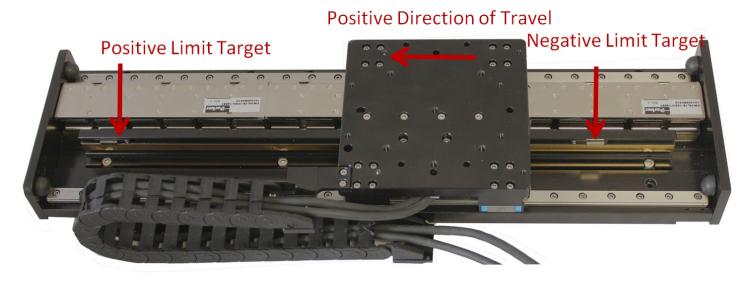


Image 3





Setting the Magnetic Encoder Limits

The mSR100 with the magnetic encoder option comes equipped with adjustable end of travel limit sensors and a home sensor. The sensors are activated by magnetic targets located in a slot on the encoder scale bracket as shown in image #4 below. The factory setting location of the limit sensor targets provide the full nominal travel of the stage with approximately 2mm of over travel before the stage encounters the hard stop. The home sensor is set such that during a positive direction move the home sensor trips approximately in the center of the travel of the stage.

To adjust travel, simple loosen the screw on the target $\sim 1/4$ turn using a 1.3mm hex wrench, slide the target to the desired position, and tighten the screws.

NOTE: The active length of the target is approximately 9mm, if the target is moved greater than 9 mm from the stage hard stop, the stage can move beyond the active area of the target and shut off on the other side of the target. This can lead to having the stage behind a limit sensor. Caution in setup and programming should be taken to avoid this potential issue.

Limit sensor hysteresis: Limit sensor can have up to 2 mm of hysteresis which means after activation the stage must move more than 2 mm away from the activation point to release the limit sensor from being active.

Home sensor hysteresis: Home sensor can have up to 0.6 mm of hysteresis which means after activation the stage must move more than 0.6 mm away from the activation point to release the home sensor from being active.



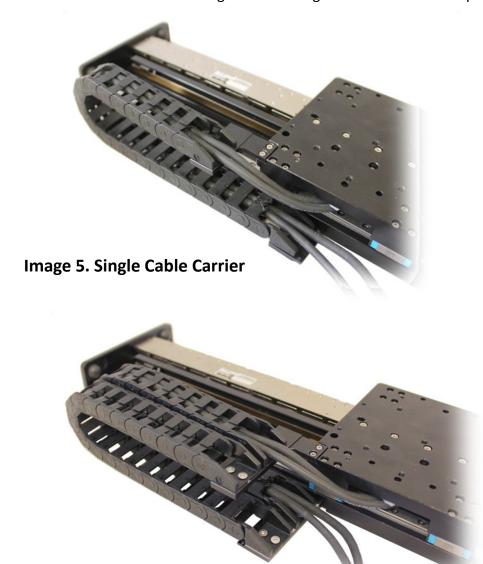






Cable Carrier

The mSR100 can be fitted with cable carriers to transport the stage cables or user cables. These cable carriers can be purchased as an option assembled to the stage at the time of order, or can be purchased as an accessory. Cable carriers are available in a single or dual version, (see image 5 and 6 below). If purchased as an accessory, mount the cable carriers as shown in accordance to the images below using the 4 flathead screws pro-

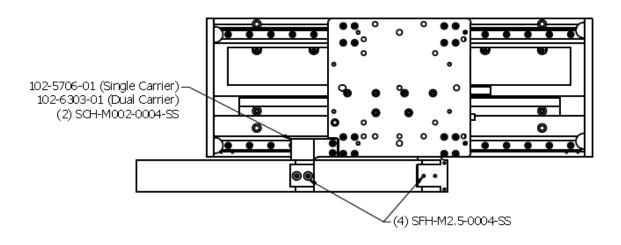


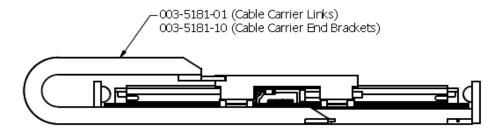


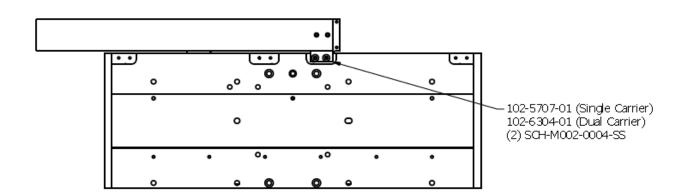




Cable Carrier Mounting

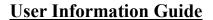






* Longer travels use additional supports

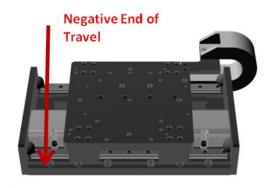


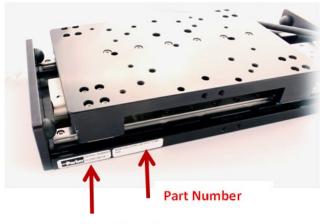




Part and Serial Number Location

The mSR 100 part number and serial number can be located at the negative end of travel, on the base of the positioner, opposite the cables.





Serial Number

Caution and Warning Label

The mSR Caution and Warning label is located on the motor phase an hall cable (9 pin D-Sub), as pictured below.







Maintenance and Life Expectancy

Maintenance:

The mSR100 is designed to be a maintenance free device. The drive train is a non-contact linear motor and does not need maintenance of any kind. The linear bearings are designed with internal lubricators that provide lubrication of the bearings for the life of the stage. Beside normal cleaning of surfaces (if needed) no other maintenance is required.

Life:

The operational life of the mSR100 is limited by two primary factors, the linear bearings and the bending life of the cables. If the rated load of the stage is not exceeded, the typical bearing life is on the order of 2,540 km in a clean environment. Contamination or solvents on the bearings can result in lower life performance. The cable flex life in a cable carrier with a bend radius of 25mm is 10 million cycles. Cable flex life increases with larger bend radius.

Spare Parts

Description	Part #
Limit Kit, MSR100 Optical	002-3547-01
Limit Kit,MSR100 Magnetic	002-3548-01
Z bracket, 25-50mm	002-2238-01
Z bracket, 100-150mm	002-2240-01





Compliance Documents



RoHS Compliance Statement

We hereby certify that the following item(s) produced by Parker Hannifin Corporation complies with the requirements of the EU Directive 2002/95/EC on the restriction of the use of certain hazardous substances in the electrical and electronic equipment (RoHS) and other national and international legislation similarly restricting the use of materials.

Substance	RoHS Threshold
Cadmium (Cd)	0.01% or 100ppm
Lead (Pb)	0.1% or 1000ppm
Mercury (Hg)	0.1% or 1000ppm
Hexavalent Chromium (Cr(VI))	0.1% or 1000ppm
Polybrominated biphenyls (PBB)	0.1% or 1000ppm
Polybrominated diphenyl ethers (PBDE)	0.1% or 1000ppm

C E DECLARATION OF INCORPORATION

ACCORDING TO EC DIRECTIVE 2006/42/EC (ANNEX II, PART 1, SECTION B) FOR PARTLY COMPLETED MACHINERIES

EN ISO 12100	Safety of Machinery – basic concepts.
EN 60034-1	Rotating electrical machines- Part 1: Rating and performance
EN 60034-5	Rotating electrical machines - Part 5: Degrees of protection provide by the integral design (IP code)
EN 60034-18	Rotating electrical machines - Part 18-1: Functional evaluation of insulation systems
EN/IEC 60204-1	Safety of machinery - Electrical equipment of machines - Part 1: general requirements
EN 60085	Electrical Insulation – Thermal evaluation and designation
EN 349	Safety of Machinery— Minimum gaps to avoid crushing of parts of the human body



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Notes	



<u>User Information Guide</u> Notes	





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