

# Rockwell Automation Library of Process Objects: Advanced Analog Input (P\_AInAdv)

Version 3.1





# **Important User Information**

Read this document and the documents listed in the additional resources section about installation, configuration, and operation of this equipment before you install, configure, operate, or maintain this product. Users are required to familiarize themselves with installation and wiring instructions in addition to requirements of all applicable codes, laws, and standards.

Activities including installation, adjustments, putting into service, use, assembly, disassembly, and maintenance are required to be carried out by suitably trained personnel in accordance with applicable code of practice.

If this equipment is used in a manner not specified by the manufacturer, the protection provided by the equipment may be impaired.

In no event will Rockwell Automation, Inc. be responsible or liable for indirect or consequential damages resulting from the use or application of this equipment.

The examples and diagrams in this manual are included solely for illustrative purposes. Because of the many variables and requirements associated with any particular installation, Rockwell Automation, Inc. cannot assume responsibility or liability for actual use based on the examples and diagrams.

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Throughout this manual, when necessary, we use notes to make you aware of safety considerations.

$\bigwedge$	WARNING: Identifies information about practices or circumstances that can cause an explosion in a hazardous environment, which may lead to personal injury or death, property damage, or economic loss.
$\bigwedge$	<b>ATTENTION:</b> Identifies information about practices or circumstances that can lead to personal injury or death, property damage, or economic loss. Attentions help you identify a hazard, avoid a hazard, and recognize the consequence.
IMPORTANT	Identifies information that is critical for successful application and understanding of the product.

Labels may also be on or inside the equipment to provide specific precautions.



**SHOCK HAZARD:** Labels may be on or inside the equipment, for example, a drive or motor, to alert people that dangerous voltage may be present.



**BURN HAZARD:** Labels may be on or inside the equipment, for example, a drive or motor, to alert people that surfaces may reach dangerous temperatures.



**ARC FLASH HAZARD:** Labels may be on or inside the equipment, for example, a motor control center, to alert people to potential Arc Flash. Arc Flash will cause severe injury or death. Wear proper Personal Protective Equipment (PPE). Follow ALL Regulatory requirements for safe work practices and for Personal Protective Equipment (PPE).

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# Notes:

This document is updated throughout for version 3.1 of the Rockwell Automation Library of Process Objects. Changes for this revision are marked by change bars shown in the right margin.

# Software Compatibility and Content Revision

#### Table 1 - Summary of Changes

Торіс	Page
Changed title from 'PlantPAx Library of Process Objects' to 'Rockwell Automation Library of Process Objects'	Front Cover
Changed version of Rockwell Automation Library of Process Objects from 3.0 to 3.1	5, 11, 12
Changed references to Knowledgebase Answer ID 62682 to Product Compatibility and Download Center	6, 11
Visualization Files: added Important note concerning the order in which files must be imported Types table - added Optional Graphic Displays	11
Input Parameters table: added 'Alias For' column and aliases changed 'PCmd_HiRoCInSuppress' to 'PCmd_HiRoCSuppress' added 'MCmd_Acq', 'MCmd_Rel', 'OCmd_AcqLock', 'OCmd_Unlock', 'SrcQ_IO', and 'SrcQ' 'Cfg_IOFaultSeverity' - changed level 4 alarm severity from 'Highest' to 'Urgent' changed Alarm Severity from 14 to 11000 changed descriptions for 'PCmd_Acq', 'PCmd_Rel', 'PCmd_Lock', 'PCmd_Unlock', 'PCmd_Reset', 'PCmd_ClearCapt'', 'PCmd_ <alarm>Ack', 'PCmd_<alarm>Suppress', 'PCmd_<alarm>Unsuppress', and 'PCmd_<alarm>Unshelve'</alarm></alarm></alarm></alarm>	13
Output Parametrers table: added 'Err_', 'Alm_', 'Ack_', and 'SrcQ_IO' parameter description to bullet list added 'Val_Fdbk', SrcQ_IO', SrcQ', 'Sts_MAcqRcvd', and 'Inp_Srcq' changed data type for Val_Mode from DINT to SINT added 'Alias For' column and aliases 'Val_Notify' - changed level 4 alarm severity from 'Highest' to 'Urgent'	19
Operations - added Simulation section	26
Status/Quality Indicators table: changed level 4 alarm severity from 'Highest' to 'Urgent' changed Alarm Severity from 14 to 11000	30
Alarm Indicators - changed level 4 alarm severity from 'Highest' to 'Urgent'	34
Operator Tab: added alarm locations figure added I/O Source and Quality icon	40
Maintenance tab: added 'Raw Input' to description table along with cross-reference to page 1of Engineering tab added hyperlink to Rockwell Automation Library of Process Objects: Analog Input Channel (P_AIChan) Reference Manual, publication SYSLIB-RM042	43
Engineering tab - changed 'Mode Configuration Message Box' to 'Mode Configuration Display'	44, 45
Trends tab - Replaced two images	48, 49
Alarms tab - Alarm Color Definitions table - changed level 4 alarm severity from 'Highest' to 'Urgent'	51
Replaced first Faceplate Help page	52

For the latest compatible software information and to download the Rockwell Automation Library of Process Objects, see the Product Compatibility and Download Center at

http://www.rockwellautomation.com/rockwellautomation/support/pcdc.page.

For general library considerations, see Rockwell Automation Library of Process Objects, publication <u>PROCES-RM002</u>.

# Additional Resources

These documents contain additional information concerning related products from Rockwell Automation.

Resource	Description
PlantPAx Process Automation System Selection Guide, publication PROCES-SG001	Provides information to assist with equipment procurement for your PlantPAx system.
PlantPAx Process Automation System Reference Manual, publication <u>PROCES-RM001</u>	Provides characterized recommendations for implementing your PlantPAx system.
Rockwell Automation Library of Process Objects, publication <u>PROCES-RM002</u>	Provides general considerations for the PlantPAx system library of process objects.
FactoryTalk View Machine Edition User Manual, publication <u>VIEWME-UM004</u>	Provides details on how to use this software package for creating an automation application.
FactoryTalk View Site Edition User Manual, publication <u>VIEWSE-UM006</u>	Provides details on how to use this software package for developing and running human-machine interface (HMI) applications that can involve multiple users and servers, distributed over a network.
Logix5000™ Controllers Add-On Instructions Programming Manual, publication <u>1756-PM010</u>	Provides information for designing, configuring, and programming Add-On Instructions.
Rockwell Automation Library of Process Objects: Analog Input Reference Manual, publication <u>SYSLIB-RM001</u>	Provides information on how to use the AOI to monitor one analog value, typically from a channel of an analog input module, and deal with alarms when the analog value exceeds user-specified thresholds (high and low).
Rockwell Automation Library of Process Objects: Common Alarm Block (P_Alarm) Reference Manual, publication <u>SYSLIB-RM002</u>	Details how to monitor an input condition to raise an alarm. Information includes acknowledging, resetting, inhibiting, and disabling an alarm. Generally the P_Alarm faceplate is accessible from the Alarms tab.
Rockwell Automation Library of Process Objects: Common Mode Block (P_Mode) Reference Manual, publication <u>SYSLIB-RM005</u>	Explains how to choose the Mode (owner) of an instruction or control strategy. The Mode instruction is usually embedded within other instructions to extend their functionality. It is possible to use a standalone Mode instruction to enhance a program where modes are wanted.
Rockwell Automation Library of Process Objects: Condition Gate Delay (P_Gate) Reference Manual, publication <u>SYSLIB-RM041</u>	Provides details for using the P_Gate instruction to process status and alarm conditions, including gate delay, on-delay, and off-delay timing. Generally the P_Gate faceplate is accessible from the Maintenance tab.

You can view or download publications at

<u>http://www.rockwellautomation.com/literature/</u>. To order paper copies of technical documentation, contact your local Allen-Bradley distributor or Rockwell Automation sales representative.

# Advanced Analog Input (P\_AInAdv)

The P\_AInAdv (Advanced Analog Input) Add-On Instruction monitors one analog value, typically from an Analog Input I/O module. The global objects and faceplate shown below are examples of the graphical interface tools for this Add-On Instruction.



# Guidelines

Use this instruction in these situations:

- You want to display a temperature, flow, pressure, level, or other signal from a field instrument on your HMI.
- You need any of the advanced features: square root characterization, deviation display/alarms, or rate of change display/alarms.

Do **not** use this instruction in these situations:

- You need only basic analog input features and don't need any of the advanced features. Use the P\_AIn Analog Input instruction instead; it uses less memory and is processed faster.
- You need only to display a number on a screen and do not need any scaling, alarming, or faceplate features. Use an HMI numeric display object instead.
- You have dual sensors for a single process variable (for example, dual pH probes and transmitters) and need to choose one sensor, the other, or their average. Use the P\_AInDual Analog Input Add-On Instruction instead.
- You have more than two sensors for one process variable and need to use the average or median sensor value. Use the P\_AInMulti Multiple Analog Input instruction instead.

# **Functional Description**

The diagram shows the functional characteristics of the P\_AInAdv Add-On Instruction. The P\_AInAdv instruction has functions for scaling, square root characterization, range checking, choosing a Substitute PV, filtering, providing threshold alarms, calculating the rate of change, providing rate of change alarms, entering a reference, and providing deviation alarms.



The P\_AInAdv instruction provides the following capabilities:

- Linear scaling of the input value from raw (input card) units to engineering (display) units.
- High-High, High, Low, and Low-Low PV alarms with Operator- or Program-entered limits and configurable deadband and delay per alarm.
- Input Source and Quality monitoring of PV uncertain and PV bad inputs, plus monitoring of the PV for out-of-range condition and alarming on PV failure.
- PV filtering (first-order) to reduce signal noise.
- Maintenance capability to enter a substitute PV.
- Graphic Symbols, plus a faceplate with bar graph PV indication, mode selection, alarm limit entry and alarm display, configuration and acknowledgement, trending, and Maintenance and Engineering configuration and setup.
- Advanced features (unique to the P\_AInAdv Advanced Analog Input instruction):
  - Square root characterized scaling of the input value from raw (input card) units to engineering (display) units. Square root characterized scaling is used with orifice plates or other pressure-differential elements for flow measurement when the transmitter does not provide square root characterization. The square root scaling in the P\_AInAdv instruction works with ± pressure differential to provide positive or negative flow values.
  - Operator or Program entry of a reference (setpoint) value with configurable alarms for PV deviation above or below the reference value.
  - Calculation of the PV rate of change and configurable high rate of change alarming.

Each of the advanced features can be individually selected on or off for a given PV (instruction instance).

# **Required Files**

Add-On Instructions are reusable code objects that contain encapsulated logic that can streamline implementing your system. This lets you create your own instruction set for programming logic as a supplement to the instruction set provided natively in the ControlLogix<sup>®</sup> firmware. An Add-On Instruction is defined once in each controller project, and can be instantiated multiple times in your application code as needed.

## **Controller File**

The P\_AInAdv\_3\_1-00\_AOI.L5X Add-On Instruction must be imported into the controller project to be used in the controller configuration. The service release number (boldfaced) can change as service revisions are created.

## **Visualization Files**

The following files for this Add-On Instruction can be downloaded from the Product Compatibility and Download Center at <a href="http://www.rockwellautomation.com/rockwellautomation/support/pcdc.page">http://www.rockwellautomation.com/rockwellautomation/support/pcdc.page</a>.

**IMPORTANT** Files must be imported in the following order: image files, then global object files, and then graphic files. This order is required to properly configure the visualization files.

Application Type	File Type	FactoryTalk View SE Software	FactoryTalk View ME Software	Description
Graphics - Displays	GFX	(RA-BAS) Common-AnalogEdit	N/A	Faceplate used for analog input data entry. The FactoryTalk View ME faceplates use the native analog input data entry so no file is required.
		(RA-BAS) P_AInAdv-Faceplate	(RA-BAS-ME) P_AInAdv-Faceplate	The faceplate display used for the object.
		(RA-BAS) P_AlnAdv-Help	(RA-BAS-ME) P_AlnAdv-Help	P_Alarm Help information that is accessed from the P_AIn Help faceplate.
		(RA-BAS) P_AInAdv-Quick	(RA-BAS-ME) P_AInAdv-Quick	The Quick display used for the object.
		(RA-BAS) P_Alarm-Faceplate	(RA-BAS-ME) P_Alarm-Faceplate	The faceplate display used for the alarm.
		(RA-BAS) P_Alarm-Help	(RA-BAS-ME) P_Alarm-Help	P_Alarm Help information that is accessed from the P_VSD Help faceplate.
		(RA-BAS) P_Gate-Faceplate	(RA-BAS-ME) P_Gate-Faceplate	The faceplate display used for the gate.
		(RA-BAS) P_Mode-Help	(RA-BAS-ME) P_Mode-Help	Mode Help information that is accessed from the P-D4SD faceplate.
		(RA-BAS) P_Mode-Config	(RA-BAS-ME) P_Mode-Config	Display used to set Mode Configuration default mode.
Optional Graphic Displays		(RA-BAS) P_AlChan-Faceplate	(RA-BAS-ME) P_AIChan-Faceplate	The Channel faceplate used for the object. Use this file if your Advanced Analog Input has an associated P_AIChan object and you enable navigation to its faceplate from the Advanced Analog Input faceplate.
		(RA-BAS) P_AlChan-Help	(RA-BAS-ME) P_AlChan-Help	Channel Help information that is accessed from the P_AlChan Help faceplate. Use this file if you use the Advanced Analog Input Channel faceplate.

#### Table 2 - P\_AInAdv Visualization File Types

Table 2 - P	_AlnAdv	Visualization	File	Types
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Application Type	File Type	FactoryTalk View SE Software	FactoryTalk View ME Software	Description
Graphics - Global Objects	GGFX	(RA-BAS) Common Faceplate Objects	(RA-BAS-ME) Common Faceplate Objects	Common global objects used on Process Object faceplates.
		(RA-BAS) Process Alarm Objects	(RA-BAS-ME) Process Alarm Objects	Process-specific global objects used on all Process Object faceplates.
		(RA-BAS) Process Faceplate Analog Objects	(RA-BAS-ME) Process Faceplate Analog Objects	Global objects used for faceplates with analog data.
		(RA-BAS) Process Help Objects	(RA-BAS-ME) Process Help Objects	Global objects used for help on Process Objects help displays.
		(RA-BAS) Process Mode Objects	(RA-BAS-ME) Process Mode Objects	Common global objects used for managing modes on Process Object faceplates.
		(RA-BAS) P_AIn Graphics Library	(RA-BAS-ME) P_AIn Graphics Library	Common global objects in the graphics library for this instruction.
Graphics - Images PNG All .png files in the images folder		All .png files in the images folder	These are the common icons used in the global objects and faceplates for all Process Objects. When PNG graphic formats are imported they are renamed like a BMP file but retain a PNG format.	
HMI Tags	CSV	N/A	FTVME_PlantPAxLib_Tags_3_1_ <b>00</b> .csv <sup>(1)</sup>	These tags must be imported into the FactoryTalk View ME project to support switching tabs on any Process Object faceplate.

(1) The service release number (boldfaced) can change as service revisions are created.

# **Controller Code**

This section describes the parameter references for this Add-On Instruction.

# Advanced Analog Input/Input Structure

Input parameters include the following:

- Input data elements (Inp\_) are typically used to connect field inputs from I/O modules or signals from other objects.
- Configuration data elements (Cfg\_) are used to set configurable capabilities and features of the instruction.
- Commands (PCmd\_, OCmd\_, MCmd\_) are used by program logic, operators, and maintenance personnel to request instruction actions.
- Settings (PSet\_, OSet\_, MSet\_) are used by program logic, operators, and maintenance personnel to establish runtime setpoints, thresholds, and so forth. A Setting (without a leading P, O, or M) establishes runtime settings regardless of role or mode.

Input Parameter	Data Type	Alias For	Default	Description
EnableIn	BOOL		1	Ladder Diagram:         If the rung-in condition is true, the instruction's Logic routine executes. If the rung-in condition is false, the instruction's EnableInFalse routine executes.         Function Block Diagram:         If true, or not connected, the instruction's Logic routine executes. If the parameter is exposed as a pin and wired, and the pin is false, the instruction's EnableInFalse routine executes.         Structured Text:         No effect. The instruction's Logic routine executes.
Inp_PVSrcq	SINT		0	Input Source and Quality (from Channel object, if available) (enumeration).
Inp_PV	REAL		0.0	Input signal (process variable) from sensor.
Inp_PVBad	BOOL		0	Bad Signal Quality/Communication Status for Input ( $1 = Bad$ , $0 = OK$ ). If PV is read from an analog input, then this is normally read from the analog input channel fault status.
Inp_PVUncertain	BOOL		0	Uncertain Quality for Input (1 = Uncertain, $0 = 0$ K). This is optional status for the input that can be used to drive the status of the output (Sts_PVUncertain).
Inp_Sim	BOOL		0	Simulation input. When set to 1, the instruction uses simulation parameters (for example, Set_SimPV) to calculate output. When set to 0, the instruction uses input parameters (for example, Inp_PV) to calculate output.
Inp_HiHiGate	BOOL	HiHiGate.Inp_Gate	1	These parameters are the gate inputs used for status detection. When set to 1, the
Inp_HiGate		HiGate.Inp_Gate		detection on-delay and off-delay timers are applied after the gate delay timer. When set to
Inp_LoGate		LoGate.Inp_Gate		0, detection is disabled and the corresponding status output is forced off. If the status is used as an alarm, this input acts as a suppression-by-design condition.
Inp_LoLoGate		LoLoGate.Inp_Gate		······································
Inp_HiRoCGate		HiRoCGate.Inp_Gate		
Inp_HiDevGate		HiDevGate.Inp_Gate		
Inp_LoDevGate		LoDevGate.Inp_Gate		
Inp_FailGate		FailGate.Inp_Gate		
Inp_Reset	BOOL		0	Input parameter used to programatically reset alarms. When set to 1, all alarms requiring reset are reset.

Input Parameter	Data Type	Alias For	Default	Description
Cfg_UseSqRt	BOOL		0	<ul> <li>1 = Use square root scaling characterization for input from a differential pressure instrument to linearize to flow units.</li> <li>0 = Use linear scaling.</li> </ul>
Cfg_HasRoC	BOOL		0	1 = Enables the rate of change calculation and High Rate of Change alarm.
Cfg_HasDev	BOOL		0	1 = Enables reference entry and deviation calculation and alarms.
Cfg_NoSubstPV	BOOL		0	1 = Disallow selection of substitute PV.
Cfg_HasChanObj	BOOL		0	1 = Tells HMI a channel object (for example, P_AIChan) is used for Inp_PV and navigation to the channel object's faceplate is enabled. <b>IMPORTANT:</b> The name of the Channel object in the controller must be this object's name with the suffix '_Chan'. For example, if your P_AInAdv object has the name 'AInAdv123', then its Channel object must be named 'AInAdv123_Chan'.
Cfg_SetTrack	BOOL		1	1 = PSets track OSets in Operator, OSets track PSets in Program 0 = No tracking
Cfg_PCmdClear	BOOL	Mode.Cfg_PCmdClear	1	When this parameter is 1, program commands are cleared once they are acted upon. When set to 0, program commands remain set until cleared by the application program logic. IMPORTANT: Clearing this parameter online can cause unintended program command execution.
Cfg_ProgDefault	BOOL	Mode.Cfg_ProgDefault	0	This parameter defines the default mode. When this parameter is 1, the mode defaults to Program if no mode is being requested. When this parameter is 0, the mode defaults to Operator if no mode is being requested. IMPORTANT: Changing this parameter online can cause unintended mode changes.
Cfg_HasHiHiAlm	BOOL	HiHi.Cfg_Exists	0	These parameters determine whether the corresponding alarm exists and is checked or if the alarm does not exist and is not used. When these parameters are 1, the corresponding alarm exists.
Cfg_HasHiAlm		Hi.Cfg_Exists		
Cfg_HasLoAlm		Lo.Cfg_Exists		
Cfg_HasLoLoAlm		LoLo.Cfg_Exists		
Cfg_HasHiRoCAIm		HiRoC.Cfg_Exists		
Cfg_HasHiDevAlm		HiDev.Cfg_Exists		
Cfg_HasLoDevAlm		LoDev.Cfg_Exists		
Cfg_HasFailAlm		Fail.Cfg_Exists		
Cfg_HiHiResetReqd	BOOL	HiHi.Cfg_ResetReqd	0	These parameters determine whether a reset is required to clear the alarm status. When
Cfg_HiResetReqd		Hi.Cfg_ResetReqd		condition returns to normal, a reset is required to clear the alarm status (for example,
Cfg_LoResetReqd		Lo.Cfg_ResetReqd	-	OCmd_Reset, Inp_Reset, or Hi.OCmd_Reset are required to clear Alm_Hi alarm after the alarm is set and the value returns to normal). When these parameters are 0, no reset is required and the alarm status is cleared when the alarm condition returns to normal. <b>IMPORTANT:</b> If the reset clears the alarm, it also acknowledges the alarm.
Cfg_LoLoResetReqd		LoLo.Cfg_ResetReqd		
Cfg_HiRoCResetReqd		HiRoC.Cfg_ResetReqd		
Cfg_HiDevResetReqd		HiDev.Cfg_ResetReqd		
Cfg_LoDevResetReqd		LoDev.Cfg_ResetReqd	]	
Cfg_FailResetReqd		Fail.Cfg_ResetReqd		

Input Parameter	Data Type	Alias For	Default	Description
Cfg_HiHiAckReqd	BOOL	HiHi.Cfg_AckReqd	1 These parameters determine whether an acknowledgement is required for a	These parameters determine whether an acknowledgement is required for an alarm.
Cfg_HiAckReqd		Hi.Cfg_AckReqd		An acknowledge command (for example, PCmd_FailAck or Fail.0Cmd_Ack ) is required to
Cfg_LoAckReqd		Lo.Cfg_AckReqd		acknowledge the alarm. When set to 0, the Acknowledge bit is set when an alarm occurs indicating an acknowledged alarm and no acknowledge command is required.
Cfg_LoLoAckReqd		LoLo.Cfg_AckReqd		
Cfg_HiRoCAckReqd		HiRoC.Cfg_AckReqd		
Cfg_HiDevAckReqd		HiDev.Cfg_AckReqd		
Cfg_LoDevAckReqd		LoDev.Cfg_AckReqd		
Cfg_FailAckReqd		Fail.Cfg_AckReqd		
Cfg_HiHiSeverity	INT	HiHi.Cfg_Severity	750	These parameters determine the severity of each alarm. This drives the color and symbol
Cfg_HiSeverity		Hi.Cfg_Severity	500	That are used to indicate alarm status on the faceplate and global object. The following are valid values:
Cfg_LoSeverity		Lo.Cfg_Severity	500	1250 = Low
Cfg_LoLoSeverity		LoLo.Cfg_Severity	750	251500 = Medium 501750 = Hiah
Cfg_HiRoCSeverity		HiRoC.Cfg_Severity	1000	7511000 = Urgent
Cfg_HiDevSeverity		HiDev.Cfg_Severity	750	IMPORTANT: For FactoryTalk View software, version 7.0, these severity parameters drive only the indication on the global object and faceplate. The FactoryTalk Alarms and Events
Cfg_LoDevSeverity		LoDev.Cfg_Severity	750	definition of severity drives the color and symbol that is used on the alarm banner and alarm summary as well as the value returned by Factory Talk Alarms and Events display
Cfg_FailSeverity		Fail.Cfg_Severity	750	commands.
Cfg_InpRawMin	REAL		0.0	These parameters must be set to the range of the signal connected to the Inp_PV input.
Cfg_InpRawMax	REAL		100.0	The input is then scaled to the values set by Cig_rveowill and Cig_rveowiax.
Cfg_PVEUMin	REAL		0.0	PV (Output) minimum for scaling to engineering units.
Cfg_PVEUMax	REAL		100.0	PV (Output) maximum for scaling to engineering units.
				<b>TIP:</b> The P_AInAdv instruction supports reverse scaling; either the raw (Input) or engineering (Scaled) range can be reversed (maximum less than minimum).
Cfg_FiltTC	REAL		0.0	PV filter time constant (seconds), 0.0 = unfiltered.
Cfg_RateTime	REAL		1.0	PV Rate of Change time base (seconds) 60=/minute, 3600=/hour.
Cfg_HiHiDB	REAL		1.0	These parameters set the deadband (hysterisis) that is applied to each alarm limit. This is
Cfg_HiDB			1.0	used to prevent a noisy signal from generating spurious alarms. <b>EXAMPLE:</b> If the High Alarm is enabled (Cfg HasHiAlm = 1), the High Alarm Limit
Cfg_LoDB			1.0	(Val_HiLim) is 90 and the High Alarm Deadband (Cfg_HiDB) is 5, the high alarm is generated when the output (Val) rises above 90 and is cleared once the output (Val) falls
Cfg_LoLoDB			1.0	below 85 (90 minus 5).
Cfg_FailDB			0.0	
Cfg_HiRoCDB	1		1.0	
Cfg_HiDevDB	1		1.0	
Cfg_LoDevDB	1		1.0	

Input Parameter	Data Type	Alias For	Default	Description
Cfg_HiHiGateDly		HiHiGate.Cfg_GateDly	0	These parameters determine the amount of time (in seconds) the gate input must be
Cfg_HiGateDly		HiGate.Cfg_GateDly		the gate delay is complete.
Cfg_LoGateDly		LoGate.Cfg_GateDly		
Cfg_LoLoGateDly		LoLoGate.Cfg_GateDly		
Cfg_HiRoCGateDly		HiRoCGate.Cfg_GateDly		
Cfg_HiDevGateDly		HiDevGate.Cfg_GateDly		
Cfg_LoDevGateDly		LoDevGate.Cfg_GateDly		
Cfg_FailGateDly		FailGate.Cfg_GateDly		
Cfg_HiHiOnDly	DINT	HiHiGate.Cfg_OnDly	0	These parameters determine the minimum time (in seconds) the PV must remain beyond
Cfg_HiOnDly		HiGate.Cfg_OnDly		alarms when an output (Val) only briefly overshoots its threshold (for example,
Cfg_LoOnDly		LoGate.Cfg_OnDly		Val_HiHiLim).
Cfg_LoLoOnDly		LoLoGate.Cfg_OnDly		
Cfg_HiRoCOnDly		HiRoCGate.Cfg_OnDly		
Cfg_HiDevOnDly		HiDevGate.Cfg_OnDly		
Cfg_LoDevOnDly		LoDevGate.Cfg_OnDly	-	
Cfg_FailOnDly	l	FailGate.Cfg_OnDly		
Cfg_HiHiOffDly	DINT	HiHiGate.Cfg_OffDly	0	These parameters determine the amount of time (in seconds) the output must stay within
Cfg_Hi0ffDly		HiGate.Cfg_OffDly	-	each status threshold to clear the status. Off-delay times are used to reduce chattering alarms. <b>EXAMPLE:</b> If Cfg_HiOffDly is 5 seconds, the output (Val) must be below the status limit (Val_HiHiLim) minus deadband (Cfg_HiHiDB) for 5 seconds before the status is returned to normal.
Cfg_LoOffDly		LoGate.Cfg_OffDly		
Cfg_LoLoOffDly		LoLoGate.Cfg_OffDly		
Cfg_HiRoCOffDly		HiRoCGate.Cfg_OffDly		
Cfg_HiDevOffDly		HiDevGate.Cfg_OffDly		
Cfg_LoDevOffDly		LoDevGate.Cfg_OffDly		
Cfg_FailOffDly		FailGate.Cfg_OffDly		
Cfg_FailHiLim	REAL		103.9583	Out-of-Range (fail) High Limit (engineering units).
Cfg_FailLoLim	REAL		-2.08333	Out-of-Range (fail) Low Limit (engineering units).
PSet_Ref	REAL		0.0	Program reference setting for Deviation alarms (engineering units).
PSet_Owner	DINT		0	Program Owner Request ID (non-zero) or Release (zero).
PSet_HiHiLim	REAL		1.50E+38	Program-Entered High-High status threshold (engineering units).
PSet_HiLim	REAL		1.50E+38	Program-Entered High status threshold (engineering units).
PSet_LoLim	REAL		-1.50E+38	Program-Entered Low status threshold (engineering units).
PSet_LoLoLim	REAL		-1.50E+38	Program-Entered Low-Low status threshold (engineering units).
PSet_HiRoCLim	REAL		1.50E+38	Program-Entered High Rate of Change status threshold (engineering units).
PSet_HiDevLim	REAL		1.50E+38	Program-Entered High Deviation status threshold (engineering units).
PSet_LoDevLim	REAL		-1.50E+38	Program-Entered Low Deviation status threshold (engineering units).
OSet_Ref	REAL		0.0	Operator reference setting for Deviation alarms (engineering units).
MSet_SubstPV	REAL		0.0	Maintenance-Entered substitute PV (engineering units).
OSet_HiHiLim	REAL		1.50E+38	Operator-Entered High-High Status threshold (engineering units).
OSet_HiLim	REAL		1.50E+38	Operator-Entered High status threshold (engineering units).

Input Parameter	Data Type	Alias For	Default	Description
OSet_LoLim	REAL		-1.50E+38	Operator-Entered Low status threshold (engineering units).
OSet_LoLoLim	REAL		-1.50E+38	Operator-Entered Low-Low status threshold (engineering units).
OSet_HiRoCLim	REAL		1.50E+38	Operator-Entered High Rate of Change status threshold (engineering units).
OSet_HiDevLim	REAL		1.50E+38	Operator-Entered High Deviation status threshold (engineering units).
OSet_LoDevLim	REAL		-1.50E+38	Operator-Entered Low Deviation status threshold (engineering units).
Set_SimPV	REAL		0.0	PV used in simulation $(lnp_Sim = 1)$ (engineering units).
PCmd_ClearCapt	BOOL		0	<ul> <li>Set PCmd_ClearCapt to 1 to clear the captured minimum/maximum PV excursion values</li> <li>The parameter is reset Automatically</li> </ul>
PCmd_Acq	BOOL	Mode.PCmd_Acq	0	When Cfg_PCmdClear is 1:
PCmd_Rel		Mode.PCmd_Rel		<ul> <li>Set PCind_Rel to 1 to Require</li> <li>Set PCmd_Rel to 1 to Release</li> <li>These parameters reset automatically</li> <li>When Cfg_PCmdClear is 0:</li> <li>Set PCmd_Acq to 1 to Acquire</li> <li>Set PCmd_Acq to 0 to Release</li> <li>PCmd_Rel is not used</li> <li>These parameters do not reset automatically</li> </ul>
PCmd_Lock	BOOL	Mode.PCmd_Lock	0	When Cfg_PCmdClear is 1:
PCmd_Unlock		Mode.PCmd_Unlock		<ul> <li>Set PCmd_Unlock to 1 to Unlock</li> <li>These parameters reset automatically</li> <li>When Cfg_PCmdClear is 0:</li> <li>Set PCmd_Lock to 1 to Lock</li> <li>Set PCmd_Lock to 0 to Unlock</li> <li>PCmd_Unlock is not used</li> <li>These parameters do not reset automatically</li> </ul>
PCmd_Reset	BOOL		0	<ul> <li>Set PCmd_Reset to 1 to reset all alarms requiring reset</li> <li>This parameter is always reset automatically</li> </ul>
PCmd_HiHiAck	BOOL	HiHi.PCmd_Ack	0	Set PCmd_ <alarm>Ack to 1 to Acknowledge alarm The property is used automatically</alarm>
PCmd_HiAck		Hi.PCmd_Ack		Ine parameter is reset automatically
PCmd_LoAck		Lo.PCmd_Ack		
PCmd_LoLoAck		LoLo.PCmd_Ack		
PCmd_HiRoCAck		HiRoC.PCmd_Ack		
PCmd_HiDevAck		HiDev.PCmd_Ack	1	
PCmd_LoDevAck	1	LoDev.PCmd_Ack	1	
PCmd_FailAck		Fail.PCmd_Ack	1	

Input Parameter	Data Type	Alias For	Default	Description
PCmd_HiHiSuppress	BOOL	HiHi.PCmd_Suppress	0	When Cfg_PCmdClear is 1:
PCmd_HiSuppress		Hi.PCmd_Suppress		Set PCmd_ <alarm>Suppress to 1 to suppress alarm     Set PCmd_<alarm>Linsuppress to 1 to unsuppress alarm</alarm></alarm>
PCmd_LoSuppress		Lo.PCmd_Suppress		These parameters reset automatically
PCmd_LoLoSuppress		LoLo.PCmd_Suppress		When Cfg_PCmdClear is 0: • Set PCmd < Alarm > Suppress to 1 to suppress alarm
PCmd_FailSuppress		HiRoC.PCmd_Suppress		Set PCmd_ <alarm>Suppress to 0 to unsuppress alarm     Set PCmd_<alarm>Suppress to 0 to unsuppress alarm</alarm></alarm>
PCmd_HiRoCSuppress		HiDev.PCmd_Suppress		These Parameters do not reset automaticallyS
PCmd_HiDevSuppress		LoDev.PCmd_Suppress		
PCmd_LoDevSuppress		Fail.PCmd_Suppress		
PCmd_HiHiUnsuppress		HiHi.PCmd_Unsuppress		
PCmd_HiUnsuppress		Hi.PCmd_Unsuppress		
PCmd_LoUnsuppress		Lo.PCmd_Unsuppress		
PCmd_LoLoUnsuppress		LoLo.PCmd_Unsuppress		
PCmd_HiRoCUnsuppress		HiRoC.PCmd_Unsuppress		
PCmd_HiDevUnsuppress		HiDev.PCmd_Unsuppress		
PCmd_LoDevUnsuppress		LoDev.PCmd_Unsuppress		
PCmd_FailUnsuppress		Fail.PCmd_Unsuppress		
PCmd_HiHiUnshelve	BOOL	HiHi.PCmd_Unshelve	0	Set PCmd_ <alarm>Unshelve to 1 to Unshelve alarm</alarm>
PCmd_HiUnshelve		Hi.PCmd_Unshelve		Ine parameter is reset automatically
PCmd_LoUnshelve		Lo.PCmd_Unshelve		
PCmd_LoLoUnshelve		LoLo.PCmd_Unshelve		
PCmd_HiRoCUnshelve		HiRoC.PCmd_Unshelve		
PCmd_HiDevUnshelve		HiDev.PCmd_Unshelve		
PCmd_LoDevUnshelve		LoDev.PCmd_Unshelve		
PCmd_FailUnshelve		Fail.PCmd_Unshelve		
MCmd_SubstPV	BOOL		0	Maintenance command to use Substitute PV.
MCmd_InpPV	BOOL		0	Maintenance command to use Input PV (normal).
0Cmd_ClearCapt	BOOL		0	Operator command to clear the captured minimum/maximum PV excursion values.
MCmd_Acq	BOOL	Mode.MCmd_Acq	0	Maintenance command to acquire ownership (Operator/Program to Maintenance).
MCmd_Rel	BOOL	Mode.MCmd_Rel	0	Maintenance command to release ownership (Maintenance to Operator/Program).
OCmd_AcqLock	BOOL	Mode.0Cmd_AcqLock	0	Operator command to acquire (Program to Operator)/lock ownership.
OCmd_Unlock	BOOL	Mode.0Cmd_UnlockRel	0	Operator command to unlock/release (Operator to Program) ownership.
OCmd_Reset	BOOL		0	Operator command to reset all alarms requiring reset.
OCmd_ResetAckAll	BOOL		0	Operator command to reset and acknowledge all alarms.

## Advanced Analog Input/Output Structure

Output parameters include the following:

- Value data elements (Val\_) are numeric outputs of the instruction for use by the HMI. Values also can be used by other application logic or software packages.
- Source and Quality data elements (SrcQ\_) are outputs of the instruction used by the HMI to indicate PV source and quality.
- Status data elements (Sts\_) are bit outputs of the instruction for use by the HMI. Status bits also can be used by other application logic.
- Error data elements (Err\_) are outputs of the instruction that indicate a particular configuration error. If any Err\_ bit is set, then the Sts\_Err configuration error summary status is set and the Invalid Configuration indicator is displayed on the HMI.
- Alarm data elements (Alm\_) are outputs of the instruction that indicate a particular alarm has occurred.
- Acknowledge data elements (Ack\_) are outputs of the instruction that indicate the corresponding alarm has been acknowledged.
- Ready data elements (Rdy\_) are bit outputs of the instruction used by the HMI to enable or disable Command buttons and Setting entry fields.

Output Parameter	Data Type	Alias For	Description
EnableOut	BOOL		Enable Output: The EnableOut signal is not manipulated by this instruction. Its output state always reflects EnableIn input state.
Val	REAL		Analog input value (include Substitute PV, if used).
Val_InpPV	REAL		Analog input value (actual, before Substitute PV selection).
Val_RoC	REAL		Analog value Rate of Change (engineering units/rate time).
Val_Ref	REAL		Analog reference for Deviation alarms (engineering units).
Val_Dev	REAL		Calculated deviation from reference (engineering units).
Val_PVMinCapt	REAL		Captured PV minimum (excursion) since last cleared.
Val_PVMaxCapt	REAL		Captured PV maximum (excursion) since last cleared.
Val_PVEUMin	REAL		Minimum of scaled range = MIN (Cfg_PVEUMin, Cfg_PVEUMax).
Val_PVEUMax	REAL		Maximum of scaled range = MAX (Cfg_PVEUMin, Cfg_PVEUMax).

Output Parameter	Data Type	Alias For	Description	
SrcQ_I0	SINT		I/O signal source and quality.	
SrcQ			Final PV Source and Quality.         GOD       0 = I/O live and confirmed good quality         1 = I/O live and assumed good quality         2 = No feedback configured, assumed good quality         TEST       8 = Device simulated         9 = Device loopback simulation         10 = Manually entered value         UNCERTAIN       16 = Live input, off-specification         17 = Value substituted at device/bus         18 = Value substituted by maintenance (Has and not Use)         19 = Shed, using last good value         20 = Shed, using replacement value         BAD       32 = Signal failure (out-of-range, NaN, invalid combination)         33 = I/O channel fault       34 = I/O module fault         35 = Bad I/O configuration (for example, scaling parameters)	
Val_Fault	SINT		Device fault status: 0 = None 20 = Low 21 = High 22 = Low Deviation 23 = High Deviation 24 = Low Low 25 = High High 26 = High Rate of Change 32 = Fail 34 = Configuration Error	
Val_Mode	SINT	Mode.Val	The current mode is shown with status bits and also as an enumeration 'Val_Mode' as follows: 0 = No mode 2 = Maintenance 4 = Program (locked) 5 = Operator (locked) 6 = Program (unlocked, Operator is default) 7 = Operator (unlocked, Program is default) 8 = Program (unlocked, Operator is default) 9 = Operator (unlocked, Operator is default)	
Val_Owner	DINT		Current object owner ID (0=not owned).	
Val_Notify	SINT		Current alarm level and acknowledgement (enumeration):         0 = No alarm         1 = Alarm cleared: a reset or acknowledge is required         2 = Low (acknowledged)         3 = Low (unacknowledged)         4 = Medium (acknowledged)         5 = Medium (unacknowledged)         6 = High (acknowledged)         7 = High (unacknowledged)         8 = Urgent (acknowledged)         9 = Urgent (unacknowledged)	

Output Parameter	Data Type	Alias For	Description
Val_HiHiLim	REAL		Current status threshold.
Val_HiLim			
Val_LoLim			
Val_LoLoLim			
Val_HiRoCLim			
Val_HiDevLim			
Val_LoDevLim			
Sts_SubstPV	BOOL		1 = Using substitute PV (Input being overridden).
Sts_InpPV	BOOL		1 = Using input PV (normal).
Sts_PVBad	BOOL		1 = PV bad quality or out of range.
Sts_PVUncertain	BOOL		1 = PV value is uncertain (quality).
Sts_MaintByp	BOOL		1 = A Maintenance bypass is active, display icon.
Sts_AlmInh	BOOL		1 = An alarm is shelved, disabled or suppressed, display icon.
Sts_Err	BOOL		1 = Error in Configuration: see detail bits for reason.
Err_Raw	BOOL		1 = Error in Configuration raw input scaling minimum = maximum.
Err_EU	BOOL		1 = Error in Configuration: scaled engineering units minimum = maximum.
Err_Timer	BOOL		1 = Error in Configuration: gate delay, on delay, or off delay (use $02,147,483$ seconds).
Err_Filt	BOOL		1 = Error in Configuration: PV filter parameters (RateTime, Time Constant).
Err_DB	BOOL		1 = Error in Configuration: a status deadband is $< 0.0$ .
Err_Alarm	BOOL		1 = Error in Configuration: alarm minimum on time or severity.
Sts_Maint	BOOL	Mode.Sts_Maint	1 = Mode is Maintenance (supersedes Program, Operator).
Sts_Prog	BOOL	Mode.Sts_Prog	1 = Mode is Program.
Sts_Oper	BOOL	Mode.Sts_Oper	1 = Mode is Operator.
Sts_ProgOperLock	BOOL	Mode.Sts_ProgOperLock	1 = Program or Operator has requested mode lock.
Sts_NoMode	BOOL	Mode.Sts_NoMode	1 = No mode (disabled because enableln is false).
Sts_MAcqRcvd	BOOL	Mode.MAcqRcvd	1 = Maintenance Acquire command received this scan.
Sts_HiHiCmp	BOOL	HiHiGate.Inp	PV comparison result 1 = High-High, High, Low, Low-Low, High Rate of Change, High Deviation,
Sts_HiCmp		HiGate.Inp	Low Deviation, or Out of Range
Sts_LoCmp		LoGate.Inp	
Sts_LoLoCmp		LoLoGate.Inp	
Sts_HiRoCCmp	]	HiRoCGate.Inp	
Sts_HiDevCmp	]	HiDevGate.Inp	
Sts_LoDevCmp	1	LoDevGate.Inp	
Sts_FailCmp		FailGate.Inp	

Output Parameter	Data Type	Alias For	Description	
Sts_HiHiGate	BOOL	HiHiGate.Sts_Gate	PV High-High, PV High, PV Low, PV Low-Low, PV High Rate of Change, High Deviation, Low	
Sts_HiGate		HiGate.Sts_Gate	Deviation, or rail gate delay status $T = 0$ one.	
Sts_LoGate		LoGate.Sts_Gate		
Sts_LoLoGate		LoLoGate.Sts_Gate		
Sts_HiRoCGate		HiRoCGate.Sts_Gate		
Sts_HiDevGate		HiDevGate.Sts_Gate		
Sts_LoDevGate		LoDevGate.Sts_Gate		
Sts_FailGate		FailGate.Sts_Gate		
Sts_HiHi	BOOL	HiHi.Inp	1 = Analog input is above High-High or High limit.	
Sts_Hi		Hi.Inp		
Sts_Lo		Lo.Inp	1 = Analog input is below Low or Low-Low limit.	
Sts_LoLo		LoLo.Inp		
Sts_HiRoC		HiRoC.Inp	1 = Analog input Rate of Change or Deviation is above High limit.	
Sts_HiDev	-	HiDev.Inp		
Sts_LoDev		LoDev.Inp	1 = Analog Input deviation is below Low limit.	
Sts_Fail		Fail.Inp	1 = Analog input is Out of Range or PV Bad.	
Alm_HiHi	BOOL	HiHi.Alm	1 = Analog input is in High-High, High, Low, Low-Low alarm.	
Alm_Hi		Hi.Alm		
Alm_Lo		Lo.Alm		
Alm_LoLo		LoLo.Alm		
Alm_HiRoC		HiRoC.Alm	1 = Analog input Rate of Change is in High alarm.	
Alm_HiDev		HiDev.Alm	1 = Analog input deviation is in High or Low alarm.	
Alm_LoDev		LoDev.Alm		
Alm_Fail		Fail.Alm	1 = Analog input Failure alarm (Bad or Out of Range).	
Ack_HiHi	BOOL	HiHi.Ack	1 = Alarm has been acknowledged.	
Ack_Hi		Hi.Ack		
Ack_Lo		Lo.Ack		
Ack_LoLo		LoLo.Ack		
Ack_HiRoC	]	HiRoC.Ack		
Ack_HiDev	]	HiDev.Ack		
Ack_LoDev	]	LoDev.Ack		
Ack_Fail		Fail.Ack		

Output Parameter	Data Type	Alias For	Description
Sts_HiHiDisabled	BOOL	HiHi.Disabled	1 = Alarm is disabled (by maintenance).
Sts_HiDisabled		Hi.Disabled	
Sts_LoDisabled		Lo.Disabled	
Sts_LoLoDisabled		LoLo.Disabled	
Sts_HiRoCDisabled		HiRoC.Disabled	
Sts_HiDevDisabled		HiDev.Disabled	
Sts_LoDevDisabled		LoDev.Disabled	
Sts_FailDisabled		Fail.Disabled	
Sts_HiHiShelved	BOOL	HiHi.Shelved	1 = Alarm is shelved (by operator).
Sts_HiShelved		Hi.Shelved	
Sts_LoShelved		Lo.Shelved	
Sts_LoLoShelved		LoLo.Shelved	
Sts_HiRoCShelved		HiRoC.Shelved	
Sts_HiDevShelved		HiDev.Shelved	
Sts_LoDevShelved		LoDev.Shelved	
Sts_FailShelved		Fail.Shelved	
Sts_HiHiSuppressed	BOOL	HiHi.Suppressed	1 = Alarm is suppressed (by program).
Sts_HiSuppressed		Hi.Suppressed	
Sts_LoSuppressed		Lo.Suppressed	
Sts_LoLoSuppressed		LoLo.Suppressed	
Sts_HiRoCSuppressed		HiRoC.Suppressed	
Sts_HiDevSuppressed		HiDev.Suppressed	
Sts_LoDevSuppressed		LoDev.Suppressed	
Sts_FailSuppressed		Fail.Suppressed	
Rdy_SubstPV	BOOL		1 = Ready for MCmd_SubstPV.
Rdy_InpPV	BOOL		1 = Ready for MCmd_InpPV.
Rdy_Reset	BOOL		1 = At least one alarm requires reset.
Rdy_ResetAckAll	BOOL		1 = At least one alarm requires reset or acknowledgement.
Rdy_OSet	BOOL		1 = Ready to receive OSets (enables data entry fields).
P_AInAdv	BOOL		Unique parameter name for auto-discovery.

#### Advanced Analog Input/Local Configuration Tags

Configuration parameters that are array, string, or structure data types cannot be configured as parameters for Add-On Instructions. Configuration parameters of these types appear as local tags to the Add-On Instruction. Local tags can be configured through the HMI faceplates or in RSLogix 5000 software by opening the Instruction Logic of the Add-On Instruction instance and then opening the Data Monitor on a local tag. These parameters cannot be modified by using controller logic or RSLogix 5000 software export/import functionality.

Table 5 - P\_AInAdv Input Local Configuration Tags

Tag Name	Data Type	Default	Description
Cfg_Desc	STRING_40	'Advanced Analog Input'	Description for display on HMI. This string shows in the title bar of the faceplate.
Cfg_EU	STRING_8	'%'	Engineering units for display on HMI.
Cfg_Label	STRING_20	'Analog Input'	Label for graphic symbol displayed on HMI. This string appears on the graphic symbol.
Cfg_Tag	STRING_20	'P_AInAdv'	Tag name for display on the HMI. This string shows in the title bar of the faceplate.

# **Operations**

This section describes the primary operations for Add-On Instructions.

#### Modes

The P\_AInAdv Add-On Instruction uses the following standard modes, implemented by using an embedded P\_Mode Add-On Instruction.

Mode	Description
Operator	Control of the device is owned by the Operator. Operator Commands (OCmd_) and Operator Settings (OSet_) from the HMI are accepted.
Program	Control of the device is owned by Program logic. Program Commands (PCmd_) and Program Settings (PSet_) are accepted.
Maintenance	Control of the device is owned by Maintenance. Operator Commands and Settings from the HMI are accepted. Bypassable interlocks and permissives are bypassed, and device timeout checks are not processed.
No Mode	The device is disabled and has no owner because the EnableIn input is false. The main instruction Logic routine is not being scanned. See <u>Execution on page 26</u> for more information on EnableInFalse processing.

The following standard modes are not used:

- Hand mode
- Override (Ovrd) mode

Refer to the Rockwell Automation Library of Process Objects: Common Mode Block (P\_Mode) Reference Manual, publication <u>SYSLIB-RM005</u>, for more information.

## Alarms

The P\_AInAdv instruction uses the following alarms, implemented by using embedded P\_Alarm and P\_Gate Add-On Instructions.

Table 6 - P\_AInAdv Alarms and Gates

Alarm Name	P_Alarm Name	P_Gate Name	Description
High-High	HiHi	HiHiGate	PV above High-High limit. Limit set by Operator or Program. Deadband and severity in configuration.
High	Hi	HiGate	PV above High limit. Limit set by Operator or Program. Deadband and severity in configuration.
Low	Lo	LoGate	PV below Low limit. Limit set by Operator or Program. Deadband and severity in configuration.
Low-Low	LoLo	LoLoGate	PV below Low-Low limit. Limit set by Operator or Program. Deadband and severity in configuration.
High Rate of Change	HiRoC	HiRoCGate	Absolute value of PV rate of change above High Rate of Change limit. Limit set by Operator or Program. Deadband and severity in configuration.
High Deviation	HiDev	HiDevGate	Deviation (PV minus Reference) above High Deviation limit. Limit set by Operator or Program. Deadband and severity in configuration.
Low Deviation	LoDev	LoDevGate	Deviation (PV minus Reference) below Low Deviation limit. Limit set by Operator or Program. Deadband and severity in configuration.
Fail	Fail	FailGate	PV quality is bad (Inp_PVBad is true) or PV is outside the configured Fail High and Fail Low limits.

Parameters of the P\_Alarm object can be accessed by using the following convention: [P\_Alarm Name].[P\_Alarm Parameter].

For more information, see the following Rockwell Automation Library of Process Objects publications:

- Common Alarm Block (P\_Alarm) Reference Manual, publication <u>SYSLIB-RM002</u>
- Condition Gate Delay (P\_Gate) Reference Manual, publication <u>SYSLIB-RM041</u>

#### Simulation

Simulation in P\_AInAdv disables the normal input (Inp\_PV) and provides an input on the Operator faceplate for you to enter your own input value.

You must set the Inp\_Sim parameter in the controller to '1' to enable simulation. The

Simulation icon 😈 is displayed at the bottom left of the Operator faceplate indicating the device is in simulation.



When you have finished in simulation, set the Inp\_Sim parameter in the controller to '0' to return to normal operation.

## Execution

The following table explains the handling of instruction execution conditions.

Condition	Description
Enableln False (false rung)	The P_AInAdv instruction shows a status of bad quality (Sts_PVBad) on the HMI. All alarms are cleared. The mode is reported as No mode. However, calculation of the scaled input PV value is executed to indicate to the operator the actual input value, even though the primary PV (Val) is not updated (holds last value).
Powerup (prescan, first scan)	Any commands received before first scan are discarded. Embedded P_Mode and P_Alarm instructions are handled in accordance with their standard power-up procedure. Refer to the reference manuals for the P_Mode and P_Alarm instructions for more information.
Postscan (SFC transition)	No SFC postscan logic is provided.

Refer to the Logix5000<sup>™</sup> Controllers Add-On Instructions Programming Manual, publication <u>1756-PM010</u>, for more information.

# **Programming Example**

For a generic programming example, see the Rockwell Automation Library of Process Objects: Basic Analog Input (P\_AIn) Reference Manual, publication <u>SYSLIB-RM001</u>.

The P\_AInAdv Add-On Instruction has the following advanced features that are not included in the generic programming example:

- Square root characterization
- Deviation display/alarms
- Rate of change display/alarms

# **Display Elements**

A display element (global object) is created once and can be referenced multiple times on multiple displays in an application. When changes are made to the original (base) object, the instantiated copies (reference objects) are automatically updated. Use of global objects, in conjunction with tag structures in the ControlLogix system, aid consistency and save engineering time.

Table 7 - P	_AlnAdv Dis	splay Eleme	nts Description
-------------	-------------	-------------	-----------------

Display Element Name	Display Element	Description
GO_P_AIn	₩sssssssssssss ¥##. ## sssss <mark>%</mark>	Standard analog input global object.
GO_P_AIn_Trend	₩.sssssssssss ¥ *##. ## sssss	Analog input with a trend of the primary value and limits (high-high, high, low, and low-low).
GO_P_AIn_Indicator	₩ 	Primary value indicated by a moving triangle. The graphic display includes limits displayed with filled bars.
GO_P_AIn_IndicatorWCapture	₩ 	This object is the same as the GO_P_Ain_Indicator plus a light gray minimum/maximum capture area.

#### Table 7 - P\_AInAdv Display Elements Description

Display Element Name	Display Element	Description
GO_P_AlnX	♥ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓ ↓	Primary value displayed as a bar graph. The graphic display includes limits displayed as lines on the graph.
GO_P_Aln_TrendWCapture	●************************************	The object is the same as GO_P_AIn_Trend except it displays a capture of the Primary Value.
GO_P_AlnAdvTrend	●\$\$\$\$\$\$\$\$\$\$\$\$\$\$ ▼###. ## \$\$\$\$\$\$	This graphic symbol includes a trend with target lines and is intended to be used for the Advanced Analog Input Add-On Instruction.
GO_AInAdv_Indicator	₩	This graphic symbols is the same as GO_P_Aln_Indicator plus a cyan target range (for deviations).

#### Table 7 - P\_AInAdv Display Elements Description

Display Element Name	Display Element	Description
GO_AInAdv_IndicatorWCapture	₩	This graphic symbol is the same as GO_P_AInAdv_Indicator plus a light gray minimum/ maximum capture area.

Common attributes of the P\_AInAdv global objects include the following:

- Current value of the PV with engineering units
- Status/threshold/quality indicator
- Maintenance bypass indicator
- Label
- Mode indicator
- Color changing alarm border that blinks on unacknowledged alarm
- Alarm indicator that changes color with the severity of an alarm



#### **Status/Quality Indicators**

One of these symbols appears to the left of the graphic symbol when the described condition is true.

Graphic Symbol	Description
×	Invalid configuration.
8	I/O fault.
<u>^</u>	Value uncertain.
0	Input disabled.
No symbol displayed	I/O quality good and configuration valid.

TIPWhen the Invalid Configuration indicator appears, you can find what<br/>configuration setting is invalid by following the indicators. Click the graphic<br/>symbol to open the faceplate. The Invalid Configuration indicator appears next<br/>to the appropriate tab at the top of the faceplate to guide you in finding the<br/>configuration error. Once you navigate to the tab, the misconfigured item is<br/>flagged with this indicator or appears in a magenta box.

For the Advanced Analog Input instruction, the Invalid Configuration indicator appears under the following conditions:

- Input Raw Minimum and Raw Maximum scaling parameters are set to the same value.
- Scaled Engineering Units Minimum and Engineering Units Maximum scaling parameters are set to the same value.
- First-order filter time constant is set to a negative value.
- Time used for rate of change calculation is set to a negative or zero value. Use 1.0 for engineering units/sec, 60.0 for engineering units/min, 3600.0 for engineering units/hr, or a similar value
- Deadband is set to a negative value.
- Alarm Minimum OnTime is set to a value less than zero or greater than 2,147,483 seconds.
- Alarm Severity is set to a value less than 1 or greater than 1000.

# **Level Indicators**

These indicators show the PV has exceeded a threshold.

Graphic Symbol	Description
≈	High-High threshold exceeded.
<u>^</u>	High threshold exceeded.
<mark>∼</mark>	Low threshold exceeded.
8	Low-Low threshold exceeded.
<u>~</u>	High deviation threshold exceeded.
<mark>∽</mark> ₄	Low deviation threshold exceeded.
<mark>4</mark> ît	High rate of change threshold exceeded.

## **Maintenance Bypass Indicator**

This symbol appears to the right of the label to indicate that a maintenance bypass has been activated.

Graphic Symbol		Description
	Y	A Maintenance bypass is active.
No symbol displayed		No Maintenance bypass active.
TIP	When the Maintenance Bypa was bypassed by following the faceplate. The Maintenance tab at the top of the faceplat	ass indicator appears, you can find what condition he indicators. Click the graphic symbol to open the Bypass indicator appears next to the appropriate re to guide you in finding the bypass. Once you

For the Advanced Analog Input Instruction, the Maintenance Bypass Indicator appears when the Substitute PV function has been enabled. The 'live' Process Variable is being superseded by a Maintenance-entered value.

navigate to the tab, the bypassed item is flagged with this indicator.

# **Mode Indicators**

One of these symbols appears to the right of the graphic symbol to indicate the mode of the object instruction.

Graphic Symbol	Description
Transparent	Operator mode (if the default mode is Operator and in Operator mode, the mode indicator is transparent)
0	Operator mode (if the default mode is Program)
Q	Operator mode locked
Transparent	Program mode (if the default mode is Program and in Program mode, the mode indicator is transparent)
P	Program mode (if the default mode is Operator)
Pa	Program mode locked
М	Maintenance mode
	No mode

# **Alarm Indicators**

One of these symbols appears to the left of the label to indicate the described alarm condition. The alarm border and label background blink if acknowledgement of an alarm condition is required.

Symbol	Border and Label Background	Description		
Ι	No change in color	Alarm Inhibit: an alarm is suppressed by the Program, disabled by Maintenance, or shelved by the Operator.		
Д	White	Return to normal (no alarm condition), but a previous alarm has not been acknowledged.		
!	Blue	Low severity alarm.		
$\wedge$	Yellow	Medium severity alarm.		
•	Red	High severity alarm.		
•	Magenta	Urgent severity alarm.		
No symbol	No change in color	No alarm or alarm inhibit condition, and all alarms are acknowledged.		

Refer to the Rockwell Automation Library of Process Objects: Common Alarm Block (P\_Alarm) Reference Manual, publication <u>SYSLIB-RM002</u>, for more information.

# **Using Display Elements**

The display elements for P\_AInAdv can be found in the global object file (RA-BAS) P\_AIn Graphics Library.ggfx. Follow these steps to use a global object.

1. Copy the global object from the global object file and paste it in the display file.



2. In the display, right-click the global object and choose Global Object Parameter Values.

The Global Object Parameter Values dialog box appears.

Global (	Object Pa	rameter Values		×
	Name	Value	Tag	Description
1	#102	{[ProcessObjix]] [1999}	•••	Object Tag (AIDAdy)
2	#103	[ProcessObiix]	•••	Path (include program scope if tag is a program scope tag)
3	#120		•••	Additional display parameter (e.g. /X100 or /CC) (optional)
4	#121			Additional display parameter (e.g. /Y100) (optional)
5	#122	1	•••	0 = Always show Faceplate; 1= Show Quick Display for users

Parameter	Required	Description	
#102	Y	Object tag to point to the name of the associated object Add-On Instruction in the controller.	
#103	Y	Path used for display navigation features to other objects. Include program scope if tag is a program scope tag.	
#120	N	Additional parameter to pass to the display command to open the faceplate. Typically used to define position for the faceplate.	
#121	N	Additional parameter to pass to the display command to open the faceplate. if defining X and Y coordinate, separate parameters so that X is defined by #120 and Y is defined by #121. This lets these same parameters to be used in subsequent display commands originating from the faceplate.	
#122	Y	These are the options for the global object display: 0 = Always show faceplate 1 = Show Quick Display for users without Maintenance access (Code C) $2 = Always$ show Quick Display	

The global object parameters are as follows.

- 3. In the Value column, type the tag or value as specified in the Description column.
  - **TIP** Click the ellipsis (. . .) to browse and select a tag.

Values for items marked '(optional)' can be left blank.

4. Click OK.

# **Quick Display**

The Quick Display screen provides means for operators to perform simple interactions with the P\_AInAdv instruction instance. From the Quick Display, you can navigate to the faceplate for full access for operation, maintenance, and configuration.



# Faceplate

The P\_AInAdv faceplate consists of five tabs and each tab consists of one or more pages.

Each faceplate contains the value of local configuration tags Cfg\_Tag and Cfg\_Desc in the title bar.

Tag - Description

The Operator tab is displayed when the faceplate is initially opened. Click the appropriate icon at the top of the faceplate to access a specific tab.



The faceplate provides the means for operators, maintenance workers, engineers, and others to interact with the P\_AInAdv instruction instance, including viewing its status and values and manipulating it through its commands and settings. When a given input is restricted via FactoryTalk View security, the required user security code letter is shown in the tables that follow.

## **Operator Tab**

The Faceplate initially opens to the Operator ('Home') tab. From here, an operator can monitor the device status and manually operate the device when it is in Operator mode.



The Operator tab shows the following information:

- Current mode (Program, Operator, or Maintenance).
- Requested modes indicator (appears only if the Operator or Program mode has been superseded by another mode.)
- Current PV.
- Bar graph for the current PV. High-High and Low-Low ranges are shown in dark gray and these ranges turn red if the threshold is exceeded. High and Low ranges are shown in medium gray and these ranges turn yellow if the threshold is exceeded.
- Scaled high and low range values (top and bottom labels on the bar graph). If High-range or Low-range values are exceeded, then the appropriate icon appears next to the values to the left of the bar graph.
- High-High (HH) and Low-Low (LL) thresholds are displayed with a label background that turns red when exceeded.

- High (H) and Low (L) thresholds are displayed with a label background that turns yellow when exceeded.
- High Deviation (HΔ) and Low Deviation (LΔ) limits are displayed with a label background that turns yellow when exceeded.
- The current rate of change value and a bar graph are visible if Rate of Change calculations are enabled (configured on the Engineering tab).
- Input Source and Quality indicator (See 'SrcQ' in the Output parameters table on page 20 for details).
- If the device is in Maintenance mode or the Substitute Process Variable is selected, then the Input Process Variable, Substitute Value, and buttons for selecting either one are displayed, along with a colored arrow indicating which is in use.
- If the device is in simulation (Inp\_Sim = 1), then a data entry field for the simulated PV is displayed.

The following table shows the functions included on the Operator tab.

Table 8 - Operator Tab Description

Function	Action	Security
	Click to lock in Operator mode. Function locks the mode in Operator mode, preventing the program from taking control.	Manual Device Operation (Code B)
	Click to unlock Operator mode. Function unlocks Operator mode, letting the program to take control.	
	Click to request Program mode.	
	Click to request Operator mode.	
	Click to reset and acknowledge all alarms.	Acknowledge Alarms (Code F)
	Click to select normal input for the PV. This button is visible only in Maintenance mode, and only if Engineering has enabled the Substitute PV function.	Equipment Maintenance (Code C)
	Click to select substitute PV instead of normal input. This button is visible only in Maintenance mode, and only if engineering has enabled the substitute PV function.	
Substitute PV data entry	Type the substitute PV value. This entry is available only when the substitute PV function is enabled.	
PV Used in simulation data entry (not shown on faceplate image)	Type the simulation PV value. This entry is available only when input simulation is enabled. (See <u>Simulation on page 26</u> for more information.)	Normal Operation of Devices (Code A)

The following table shows the alarm status symbols used on the Operator tab.

Graphic Symbol	Alarm Status
4	In Alarm (Active Alarm)
*	In Alarm and Acknowledged
	Out of Alarm but not Acknowledged
8	Alarm Suppressed (by Program Logic)
4	Alarm Disabled (by Maintenance)
	Alarm Shelved (by Operator)

Table 9 - Operator Tab Alarm Status

Alarm indicators appear on the Operator tab when the corresponding alarm occurs.



## **Maintenance Tab**

Maintenance personnel use the information and controls on the Maintenance tab to make adjustments to device parameters, troubleshoot and temporarily work around device problems.

The Maintenance tab shows the following information:

- Current mode (Program, Operator, or Maintenance).
- Requested modes indicator highlights all of the modes that have been requested. The leftmost highlighted mode is the active mode.

FI-1336 - Refinery Pipeline Flow					
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Mode Indicator ——— Requested Mode ————	<b>&gt;</b>	M Maintenance M P 0	😗 [	<b></b>	— Maintenance Mode Acquire and Release
Indicator		Raw Input 30.87402	Threshold (Bbl/Day)	Deadband (Bbl/Day)	Command Buttons
	$\left[ \right]$	PV Fail Status	37.60 -0.50	0.10	
		P∨ High-High	36.50	0.50	
		PV High Status	36.00	0.50	
Threshold Name ——— –		PV Low Status	1.00	0.50	Status thresholds and Deadbands
		PV Lo-Lo Status	0.50	0.50	
	PV Hi Dev Status	3.00	0.20		
		PV Lo Dev Status	-3.00	0.20	
		PV Hi Rate of Change	2.00	0.20	
		Bumpless Program/O	perator Trans	sition	

The following table shows the functions on the Maintenance tab.

#### Table 10 - Maintenance Tab Description

Function	Action	Security	Configuration Parameters
	Click for Maintenance mode.	Equipment Maintenance (Code C)	None
	Click to release Maintenance mode.		
Raw Input	Click raw input to open the associated upstream channel object faceplate. 'Enable navigation to the input channel object' must be checked. (See <u>Engineering Tab Page 1 on</u> <u>page 43</u> .)	None	
Threshold	Type the threshold (trip point) for analog input alarms.	Disable Alarms Bypass Dermissives and	<ul><li>Cfg_FailHiLim</li><li>Cfg_FailLoLim</li></ul>
Deadband	Type the deadband (hysteresis) that is applied to each alarm limit. This is used to prevent a noisy signal from generating numerous spurious alarms. <b>Example</b> : If the High alarm limit is 90.0 and the High alarm deadband is 5, once the signal rises above 90.0 and generates a High alarm, the signal must fall below 85.0 (90.0-5.0) for the alarm to clear.	Interlocks (Code H)	<ul> <li>Cfg_HiHiDB</li> <li>Cfg_HiDB</li> <li>Cfg_LoDB</li> <li>Cfg_LoLoDB</li> <li>Cfg_FailDB</li> <li>Cfg_HiRoCDB</li> <li>Cfg_HiDevDB</li> <li>Cfg_LoDevDB</li> </ul>
Threshold Name	Click a threshold name to open the associated P_Gate faceplate.	Normal Operation of Devices (Code A)	Cfg_InpCond of P_Gate
Bumpless Program/Operator Transition	<ul> <li>Check so that when this parameter is:</li> <li>On, the operator settings track the program settings when mode is Program, and program settings track the operator settings when the mode is Operator. Transition between modes is bumpless.</li> <li>Off, the operator settings and program settings are not modified by this instruction and retain their values regardless of mode. When the mode is changed, the value of a limit can change, such as from the Program-set value.</li> </ul>	Equipment Maintenance (Code C)	Cfg_SetTrack

Refer to the Rockwell Automation Library of Process Objects: Condition Gate Delay (P\_Gate) Reference Manual, publication <u>SYSLIB-RM041</u>, for more information.

Refer to the Rockwell Automation Library of Process Objects: Analog Input Channel (P\_AIChan) Reference Manual, publication <u>SYSLIB-RM042</u>, for more information.

## **Engineering Tab**

The Engineering tab provides access to device configuration parameters and ranges, options for device and I/O setup, displayed text, and faceplate-to-faceplate navigation settings, for initial system commissioning or later system changes.

The engineering tab is divided into two pages.

#### Engineering Tab Page 1

On page 1 of the Engineering tab, you can configure the description, label, and tag text; you can also define scaling factors and units text for the device and advanced options.

FI-1336 - Refiner	ry Pipeline Flow			
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1 2		C M		——— Mode Configuration Button
Refinery Pipe	line Flow			Configure Device
Label:	Refinery F	low		Description, Label,
Tag:	FI-1336			ana iay
Raw Input Se	caling			
	<u>Input</u>	<u>Scaled</u>		
Maximum	100.00	37.08	3	Configure Input and
Minimum	0.00	0.00	)	Scaled Ranges and Engineering Units
	ι	Inits (Bbl/Day	]	Text
Enable	navigation to the i	nput channel obje	ect	
Allow selection of Substitute PV				
Clear Pi	rogram Command	ls upon receipt		

The following table lists the functions on page 1 of the Engineering tab.

Tab	le	11	- Engi	ineering	j Tab P	'age '	1 Description
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Function	Action	Security	Configuration Parameters
0 P M	Click to open the Mode Configuration display.	Engineering Configuration (Code E) See Mode Configuration display on <u>page 45</u>	
Description	Type the device description to show on the faceplate title bar.		Cfg_Desc
Label	Type the label to show on the graphic symbol.		Cfg_Label
Tag	Type the tag name to show on the faceplate and Tooltip. IMPORTANT: Pausing the mouse over this field displays a tool tip with the configured Logix tag/path.		Cfg_Tag
Maximum Value for the Input Variable	Type the maximum value for the Input Process Variable (unscaled).		<ul><li>Cfg_InpRawMax</li><li>Cfg_InpRawMin</li></ul>
Minimum Value for the Input Variable	Type the minimum value for the Input Process Variable (unscaled).		
Maximum for the Scaled Value	Type the maximum for the Scaled Process Variable (displayed).		<ul><li>Cfg_PVEUMax</li><li>Cfg_PVEUMin</li></ul>
Minimum for the Scaled Value	Type the minimum for the Scaled Process Variable (displayed).		
Units	Type the engineering units for display on the HMI.		Cfg_EU
Enable navigation to the input channel object	Check to enable navigation to an upstream channel object (for example, P_AlChan). IMPORTANT: The name of the Channel object in the controller must be this object's name with the suffix '_Chan'. For example, if your P_AlnAdv object has the name 'AlnAdv123', then its Channel object must be named 'AlnAdv123_Chan'.		Cfg_HasChanObj
Allow selection of Substitute PV	Check to allow the Substitute PV Maintenance function. Clear this checkbox to disallow the Substitute PV Maintenance function (default).		Cfg_NoSubstPV
Clear Program Commands on Receipt	Check to clear Program commands on receipt.		Cfg_PCmdClear

#### Mode Configuration Display



This display lets you select the default mode for the object by clicking the appropriate mode.

IMPORTANT	If no mode is being requested, changing the default mode changes the mode
	of the instruction.

You must have FactoryTalk View security code E to select the default mode on this display.

## Engineering Tab Page 2

On page 2 of the Engineering tab, you can configure additional options, plus the PV first-order filter time constant, and the time base for rate of change calculations.



The following table shows the functions on page 2 of the Engineering tab.

Function	Action	Security	<b>Configuration Parameters</b>
Use Square Root characterization for DP to Flow	Check to use the square root characterization for a differential pressure input to read flow. Clear this checkbox (default) to use linear scaling.	Engineering Configuration (Code E)	Cfg_UseSqRt
Enable target entry, deviation calculations, display, and alarms	Check to enable target entry, deviation calculations, display, and alarms.		Cfg_HasDev
Enable Rate of Change calculations, display, and alarms	Check to enable Rate of Change calculations, display, and alarms.		Cfg_Has RoC
PV Filter Time Constant	Type the time in seconds for the process variable filter time constant.		Cfg_Has RoC
PV Rate of Change time base	If the PV (in engineering units, EU) Rate of Change is to be reported in the following: EU/second: enter 1.0 EU/minute: enter 60.0 EU/hour: enter 3600.0		Cfg_RateTime

Table 12 - Engineering Tab Page 2 Description

## **Trends** Tab

The Trends tab shows trend charts of key device data over time. These faceplate trends provide a quick view of current device performance to supplement, but not replace, dedicated historical, or live trend displays.

The Trends tab is divided into two pages.

#### Trends Tab Page 1

Page 1 of the Trends tab displays the trend that charts the Process Variable and the PV Target values.



The following table lists the functions on page 1 of the Trends tab.

Table 13 - Trends Tab Page 1 Description

Function	Action	Security Required
	Reset capture minimum/maximum values	Normal Operation of Devices (Code A)

You can reset the capture range's minimum/maximum values. The green line represents the Process Variable (PV) and the light gray area shows the capture range. The thin cyan line shows the target while the thick cyan lines show the High and Low deviation from the target.

#### Trends Tab Page 2

Page 2 of the Trends tab charts the PV Rate of Change and Rate of Change Threshold values.



#### **Alarms Tab**

The Alarms tab displays each configured alarm for the P\_AInAdv instruction. The icon on the tab for the alarms page changes color based on the current active alarms. A blinking alarm icon indicates that one or more alarms must be acknowledged or the device must be reset.

#### Alarms Tab



Click an alarm name to open the P\_Alarm faceplate for that alarm. From the P\_Alarm faceplate, you can configure and perform additional operations on the alarm.

If an alarm is active, the panel behind the alarm changes color to match the severity of the alarm. The color of the bell icon at the top of the faceplate shows the highest active alarm's severity, and the icon blinks if any alarm is unacknowledged or requires reset.

Color	Definition
Magenta	Urgent
Red	High
Yellow	Medium
Blue	Low
White (bell icon)	Alarm has cleared but is unacknowledged
Background (light gray)	No alarm

#### Table 14 - Alarm Color Definitions

The following table shows the function on the Alarms tab.

#### Table 15 - Alarms Tab Description

Function	Action	Security
Alarm Name	Click an alarm name to open the associated P_Alarm faceplate.	Normal Operation of Devices (Code A)
$\checkmark$	Click to acknowledge the alarm.	Acknowledge Alarms (Code F)
	Click to reset and acknowledge all alarms.	

The Reset and Acknowledge All Alarms button is enabled, the panel behind the alarm blinks, and the Alarm Acknowledge button is enabled if the alarm requires acknowledgment. Click the button with the checkmark to acknowledge the alarm.

Refer to P\_Alarm Add-On Instruction Reference Manual, publication <u>SYSLIB-RM002</u>, for more information on the P\_Alarm faceplate.

## **Advanced Analog Input Faceplate Help**

The Faceplate Help is divided into two pages.

#### Faceplate Help Page 1



#### Faceplate Help Page 2



# Notes:

# **Rockwell Automation Support**

Rockwell Automation provides technical information on the Web to assist you in using its products. At <u>http://www.rockwellautomation.com/support</u> you can find technical and application notes, sample code, and links to software service packs. You can also visit our Support Center at <u>https://rockwellautomation.custhelp.com/</u> for software updates, support chats and forums, technical information, FAQs, and to sign up for product notification updates.

In addition, we offer multiple support programs for installation, configuration, and troubleshooting. For more information, contact your local distributor or Rockwell Automation representative, or visit <a href="http://www.rockwellautomation.com/services/online-phone">http://www.rockwellautomation.com/services/online-phone</a>.

## **Installation Assistance**

If you experience a problem within the first 24 hours of installation, review the information that is contained in this manual. You can contact Customer Support for initial help in getting your product up and running.

United States or Canada	1.440.646.3434
Outside United States or Canada	Use the <u>Worldwide Locator</u> at <u>http://www.rockwellautomation.com/rockwellautomation/support/overview.page</u> , or contact your local Rockwell Automation representative.

## **New Product Satisfaction Return**

Rockwell Automation tests all of its products to help ensure that they are fully operational when shipped from the manufacturing facility. However, if your product is not functioning and needs to be returned, follow these procedures.

United States	Contact your distributor. You must provide a Customer Support case number (call the phone number above to obtain one) to your distributor to complete the return process.
Outside United States	Please contact your local Rockwell Automation representative for the return procedure.

# **Documentation Feedback**

Your comments will help us serve your documentation needs better. If you have any suggestions on how to improve this document, complete this form, publication <u>RA-DU002</u>, available at <u>http://www.rockwellautomation.com/literature/</u>.

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