SUNSYS B15-B20

Installations- und bedienungsanleitung 座

Manuel d'installation et d'utilisation (FR)

Installation and operating manual GB

Manuale di installazione e uso (T)



MANUFACTURER'S WARRANTY

Warranty on products in the SUNSYS B series

Sicon S.r.I., which is part of the SOCOMEC group with registered headquarters at Via Sila 1/3 - Z. I. Scovizze, 36033 Isola Vicentina (Vicenza), guarantees that its *SUNSYS B* series products are compliant with technical specifications and applicable quality standards.

1) Conditions of Warranty

Sicon S.r.l. guarantees *SUNSYS B* series products for a period of 5 years following purchase for manufacturing or material defects only. The warranty commences on the date the new product was purchased by the end user at the showroom of an official dealer (date as shown on the receipt).

This warranty applies only to products installed in Italy.

The warranty covers:

- a) the repair or replacement of the defective product or component free of charge, whereas the cost of installing the replacement product or component is the responsibility of the customer or end user;
- b) the shipment of the defective product to Sicon S.r.l. (or to an authorised centre), with the cost of dismantling and transport and related expenses borne by the customer or end user.

The decision to repair or replace the defective product or component will be taken at the complete discretion of Sicon S.r.l.

Replacement or repair of parts and any modifications to the product or components during the warranty period shall not extend the duration of the warranty.

This standard warranty supplements, but does not replace, all other rights of the consumer or purchaser of the product and, in particular, does not affect statutory consumer rights under Italian Legislative Decree no. 206 of 06/09/2005 (Consumer Code). Sicon S.r.l. reserves the right to extend this warranty, which must be agreed in writing

2) Procedure

 Defects must be reported to Sicon S.r.I., SOCOMEC after sales service (via Sila 1/3 – Zona Industriale Scovizze – 36033 Isola Vicentina - VI), in writing by registered post or electronic mail (assistenza@socomec.com), or fax (+390444-598626).

In all cases the report submitted to the above Department must be accompanied by a brief description indicating the type of fault, product serial number, and all details on the ID plate.

A copy of the proof-of-purchase document must be attached to the written report (delivery note, invoice, till receipt, stating the purchase date and product ID information — model, serial number etc.). If it is not possible to provide proof of purchase, the serial number and date of manufacture will be used to calculate the probable warranty expiry date.

The defective product can only be returned to Sicon S.r.l. after the acceptance number has been received; this will be issued by the service centre on receipt of the written report.

- II. The defective product must be returned to Sicon S.r.l. in the original packaging, or equivalent, attaching the return acceptance number.
- III. If the goods are acknowledged as being defective and under warranty, Sicon S.r.I. will send the new or repaired product and/or component to the end user at the address provided in the fault report or, if no address was provided, to the location where the goods were delivered originally when new, as specified in the sales contract.
- IV. Sicon S.r.I will cover the cost of shipping the replacement product and/or component.
- V. Installation of the replacement product and/or component must be carried out by a skilled person or authorised service centre and the relative cost borne by the customer or end user.
- VI. Sicon S.r.I. shall be reimbursed for all activities carried out on products and/or components not covered by the warranty, in accordance with standard company rates and conditions.
- VII. Sicon S.r.I. reserves the right to supply a different product and/or component model provided it offers equivalent performance, if the original defective model under warranty is out of production.
- VIII. If on-site assistance from qualified Sicon S.r.I. personnel is requested, labour costs and travel expenses will be borne by the customer/end user, applying current Sicon S.r.I. rates.



3) Warranty Exclusions

a) The warranty does not cover product and/or component defects consisting of and/or resulting from:

- I. accidental damage.
- II. negligent, improper or inadequate use of the product or component (for example, use outside tolerance limits: temperature, humidity, poor ventilation).
- III. failure to comply with instructions for installation, use and maintenance described in the Installation and Operating Manuals.
- IV. modifications or repairs attempted by persons not authorised by the Sicon S.r.l. After Sales Service.
- V. damage due to atmospheric discharges, floods, fires, earthquakes, uprisings, wars or other instances of force majeure or resulting from any circumstances other than normal inverter operating conditions and beyond the control of Sicon S.r.l..
- VI. damage caused by overvoltages.
- VII. damage due to corrosion.
- VIII. inadequate transport.
- IX. failure of the user to comply with current regulations and standards.
- b) Similarly, the warranty will be invalidated:
 - I. if the defective product and/or component is not returned to Sicon S.r.I. in its original packaging or equivalent.
 - II. if the serial number identifying the products has been tampered with or is not clearly identifiable.
 - III. if the defect concerns aesthetic or construction aspects that do not affect normal product operation.
- c) The warranty does not cover claims not included under warranty conditions, and in particular, claims for the refund of damages due to loss of production, loss of earnings, or attributable to product defects or installation/dismantling costs.

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1. GENERAL INFORMATION

This user manual specifies installation and maintenance procedures, technical data and safety instructions for SOCOMEC solar inverters. For further information visit the Socomec website: www.socomec.com.



Any work carried out on the equipment must be performed by skilled, qualified technicians.

1.1. SAFETY SYMBOLS AND INSTRUCTIONS



WARNING!

Failure to observe safety standards could result in fatal accidents or serious injury, and damage equipment or the environment.



WARNING! RISK OF ELECTRIC SHOCK!

The equipment includes capacitors that store energy. After disconnecting all power sources wait for the capacitors to discharge.



WARNING! RISK OF BURNS! During operation the temperature of the casing may exceed 70 °C. Do not touch the surfaces!

Keep this manual safe for future reference.

Before carrying out any operations on the inverter read the Installation and Operating Manual carefully.

The following precautions must be taken in order to avoid risks of overheating, fire. electric shock, mechanical shock, and collateral damage (persons and/or property):

- Do not cover or obstruct the air outlet vents.
- Do not install the inverter inside a cabinet in an enclosed, non-ventilated area.
- When installing the inverter comply the recommended clearances (see chapter 4.2).
- Only use accessories recommended or sold by the manufacturer.
- Ensure the wiring is in good condition and not undersized.
- Do not operate the inverter with damaged or substandard wiring.
- Do not operate the inverter if it has suffered a violent mechanical shock of any kind (fall, impact, etc.)
- Before cleaning or performing maintenance work on the inverter or connected appliances, disconnect the power sources. After disconnecting wait for the internal capacitors to discharge completely (15 minutes approx).
- Inverter earth connection. See Chapter 5.



2. UNPACKING

2.1. REMOVAL OF PACKAGING

Materials can be disturbed during transport. Check the packaging is not damaged.

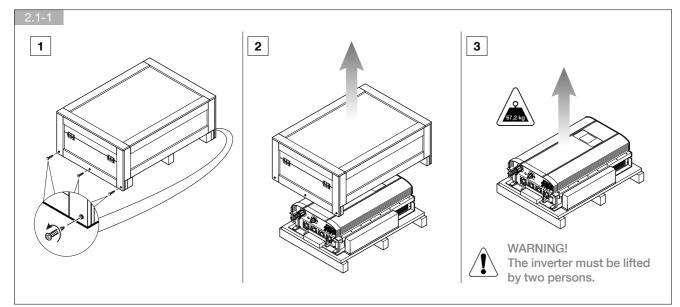
After removing the packaging ensure that:

- the data plate details on the left hand side of the inverter correspond to those of the model purchased;
- all accessories are included in the package.

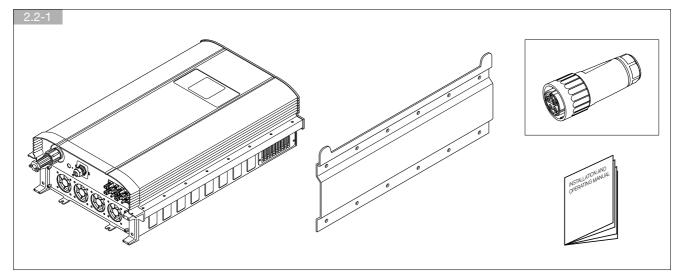


WARNING!

If the inverter is found to be damaged externally or internally, or any of the accessories are damaged or missing, contact SOCOMEC.



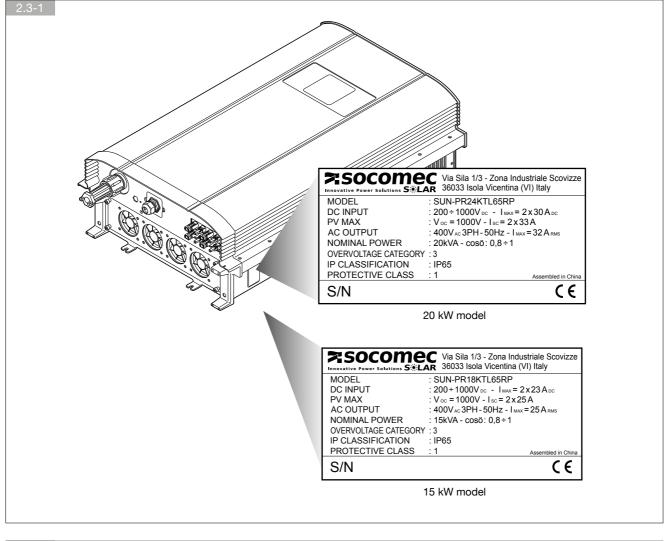
2.2. CONTENTS

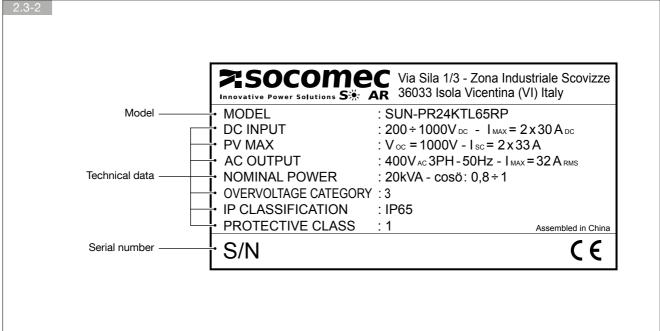






2.3. IDENTIFICATION DATA PLATE

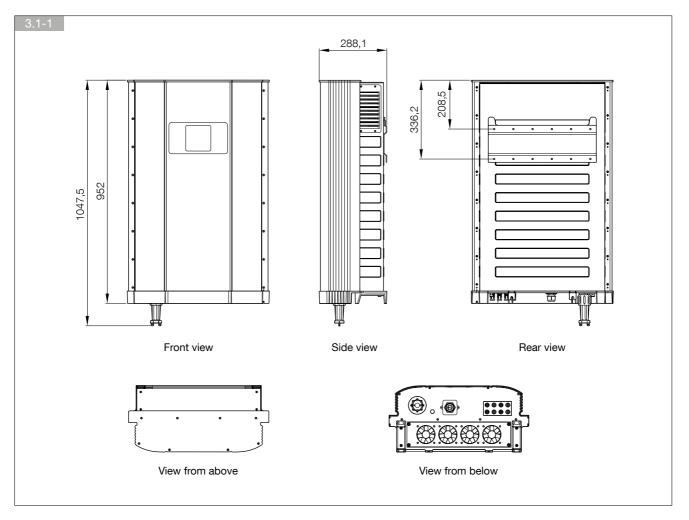






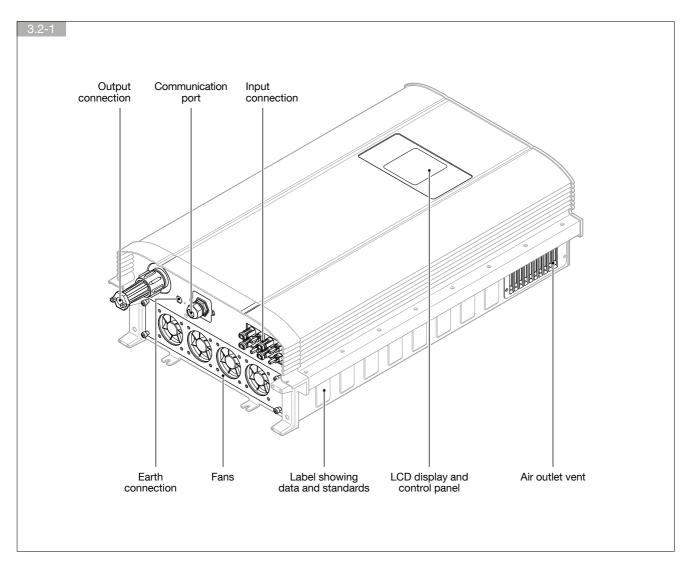
3. DESCRIPTION

3.1. DIMENSIONS









3.2. GENERAL DESCRIPTION OF COMPONENTS



4. INSTALLATION

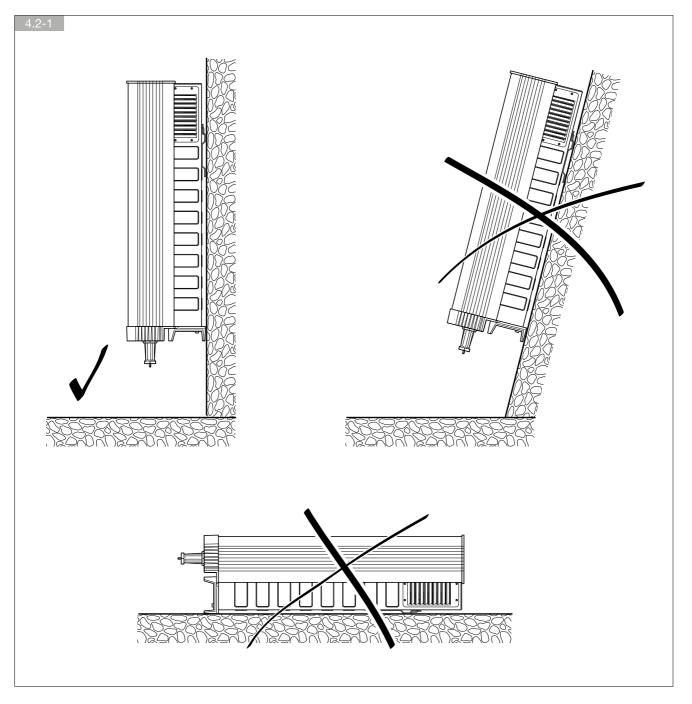
4.1. WARNINGS

The inverter is designed for wall-mounting. The wall must be sound and completely smooth.

Install the inverter in an equipment room where only skilled technicians have access. The room must be:

- of a suitable size;
- clean;
- free from inflammable items;
- not exposed directly to sunlight;
- maintained at a temperature between -18 °C and 40 °C.

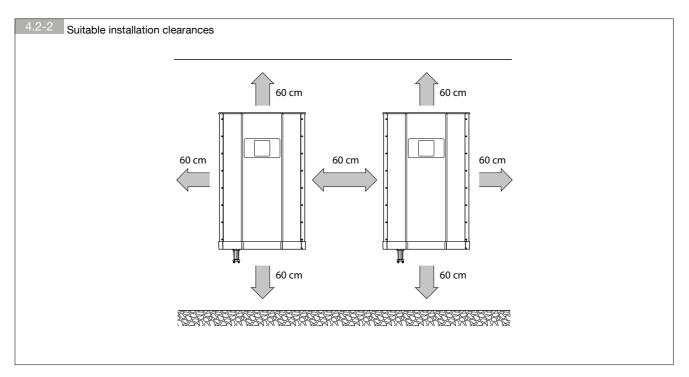
4.2. CONDITIONS FOR INSTALLATION



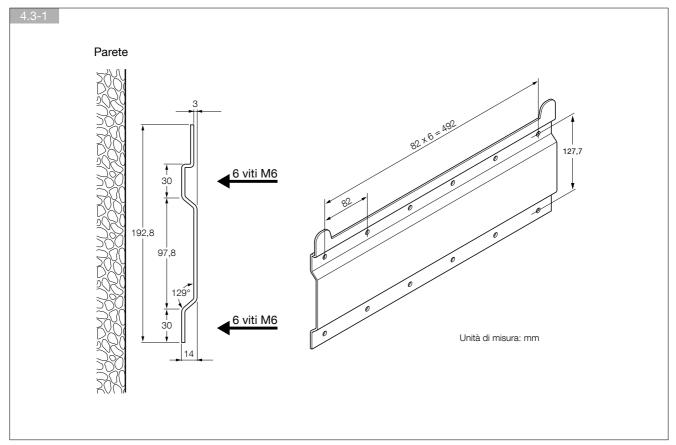


ENGLISH





4.3. WALL FIXING





5. CONNECTIONS



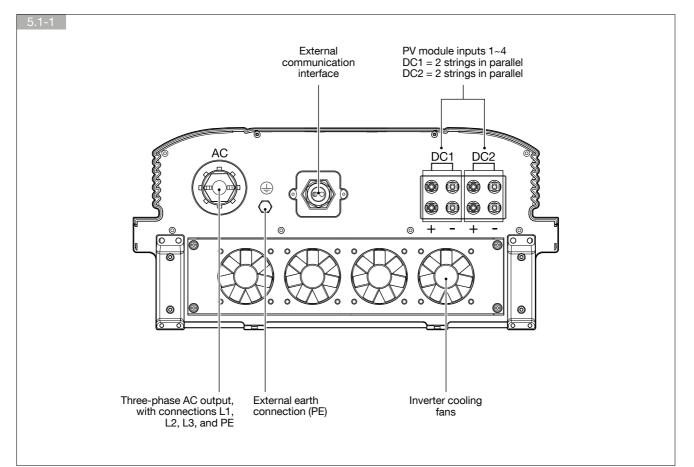
WARNING!

Before connecting the power supply connect the earth cable (PE).

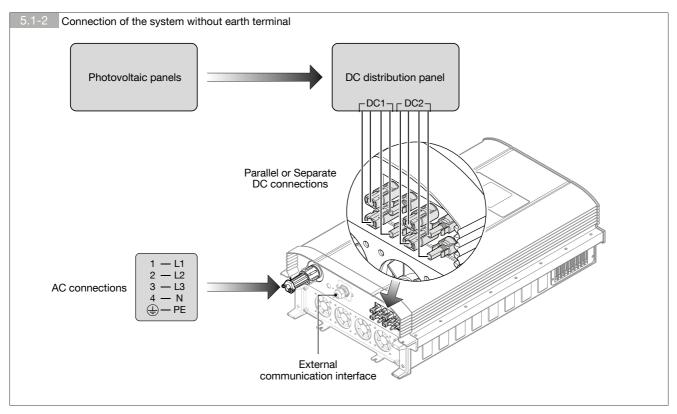
Before connecting any cables to the inverter, check that the polarity, voltage and sequence of the phases are correct.

Check that the input and output cables of the photovoltaic system are clearly identified.

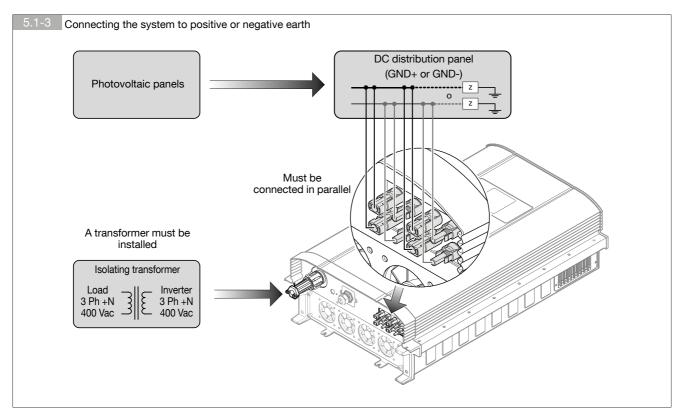
5.1. DESCRIPTION







Note: with a floating DC input (no earth connection) no isolating transformer is required. The inverter can be configured either with parallel inputs (1 MPPT) or with two separate inputs (2 MPPT).



Note: with a floating DC input (no earth connection) no isolating transformer is required. All strings of the photovoltaic field must be connected in parallel (1 MPPT).



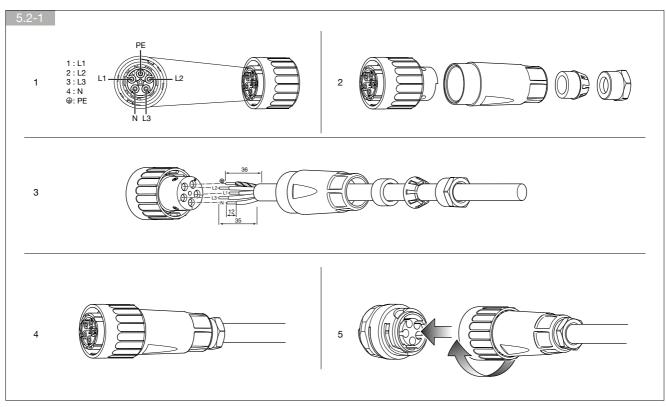
5.2. AC CONNECTION

• Before wiring the AC side ensure the three-phase AC mains supply is disconnected.

• Check that the connection cable used matches the specifications in the table.

Sizing of AC	Sizing of AC cables				
Model	Rated current	Cross-section	Fastening	Circuit breaker	Residual current protection
SUNSYS-B15	22 A	6 mm ²	≥ 0.9 Nm	MCCB rated 32 A 3P+N curve C	0.3 A type A or AC
SUNSYS-B20	29 A	6 mm ²	≥ 0.9 Nm	MCCB rated 40 A 3P+N curve C	0.3 A type A or AC

The AC connection is made with a three-phase plug (L1, L2, L3, N, PE - see drawing).





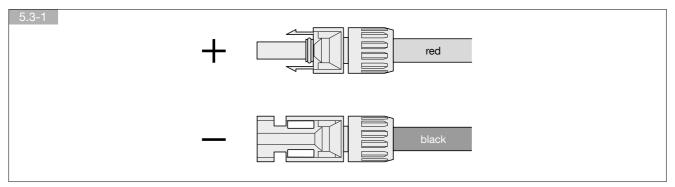
5.3. DC CONNECTION

• Before wiring the DC side ensure the three-phase AC power supply is disconnected.

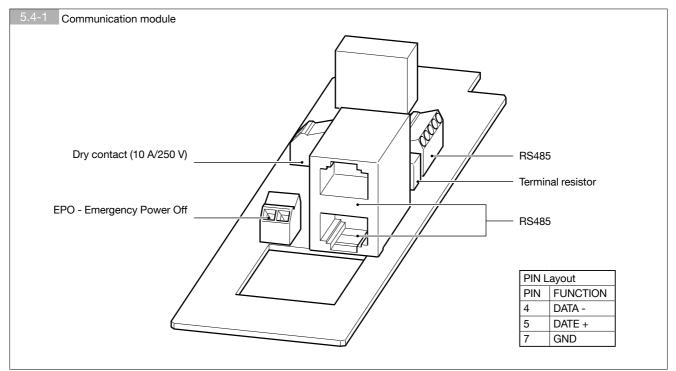
• Check that the connection cable used matches the specifications in the table.

Sizing of DC cables		
Model	Rated current	Cross-section
SUNSYS-B15	2 x 23 ADC	6 mm ²
SUNSYS-B20	2 x 30 ADC	6 mm ²

DC connections are divided into positive and negative poles.



5.4. COMMUNICATION MODULE CONNECTIONS



5.4.1. EPO

Connector CNS3 performs an emergency power-off function (EPO). When the external breaker is short-circuited the inverter shuts down immediately.

5.4.2. Dry contact

The voltage-free contact is available on connector CNS2 (Dry Contact) With the inverter connected to the grid, the contact is closed.



5.4.3. RS-485

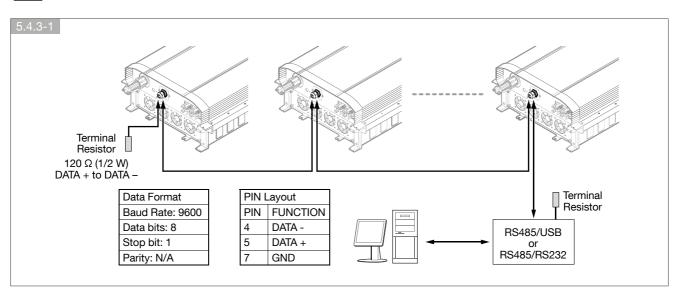
The RS-485 function enables connection of the inverter in parallel. Installation:

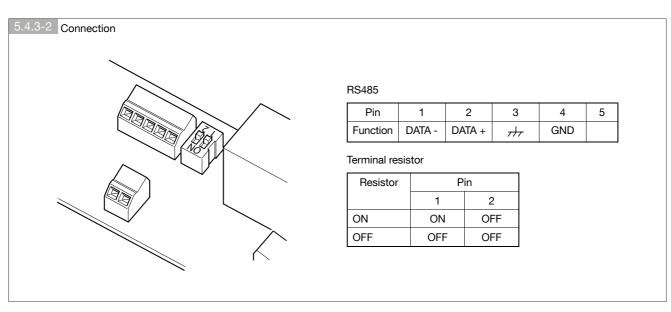
- set the dip-switch SWS1 of the first and last machine in the series to the ON position;
- this same dip switch must be set to the OFF position on all other machines.



WARNING!

If the terminal resistor is installed in the converter do not set the inverter.







6. COMMISSIONING

6.1. PHOTOVOLTAIC MODULE SETUP

- The maximum no-load DC voltage of the photovoltaic field must be no higher than 1000 V.
- The maximum connection power going to the inverter must be no greater than 24 kW (SUNSYS B20) or 18 kW (SUNSYS B15).
- The breaker device must have a maximum rated voltage of > 1000 Vdc and maximum short-circuit current > 32 A (*SUNSYS-B20*) or > 24 A (*SUNSYS-B15*).
- The voltage range of the MPPTs must be between 350 V and 800 V.

6.2. AC GRID VOLTAGE REQUIREMENTS



Nominal voltage and current. See Chapter 5.

• An AC1 automatic circuit breaker must be installed and allocated to each of the solar inverters, independently of the system (see heading 5.2).

Grid voltage values

L1-L2	400 Vac	L1-N	230 Vac
L1-L3	400 Vac	L2-N	230 Vac
L2-L3	400 Vac	L3-N	230 Vac

• Type B output residual current device integrated into inverter.

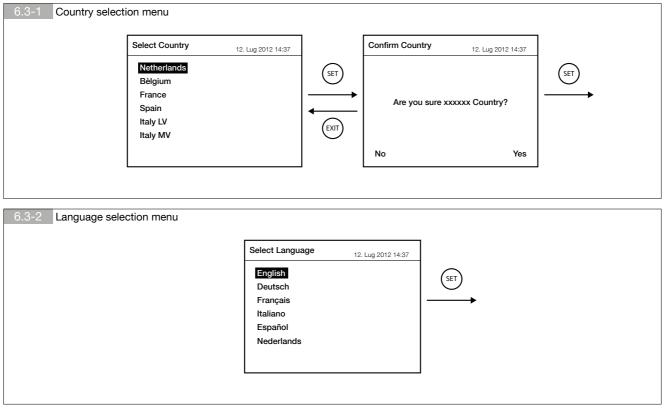
1. or similar protection on the basis of current regulations



6.3. FIRST START-UP

Check that the AC, DC and communication connections are made and secured correctly.

- 1. Power up the inverter
- 2. Set the country (confirm twice). Note: low voltage (LV) and medium voltage (MV) systems are mutually distinct.
- 3. Set the language (confirm once)





WARNING!

If the country setting is wrong SOCOMEC must be contacted for assistance.

If the level of sunlight is sufficient the inverter will come into operation.

After the first kWh produced the installation date is updated automatically.

During subsequent start-ups the device will show the main page of the menu.

```
6.3-3 Main menu
Menu
E-Today
Power M
```

 Daily energy produced Electrical measurements
 Energy data log Event log
Operating data
 About the inverter
— Machine settings



≥socomec

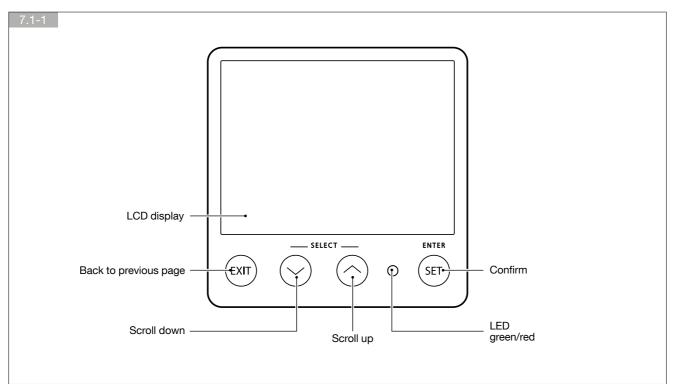
Innovative Power Solutions

Description of menus and settings. See Chapter 8.



7. CONTROL PANEL

WARNING! RISK OF ACCIDENT OR SERIOUS INJURY! Do not touch the terminal of the photovoltaic module when exposed to sunlight



_ED indicator		
Condition	Green LED	Red LED
Countdown	FLASHING	OFF
On grid	LIT	OFF
Error or fault	OFF	LIT
Standby or night-time (no DC supply)	OFF	OFF
One DC input only (during countdown) ¹	OFF	FLASHING
One DC input only (inverter delivering)	LIT	FLASHING
Fan fault²	LIT	FLASHING
FW update	FLASHING	FLASHING

1. Solar Low alert (inverter not connected to grid)

2. HW Fan alert



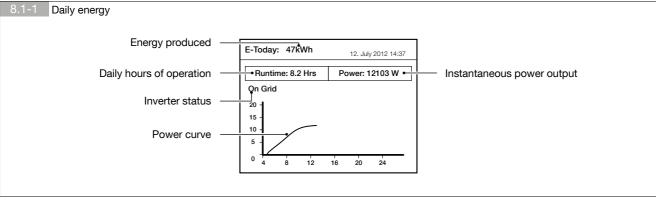
8. MENU

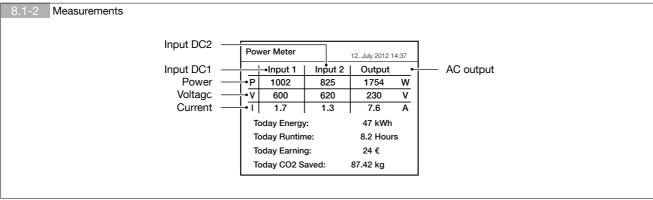


WARNING!

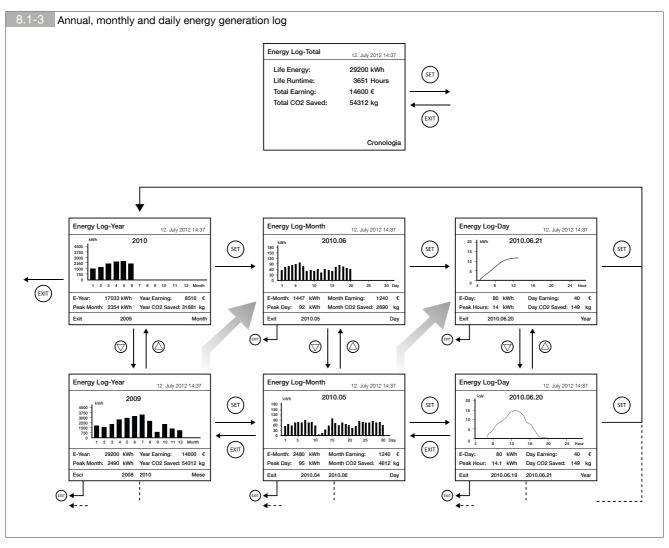
The menus and settings described are visible only after the appliance has been started up for the first time. See Chapter 6.

8.1. DESCRIPTION

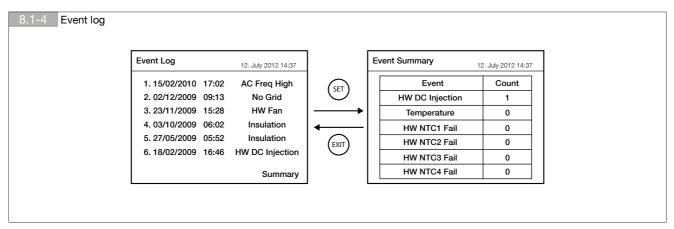




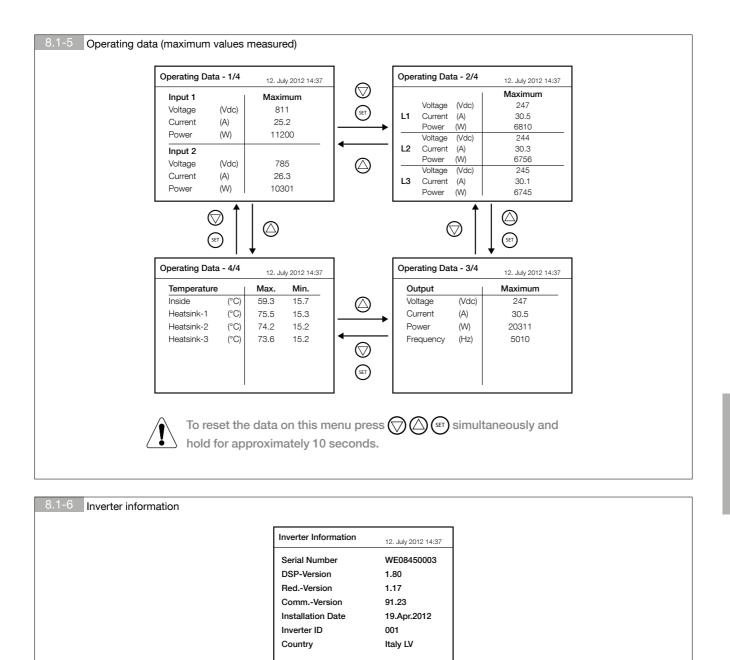




This page displays the last thirty events (error or fault) recorded by the system. The first event displayed is the most recent. The statistics of the selected event can be displayed by pressing SET.

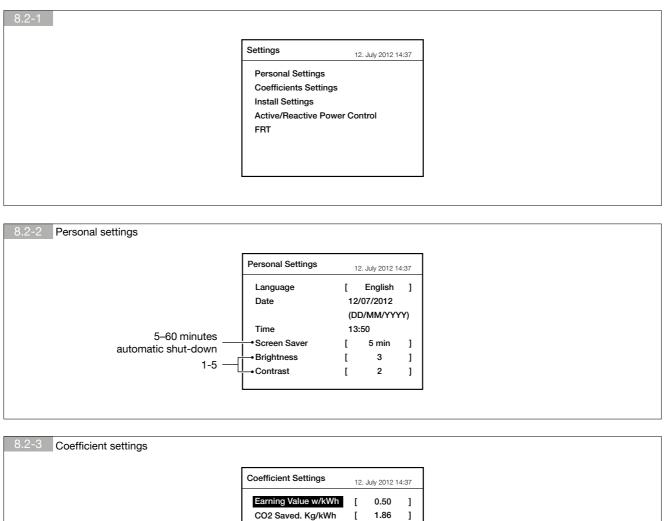








8.2. SETTINGS



[

€]

Currency



8.2.1. Installation settings

WARNING! DAMAGE CAN BE CAUSED TO THE MACHINE AND SYSTEM!

The following settings are enabled and managed by the grid operator, installer or specialist technician. Wrong settings are liable to damage the photovoltaic system.

To access the Installation Settings menu enter the password 5555 (the password cannot be changed).

Inverter ID

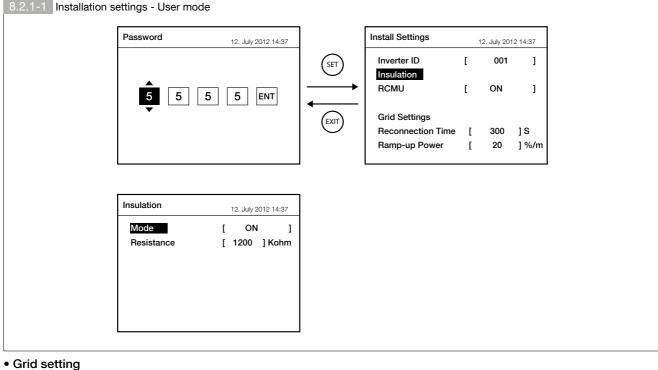
Address of each inverter.

Insulation

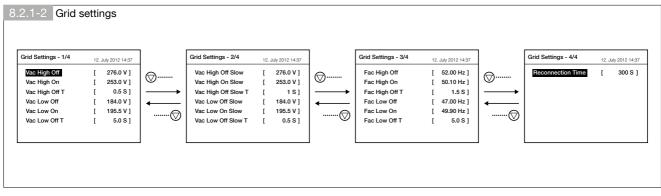
This function measures the impedance between grid and earth. In the event of a fault, prevents connection to the grid. The following insulation measurement methods can be adopted depending on the type of photovoltaic system: positive to earth, negative to earth, DC1 only, DC2 only, not active.

• RCMU

This function monitors current leakage to earth. If the set limit is exceeded the inverter shuts down.



The operating voltage and frequency thresholds of the inverter are displayed.



Reconnection time

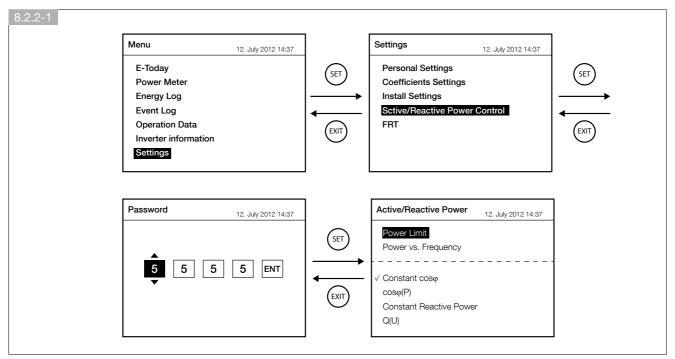
This function varies the waiting time for the inverter to restart (factory setting 300 s).

Ramp up Power

Percentage of rated power put onto the grid during start-up (factory setting 20%).



8.2.2. Active/Reactive Power

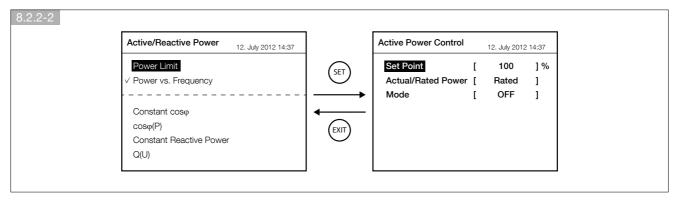


• Active Power Control

If activated, the Active Power Limitation function will reduce the power output.

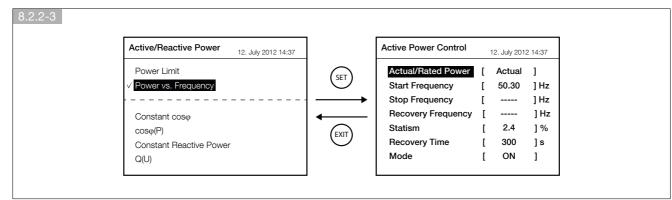
This depends on:

- the configured Set Point percentage;
- sunlight conditions.



• Frequency-determined Active Power Control

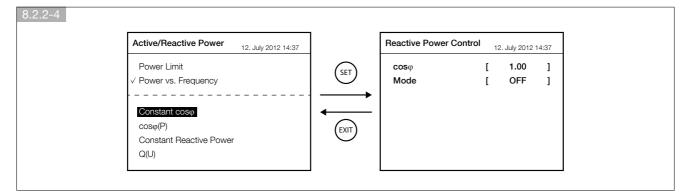
This function limits the active power output level automatically (in the event of frequency transients higher than the set value).





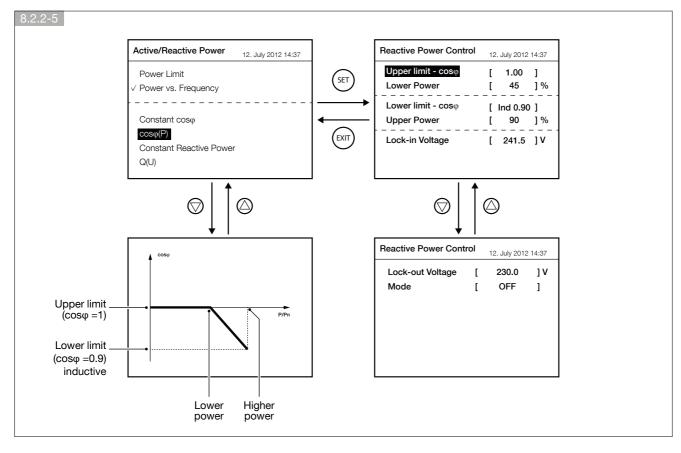
• Operation at constant $cos\phi$

This function selects a fixed $\cos\phi$ setting between 0.8 inductive and 0.8 capacitive.



Power-regulated Cosφ monitoring

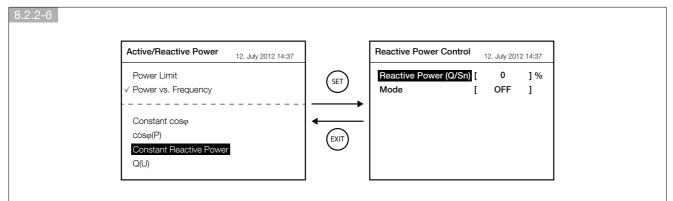
If activated, this function generates a $\cos \phi$ variable as a function of power (instantaneous power factor regulated automatically by the inverter).





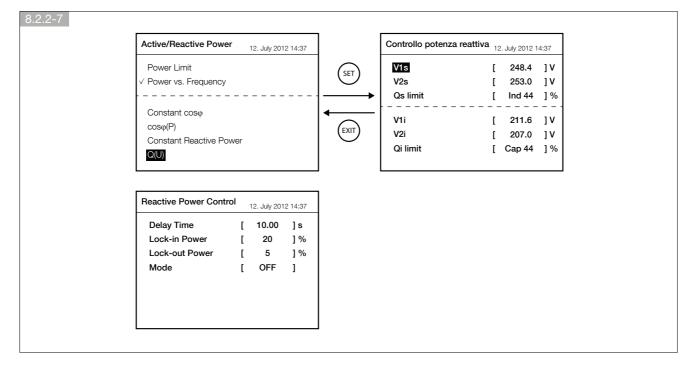
Operation at constant reactive power

This function selects a reactive power percentage up to 48.43 % of the rated power.



• Operation at voltage-regulated reactive power (Q)

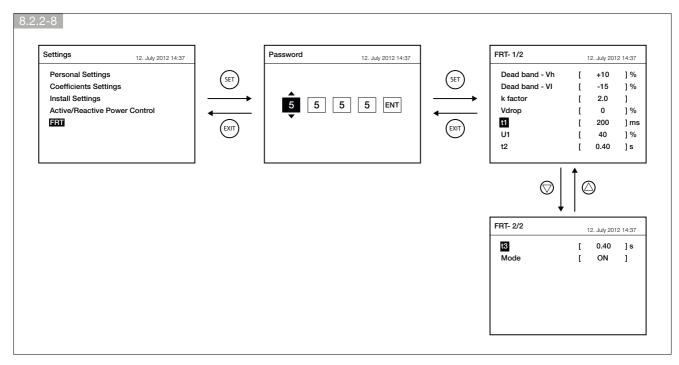
This function generates reactive power determined by the voltage registered at the output terminals.





• FRT (Low Voltage Fault Ride Through)

This function ensures that the inverter will not shut down during dips in grid voltage.





9. MEASUREMENTS AND MESSAGES

9.1. MEASUREMENTS

Description of measurem	ent messages
Measurement	Description
Energy today	Total energy generated during the day
Op time	Total PV inverter operating time during the day
Power	Actual power generated
Input 1 P	Power at DC input 1
Input 1 V	Voltage at DC input 1
Input 1 I	Current at DC input 1
Input 2 P	Power at DC input 2
Input 2 V	Voltage at DC input 2
Input 2 I	Current at DC input 2
P output	Power at AC output 1
V output	Voltage at AC output (star voltage)
l output	Current at AC output (current of one phase)
Energy today	Total energy generated today
Op time today	Total operating time today
Earnings today	Total amount earned today (US dollars)
CO2 saved today	Total reduction in CO2 emissions today
Tot Energy Prod.	Total energy generated since the system went into operation
Total op time	Total operating time since the system went into operation
Total earnings	Total earnings since the system went into operation
Total CO2 saved	Total reduction in CO2 emissions since the system went into operation
Energy/year	Total energy produced in one year
Earnings/year	Total earnings in one year
Monthly peak	Peak production per month
CO2/year	Total reduction in CO2 emissions over one year
Energy/month	Total energy produced in one month
Earnings/month	Total earnings in one month
Daily peak	Peak production per day
CO2/month	Total reduction in CO2 emissions over one month
Energy/day	Total energy produced in one day
Earnings today	Total earnings in one day
Peak today	Peak production per hour
CO2 saved today	Total reduction in CO2 emissions on one day
Max voltage input 1	Maximum voltage registering at input 1
Max current input 1	Maximum current registering at input 1
Max power input 1	Maximum power registering at input 1
Max voltage input 2	Maximum voltage registering at input 2
Max current input 2	Maximum current registering at input 2
Max power input 2	Maximum power registering at input 2
Max voltage L1	Maximum output voltage on L1
Max current L1	Maximum output current on L1
Max power L1	Maximum output power on L1
Max voltage L2	Maximum output voltage on L2
Max current L2	Maximum output current on L2



Max power L2	Maximum output power on L2	
Max voltage L3	Maximum output voltage on L3	
Max current L3	Maximum output current on L3	
Max power L3	Maximum output power on L3	
Max output voltage	Maximum output voltage	
Max output current	Maximum output current	
Max output power Maximum output power		
Temperature		
Max internal	Maximum internal temperature of the inverter	
Min internal	Minimum internal temperature of the inverter	
Max heatsink 1	Maximum temperature at heatsink 1	
Min heatsink 1	Minimum temperature at heatsink 1	
Max heatsink 2 Maximum temperature at heatsink 2		
Min heatsink 2 Minimum temperature at heatsink 2		
Max heatsink 3	Maximum temperature at heatsink 3	
Min heatsink 3	Minimum temperature at heatsink 3	

9.2. ERROR MESSAGES

Description of error messages				
Message	Description	Solutions		
	1) Grid frequency higher than nominal	1) Check the grid frequency value		
AC Freq High	2) Country configuration incorrect	2) Check the country setting		
	3) Measuring circuit failure	3) Contact the technician		
	1) Grid frequency lower than nominal	1) Check the grid frequency value		
AC Freq Low	2) Country configuration incorrect	2) Check the country setting		
	3) Measuring circuit failure	3) Contact the product technician		
Grid Quality	1) Excessive distortion caused by loads connected to grid or near inverter	1) Check for the existence of non-linear loads connected to the grid		
	2) Measuring circuit failure	2) Contact the technician		
HW Connected Fail	1) AC plug wrongly connected	1) Check the wiring as described in the manual		
HW Connected Fail	2) Measuring circuit failure	2) Contact the technician		
	1) No AC power	1) Check the grid voltage value		
No Grid	2) AC switch contacts open	2) Close the AC breaker contacts		
No Grid	3) Plug not connected	3) Check the connection and wiring		
	4) Internal fuses blown	4) Contact the product technician		
	1) AC voltage lower than nominal	1) Check the grid voltage value		
AC Volt Low	2) Country configuration or grid setting incorrect	2) Check the country/voltage limits setting		
AC VOIL LOW	3) AC plug wrongly connected	3) Check wiring in the manual		
	4) Internal fuses blown	4) Contact the technician		
	1) AC voltage higher than nominal	1) Check the grid voltage value		
AC Volt High	2) Country configuration or grid setting incorrect	2) Check the country/voltage limits setting		
AC VOIL HIGH	3) AC plug wrongly connected	3) Check wiring in the manual		
	4) Internal fuses blown	4) Contact the technician		
Solar1 High	1) Input voltage 1 higher than 1000 V	1) Reduce the no. of panels to obtain an open circuit voltage VOC < 1000 V		
	2) Measuring circuit failure	2) Contact the technician		
Solar2 High	1) Input voltage 2 higher than 1000 V 2) Measuring circuit failure	1) Reduce the no. of panels to obtain an open circuit voltage VOC < 1000 V		
	,	2) Contact the technician		



9.3. WARNING MESSAGES

Description of error messages			
Message	Description	Solutions	
Solar1 Low	1) Input voltage 1 below limits	1) Check the DC voltage value	
Solari Low	2) Measuring circuit failure	2) Contact the product technician	
Solar2 Low	1) Input voltage 2 below limits	1) Check the DC voltage value	
Solarz Low	2) Measuring circuit failure	2) Contact the technician	
	1) One or more fans jammed	1) Remove the object obstructing the fan	
HW FAN	2) One or more fans faulty	2) Remove the faulty fan	
	3) One or more fans disconnected	3) Check the fan connections	
	4) Measuring circuit failure	4) Contact the chnician	

9.4. FAULT MESSAGES

Description of error messages				
Message	Description	Solutions		
HW DC Injection	1) Abnormal grid voltage 2) Measuring circuit failure	 Check for the existence of non-linear loads connected to the grid Contact the technician 		
Temperature	 Ambient temperature > 60 °C or < -30 °C Measuring circuit failure 	 Check the installation environment and ventilation Contact the technician 		
HW NTC1 Fail	1) Ambient temperature > 90 °C or < -30 °C 2) Measuring circuit failure NTC1	 Check the installation environment Contact the technician 		
HW NTC2 Fail	1) Ambient temperature > 90 °C or < -30 °C 2) Measuring circuit failure NTC2	 Check the installation environment Contact the technician 		
HW NTC3 Fail	1) Ambient temperature > 90 °C or < -30 °C 2) Measuring circuit failure NTC3	 Check the installation environment Contact the technician 		
HW NTC4 Fail	 Ambient temperature > 90 °C or < -30 °C Measuring circuit failure NTC4 	 Check the installation environment Contact the technician 		
HW DSP ADC1	 Insufficient input power Measuring circuit failure 	 Check that DC voltage > 150 V Contact the technician 		
HW DSP ADC2	 Insufficient input power Measuring circuit failure 	 Check that DC voltage > 150 V Contact the technician 		
HW DSP ADC3	 Insufficient input power Measuring circuit failure 	 Check that DC voltage > 150 V Contact the technician 		
HW RED ADC1	 Insufficient input power - Input 1 Measuring circuit failure 	 Input power too low Contact the technician 		
HW RED ADC2	 1) Insufficient input power - Input 2 2) Measuring circuit failure 	 1) Input power too low 2) Contact the technician 		
HW Efficiency	1) Calibration incorrect 2) Measuring circuit failure	 Check the current measurements between inverter and system Contact the technician 		
HW COMM2	1) Problems with internal communication between RED and CPU	 Switch off the inverter and switch on again Contact the technician 		
HW COMM1	1) Problems with internal communication between DSP and COMM	 Switch off the inverter and switch on again Contact the technician 		



GROUND CURRENT	 Problems with PV field insulation High stray capacitance of PV field High level of current leakage to earth 	 Check PV field insulation Check that the stray capacitance of each input to earth is < 2.5 μF. Check system wiring
INSULATION1) Problems with PV field insulation 2) High stray capacitance of PV field		 Check PV field insulation Check that the stray capacitance of each input to earth is < 2.5 μF.
HW Connect Fail	 No internal power supply to the machine Internal control circuits not working 	1) Contact the technician
RCMU Fail	1) Internal control circuits not working	1) Contact the technician
Relay Test Short	 1) Output relays with contacts closed 2) Internal control circuits not working 	 Contact the technician Contact the technician
Relay Test Open	 1) Output relays faulty 2) Internal control circuits not working 3) Grid voltage measurements abnormal 	 Contact the technician Contact the technician Compare machine and grid measurement values
Bus Unbalance	 Problems with wiring of strings String short-circuiting to earth Internal control circuits not working 	 Check the parallel string setup connected to the inverter Check the system Contact the technician
HW Bus OVR	 Problems with wiring of strings String short-circuiting to earth Internal control circuits not working 	 Check the parallel string setup connected to the inverter Check the system Contact the technician
AC Current High	 AC grid overvoltage Internal control circuits not working 	 Switch off/switch on again Contact the technician
HW CT A Fail	1) Internal control circuits not working	1) Contact the technician
HW CT B Fail	1) Internal control circuits not working	1) Contact the technician
HW CT C Fail	1) Internal control circuits not working	1) Contact the technician
HW AC OCR	 High levels of power system harmonics Internal control circuits not working 	 Check for the existence of non-linear loads connected to the grid Contact the technician
HW ZC Fail	1) Internal control circuits not working	1) Contact the technician
DC Current High	1) Internal control circuits not working	1) Contact the technician

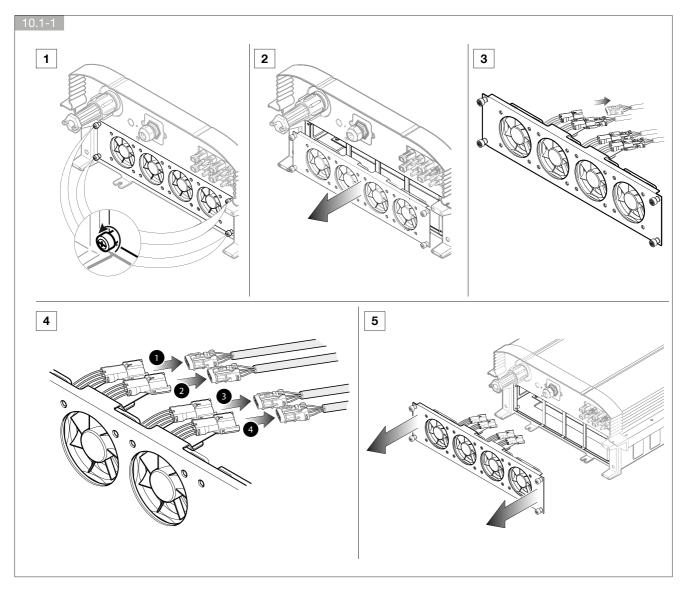


10. MAINTENANCE

WARNING! Follow the instructions in section 1.2.

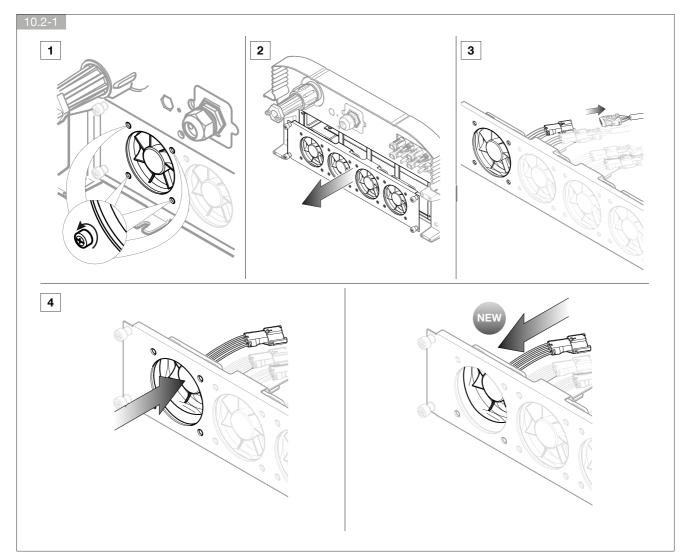
The solar inverter should be inspected at six-monthly intervals to ensure continued trouble-free operation. To ensure the appliance is properly ventilated check the fans are operating correctly and the protective air vent grilles are clean.

10.1. REMOVAL OF FAN MOUNTING PLATE

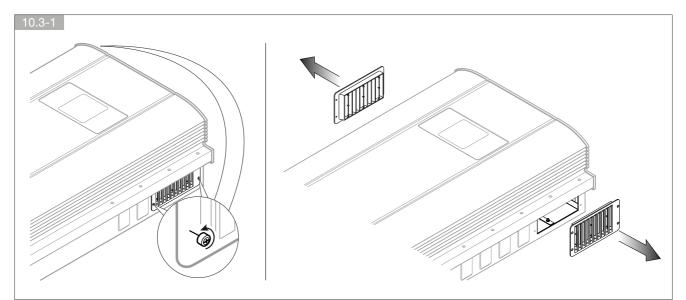




10.2. FAN REPLACEMENT



10.3. REMOVAL OF AIR OUTLET VENT GRILLES





11. REMOVAL OF INVERTER

If it is necessary to remove the inverter proceed as follows:

- 1. Open the AC breaker contacts to disconnect the electricity.
- 2. Isolate the power feed from the photovoltaic field
- 3. Use a suitable meter to verify the absence of AC and DC voltages.
- 4. Remove the AC connections immediately
- 5. Remove the DC connections to isolate the PV field.
- 6. Remove the RS485 communication module with the computer connection.

Once these steps have been completed remove the inverter.



12. TECHNICAL SPECIFICATIONS

Model	SUNSYS B20	SUNSYS B15
Enclosure	Powder coated aluminum	
Operating temperature	-20–60 °C	
At maximum power: up to 40 °C	0-90% non-condensing	
Relative humidity	0-90% non-condensing	
Protection level	IP65 (electronic components)	
IP54 (other parts)		
Galvanic insulation	NO	
Safety class	Class I metal casing	
with protective earth connection	965 × 610 × 287.5 mm	
Overvoltage category		
Weight	67.2 kg	
Dimensions	960 × 612 × 278 mm	
Connectors	Weather resistant connectors	
DC input (solar side)		
Maximum input power	24 kWp	18 kWp
Rated voltage	630	VDC
Operating voltage	200–1000 VDC	
Start-up voltage	> 250 V	
Start-up power	> 40 W	
Absolute maximum voltage	1000 VDC	
MPP voltage range		
at rated power	350–800 Vdc	
Number of inputs	4 (2MPPT)	
MPPT	Parallel inputs: 1MPPT Separate inputs: 2MPPT	
Separate inputs: 2MPPT	< 30 A	< 23 A
Rated current	2 x 30 A	2 x 23 A
AC output (grid side)		
Rated power at 400 V $\pm 10\%$	20 kVA	15 kVA
Rated power at Cosq=0.9	18 kW	13.5 kW
Maximum power	21 kVA	15.75 kVA
Voltage	230-400 ±20%	
Rated current	29 A	22 A
Max current	32 A	25 A
Frequency	47-52 Hz	
Total Harmonic Distortion	< 3% at rated power	
Power factor	> 0.99 at rated power Cos $\varphi = 0.8$ inductive and capacitive	
DC current injection	Disconnect: 0.5% In in 1 s, 1 A in 200 ms	
Night time power	<2W	
Maximum efficiency	> 98.05%	
European efficiency	> 97.5%	
AC connector	3 Phases + Neutral + PE	
Recommended protection	Thermal-magnetic with I = 1.25 x Inom	Thermal-magnetic with $I = 1.25 \times Inom$



System inform	ation / communication		
User interface		LCD graphic display, 5" (320 x 240 pixels)	
		Data logger with 10 year capacity and real time clock	
		30 events	
External communication		2 x RS-485 connection	
Standards and	Directives		
CE compliance		Yes	
Emissions		IEC61000-6-4, IEC61000-6-3	
Harmonics		EN 61000-3-12	
Fluctuations and flicker		EN 61000-3-11	
Grid interface		VDE0126-1-1; RD1663	
Immunity	ESD	IEC 61000-4-2	
	RS	IEC 61000-4-3	
	EFT	IEC 61000-4-4	
	SURGE	IEC 61000-4-5	
	CS	IEC 61000-4-6	
	PFMF	IEC 61000-4-8	
Electrical safet	у	EN 60950, Draft IEC62109 -1& -2	



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