NG 35

www.promax.it

User Guide

PROMAX Motion & Control

Rev. 3.00.1

1 General characteristics

The system NG35 (Next Generation System 35) is a numerical control system based on microprocessor from Freescale ColdFire MFC5335. It is a modular system that can be made as needed to achieve the machine, which according to the CPU, called NG35, which flank a variable number of expansions of I / O and motion control, called NGIO.
It looks like a black box enclosed in an aluminum coating, which contains within it the power of a modern CNC equipped with:

NG35 ONLY CPU

- ***Microprocessor MCF 5235 at 150MHz***
- ***4 Mb Flash***
- ***16 Mb RAM***
- ***16 Kb RAM with battery***
- ***1 ETHERNET port 10/100 Mb RJ45***
- ***2 serial ports RS232 (1 - RS485)***
- ***2 CAN OPEN Master/Slave***
- ***8 analog-in at 10 bit 0-10 Vdc or 4-20mA***

NGIO Expansion (Max 8) **1)**

- ***16 Digital Inputs PNP 24 Vdc***
- ***14 Digital Outputs PNP 24 VDC up to 1 A***
- ***2 Encoder Channels line drive***
- ***2 Analog Outputs +/- 10V 12 bit***
- ***2 Relè Outputs up to1 A***

NGPP Expansion (Max 8) **1)**

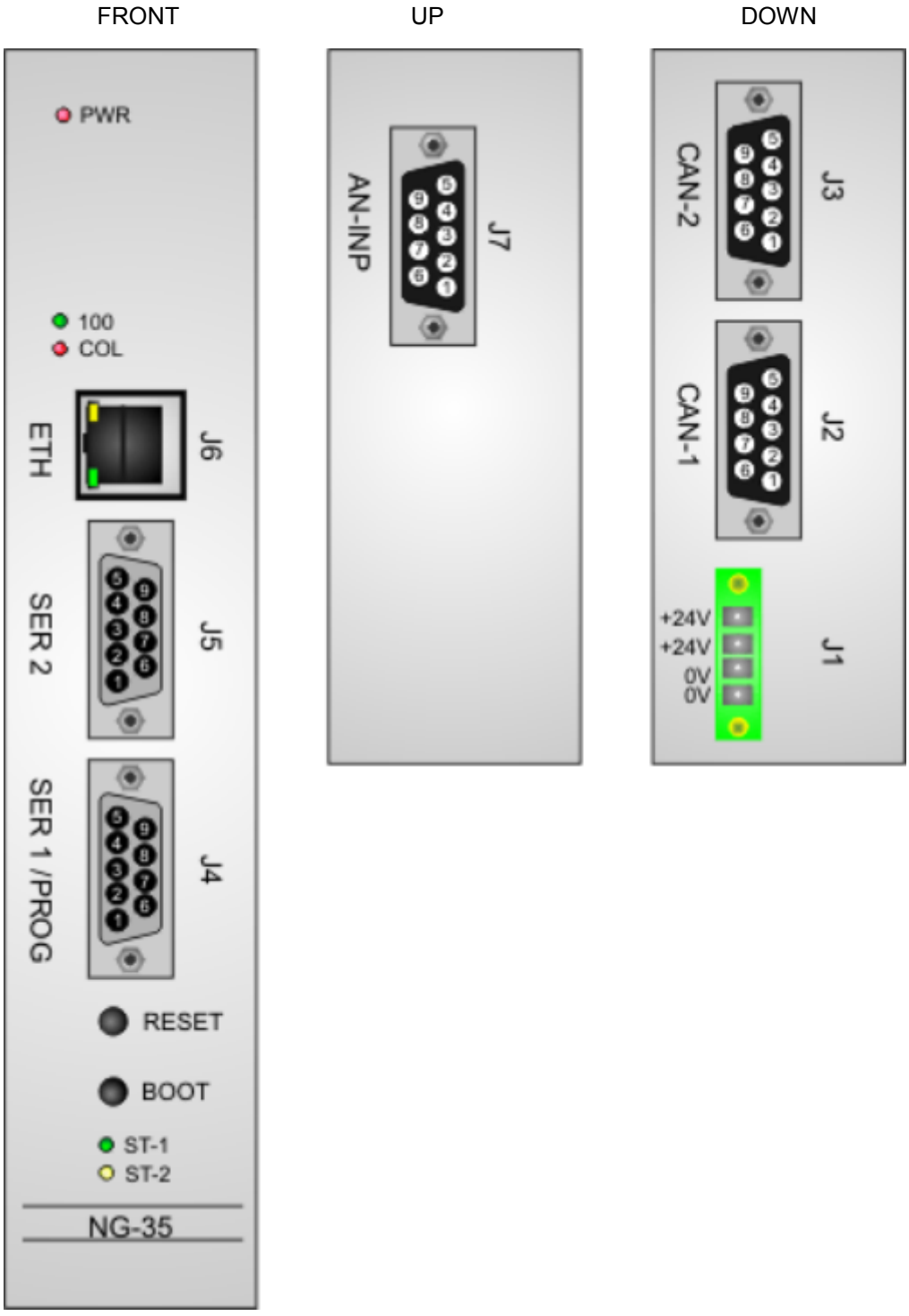
- ***4 STEP/DIR Channels at 25 Mhz Position Mode e Interpolation Mode. Line Drive***
- ***2 Analog Outputs +/- 10V 12 bit***
- ***16 Digital Inputs PNP 24 Vdc***
- ***14 Digital Outputs PNP 24 VDC up to 1 A***
- ***4 Digital Fast Input***

1) The maximum number combined expansions (NGIO and NGPP) is 8

2 Order code

ORDER CODE NG 35	
NG35/ - -	
A	4 - Analog Inputs 10V 4 - Analog Inputs 4-20 Ma
B	8 - Analog Inputs 10V
C	8 - Analog Inputs 4-20 Ma
0	2 - RS232
1	1 - RS232 1 - RS485 on SER2
0	Without Flash Disk
1	64 Mb Flash DIsk
ORDER CODE NGIO	
NGIO	
ORDER CODE NGPP	
NGPP/	
0	Without Analog Outputs
1	2 - Analog Outputs +/- 10V

3 NG35 connections



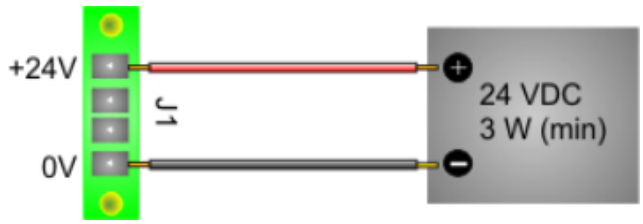
4 Connections description

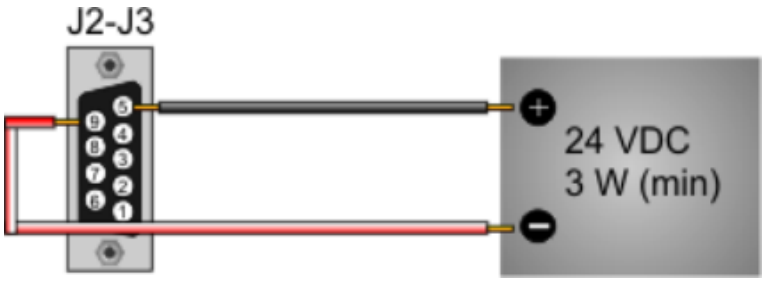
4.1 Voltage supply

The NG35 uses two separate Voltage supply:

- ***Logic section, ports PWR (J1) or ports CAN-1 e 2 (J2 e J3);***
- ***Digital Outputs, ports J11 and J12 NGIO and NGPP***

You can see the relative chapter about the digital output supply **Chapr. 7.2**
About the Logic section supply, NG35 needs it for the normal functioning.





4.1.2 Electric characteristics

	U.m.	Min	Standard	Max
Supply voltage	Vdc	12	24	35
Power consumption (@24Vdc)	W		2,6	
Power for each NGMIO	W		3,5	

THE SYSTEM IS PROTECTED FROM POLARITY INVERSION

WARNING
DO NOT EXCEED THE MAXIMUM VOLTAGE VALUE ADMITTED
BECAUSE THE CARD CAN BE DAMAGED

4.2 Serial ports

The serial ports on the **NG35** allow communication with external devices to the control, PC-type, PLC and other.

- **SER1-PRG**: is normally used both for the download of the programs on the control, both for the debugging from a PC application. It is also the port to use for updating the firmware

- **SER2**: Can be used for communication with other devices, such as a PLC, inverters or other. **CAN BE CONFIGURED RS485 MODE**.

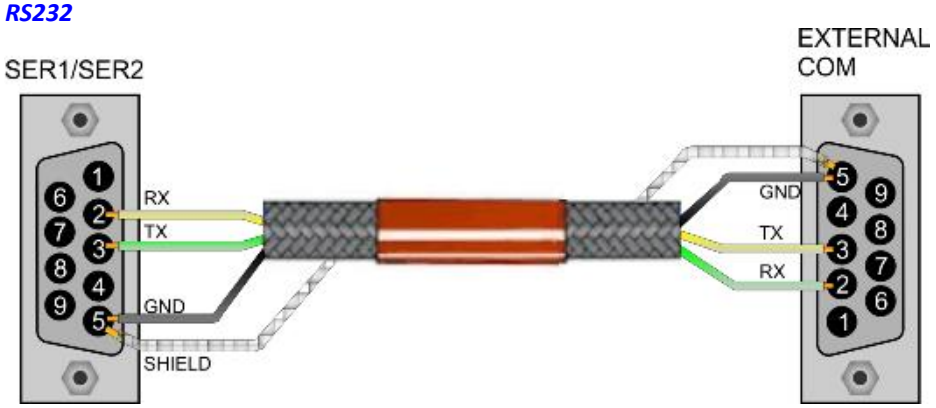
For the electrical signal, the serial ports are in compliance with RS232/RS485.

Use a **CABLE WITH SHIELD** for serial ports connections
Connect the **SHIELD to PIN 5** SER1 or SER2 to NG35 ports

Generally the RS232 connection, uses a NULL MODEM cable (pin 2,3,5) CROSSOVER (with inversion on pin 2,3)

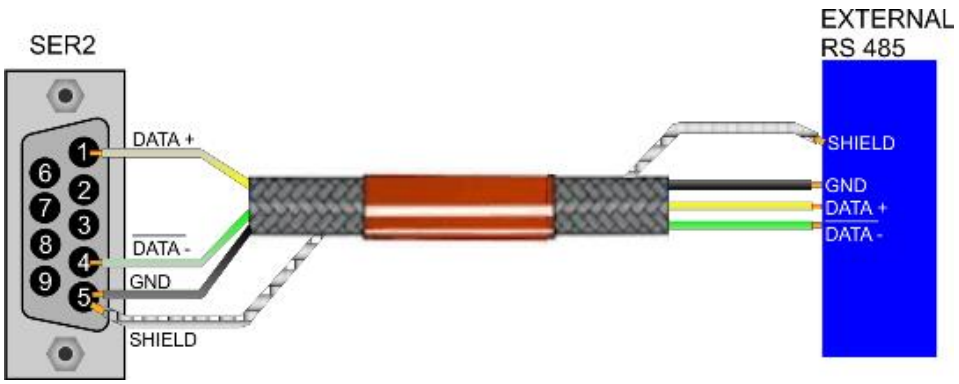
Always check the external device that type of connection it accepts

RS232

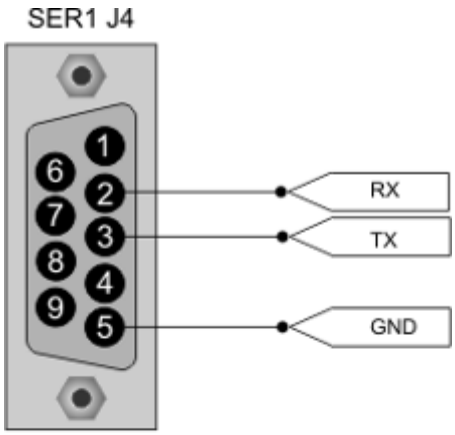


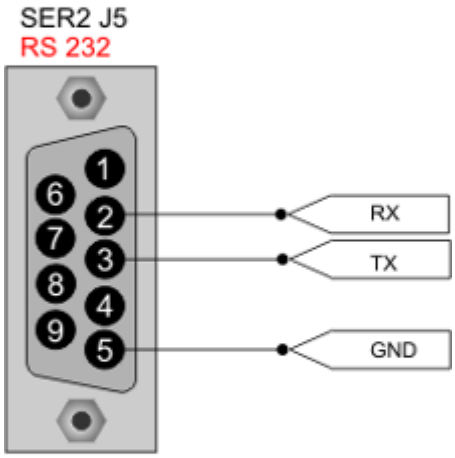
RS485

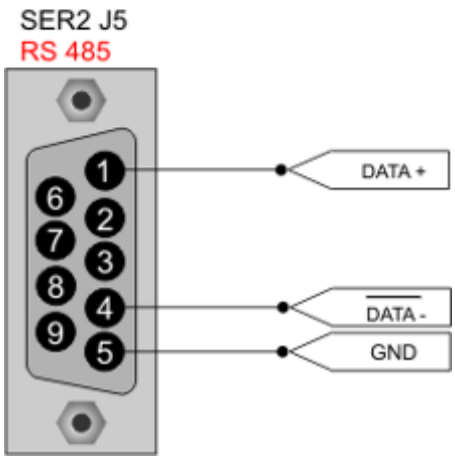
Normally the GND pin is not connect



4.2.1 Connections J4 SER1/PROG – J5 SER2







WARNING
DO NOT INSERT THE CONNECTORS PORT WHEN THE POWER IS ON BECAUSE THE CARD CAN BE DAMAGED

4.3 CAN BUS

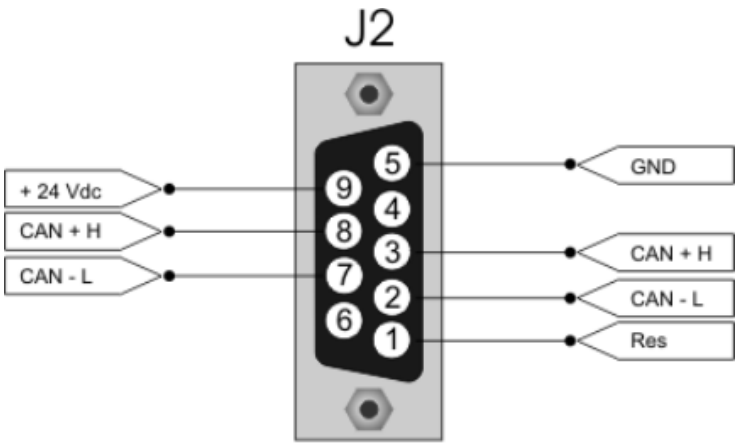
The CAN-BUS port, allows the NG35 to communicate with other devices, like motor drives, I/O various slave devices, field-bus encoders and others.
Communication is made by CAN-OPEN protocol and its specific standards DS401 and DS402 about supported objects and modes.
On data exchange level, it complies the DS301 standard .
The two ports present on the NG35, differ by the use. The CAN-1 port (J2) can be used to look the NG35 like CAN-BUS Master. The CAN-2 port (J3) instead, can be used in two different ways:

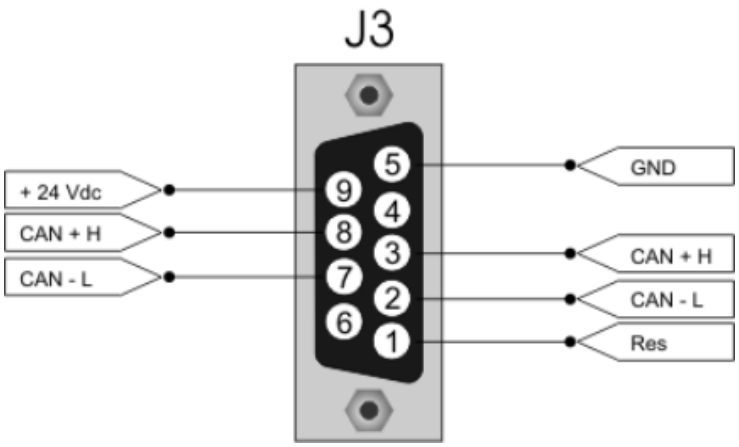
- ***like CAN-BUS extension, allowing to extend the data exchange amount in a NG35 CAN Master;***
- ***like a slave CAN-BUS, allowing to use NG35 as a slave;***

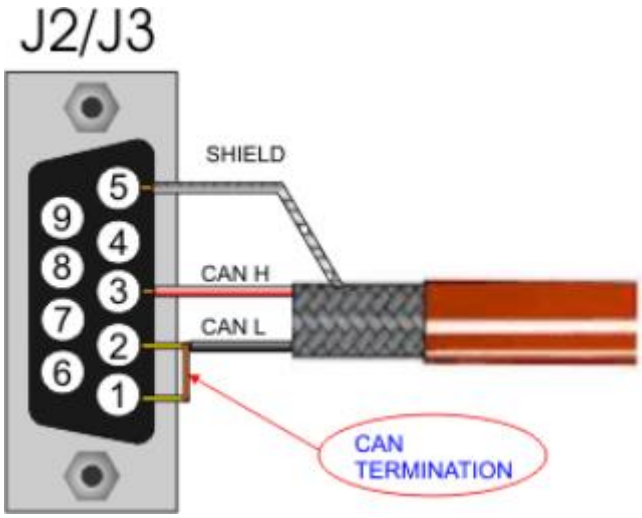
By the electric side, both CAN-BUS ports are conformed the ISO-11898-24V standard.
On the NG35 it's also present the line-terminating resistor on both ports, only by connecting together pin 1 and 2.

4.3.1 Connections

Is possible insert the TERMINATOR RESISTOR, connecting the PIN 1 and 2 of J2 or J3

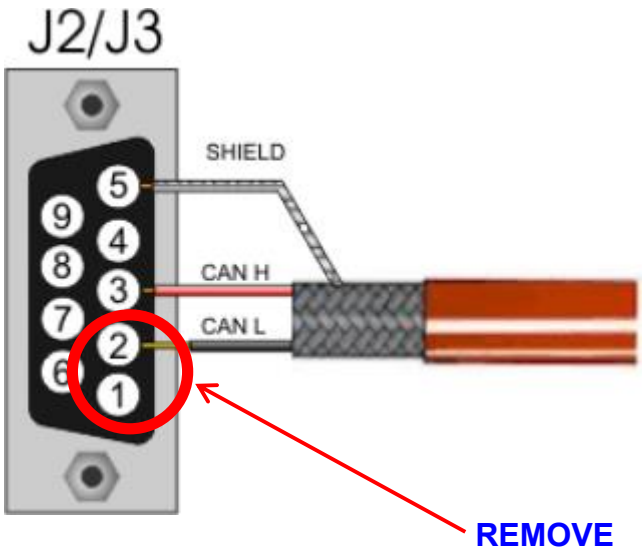






WARNING

If the NG35 board is configured as MASTER, insert always the TERMINATOR RESISTOR
If the NG35 is configured as SLAVE, insert the TERMINATOR RESISTOR if the board is the last node in the CanBus.
In another situations, remove the TERMINATOR RESISTOR



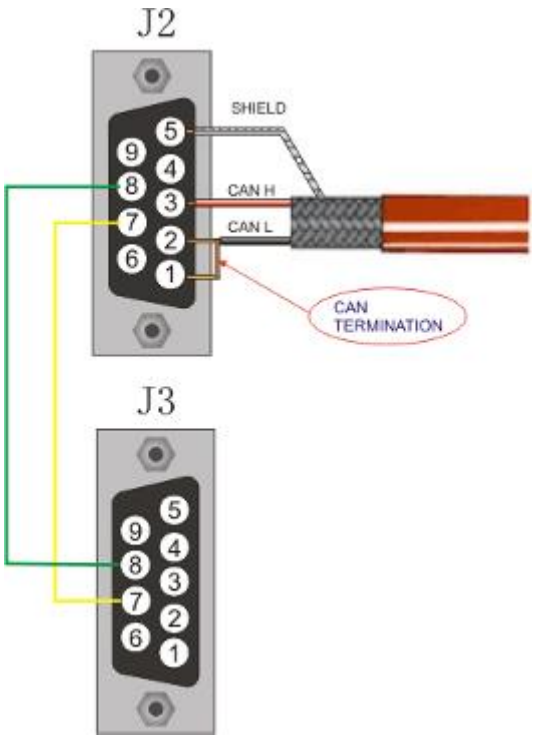
WARNING
USE THE CABLE FOR CANOPEN COMMUNICATION

4.3.2 CanOpen Max PDO Number

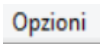
Normally the max PDO number managed by NG35 Canopen system , is **10**.
It is a total for PDO Rx and PDO Tx ex:

7 → PDO Tx
3 → PDO Rx

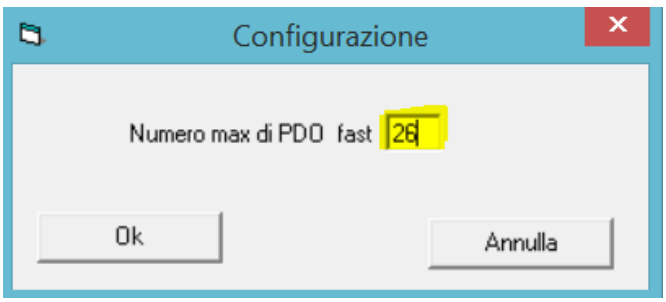
In the NG35 System, you can increase, the PDO number, connecting in parallel mode, the two Can Bus ports.
In this mode you can use up to ***26 PDO RX and TX*.**
(the Second CanBus port will not available for other uses)



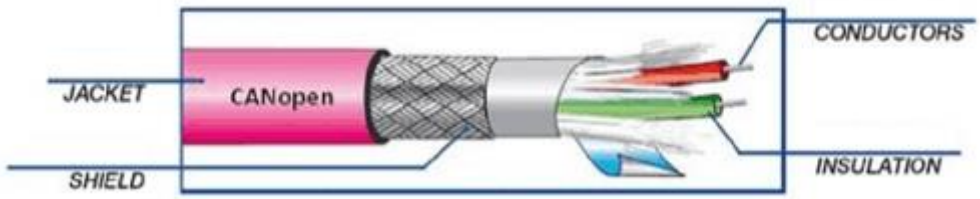
After you must enable in the CanOpen configurator the limit PDO over 10:

1) Launch the VTB and load the project ***.pxp*** where you desire use up to 26 PDO
2) Launch the CanOpen Configurator: 
3) Select the "Option → Configuration" (Opzioni → Configurazione) 

4) Changes the PDO number in **26 and press "Ok"**



4.3.3 CanOpen Cable



CONDUCTORS

ELETTRIC RESISTANCE

22AWG: < 55,4 Ohm/Km
21AWG: < 43,6 Ohm/Km

PAIR CAPACITY

50 pF/m

IMPEDENCE

120 Ohm

TRASMISSION SPEED-CABLE LENGTH

Baud rate 1Mb Length Max 25 Mt
Baud rate 800 Kb Length Max 50 Mt
Baud rate 500 Kb Length Max 100 Mt
Baud rate 250 Kb Length Max 250 Mt
Baud rate 125Kb Length Max 500 Mt

VOLTAGE EXERCISE

30 V

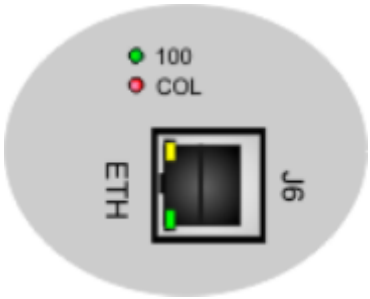
4.4 Ethernet Port

The Ethernet port, allows the NG35 to communicate with other devices, llike PC and others. On data exchange level, it complies 10 BaseT and 100 BaseTX standards.
About protocols, it can be used in many ways:

- ***NG35 to PC communication, about on-line assistence, software and firmware download and other. In this case it's used a PROMAX specific protocol***
- ***motor drives, I/O slave and other, with ETHERCAT ptotocol***
- ***PLC and other devices communication, with ModBus protocol TCP/IP***

4.4.1 Connections

The on board connector, complies the RJ45 standard,
It's recommended to use PC with Ethernet ports complies this standard. It's recommended to use cables length conformed the standard.
The connection cable can be **CROSSOVER** or **NORMAL**
The port is automatically adapted to cable type

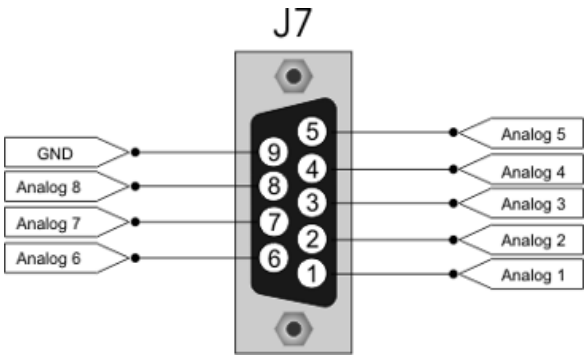


WARNING
USE THE CABLE FOR ETHERNET COMMUNICATION

4.5 Analog inputs

The analog inputs presents on the NG35, can be configured as a 0-10Vdc voltage input or 0-40 mA current input (standard 4-20mA). The configuration can be made on every single input, thus the system it's very flexible.
The input voltage, can't exceed the maximum over 0,2V.
It's possible to read 12V or 24V analog voltage, only by inserting a limiting resistor previous the input. The required resistor value, are shown in the example.

4.5.1 Connection Analog Inputs J7



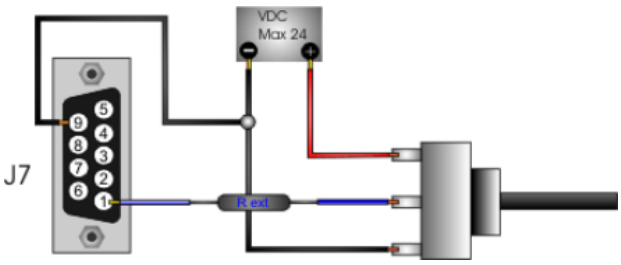
4.5.2 Input Resistance

	MIN	TIPICA	MAX
VDC	25 KΩ		72 KΩ
4-20 Ma		175 Ω	

4.5.3 External resistance for voltages other than 0-10V or 4-20Ma

VIN	Rext
0-12 V	63 KΩ
0-24 V	424 KΩ

4.5.4 Connection example



WARNING
IF THE VOLTAGE, EXCEEDS 0,2 Volt THE MAXIMUM VALUE SELECTED THE ANALOG INPUT, CAN BE DAMAGED

5 Programming

5.1 Manual Boot

The board usually uses an automatic boot.
In case, the automatic boot is not available, it is necessary to proceed in the following way:

1) Run the program NGPROG (if used VTB skip step 2 and 3)
2) Set the COM and the type of card NGMEVO
3) Load the application. SREC and press TRANSFER APPLICATION
4) Press the keys simultaneously within 15 seconds RESET AND BOOT on the board
5) Release the RESET button

5.2 Upload VTB application

For upload VTB application, is possible use the following mode:
The board **NG35** is automatically in BOOT MODE (if is not available, see 5.1) when you use the BUTTON UPLOAD APPLICATION. The application is automatically RUN when the transfer is finish.

5.3 NGPROG

The application was developed by Promax NGPROG to allow the update software and firmware of the new controls based on µP ColdFire.

5.3.1 Upload firmware

1) Press button **"FIRMWARE MANAGEMENT"** on NGProg
2) If you use **"UPDATE da File"** use the standard windows Browser for find the .SREC file
2) If you use "UPDATE da Server" you must have a intenet active connection, NGPROG search in Promax server the new version of firmware
3) Select the serial port to PC and **NG35** board type
4) Start the upload firmware

5.3.2 Upload VTB application

1) Select the **NG35** Board
2) Select the COM on PC
3) Selct the .SREC file by button **"LOAD"**
4) Start the upload by button **"Upload Application"**

6 Status leds

ST-1/L1 (green led):

- ***fast flashing – CNC in BOOT mode***
- ***1 sec flashing – normal application running***

ST-2/L2 (yellow led):

- ***off – no activity on RS232 or CAN SLAVE port (J3)***
- ***flashing – communication activity on RS232 or CAN SLAVE port (J3)***

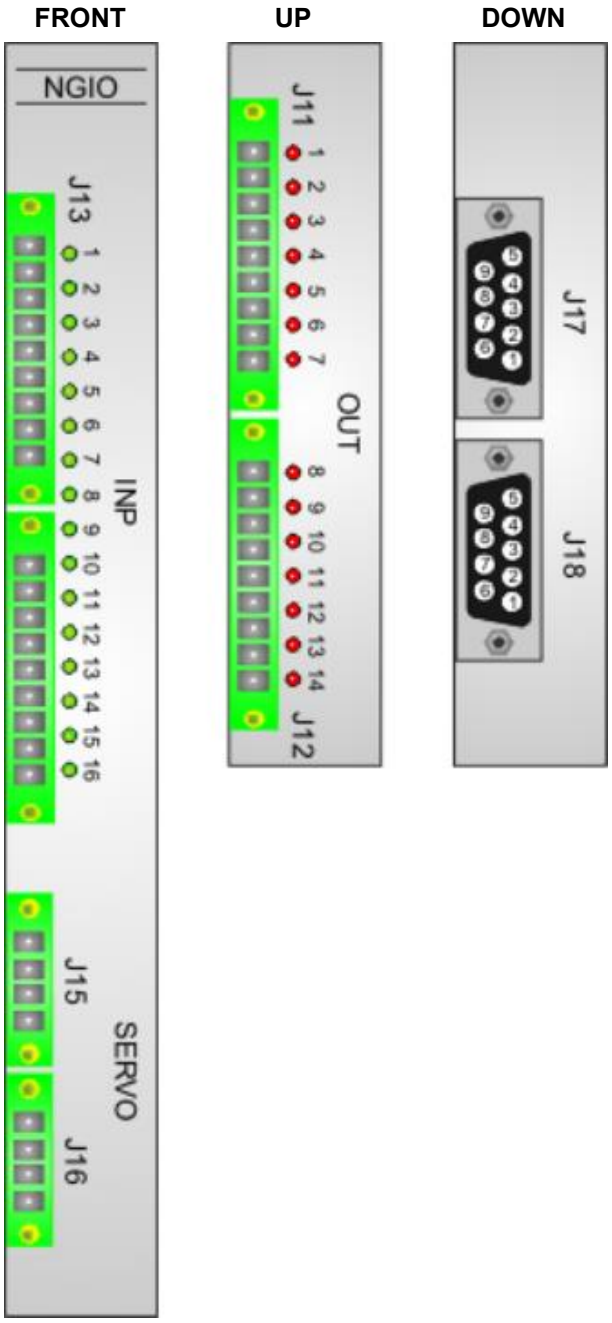
PWR (red led): CNC correctly supplied.
COLL (red led) e 100 (green led): Ethernet status leds, collision e std 100Mb.

7 NGIO connections

The NGIO board, is an expansion for NG35 local BUS:

- ***16 Digital Inputs***
- ***14 Digital Outputs***
- ***2 Encoder Channels Line Drive***
- ***2 Analog Outputs +/- 10V***
- ***2 Relè Outputs up to 1 A***

Can Be insert up to 8 expansions NGIO



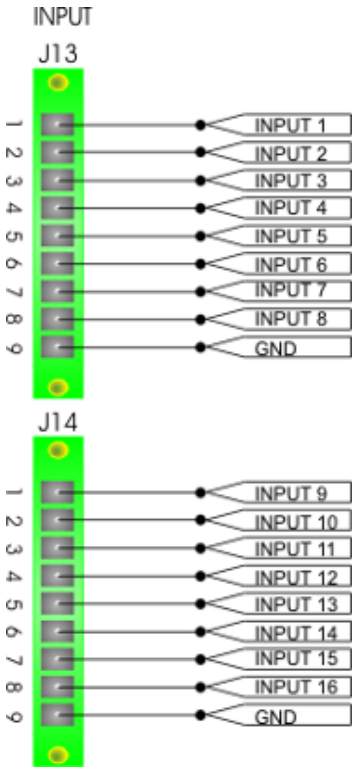
7.1 Digital inputs

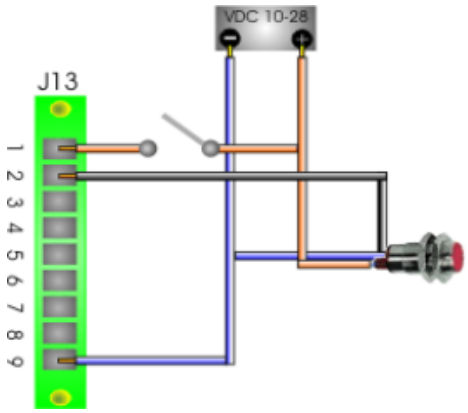
The digital inputs of NGIO, are PNP and opto-isolated. Thus we have to have 24Vdc voltage on it, GND refered, to activate the input.

7.1.1 Electric characteristics

		U.m.	Min	Standard	Max
On state		Vdc	10	24	28
Off state		Vdc	0		4
Delays	activation	ms			3 (@ 24Vdc)
	deactivation	ms			2 (@ 24Vdc)
Power consumption		mA	4 (10Vdc)		14 (@ 28Vdc)

7.1.2 Connections





WARNING
DO NOT EXCEEDS THE VOLTAGE LEVEL ABOVE DESCRIBED

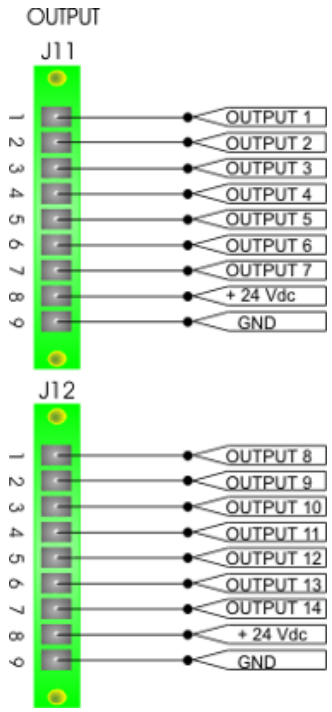
7.2 Digital output

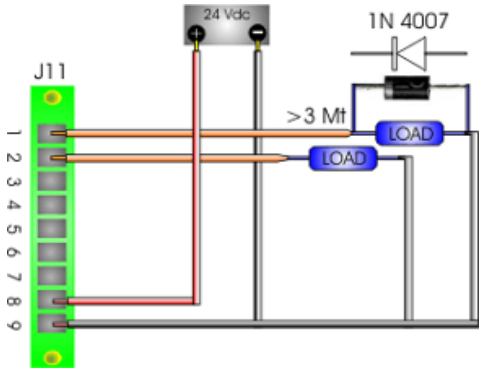
Digital outputs are PNP opto-isolated type. Thus they must be supplied with a separated direct voltage. Load will be drived by a transistor, who, when it will be activated, will supply the applied voltage on it.
On the NGIO it's already present a protecting diode, but when we have a high inductive load or the connection between output and load exceed 3mt , it's recommended to put also another diode near the load (like 1N4007 or other similar).

7.2.1 Electric characteristics

		U.m.	Min	Standard	Max	Note
Supply		Vdc	10	24	30	
Load		A		1		Continuative (T_{amb} 25°)
		A		2		Duty Cycle 25% (T_{amb} 25°)
		A			6	Pick (10 ms not repeat)
Delays	Activation	µs			5	
	Deactivation	µs			30	

7.2.2 Connections





WARNING
DO NOT EXCEEDS THE VOLTAGE LEVEL ABOVE DESCRIBED

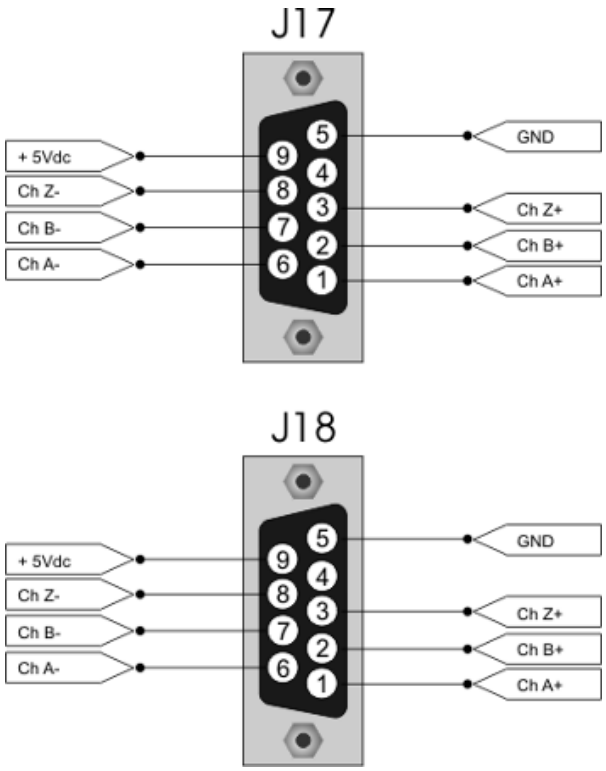
THE DIGITAL OUTPUTS, ARE NOT PROTECTED BY OVERLOAD OR SHORT CIRCUIT

7.3 Encoder inputs

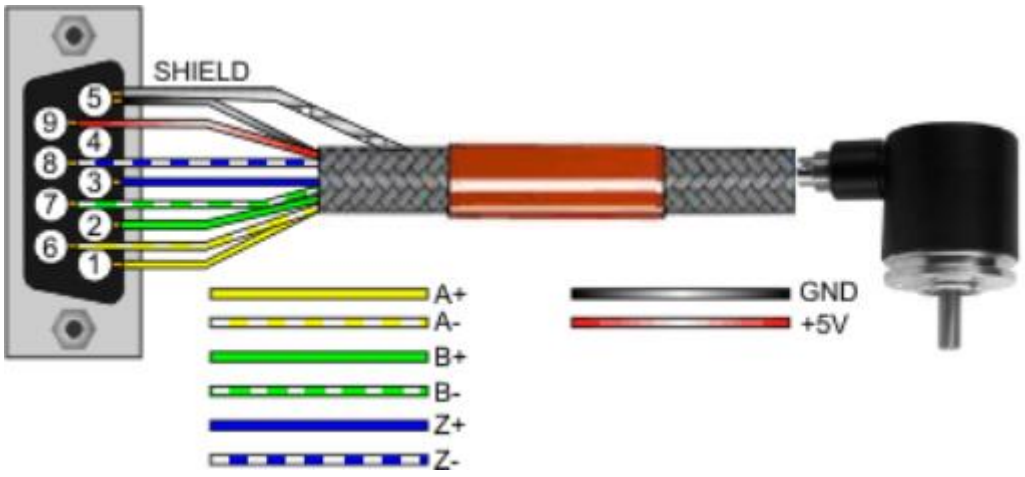
The encoder (or optical line) must be connected with a shielded cable, to prevents electromagnetic interference . It's also recommended to have separated cable for each encoder and put far away the connection by interferences sources (inverters,high voltage cable, AC motors, ecc.).
NGIO is ready to use LINE-DRIVE encoders, also supplies the +5Vdc source voltage. It can't be used with PUSH-PULL or OPEN-COLLECTOR encoders.
In case of motor-drives encoder simulation, is not necessary to connect the Vdc supply, but only the GND.

7.3.1 Electric characteristics

		U.m.	Min	Threshold	Max
On voltage level		Vdc	0		0,8
Off volatge level		Vdc	4		12
R input		Ω	6		
Frequency		KHz			800
T0 PNP	On level	Vdc	2,5	2,2	7,7
	Off level	Vdc	0		1,5
T0 NPN	On level	Vdc	0	1,4	1
	Off level	Vdc	2		7,7



7.3.2 Example



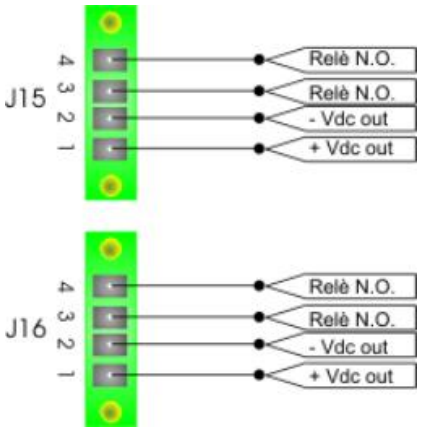
WARNING
USE A CABLE WITH SHIELD FOR THE CONNECTIONS

7.4 Servo Analog Outputs

For the analog motor drives control, in analog speed mode, the NGIO supplies a +/-10V 12bit analog output and a two relé contact output. It's recommended to have a single cable for each motor drive.

7.4.1 Electric characteristics

		U.m.	Min	Standard	Max
Analog output	Output voltage	Vdc	-10		9,995
	Output impedence	Ω	250		290
Relé contact	Voltage	Vdc			35
	Current	A			1



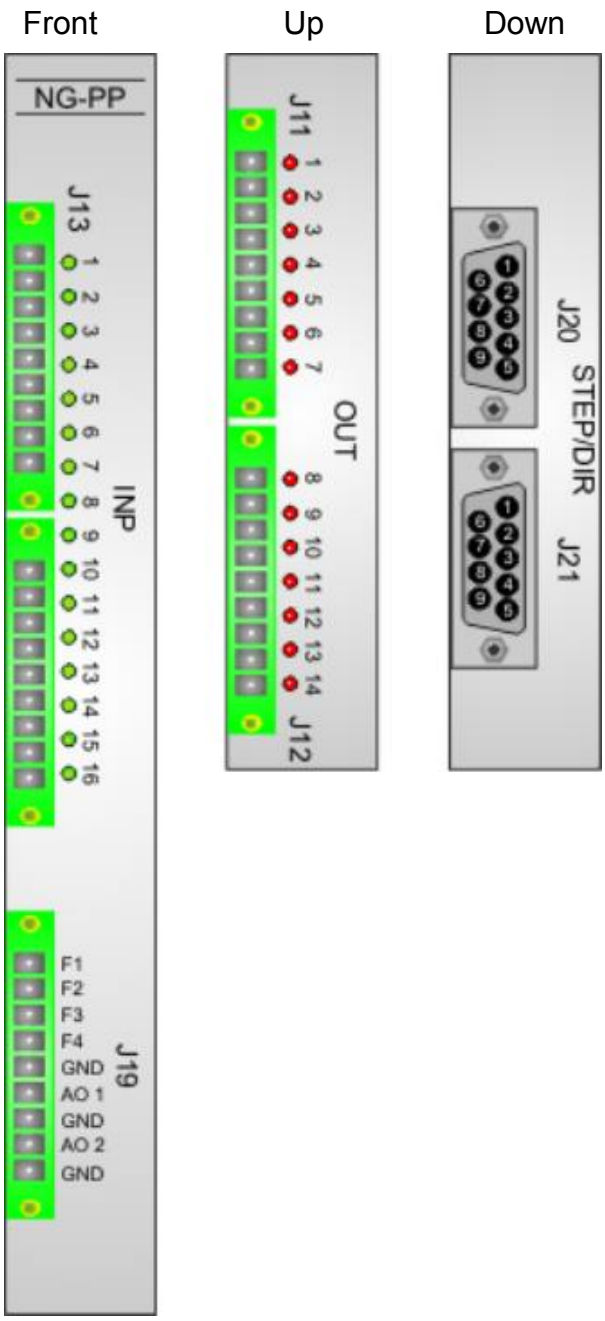
WARNING
USE A CABLE WITH SHIELD FOR THE CONNECTIONS

8 NGPP Connections

The NGPP board, is an expansion for NG35 local BUS:

- ***16 Digital Inputs***
- ***14 Digital Outputs***
- ***4 STEP/DIR Channels Line Drive 25 Mhz Clock***
- ***2 Analog Outputs +/- 10V***
- ***4 Digital Inputs Fast Input***

Can Be insert up to 8 expansions NGPP



8.1 Digital Inputs J13 - J14 NGPP

REFER TO CHAPTERS 7.1

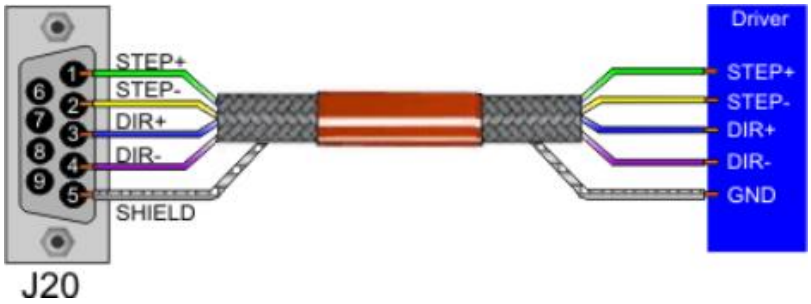
8.2 Digital Outputs J11 - J12 NGPP

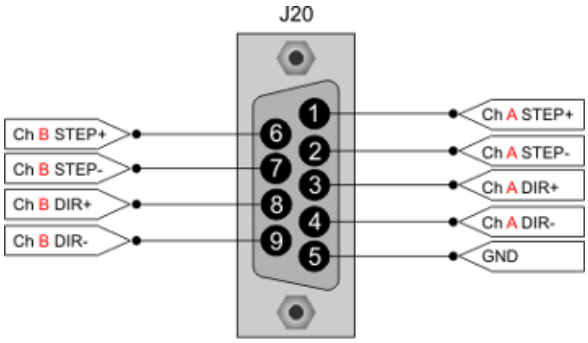
REFER TO CHAPTERS 7.2

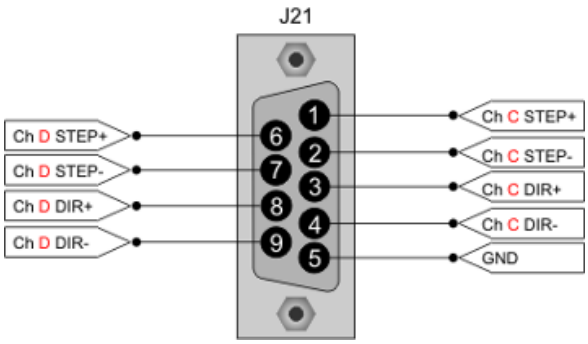
8.3 STEP/DIR Outputs

The card NGPP can use, up to four outputs STEP / DIR up to 25 Mhz Clock.
The outputs can be configured with 5V or LINE DRIVE.

OUTPUT DIFFERENTIAL	**MIN 3V MAX 5V**
FREQUENCY	**MAX 25 Mhz**







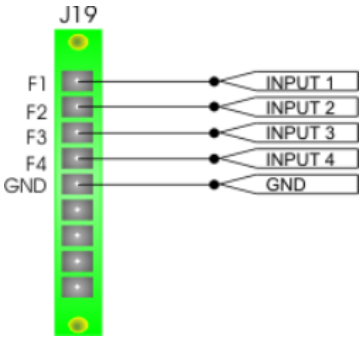
WARNING
USE A CABLE WITH SHIELD FOR THE CONNECTIONS

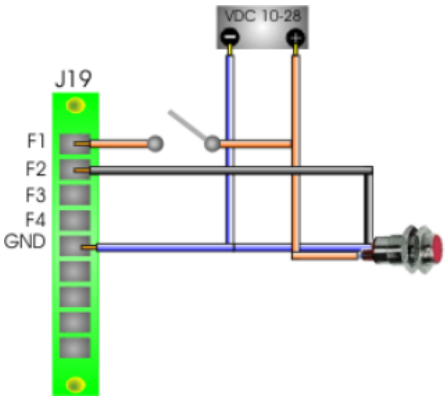
8.4 Fast Digital Inputs J19

The NGPP Board use 4 Fast Digital Inputs not optoisolated.

8.4.1 Electric characteristics

		U.m.	Min	Standard	Max
State On		Vdc	3	24	30
State Off		Vdc	0		1
delay	ON Level	us	120 (@ 24Vdc)		600 (@ 5Vdc)
	OFF Level	us	120 (@ 24Vdc)		600 (@ 5Vdc)
Power (res Input 10 K)		mA		2.5 (24Vdc)	



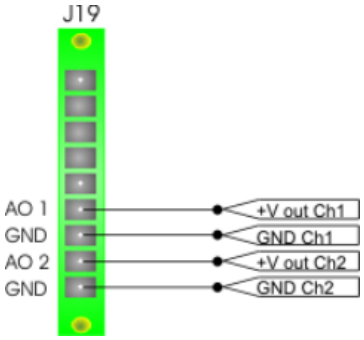


8.5 Analog Outputs J19

The NGPP allows 2 analog outputs +/-10V.

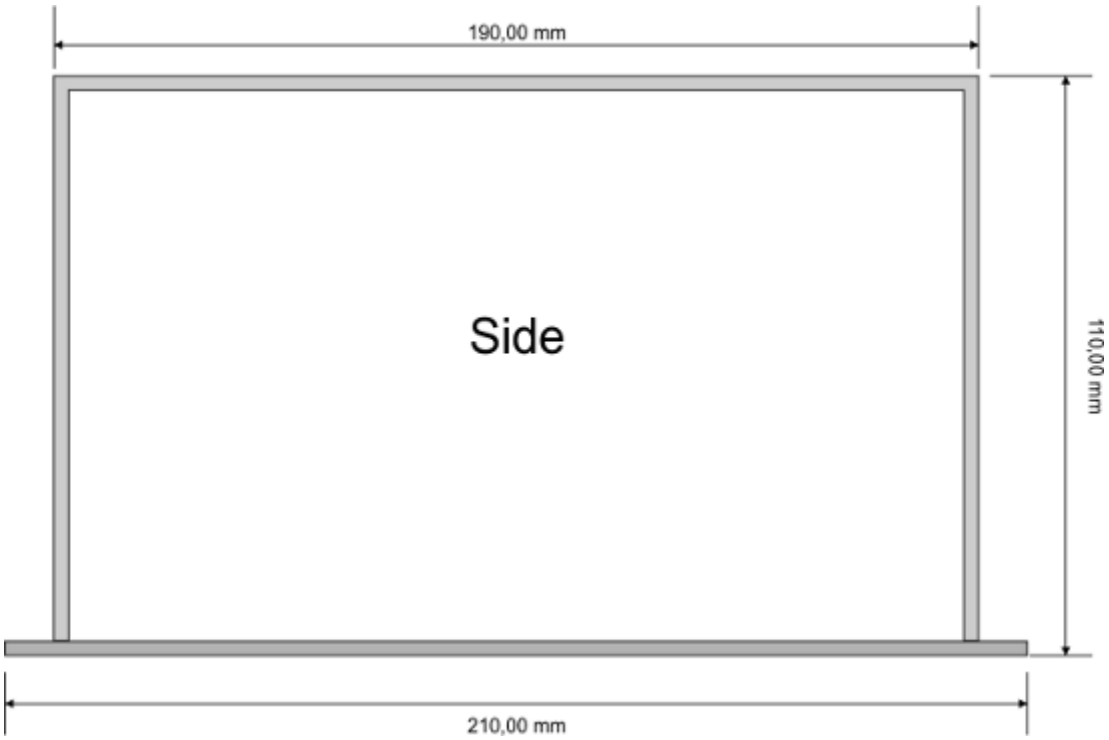
8.5.1 Electric characteristics

		U.m.	Min	Standard	Max
Analog output	Output voltage	Vdc	-10		9,995
	Output impedence	Ω	250		290



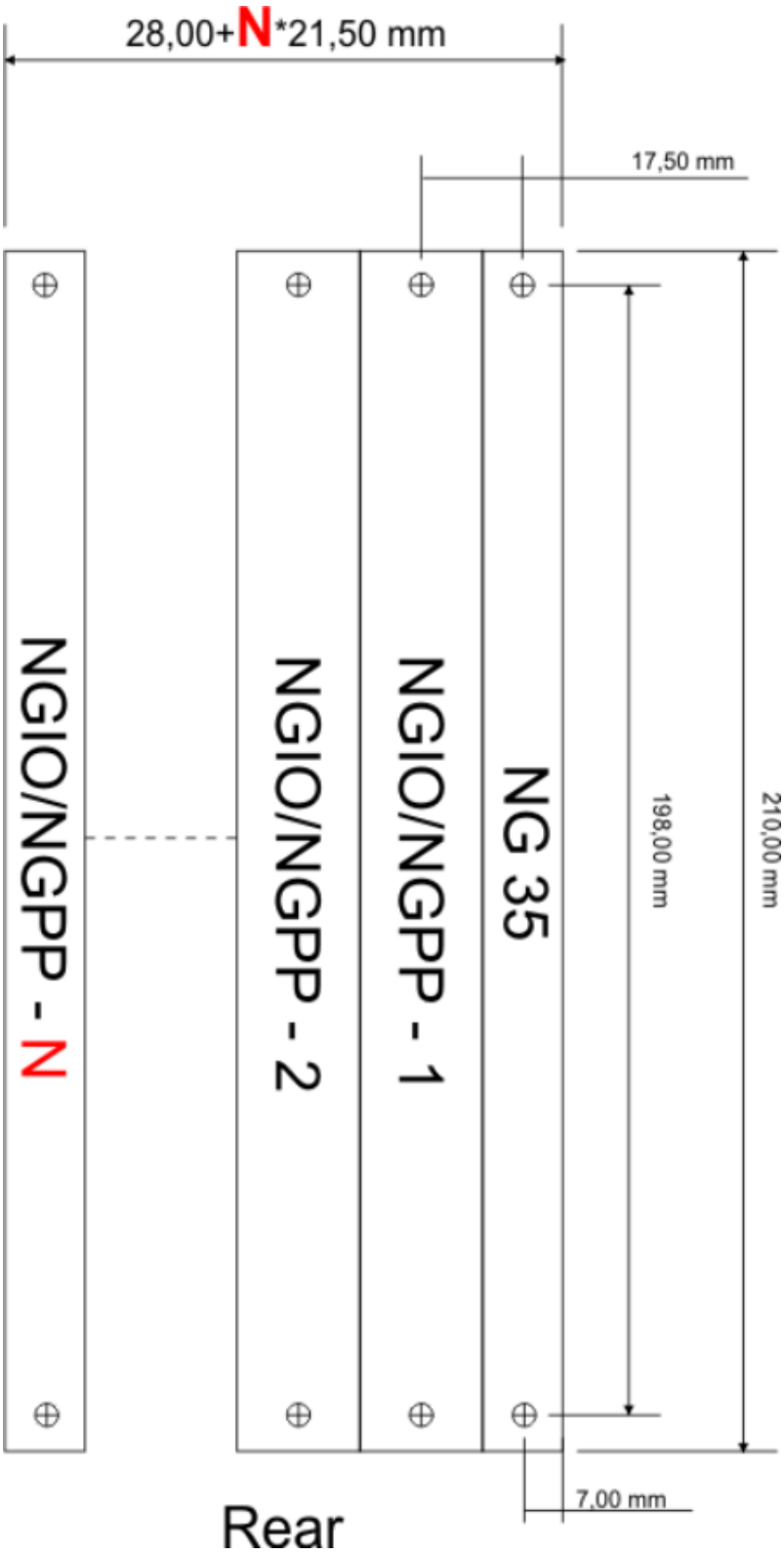
WARNING
USE A CABLE WITH SHIELD FOR THE CONNECTIONS

9 Dimensions



ONLY CPU

CPU WITH EXPANSIONS



10 Notes on the CE legislation

NG35 complies all the legislation about CE tagging.
We have two directives about electronic devices, regarding the NG35 : la 2006/42/CE (machine directive) about safety use of the devices and 2004/108/CE about electromagnetic compatibility.
About the first (machine directive) electric/electronic devices, must complies the "low voltage" directive (2006/95/CE) but it can be applied on devices supplied at 50-1000Vac o 75-1500Vdc. NG35 works at a voltage of 24Vdc (thus Intrinsically “safe”), so it belongs to "very low voltage" devices (class 0 legislation CEI 11.1), on which it isn't no legislation about.

On electromagnetic compatibility, regarding the 2004/108/CE norm, this device can be classified as a "finished appliance".Due to the fact that the NG35 will be normally integrated inside a complex electromechanics system, the machine electric board, by a manufacturer in an industrial ambit and not by a final customer, it haven’t any certification duty.

PROMAX however, can institute some specific measure as a pre-compliance, in case of particular demands of costumers, regarding the device electromagnetic characterization.
For example, can be made some measure under the CEI EN 61000-6-1 norm (2007 generic norms – residential , commercial and light industrial ambient immunity) or CEI EN 61000-6-1 (2007 generic norms - residential , commercial and light industrial ambient emission)

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