Stratos®Pro A4... MSOXY

User Manual



Latest Product Information:

www.knick.de





Warranty. Disposal. About This Manual.

Warranty

Defects occurring within 3 years from delivery date shall be remedied free of charge at our plant (carriage and insurance paid by sender). Sensors, fittings and accessories: 1 year. Subject to change without notice.

Return of products under warranty

Please contact our Service Team before returning a defective device. Ship the cleaned device to the address you have been given. If the device has been in contact with process fluids, it must be decontaminated/disinfected before shipment. In that case, please attach a corresponding certificate, for the health and safety of our service personnel.

Disposal

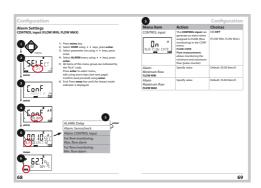
Please observe the applicable local or national regulations concerning the disposal of "waste electrical and electronic equipment".

About this manual:

This manual is intended as a reference guide to your device – You don't have to read the book from front to back.

Take a look at the *Table of Contents* or the *Index* to find the function you are interested in. Each topic is explained on a double-page spread with step-by-step instructions on how to configure the desired function. Clearly legible page numbers and headlines help you to quickly find the information:

Left page: How do I get to the function



Right page:

Which settings are provided for this function

Documents Supplied

Specific Test Report



CD-ROM

Complete documentation:

- User manuals
- · Safety instructions
- Certificates
- Short instructions



Safety Information

In official EU languages and others.

• EC Declarations of Conformity



Certificates

- IECEx
- ATEX
- FM
- CSA
- NEPSI
- GOST



Short Instructions

First steps after installation:

- Operation
- Menu structure
- Calibration
- Error messages and recommended actions In German, English, French, Russian, Spanish, Portuguese, Italian, Swedish and Dutch. More languages on CD-ROM and on our website: www.knick.de

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Intended Use

Stratos Pro A4... MSOXY is a 4-wire device for dissolved oxygen and temperature measurement using Memosens sensors in biotechnology, pharmaceutical industry, as well as in the field of industry, environment, food processing and sewage treatment. Optionally, it can be used for measuring oxygen traces.

Enclosure and mounting possibilities

- The sturdy molded enclosure is rated IP 67/NEMA 4X for outdoor use. It is made of glass-reinforced PBT / PC and measures 148 mm x 148 mm x 117 mm (H x W x D).
 It is provided with knockouts to allow:
- wall mounting (sealing plugs to seal the enclosure), see page 15
- post/pipe mounting (Ø 40 ... 60 mm, □ 30 ... 45 mm) see page 17
- panel mounting (138 mm x 138 mm cutout to DIN 43700), see page 18

Weather protector (accessory)

The weather protector, which is available as accessory, provides additional protection against direct weather exposure and mechanical damage, see page 17.

Connection of sensors, cable glands

For connecting the cables, the enclosure provides

- 3 knockouts for cable glands M20x1.5
- 2 knockouts for NPT 1/2" or rigid metallic conduit For quasi-stationary installations with Memosens sensors, we recommend using the M12 device socket (accessory ZU 0822) instead of a cable gland – it allows simple replacement of the sensor cable without opening the device.

Sensors

The device has been designed for Memosens standard sensors or Memosens trace sensors (optional).

Introduction

Display

Plain-text messages in a large, backlit LC display allow intuitive operation. You can specify which values are to be displayed in standard measuring mode ("Main Display", see page 32).

Color-coded user interface

The colored display backlighting signals different operating states (e.g. alarm: red, HOLD mode: orange, see page 33).

Diagnostics functions

"Sensocheck" and "Sensoface" monitor the sensor and provide clear information about its status, see page 107.

Data logger

The internal logbook (TAN SW-A002) can handle up to 100 entries – up to 200 with AuditTrail (TAN SW-A003), see page 110.

2 parameter sets A, B

The device provides two parameter sets which can be switched manually or via a control input for different process adaptations or different process conditions.

For overview of parameter sets (table for copy), see page 50.

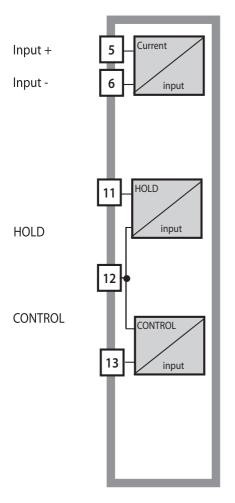
Password protection

Password protection (passcodes) for granting access rights during operation can be configured, see page 115.

Correction

Here, you can adapt the device to the process conditions by means of salinity and pressure correction, either manually or via an external current input (optional, released by TAN), see page 66.

Control inputs



I input

The analog (0) 4 ... 20 mA current input can be used for external pressure compensation (TAN required).
See page 67.

HOLD

(floating digital control input)
The HOLD input can be used for external activation of the HOLD mode, see page 38.

CONTROL

(floating digital control input) The CONTROL input can be used either for parameter set selection (A/B) or for flow monitoring, see page 68.

The "Wash" contact can be used for indicating the active parameter set (see next page).

Power supply

Current is provided through a universal power supply 24 ... 230 V AC/DC, AC: 45 ... 65 Hz.

Options

Additional functions can be activated by entering a TAN (page 115).

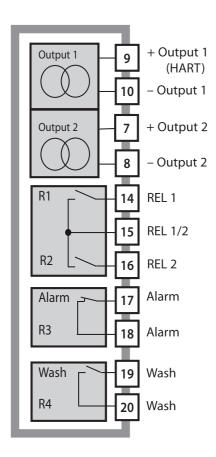
Introduction

Signal outputs

The device provides two current outputs (for transmission of measured value and temperature, for example).

Relay contacts

Four floating relay contacts are available.



Current outputs

The floating current outputs (0) 4 ... 20 mA are used for transmitting measured values. An output filter can be programmed, the fault current value can be specified. See page 58.

Relay contacts

2 relay contacts for limit values. Adjustable for the selected process variable: hysteresis, switching behavior (MIN/MAX limit), contact type (N/O, N/C) and delay (page 74).

Alarm

An alarm can be generated by Sensocheck, flow monitoring or current failure (page 70).

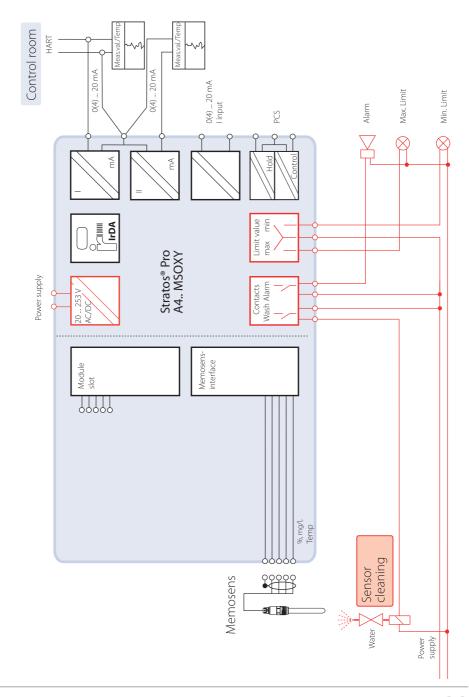
Wash (cleaning function)

This contact can be used for controlling a rinsing probe or for indicating the active parameter set (page 88).

PID controller

Configurable as pulse length or pulse frequency controller (page 84).

Typical Application of Stratos Pro A4... MSOXY



Safety Information

Be sure to read and observe the following safety instructions!

The device has been manufactured using state of the art technology and it complies with applicable safety regulations.

When operating the device, certain conditions may nevertheless lead to danger for the operator or damage to the device.

See also the following documents (page 3):

- "Safety Instructions"
- "Certificates"



CAUTION!

Commissioning must only be performed by trained personnel authorized by the operating company! Whenever it is likely that protection has been impaired, the device shall be made inoperative and secured against unintended operation.

The protection is likely to be impaired if, for example:

- the device shows visible damage
- the device fails to perform the intended measurements
- after prolonged storage at temperatures below –30 °C or above 70 °C
- · after severe transport stresses

Before recommissioning the device, a professional routine test must be performed. This test must be carried out at the manufacturer's factory.

Please note:

Before commissioning you must prove that the device may be connected with other equipment.

Safety Precautions for Installation

- The electrical installation shall conform to the national regulations for electrical installations and/or other applicable national or local codes or regulations.
- The power supply shall be disconnectable from the device by a two-poled circuit breaker.
- Switch and circuit breaker shall be located in close proximity to the equipment and be easily accessible by the OPERATOR. They shall be marked as disconnect switch for the device.
- Be sure to disconnect the mains supply and any relay contacts which are connected to separate current sources before starting maintenance operations.

Approvals for application in hazardous locations:

Stratos Pro A4...B OXY: see Specifications, copies provided in the "Certificates" document: IECEx, ATEX, FM, CSA, NEPSI and GOST.

Terminals:

Screw terminal, suitable for single wires / flexible leads up to 2.5 mm² (AWG 14).

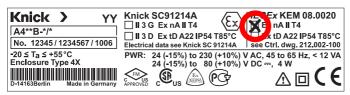
Recommended torque for the terminal screws: 0.5 ... 0.6 Nm.



Important Note:

The operator must indicate the type of protection!

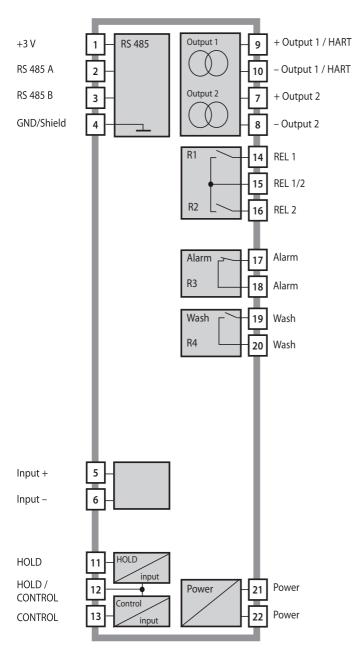
When the device provides different types of protection, the operator must specify the applied type of protection during installation. To do so, use the checkboxes on the rating plate:



Additional rating plate at outside bottom of front with checkboxes for marking the respective application after installation

Overview

Overview of Stratos Pro A4... MSOXY



Package Contents

Check the shipment for transport damage and completeness!

The package should contain:

- · Front unit, rear unit, bag containing small parts
- · Specific test report
- Documentation (cf p. 3)
- CD-ROM

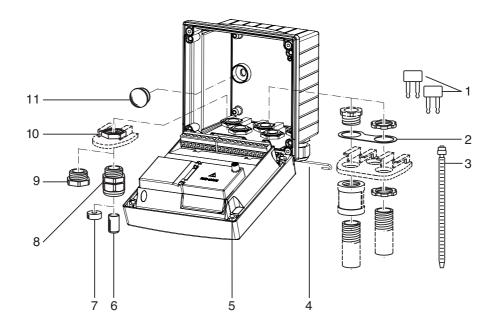
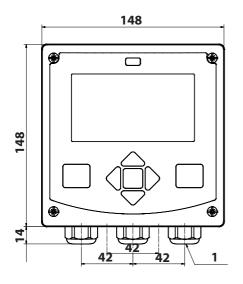


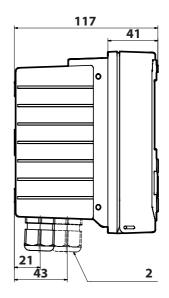
Fig.: Assembling the enclosure

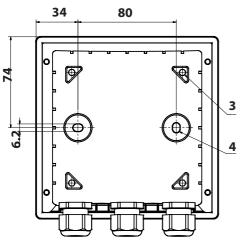
- 1) Jumper (3 x)
- 2) Washer (1 x), for conduit mounting: Place washer between enclosure and nut
- 3) Cable tie (3 x)
- 4) Hinge pin (1 x), insertable from either side
- 5) Enclosure screw (4 x)

- 6) Sealing insert (1 x)
- 7) Rubber reducer (1 x)
- 8) Cable gland (3 x)
- 9) Filler plug (3 x)
- 10) Hexagon nut (5 x)
- 11) Sealing plug (2 x), for sealing in case of wall mounting

Mounting Plan, Dimensions



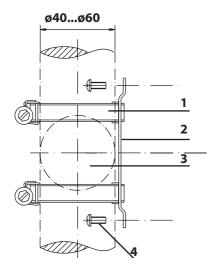




- 1) Cable gland (3 x)
- 2) Knockouts for cable gland or ½" conduit,
 - 21.5 mm dia. (2 knockouts) Conduits not included!
- 3) Knockout for pipe mounting (4 x)
- 4) Knockout for wall mounting (2 x)

Fig.: Mounting plan (All dimensions in mm!)

Pipe Mounting, Protective Hood



- 1) Hose clamp with worm gear drive to DIN 3017 (2 x)
- 2) Pipe-mount plate (1 x)
- 3) For vertical or horizontal posts or pipes
- 4) Self-tapping screw (4 x)

Fig.: Pipe-mount kit, accessory ZU 0274 (All dimensions in mm!)

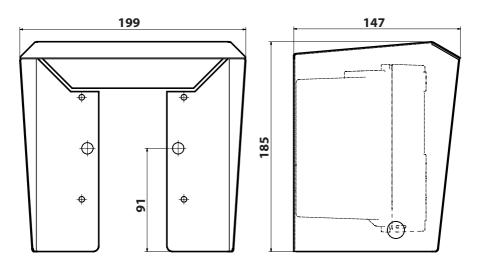
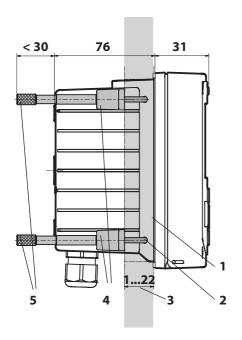


Fig.: Protective hood for wall and pipe mounting, accessory ZU 0737 (All dimensions in mm!)

Assembly

Panel Mounting



- 1) Circumferential sealing (1 x)
- 2) Screws (4 x)
- 3) Position of control panel
- 4) Span piece (4 x)
- 5) Threaded sleeve (4 x)

Cutout 138 x 138 mm (DIN 43700)

Fig.: Panel-mount kit, accessory ZU 0738 (All dimensions in mm!)

Installation Instructions

- Installation of the device must be carried out by trained experts in accordance with this user manual and as per applicable local and national codes.
- Be sure to observe the technical specifications and input ratings during installation!
- Be sure not to notch the conductor when stripping the insulation!
- Before connecting the device to the power supply, make sure that its voltage lies within the range 20.5 to 253 V AC/DC!
- The supplied current must be galvanically isolated. If not, connect an isolator module.
- All parameters must be set by a system administrator prior to commissioning!

Terminals:

suitable for single wires / flexible leads up to 2.5 mm² (AWG 14)

Application in hazardous locations:

The approvals for Stratos Pro A4... B in Ex Zone 2 refer to the type of protection "nA".

Memosens sensors are approved for type of protection "nL".

Combining Stratos Pro A4... B analyzers with Memosens in Ex-Zone 2 is therefore not permitted.













For use in hazardous locations, see separate "Certificates" document:

- IECEx
- ATEX
- FM
- CSA
- NEPSI
- GOST

Rating Plates / Terminal Assignments

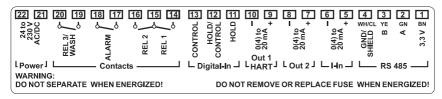


Fig.: Terminal assignments of Stratos Pro A4...



Abb.: Typschild Stratos Pro A4...X außen an der Unterseite der Front

Hinweis: Kennzeichnung der Zündschutzart durch den Betreiber!

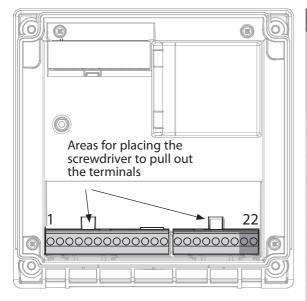
Bei Geräten mit unterschiedlichen Zündschutzarten muß der Betreiber die von ihm angewendete Zündschutzart während der Installation festlegen – dazu sind die Auswahlfelder auf dem Typschild zu nutzen. Siehe auch einleitendes Kapitel "Sicherheitshinweise".



Power Supply, Signal Lines

Connect the power supply for Stratos Pro A4... MSOXY to terminals 21 and 22

(24 ... 230 V AC, 45 ... 65 Hz / 24 ... 80 V DC)



Termin	al assignments
1 (BN)	+3 V
2 (GN)	RS 485 A
3 (YE)	RS 485 B
4 (WH)	GND/shield
5	+ input
6	– input
7	+ out 2
8	– out 2
9	+ out 1/HART
10	– out 1/HART
11	hold
12	hold/control
13	control
14	REL 1
15	REL 1/2
16	REL 2
17	alarm
18	alarm
19	wash
20	wash
21	power
22	power

Fig.: Terminals, device opened, back of front unit

Sensor Connection

Connect the sensor lines with the sensor connection (RS-485, terminals 1...4).

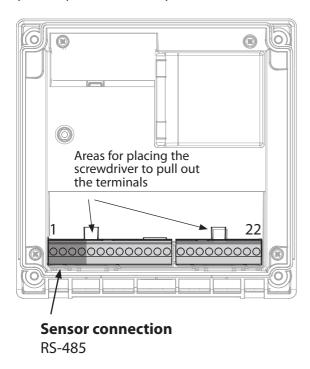
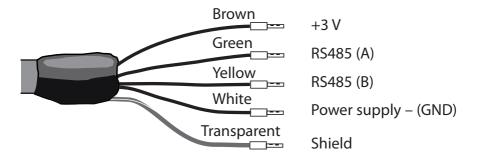


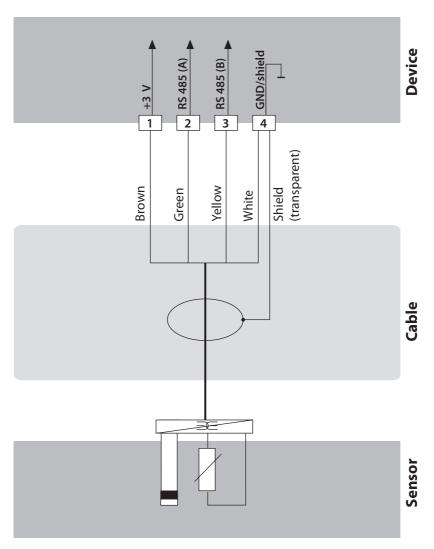
Fig.: Terminals, device opened, back of front unit

Memosens Cable: Wire Colors



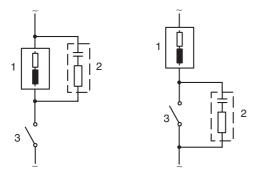
Wiring Example

Measuring task: Oxygen (standard)
Sensors (example): SE 706-NMSN (Knick)
Cable (example): CA/MS-003NAA (Knick)



Protective Wiring of Relay Contacts

Relay contacts are subject to electrical erosion. Especially with inductive and capacitive loads, the service life of the contacts will be reduced. For suppression of sparks and arcing, components such as RC combinations, nonlinear resistors, series resistors and diodes should be used.

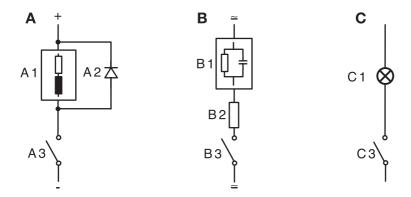


Typical AC applications with inductive load

- 1) Load
- RC combination, e.g. RIFA PMR 209 Typical RC combinations for 230 V AC: capacitor 0.1 μF / 630 V, resistor 100 Ω / 1 W
- 3) Contact

Protective Wiring of Relay Contacts

Typical Protective Wiring Measures



A: DC application with inductive load

B: AC/DC applications with capacitive load

C: Connection of incandescent lamps

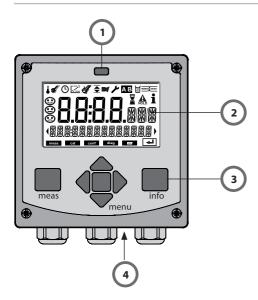
- A1 Inductive load
- A2 Free-wheeling diode, e.g. 1N4007 (Observe polarity)
- A3 Contact
- B1 Capacitive load
- B2 Resistor, e.g. $8 \Omega / 1 W$ at 24 V / 0.3 A
- B3 Contact
- C1 Incandescent lamp, max 60 W / 230 V, 30 W / 115 V
- C3 Contact



WARNING!

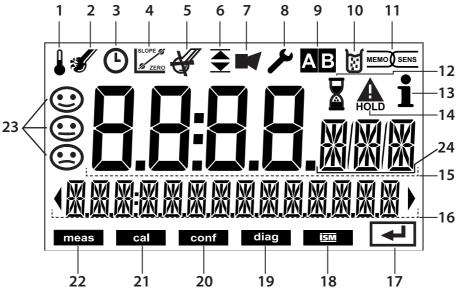
Make sure that the maximum ratings of the relay contacts are not exceeded even during switching!

User Interface, Keypad



- 1 IrDA transmitter/receiver
- 2 Display
- 3 Keypad
- 4 Rating plate (enclosure bottom)

Key	Function
meas	 Return to last menu level Directly to measuring mode (press > 2 s) Measuring mode: other display
info	Retrieve informationShow error messages
enter	 Configuration: Confirm entries, next configuration step Calibration: Continue program flow
menu	 Measuring mode: Call menu
Arrow keys up / down	Menu: Increase/decrease a numeralMenu: Selection
Arrow keys left / right	Previous/next menu groupNumber entry: Move between digits



- 1 Temperature
- 2 Sensocheck
- 3 Interval/response time
- 4 Sensor data
- 5 Not used
- 6 Limit message:
 - Limit 1 **▼** or Limit 2 **▼**
- 7 Alarm
- 8 Service
- 9 Parameter set
- 10 Calibration
- 11 Memosens sensor
- 12 Waiting time running

- 13 Info available
- 14 Hold mode active
- 15 Main display
- 16 Secondary display
- 17 Proceed using enter
- 18 ISM sensor
- 19 Diagnostics
- 20 Configuration mode
- 21 Calibration mode
- 22 Measuring mode
- 23 Sensoface
- 24 Unit symbols

Signal colors (display backlighting)

Red Alarm (in case of fault: display values blink)
Red blinking Input error: illegal value or wrong passcode

Orange HOLD mode (Calibration, Configuration, Service)

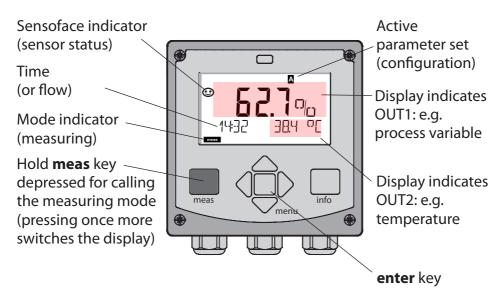
Turquoise Diagnostics

Green Info

Purple Sensoface message

Measuring Mode

After the operating voltage has been connected, the analyzer automatically goes to "Measuring" mode. To call the measuring mode from another operating mode (e.g. Diagnostics, Service): Hold **meas** key depressed (> 2 s).



Depending on the configuration, one of the following displays can be set as standard display for the measuring mode (see page 32):

- Measured value, time and temperature (default setting)
- Measured value and selection of parameter set A/B or flow Measured value and tag number ("TAG")
- Time and date
- · Output currents
- Controller
 Upper display: controller output Y, lower display: setpoint

Note: By pressing the **meas** key in measuring mode you can view the displays for approx. 60 sec.

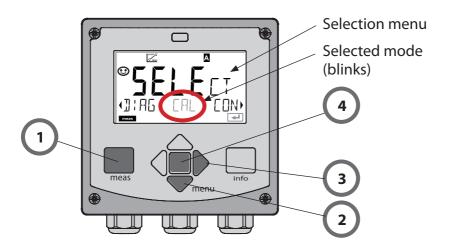


The device must be configured for the respective measurement task!

Selecting the Mode / Entering Values

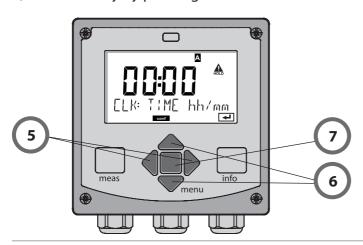
To select the operating mode:

- 1) Hold **meas** key depressed (> 2 s) (directly to measuring mode)
- 2) Press **menu** key: the selection menu appears
- 3) Select operating mode using left / right arrow key
- 4) Press enter to confirm the selected mode

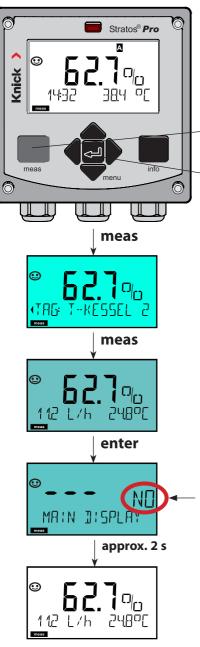


To enter a value:

- 5) Select numeral: left / right arrow key
- 6) Change numeral: up / down arrow key
- 7) Confirm entry by pressing enter



Display in Measuring Mode



The MAIN DISPLAY is the display which is shown in measuring mode. To call the measuring mode from any other mode, hold the **meas** key depressed for at least 2 sec.

meas key

enter key

By pressing **meas** briefly you can step through further displays such as tag number (TAG) or flow (L/h). These displays are turquoise. After 60 sec they switch back to the main display.

Press enter to select a display as MAIN DISPLAY – the secondary display shows "MAIN DISPLAY – NO".
Use the UP / DOWN arrow keys to select "MAIN DISPLAY – YES" and confirm by pressing enter.
The display color changes to white. This display is now shown in measuring mode.

Color-Coded User Interface

The color-coded user interface guarantees increased operating safety. Operating modes are clearly signaled.

The normal measuring mode is white. Information text appears on a green screen and the diagnostic menu appears on turquoise.

The orange HOLD mode (e.g. during calibration) is quickly visible as is the magenta screen which indicates asset management messages for predictive diagnostics – such as maintenance request, pre-alarm and sensor wear.

The alarm status has a particularly noticeable red display color and is also signaled by flashing display values. Invalid inputs or false pass-codes cause the entire display to blink red so that operating errors are noticeably reduced.



White: Measuring mode



Red blinking: Alarm, errors



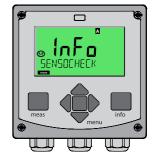
Orange: HOLD mode



Magenta: Maintenance request



Turquoise: Diagnostics



Green: Information texts

Operating Modes

Diagnostics

Display of calibration data, display of sensor data, performing a device self-test, viewing the logbook entries, display of hardware/software versions of the individual components. The logbook can store 100 events (00...99). They can be displayed directly on the device. The logbook can be extended to 200 entries using a TAN (Option).

HOLD

Manual activation of HOLD mode, e.g. for replacing a digital sensor. The signal outputs adopt a defined state.

Calibration

Every sensor has typical characteristic values, which change in the course of the operating time. Calibration is required to supply a correct measured value. The device checks which value the sensor delivers when measuring in a known solution. When there is a deviation, the device can be "adjusted". In that case, the device displays the "actual" value and internally corrects the measurement error of the sensor. Calibration must be repeated at regular intervals. The time between the calibration cycles depends on the load on the sensor. During calibration the device is in HOLD mode.

During calibration the device remains in the HOLD mode until it is stopped by the operator.

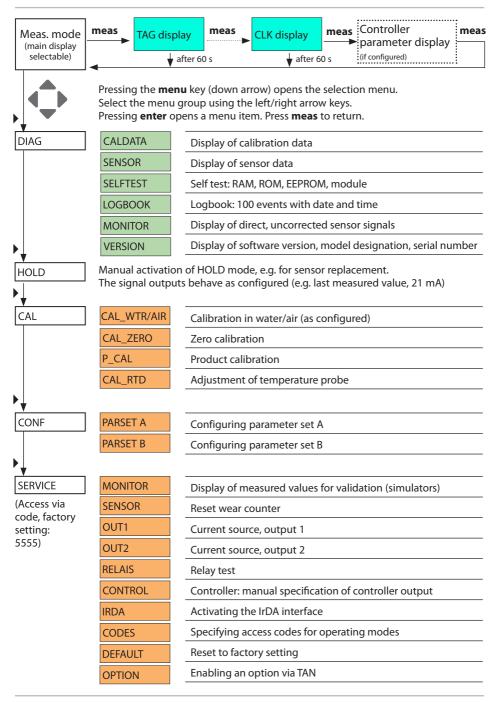
Configuration

The analyzer must be configured for the respective measurement task. In the "Configuration" mode you select the connected sensor, the measuring range to be transmitted, and the conditions for warning and alarm messages. During configuration the device is in HOLD mode. Configuration mode is automatically exited 20 minutes after the last keystroke. The device returns to measuring mode.

Service

Maintenance functions (current source, relay test, controller test), IrDA operation, passcode assignment, reset to factory settings, enabling of options (TAN).

Menu Structure of Modes and Functions



The HOLD mode is a safety state during configuration and calibration. Output current is frozen (LAST) or set to a fixed value (FIX). Alarm and limit contacts are disabled.

The HOLD mode is indicated by orange display backlighting.

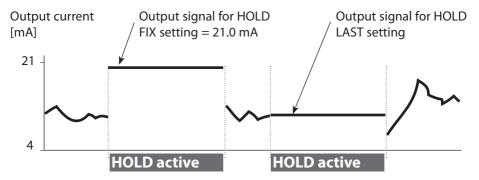
HOLD mode, display icon:



Output signal response

- LAST: The output current is frozen at its last value. Recommended for short configuration procedures. The process should not change decisively during configuration. Changes are not noticed with this setting!
- **FIX:** The output current is set to a value that is noticeably different from the process value to signal the control system that the device is being worked at.

Output signal during HOLD:



Terminating the HOLD mode

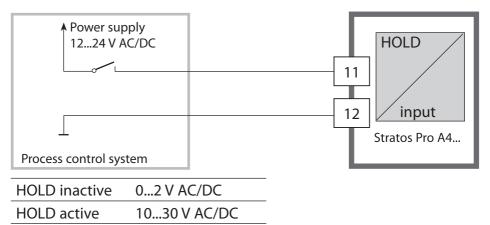
The HOLD mode is ended by switching to measuring mode (hold **meas** key depressed). The display reads "Good Bye", after that, the HOLD mode is exited.

When the calibration mode is exited, a confirmation prompt ensures that the installation is ready for operation (e.g.: sensor reinstalled, located in process).

Alarm

External activation of HOLD

The HOLD mode can be activated from outside by sending a signal to the HOLD input (e.g. from the process control system).



Manual activation of HOLD

The HOLD mode can be activated manually from the HOLD menu. This allows checking or replacing a sensor, for example, without provoking unintended reactions at the outputs or contacts.

Press **meas** key to return to selection menu.

Alarm

When an error has occurred, **Err xx** is displayed immediately.

Only after expiry of a user-defined delay time will the alarm be registered and entered in the logbook.

During an alarm the display blinks, the display backlighting turns red.

Error messages can also be signaled by a 22 mA output current (see Configuration).

The alarm contact is activated by alarm and power failure, see also "Configuration / Alarm Settings".

2 sec after the failure event is corrected, the alarm status will be deleted.

Alarm and HOLD Messages

Message	Released by	Cause
Alarm	Sensocheck	Polarization / Cable
(22 mA) Alarm contact opens	Error Messages	Flow (CONTROL input)
HOLD	HOLD	HOLD via menu or input
(Last/Fix)	CONF	Configuration
	CAL	Calibration
	SERVICE	Service

Generating a message via the CONTROL input (min. flow / max. flow)

The CONTROL input can be used for parameter set selection or for flow measurement (pulse principle), depending on its assignment in the "Configuration" menu.

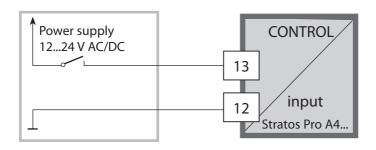
When preset to flow measurement

CONF/CNTR_IN/CONTROL = FLOW

an alarm can be generated when the measured flow exceeds a specified range:

CONF/ALA/FLOW CNTR = ON

CONF/ALA/FLOW min (specify value, default: 5 liters/h) **CONF/ALA/FLOW max** (specify value, default: 25 liters/h)



The configuration steps are assigned to different menu groups. With the left/right arrow keys you can jump between the individual menu groups.

Each menu group contains menu items for setting the parameters. Pressing **enter** opens a menu item. Use the arrow keys to edit a value. Press **enter** to confirm/save the settings. Return to measurement: Hold **meas** key depressed (> 2 s).

Select menu group	Menu group	Code	Display	Select menu item
	Sensor selection	SNS:	Epp Ai	enter
		Menu ite		enter
			:	enter
		Menu ite		
•	Current output 1	OT1:		enter
	Current output 2	OT2:		
• (Compensation	COR:	CORRECTION .	
	Control input (parameter set or flow measurement)	IN:		
• (Alarm mode	ALA:	Conf [®] Ai	
• (Relay outputs	REL:	Conf Ai	
	Cleaning	WSH:		*
	Setting the clock	CLK:		
	Tag number	TAG:	[Conf Ai	ノ `

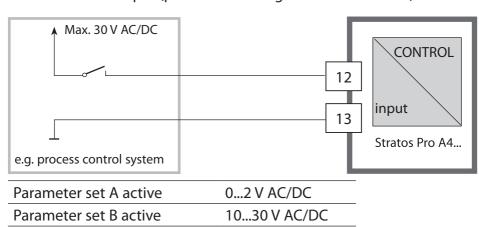
Parameter set A/B: configurable menu groups

The device provides 2 parameter sets "A" and "B". By switching between the parameter sets you can adapt the device to different measurement situations, for example. Parameter set "B" only permits setting of process-related parameters.

Menu group	Parameter set A	Parameter set B
SENSOR	Sensor selection	
OUT1	Current output 1	Current output 1
OUT2	Current output 2	Current output 2
CORRECTION	Compensation	Compensation
CNTR_IN	Control input	
ALARM	Alarm mode	Alarm mode
REL 1/REL 2	Relay outputs	Relay outputs
WASH	Cleaning	
PARSET	Parameter set selection	
CLOCK	Setting the clock	
TAG	Tag number	

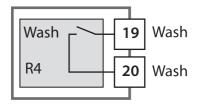
External switchover of parameter sets A/B

You can switch between parameter sets A and B by applying a signal to the CONTROL input (parameter setting: CNTR-IN – PARSET).



Parameter Set A/B Manual selection. Signaling via WASH contact.

Display	Action	Remark
	To switch between parameter sets: Press meas .	Manual selection of parameter sets must have been preset in CONFIG mode. Default setting is a fixed parameter set A. Wrong settings change the measurement properties!
PARSET 3	PARSET blinks in the lower line. Select parameter set using ◀ and ▶ keys	
PARSET A	Select PARSET A / PARSET B	
	Press enter to confirm. Cancel by pressing meas .	



The active parameter set can be signaled using the WASH contact:

If configured correspondingly, the WASH contact signals: "Parameter set A" (open contact) "Parameter set B" (closed contact)

Configu	ration		Choices	Default		
Sensor (SENSOR)						
SNS:	(Select	text line)	MEMOSENS STANDARD* ¹ TRACES* ¹ (TAN)	MEMOSENS		
	used wintender It does	*) These sensors appear in the menu selection but can only be used with a measuring module installed. Stratos Pro A4 MSOXY is intended for connecting a Memosens sensor via RS-485 interface. It does not provide a measuring module. For information on retrofitting and the respective costs, please contact the manufacturer (see back of this manual).				
	MEAS MODE		dO % dO mg/l dO ppm GAS %	dO %		
	TEMP U	NIT	°C / °F	°C		
	CAL MC	DDE	CAL AIR CAL WTR	CAL AIR		
	CALTIN	1ER	ON/OFF	OFF		
	ON	CAL-CYCLE	09999 h	0168 h		

Conf	figuration		Choices	Default
Outp	ut 1 (OUT1	, no trace measu	rement)	
OT1:	RANGE		0–20 mA 4–20 mA	4–20 mA
	CHANNEL		OXY/TMP	OXY
	OXY dO %	BEGIN 4mA (0 mA)	000.0600.0 %	000.0 %
		END 20 mA	0.000600.0 %	600.0 %
	OXY dO	BEGIN 4mA (0 mA)	00.0099.99 mg/l	
	mg/l	END 20 mA	00.0099.99 mg/l	
	OXY dO ppm	BEGIN 4mA (0 mA)	00.0099.99 ppm	
		END 20 mA	00.0099.99 ppm	
	OXY GAS %	BEGIN 4mA (0 mA)	00.0099.99 %	
		END 20 mA	00.0099.99 %	
	TMP °C	BEGIN 4mA (0 mA)	−20150 °C	
		END 20 mA	−20150 °C	
	TMP °F	BEGIN 4mA (0 mA)	−4302 °F	
		END 20 mA	–4302 °F	
	FILTERTIME		0120 SEC	0000 SEC
	22mA-FAIL		ON/OFF	OFF
	HOLD MODE		LAST/FIX	LAST
	FIX	HOLD-FIX	(0) 422 mA	021.0 mA

Conf	iguratio	n	Choices	Default		
Outp	Output 1 (OUT1)					
Trace	measurer	ment, sensor type	01, TAN required			
OT1:	RANGE		0–20 mA 4–20 mA	4–20 mA		
	CHANNEL		OXY/TMP	OXY		
	OXY dO %	BEGIN 4mA (0 mA)	000.0150.0 %	000.0 %		
		END 20 mA	000.0150.0 %	150.0 %		
	OXY dO	BEGIN 4mA (0 mA)	0000 μg/l20.00 mg/l			
	mg/l	END 20 mA	0000 μg/l20.00 mg/l			
	OXY dO	BEGIN 4mA (0 mA)	0000 ppb20.00 ppm			
	ppm	END 20 mA	0000 ppb20.00 ppm			
	OXY GAS %	BEGIN 4mA (0 mA)	0000 ppm 50.00 %			
		END 20 mA	0000 ppm 50.00 %			
	TMP °C	BEGIN 4mA (0 mA)	−20150 °C			
		END 20 mA	−20150 °C			
	TMP °F	BEGIN 4mA (0 mA)	–4302 °F			
		END 20 mA	–4302 °F			
	FILTERTIME		0120 SEC	0000 SEC		
	22mA-FAIL		ON/OFF	OFF		
	HOLD MOD	E	LAST/FIX	LAST		
	FIX	HOLD-FIX	(0) 422 mA	021.0 mA		

Conf	figuration	n	Choices	Default
	ut 1 (OUT1	-		
Trace	measurer	nent, sensor type	e 001, TAN required	
OT1:	RANGE		0–20 mA 4–20 mA	4–20 mA
	CHANNEL		OXY/TMP	OXY
	OXY dO %	BEGIN 4mA (0 mA)	000.0150.0 %	000.0 %
		END 20 mA	000.0150.0 %	150.0 %
	OXY dO	BEGIN 4mA (0 mA)	000.0 μg/l 20.00 mg/l	
	mg/l	END 20 mA	000.0 μg/l 20.00 mg/l	
	OXY dO	BEGIN 4mA (0 mA)	000.0 ppb 20.00 ppm	
	ppm	END 20 mA	000.0 ppb 20.00 ppm	
	OXY GAS %	BEGIN 4mA (0 mA)	0000 ppb50 %	
		END 20 mA	0000 ppb50 %	
	TMP °C	BEGIN 4mA (0 mA)	−20150 °C	
		END 20 mA	−20150 °C	
	TMP °F	BEGIN 4mA (0 mA)	-4302 °F	
		END 20 mA	-4302 °F	
	FILTERTIME		0120 SEC	0000 SEC
	22mA-FAIL		ON/OFF	OFF
	HOLD MODI		LAST/FIX	LAST
	FIX	HOLD-FIX	(0) 422 mA	021.0 mA

Com	C			Chairea	Default
	figuratio			Choices	Default
Outp	utput 2 (OUT2)				
OT2:	CHANNEL	CHANNEL		OXY/TMP	TMP
	other step	s like out	put 1		
Temp	oerature co	mpens	ation (COR	RECTION)	
COR:	SALINITY			00.0045.00 ppt	00.00 ppt
	PRESSURE U	INIT		BAR/KPA/PSI	BAR
	PRESSURE			MAN/EXT *)	
	MAN	BAR		0.0009.999 BAR	1.013 BAR
		KPA		000.0999.9 KPA	
		PSI		000.0145.0 PSI	
	EXT	I-Inpu	it	OFF/4(0)20 mA	420 mA
		BAR	BEGIN 4mA (0 mA)	0.0009.999 BAR	0.000 BAR
			END 20 mA	0.0009.999 BAR	9.999 BAR
		KPA	BEGIN 4mA (0 mA)	000.0999.9 KPA	
			END 20 mA	000.0999.9 KPA	
		PSI	BEGIN 4mA (0 mA)	000.0145.0 PSI	
			END 20 mA	000.0145.0 PSI	
Cont	rol input (CNTR_II	N)		
IN:	CONTROL	_		PARSET, FLOW	PARSET
	FLOW ADJUST		12000 pulses/liter	0 20000 pulses/liter	
Aları	m (ALARM)				
ALA:	DELAYTIME			0600 SEC	0010 SEC
	SENSOCHE			ON/OFF	OFF
	FLOW CNTF	_	UN L	ON/OFF	OFF
	ON	FLOW N		005.0 L/h	0 99.9 L/h
		FLOW N	IAX ")	025.0 L/h	0 99.9 L/h

^{*)} only displayed if enabled

^{**)} Hysteresis fixed at 5% of threshold value

Conf	figurati	ion		Choices	Default
		L1/REL2)			
REL:	(Selected	Selected in text line)		LIMITS CONTROLLER	LIMITS
	RL1:	CHANNEL		OXY/TMP/FLOW	OXY
		FUNCTION		Lo LEVL Hi LEVL	Lo LEVL
		CONTACT		N/O, N/C	N/O
		LEVEL		Within meas. range	2
		HYSTERESIS	5	050 % full scale	
		DELAYTIME		09999 SEC	0010 SEC
	RL2:	CHANNEL		OXY/TMP/FLOW	OXY
		FUNCTION		Lo LEVL Hi LEVL	Hi LEVL
		CONTACT		N/O, N/C	N/O
		LEVEL		Within meas. range	2
		HYSTERESIS	5	050 % full scale	
		DELAYTIME		09999 SEC	0010 SEC
	CTR:	CHANNEL		OXY/TMP	OXY
		TYPE		PLC/PFC	PLC
		PLC	PULSE LEN	00600 SEC	0010 SEC
		PFC	PULSE FREQ	00180 P/Min	0060 P/Min
		SETPOINT		Within meas. range	
		DEAD BANI)	050 % full scale	
		P-GAIN		109999%	0100%
		I-TIME		09999 SEC	0000 SEC
		D-TIME		09999 SEC	0000 SEC
	HOLD MODE		ÞΕ	Y LAST/Y OFF	Y LAST

Conf	iguration		Choices	Default
Wash	contact (WAS	SH)		
WSH:	(Select text line)	WASH PARSET A/B	WASH
	WASH	WASH CYCLE	0.0999.9 h	000.0 h
		WASH TIME	09999 SEC	0060 SEC
		CONTACT	N/O, N/C	N/O
Paran	neter set (PAF	RSET)		
PAR:	switch between	ameter set (A) or a A/B via control lly in measuring	PARSET FIX A/ CNTR INPUT / MANUAL	PARSET FIX A (fixed parameter set A)
Real-	time clock (CL	OCK)		
CLK:	FORMAT		24 h / 12 h	
	24 h	TIME hh/mm	0023:0059	
	12 h TIME hh/mm		0011 AM/PM: 0059	
	DAY/MONTH YEAR		0131/0112	
			20002099	
Tag n	umber (TAG)			
TAG:	(Input in text lin	ne)		

Parameter Sets (Original for Copy)

Two complete parameter sets are stored in the EEPROM. As delivered, the two sets are identical but can be edited.

Note:

Fill in your configuration data on the following pages or use them as original for copy.

Parameter	Parameter set A	Parameter set B
SNS: Measuring mode		*)
SNS: Sensor type		*)
SNS: Temperature unit		*)
SNS: Calibration mode		*)
SNS: Calibration timer		*)
SNS: Calibration cycle		*)
SNS: CIP counter		*)
SNS: CIP cycles		*)
SNS: SIP counter		*)
SNS: SIP cycles		*)
OT1: Current range		
OT1: Process variable		
OT1: Current start		
OT1: Current end		
OT1: Filter time		
OT1: 22 mA error current		
OT1: HOLD mode		
OT1: HOLD-FIX current		

^{*)} These parameters cannot be adjusted in parameter set B, the values are the same as in parameter set A.

(Original for Copy) Parameter Sets

Parameter	Parameter set A	Parameter set B
OT2: Current range		
OT2: Process variable		
OT2: Current start		
OT2: Current end		
OT2: Filter time		
OT2: 22 mA error current		
OT2: HOLD mode		
OT2: HOLD-FIX current		
COR: Salinity (ppt)		
COR: Pressure unit (BAR, KPA, PSI)		
COR: Pressure (MAN/EXT)		
COR: Ext. current input (Option)		
IN: Parameter set A/B or flow		
IN: (Flow meter) Adjusting pulses/liter		
ALA: Delay		
ALA: Sensocheck on/off		
ALA: Flow control FLOW CNTR on/off		
ALA: Minimum flow (hysteresis fixed at 5 %)		
ALA: Maximum flow (hysteresis fixed at 5 %)		

Parameter Sets (Original for Copy)

Parameter	Parameter set A	Parameter set B
REL: Usage		
RL1: Process variable		
RL1: Function		
RL1: Contact response		
RL1: Setpoint		
RL1: Hysteresis		
RL1: Delay		
RL2: Process variable		
RL2: Function		
RL2: Contact response		
RL2: Setpoint		
RL2: Hysteresis		
RL2: Delay		
CTR: Process variable		
CTR: Controller type		
CTR: Pulse length		
CTR: Pulse frequency		
CTR: Setpoint		
CTR: Neutral zone		
CTR: P gain		
CTR: I time		
CTR: D time		
CTR: HOLD mode		
WSH: Usage		*)
WSH: Wash cycle		*)
WSH: Wash duration		*)
WSH: Contact response		*)

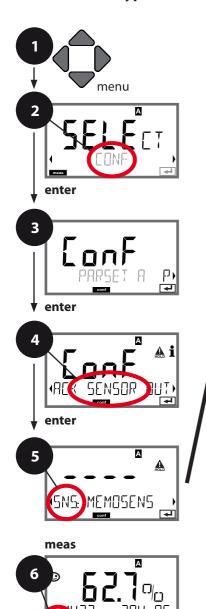
(Original for Copy) Parameter Sets

Parameter	Parameter set A	Parameter set B
PAR: Parameter set selection		*)
CLK: Time format		*)
CLK: Time hh/mm		*)
CLK: Day/month		*)
CLK: Year		*)
TAG: Tag number		*)

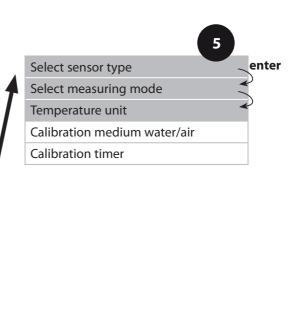
^{*)} These parameters cannot be adjusted in parameter set B, the values are the same as in parameter set A.

Sensor

Select: Sensor type, measuring mode, temperature unit



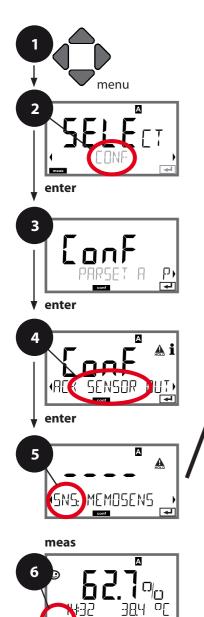
- 1) Press **menu** key.
- 2) Select **CONF** using **◆** ▶ keys, press **enter**.
- 3) Select parameter set using ◆ ▶ , press **enter**.
- 4) Select **SENSOR** menu using **◆ ▶** keys, press **enter**.
- 5) All items of this menu group are indicated by the "SNS:" code.
 - Press **enter** to select menu, edit using arrow keys (see next page). Confirm (and proceed) by pressing **enter**.
- 6) Exit: Press **meas** key until the [meas] mode indicator is displayed.



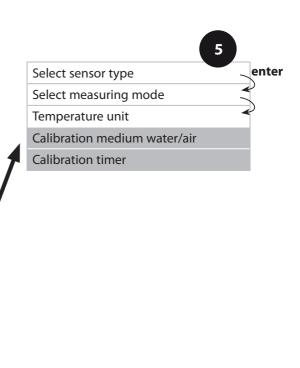
Menu item	Action	Choices
Select sensor type Select sensor type Select sensor type	Select sensor type using ▲ ▼ keys. Press enter to confirm.	MEMOSENS STANDARD TRACES (with TAN)
Select measuring mode Select measuring mode	Select measuring mode using ▲ ▼ keys. DO: Measurement in liquids GAS: Measurement in gases Press enter to confirm.	dO %, dO mg/l dO ppm GAS %
Temperature unit	Select temperature unit using ▲ ▼ keys. Press enter to confirm.	°C °F

Sensor

Select: Air/water as cal medium, calibration timer



- 1) Press **menu** key.
- 2) Select **CONF** using **◆** ▶ keys, press **enter**.
- 3) Select parameter set using ◆ ▶ , press **enter**.
- Select SENSOR menu using ◆ ▶ keys, press enter.
- 5) All items of this menu group are indicated by the "SNS:" code.
 - Press **enter** to select menu, edit using arrow keys (see next page). Confirm (and proceed) by pressing **enter**.
- 6) Exit: Press **meas** key until the [meas] mode indicator is displayed.



Menu item	Action	Choices
Air/water as cal medium A HAR SNS: EALMOJE	Select calibration medium using ▲ ▼ keys. AIR: Air as cal medium WTR: Air-saturated water as cal medium Press enter to confirm.	CAL_AIR CAL_WTR
Calibration timer SNS: EALTIMER	Select/deselect calibration timer using ▲ ▼ keys. Press enter to confirm.	OFF ON
(ON: Calibration cycle) SNS: EAL-EYELE	Enter calibration cycle in hours using ▲ ▼	09999 h 0168 h

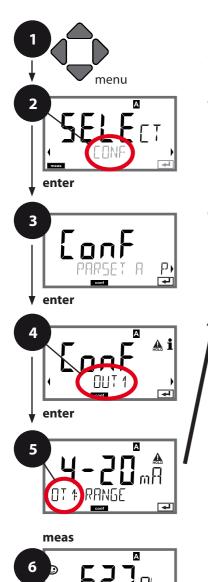
Note for the calibration timer:

When Sensocheck has been activated in the Configuration – Alarm menu, the expiration of the calibration interval is indicated by Sensoface:

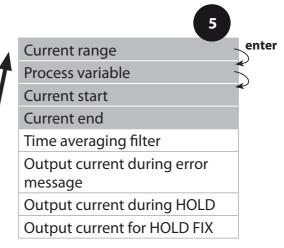
Disp	olay		Status
M	+		Over 80 % of the calibration interval has already past.
M	+	<u></u>	The calibration interval has been exceeded.

The calibration timer settings apply to both parameter sets A and B. The time remaining until the next due calibration can be seen in the diagnostics menu (see "Diagnostics").

Current Output 1 Output current range. Current start. Current end.



- 1) Press **menu** key.
- 2) Select **CONF** using **◆ ▶** keys, press **enter**.
- 3) Select parameter set using ◀ ▶ keys, press enter.
- Select OUT1 menu using ◆ ▶ keys, press enter.
- All items of this menu group are indicated by the "OT1:" code.
 Press enter to select menu, edit using arrow keys (see next page).
 Confirm (and proceed) by pressing enter.
- 6) Exit: Press **meas** key until the [meas] mode indicator is displayed.



Menu item	Action	Choices
Current range T # RANGE	Select 4-20 mA or 0-20 mA range using ▲ ▼ keys. Press enter to confirm.	4-20 mA / 0-20 mA
Process variable A A A A A A A A A A A A A	Select using ▲ ▼ keys: OXY: Oxy value TMP: Temperature Press enter to confirm.	OXY /TMP
Current start, current end	Modify digit using ▲ ▼ keys, select next digit using ◀ ▶ keys. Press enter to confirm.	000.00600% (OXY) 0.0000150% (OXY, Traces option) -20150 °C / -4302 °F (TMP)

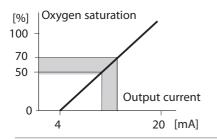
For **process variables comprising several decades**, decimal point and dimension can be shifted using the • cursor keys.

Then, the desired number is entered using (up / down) and \blacktriangleleft \blacktriangleright .

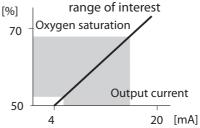
For measurement in gases (GAS), this method is used to switch between ppm and % for volume concentration (10000 ppm = 1 %).

Assignment of measured values: Current start and current end

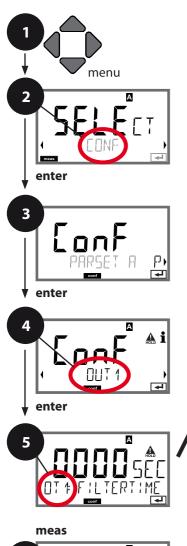
Example 1: Range 0...100%



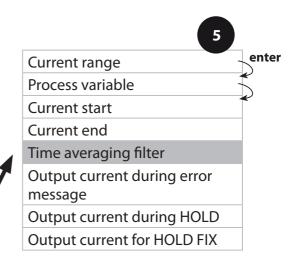
Example 2: Range 50...70% Advantage: Higher resolution in



Current Output 1 Adjust time interval of output filter



- 1) Press **menu** key.
- 2) Select **CONF** using **◆ ▶** keys, press **enter**.
- 3) Select parameter set using ◀ ▶ keys, press enter.
- Select OUT1 menu using ◆ ▶ keys, press enter.
- 5) All items of this menu group are indicated by the "OT1:" code. Press enter to select menu, edit using arrow keys (see next page). Confirm (and proceed) by pressing enter.
- 6) Exit: Press **meas** key until the [meas] mode indicator is displayed.





Menu item	Action	Choices
Time averaging filter	Enter value using ▲ ▼	0120 SEC (0000 SEC)
	Press enter to confirm.	

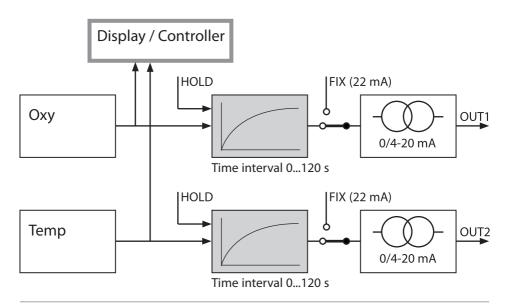
Time averaging filter

To smoothen the current output, a low-pass filter with adjustable filter time constant can be switched on. When there is a jump at the input (100 %), the output level is at 63 % after the time interval has been reached. The time interval can be set from 0 to 120 sec. If the time interval is set to 0 sec, the current output directly follows the input.

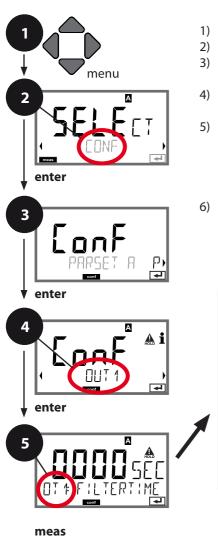
Please note:

The filter only acts on the current output, not on the display, the limit values, or the controller!

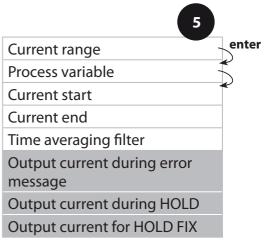
During HOLD the filter is not applied. This prevents a jump at the output.



Current Output 1 Output current during Error and HOLD

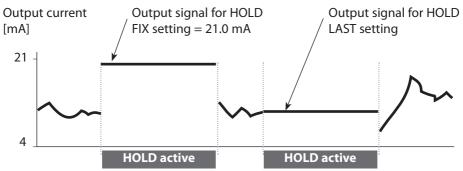


- 1) Press **menu** key.
- 2) Select **CONF** using **◆ ▶** keys, press **enter**.
- 3) Select parameter set using ◀ ▶ keys, press enter.
- Select OUT1 menu using ◆ ▶ keys, press enter.
- All items of this menu group are indicated by the "OT1:" code.
 Press enter to select menu, edit using arrow keys (see next page).
 Confirm (and proceed) by pressing enter.
- 6) Exit: Press **meas** key until the [meas] mode indicator is displayed.

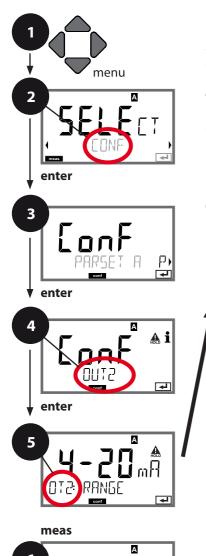


Menu item	Action	Choices
Output current during error message	Select ON (22 mA for error message) or OFF using ▲ ▼ keys. Press enter to confirm.	ON /OFF
Output current during HOLD A A OT # HOLD MODE	LAST: During HOLD the last measured value is maintained at the output. FIX: During HOLD a value (to be entered) is maintained at the output. Select using Press enter to confirm.	LAST/FIX
Output current for HOLD FIX	Only with FIX selected: Enter current which is to flow at the output during HOLD Enter value using keys. Press enter to confirm.	00.0022.00 mA 21.00 mA

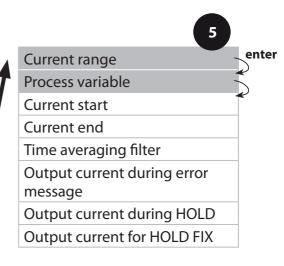
Output signal during HOLD:



Current Output 2 Output current range. Current start. Current end.



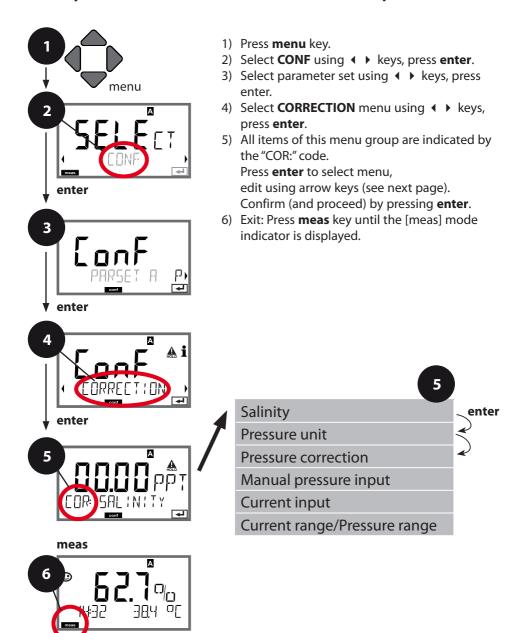
- 1) Press **menu** key.
- 2) Select **CONF** using **◆ ▶** keys, press **enter**.
- 3) Select parameter set using ◆ ▶ keys, press enter.
- Select OUT2 menu using ◆ ▶ keys, press enter.
- All items of this menu group are indicated by the "OT2:" code.
 Press enter to select menu, edit using arrow keys (see next page).
 Confirm (and proceed) by pressing enter.
- 6) Exit: Press **meas** key until the [meas] mode indicator is displayed.



Menu item	Action	Choices
Current range	Select 4-20 mA or 0-20 mA range using ▲ ▼ keys. Press enter to confirm.	4-20 mA / 0-20 mA
Process variable TMP OTE: EHANNEL	Select using ▲ ▼ keys: OXY: Oxy value TMP: Temperature Press enter to confirm.	OXY/ TMP

All the following adjustments are made as for current output 1 (see there)!

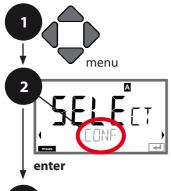
CorrectionSalinity correction. Pressure correction. Current input



Menu item	Action	Choices
Enter salinity OR: SALINITY	Enter salinity of the process medium. Enter value using ▲ ▼	00.0045.00 ppt
Enter pressure unit	Select desired pressure unit using ▲ ▼ keys. Press enter to confirm.	Bar /kPa/PSI
Enter pressure correction MAN COR: PRESSURE	Select desired procedure for pressure correction using ▲ ▼ keys: MAN: Manual specification EXT: External pressure correction via current input Press enter to confirm.	MAN / EXT
(Manual pressure input)	Enter value using ▲ ▼	Input range: 0.0009.999 BAR / 000.0999.9 KPA / 000.0145.0 PSI 1.013 BAR
Current input/ Pressure range	With external pressure input, select current input 0/4 20 mA and the pressure parameters for current start and end using ▲ ▼	0(4)20 mA 0.0009.999 Bar / 000.0999.9 kPa / 000.0999.9 PSI

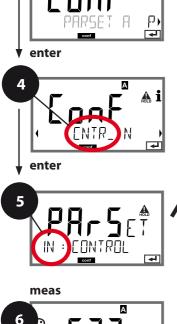
CONTROL Input

Parameter set selection via external signal or flow measurement



3

- 1) Press **menu** key.
- 2) Select **CONF** using **◆ ▶** keys, press **enter**.
- 3) Select parameter set using ◆ ▶ keys, press
- 4) Select **CNTR_IN** menu using **◆ >** keys, press
- 5) All items of this menu group are indicated by the "IN:" code. Press enter to select menu, edit using arrow keys (see next page). Confirm (and proceed) using enter.
- 6) End: Press meas key until the [meas] mode indicator is displayed.



5 enter **CONTROL** input (function) PARSET / FLOW FLOW: ADJUST



Menu item	Action	Choices
Select function of CONTROL input PRESET IN: EUNTROL	Select using ▲ ▼ keys. Press enter to confirm.	PARSET (selecting parameter set A/B via signal at CONTROL input)
IN : CONTROL		Flow (for connecting a pulse- output flow meter)
Adjust to flow meter:	With "Flow" selected, you must adjust the device to the flow meter used. Enter value using arrow keys. Press enter to confirm.	12000 pulses/liter

In the alarm menu you can configure flow monitoring. When you have set CONTROL to FLOW, you can specify 2 additional limit values for maximum and minimum flow.

If the measured value lies outside this range, an alarm message and a 22-mA error signal (if configured) will be generated.

Display

Flow measurement in measuring mode

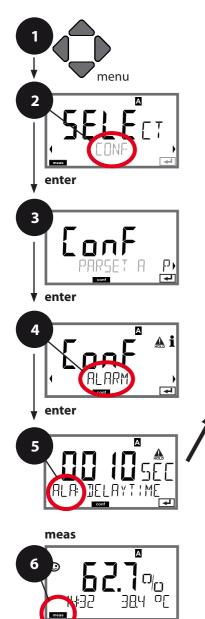


Display

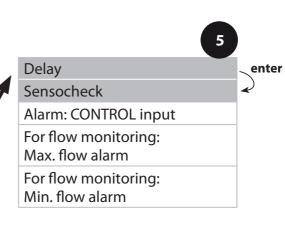
Flow measurement (sensor monitor)



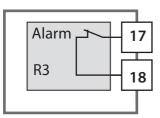
Alarm delay. Sensocheck.



- 1) Press **menu** key.
- 2) Select **CONF** using **◆ ▶** keys, press **enter**.
- Select parameter set using ◆ ▶ keys, press enter.
- 4) Select **ALARM** menu using ◆ ▶ keys, press **enter**.
- All items of this menu group are indicated by the "ALA:" code.
 Press enter to select menu, edit using arrow keys (see next page).
 Confirm (and proceed) by pressing enter.
- 6) Exit: Press **meas** key until the [meas] mode indicator is displayed.



Menu item	Action	Choices
Alarm delay	Enter alarm delay using ▲ ▼	0600 SEC (010 SEC)
Sensocheck ALR: SENSOCHECK	Select Sensocheck (continuous monitoring of sensor membrane and lines). Select ON or OFF using ▲ ▼ keys. Confirm with enter. (At the same time, Sensoface is activated. With OFF, Sensoface is also switched off.)	ON/ OFF



Alarm contact

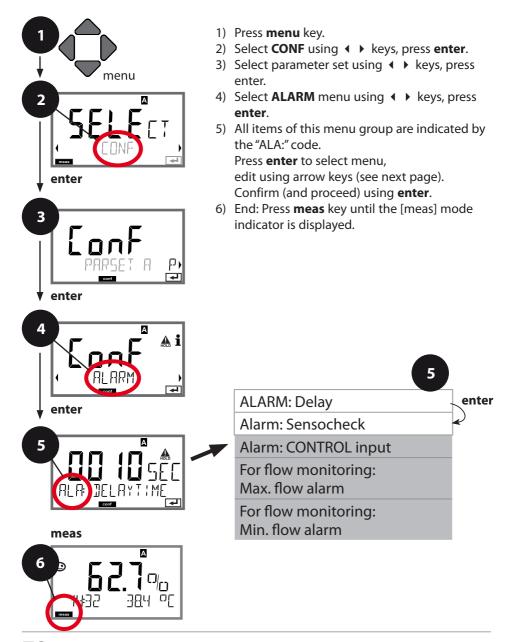
The alarm contact is closed during normal operation (N/C). It opens in the case of alarm or power outage. As a result, a failure message is output even in the case of line breakage (fail-safe behavior). For contact ratings, see Specifications.

Error messages can also be signaled by a 22 mA output current (see Error messages and Configuration Output 1/Output 2).

Operating behavior of the alarm contact: see Operating States table.

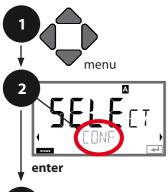
The **alarm delay time** delays the color change of the display backlighting to red, the 22-mA signal (if configured) and the alarm contact switching.

Alarm Settings CONTROL input (FLOW MIN, FLOW MAX)



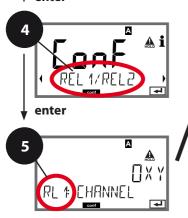
Menu item	Action	Choices
CONTROL input ALA: FLOW ENTR	The CONTROL input can generate an alarm when assigned to FLOW (flow monitoring) in the CONF menu: FLOW CNTR Flow measurement: allows monitoring the minimum and maximum flow (pulse counter)	ON/ OFF (FLOW MIN, FLOW MAX.)
Alarm Minimum flow FLOW MIN	Specify value	Default: 05.00 liters/h
Alarm Maximum flow FLOW MIN	Specify value	Default: 25.00 liters/h

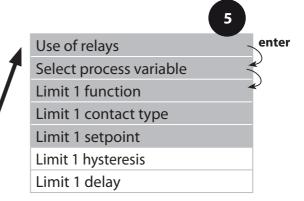
Limit Function Relay 1

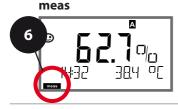


PARSET A PAR

- 1) Press menu key.
- 2) Select **CONF** using **◆** ▶ keys, press **enter**.
- 3) Select parameter set using ◆ ▶ keys, press enter.
- 4) Select **REL1/REL2** menu using ◆ ▶ keys, press **enter**.
- 5) All items of this menu group are indicated by the "RL1:" code. Press enter to select menu, edit using arrow keys (see next page). Confirm (and proceed) by pressing enter.
- 6) Exit: Press **meas** key until the [meas] mode indicator is displayed.

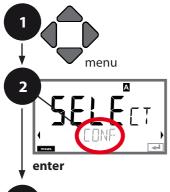






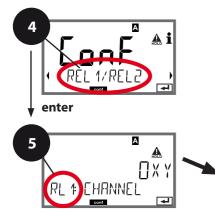
Menu item	Action	Choices
Use of relays EL: LIMITS	using ▲ ▼ keys: L: LIMITS using ▲ ▼ keys: Controller (CONTROLLER)	
Select process variable	Select desired process variable using ▲ ▼ keys. Press enter to confirm.	OXY/TMP/FLOW
Limit 1 function Limit 1 function FL # FUNCTION	Select desired function using ▲ ▼ keys. Lo Level: active if value falls below setpoint / Hi Level: active if value exceeds setpoint Press enter to confirm.	Lo LEVL / Hi LEVL Limit1 icon:
Limit 1 contact response	N/O: normally open contact N/C: normally closed contact Select using ▲ ▼ keys. Press enter to confirm.	N/O / N/C
Limit 1 setpoint MIN: LEVEL	Enter setpoint using ▲ ▼	Within meas. range

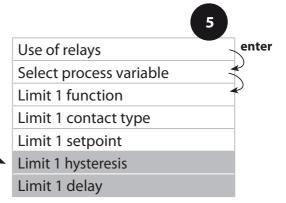
Limit Function Relay 1

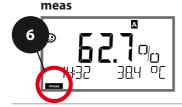


PARSET A PAR

- 1) Press **menu** key.
- 2) Select **CONF** using **◆ ▶** keys, press **enter**.
- 3) Select parameter set using ◀ ▶ keys, press enter.
- 4) Select **REL1/REL2** menu using ◆ ▶ keys, press **enter**.
- 5) All items of this menu group are indicated by the "RL1:" code. Press enter to select menu, edit using arrow keys (see next page). Confirm (and proceed) by pressing enter.
- 6) Exit: Press **meas** key until the [meas] mode indicator is displayed.

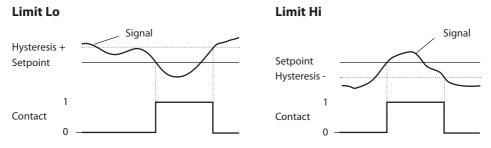




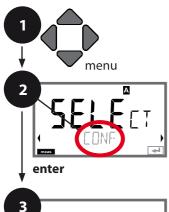


Menu item	Action	Choices
Limit 1 hysteresis	Select hysteresis using ▲ ▼	0 50 % full scale
	Press enter to confirm.	
Limit 1 delay	The contact is activated with delay (deactivated without delay)	09999 SEC (0010 SEC)
RL 1 DELAYTIME	Adjust delay using ▲ ▼	
conf ←	Press enter to confirm.	

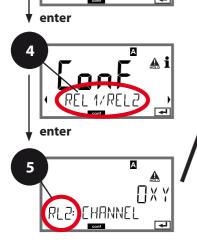
Application of hysteresis:

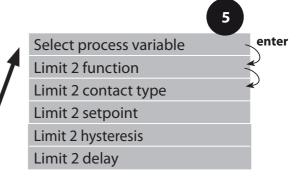


Limit Function Relay 2



- 1) Press **menu** key.
- 2) Select **CONF** using **◆ ▶** keys, press **enter**.
- 3) Select parameter set using ◀ ▶ keys, press enter.
- 4) Select **REL1/REL2** menu using ◆ ▶ keys, press **enter**.
- 5) All items of this menu group are indicated by the "RL2:" code. Press enter to select menu, edit using arrow keys (see next page). Confirm (and proceed) by pressing enter.
- 6) Exit: Press **meas** key until the [meas] mode indicator is displayed.

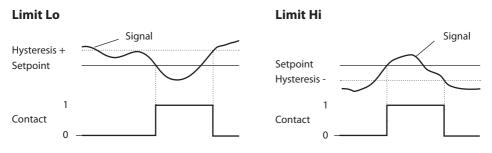




meas

Menu item	Action	Choices
Select process variable (CHANNEL)	Select desired process variable using ▲ ▼ keys. Press enter to confirm.	OXY/TMP/FLOW
Limit 2 function (FUNCTION)	Select desired function using ▲ ▼ keys. Press enter to confirm.	Lo LEVL / Hi LEVL Limit2 icon:
Limit 2 contact type (CONTACT)	N/O: normally open contact N/C: normally closed contact Select using ▲ ▼ keys. Press enter to confirm.	N/O / N/C
Limit 2 setpoint (LEVEL)	Enter setpoint using ▲ ▼	Within meas. range
Limit 2 hysteresis (HYSTERESIS)	Select hysteresis using ▲ ▼	0 50 % full scale
Limit 1 delay (DELAYTIME)	The contact is activated with delay (deactivated without delay) Adjust delay using ▲ ▼	09999 SEC (0010 SEC)

Application of hysteresis:



Typical applications

P controller

Application for integrating control systems (e.g. closed tank, batch processes).

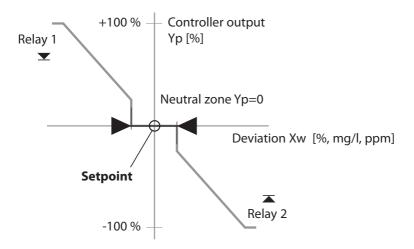
PI controller

Application for non-integrating control systems (e.g. drains).

PID controller

The additional derivative action compensates for measurement peaks.

Controller characteristic



Controller Functions

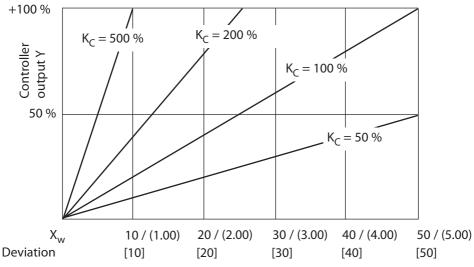
Controller equations

Neutral zone

Tolerated deviation from desired value.

With the setting "010%", for example, a deviation of \pm 5% from the desired value does not activate the controller.

Proportional action (Gradient K_C [%])

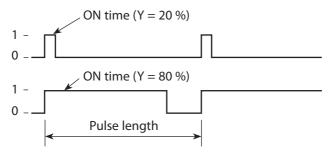


Process variables: %, (mg/l, ppm),

Pulse Length / Pulse Frequency Controller Pulse length controller (PLC)

The pulse length controller is used to operate a valve as an actuator. It switches the contact on for a time that depends on the controller output. The period (pulse length) is constant. A minimum ON time of 0.5 sec is maintained even if the controller output takes corresponding values (Y=0: Off).

Output signal (relay contact) of pulse length controller

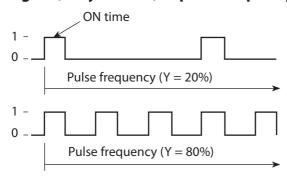


Pulse frequency controller (PFC)

The pulse frequency controller is used to operate a frequency-controlled actuator (metering pump). It varies the frequency with which the contacts are switched on. The maximum pulse frequency [pulses/min] can be defined. It depends on the actuator.

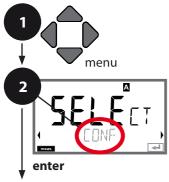
The contact ON time is constant. It is automatically calculated from the user-defined maximum pulse frequency:

Output signal (relay contact) of pulse frequency controller



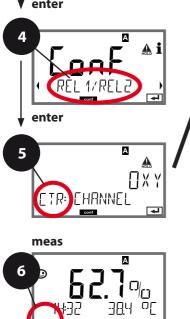
Controller

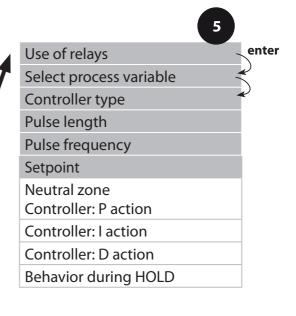
(For description, see Controller Functions)
Process variable. Controller type. Setpoint.





- 1) Press **menu** key.
- 2) Select **CONF** using **◆** ▶ keys, press **enter**.
- 3) Select parameter set using ◀ ▶ keys, press enter.
- 4) Select **REL1/REL2** menu using ◆ ▶ keys, press **enter**.
- All items of this menu group are indicated by the "CTR:" code.
 Press enter to select menu, edit using arrow keys (see next page).
 Confirm (and proceed) by pressing enter.
- 6) Exit: Press **meas** key until the [meas] mode indicator is displayed.

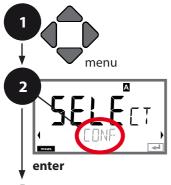




Menu item	Action	Choices
Use of relays	Select in the text line using ▲ ▼ keys: CONTROLLER	LIMITS / CONTROLLER Selecting CONTROLLER leads to Controller menu
	Press enter to confirm.	group CTR.
Select process variable	Select desired process variable using ▲ ▼ keys.	OXY/TMP
CTR: CHANNEL	Press enter to confirm.	
Controller type FILE ETR: TYPE	Pulse length controller (PLC) or pulse frequency controller (PFC) Select using ▲ ▼ keys. Press enter to confirm.	PLC/PFC
Pulse length THE PULSE LENG	Only with PLC: Pulse length Adjust using ▲ ▼ ◆ ▶ keys. Press enter to confirm.	00600 SEC (0010 SEC)
Pulse frequency THE PULSE FREQ	Only with PFC: Pulse frequency Adjust using ▲ ▼ ◆ ▶ keys. Press enter to confirm.	00180 P/M (0060 P/M) (pulses per minute)
Setpoint Setpoint SETPOINT	Adjust setpoint using ▲ ▼	Within meas. range

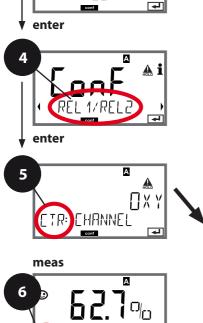
Controller

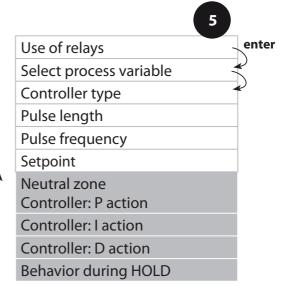
(For description, see Controller Functions) Neutral zone. P, I, D actions. Behavior during HOLD





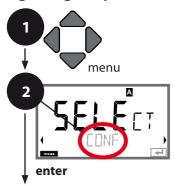
- 1) Press **menu** key.
- 2) Select **CONF** using **◆** ▶ keys, press **enter**.
- 3) Select parameter set using ◀ ▶ keys, press enter.
- 4) Select **REL1/REL2** menu using ◆ ▶ keys, press **enter**.
- All items of this menu group are indicated by the "CTR:" code.
 Press enter to select menu, edit using arrow keys (see next page).
 Confirm (and proceed) by pressing enter.
- 6) Exit: Press **meas** key until the [meas] mode indicator is displayed.





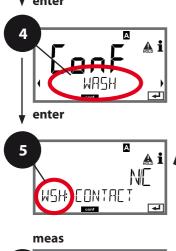
Menu item	Action	Choices
Neutral zone	Adjust neutral zone using ▲ ▼	0 50 % full scale
CTR: JEAJ JANJ	Press enter to confirm.	
Controller: P action	Adjust P action using ▲ ▼ ◆ ▶ keys.	109999% (0100%)
CTR: PGAIN	Press enter to confirm.	
Controller: I action	Adjust I action using ▲ ▼	09999 SEC (0000 SEC)
ETR: I-TIME	Press enter to confirm.	
Controller: D action	Adjust D action using ▲ ▼ ◆ ▶ keys.	09999 SEC (0000 SEC)
CTR:]TIME	Press enter to confirm.	
Behavior during HOLD	Select response using ▲ ▼ keys.	Y LAST / Y OFF
HOLI MOJE	Press enter to confirm.	

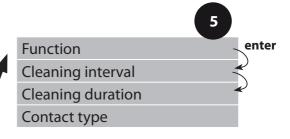
WASH Contact Control of rinsing probes or signaling the parameter set





- 1) Press **menu** key.
- Select **CONF** using ◆ ▶ keys, press **enter**.
- 3) Select parameter set A using **→ keys**, press **enter**.
- 4) Select **WASH** menu using **◆ ▶** keys, press **enter**.
- 5) All items of this menu group are indicated by the "WSH:" code. Press enter to select menu, edit using arrow keys (see next page). Confirm (and proceed) using enter.
- 6) End: Press **meas** key until the [meas] mode indicator is displayed.

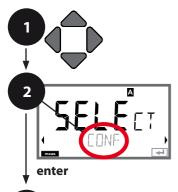






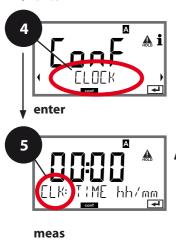
Menu item	Action	Choices
Function	Select WASH contact function using ▲ ▼ keys.	WASH / PARSET A/B
A i		WASH: Control of rinsing probes
M2H M42H		With PARSET A/B selected, the contact signals:
A i		"Parameter set A" (open contact) "Parameter set B"
WSH: PARSET A/3	Press enter to confirm.	(closed contact)
Cleaning interval	Only with WASH: Adjust value using ▲ ▼ keys.	0.0999.9 h (000.0 h)
WSH: WASH [Y[LE	Press enter to confirm.	
Cleaning duration	Only with WASH: Adjust value using ▲ ▼	09999 SEC (0060 SEC)
DDBDSEC WSH WASH TIME	♦ keys.Press enter to confirm.	
Contact type	Only with WASH: N/O: normally open	N/O / N/C
MSH: EONTRET	contact N/C: normally closed contact Select using ▲ ▼ keys.	
cont ←	Press enter to confirm.	
Cleaning Relax tin	ne (approx. 20 s)	
Cycle in	iterval	HOLD -

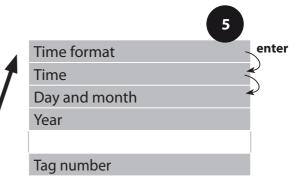
Time and Date Tag Number





- 1) Press any arrow key.
- 2) Select **CONF** using **◆ ▶** keys, press **enter**.
- 3) Select parameter set A using ◀ ▶ keys, press **enter**.
- Select CLOCK or TAG using ◆ ▶ keys, press enter.
- 5) All items of this menu group are indicated by the "CLK:" or "TAG" code. Press enter to select menu, edit using arrow keys (see next page). Confirm (and proceed) using enter.
- 6) End: Press **meas** key until the [meas] mode indicator is displayed.







Time and Date

Control of the calibration and cleaning cycles is based on the time and date of the integrated real-time clock.

In measuring mode the time is shown in the lower display.

When using digital sensors, the calibration data is written in the sensor head.

In addition, the logbook entries (cf Diagnostics) are provided with a time stamp.

Please note:

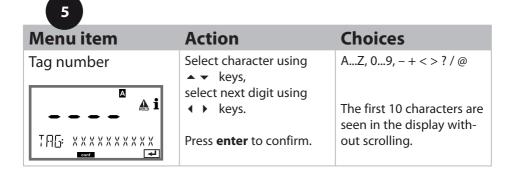
- After prolonged power outage (> 5 days) the time display is replaced by dashes and cannot be used for processing.
 Enter the correct time.
- There is no automatic switchover from winter to summer time! Be sure to manually adjust the time!

Tag Number ("TAG")

You can enter a designation for the point of measurement (tag number) in the lower display line. Up to 32 digits are possible. Pressing **meas** (repeatedly) in the measuring mode indicates the tag number.

Being part of the device configuration, the "TAG" can be read out via IrDA.

A standardized tag number helps, for example, to correctly re-install a device after repair.



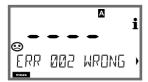
Digital Sensors

Operation

The device only switches to measuring mode when the Memosens sensor is connected and operational (Sensoface is happy):



Otherwise, an error message is released. The **info** icon is displayed. You can display the error text in the bottom line using the \blacktriangleleft keys. Sensoface is sad (see table of error messages and Sensoface in the Appendix):



Connecting a Digital Sensor

Step	Action/Display	Remark
Connect sensor	i NY	Before a Memosens sensor is connected, the error message "NO SENSOR" is displayed.
Wait until the sensor data are displayed.	SENS OR	The hourglass in the display blinks.
Check sensor data	WEMOSENS View sensor information using ◆ keys, confirm using enter.	Display color changes to green . Sensoface is friendly when the sensor data are okay.
Go to measuring mode	Press meas , info or enter	After 60 sec the device automatically returns to measuring mode (timeout).
Possible error message	ges	
ISM sensor devaluated. Replace sensor	i ERR 009 CANCEL)	When this error message appears, the sensor cannot be used any more. Sensoface is sad.
Sensor defective. Replace sensor	# A i ERR 004 SENSOR)	When this error message appears, the sensor cannot be used. Sensoface is sad.

Sensor Replacement

A sensor should only be replaced during HOLD mode to prevent unintended reactions of the outputs or contacts. When you first want to calibrate the new sensor, it can also be replaced in calibration mode.

Step	Action/Display	Remark
Select HOLD mode	Press menu key to call the selection menu, select HOLD using the \ \ \ \ keys, press enter to confirm.	Now the device is in HOLD mode. The HOLD mode can also be activated externally via the HOLD input. During HOLD the output current is frozen at its last value or set to a fixed value.
Disconnect and remove old sensor		
Install and connect new sensor.		Temporary messages which are activated during the replacement are indicated but not output to the alarm contact and not entered in the logbook.
Wait until the sensor data are displayed.	SENSOR DENTIFICATION	

Digital Sensors

Step	Action/Display	Remark
Check sensor data	WEMUSENS View sensor information using ◆ keys, confirm using enter.	You can view the sensor manufacturer and type, serial number and last calibration date.
Check measured values		
Exit HOLD	Hit meas key: Return to selection menu. Hold meas key depressed: Device switches to measuring mode	The sensor replacement is entered in the extended logbook.

Calibration

Calibration adapts the device to the individual sensor characteristics. It is always recommended to calibrate in air.

Compared to water, air is a calibration medium which is easy to handle, stable, and thus safe. In the most cases, however, the sensor must be removed for a calibration in air.

When dealing with biotechnological processes which require sterile conditions, the sensor cannot be removed for calibration. Here, calibration must be performed with aeration directly in the process medium (e.g. after sterilization).

In the field of biotechnology, for example, often saturation is measured and calibration is performed in the medium for reasons of sterility.

For other applications where concentration is measured (water control etc.), calibration in air has proved to be useful.

Please note:

- All calibration procedures must be performed by trained personnel. Incorrectly set parameters may go unnoticed, but change the measuring properties.
- If a 2-point calibration is prescribed, the zero calibration should be performed prior to slope calibration.

Common combination: process variable / calibration medium

Process variable	9	Calibration	Default rel. humidity	Default cal pressure
Saturation (%)	SAT	Water	+100 %	Process pressure
Concentration (mg/l, ppm)	Conc	Air	50 %	1.013 bars

The calibration procedures for these two common applications are described on the following pages. Of course, other combinations of process variable and calibration medium are possible.

Selecting a Calibration Mode

Calibration is used to adapt the device to the individual sensor characteristics, namely zero and slope.

Access to calibration can be protected with a passcode (SERVICE menu).

First, you open the calibration menu and select the calibration mode:

CAL_WTR / CAL_AIR	Calibration in air-saturated water / air (as configured)
CAL_ZERO	Zero calibration
P_CAL	Product calibration (calibration with sampling)
CAL-RTD	Temperature probe adjustment

Zero Calibration

The Memosens sensors have very low zero currents. Therefore, a zero calibration is only recommended for measurement of oxygen traces.

When a zero calibration is performed, the sensor should remain for at least 10 to 30 minutes in the calibration medium in order to obtain stable, non-drifting values.

During zero calibration, a drift check is not performed. Zero current of a properly functioning sensor is notably less than 0.5 % of air current. The display (bottom: measured value, top: entered value) does not change until an input current is entered for the zero point. When measuring in an oxygen-free medium, the displayed current can be taken directly.

Zero Calibration

Display	Action	Remark
SELECT CONDENSES	Select calibration, proceed by pressing enter	
ZERO POINT	Ready for calibration. Hourglass blinks. Place sensor in oxygen- free medium	Display (3 sec) Now the device is in HOLD mode.
- DOS AR ZERO - ODB AR	Main display: Zero current. Press enter to save this value or correct using arrow keys and then save by pressing enter. Secondary display: Sensor current measured	
ZERO MD A	Display of slope Display of new zero current. End calibration by pressing enter key, place sensor in process	Sensoface display
⊕ ∏∏ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □ □	The oxygen value is shown in the main display, "enter" blinks. Stop Hold by pressing enter.	New calibration: Select REPEAT, press enter key.
□ 203 3 000 000 000 000 000 000 000 000 000	Quit by pressing enter .	After end of calibration, the outputs remain in HOLD mode for a short time.

Product Calibration

Calibration with sampling

During product calibration the sensor remains in the process.

The measurement process is only interrupted briefly.

Procedure: During sampling the currently measured value is stored in the device. The device immediately returns to measuring mode.

The cal mode indicator blinks and reminds you that calibration has not been terminated. The reference value is measured on the site, e.g. using a portable DO meter in a bypass.

This value is then entered in the device. The new value for slope or zero is calculated from the stored value and the reference value. From the measured value, the device automatically recognizes whether a new slope or zero must be calculated (above approx. 5 % saturation: slope, below: zero).

If the sample is invalid, you can take over the measured value saved during sampling instead of the reference value. In that case the old calibration values remain stored. Afterwards, you can start a new product calibration. The following describes a product calibration with slope correction – a product calibration with zero correction is performed correspondingly.

Display	Action	Remark
	Select calibration, then product calibration P_CAL. Press enter to proceed.	
PRODUCT STEP 1	Ready for calibration. Hourglass blinks.	Display (3 sec) Now the device is in HOLD mode.
STORE VALUE	Take sample and save value. Press enter to proceed.	Now the sample can be measured. If the value is already available, press info+enter to proceed to step 2.

Product Calibration

Display	Action	Remark
1353 5/40[1353 5/40[The device returns to measuring mode.	From the blinking CAL mode indicator you see that product calibration has not been terminated.
PRODUCT STEP 2	Product calibration step 2: When the sample value has been determined, open the product calibration once more	Display (3 sec) Now the device is in HOLD mode.
	The stored value is displayed (blinking) and can be overwritten with the lab value. Press enter to proceed.	
ZERO -003 AR	Display of new slope and zero. Sensoface is active. Press enter to proceed.	Related to 25 °C and 1013 mbars
⊕ Hans Reper	Display of new oxy value. Sensoface is active. To end calibration: Select MEAS, then enter	Repeat calibration: Select REPEAT, then enter
600] JYE	End of calibration	After end of calibration, the outputs remain in HOLD mode for a short time.

Slope Calibration (Medium: Water)

(air-saturated)

Display	Action	Remark
EAL MEDIUM WATER	Select calibration (SLOPE). Immerse sensor in cal medium, start by pressing enter	"Medium water" or "Medium air" is selected in the configuration.
PRESSURE	Enter cal pressure Press enter to proceed.	Default: 1.000 bar Unit bar/kpa/PSI
	Drift check: Display of: Sensor current (nA) Response time (s) Temperature (°C/°F)	Device goes to HOLD mode. The drift check might take some time.
2 2 3 3 4 1 1 1 1 1 1 1 1 1 1	Display of calibration data (slope and zero) and Sensoface Press enter to proceed.	Related to 25 °C and 1013 mbars
⊕ B23ppm MERS REPE,	Display of selected process value. To end calibration: Select MEAS using then enter	To repeat calibration: Select REPEAT using ◀ ▶, then enter
● 8.2 ™	Place sensor in process. End of calibration	After end of calibration, the outputs remain in HOLD mode for a short time.

Slope Calibration (Medium: Air)

Display	Action	Remark	
EAL MAIR	Select calibration. Place sensor in air, press enter to start. Device goes to HOLD mode.	"Medium water" or "Medium air" is selected in the configuration.	
REL HUMI DI TY	Enter relative humidity using arrow keys Press enter to proceed.	Default for relative humidity in air: rH = 50%	
IDDD JAR PRESSURE	Enter cal pressure using arrow keys Press enter to proceed.	Default: 1.000 bar Unit bar/kpa/PSI	
	Drift check: Display of: Sensor current (nA) Response time (s) Temperature (°C/°F) Press enter to proceed.	The drift check can take some minutes.	
2	Display of calibration data (slope and zero). Press enter to proceed.		
© Z∏ J G i MERS REPE.	Display of selected process variable (here: %vol). Now the device is in HOLD mode: Reinstall the sensor and check whether the message is OK. MEAS ends calibration, REPEAT permits repetition.	After end of calibration, the outputs remain in HOLD mode for a short time.	

Temp Probe Adjustment

Display Action Remark		
	Select temp adjust- ment. Press enter to proceed.	Wrong settings change the measurement properties!
TEMP ADJUST	Measure the tem- perature of the process medium using an exter- nal thermometer.	Display (3 sec) Now the device is in HOLD mode.
25. 0 o c c c c c c c c c c c c c c c c c c	Enter the measured temperature value. Maximum difference: 10 K. Press enter to proceed.	Display of actual temperature (uncompensated) in the lower display.
© ZS∏ □ [MERS ,	The corrected temperature value is displayed. Sensoface is active. To end calibration: Select MEAS, then enter To repeat calibration: Select REPEAT, then enter	After end of calibration, the outputs remain in HOLD mode for a short time.
2033	After calibration is ended, the device will switch to measuring mode.	

Measurement

Display



or AM/PM and °F:



Remark

From the configuration or calibration menus, you can switch the device to measuring mode by pressing the **meas** key.

(Waiting time for signal stabilization approx. 8 sec). In the measuring mode the main display shows the configured process variable (Oxy [%] or temperature), the secondary display shows the time and the second configured process variable (Oxy [%] or temperature). The [meas] mode indicator lights and the active parameter set (A/B) is indicated.

By pressing the **meas** key you can step through the following displays. When no key has been pressed for 60 sec, the device returns to the MAIN DISPLAY.







Selecting the parameter set
 (if set to "manual" in the configuration).
 Select the desired parameter set using
 the ◀ ▶ arrow keys (PARSET A or PARSET B
 blinks in the lower display line).
 Press enter to confirm.

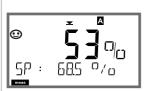
Further displays (each by pressing **meas**).

- 2) Display of tag number ("TAG")
- 3) Display of time and date

Display

Remark

With activated controller, you can also step through the following displays by pressing the **meas** key. When no key has been pressed for 60 sec, the device returns to the standard display.



Main display: Controller output Y Secondary display: Setpoint Depending on configuration setting: %, mg/l, ppm, or temperature.

Please note:

 After prolonged power outage (> 5 days) the time display is replaced by dashes and cannot be used for processing.
 Enter the correct time.

Diagnostics

In the Diagnostics mode you can access the following menus without interrupting the measurement:

CALDATA Viewing the calibration data
SENSOR Viewing the sensor data
SELFTEST Starting a device self-test
LOGBOOK Viewing the logbook entries

MONITOR Displaying currently measured values

VERSION Displaying device type, software version, serial number

Access to diagnostics can be protected with a passcode (SERVICE menu).

Please note:

HOLD is not active during Diagnostics mode!

Action	Key	Remark
Activate Diagnostics	menu	Press menu key to call the selection menu. (Display color changes to turquoise.) Select DIAG using ◀ ▶ keys, confirm by pressing enter .
Select diagnostics option		Use ◆ ▶ keys to select from: CALDATA SENSOR SELFTEST LOGBOOK MONITOR VERSION See next pages for further proceeding.
Exit	meas	Exit by pressing meas .

Diagnostics

Display

Menu item

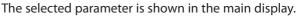
K CALJATA LOV

Displaying the calibration data

Select CALDATA using ◆ ▶, confirm by pressing **enter**.

Use the ◀ ▶ keys to select the desired parameter from the bottom line of the display (LAST_CAL ZERO SLOPE NEXT_CAL).













Press **meas** to return to measurement.



Displaying the sensor data

For analog sensors, the type is displayed, for digital sensors, the manufacturer, type, serial number, last calibration date and sensor wear. In each case Sensoface is active.

Display data using ◀ ▶ keys, press **enter** or **meas** to return.

Display

Menu item



Device self-test



(To abort, you can press meas.)

 Display test: Display of all segments with changing background colors (white/green/red). Press enter to proceed.



 RAM test: Hourglass blinks, then display of --PASS-- or --FAIL--Press enter to proceed.



 EEPROM test: Hourglass blinks, then display of --PASS-- or --FAIL--Press enter to proceed.



 4) FLASH test: Hourglass blinks, then display of --PASS-- or --FAIL--Press enter to proceed.



5) **Module test:** Hourglass blinks, then display of --PASS-- or --FAIL-- Press **enter** or **meas** to return to measuring mode.

Diagnostics

Display

Menu item

€TB

Displaying the logbook entries

Select LOGBOOK using ◆ ▶ , press **enter** to confirm.



Using the ▲ ▼ keys, you can scroll backwards and forwards through the logbook (entries -00-...-99-), -00- being the last entry.



If the display is set to date/time, you can search for a particular date using the ▲ ▼ keys.

Press ◆ ▶ to view the corresponding message text.



If the display is set to the message text, you can search for a particular message using the ▲ ▼ keys. Press ◆ ▶ to display the date and time.

Press **meas** to return to measurement.



Extended logbook / Audit Trail (via TAN)

Using the ▲ ▼ keys, you can scroll backwards and forwards through the extended logbook (entries -000-...-199-), -000- being the last entry.

Display: CFR

Audit Trail also records function activations (CAL CONFIG SERVICE), some Sensoface messages (cal timer, wear) and opening of the enclosure.

Display

Menu item



Displaying the currently measured values (sensor monitor)

Display example:

Select MONITOR using ◀ ▶, press enter to confirm.

Use the ◀ ▶ keys to select the desired parameter from the bottom line of the display:

I-OXY, I-INPUT, OPERATION TIME, SENSOR WEAR.

The selected parameter is shown in the main display.

Press meas to return to measurement.



Display of directly measured value (for validation, sensor can be immersed in a calibration solution, for example, or the device is checked by using a simulator)



Display of sensor operating time



Display of sensor wear (Memosens only)

When Sensocheck is activated, Sensoface will remind you to check the sensor and replace electrolyte and membrane. Info text: "Sensor wear - change membrane and electrolyte". After having carried out the servicing, reset the sensor wear counter in the Service menu.



Version

Display of device type, software/hardware version and serial number for all device components.

Use the ▲ ▼ keys to switch between software and hardware version. Press **enter** to proceed to next device component.

Service

In the Service mode you can access the following menus:

MONITOR displaying currently measured values

SENSOR displaying the sensor data, with MEMOSENS also

resetting the sensor wear counter after replacement

of electrolyte/membrane

OUT1 testing current output 1
OUT2 testing current output 2

RELAIS testing the function of the 4 relays CONTROL testing the controller function

IRDA activating and communicating via the IrDA interface

CODES assigning and editing passcodes

DEFAULT resetting the device to factory settings

OPTION enabling options via TAN.

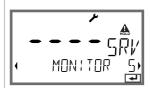
Note:

HOLD is active during Service mode!

Action	Key/Display	Remark
Activate Service	menu	Press menu key to call the selection menu. Select SERVICE using ◀ ▶ keys, press enter to confirm.
Passcode	PASSEODE SERVID	Enter passcode "5555" for service mode using the ▲ ▼ ◀ ▶ keys. Press enter to confirm.
View		In service mode the following icons are displayed: HOLD triangle Service (wrench)
Exit	meas	Exit by pressing meas .

Menu item

Remark



Displaying currently measured values (sensor monitor) with HOLD mode activated:

Select MONITOR using ◆ ▶, press **enter** to confirm. Select variable in the bottom text line using ◆ ▶.

The selected parameter is shown in the main display. As the device is in HOLD mode, you can perform validations using simulators without influencing the signal outputs.

Hold **meas** depressed for longer than 2 sec to return to Service menu. Press **meas** once more to return to measurement.



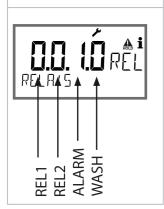
Specifying the current at outputs 1 and 2:

Select OUT1 or OUT2 using the ◆ ▶ keys, press **enter** to confirm.

Enter a valid current value for the respective output using ▲ ▼ ◆ ▶ keys.

Press enter to confirm.

For checking purposes, the actual output current is shown in the bottom right corner of the display. Exit by pressing **enter** or **meas**.



Relay test (manual test of contacts):

Select RELAIS using ◆ ▶, press enter to confirm.

Now the status of the 4 relays is "frozen". The 4 digits of the main display represent the respective states (from left to right: REL1, REL2, ALARM, WASH).

The digit for the selected relay blinks.

Select one of the 4 relays using the ◆ ▶ keys, close (1) or open (0) using the ◆ ▼ keys.

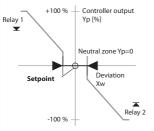
Exit by pressing enter. The relays will be re-set corresponding to the measured value.

Press meas to return to measurement.

Service

Menu item

Controller characteristic



The arrows indicate which relay (valve) is active:

Relay 2 active (meas. value > setpoint)

▼ Relay 1 active (meas. value > setpoint)



Remark

Controller test (manual specification of controller output):

This function is used to start up control loops or check the actuators.

For bumpless changeover to automatic operation (exiting this function), configure an I-action component (reset time).

The lower display shows the currently adjusted controller output Yp.

Specify new value for controller output Yp:
Enter sign and value in the main display using the

keys. Press **enter** to confirm.

The new value is taken into the lower display.

Return to Service menu: Press meas.

Return to measurement: Hold **meas** depressed for longer than 2 sec.

Controller output –100...0% Relay 2 active

Controller output 0...+100% Relay 1 active

IrDA communication:

Select IRDA using ◆ ▶ , press **enter** to confirm.

When IrDA communication is active, the device remains in the HOLD mode for reasons of safety. Further operation is performed via IrDA.

End communication by pressing meas.

Exception: Firmware update (must not be interrupted!)

Menu item

Remark



Assigning passcodes:

In the "SERVICE - CODES" menu you can assign passcodes to DIAG, HOLD, CAL, CONF and SERVICE modes (Service preset to 5555).

When you have lost the Service passcode, you have to request an "Ambulance TAN" from the manufacturer specifying the serial number of your device. To enter the "Ambulance TAN", call the Service function and enter passcode 7321. After correct input of the ambulance TAN the device signals "PASS" for 4 sec and resets the Service passcode to 5555.



Reset to factory settings:

In the "SERVICE - DEFAULT" menu you can reset the device to factory settings.

Caution!

After a reset to factory setting the device must be reconfigured completely, including the sensor parameters!



Option request:

Communicate the serial number and hardware/software version of your device to the manufacturer. These data can be viewed in the Diagnostics/Version menu.

The "transaction number" (TAN) you will then receive is only valid for the device with the corresponding serial number.

Releasing an option:

Options come with a "transaction number" (TAN). To release the option, enter this TAN and confirm by pressing **enter**.



Sensor: Resetting the wear counter

When you have replaced the electrolyte or the membrane of the OXY sensor, you should reset the wear counter.

Default setting is "NO". Select "YES" and press **enter** to reset the wear counter.

Operating States

Operating status	OUT 1	OUT 2	REL1/2 (Limit)	REL1/2 (Control)	ALARM contact	WASH contact	Time out
Measuring							-
DIAG							60 s
CAL_ZERO Zero point							No
CAL_SLOPE Slope							No
P_CAL Product cal S1							No
P_CAL Product cal S2							No
CAL_RTD Temp adjustm.							No
CONF_A ParSet A							20 min
CONF_B ParSet B							20 min
SERVICE 5555 MONITOR							20 min
SERVICE OUT 1							20 min
SERVICE OUT 2							20 min
SERVICE RELAIS							20 min
SERVICE CONTROL							20 min
SERVICE IRDA							20 min
SERVICE CODES							20 min

Operating States

Operating status	OUT 1	OUT 2	REL1/2 (Limit)	REL1/2 (Control)	ALARM contact	WASH contact	Time out
SERVICE DEFAULT							20 min
SERVICE OPTION							20 min
Cleaning fct							No
HOLD input							No

Explanation: as configured (Last/Fix or Last/Off)
active
manual

Product Line and Accessories

Order Code Stratos Pro A 4...

					Channel 1		Channel 2	TAN
Example	A 4 0	1	N	-	PH	/	0	
4-wire / 20254 V AC/DC	A 4							B,C,E
Communication Without (HART retrofittable	via TAN) 0	1						Α
	via iAiv) O	_						^
Version number			ı					
Version		1						
Approvals								
General Safety			N					
ATEX / IECEX / FM / CSA Zor	ne 2 / Cl 1 D	iv 2	В					
Meas. channel 1 / Meas. c	nannel 2							
Memosens pH (ORP)		Dic	gital		MSPH		0	
Memosens pH (ORP) / pH (0	ORP)	Dig	gital		MSPH		MSPH	
Memosens pH (ORP) / Oxy			gital		MSPH		MSOXY	
Memosens COND			gital		MSCOND		0	
Memosens COND / COND			gital		MSCOND		MSCOND	
Memosens Oxy			gital		MSOxy		0	
Dual COND (2x2-electrode,			odule	-	CC		0	_
pH / ORP value (ISM digital:	IAN)		dule	-	PH		0	F
Cond, 2-/4-electrode			dule	-	COND		0	
Conductivity, electrodeless	TA NI)		dule	-	CONDI		0	D.E
Oxygen (ISM digital/Traces:	IAN)	IVIC	dule	<u>; </u>	OXY		U	D, F
TAN options								
HART					SW-A001			(A)
Logbook					SW-A002			(B)
Extended logbook (Audit Ti	ail)				SW-A003			(C)
Trace oxygen measuremen					SW-A004			(D)
Current input + 2 digital inp					SW-A005			(E)
ISM digital					SW-A006			(F)
Mounting accessories					711.007.4			
Pipe-mount kit					ZU 0274			
Protective hood					ZU 0737			
Panel-mount kit					ZU 0738			

Oxy input	Input for Memosens sensors					
Operating modes	GAS	Measurement in gases				
	DO	Measurement in liquids				
	Temperature measurement	-20 +150.0 °C				
Display ranges Standard	Saturation (–10 80°C)	0.0 600.0 %				
Standard	Concentration (–10 80°C) (dissolved oxygen)	0.00 99.99 mg/l				
	(dissolved oxygen)	0.00 99.99 ppm				
	Volume concentration in gas	0.00 99.99 %vol				
Display ranges	Saturation (-10 80°C)	0.000 150.0 %				
Traces (option)	Concentration (–10 80°C) (dissolved oxygen)	0000 9999 μg/l / 10.00 20.00 mg/l				
	(dissolved oxygen)	0000 9999 ppb / 10.00 20.00 ppm				
	Volume concentration in gas	0000 9999 ppm / 1.000 50.00 %vol				
Input correction	Pressure correction *	0.000 9.999 bars / 999.9 kPa / 145.0 PSI				
		manually or through current input 0(4) 20 mA				
	Salinity correction	0.0 45.0 g/kg				
Sensor standardization *						
Operating modes *	AIR Automatic calibration in a	iir				
	WTR Automatic calibration in air-saturated water					
	Product calibration					
	Zero calibration					
Calibration range	Zero point	± 2 nA				
Standard	Slope	25 130 nA (at 25°C, 1013 mbars)				
Calibration range	Zero point	± 2 nA				
Traces	Slope	200 550 nA (at 25°C, 1013 mbars)				
Calibration timer *	Interval 0000 9,999 h					
Pressure correction *)	Manual 0.000 9.999 bars / 9	99.9 kPa / 145.0 PSI				
Sensocheck/ Sensoface	Provides information on the sensor condition, evaluation of zero/slope, response time, calibration interval, wear, can be disabled					

l input (TAN)	Current input 0/4 20 mA / 50 Ω for external pressure compensation				
Start/end of scale	Configurable 0 9.999 bars				
Characteristic	Linear				
Measurement error 1.3)	< 1% current value	+ 0.1 mA			
HOLD input	Galvanically separat	ed (OPTO coupler)			
Function	Switches device to H	HOLD mode			
Switching voltage	0 2 V (AC/DC) 10 30 V (AC/DC)	HOLD inactive HOLD active			
CONTROL input	Galvanically separat	ed (OPTO coupler)			
Function	Selecting parameter	r set A/B or flow measurement	t		
Parameter set A/B	Control input	0 2 V (AC/DC) 10 30 V (AC/DC)	Parameter set A Parameter set B		
FLOW	Pulse input for flow measurement 0 100 pulses/s				
Message	via 22 mA, alarm contact or limit contacts				
Display	00.0 99.9 l/h				
Output 1	0/4 20 mA, max. 10 V, floating (galv. connected to output 2)				
Process variable *	O ₂ saturation / O ₂ concentration / Temperature				
Characteristic	Linear				
Overrange *	22 mA in the case of error messages				
Output filter *	PT ₁ filter, time constant 0 120 s				
Measurement error 1)	< 0.25 % current value + 0.025 mA				
Start/end of scale *	Configurable within selected range				
Minimum span	Standard: 5 % / 0.5 mg/l (ppm) / 2 %vol Traces: 0.2 % / 20 µg/l (ppb) / 100 ppm Temperature: 20 K / 36 °F				

Output 2	0/4 20 mA, max. 10 V, floating (galv. connected to output 1)				
Process variable *	O ₂ saturation / O ₂ concentration / Temperature				
Characteristic	Linear				
Overrange *	22 mA in the case of	f error messages			
Output filter *	PT ₁ filter, time const	ant 0 120 s			
Measurement error 1)	< 0.25 % current val	ue + 0.025 mA			
Start/end of scale *	Configurable within	selected range			
Minimum span	Standard: 5 % / 0.5 mg/l (ppm) / 2 %vol Traces: 0.2 % / 20 µg/l (ppb) / 100 ppm Temperature: 20 K / 36 °F				
Alarm contact	Relay contact, floati	ng			
Contact ratings	AC	< 250 V / < 3 A / < 750 VA			
	DC	< 30 V / < 3 A / < 90 W			
Contact response	N/C (fail-safe type)				
Response delay	000.0 0600 s				
Wash contact	Relay contact, floating				
	For controlling a cle	aning system			
Contact ratings	AC	< 250 V / < 3 A / < 750 VA			
	DC	< 30 V / < 3 A / < 90 W			
Contact response *	N/C or N/O				
Interval *	000.0 999.9 h (000	0.0 h = cleaning function switched off)			
Cleaning duration *	0000 1,999 s				
or					
Parameter set A/B	For signaling parameter set A/B				
Contact ratings	AC	< 250 V / < 3 A / < 750 VA			
	DC	< 30 V / < 3 A / < 90 W			
Contact response *	Contact open:	Parameter set A active			
	Contact closed:	Parameter set B active			

Limit values Rel1/Rel2	Rel1/Rel2 contacts, floating, but inter-connected			
Contact ratings	AC < 250 V / < 3 A / < 750 VA			
	DC < 30 V / < 3 A / < 90 W			
Contact response *	N/C or N/O			
Response delay *	0000 9999 s			
Setpoints *	As desired within range			
Hysteresis *	User-defined			
PID process controller	Output via Rel1/Rel2 relay contacts (see limit values)			
Setpoint specification*	Within selected range			
Neutral zone *	0 50 % / 0 5 mg/l / 0 5 ppm / 0 5 %vol / 0 50 K			
Proportional action*	Controller gain Kp: 0010 9999 %			
Integral action*	Reset time Tr: 0000 9999 s (0000 s = no integral action)			
Derivative action*	Rate time Td: 0000 9999 s (0000 s = no derivative action)			
Controller type *	Pulse length controller or pulse frequency controller			
Pulse period *	0001 0600 s, min. ON time 0.5 s (pulse length controller)			
Max. pulse frequency*	0001 0180 min ⁻¹ (pulse frequency controller)			
Real-time clock	Different time and date formats selectable			
Power reserve	> 5 days			
Display	LC display, 7-segment with icons			
Main display	Character height approx. 22 mm, unit symbols approx. 14 mm			
Secondary display	Character height approx. 10 mm			
Text line	14 characters, 14 segments			
Sensoface	3 status indicators (friendly, neutral, sad face)			
Mode Indicators	meas, cal, conf, diag			
	Further icons for configuration and messages			
Alarm indication	Display blinks, red backlighting			

Keypad	Keys: meas, menu, info, 4 cursor keys, enter			
HART communication	HART version 6 Digital communication by FSK modulation of output current 1			
	Device identification, measured values, status and messages, parameter setting, calibration, records			
Conditions	Output current ≥ 3.8 mA and load resistance ≥ 250 Ω			
IrDA interface	Infrared interface for firmware update			
FDA 21 CFR Part 11	Access control by editable passcodes			
	Logbook entry and flag via HART in the case of configuration changes			
	Message and logbook entry when enclosure is opened			
Diagnostics functions				
Calibration data	Calibration date, zero, slope			
Device self-test	Display test, automatic memory test (RAM, FLASH, EEPROM), module test			
Logbook	100 events with date and time			
Extended logbook (TAN)	Audit Trail: 200 events with date and time			
Service functions	1			
Sensor monitor	Display of direct sensor signals			
Current source	Current specifiable for output 1 and 2 (00.00 22.00 mA)			
Relay test	Manual control of the four switching contacts			
Manual controller	Controller output entered directly (start of control process)			
IrDA	Activating the IrDA function			
Passcodes	Assigning passcodes for menu access			
Factory setting	Resetting all parameters to factory setting			
TAN	Enabling optionally available additional functions			
Data retention	Parameters, calibration data, logbook > 10 years (EEPROM)			

EMC	EN 61326-1 (General Requirements)				
Emitted interference	Class B (residential area)				
Immunity to interference	Industry EN 61326-2-3				
Explosion protection	IECEX Ex nA II T4 / Ex tD A22 IP5X T 85 °C				
Stratos Pro A4B OXY	ATEX	II 3 G Ex nA II T4 / II 3 D Ex tD A22 IP54 T85 °C			
	FM	C/US NI/I/2/ABCD/T4 / S/II,III/2/FG/T4, Type 4X			
		C I/2/Ex nA IIC T4 / 22/Ex tD T85 $^{\circ}$ C, Type 4X			
		US I/2/AEx nA IIC T4 / 22/AEx tD T85 °C, Type 4X			
	CSA	C/US Class I,II,III Div 2, GP A,B,C,D,E,F,G T4, Type 4			
		C Ex nA II T4 / DIP/II,III/2/EFG, Type 4X			
		US AEx nA II T4 / II, III/22/AEx tD 22, T85 °C, Type 4X			
	NEPSI	Ex nA II T4 / DIP A22 TA,T6			
	GOST	2ExnAlIT4 / DIP A22 TA 85 °C			
Power supply	24 (-15%) 230 (+10%) V AC/DC ⁴);				
	< 12 VA, < 4 W A	C: 45 65 Hz			
	Overvoltage catego	ory II, protection class II			
Nominal operating conditions	I				
Ambient temperature	-20 +55 °C				
Transport/Storage temperature	-30 +70 °C				
Relative humidity	10 95% not condensing				
Power supply	24 (-15%) 230 (+10%) V AC/DC (DC ≤ 80V)				
Frequency for AC	45 65 Hz				

Enclosure Molded enclosure made of glass-reinforced PBT, PC Mounting Wall, pipe/post or panel mounting Color Gray, RAL 7001 Ingress protection IP 67, NEMA 4X UL 94 V-0 Flammability Dimensions 148 mm x 148 mm Control panel cutout 138 mm x 138 mm to DIN 43 700 Weight Approx. 1200 g Cable glands 3 knockouts for M20 x 1.5 cable glands 2 knockouts for NPT 1/2" or rigid metallic conduit Connections Terminals, conductor cross-section max. 2.5 mm² *) User-defined 1) Acc. to EN 60746, at nominal operating conditions $2) \pm 1$ count 3) Plus sensor error 4) DC ≤ 80 V

Error Handling

Alarm condition:

- · The display backlighting turns red
- The alarm icon is displayed
- The complete measured-value display blinks
- "ERR xxx" is displayed in the lower menu line Press the [info] key to view a short error text:
- The error text appears in the lower menu line
- The main display reads "InFo".

Parameter errors:

Configuration data such as current range, limit values, etc are checked during the input.

If they are out of range,

- "ERR xxx" is displayed for 3 sec,
- · the display backlighting flashes red,
- · the respective maximum or minimum value is shown,
- input must be repeated.

If a faulty parameter arrives through the interface (IrDA, HART),

- an error message will be displayed: "ERR 100...199"
- the faulty parameter can be localized by pressing the [info] key

Calibration errors:

If errors occur during calibration,

· an error message will be displayed

Sensoface:

If the Sensoface becomes sad,

- · the display backlighting will turn purple
- the cause can be seen by pressing the **info** key
- the calibration data can be seen in the Diagnostics menu

Error Messages

Error	Info text (is displayed in case of fault when the Info key is pressed)	Problem Possible causes
ERR 99	DEVICE FAILURE	Error in factory settings EEPROM or RAM defective This error message only occurs in the case of a total defect. The device must be repaired and recalibrated at the factory.
ERR 98	CONFIGURATION ERROR	Error in configuration or calibration data Memory error in device program Configuration or calibration data defective; completely reconfigure and recalibrate the device.
ERR 97	NO MODULE INSTALLED	No module Please have the module replaced in the factory.
ERR 96	WRONG MODULE	Wrong module Please have the module replaced in the factory.
ERR 95	SYSTEM ERROR	System error Restart required. If error still persists, send in the device for repair.
ERR 01	NO SENSOR	O ₂ sensor * Sensor defective Sensor not connected Break in sensor cable
ERR 02	WRONG SENSOR	Wrong sensor *
ERR 03	CANCELED SENSOR	ISM sensor devaluated *

Error Messages

Error	Info text (is displayed in case of fault when the Info key is pressed)	Problem Possible causes
ERR 04	SENSOR FAILURE	Failure in sensor *
ERR 05	CAL DATA	Error in cal data *
ERR 11	RANGE DO SATURATION	Display range violation SAT saturation CONC concentration or GAS volume concentration
ERR 12	SENSOR CURRENT RANGE	Measuring range of sensor exceeded
ERR 13	TEMPERATURE RANGE	Temperature range violation
ERR 15	SENSOCHECK	Sensocheck
ERR 60	OUTPUT LOAD	Load error
ERR 61	OUTPUT 1 TOO LOW	Output current 1 < 0 (3.8) mA
ERR 62	OUTPUT 1 TOO HIGH	Output current 1 > 20.5 mA
ERR 63	OUTPUT 2 TOO LOW	Output current 2 < 0 (3.8) mA
ERR 64	OUTPUT 2 TOO HIGH	Output current 2 > 20.5 mA

^{*} Memosens or ISM sensors

Error Messages

Error	Info text (is displayed in case of fault when the Info key is pressed)	Problem Possible causes
ERR 72	FLOW TOO LOW	Flow too low
ERR 73	FLOW TOO HIGH	Flow too high
ERR 100	INVALID SPAN OUT1	Span Out1 configuration error Selected span too small
ERR 101	INVALID SPAN OUT2	Span Out2 configuration error Selected span too small
ERR 104	INVALID PARAMETER CONTROLLER	Controller configuration error (A4 only)
ERR 105	INVALID SPAN I-INPUT	I-Input configuration error

Sensoface

(Sensocheck must have been activated during configuration.)



The smiley in the display (Sensoface) alerts to sensor problems (defective sensor, sensor wear, defective cable, maintenance request). The permitted calibration ranges and the conditions for a friendly, neutral, or sad Sensoface are summarized in the following table. Additional icons refer to the error cause.

Sensocheck

Continuously monitors the sensor and its wiring. Critical values make the Sensoface "sad" and the corresponding icon blinks:



The Sensocheck message is also output as error message Err 15. The alarm contact (A4... only) is active, the display backlighting turns red, output current 1 is set to 22 mA (when configured correspondingly). Sensocheck can be switched off during configuration (then Sensoface is also disabled).

Exception:

After a calibration a smiley is always displayed for confirmation.

Please note:

The worsening of a Sensoface criterion leads to the devaluation of the Sensoface indicator (Smiley becomes "sad"). An improvement of the Sensoface indicator can only take place after calibration or removal of the sensor defect.

Display	Problem	Status	
SLOPE #	Zero and slope	②	Zero and slope of the sensor are still okay. The sensor should be replaced soon.
		:	Zero and/or slope of the sensor have reached values which no longer ensure proper calibration. Replace sensor.
M	Calibration timer	:	Over 80 % of the calibration interval has already past.
		<u></u>	The calibration interval has been exceeded.
I	Sensor defect	:	Check the sensor and its connections (see also Err 15, Error Messages).
(b)	Response time		Sensor response time has increased. The sensor should be replaced soon. To achieve an improvement, clean the sensor and check the electrolyte and membrane.
		3	Sensor response time has significantly increased (> 600 s, calibration aborted after 720 s) Check electrolyte and membrane, replace sensor if required.

Sensoface

Display	Problem	Status	
4	Sensor wear (for digital sensors only)	<u></u>	Wear is over 80%. Check electrolyte and membrane.
		3	Wear is at 100%. Check electrolyte and membrane, replace if required. Please note: Reset the wear counter in the SERVICE - SENSOR menu when you have replaced the membrane or electrolyte.

Conformity with FDA 21 CFR Part 11

In their directive "Title 21 Code of Federal Regulations, 21 CFR Part 11, Electronic Records; Electronic Signatures" the American health agency FDA (Food and Drug Administration) regulates the production and processing of electronic documents for pharmaceutical development and production. This results in requirements for measuring devices used for corresponding applications. The following features ensure that the measuring devices of this Series meet the demands of FDA 21 CFR Part 11:

Electronic Signature – Passcodes

Access to the device functions is regulated and limited by individually adjustable codes – "Passcodes" (see SERVICE). This prevents unauthorized modification of device settings or manipulation of the measurement results. Appropriate use of these passcodes makes them suitable as electronic signature.

Audit Trail

Every (manual) change of device settings can be automatically documented. Each change is tagged with a "Configuration Change Flag", which can be interrogated and documented using HART communication. Altered device settings or parameters can also be retrieved and documented using HART communication.

Extended logbook

Audit Trail also records function activations (CAL, CONFIG, SERVICE), some Sensoface messages (cal timer, wear) and opening of the enclosure.

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Calimatic®

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HART® is a registered trademark of the HART Communication Foundation.

Passcodes

In the SERVICE – CODES menu you can assign passcodes to protect the access to certain functions.

Operating mode	Passcode
Service (SERVICE)	5555
Diagnostics (DIAG)	
HOLD mode	
Calibration (CAL)	
Configuration (CONF)	

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